



GENUINE PARTS

INSTALLATION INSTRUCTIONS

1. DESCRIPTION: SPLASH GUARDS

2. APPLICATION: G37 SEDAN

3. PART NUMBERS:

SET OF 2 FRONT

F3850-JK6XX (NON SPORT MODEL)

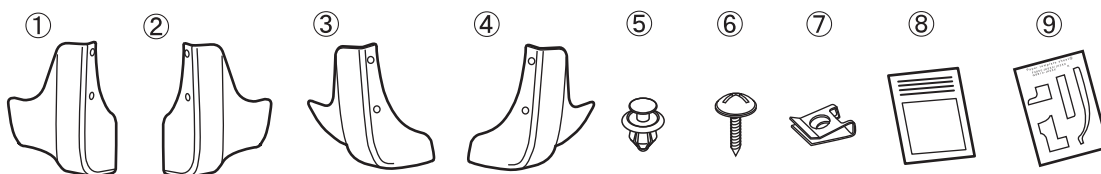
F3850-JK2XX (SPORT MODEL)

SET OF 2 REAR

G8810-JK6XX (ALL MODEL)

4. KIT CONTENTS:

	Item	Qty	Part Name
FRONT SET	①	1	Splash Guard Front (Right)
	②	1	Splash Guard Front (Left)
	⑤	2	Plastic Push Pin
	⑥	4	Tapping Screw M5 × 20 mm
	⑧	1	Installation Instructions
	⑨	1	Paper Template Sheet
REAR SET	③	1	Splash Guard Rear (Right)
	④	1	Splash Guard Rear (Left)
	⑤	2	Plastic Push Pin
	⑥	4	Tapping Screw M5 × 20 mm
	⑦	4	Spring Clip M5
	⑧	1	Instructions Replacement Template
	⑨	1	Paper Template Sheet



5. TOOLS REQUIRED:

#2 Phillips Screwdriver, 10mm Socket & Driver, Drill Motor, 3mm dia Drill Bit, 6mm dia Drill Bit, 8mm dia Drill Bit, Rag, Roller, Awl or Punch, Masking tape, Dryer, Scissors.

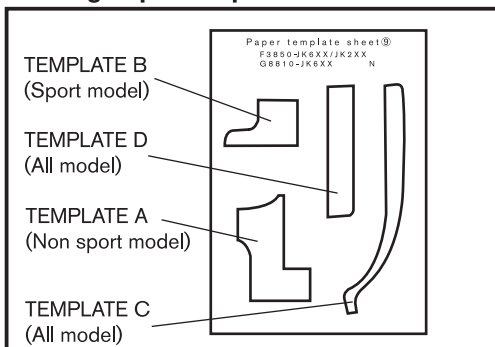
6. INSTALLATION PRECAUTIONS / SPECIAL NOTES:

- (A) Be careful not to damage the vehicle and the splash guards during the installation.
- (B) The splash guards are made of plastic. Avoid any heavy impact.
- (C) After the installation is completed, make sure all the screws, nuts, bolts and other components are tightened securely.
- (D) Installation surface must be clean, and dry before installing.
- (E) Removal of the rear wheel will make the rear splash guard installation easier.
- (F) The adhesive of the double-sided tape weaken at low temperatures (under 15°C). In low temperatures, warm double-sided tape and vehicle mating surface with an industrial-use dryer before installing.
- (G) Do not wash the vehicle for 24 hours after installation to prevent the double-sided tape from peeling.

INSTALLATION INSTRUCTIONS - SPLASH GUARDS

7.INSTALLATION:

1.Cutting Paper Template Sheet



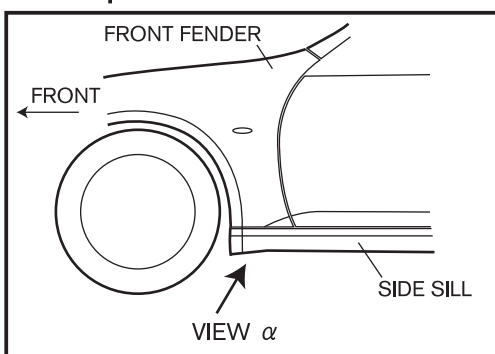
The procedure below shows the installation for the left side. Repeat the same procedure for the right side.

