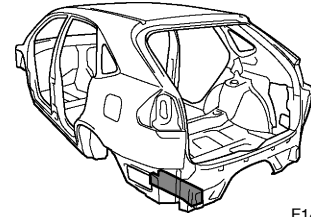
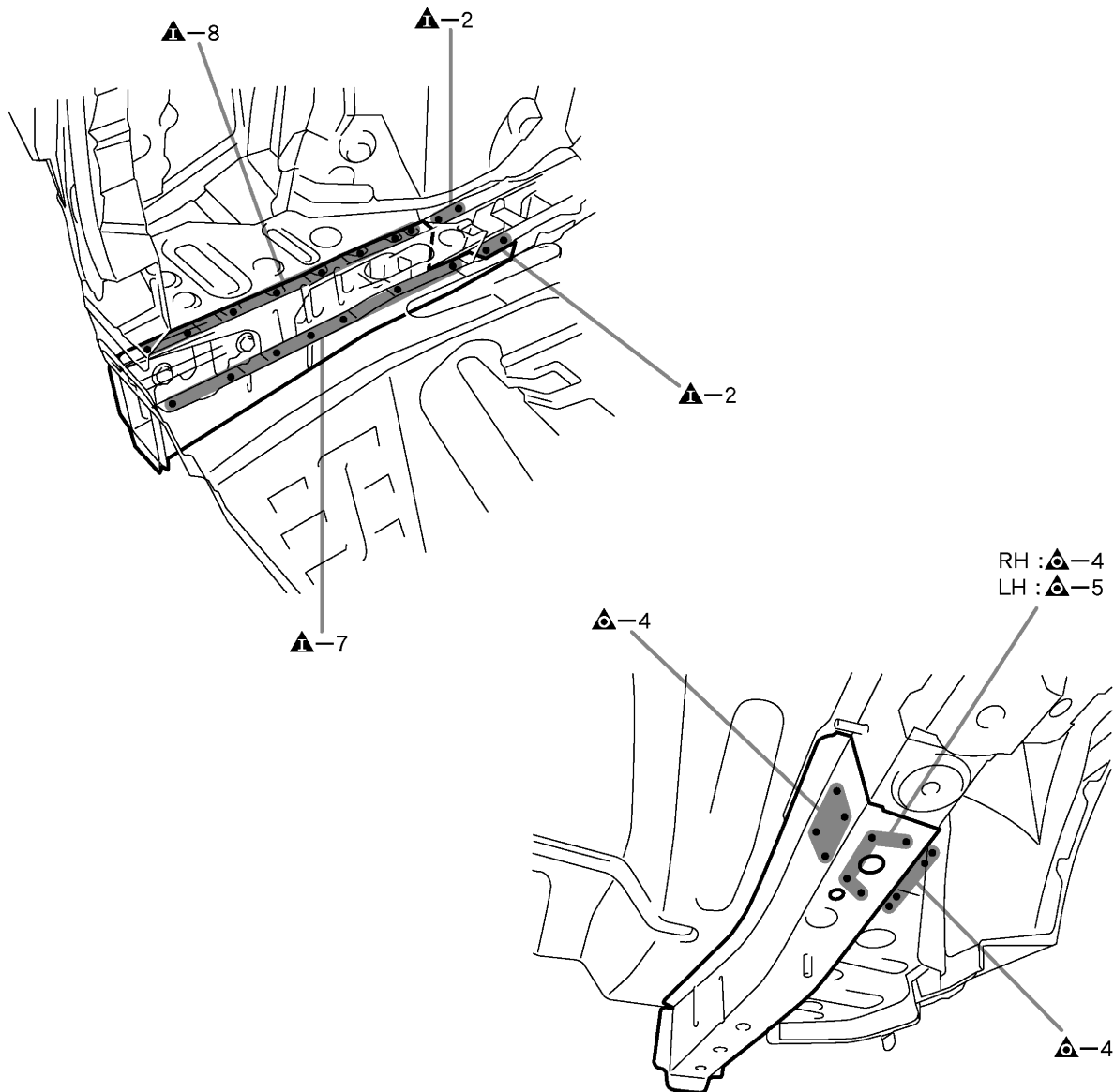


REAR FLOOR NO.3 CROSSMEMBER (ASSY)**REPLACEMENT**

With the body lower back panel removed.



