

ENGINE LUBRICATION & COOLING SYSTEMS

SECTION **LC**

LC

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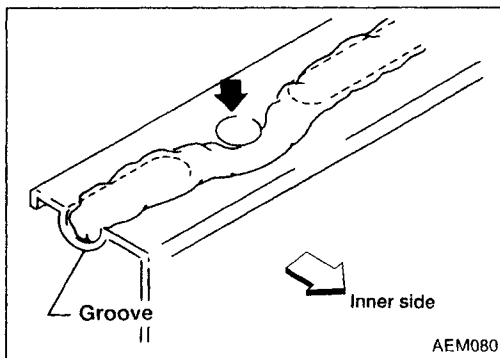
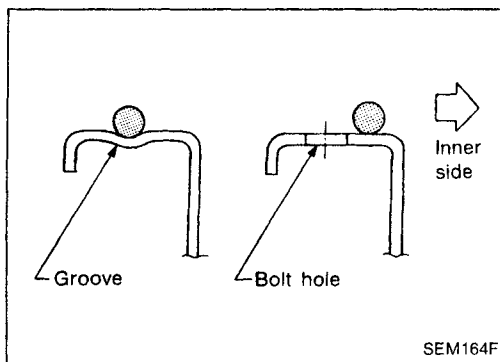
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PRECAUTION



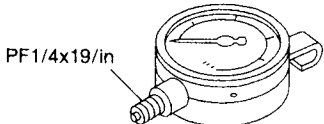
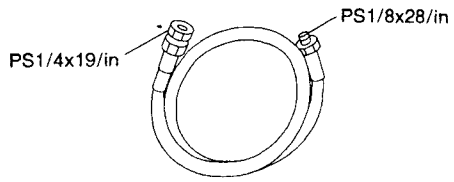
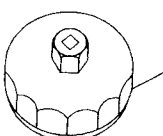
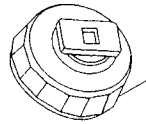
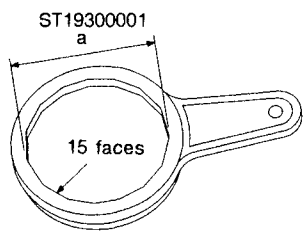
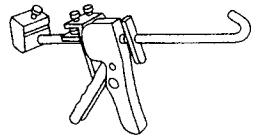
LIQUID GASKET APPLICATION PROCEDURE

- a. Use a scraper to remove all traces of old liquid gasket from mating surfaces and grooves. Also, completely clean any oil from these areas.
- b. Apply a continuous bead of liquid gasket to mating surfaces. (Use Genuine Liquid Gasket or equivalent.)
 - For oil pan, be sure liquid gasket diameter is 4.0 to 5.0 mm (0.157 to 0.197 in) for SR engine and 3.5 to 4.5 mm (0.138 to 0.177 in) except for SR engine.
 - For areas except oil pan, be sure liquid gasket diameter is 2.0 to 3.0 mm (0.079 to 0.118 in).
- c. Apply liquid gasket to inner sealing surface around hole perimeter area. (Assembly should be done within 5 minutes after coating.)
- d. Wait at least 30 minutes before refilling engine oil and engine coolant.

PREPARATION

SPECIAL SERVICE TOOLS

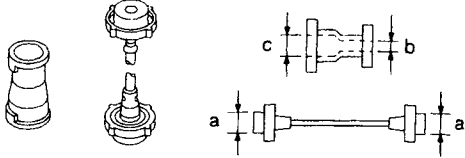
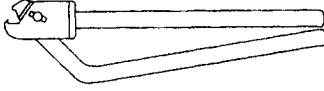
The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number Tool name	Description	Engine application		
		GA	SR	CD
ST25051001* Oil pressure gauge	 PF1/4x19/in NT558 Measuring oil pressure Maximum measuring range: 2,452 kPa (24.5 bar, 25 kg/cm², 356 psi)	X	X	X
ST25052000* Hose	 PS1/4x19/in PS1/8x28/in NT559 Adapting oil pressure gauge to cylinder block	X	X	X
KV10115801 KV10115800 (Kent-Moore Europe make) Oil filter wrench	 14 faces, Inner span: 64.3 mm (2.531 in) (Face to opposite face) NT362 Removing oil filter	—	X	—
KV10105900 Oil filter wrench	 KV10105900 15 faces, Inner span: 80 mm (3.15 in) (Face to opposite corner)  ST19300001 a 15 faces NT638 Removing oil filter a: 78 mm (3.07 in) (Face to opposite corner)	X	—	X
WS39930000 Tube presser	 NT052 Pressing the tube of liquid gasket	X	X	X

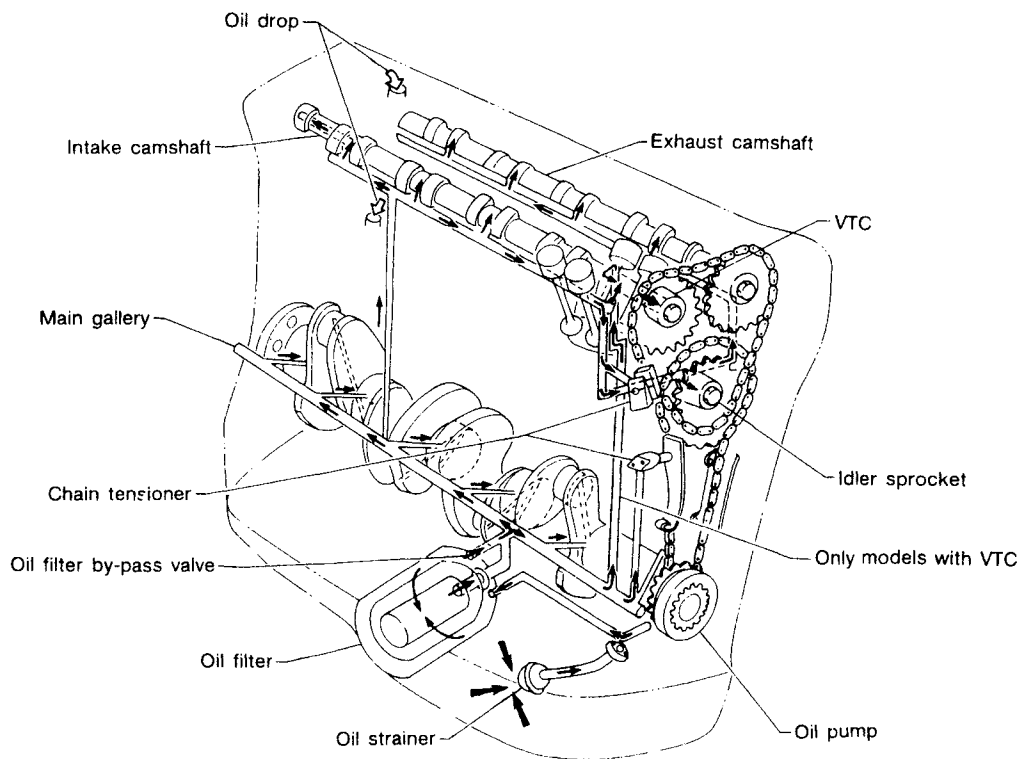
*: Special tool or commercial equivalent

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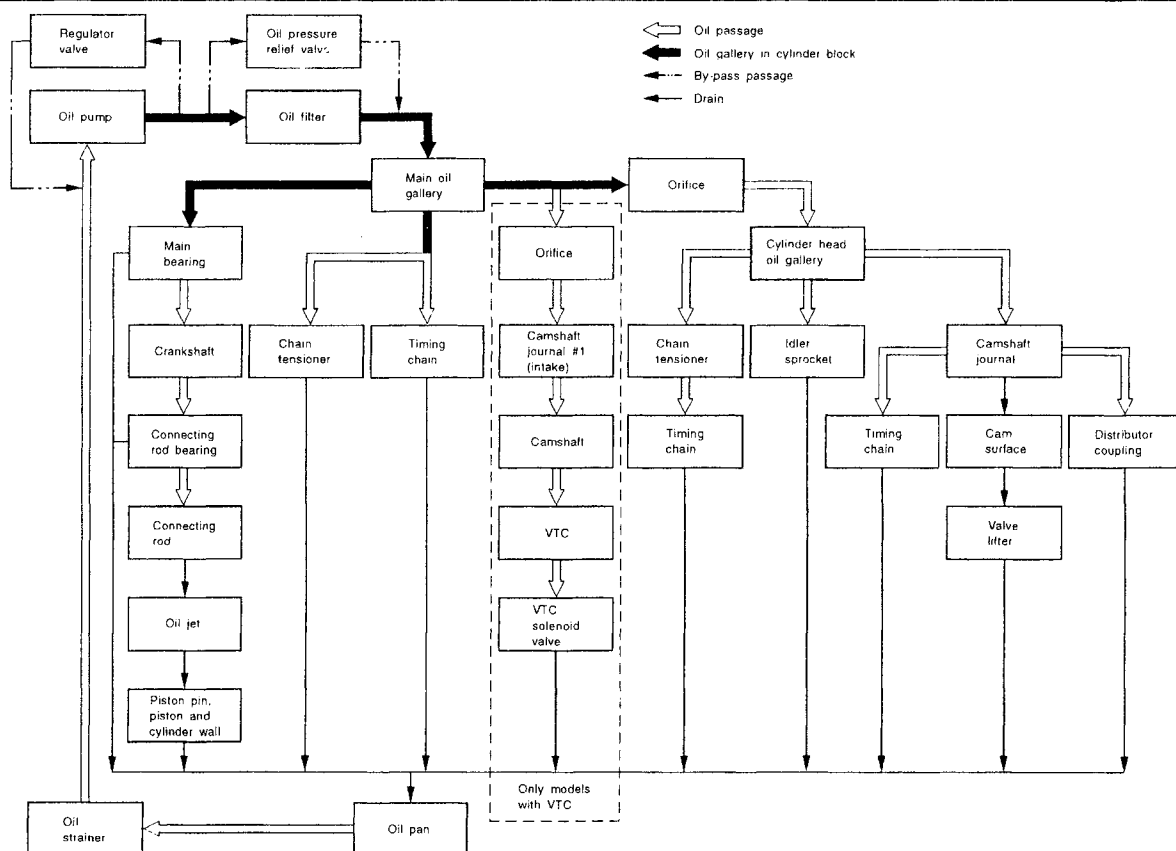
PREPARATION

Tool number Tool name	Description	Engine application		
		GA	SR	CD
EG17650301 Radiator cap tester adapter	 NT564 Adapting radiator cap tester to radiator filler neck a: 28 (1.10) dia. b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)	X	X	X
KV99103510 Radiator plate pliers A	 NT224 Installing radiator upper and lower tanks	X	X	X
KV99103520 Radiator plate pliers B	 NT225 Removing radiator upper and lower tanks	X	X	X

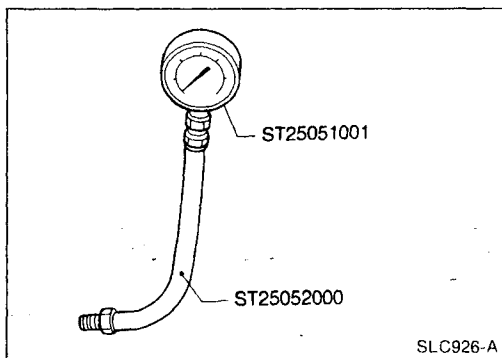
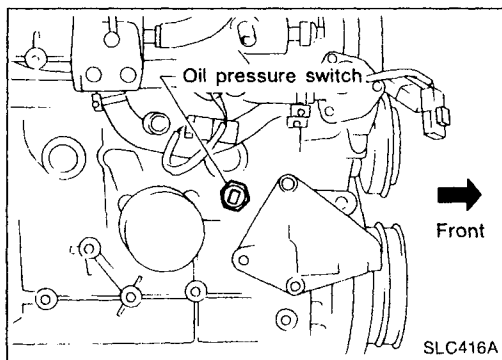
Lubrication Circuit



SLC004B



SLC052B



Oil Pressure Check

WARNING:

- Be careful not to burn yourself, as the engine and oil may be hot.
- Oil pressure check should be done in "Neutral" gear position.

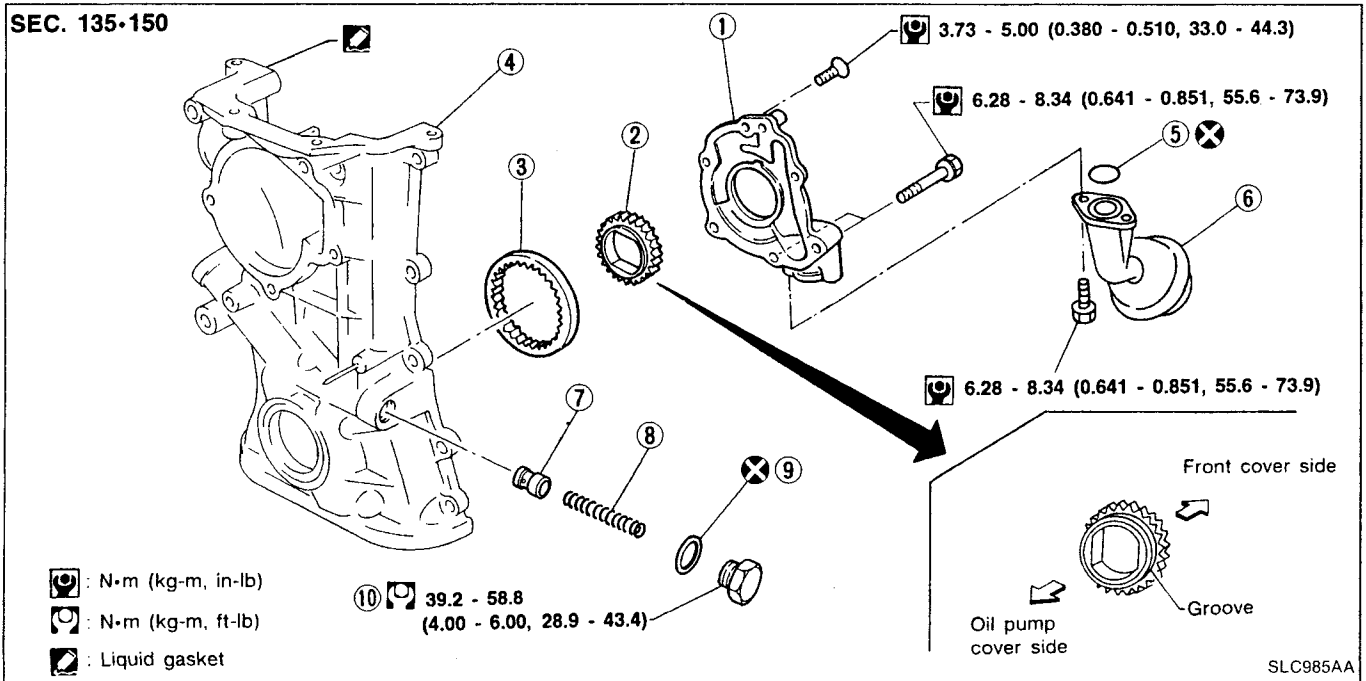
1. Check oil level.
2. Remove oil pressure switch.

Engine speed rpm	Approximate discharge pressure kPa (bar, kg/cm ² , psi)
Idle speed	More than 59 (0.59, 0.6, 9)
2,000	More than 245 (2.45, 2.5, 36)
6,000	More than 422 (4.22, 4.3, 61)

3. Install pressure gauge.
4. Start engine and warm it up to normal operating temperature.
5. Check oil pressure with engine running under no-load.
If difference is extreme, check oil passage and oil pump for oil leaks.
6. Install oil pressure switch with sealant.

Oil Pump

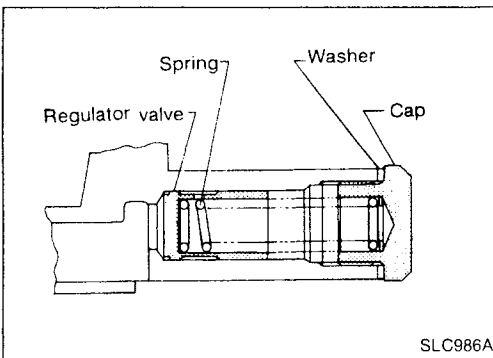
SEC. 135-150



- ① Oil pump cover
- ② Inner gear
- ③ Outer gear
- ④ Front cover

- ⑤ O-ring
- ⑥ Oil strainer
- ⑦ Regulator valve

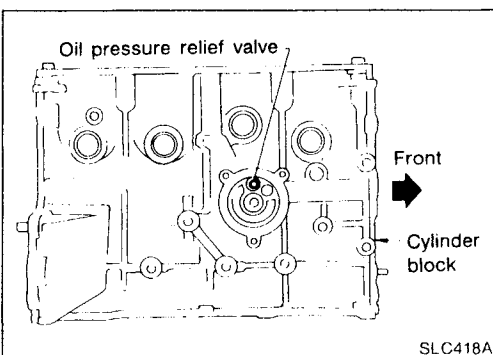
- ⑧ Spring
- ⑨ Washer
- ⑩ Plug



REGULATOR VALVE INSPECTION

1. Visually inspect components for wear and damage.
2. Check oil pressure regulator valve sliding surface and valve spring.
3. Coat regulator valve with engine oil. Check that it falls freely into the valve hole by its own weight.

