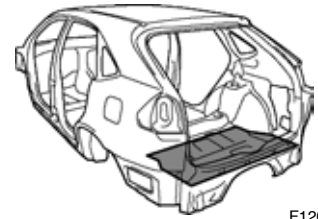


REAR FLOOR PAN (CUT)

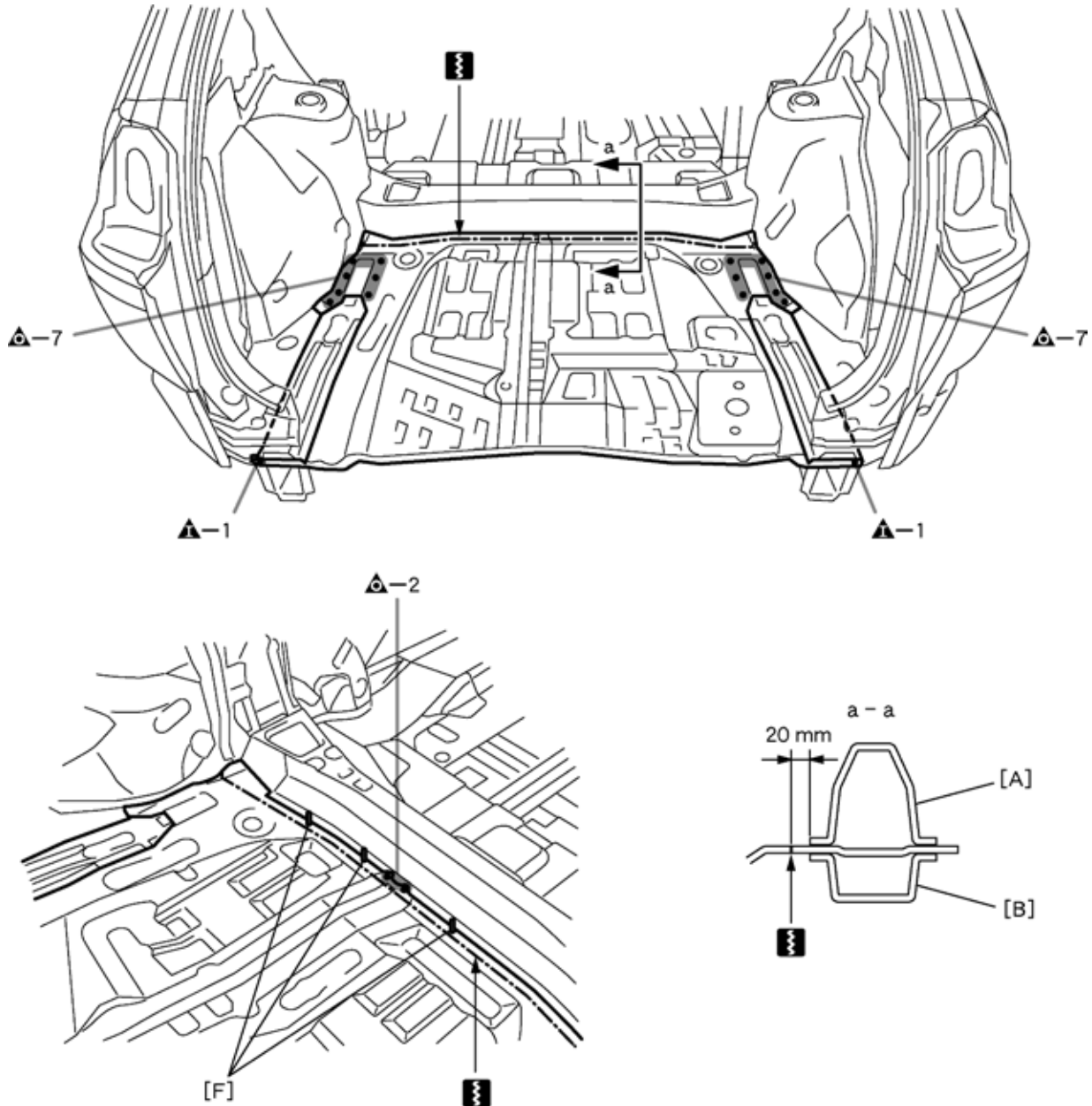
REPLACEMENT

With the body lower back panel removed.