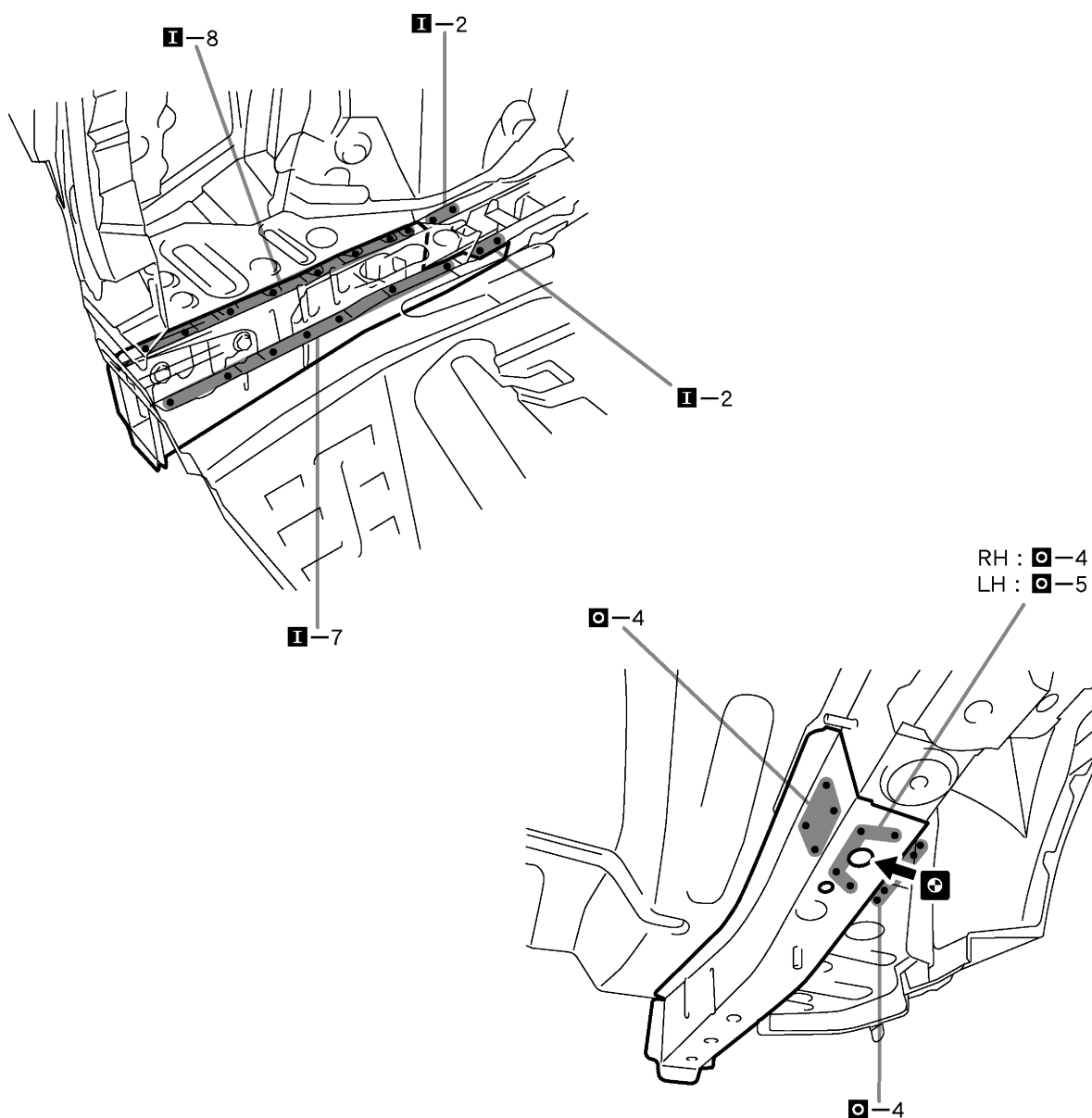
F14891-A

REMOVAL

F20720

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



F20721

POINT

- 1 When temporarily installing the new parts, determine the installation position by the assembly mark.