

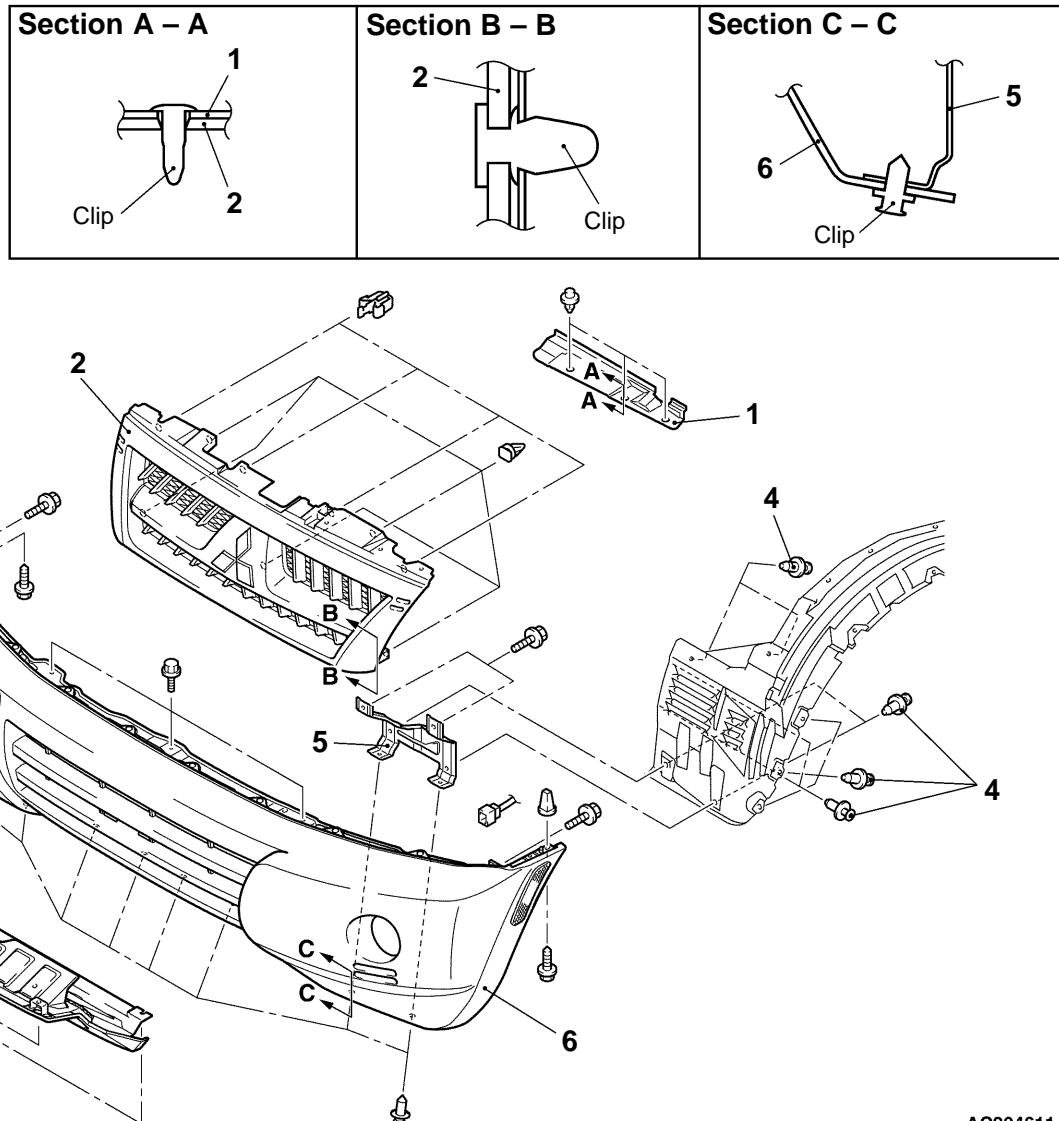
GENERAL OUTLINE OF CHANGES

Service procedures have been established due to the following changes.

- The front bumper and the rear bumper have been changed.
- The radiator grille has been changed.
- The moulding has been changed.
- The garnish has been changed.
- The mudguard has been changed.
- The side steps have been changed.
- The marks have been changed.

