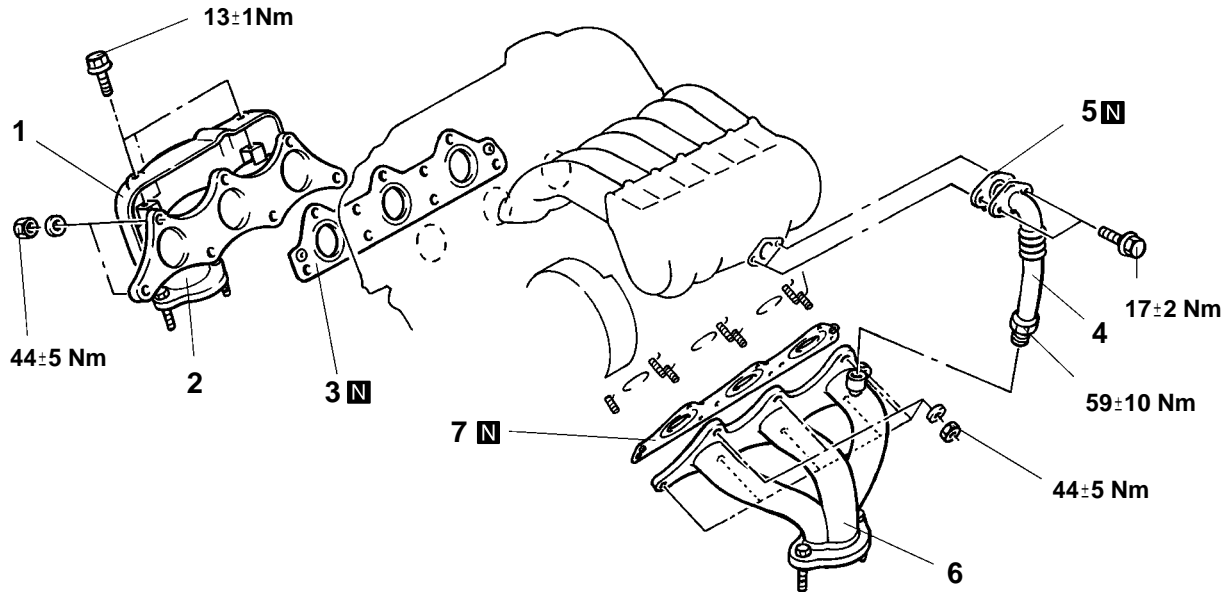


EXHAUST MANIFOLD

REMOVAL AND INSTALLATION

Pre-removal and Post-Installation Operations

- Remove or install the front exhaust pipe (Refer [TJ/KJ On Vehicle Service.](#))
- Remove or install the radiator (Front bank only) (Refer [Group 14 TJ/KJ On Vehicle Service.](#))
- Remove or install the alternator (Front bank only) (Refer [Group 16 TJ/KJ On Vehicle Service.](#))



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Removal Procedure for Front Bank

1. Heat protector
2. Exhaust manifold
3. Exhaust manifold gasket

Removal Procedure for Rear Bank

4. EGR pipe
5. EGR pipe gasket
6. Exhaust manifold
7. Exhaust manifold gasket