If damaged, replace regulator valve set or oil pump assembly.



OIL PRESSURE RELIEF VALVE INSPECTION

Inspect oil pressure relief valve for movement, cracks and breaks by pushing the ball. If replacement is necessary, remove valve by prying it out with suitable tool. Install a new valve in place by tapping it.

Oil Pump (Cont'd)

DISASSEMBLY AND ASSEMBLY

- Always replace oil seal with a new one.
- When installing oil pump, apply engine oil to gears.
- Make sure that O-ring is fitted properly.

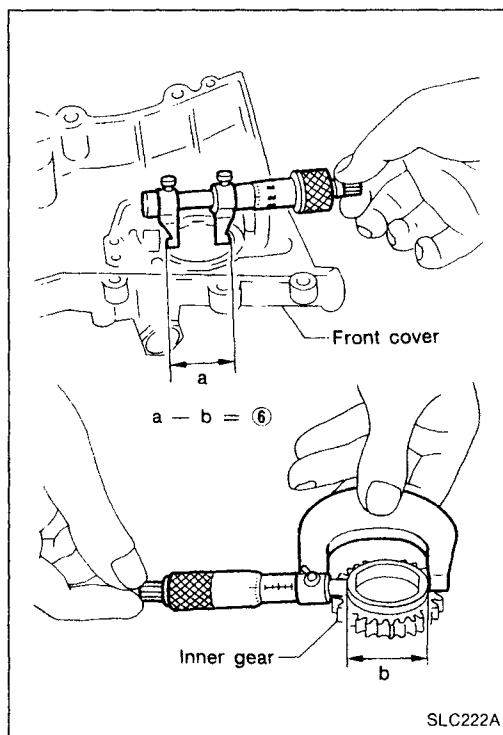
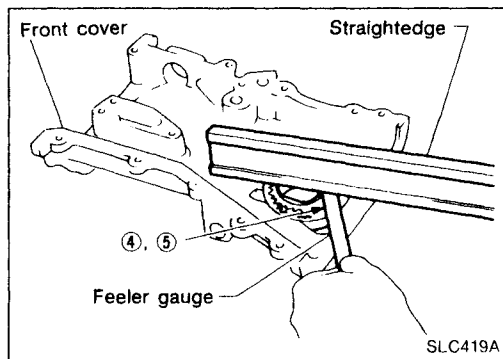
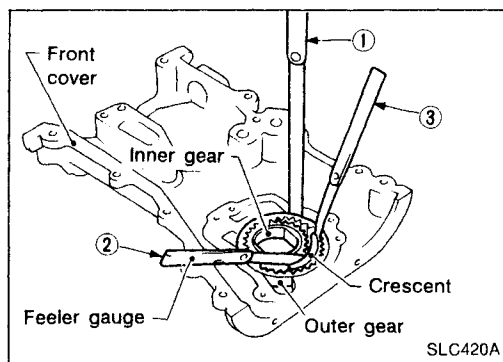
OIL PUMP INSPECTION

Using a feeler gauge, check the following clearance.

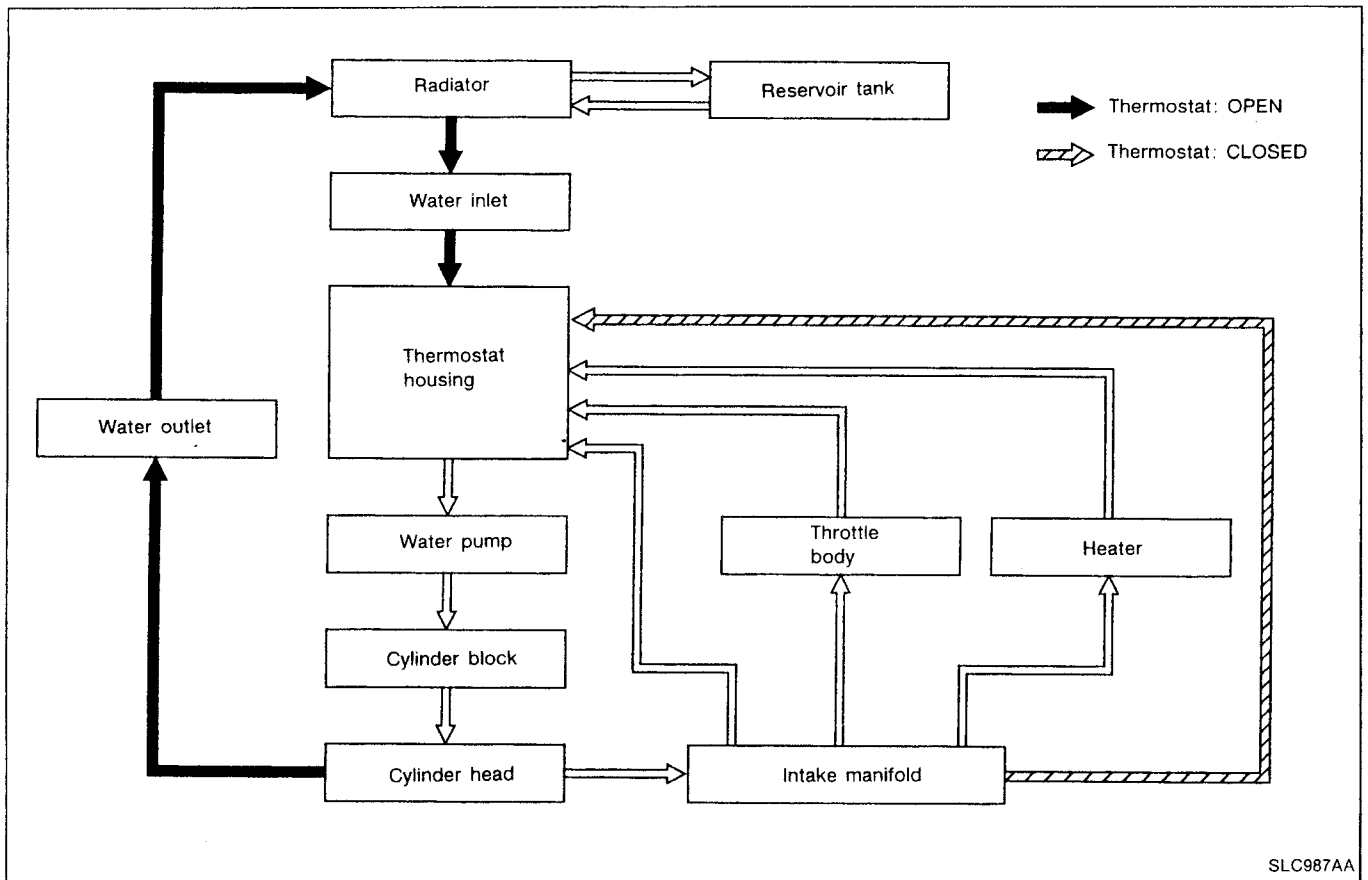
Unit: mm (in)

Body to outer gear clearance ①	0.110 - 0.200 (0.0043 - 0.0079)
Inner gear to crescent clearance ②	0.217 - 0.327 (0.0085 - 0.0129)
Outer gear to crescent clearance ③	0.21 - 0.32 (0.0083 - 0.0126)
Body to inner gear clearance ④	0.05 - 0.09 (0.0020 - 0.0035)
Body to outer gear clearance ⑤	0.05 - 0.11 (0.0020 - 0.0043)
Inner gear to brazed portion of housing clearance ⑥	0.045 - 0.091 (0.0018 - 0.0036)

- If the tip clearance (②) exceeds the limit, replace gear set.
- If body to gear clearances (①, ③, ④, ⑤, ⑥) exceed the limit, replace front cover assembly.



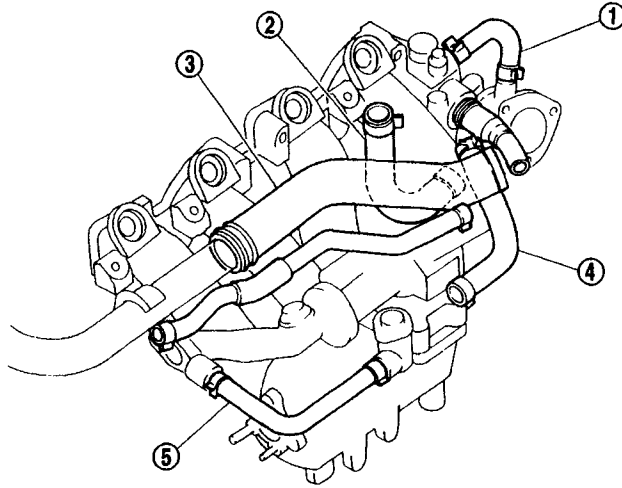
Cooling Circuit



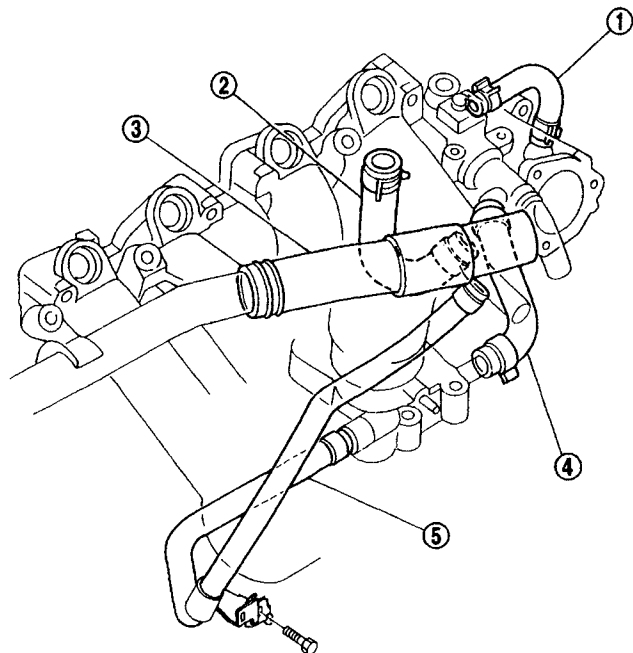
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Water Hose Drawing

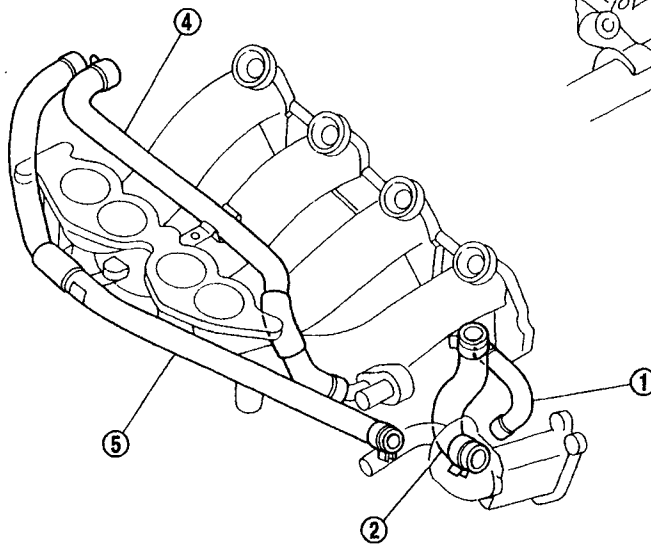
GA14DE and GA16DE without VTC



GA15DE



GA16DE with VTC except for Australia

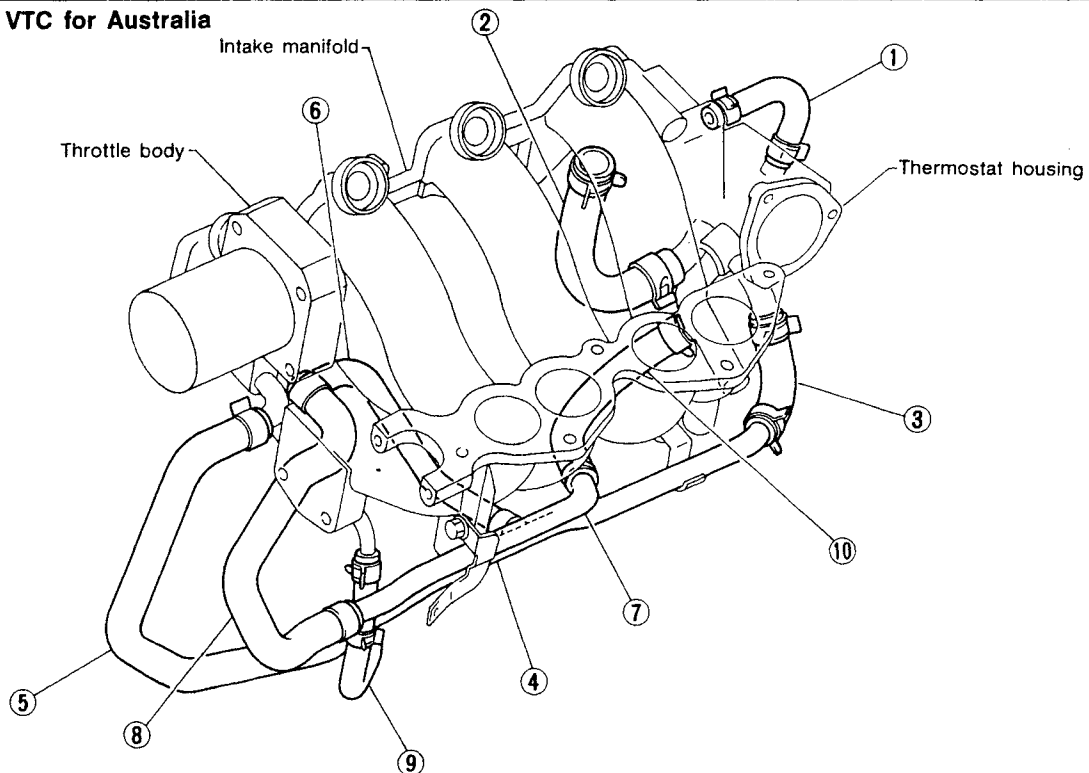


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- | | | |
|---|--------------------------------------|---------------------------------------|
| ① Intake manifold to thermostat housing-1 | ③ Radiator lower hose to water inlet | ⑤ Throttle body to thermostat housing |
| ② Intake manifold to thermostat housing-2 | ④ Intake manifold to throttle body | |

Water Hose Drawing (Cont'd)

GA16DE with VTC for Australia



- ① Intake manifold to Thermostat housing (upper)
- ② Intake manifold to Thermostat housing (lower)
- ③ Water jacket to Water pipe lower

- ④ Water pipe lower
- ⑤ Water pipe lower to Throttle body
- ⑥ Water pipe lower to Intake manifold
- ⑦ Water pipe upper

- ⑧ Throttle body to Water pipe upper
- ⑨ Intake manifold to Water pipe upper
- ⑩ Water pipe upper to Thermostat housing

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System Check

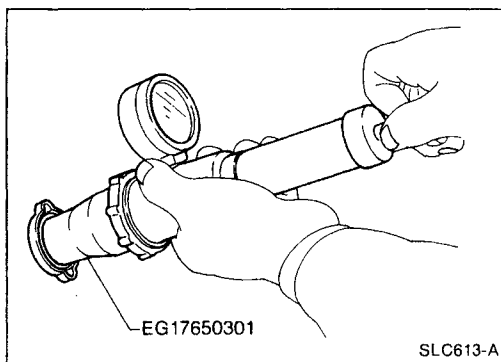
WARNING:

Never remove the radiator cap when the engine is hot; serious burns could be caused by high pressure fluid escaping from the radiator.

Wrap a thick cloth around cap and carefully loosen it a quarter turn to release built-up pressure. Then remove the cap completely.

CHECKING COOLING SYSTEM HOSES

Check hoses for improper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.



CHECKING RADIATOR CAP

To check radiator cap, apply pressure to cap with a tester.

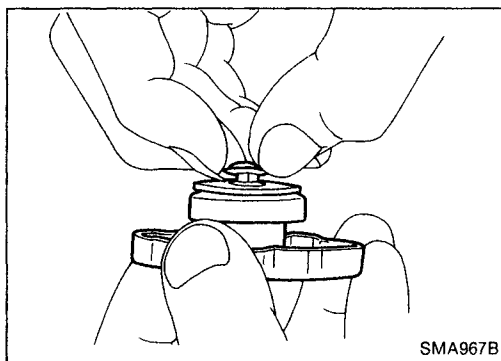
Radiator cap relief pressure:

Standard

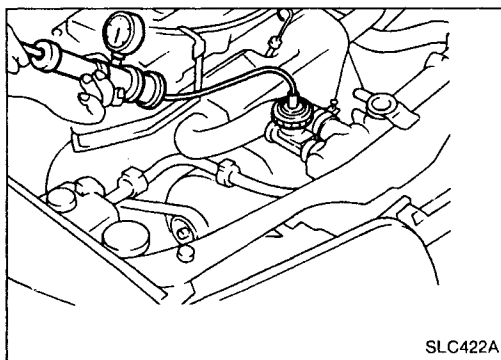
78 - 98 kPa
(0.78 - 0.98 bar, 0.8 - 1.0 kg/cm², 11 - 14 psi)

Limit

59 - 98 kPa
(0.59 - 0.98 bar, 0.6 - 1.0 kg/cm², 9 - 14 psi)



Pull the negative pressure valve to open it. Check that it closes completely when released.