- (1) Cut the following paper templates from Item ⑨, which is included in installation instruction (Item ⑨).
 - Template A (In the case of non sport model.)
 - Template B (In the case of sport model.)
 - Template C and D (In the case of all model.)

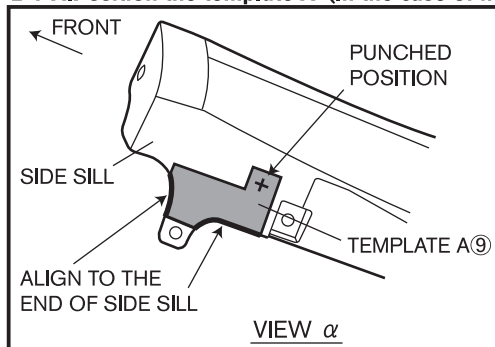
Important

After the left side installation, the right side is installed reverse the template.

2.Front Splash Guards:

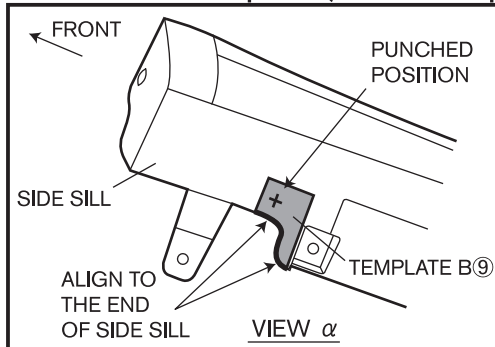


2-1-A.Position the template A (In the case of non sport model.)



- (1) Align the template A ⑨ onto the lower of side sill as shown in Fig. 2-1-A.
- (2) Use masking tape to fix the template.
- (3) Center punch at 1 location as shown in Fig. 2-1-A.
- (4) Remove the masking tape and template A ⑨.

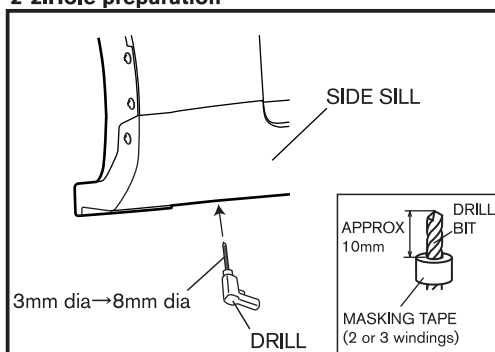
2-1-B.Position the template B (In the case of sport model.)



- (1) Align the template B ⑨ onto the lower of side sill as shown in Fig. 2-1-B.
- (2) Use masking tape to fix the template.
- (3) Center punch at 1 location as shown in Fig. 2-1-B.
- (4) Remove the masking tape and template B ⑨.

INSTALLATION INSTRUCTIONS - SPLASH GUARDS

2-2.Hole preparation

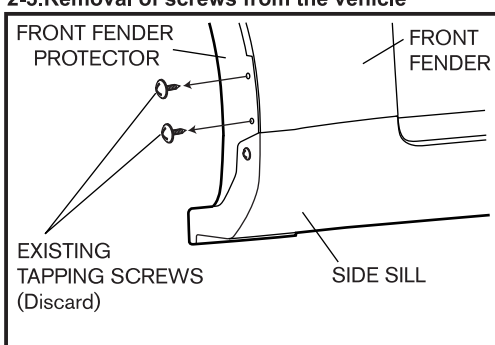


- (1) Jack up the vehicle using the instructions under the "Changing A Flat Tire" Section of the owner's manual in order to drill a hole.
- (2) Drill a 3mm dia→8mm dia hole at the marked 1 location in the lower of the side sill.
- (3) Lower the vehicle to its original position.

Important

Wrap masking tape around the drill bit approximately 10mm from the tip before drilling.