FRONT BUMPER

REMOVAL AND INSTALLATION



AC204611

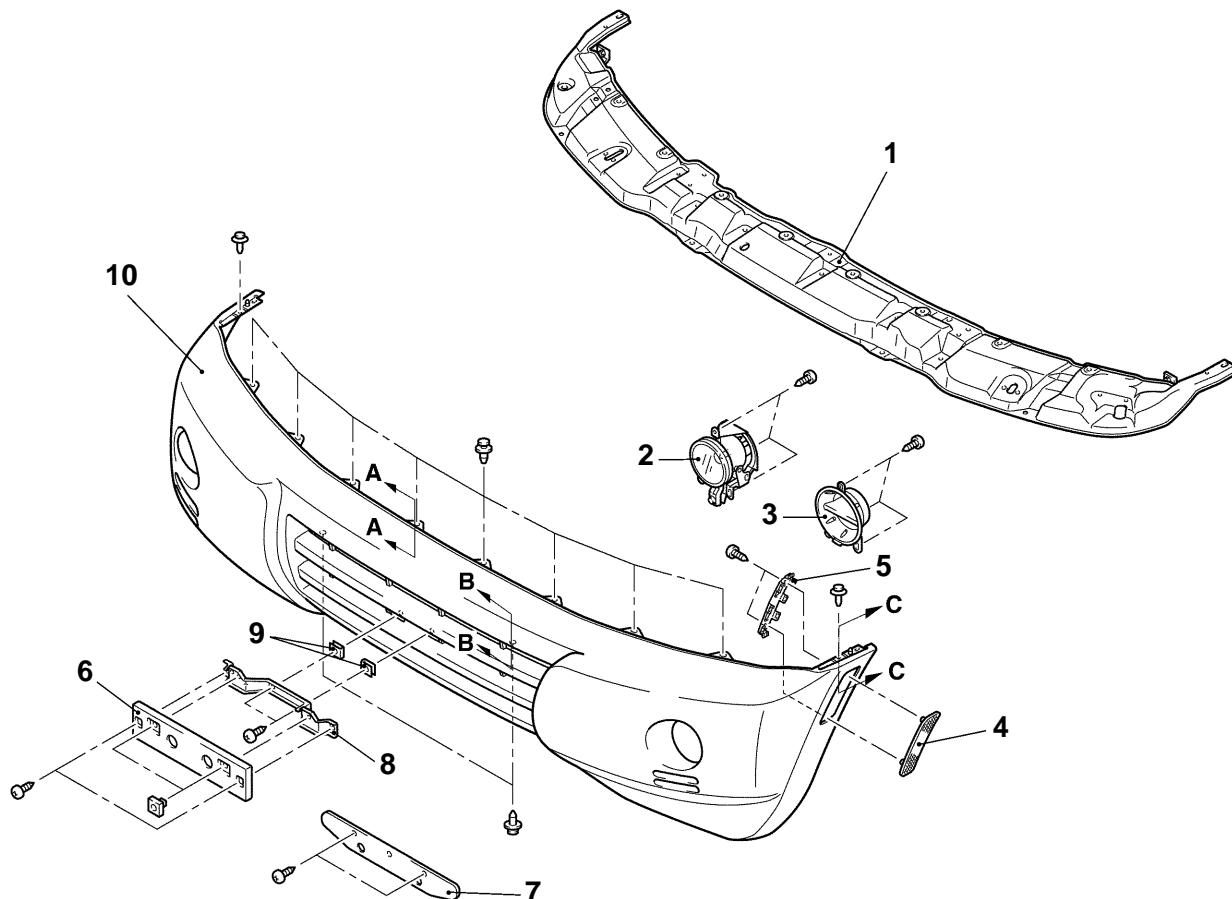
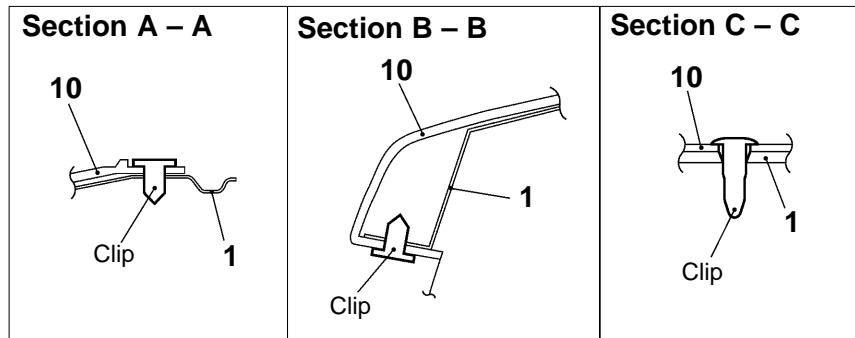
Removal steps

- ◀A▶
1. Radiator cover
 2. Radiator grille
 3. Skid plate
 4. Splash shield mounting clip
 5. Front bumper lower stay
 - Fog lamp connector connection
 6. Front bumper face assembly

NOTE

For service points, refer to '01 PAJERO Workshop Manual, GROUP 51 – Front Bumper.

DISASSEMBLY AND REASSEMBLY



AC205178

Disassembly steps

- ◀A▶
- Headlamp washer
 - 1. Front bumper reinforcement assembly
 - 2. Fog lamp
 - 3. Air blower garnish
<Vehicles without fog lamp>
 - 4. Reflex reflector
 - 5. Reflex reflector bracket
 - 6. Licence plate garnish
 - 7. Licence plate garnish
<Vehicles for Australia>
 - 8. Licence plate garnish bracket
 - 9. Licence plate bracket
 - 10. Front bumper face
- ◀B▶ ▶A◀

NOTE

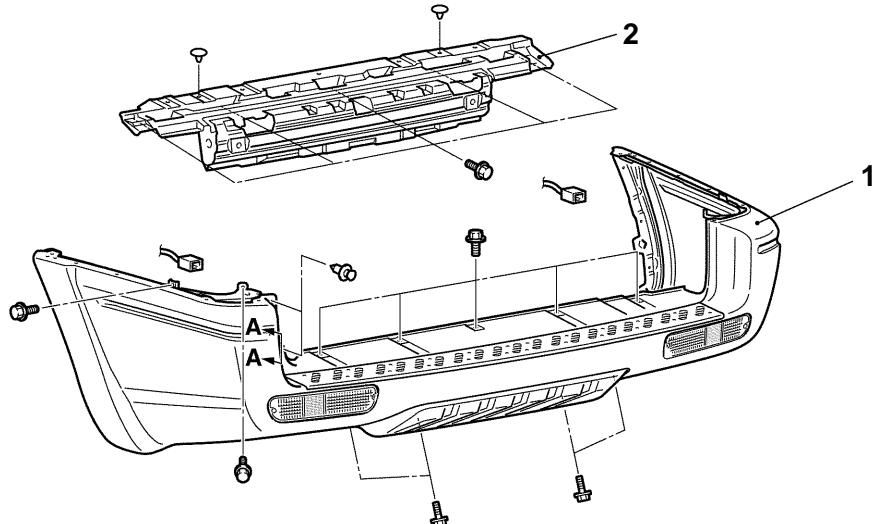
For service points, refer to '01 PAJERO Workshop Manual,
GROUP 51 – Front Bumper.

REAR BUMPER

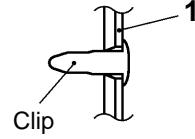
REMOVAL AND INSTALLATION

Pre-removal and Post-installation Operations

- Rear Mudguard Removal and Installation
- Rear Combination Lamp Removal and Installation