CHECKING COOLING SYSTEM FOR LEAKS

To check for leakage, apply pressure to the cooling system with a tester.

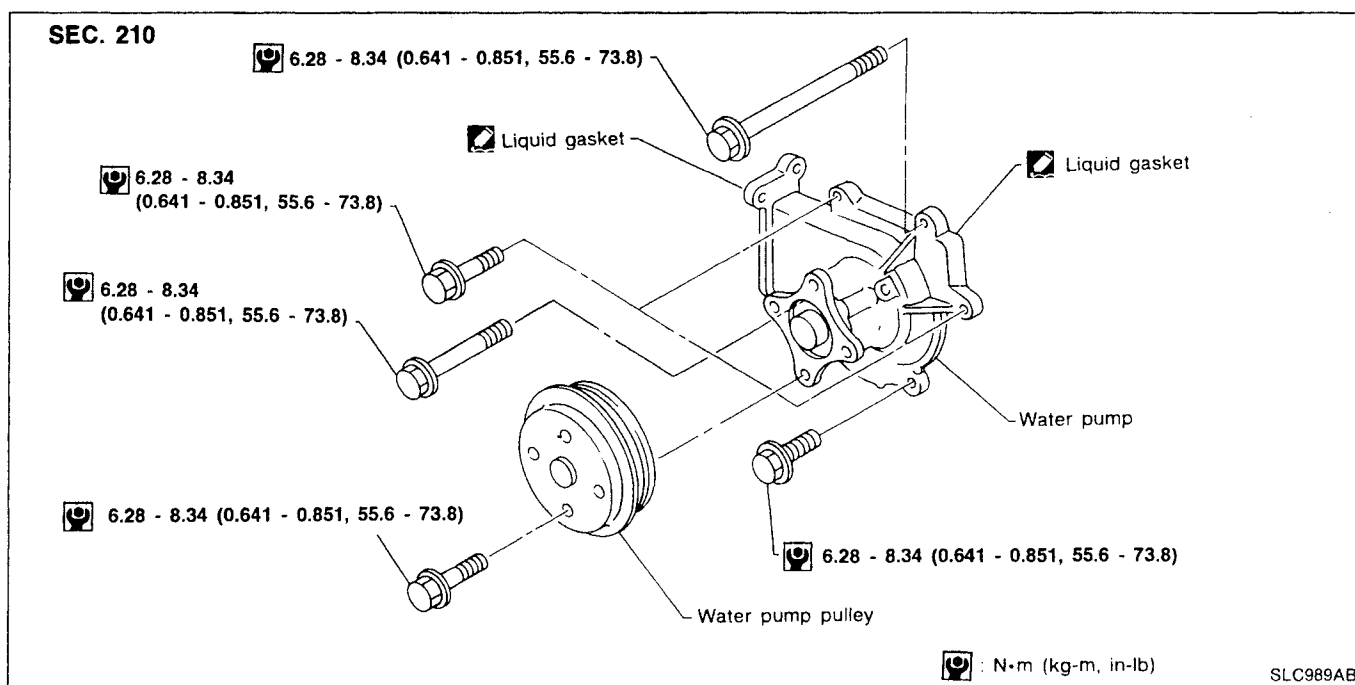
Testing pressure:

157 kPa (1.57 bar, 1.6 kg/cm², 23 psi)

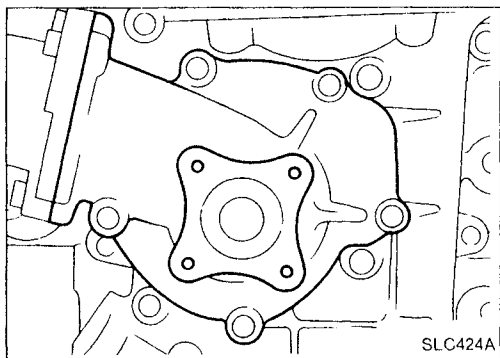
CAUTION:

Higher than the specified pressure may cause radiator damage.

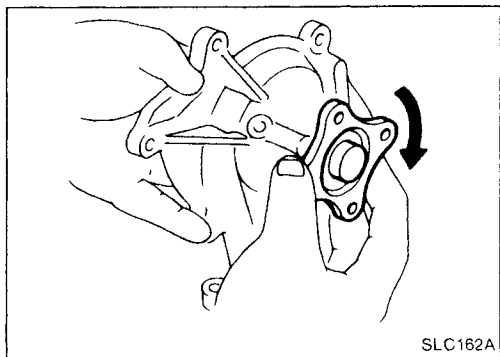
Water Pump

**CAUTION:**

- When removing water pump assembly, be careful not to get coolant on timing chain.
- Water pump cannot be disassembled and should be replaced as a unit.
- After installing water pump, connect hose and clamp securely, then check for leaks using radiator cap tester.

**REMOVAL**

1. Drain coolant from radiator and cylinder block.
2. Remove drive belts for compressor, power steering pump and alternator.
3. Remove water pump pulley.
4. Remove water pump.

**INSPECTION**

1. Check body assembly for rust or corrosion.
2. Check for rough operation due to excessive end play.

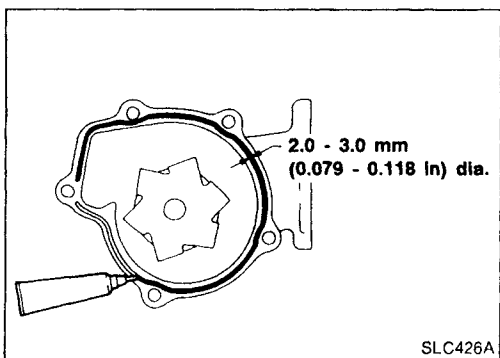
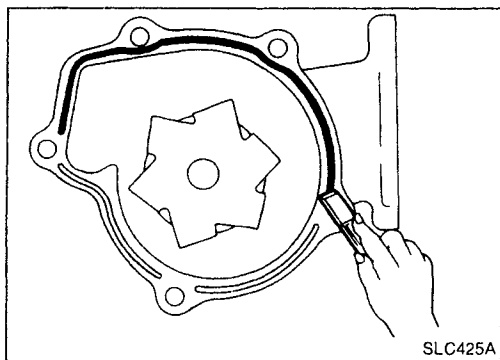
Water Pump (Cont'd)

INSTALLATION

Use a scraper to remove liquid gasket from water pump.

Be sure liquid gasket in grooves is also removed.

- Remove liquid gasket from mating surface of front cover.
- Remove all traces of liquid gasket using white gasoline.

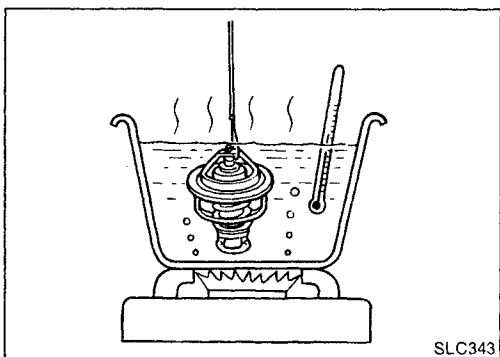
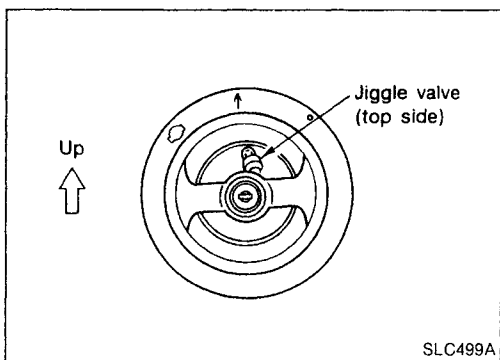
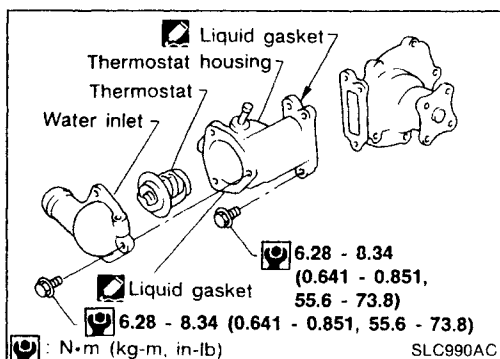


- Apply liquid gasket to mating surface of pump housing as shown.

Thermostat

INSPECTION

1. Check for valve seating condition at ordinary temperatures. It should seat tightly.



2. Check valve opening temperature and maximum valve lift.

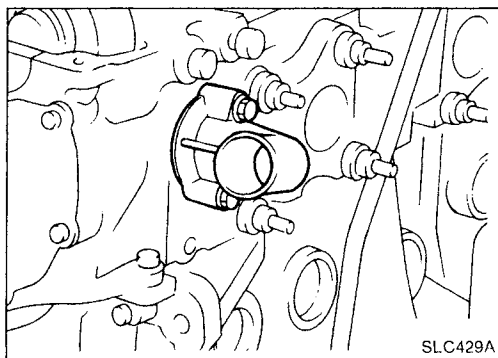
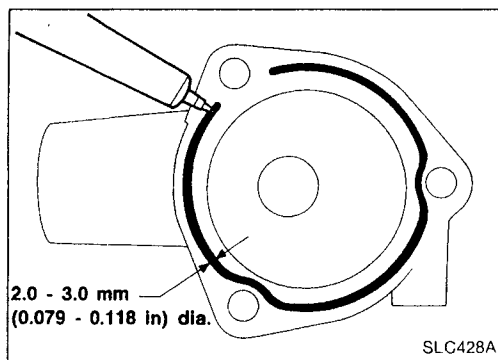
Valve opening temperature	°C (°F)	76.5 (170)
Valve lift	mm/°C (in/°F)	More than 8/90 (0.31/194)

3. Then check if valve closes at 5°C (9°F) below valve opening temperature.

- **After installation, run engine for a few minutes, and check for leaks.**

Thermostat (Cont'd)**INSTALLATION**

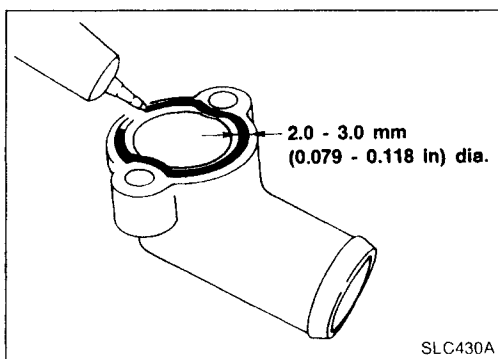
When installing water inlet apply liquid gasket as shown.

**Water Outlet****INSPECTION**

Visually inspect for water leaks. If there is leakage, apply liquid gasket.

INSTALLATION

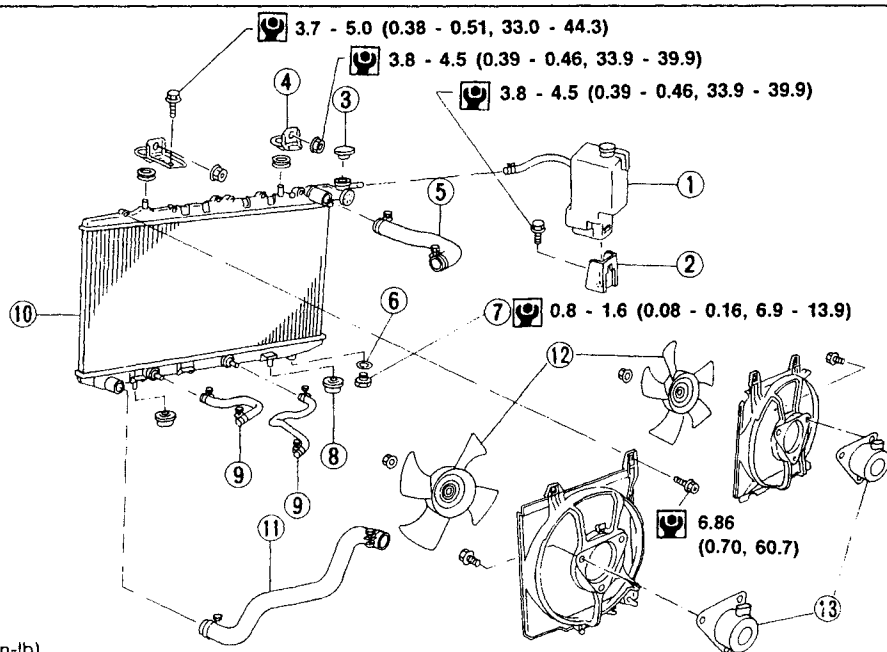
When installing water outlet, apply liquid gasket as shown.



LC

Radiator

SEC. 214



SLC991AB

- | | | |
|--------------------------|--------------------------------|---------------------|
| ① Reservoir tank | ⑥ Washer | ⑩ Radiator |
| ② Reservoir tank bracket | ⑦ Drain plug | ⑪ Lower hose |
| ③ Radiator cap | ⑧ Mounting rubber | ⑫ Cooling fan |
| ④ Mounting bracket | ⑨ Oil cooler hose (A/T models) | ⑬ Cooling fan motor |
| ⑤ Upper hose | | |

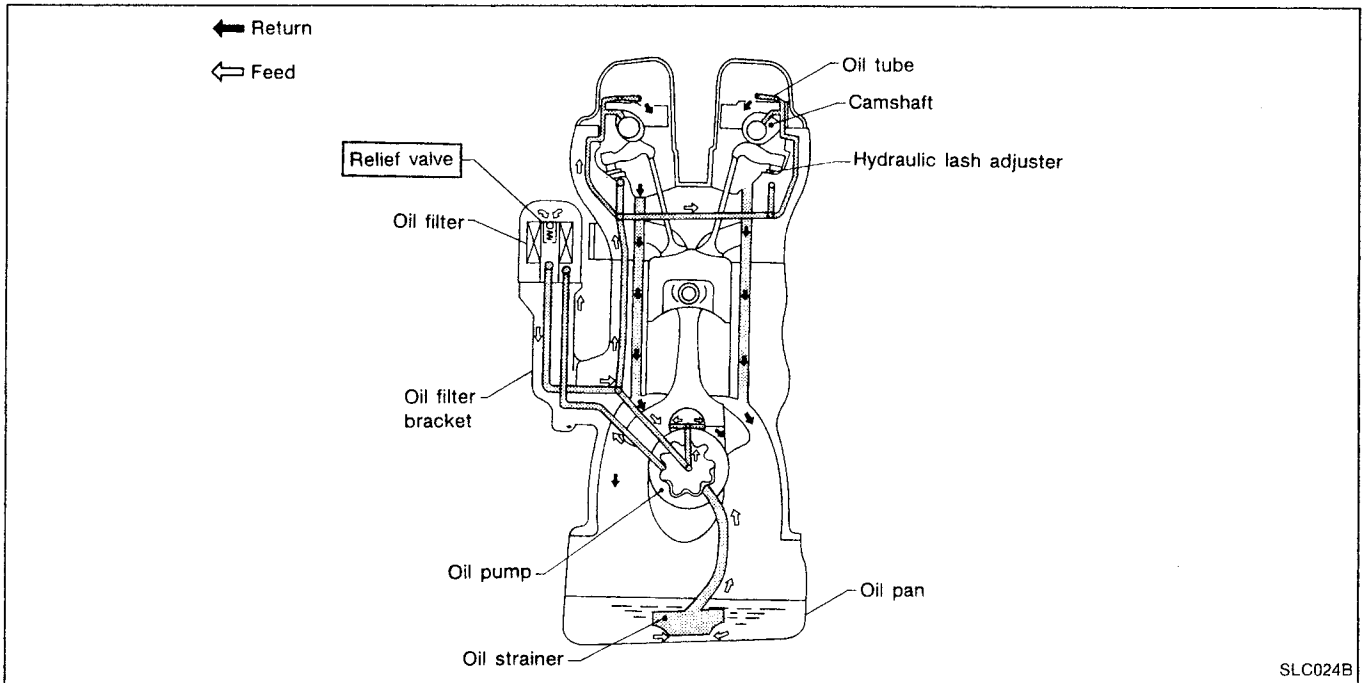
Cooling fan control system

- Cooling fans are controlled by the ECM. For details, refer to EC section ("Cooling Fan Control", "TROUBLE DIAGNOSES").