F12092-A

REMOVAL



F20702

POINT

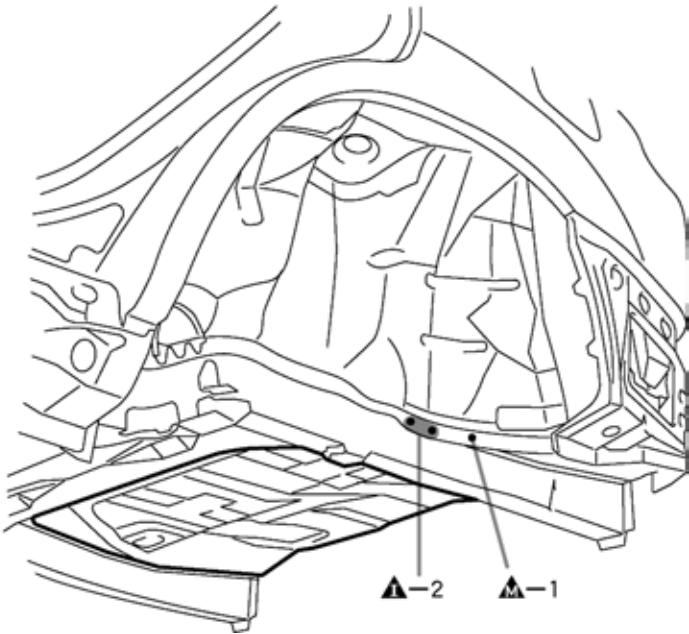
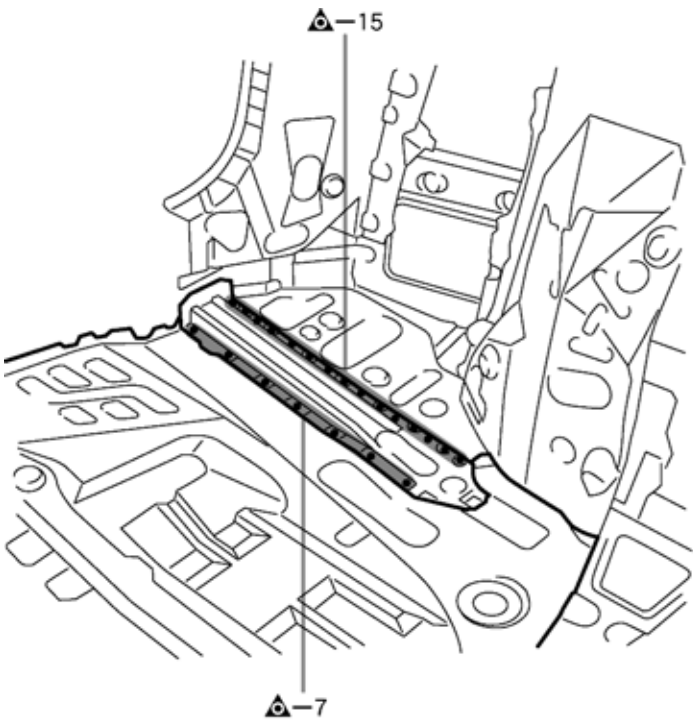
1 Remove the [F] at the same time.

PART NAME

[A] Rear Floor Center Crossmember
20 mm (0.79 in.)