2-3.Removal of screws from the vehicle

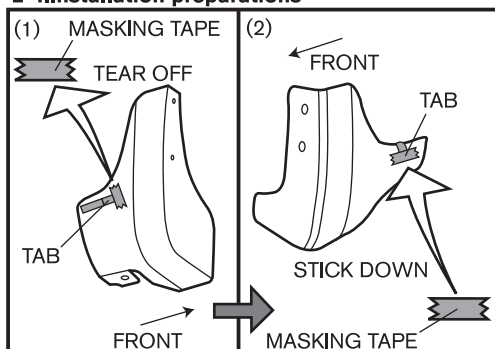


- (1) Wash any dirt and oil off of the installation surface with mild soap and water.
- (2) Using a clean, lint free cloth, wash tape area with 50/50 solution of isopropyl alcohol (rubbing alcohol) and water.
- (3) Remove the existing tapping screws. (2 locations)

Important

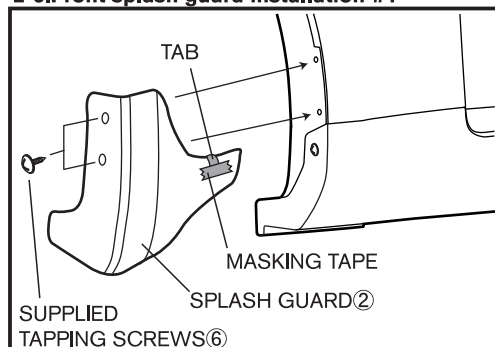
Turn the tire to the right during the installation of the right side splash guard.
(Turn the tire left during left side installation.)

2-4.Installation preparations



- (1) Tear off the masking tape fixing a tab at the product backside surface.
- (2) Fix a tab with masking tape on the product surface.

2-5.Front splash guard installation #1



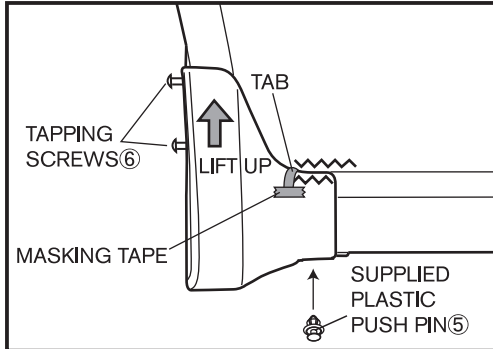
- (1) While holding the front splash guard ② up and firmly to the vehicle, loosely install with supplied tapping screws ⑥.

Important

Hold the splash guard tight to the vehicle while installing the screws. Be sure no gap occurs between front fender, side sill, and splash guard.

INSTALLATION INSTRUCTIONS - SPLASH GUARDS

2-6.Front tape application

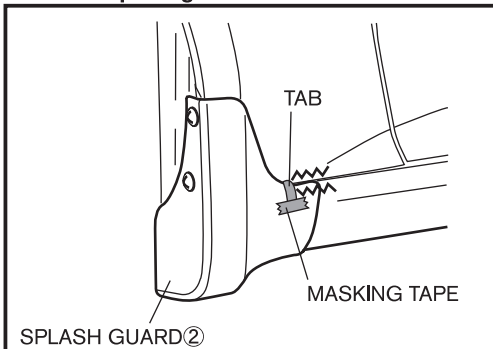


- (1) Install supplied plastic push pin ⑤.
- (2) Put it together while lifting a splash guard to come in between a fender and side sill.
- (3) Tighten supplied tapping screw ⑥ in uppermost position only.
Reference tightening torque : 0.4 to 0.5 N · m
(3.5 to 4.4 in · lb)
- (4) Tighten supplied tapping screw ⑥ in lower position only.
Reference tightening torque : 0.4 to 0.5 N · m
(3.5 to 4.4 in · lb)

Important

Be sure no gap occurs between vehicle body parts and splash guard.

2-7.Front splash guard installation #2

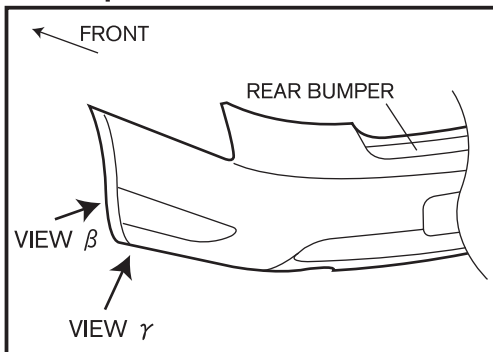


- (1) Put splash guards together again to come in between a fender and side sill.
- (2) Remove tape liner by slowly pulling backward tab.
- (3) Apply pressure to the splash guard ② (surface with tape) in tab area.
- (4) To similar use a roller or burnish along tape length using a minimum of 15 lbs of pressure.