Section A - A

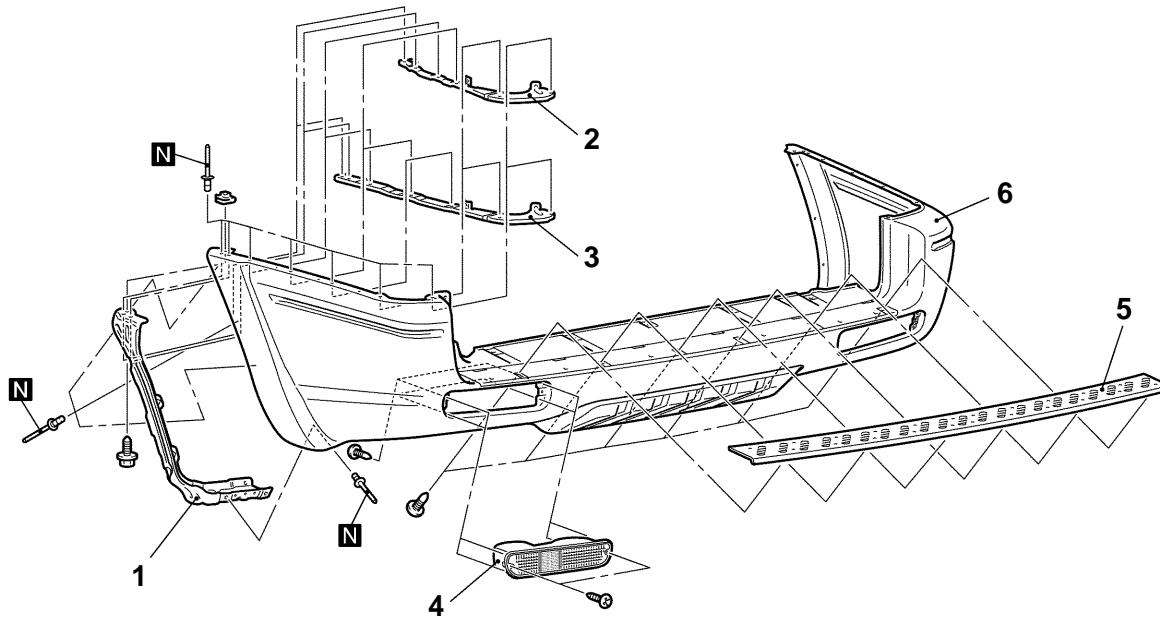
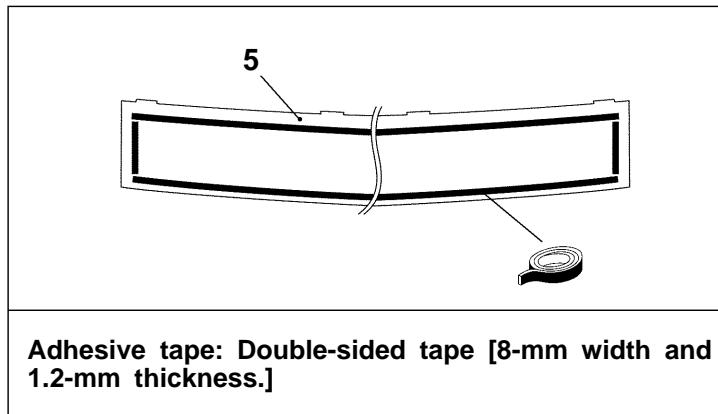


AC204642

Removal steps

1. Rear bumper assembly
2. Rear bumper reinforcement

DISASSEMBLY AND REASSEMBLY

Main
IndexGroup
TOC

AC204432

**Rear bumper side face assembly
disassembly steps**

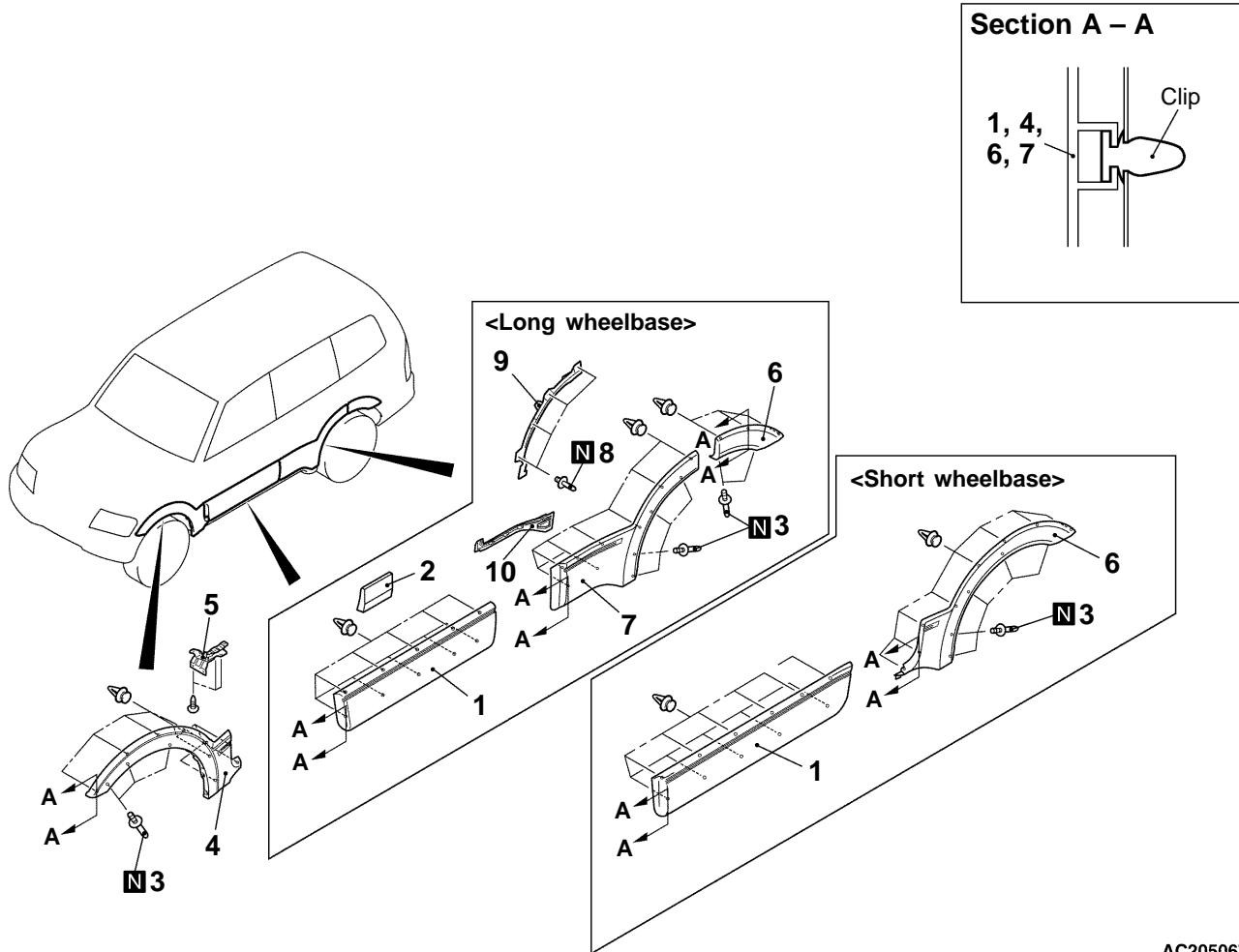
- ◀A▶ ▶A◀ 1. Rear mudguard reinforcement
- ◀A▶ ▶A◀ 2. Rear bumper side retainer
<Short wheelbase>
- ◀A▶ ▶A◀ 3. Rear bumper side retainer
<Long wheelbase>
- ◀A▶ ▶A◀ 4. Rear lamp

**Rear bumper center face assembly
disassembly steps**

- 5. Rear bumper step plate
- 6. Rear bumper face

NOTE

For service points, refer to '01 PAJERO Workshop Manual,
GROUP 51 – Rear Bumper.