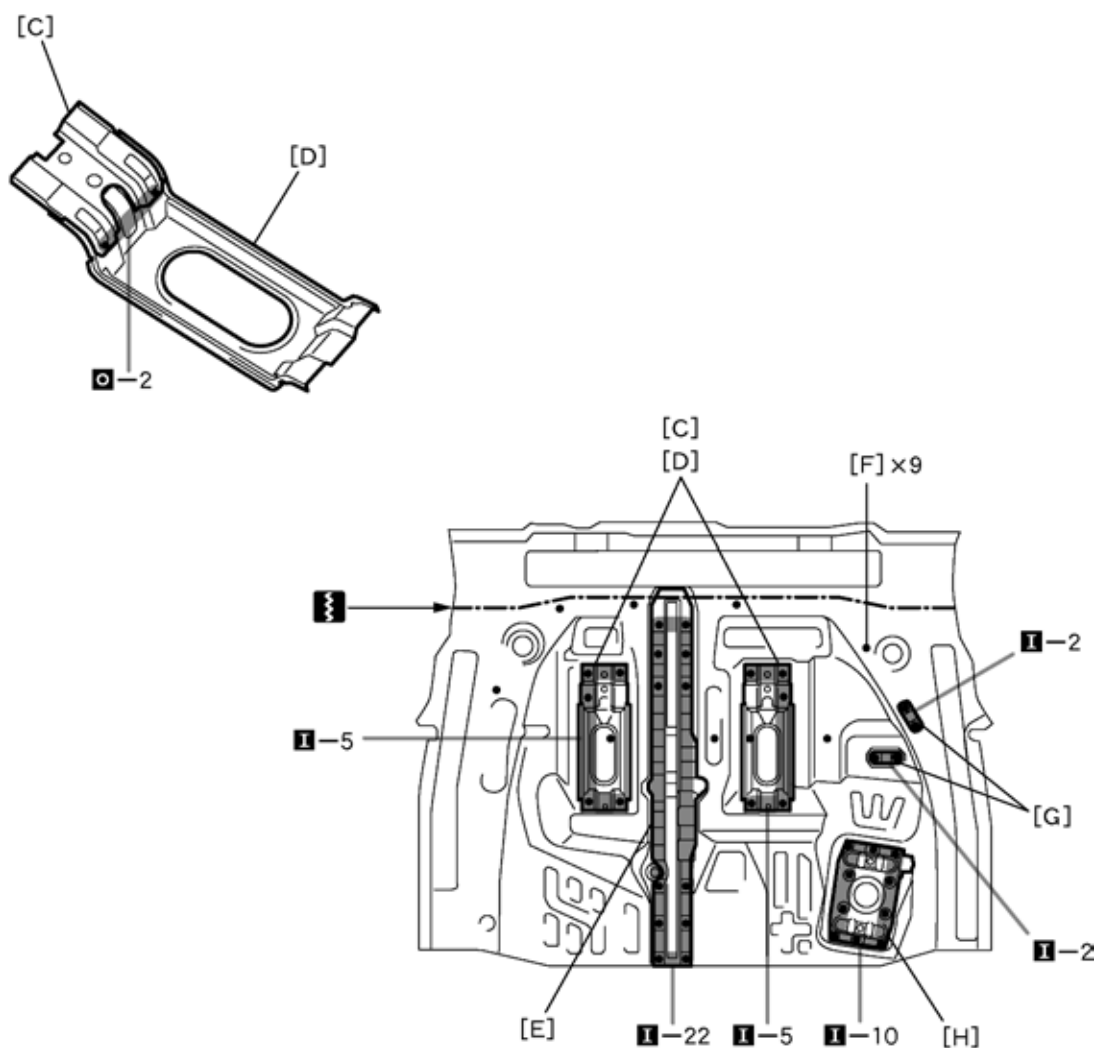
[B] Rear Floor No.2 Crossmember

[F] Weld Bolt



INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



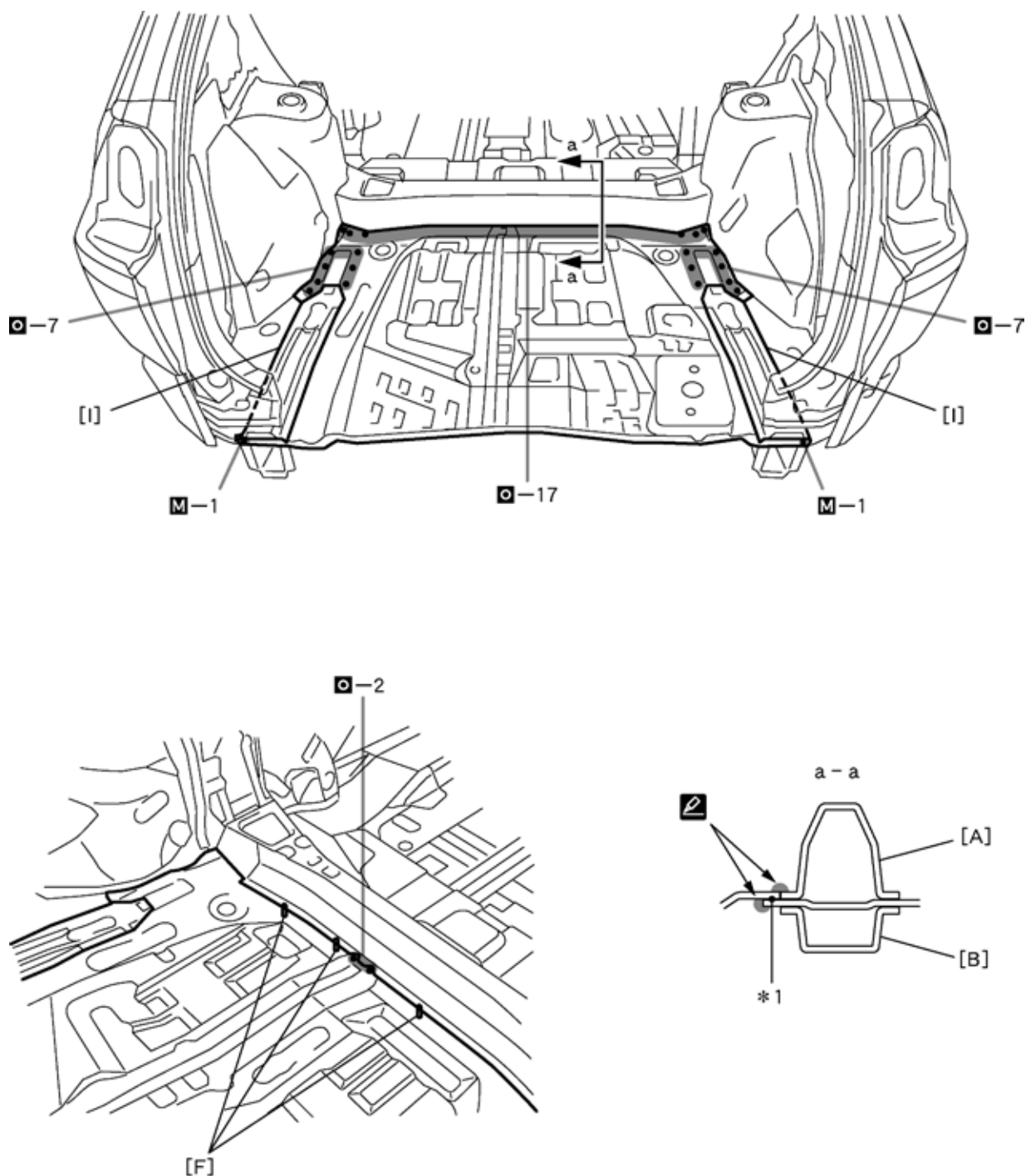
F20661

POINT

- 1 Cut the new parts so that it overlaps the previous cut location by approximately 20 mm (0.79 in.).
- 2 Attach the [F] to center of the bearing surface.