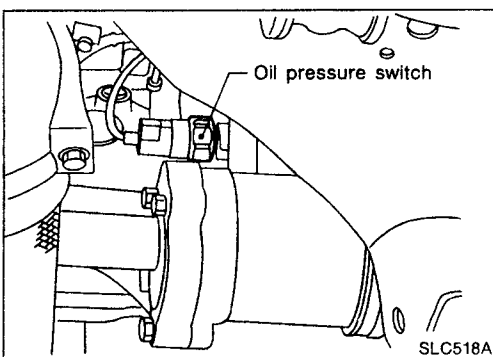
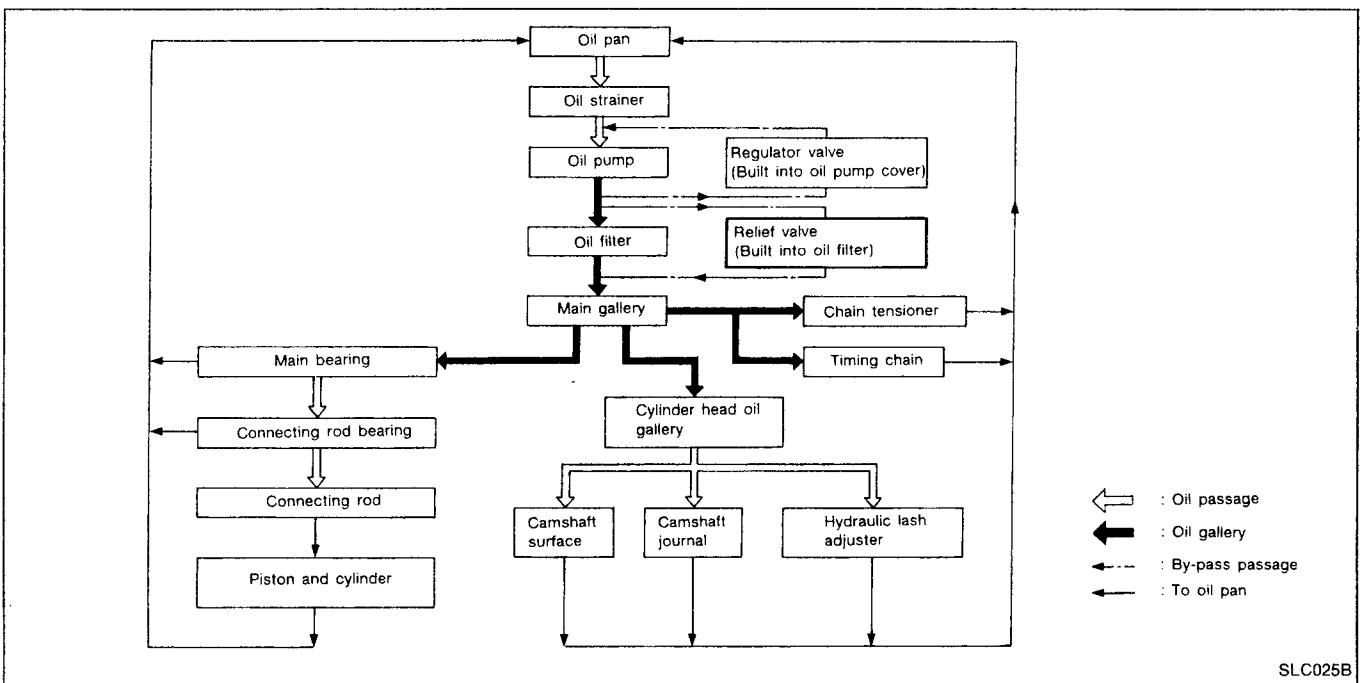
Refilling engine coolant

- For details on refilling engine coolant, refer to MA section ("REFILLING ENGINE COOLANT", "Changing Engine Coolant").

Lubrication Circuit



LC

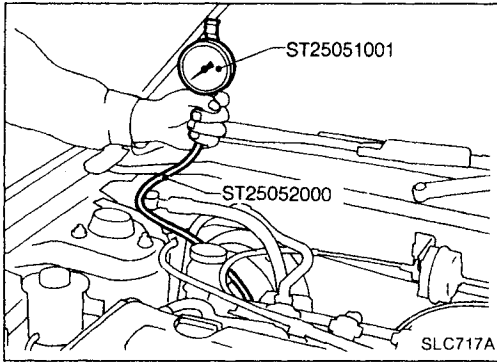


Oil Pressure Check

WARNING:

- Be careful not to burn yourself, as the engine and oil may be hot.
 - Oil pressure check should be done in "Neutral position".
1. Check oil level.
 2. Remove oil pressure switch.

Oil Pressure Check (Cont'd)



3. Install pressure gauge.
4. Start engine and warm it up to normal operating temperature.
5. Check oil pressure with engine running under no-load.

Engine speed rpm	Approximate discharge pressure kPa (bar, kg/cm ² , psi)
Idle speed	More than 78 (0.78, 0.8, 11)
3,200	314 - 392 (3.14 - 3.92, 3.2 - 4.0, 46 - 57)

If difference is extreme, check oil passage and oil pump for oil leaks.

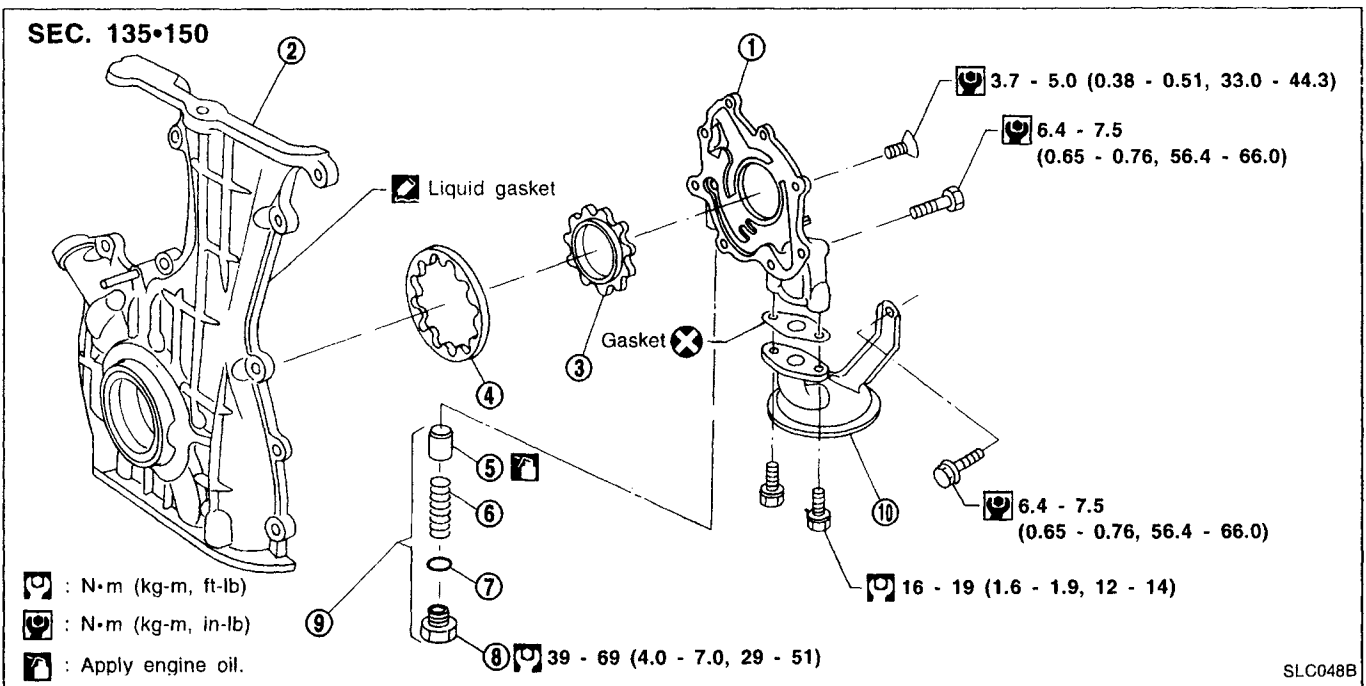
6. Install oil pressure switch with sealant.

Oil Pump

REMOVAL

1. Remove drive belts.
2. Remove cylinder head. (Refer to EM section.)
3. Remove oil pans. (Refer to EM section.)
4. Remove oil strainer and baffle plate.
5. Remove front cover assembly.

DISASSEMBLY AND ASSEMBLY



- ① Oil pump cover
- ② Front cover
- ③ Inner gear
- ④ Outer gear

- ⑤ Regulator valve
- ⑥ Spring
- ⑦ Shims

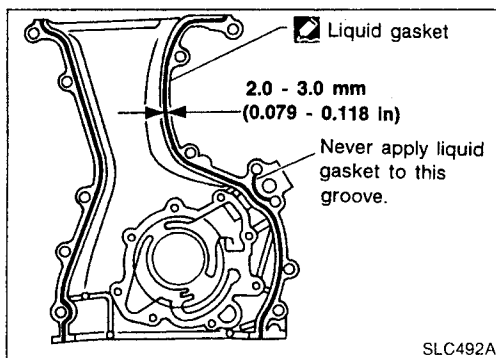
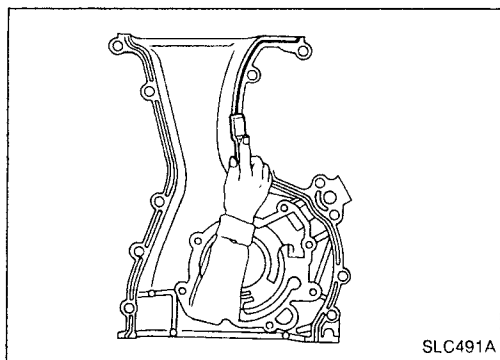
- ⑧ Plug
- ⑨ Regulator valve set
- ⑩ Oil strainer

- Always replace oil seal, gasket and O-ring with new ones.
- When installing oil pump, apply engine oil to inner and outer gears.
- Be sure that O-rings are properly fitted.

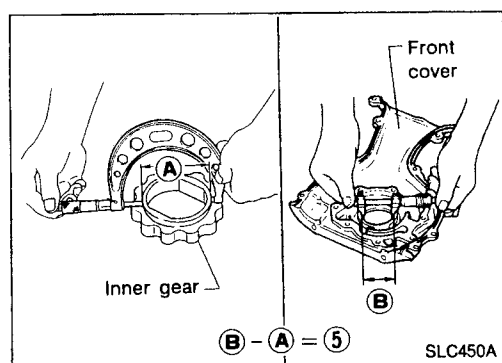
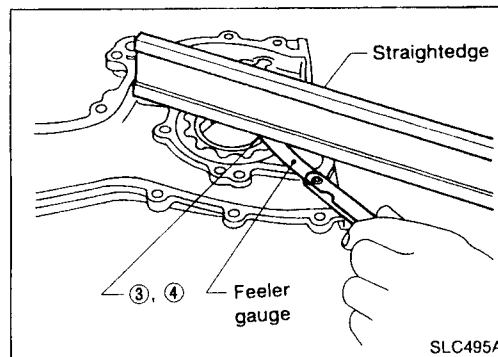
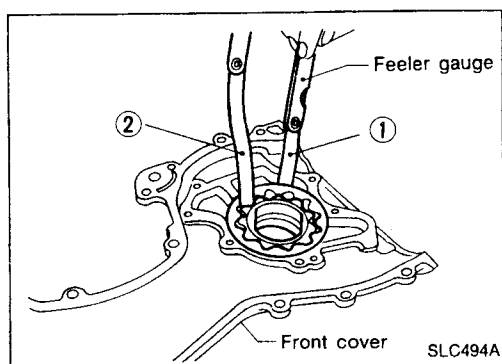
Oil Pump (Cont'd)

INSTALLATION

- Before installing front cover assembly, remove all traces of liquid gasket from mating surface using a scraper.
- Also remove traces of liquid gasket from mating surface of cylinder block.



1. Apply a continuous bead of liquid gasket to mating surface of front cover assembly.
- Use Genuine Liquid Gasket or equivalent.
2. Installation is the reverse order of removal.



SLC860A

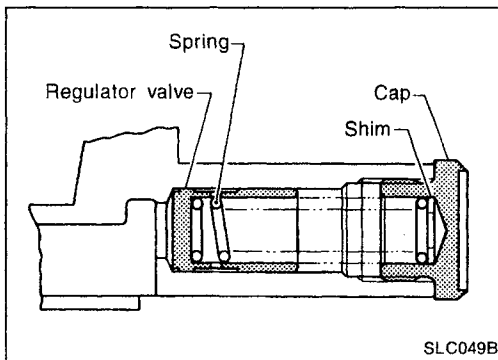
Oil Pump (Cont'd)**INSPECTION**

Using a feeler gauge, check the following clearances:

Unit: mm (in)

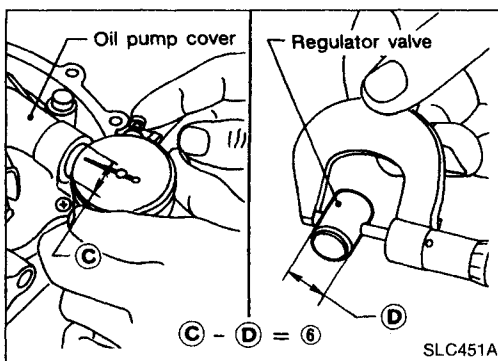
Body to outer gear clearance ①	0.114 - 0.200 (0.0045 - 0.0079)
Inner gear to outer gear tip clearance ②	Below 0.18 (0.0071)
Body to inner gear clearance ③	0.05 - 0.09 (0.0020 - 0.0035)
Body to outer gear clearance ④	0.05 - 0.11 (0.0020 - 0.0043)
Inner gear to brazed portion of housing clearance ⑤	0.045 - 0.091 (0.0018 - 0.0036)

- If the tip clearance (②) exceeds the limit, replace gear set.
- If body to gear clearances (①, ③, ④, ⑤) exceed the limit, replace front cover assembly.

**REGULATOR VALVE INSPECTION**

1. Visually inspect components for wear and damage.
2. Check oil pressure regulator valve sliding surface and valve spring.
3. Coat regulator valve with engine oil. Check that it falls smoothly into the valve hole by its own weight.

If damaged, replace regulator valve set or oil pump cover.

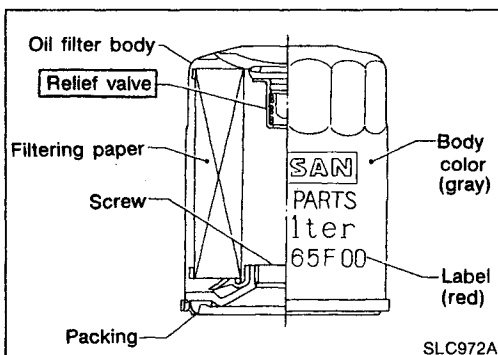


4. Check regulator valve to oil pump cover clearance.

Clearance:

⑥ : 0.040 - 0.097 mm (0.0016 - 0.0038 in)

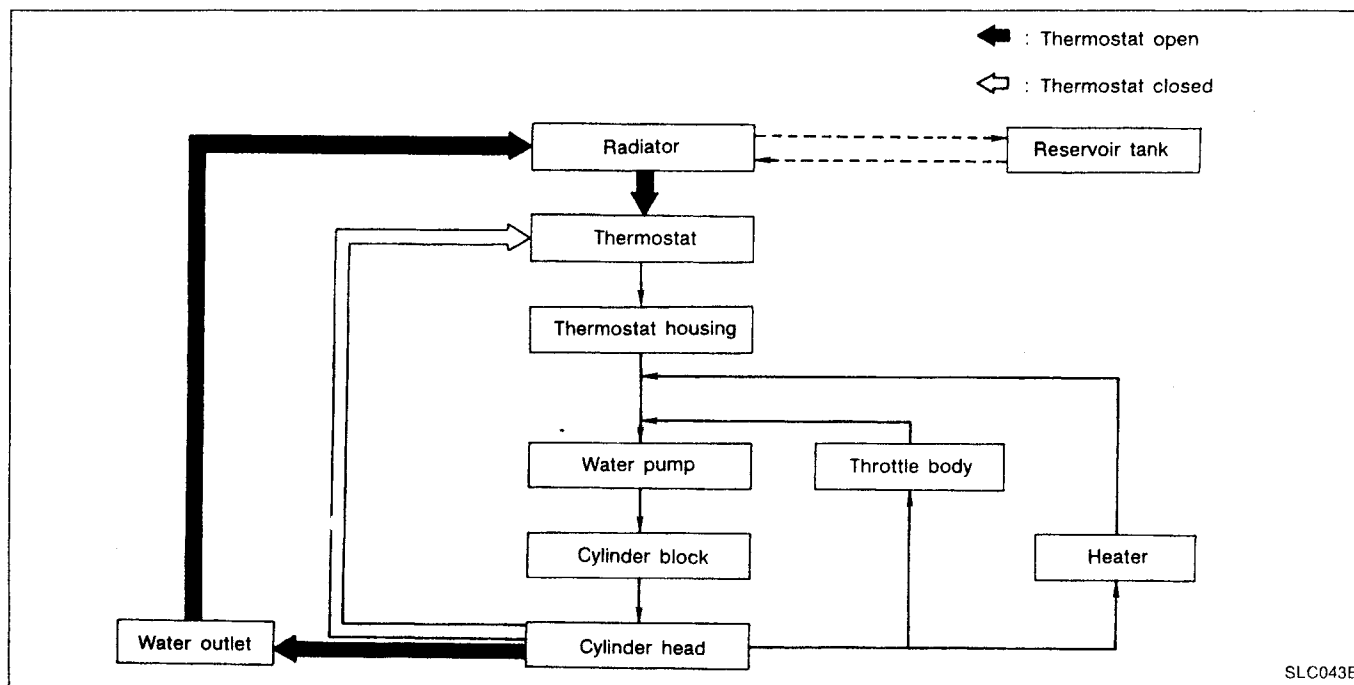
If it exceeds the limit, replace oil pump cover.