MOULDING**REMOVAL AND INSTALLATION**

AC205067

- ◀A▶ ▶A◀ 1. Front door moulding
◀A▶ 2. Front door core
 <Vehicles for Australia>

Front wheel cut moulding removal steps

- ◀B▶ ▶B◀ 3. Rivet A
◀A▶ 4. Front wheel cut moulding
5. Front wheel cut moulding bracket

Rear wheel cut moulding removal steps

- ◀B▶ ▶B◀ 3. Rivet A
◀A▶ 6. Rear wheel cut moulding

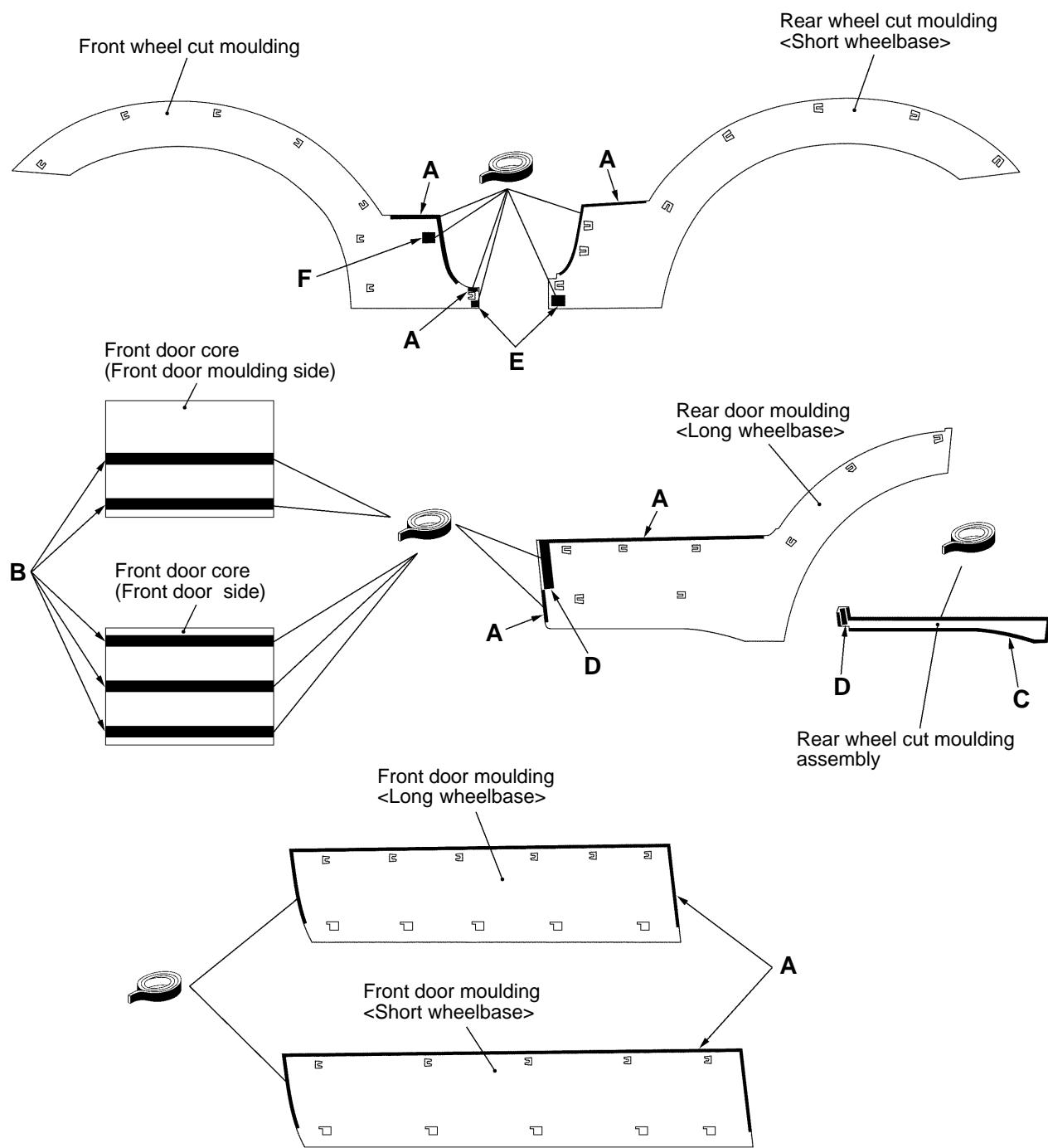
Rear door moulding removal steps

- ◀B▶ ▶B◀ 3. Rivet A
◀A▶ ▶A◀ 7. Rear door moulding
◀B▶ ▶C◀ 8. Rivet B
9. Rear door moulding bracket
◀A▶ ▶A◀ 10. Rear door moulding assembly

NOTE

For service points, refer to '01 PAJERO Workshop Manual,
GROUP 51 – Moulding.