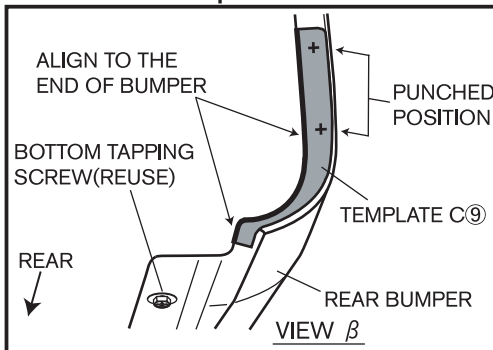
Important

Be sure no gap occurs between vehicle body parts and splash guard.

3.Rear Splash Guards:



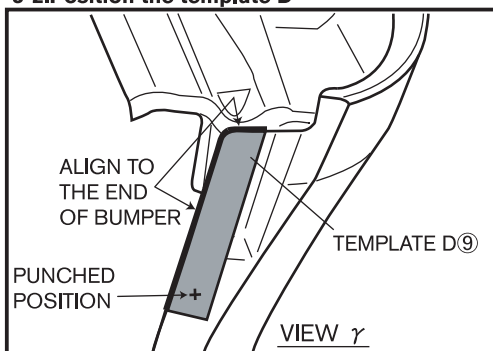
3-1.Position the template C



- (1) Align the template C ⑨ onto the front edge of rear bumper as shown in Fig. 3-1.
- (2) Use masking tape to fix the template C ⑨.
- (3) Center punch at 2 locations as shown in Fig. 3-1.
- (4) Remove the masking tape and template C ⑨.
- (5) Remove the existing bottom tapping screw (reuse).

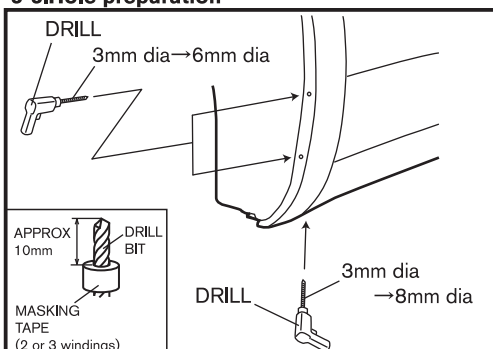
INSTALLATION INSTRUCTIONS - SPLASH GUARDS

3-2.Position the template D



- (1) Align the template D ⑨ onto the lower of rear bumper as shown in Fig. 3-2.
- (2) Use masking tape to fix the template D ⑨.
- (3) Center punch at 1 location as shown in Fig. 3-2.
- (4) Remove the masking tape and template D ⑨.

3-3.Hole preparation

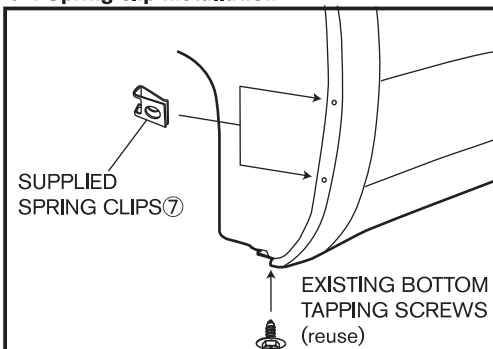


- (1) Pull the rear bumper outward and drill 3mm dia→6mm dia holes at the 2 marked locations in the front edge of the rear bumper.
- (2) Jack up the vehicle using the instructions under the "Changing A Flat Tire" Section of the owner's manual in order to drill a hole.
- (3) Drill a 3mm dia→8mm dia hole at the 1 location in the lower of the rear bumper.
- (4) Lower the vehicle to its original position.

Important

Wrap masking tape around the drill bit approximately 10mm from the tip before drilling.