**Oil Filter**

The oil filter is a small, full-flow cartridge type and is provided with a relief valve.

- The new and existing oil filter designs differ from each other and are not interchangeable.
- Use Tool KV10115801 for removing oil filter.

Cooling Circuit



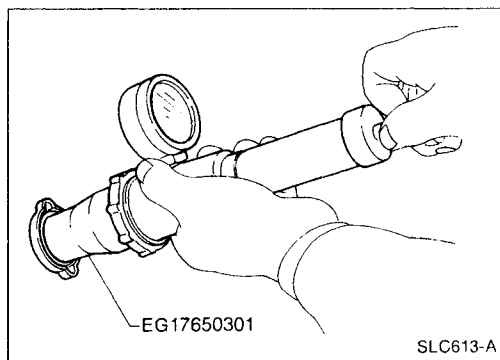
LC

System Check

WARNING:

Never remove the radiator cap when the engine is hot; serious burns could be caused by high pressure fluid escaping from the radiator.

Wrap a thick cloth around the cap and carefully remove it by turning it a quarter turn to allow built-up pressure to escape and then turn the cap all the way off.



Cooling System Inspection

CHECKING HOSES

Check water hoses for proper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.

CHECKING RADIATOR CAP

To check radiator cap, apply pressure to cap with a tester.

Radiator cap relief pressure:**Standard**

78 - 98 kPa

(0.78 - 0.98 bar, 0.8 - 1.0 kg/cm², 11 - 14 psi)

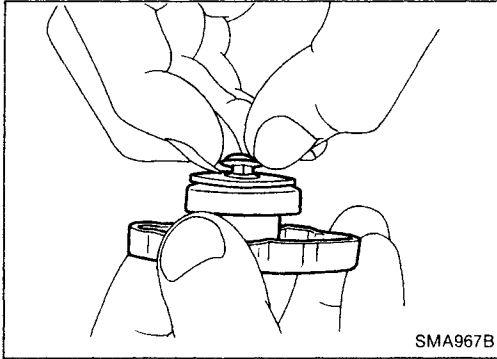
Limit

59 - 98 kPa

(0.59 - 0.98 bar, 0.6 - 1.0 kg/cm², 9 - 14 psi)

Cooling System Inspection (Cont'd)

Pull the negative pressure valve to open it.
Check that it closes completely when released.

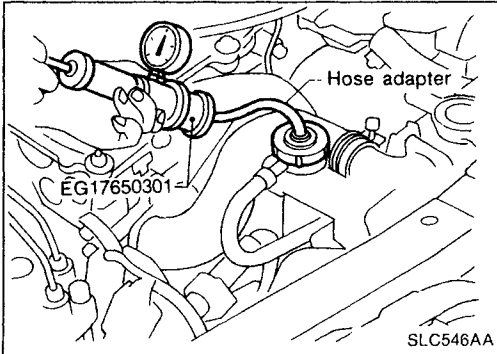


CHECKING COOLING SYSTEM FOR LEAKS

To check for leakage, apply pressure to the cooling system with a tester.

Testing pressure:
157 kPa (1.57 bar, 1.6 kg/cm², 23 psi)

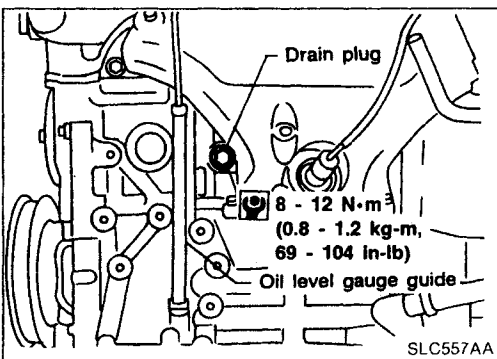
CAUTION:
Higher than the specified pressure may cause radiator damage.



Water Pump

REMOVAL

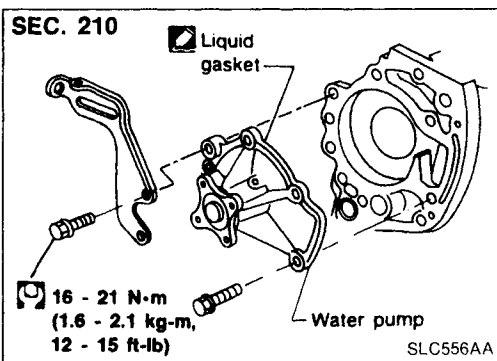
1. Drain coolant from radiator.
2. Remove cylinder block drain plug located at left front of cylinder block and drain coolant.
3. Remove front RH wheel and engine side cover.
4. Remove drive belts.
5. Remove front engine mounting.



6. Remove water pump.

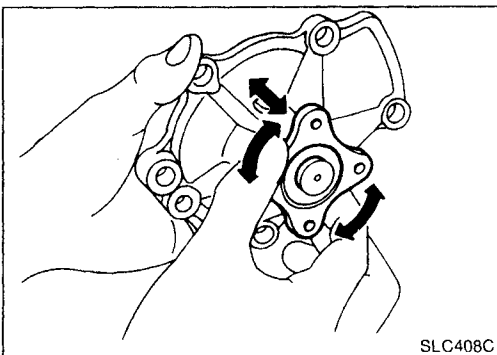
CAUTION:

- When removing water pump assembly, be careful not to get coolant on drive belt.
- Water pump cannot be disassembled and should be replaced as a unit.
- After installing water pump, connect hose and clamp securely, then check for leaks using radiator cap tester.



INSPECTION

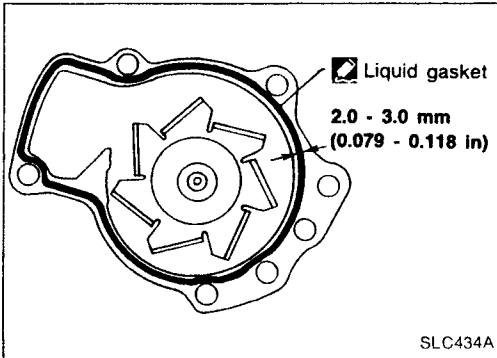
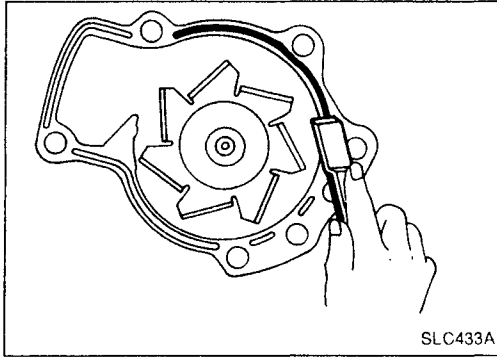
1. Check body assembly for rust or corrosion.
2. Check for rough operation due to excessive end play.



Water Pump (Cont'd)

INSTALLATION

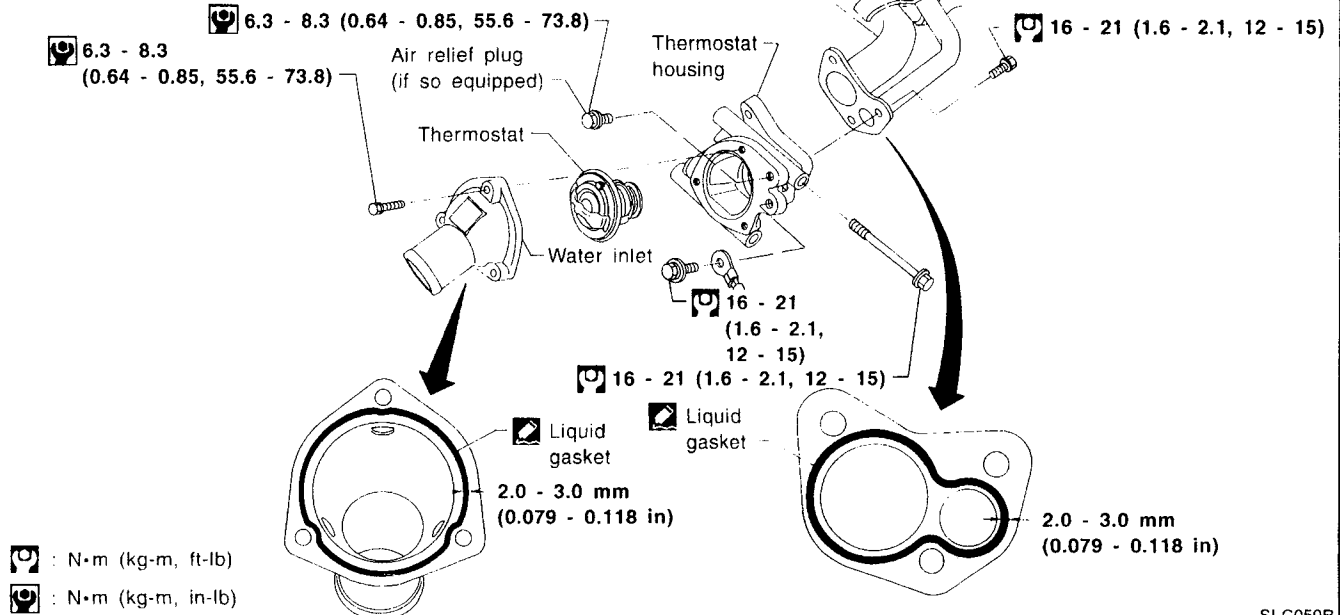
1. Before installing, remove all traces of liquid gasket from mating surface of water pump using a scraper.
- Also remove traces of liquid gasket from mating surface of cylinder block.

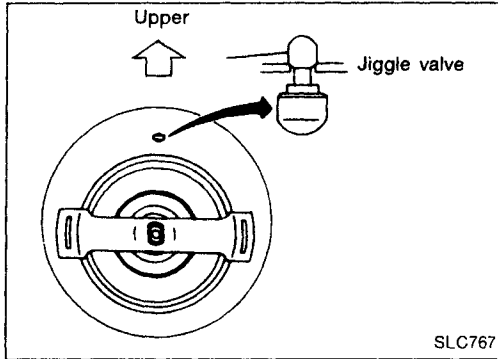


2. Apply a continuous bead of liquid gasket to mating surface of water pump.
- Use Genuine Liquid Gasket or equivalent.

Thermostat

SEC. 210

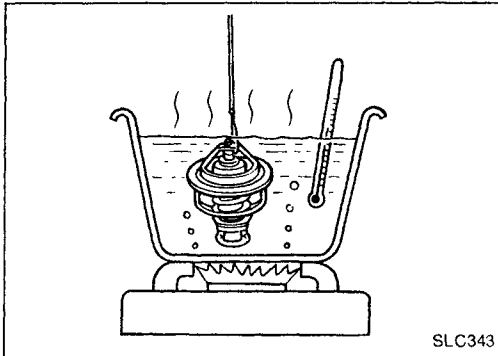




Thermostat (Cont'd)

REMOVAL AND INSTALLATION

1. Drain engine coolant.
 2. Remove lower radiator hose.
 3. Remove water inlet, then take out thermostat.
 4. Install thermostat with jiggle valve or air bleeder facing upward.
- After installation, run engine for a few minutes, and check for leaks.
 - Be careful not to spill coolant over engine compartment. Use a rag to absorb coolant.

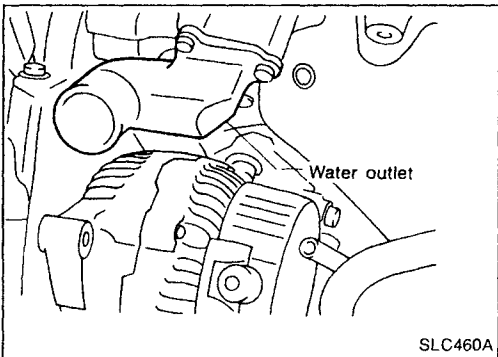


INSPECTION

1. Check for valve seating condition at ordinary temperatures. It should seat tightly.
2. Check valve opening temperature and valve lift.

Valve opening temperature	°C (°F)	76.5 (170)
Valve lift	mm/°C (in/°F)	More than 8/90 (0.31/194)

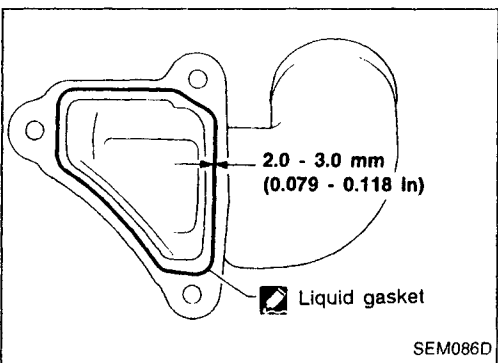
3. Then check if valve closes at 5°C (9°F) below valve opening temperature.



Water Outlet

INSPECTION

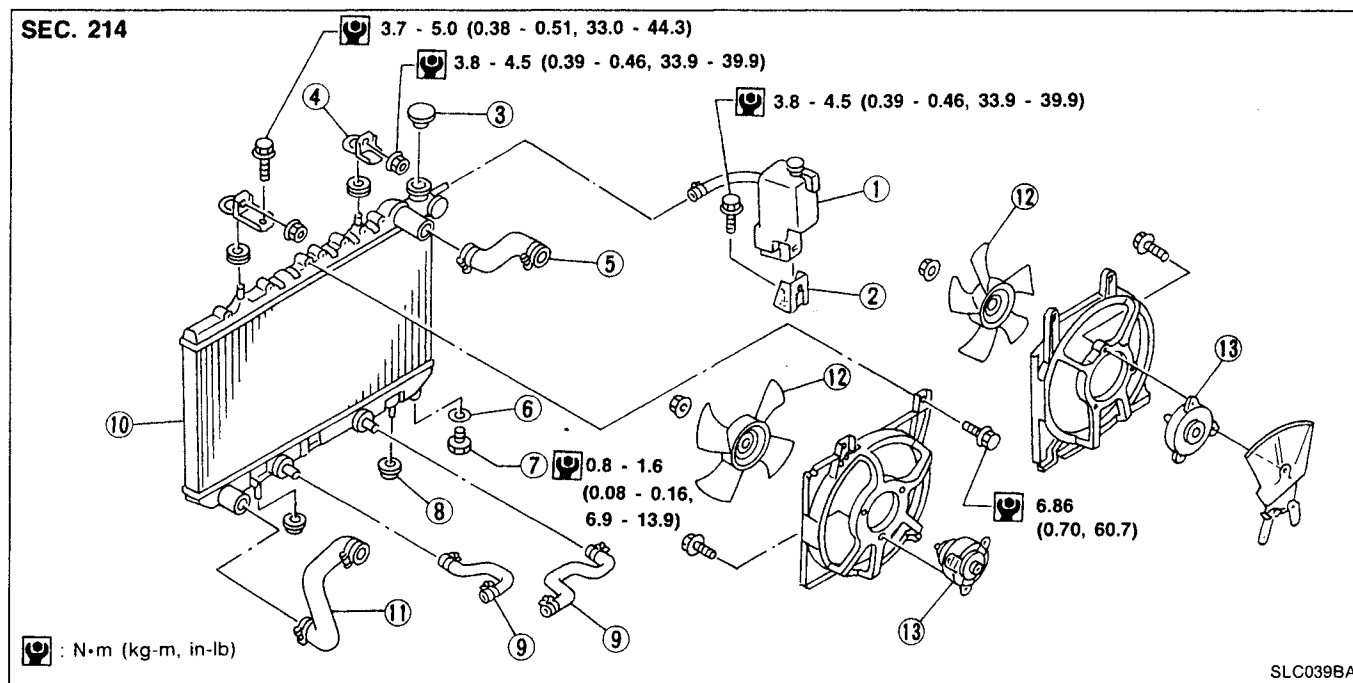
Visually inspect for water leaks. If there is leakage, apply liquid gasket.



INSTALLATION

1. Before installing, remove all traces of liquid gasket from mating surface of water outlet using a scraper.
- Also remove traces of liquid gasket from mating surface of cylinder head.
2. Apply a continuous bead of liquid gasket to mating surface of water outlet.
- Use Genuine Liquid Gasket or equivalent.