Double-sided tape application locations

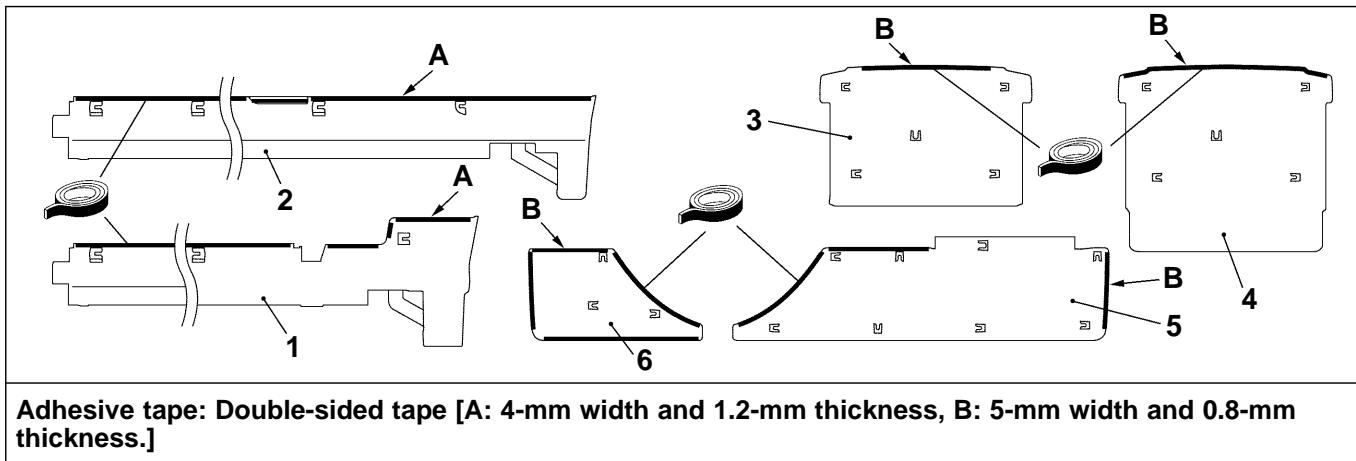


AC205077

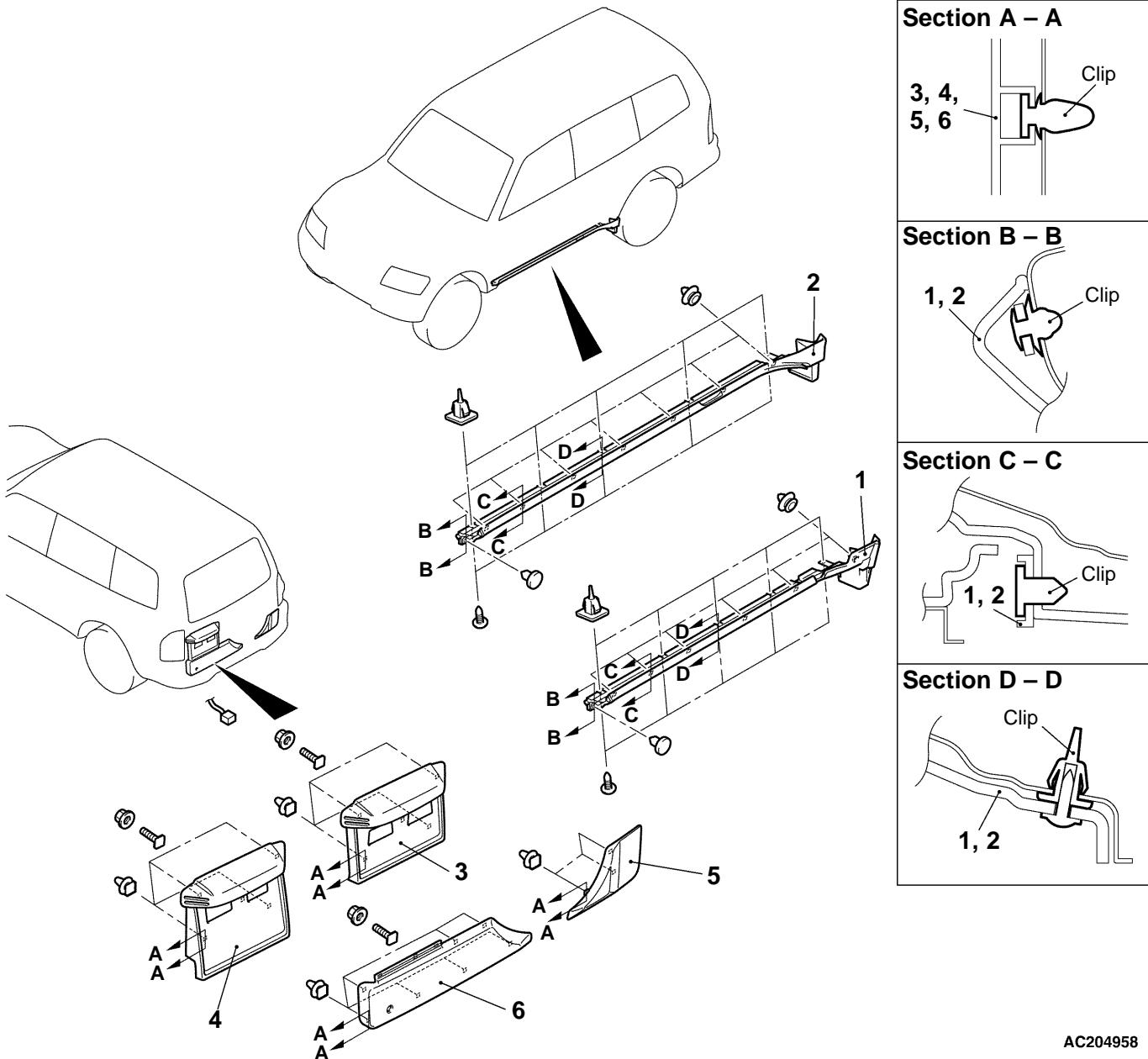
Adhesive tape: Double-sided tape [A: 4-mm width and 1.2-mm thickness, B: 5-mm width and 2.0-mm thickness, C: 10-mm width and 1.2-mm thickness, D: 24-mm width and 1.2-mm thickness, E: 30-mm width and 0.8-mm thickness, F: 35-mm width and 1.2-mm thickness.]

GARNISH

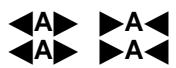
REMOVAL AND INSTALLATION



Adhesive tape: Double-sided tape [A: 4-mm width and 1.2-mm thickness, B: 5-mm width and 0.8-mm thickness.]



