GROUP 37A
STEERING

GENERAL

OUTLINE OF CHANGE

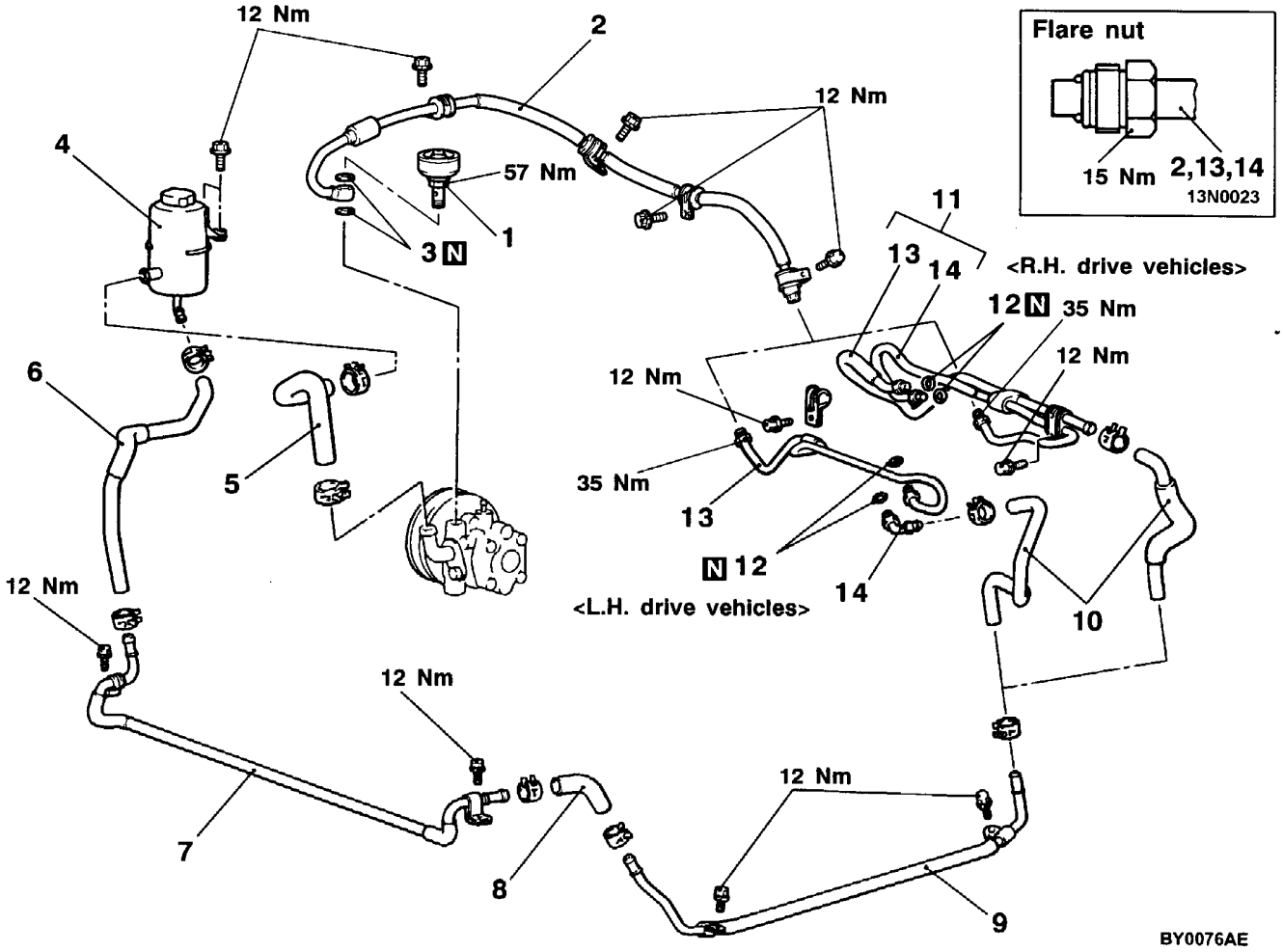
- On the 2,400-mL engine model, the pressure hose routing is different from other models. Due to this, the power steering hose service procedure has been added.
- The service procedures for the power steering pump and the power steering hose have been changed due to the introduction of 2,000-mL engine model to the SPACE WAGON.
  However, these procedures are the same as 2,000-mL engine model of the SPACE RUNNER.
  (Refer to '99 SPACE RUNNER/SPACE WAGON Workshop Manual<Pub. No. PWDE9803>)

POWER STEERING HOSE <2400>

REMOVAL AND INSTALLATION

Pre-removal Operation
- Power Steering Fluid Draining (Refer to P.37A-9)*
- Under Cover Removal

Post-installation Operation
- Under Cover Installation
- Power Steering Fluid Supplying (Refer to P.37A-9)*
- Power Steering Fluid Line Bleeding (Refer to P.37A-10)*



Removal steps

◀A▶ 1. Accumulator <2400>
▶A◀ 2. Pressure hose
3. Gasket
4. Oil reservoir
5. Suction hose
6. Return hose
7. Cooler pipe
8. Return hose
9. Return pipe
10. Return hose
11. Pipe assembly
12. O ring
13. Pressure pipe assembly
14. Return pipe assembly

NOTE
*: Refer to '99 SPACE RUNNER/SPACE WAGON Workshop Manual (Pub. No. PWDE9803).

REMOVAL SERVICE POINT

The procedure is the same as before.

INSTALLATION SERVICE POINT

The procedure is the same as before.