PART NAME

- | | |
|--|--|
| [C] Rear Floor Side Panel Rear Extension | [D] Rear Floor Panel Extension |
| [E] Rear Floor Pan No.2 Extension | [F] Weld Bolt |
| [H] Spare Wheel Carrier Bracket | [G] Rear Floor Heat Insulator No.3 Bracket |



F20704

POINT

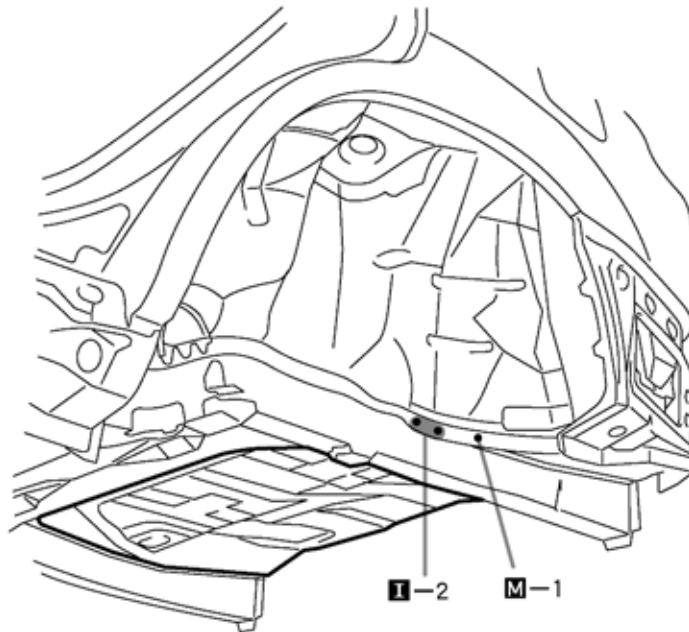
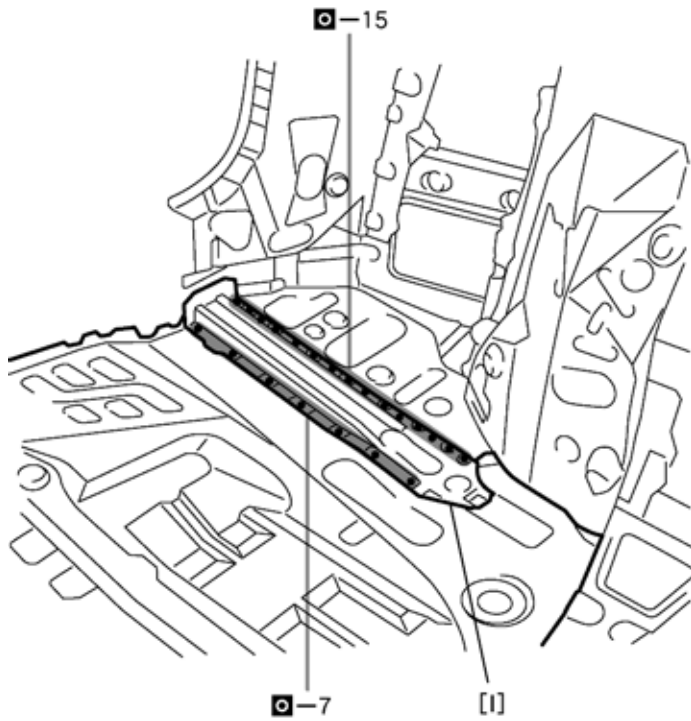
- 1 *1: Plug weld the overlapping portion of the new part.

HINT:

- 1) *Be sure that the portion to be welded are aligned and not loose.*
 2 Coat the overlapping opening portion from the both sides with body sealer.

PART NAME

- | | | | | | |
|-----|-------------------------------------|-----|-----------------------------|-----|-----------|
| [A] | Rear Floor Center Crossmember | [B] | Rear Floor No.2 Crossmember | [F] | Weld Bolt |
| [I] | Rear Floor Panel No.1 Reinforcement | | | | |



F20705

PART NAME

[I] Rear Floor Panel No.1 Reinforcement