Side sill garnish removal steps

- 
- Side step
 - Front mudguard

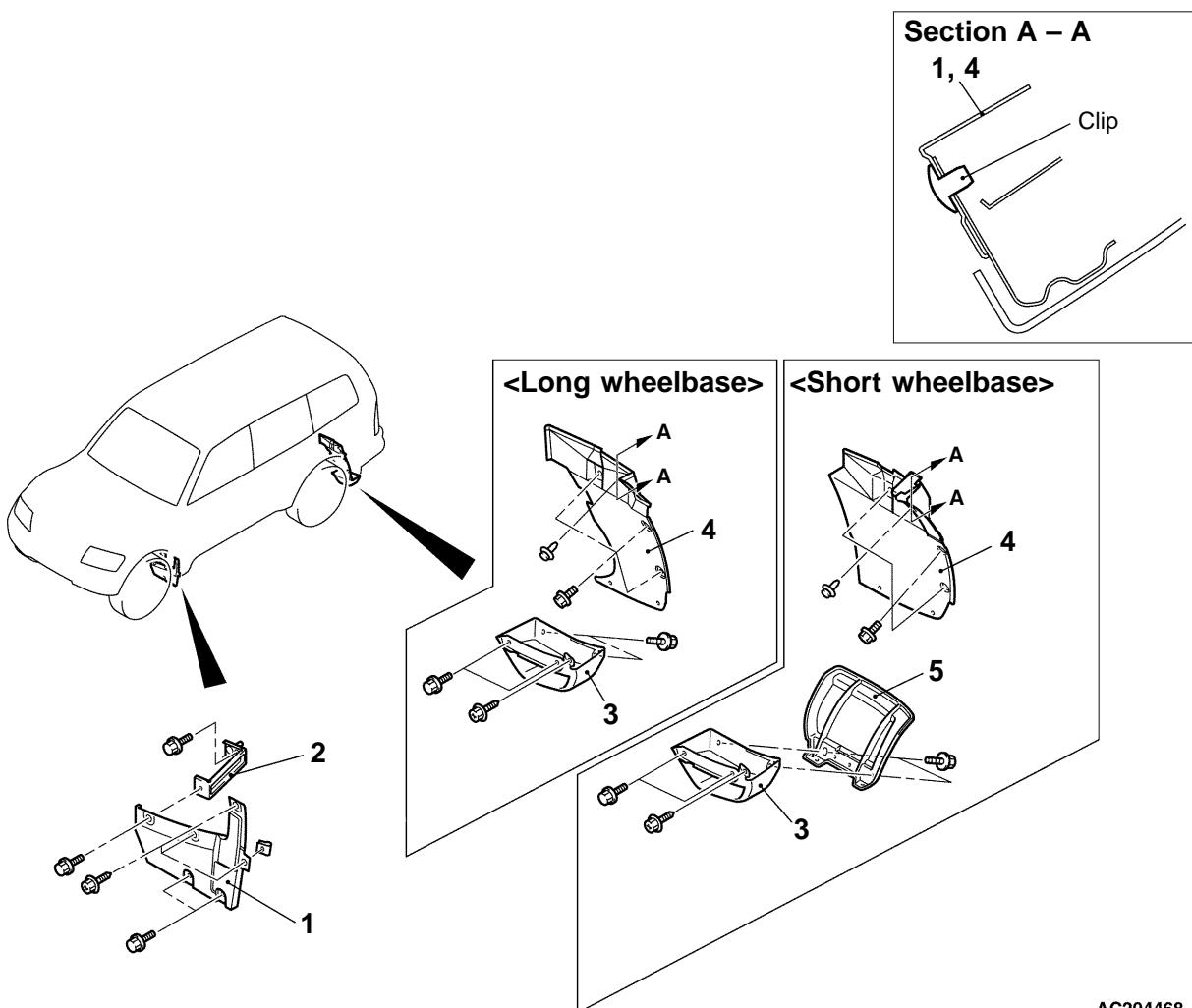
1. Side sill garnish <Short wheelbase>
2. Side sill garnish <Long wheelbase>

Licence plate garnish removal steps

- Toolbox bracket, upper
- Licence lamp
- 3. Licence plate garnish
- 4. Licence plate garnish
<Vehicles for South Africa>
- 5. Back door garnish
- 6. Back door left garnish

NOTE

For service points, refer to '01 PAJERO Workshop Manual,
GROUP 51 – Garnish.

MUDGUARD**REMOVAL AND INSTALLATION****Front mudguard removal steps**

1. Front mudguard
2. Front mudguard bracket

Rear mudguard removal steps

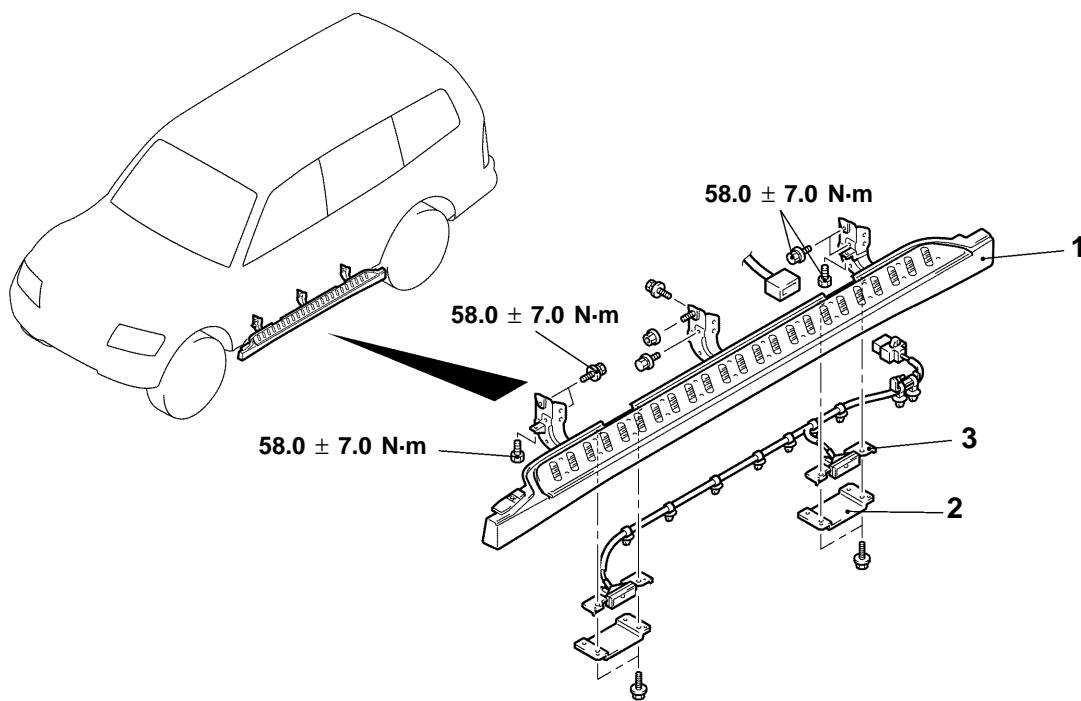
3. Rear mudguard
4. Rear mudguard protector
5. Rear mudguard protector cover

NOTE

For service points, refer to '01 PAJERO Workshop Manual, GROUP 51 – Mudguard.