Radiator



- | | | |
|--------------------------|--------------------------------|---------------------|
| ① Reservoir tank | ⑥ Washer | ⑩ Radiator |
| ② Reservoir tank bracket | ⑦ Drain plug | ⑪ Lower hose |
| ③ Radiator cap | ⑧ Mounting rubber | ⑫ Cooling fan |
| ④ Mounting bracket | ⑨ Oil cooler hose (A/T models) | ⑬ Cooling fan motor |
| ⑤ Upper hose | | |

Cooling fan control system

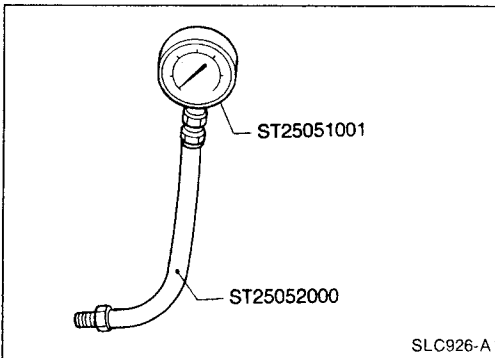
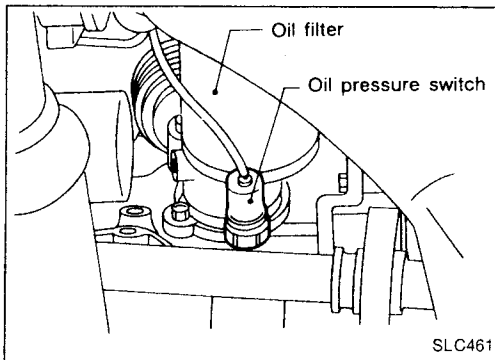
- Cooling fans are controlled by the ECM. For details, refer to EC section ("Cooling Fan Control", "TROUBLE DIAGNOSES").

Refilling engine coolant

- For details on refilling engine coolant, refer to MA section ("REFILLING ENGINE COOLANT", "Changing Engine Coolant").

```

graph TD
    OP[Oil pump] --> OF[Oil filter]
    OP --> RV1[Relief valve]
    OP --> RV2[Relief valve]
    OF --> OC[Oil cooler]
    OC --> RV3[Relief valve]
    OC --> MB[Main bearing]
    OC --> OGH[Cylinder head oil gallery]
    OC --> OFH[Oil feed hose]
    MB --> CS[Crankshaft]
    CS --> CRB[Connecting rod bearing]
    CRB --> CR[Connecting rod]
    CR --> PCW[Piston and cylinder wall]
    OGH --> HVL[Hydraulic valve lifter]
    OGH --> CB[Camshaft bracket]
    CB --> CJ[Camshaft journal]
    CJ --> CL[Cam lobe]
    OFH --> VP[Vacuum pump]
    VP --> ORH[Oil return hose]
    PCW --> OPan[Oil pan]
    ORH --> OPan
    HVL --> OPan
    CL --> OPan
    OPan --> OS[Oil strainer]
    OS --> OP
    RV1 --> OP
    RV2 --> OP
    RV3 --> OP
  
```



Oil Pressure Check

WARNING:

- Be careful not to burn yourself, as the engine and oil may be hot.
- Oil pressure check should be done in "Neutral" gear position.

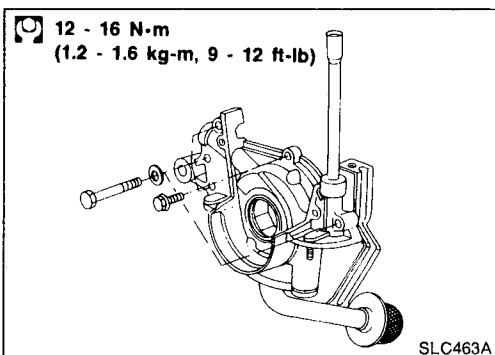
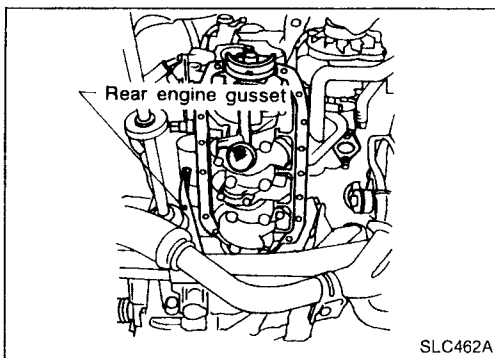
1. Check oil level.
2. Remove oil pressure switch.

3. Install pressure gauge.
4. Start engine and warm it up to normal operating temperature.
5. Check oil pressure with engine running under no-load.

Engine rpm	Approximate discharge pressure kPa (bar, kg/cm ² , psi)
Idle speed	More than 59 (0.59, 0.6, 9)
2,000	294 (2.9, 3, 43)

If difference is extreme, check oil passage and oil pump for oil leaks.

6. Install oil pressure switch with sealant.



Oil Pump

REMOVAL AND INSTALLATION

1. Drain engine coolant and engine oil.
2. Remove upper radiator hose, drive belts, crank pulley, timing belt covers and timing belt.
3. Remove exhaust front tube, timing belt pulley and rear engine gusset (bar type), then remove oil pan.

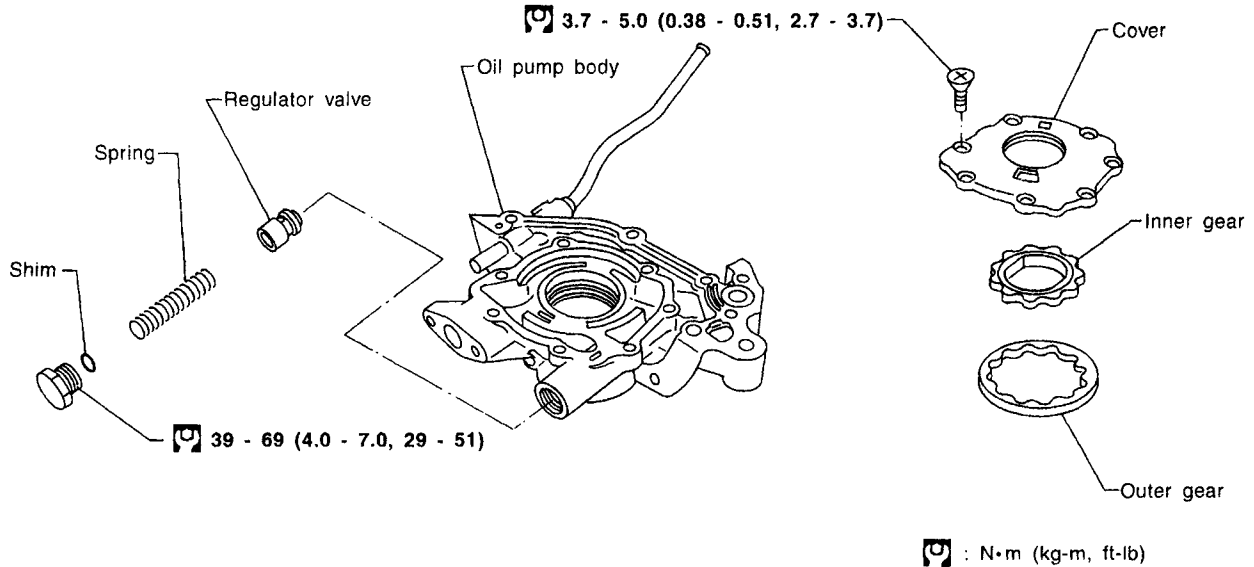
4. Remove oil pump assembly with oil strainer.
 5. Reinstall any part removed. Refill engine oil and engine coolant.
- Apply liquid gasket to oil pump.
 - Apply liquid gasket to oil pan.
 - Apply liquid gasket to both ends of oil pan oil seals.
 - Install oil pan, fitting oil seals in the correct position.

Oil Pump (Cont'd)

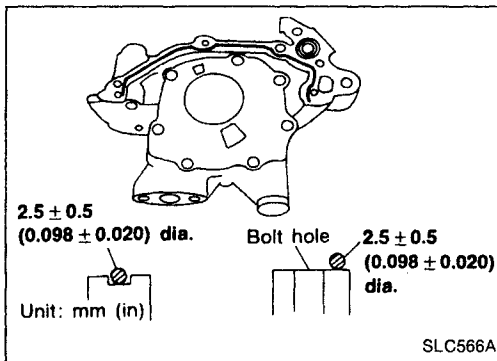
DISASSEMBLY AND ASSEMBLY

When installing oil pump, apply engine oil to inner and outer gears.

SEC. 150



SLC046B



SLC566A

- Apply liquid gasket when installing oil pump onto engine.

Oil Pump (Cont'd)

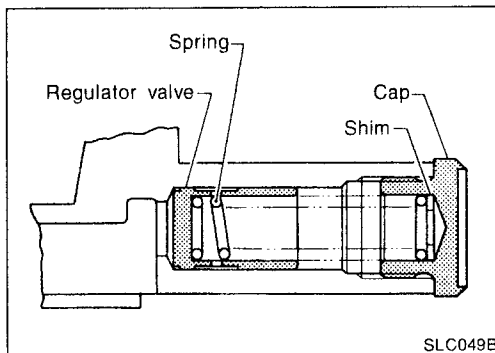
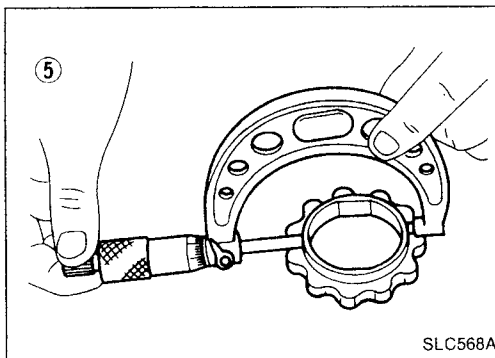
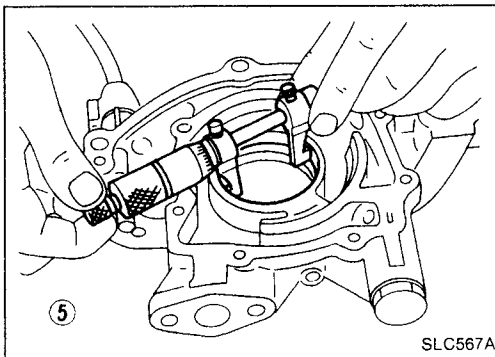
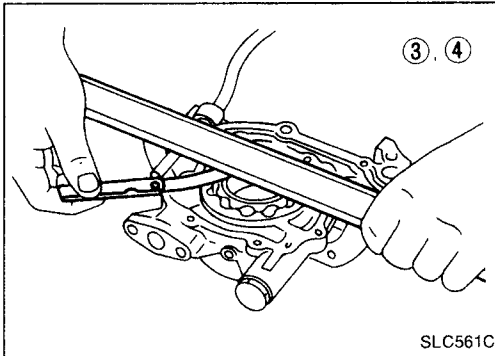
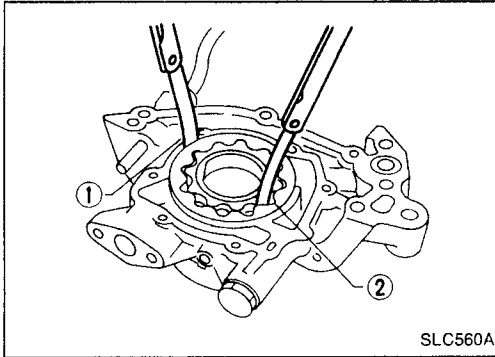
INSPECTION

Using a feeler gauge, check the following clearances.

Unit: mm (in)

Body to outer gear clearance ①	0.12 - 0.20 (0.0047 - 0.0079)
Outer gear to inner gear clearance ②	less than 0.18 (0.0071)
Housing to inner gear clearance ③	0.05 - 0.09 (0.0020 - 0.0035)
Housing to outer gear clearance ④	0.05 - 0.11 (0.0020 - 0.0043)
Inner gear to housing clearance ⑤	0.05 - 0.09 (0.0020 - 0.0035)

If it exceeds the limit, replace gear set or entire oil pump assembly.



REGULATOR VALVE INSPECTION

1. Visually inspect components for wear and damage.
2. Check oil pressure regulator valve sliding surface and valve spring.
3. Coat regulator valve with engine oil. Check that it falls freely into the valve hole by its own weight.

If damaged, replace regulator valve set or oil pump assembly.

OIL PRESSURE RELIEF VALVE INSPECTION

Diagram showing the location of the oil level sensor on the engine block. The sensor is indicated by a black arrow pointing to a circular port on the side of the engine block.

SEC. 150-213
RHD

② 34 - 44 (3.5 - 4.5, 25 - 33)
③ ✗
①
⑤ ✗
③ ✗
④
③ ✗
① 16 - 21 (1.6 - 2.1, 12 - 15)
① 16 - 21 (1.6 - 2.1, 12 - 15)
Front

LHD

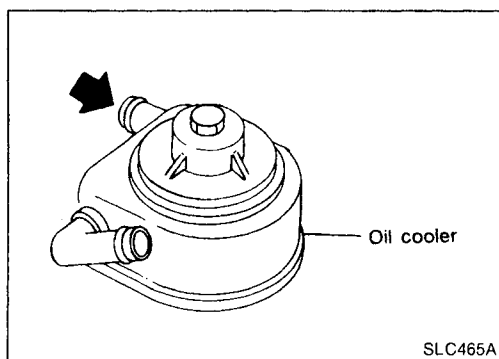
② 34 - 44 (3.5 - 4.5, 25 - 33)
③ ✗
①
⑤ ✗
③ ✗
④
③ ✗
① 16 - 21 (1.6 - 2.1, 12 - 15)
① 16 - 21 (1.6 - 2.1, 12 - 15)
Front

CAUTION:
Remove any dust from oil seal surface.

Ⓜ : N·m (kg-m, ft-lb)

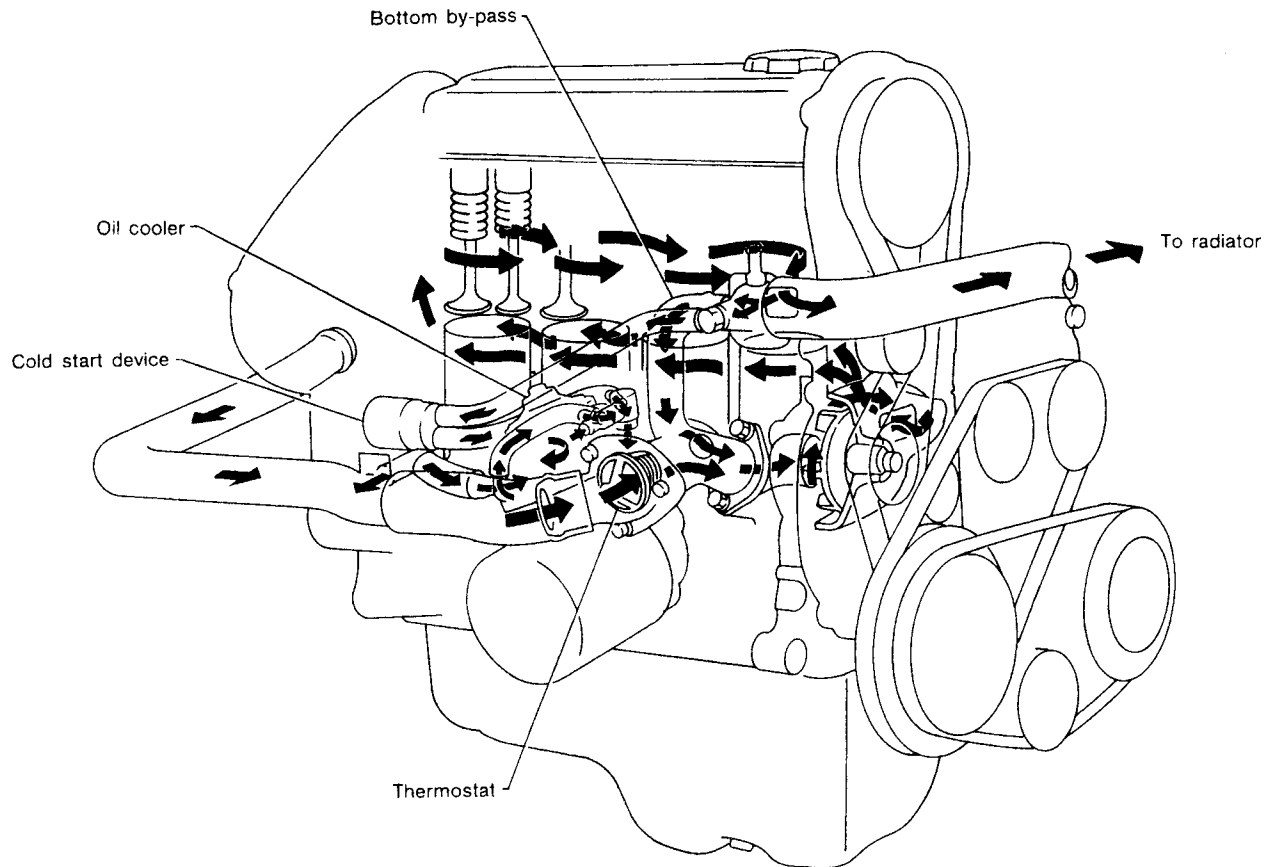
SLC0475

- ① Oil cooler ③ O-ring ⑤ Gasket
② Connector ④ Oil filter bracket ⑥ Cover

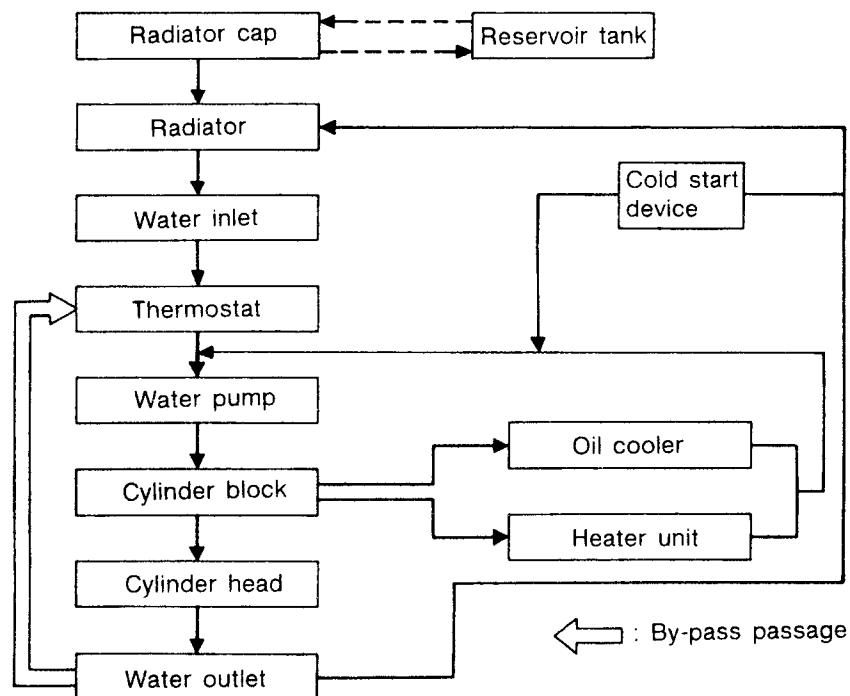


1. Check oil cooler element and housing for cracks.
2. Check coolant inlet of oil cooler for clogging by blowing through it.
Replace it if necessary.

