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GENERAL

OUTLINE OF CHANGE

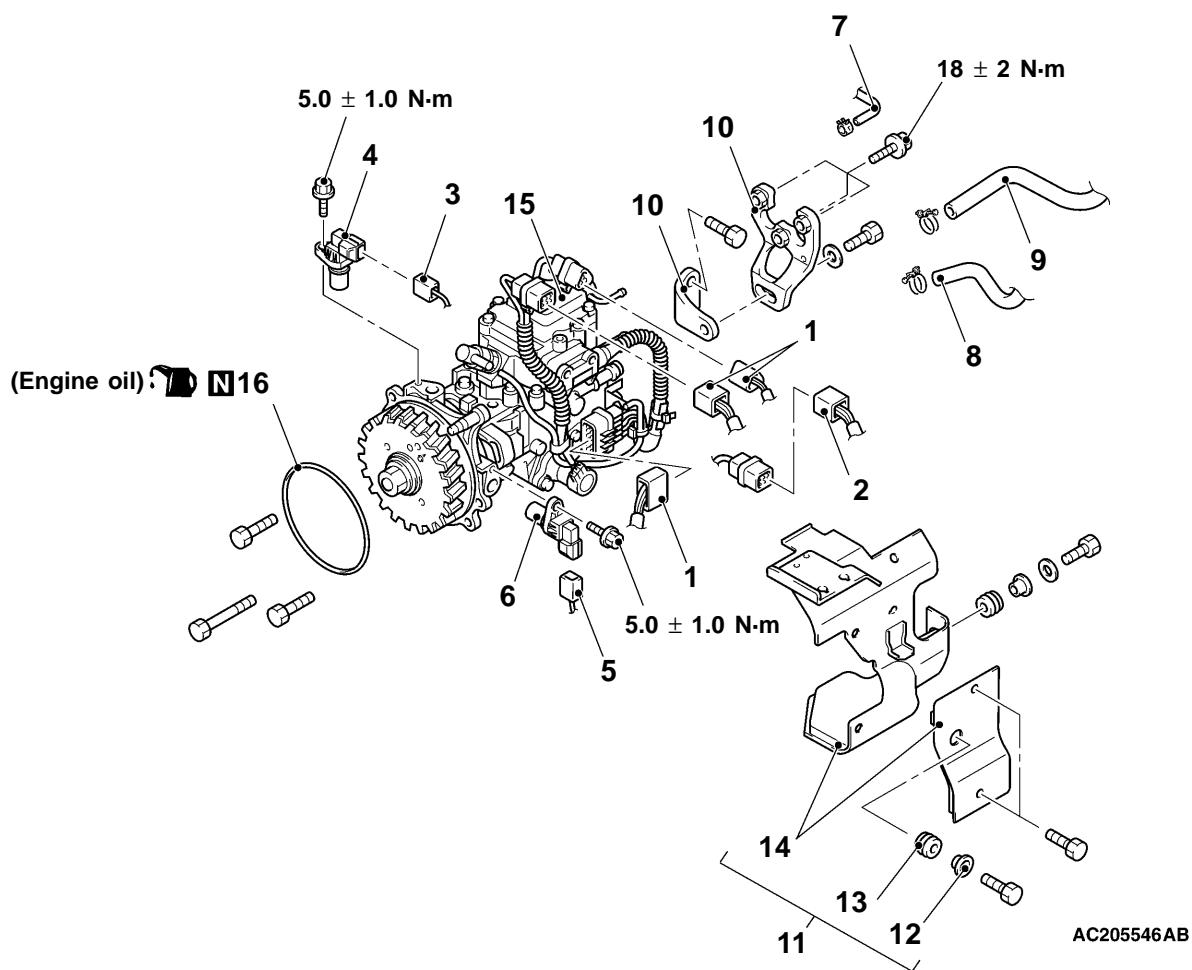
Due to the changes on the injection pump cover, the service procedure of the injection pump has been established.

INJECTION PUMP

REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operations

- Engine Cover Removal and Installation
- Battery and Battery Tray Removal and Installation
- Injection Pipe Removal and Installation
- Air Cleaner Removal and Installation
- Intercooler Air Hose Removal and Installation
- Glow Plug Relay and Bracket Assembly Removal and Installation
- Power Steering Oil Pump Removal and Installation
- Fuel Filter Removal and Installation
- Intake Manifold Cover Removal and Installation
(Refer to GROUP 15.)



Removal steps

- 1. Injection pump connectors
- 2. Engine speed sensor connector
- 3. Engine speed sensor 1 connector
- 4. Engine speed sensor 1
- 5. Engine speed sensor 2 connector
- 6. Engine speed sensor 2
- 7. Fuel return hose
- 8. Fuel return hose



- ▶B◀ 9. Fuel main hose
- 10. Injection pump stays
- 11. Injection pump cover assembly
- 12. Insulator collars
- 13. Insulators
- 14. Injection pump covers
- ◀A▶ ▶A◀ 15. Injection pump assembly
- 16. O-ring

NOTE

The removal and installation service points are the same as before.