SIDE STEP

REMOVAL AND INSTALLATION



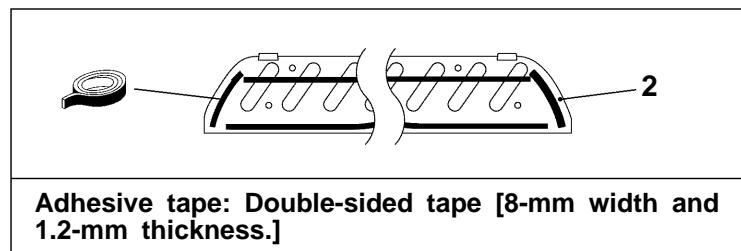
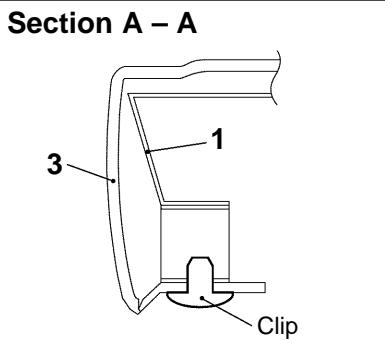
AC203468

Side step removal steps

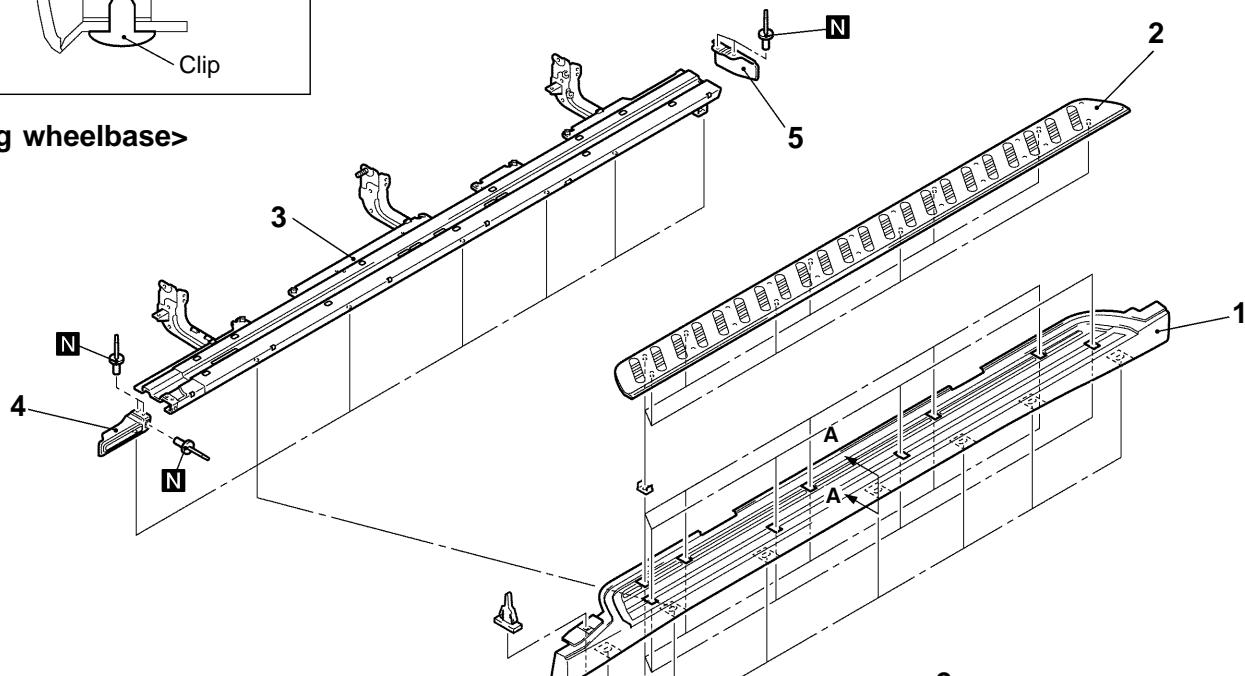
- Side step lamp assembly connector connection

1. Side step assembly
2. Side step lamp bracket protector
3. Side step lamp assembly

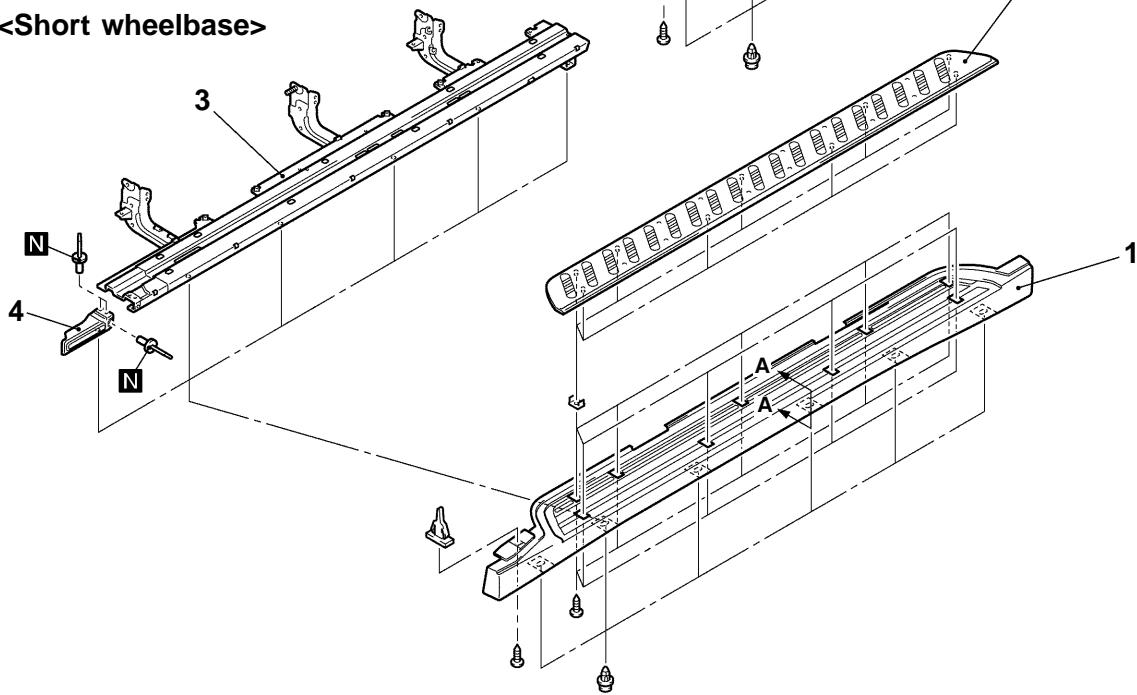
DISASSEMBLY AND ASSEMBLY



<Long wheelbase>



<Short wheelbase>



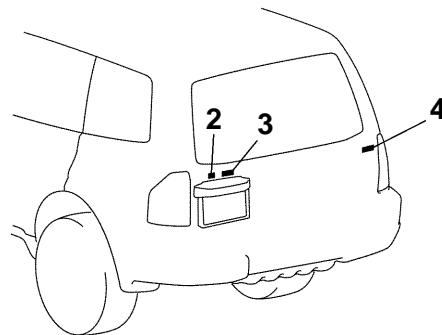
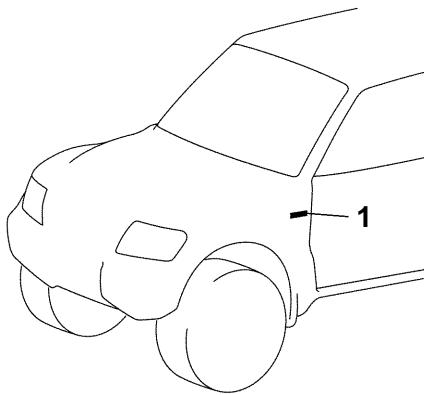
AC205019