Cooling Circuit



LC



System Check

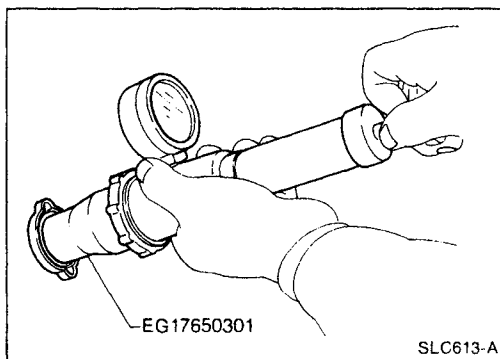
WARNING:

Never remove the radiator cap when the engine is hot; serious burns could be caused by high pressure fluid escaping from the radiator.

Wrap a thick cloth around cap and carefully loosen it a quarter turn to release built-up pressure. Then remove the cap completely.

CHECKING COOLING SYSTEM HOSES

Check hoses for improper attachment, leaks, cracks, damage, loose connections, chafing and deterioration.



CHECKING RADIATOR CAP

To check radiator cap, apply pressure to cap with a tester.

Radiator cap relief pressure:

Standard

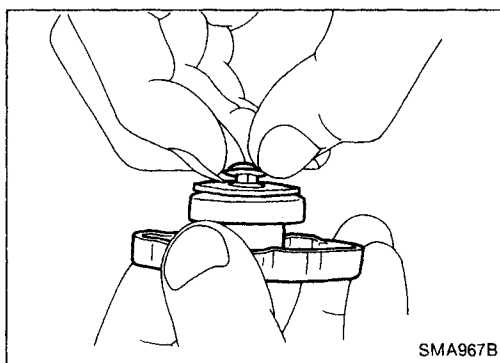
78 - 98 kPa

(0.78 - 0.98 bar, 0.8 - 1.0 kg/cm², 11 - 14 psi)

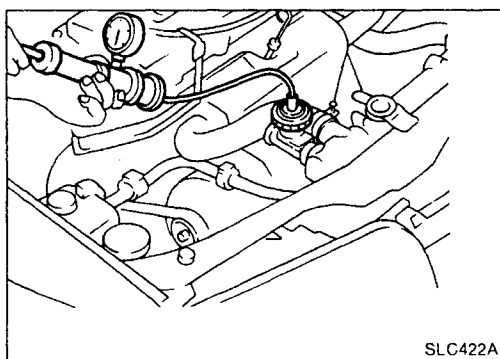
Limit

59 - 98 kPa

(0.59 - 0.98 bar, 0.6 - 1.0 kg/cm², 9 - 14 psi)



Pull the negative pressure valve to open it. Check that it closes completely when released.



CHECKING COOLING SYSTEM FOR LEAKS

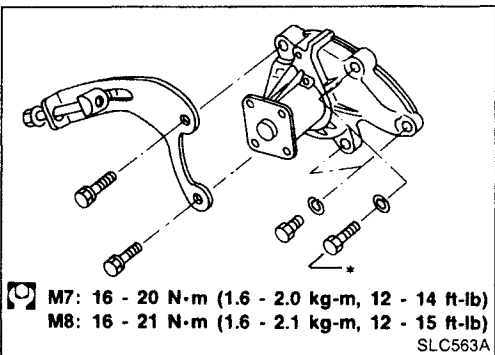
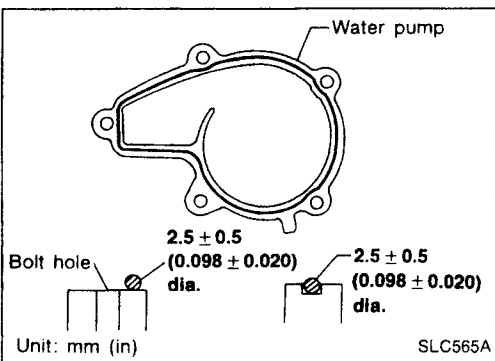
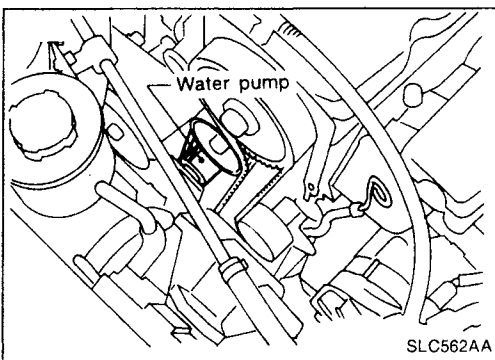
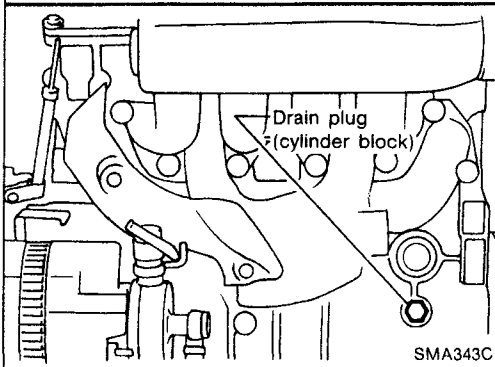
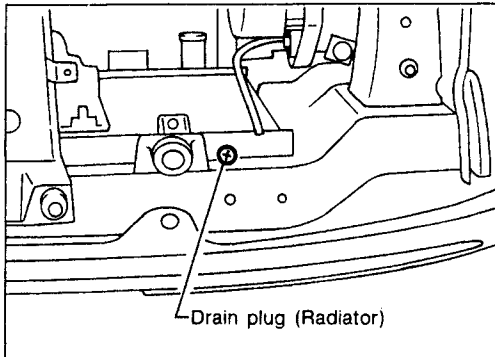
To check for leakage, apply pressure to the cooling system with a tester.

Testing pressure:

157 kPa (1.57 bar, 1.6 kg/cm², 23 psi)

CAUTION:

Higher than the specified pressure may cause radiator damage.



Water Pump

REMOVAL AND INSTALLATION

1. Drain engine coolant from radiator and cylinder block.
2. Remove upper radiator hose, timing belt covers, front engine mounting bracket and timing belt.
3. Remove timing belt tensioner and idler and timing belt lower back cover.

4. Remove water pump.

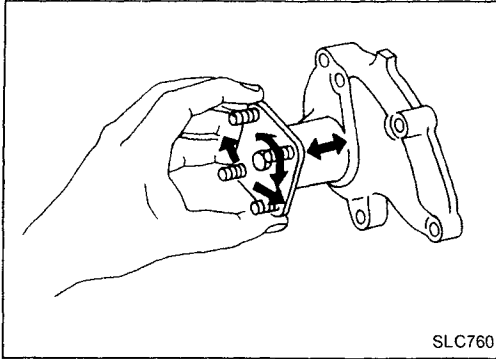
- For installation, apply liquid gasket to water pump as shown in the figure.

*: Apply liquid sealant to the thread.

Water Pump (Cont'd)

INSPECTION

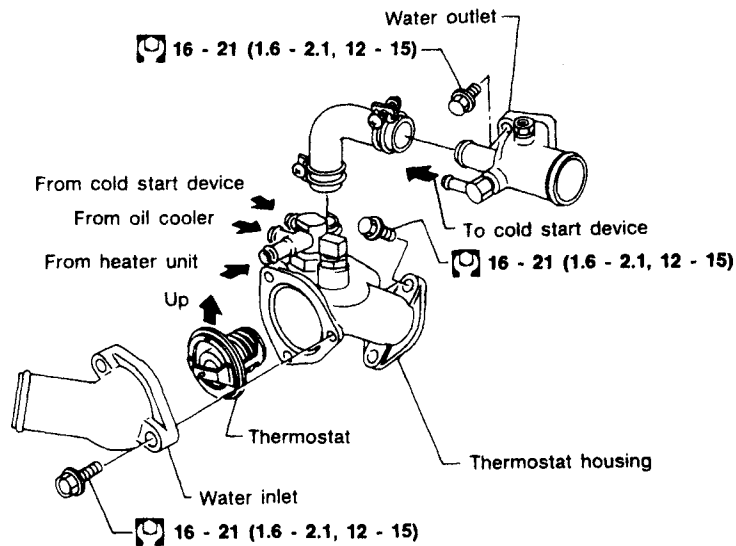
- Check body assembly for rust or corrosion.
- Check for rough operation due to excessive end play.



Thermostat

REMOVAL AND INSTALLATION

SEC. 210-211



2.5 ± 0.5
(0.098 ± 0.020) dia.

2.5 (0.098) 3.5 (0.138)

Unit: mm (in)

: N·m (kg-m, ft-lb)

Bolt hole

2.5 ± 0.5 (0.098 ± 0.020) dia.

2.5 ± 0.5 (0.098 ± 0.020) dia.

Bolt hole

2.5 ± 0.5 (0.098 ± 0.020) dia.

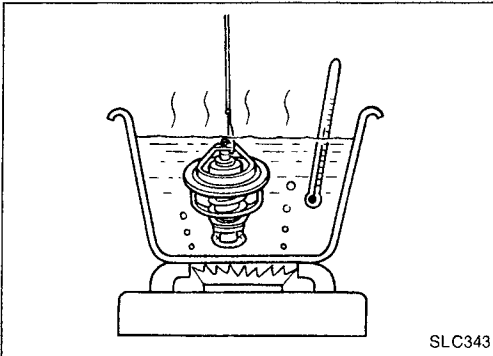
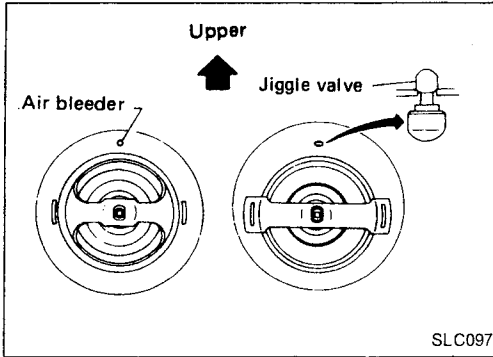
2.5 ± 0.5 (0.098 ± 0.020) dia.

SLC564AA

- Apply liquid gasket to water outlet, thermostat housing and water inlet.

Thermostat (Cont'd)

- Install thermostat with jiggle valve uppermost.
- After installation, run engine for a few minutes, and check for leaks.



INSPECTION

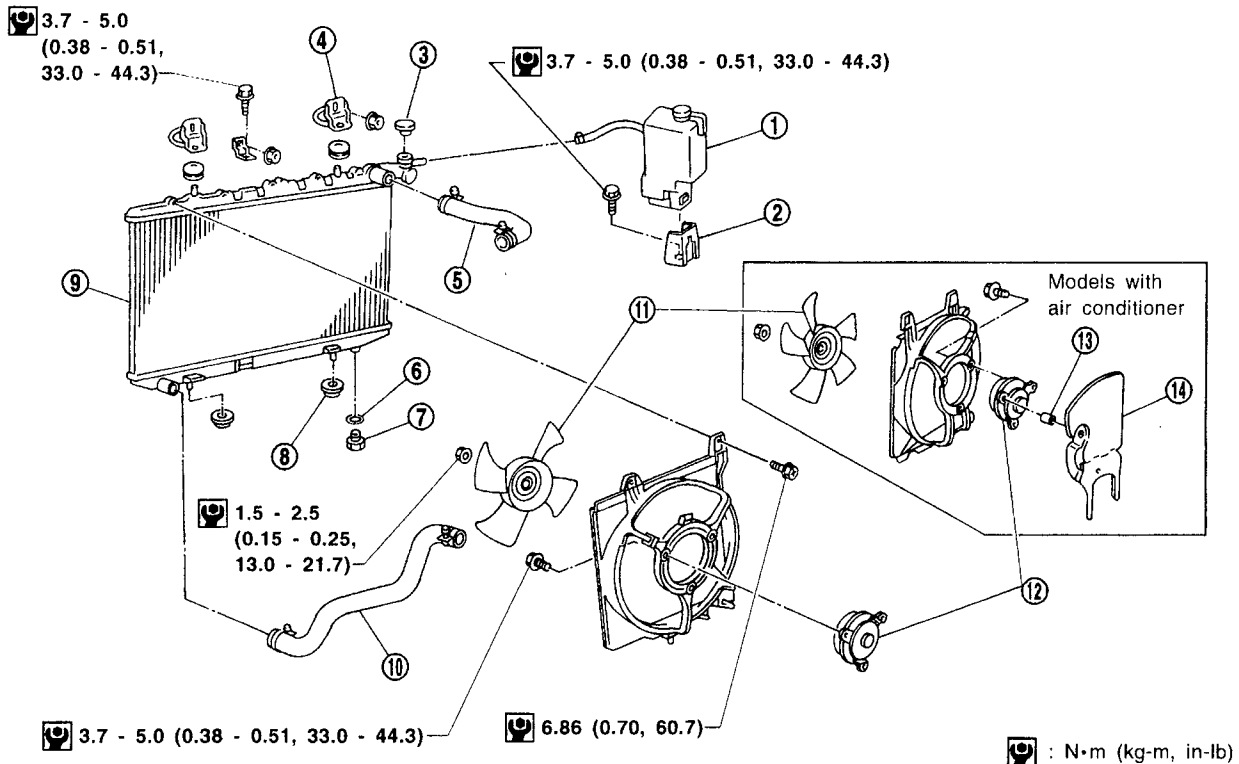
1. Check for valve seating condition at ordinary temperatures. It should seat tightly.
2. Check valve opening temperature and valve lift.

