

GROUP 14

ENGINE COOLING

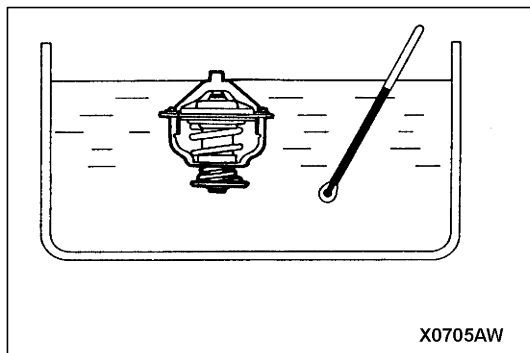
GENERAL

OUTLINE OF CHANGES

The service procedures have been revised due to the specification change of the thermostat.

SERVICE SPECIFICATIONS

Items		Standard value
Thermostat	Valve opening temperature of thermostat °C	82 ± 1.5
	Full-opening temperature of thermostat °C	95
	Valve lift (at 95°C) mm	8.5 or more



THERMOSTAT

INSPECTION

THERMOSTAT CHECK

1. Immerse the thermostat in water, and heat the water while stirring. Check the thermostat valve opening temperature.

Standard value:

Valve opening temperature: 82 ± 1.5°C

2. Check that the amount of valve lift is at the standard value when the water is at the full-opening temperature.

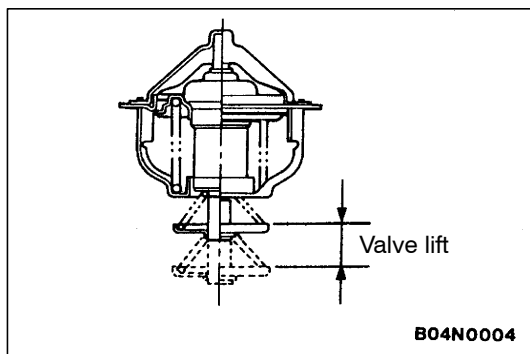
Standard value:

Full-opening temperature: 95°C

Amount of valve lift: 8.5 mm or more

NOTE

Measure the valve height when the thermostat is fully closed, and use this measurement to calculate the valve height when the thermostat is fully open.



NOTES