Disassembly steps

- | | |
|----------------------|------------------------------|
| 1. Side step garnish | 4. Side step garnish bracket |
| 2. Side step cover | 5. Garnish protector |
| 3. Side step | <Vehicles for Australia> |

MARKS

REMOVAL AND INSTALLATION



AC205106

- A◀ 1. EXCEED mark
►A◀ 2. Three-diamond mark

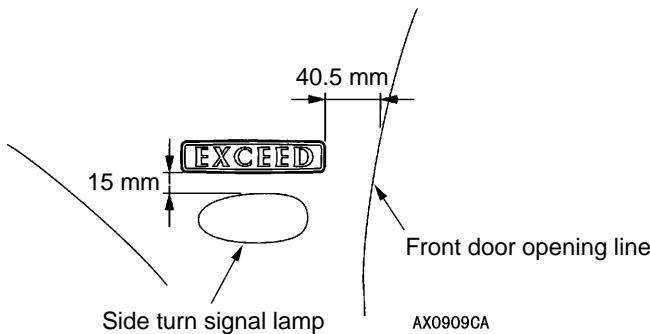
- A◀ 3. EXCEED, GLS or GLX mark
►A◀ 4. GDI, DI-D or V6 mark

INSTALLATION SERVICE POINTS

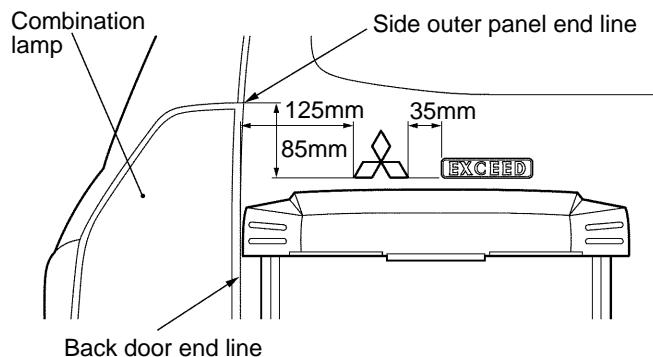
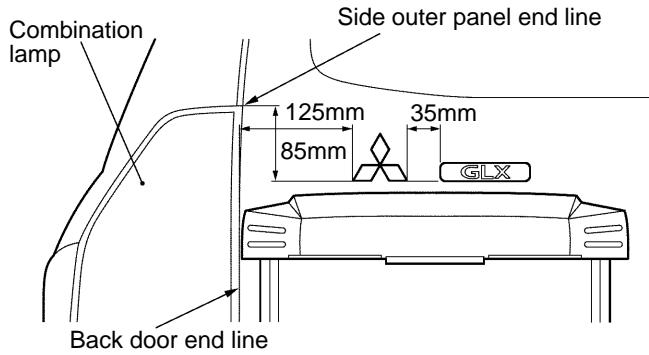
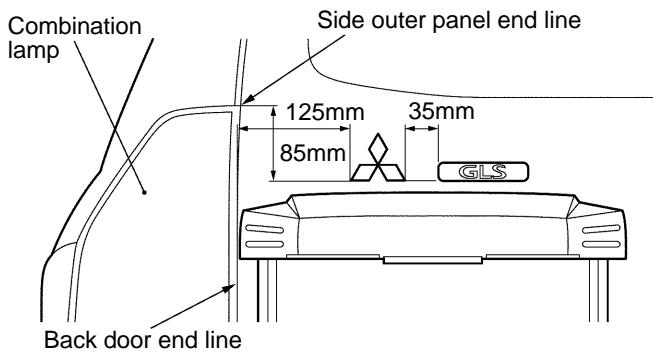
►A◀ MARK INSTALLATION

1. Installation position

(1) EXCEED mark

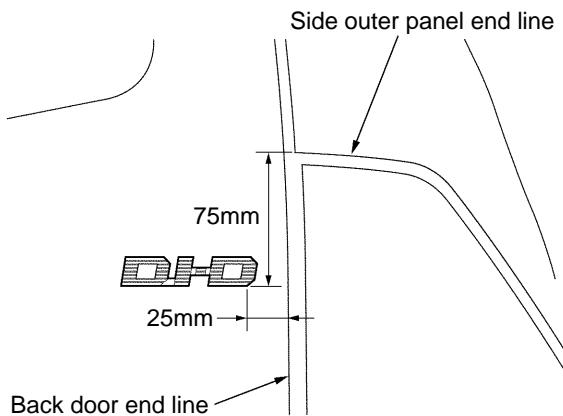
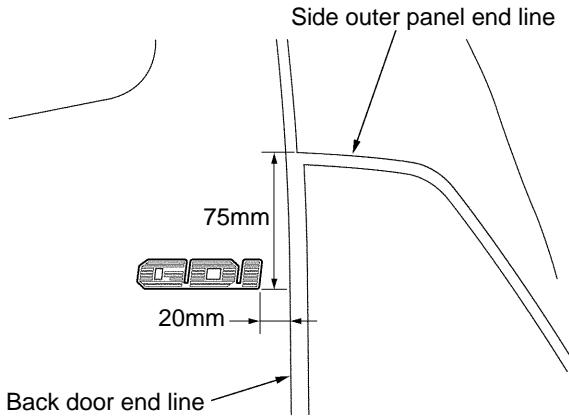


(2) Three-diamond mark (3) EXCEED, GLS or GLX mark

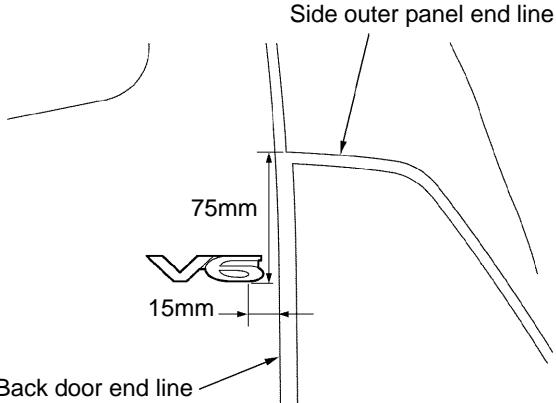


AC205143

(4) GDI, DI-D or V6 mark



AC204781



AC204956

NOTE

For service points, refer to '01 PAJERO Workshop Manual,
GROUP 51 – Marks.