Valve opening temperature	°C (°F)	88 (190)
Valve lift	mm/°C (in/°F)	More than 10/100 (0.39/212)

3. Then check if valve closes at 5°C (9°F) below valve opening temperature.

Radiator

SEC. 214



SLC054B

- | | | |
|--------------------------|-----------------------|----------------------------|
| ① Reservoir tank | ⑥ Washer | ⑪ Cooling fan |
| ② Reservoir tank bracket | ⑦ Radiator drain plug | ⑫ Cooling fan motor |
| ③ Radiator cap | ⑧ Mounting rubber | ⑬ Shield spacer |
| ④ Mounting bracket | ⑨ Radiator | ⑭ Cooling fan motor shield |
| ⑤ Upper radiator hose | ⑩ Lower radiator hose | |

Radiator (Cont'd)

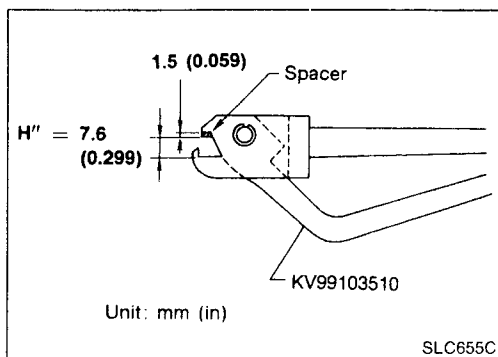
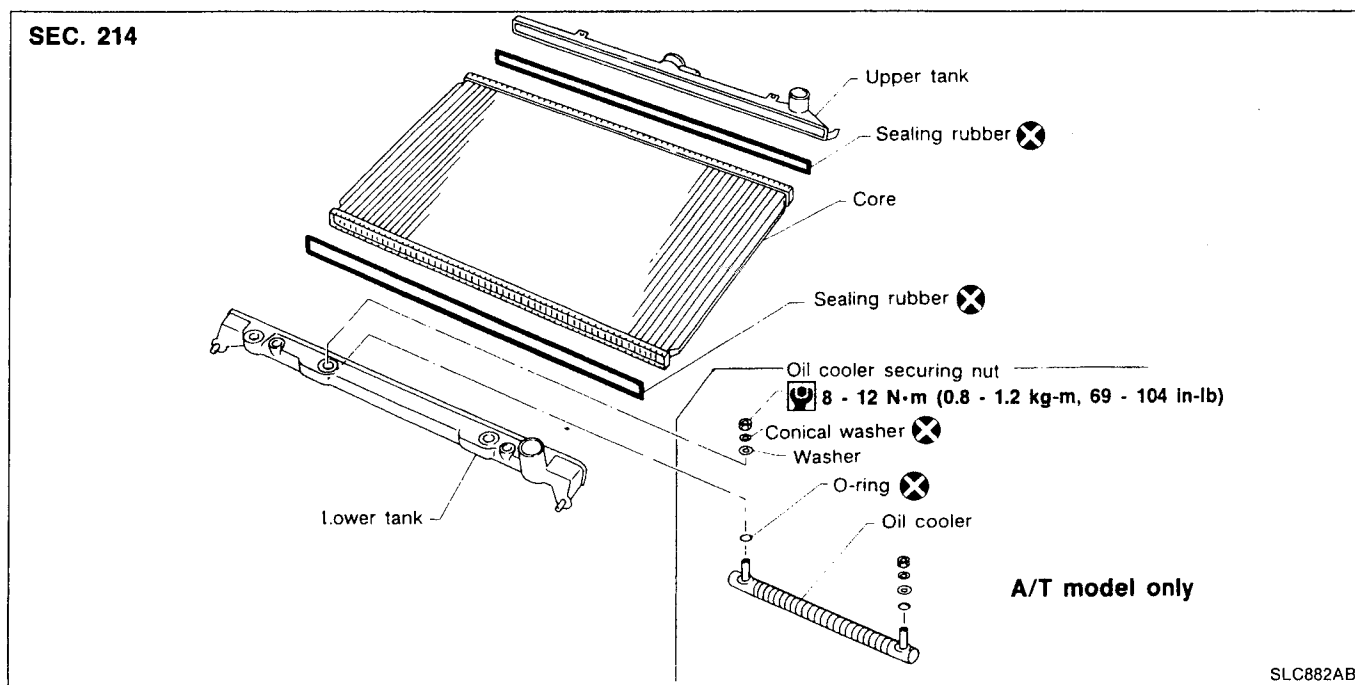
Cooling fan control system

- Cooling fans are controlled by the ECM. For details, refer to EC section ("Cooling Fan Control", "TROUBLE DIAGNOSES").

Refilling engine coolant

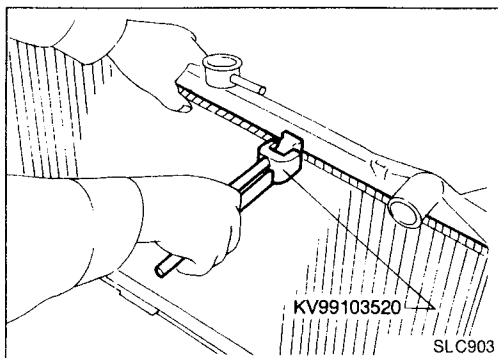
- For details on refilling engine coolant, refer to MA section ("REFILLING ENGINE COOLANT", "Changing Engine Coolant").

Radiator (Aluminum type)



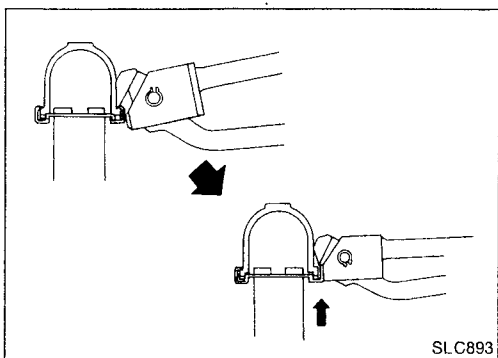
PREPARATION

1. Attach the spacer to the tip of the radiator plate pliers A. Spacer specification: 1.5 mm (0.059 in) thick x 18 mm (0.71 in) wide x 8.5 mm (0.335 in) long.
 2. Make sure that when radiator plate pliers A are closed dimension H'' is approx. 7.6 mm (0.299 in).
 3. Adjust dimension H'' with the spacer, if necessary.
- If the radiator core rims cannot be crimped as specified, further modification of the radiator plate pliers A is required. Refer to the Technical Bulletin LC91-001.



DISASSEMBLY

1. Remove tank with Tool.



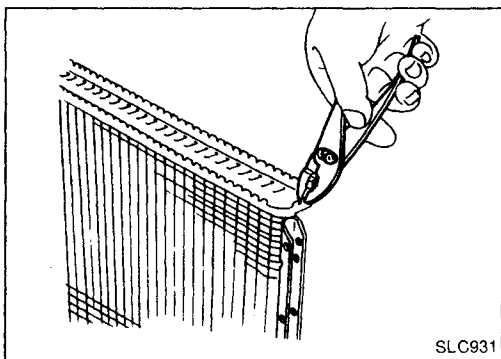
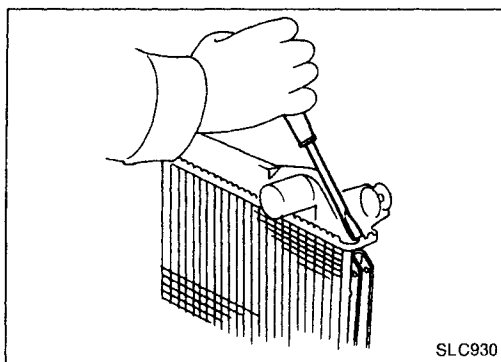
- Grip the crimped edge and bend it upwards so that Tool slips off.

Do not bend excessively.

Radiator (Aluminum type) (Cont'd)

- In areas where Tool cannot be used, use a screwdriver to bend the edge up.

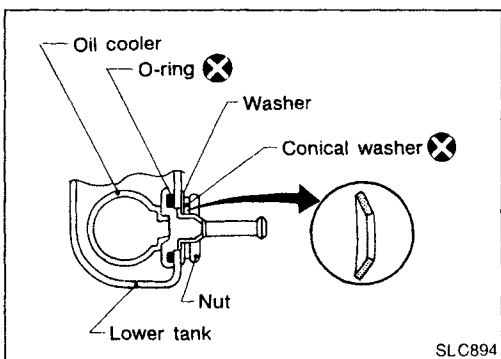
Be careful not to damage tank.



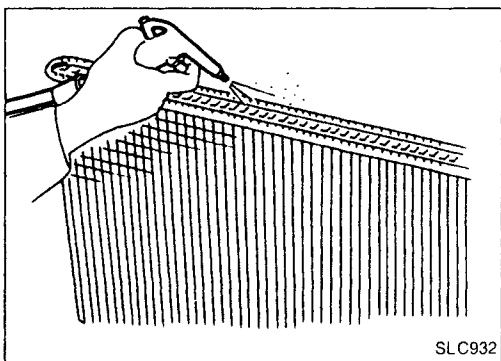
2. Make sure the edge stands straight up.
3. Remove oil cooler from tank. (A/T models only)

ASSEMBLY

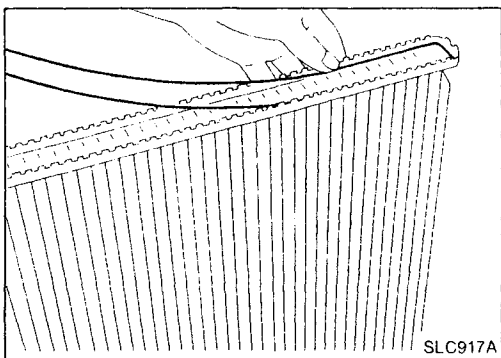
1. Install oil cooler. (A/T models only)
- Pay attention to direction of conical washer.**



2. Clean contact portion of tank.

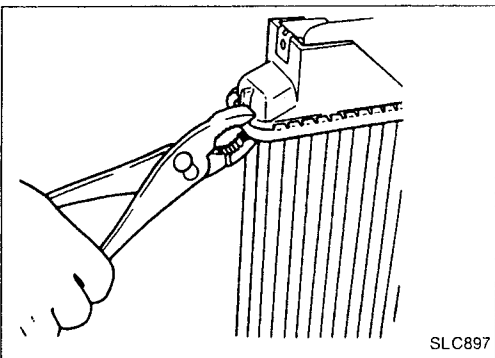
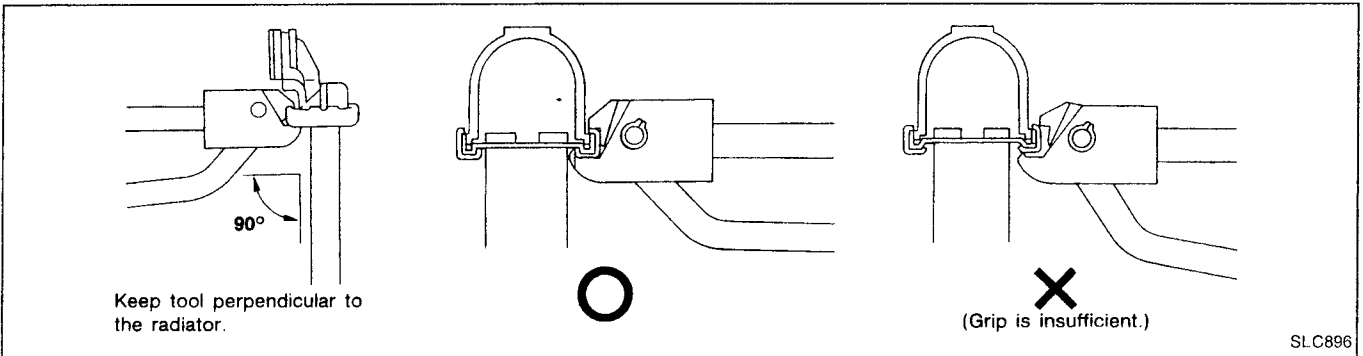
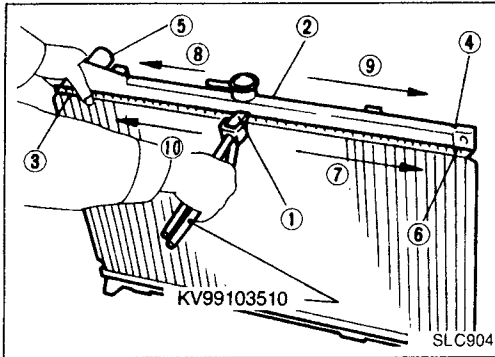


3. Install sealing rubber.
- Push it in with fingers.**
Be careful not to twist sealing rubber.

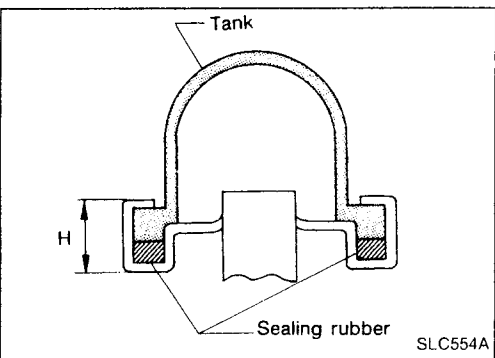


Radiator (Aluminum type) (Cont'd)

4. Caulk tank in specified sequence with Tool.



- Use pliers in the locations where Tool cannot be used.



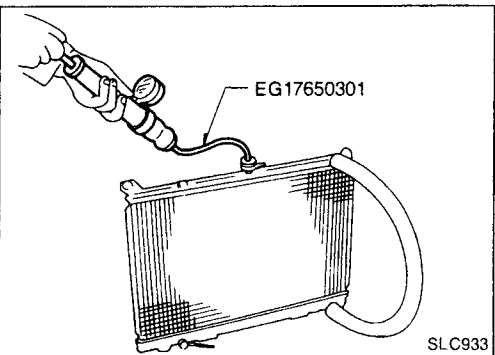
5. Make sure that the rim is completely crimped down.

Standard height "H":

8.0 - 8.4 mm (0.315 - 0.331 in)

6. Confirm that there is no leakage.

Refer to Inspection.



INSPECTION

Apply pressure with Tool.

Specified pressure value:

157 kPa (1.57 bar, 1.6 kg/cm², 23 psi)

WARNING:

To prevent the risk of the hose coming undone while under pressure, securely fasten it down with a hose clamp.

Attach a hose to the oil cooler as well. (A/T models only)

Engine Lubrication System (GA)

Oil pressure check

Engine speed rpm	Approximate discharge pressure kPa (bar, kg/cm ² , psi)
Idle speed	More than 59 (0.59, 0.6, 9)
2,000	More than 245 (2.45, 2.5, 36)
6,000	More than 422 (4.22, 4.3, 61)

Oil pump inspection

Unit: mm (in)

Body to outer gear clearance	0.110 - 0.200 (0.0043 - 0.0079)
Inner gear to crescent clearance	0.217 - 0.327 (0.0085 - 0.0129)
Outer gear to crescent clearance	0.21 - 0.32 (0.0083 - 0.0126)
Body to inner gear clearance	0.05 - 0.09 (0.0020 - 0.0035)
Body to outer gear clearance	0.05 - 0.11 (0.0020 - 0.0043)
Inner gear to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)

Engine Cooling System (GA)

Thermostat

		Standard
Valve opening temperature	°C (°F)	76.5 (170)
Valve lift	mm/°C (in/°F)	More than 8/90 (0.31/194)

Radiator

Unit: kPa (bar, kg/cm², psi)

Cap relief pressure	Standard	78 - 98 (0.78 - 0.98, 0.8 - 1.0, 11 - 14)
	Limit	59 - 98 (0.59 - 0.98, 0.6 - 1.0, 9 - 14)
Leakage test pressure		157 (1.57, 1.6, 23)

Engine Lubrication System (SR)

Oil pressure check

Engine speed rpm	Approximate discharge pressure kPa (bar, kg/cm ² , psi)
Idle speed	More than 78 (0.78, 0.8, 11)
3,200	314 - 392 (3.14 - 3.92, 3.2 - 4.0, 46 - 57)

Oil pump inspection

Unit: mm (in)

Body to outer gear clearance	0.114 - 0.200 (0.0045 - 0.0079)
Inner gear to outer gear tip clearance	Below 0.18 (0.0071)
Body to inner gear clearance	0.05 - 0.09 (0.0020 - 0.0035)
Body to outer gear clearance	0.05 - 0.11 (0.0020 - 0.0043)
Inner gear to brazed portion of housing clearance	0.045 - 0.091 (0.0018 - 0.0036)

Regulator valve inspection

Unit: mm (in)

Regulator valve to oil pump cover clearance	0.040 - 0.097 (0.0016 - 0.0038)
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Engine Cooling System (SR)

Thermostat

Valve opening temperature	°C (°F)	76.5 (170)
Valve lift	mm/°C (in/°F)	More than 8/90 (0.31/194)

Radiator

Unit: kPa (bar, kg/cm², psi)

Cap relief pressure	Standard	78 - 98 (0.78 - 0.98, 0.8 - 1.0, 11 - 14)
	Limit	59 - 98 (0.59 - 0.98, 0.6 - 1.0, 9 - 14)
Leakage test pressure		157 (1.57, 1.6, 23)

Engine Lubrication System

Oil pressure check

Engine rpm	Approximate discharge pressure kPa (bar, kg/cm ² , psi)
Idle speed	More than 59 (0.59, 0.6, 9)
2,000	294 (2.9, 3, 43)

Oil pump inspection

Unit: mm (in)

Body to outer gear clearance	0.12 - 0.20 (0.0047 - 0.0079)
Outer gear to inner gear clearance	Less than 0.18 (0.0071)
Housing to inner gear clearance	0.05 - 0.09 (0.0020 - 0.0035)
Housing to outer gear clearance	0.05 - 0.11 (0.0020 - 0.0043)
Inner gear to housing clearance	0.05 - 0.09 (0.0020 - 0.0035)

LC

Engine Cooling System

Thermostat

Valve opening temperature °C (°F)	88 (190)
Valve lift mm/°C (in/°F)	More than 10/100 (0.39/212)

Radiator

Unit: kPa (bar, kg/cm², psi)

Cap relief pressure	Standard	78 - 98 (0.78 - 0.98, 0.8 - 1.0, 11 - 14)
	Limit	59 - 98 (0.59 - 0.98, 0.6 - 1.0, 9 - 14)
Leakage test pressure		157 (1.57, 1.6, 23)