

# 11B ENGINE OVERHAUL

## <3.0 & 3.5L>

# 6G72/74 SERIES

## CONTENTS

### SPECIFICATIONS

- GENERAL SPECIFICATIONS
- SERVICE SPECIFICATIONS
- REWORK DIMENSIONS
- TORQUE SPECIFICATIONS
- SEALANTS

### SPECIAL TOOLS

#### ALTERNATOR AND DRIVE BELT

- REMOVAL AND INSTALLATION
- REMOVAL SERVICE POINT
- INSTALLATION SERVICE POINT

#### INTAKE MANIFOLD PLENUM AND THROTTLE BODY

- REMOVAL AND INSTALLATION

#### IGNITION SYSTEM

- REMOVAL AND INSTALLATION
- INSTALLATION SERVICE POINT

### TIMING BELT

- REMOVAL AND INSTALLATION
- REMOVAL SERVICE POINTS
- INSTALLATION SERVICE POINTS
- INSPECTION

#### INTAKE MANIFOLD AND FUEL PARTS

- REMOVAL AND INSTALLATION
- INSTALLATION SERVICE POINTS

#### EXHAUST MANIFOLD AND WATER PUMP

- REMOVAL AND INSTALLATION
- INSTALLATION SERVICE POINTS

#### ROCKER ARMS AND CAMSHAFT

- REMOVAL AND INSTALLATION
- REMOVAL SERVICE POINT
- INSTALLATION SERVICE POINTS
- INSPECTION

**CYLINDER HEAD AND VALVE**

REMOVAL AND INSTALLATION  
REMOVAL SERVICE POINTS  
INSTALLATION SERVICE POINTS  
INSPECTION  
VALVE SEAT RECONDITIONING PROCEDURE  
VALVE SEAT REPLACEMENT PROCEDURE  
VALVE GUIDE REPLACEMENT PROCEDURE

**OIL PAN AND OIL PUMP**

REMOVAL AND INSTALLATION  
REMOVAL SERVICE POINT  
INSTALLATION SERVICE POINTS

INSPECTION

**PISTON AND CONNECTING ROD**

REMOVAL AND INSTALLATION <6G72>  
REMOVAL AND INSTALLATION <6G74>  
REMOVAL SERVICE POINTS  
INSTALLATION SERVICE POINTS  
INSPECTION

**CRANKSHAFT, FLYWHEEL AND DRIVE PLATE**

REMOVAL AND INSTALLATION  
INSTALLATION SERVICE POINTS  
INSPECTION