3-4.Spring clip installation

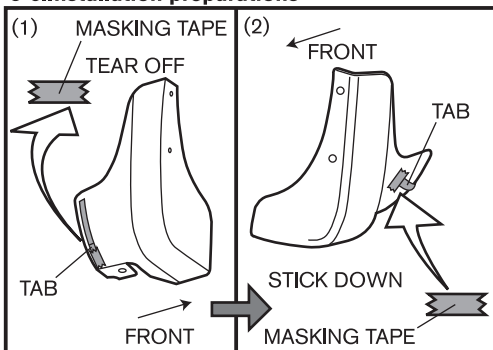


- (1) Wash any dirt and oil off of the installation surface with mild soap and water.
- (2) Using a clean, lint free cloth, wash tape area with 50/50 solution of isopropyl alcohol (rubbing alcohol) and water.
- (3) Install 2 supplied spring clips ⑦ over holes on the rear bumper edge.
- (4) Install the existing bottom tapping screw (reuse).

Important

Install spring clip ⑦ with turned up edge inside of bumper edge.

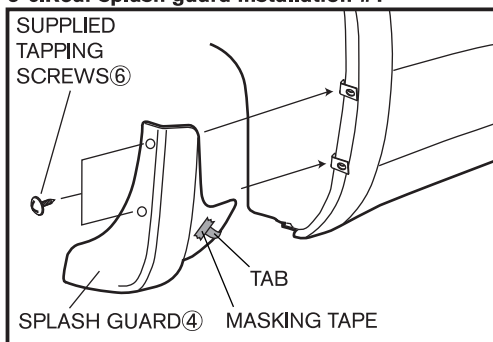
3-5.Installation preparations



- (1) Tear off the masking tape fixing a tab at the product backside surface.
- (2) Fix a tab with masking tape on the product surface.

INSTALLATION INSTRUCTIONS - SPLASH GUARDS

3-6.Rear splash guard installation #1

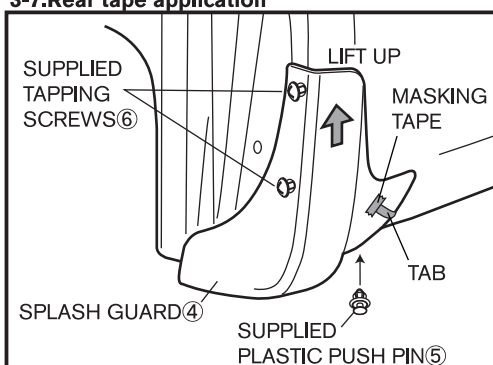


- (1) While holding the rear splash guard ④ up and firmly to the vehicle, loosely install with supplied tapping screws ⑥.

Important

Hold the splash guard tight to the vehicle while installing the screws. Be sure no gap occurs between bumper and splash guard.

3-7.Rear tape application

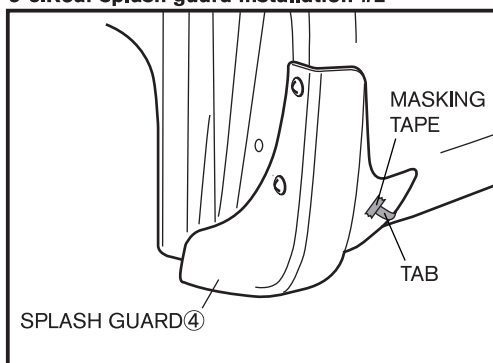


- (1) Install supplied plastic push pin ⑤.
- (2) While lifting a splash guard, Tighten supplied tapping screw ⑥ in uppermost position only.
Reference tightening torque : 0.4 to 0.5 N · m
(3.5 to 4.4 in · lb)
- (3) While lifting a splash guard, Tighten supplied tapping screw ⑥ in lower position only.
Reference tightening torque : 0.4 to 0.5 N · m
(3.5 to 4.4 in · lb)

Important

Be sure no gap occurs between vehicle body parts and splash guard.

3-8.Rear splash guard installation #2



- (1) Remove tape liner by slowly pulling upward tab.
- (2) Apply pressure to the splash guard ④ (surface with tape) in tab area only while suppressing the back of bumper.
- (3) To similar use a roller or burnish along tape length using a minimum of 15 lbs of pressure.

Important

Be sure no gap occurs between vehicle body parts and splash guard.