SUBARU

SVX

1992

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1. Engine Tools

498267500★	498497200★	499207200★	499897100★
CYLINDER HEAD TABLE	CRANKSHAFT STOPPER CP	CAMSHAFT GEAR WRENCH CP	CAMSHAFT GEAR PLIERS
 For replacing valve guides. Used to remove and install valve springs. 	Used to stop rotation of flywheel when loosening and tightening crankshaft pulley bolt, etc.	Used to set the position of cam- shaft sub-gear when installing camshaft in cylinder head.	Used to remove and install cam- shaft (Intake) snap ring.
		0	
C1-100	C1-101	C1-102	C1-103
498747100	498857100	499017100	499037100
PISTON GUIDE	VALVE OIL SEAL GUIDE CP	PISTON PIN GUIDE	CONNECTING ROD BUSHING REMOVER & INSTALLER
Used to install piston in cylinder.	For press-fitting of intake and exhaust valve guide oil seals.	Used to install piston pin piston and connecting rod.	Used to remove and install con- necting rod bushing.
B1-130	C1-104	B1-132	B1-133
			400507000
499097500	499207100	499587300★	499587200
PISTON PIN REMOVER ASSY	CAMSHAFT SPROCKET WRENCH CP	CAMSHAFT OIL SEAL IN- STALLER	CRANKSHAFT OIL SEAL IN- STALLER
Used to remove piston pin.	Used to remove and install cam- shaft sprocket.	Used to install crankshaft oil seal. Used with CAMSHAFT OIL SEAL GUIDE (499597000).	Used to install crankshaft oil seal. Used with CRANKSHAFT OIL SEAL GUIDE (499597100).
B1-134	B1-135	C1-105	B1-137

[★] Newly adopted tool.

499597000	499597100	499718000	499767500★
CAMSHAFT OIL SEAL GUIDE	CRANKSHAFT OIL SEAL GUIDE	VALVE SPRING REMOVER	VALVE GUIDE ADJUSTER
 Used to install camshaft oil seal. Used with CAMSHAFT OIL SEAL INSTALLER (499587100). 	 Used to install camshaft oil seal. Used with CAMSHAFT OIL SEAL INSTALLER (499587200). 	 Used to remove and install valve spring. Used with CYLINDER HEAD TABLE (498267500). 	Used to install intake and ex- haust valve guides.
B1-138	B1-139	B1-140	C1-106
499767200	499767400	499817300★	499817400★
VALVE GUIDE REMOVER	VALVE GUIDE REAMER	ENGINE STAND COMPL. RH	ENGINE STAND COMPL. LH
For removing valve guides.	For reaming valve guides.	Stand used for engine disassembly and ASSY.	Stand used for engine disassembly and ASSY.
		ENGINE STAND REINFORCEMENT (499817310) ENGINE STAND CP.LH (499817400)	
B1-170	B1-171	C1-107	C1-108
499987500	499990110	498037100★	498547000
CRANKSHAFT SOCKET	O₂ SENSOR SOCKET	CAMSHAFT JOURNAL PLUG INSTALLER	OIL FILTER WRENCH
Used to rotate crankshaft.	Used to remove and install oxygen (O ₂) sensor.	Used to install camshaft journal plug.	Used to remove and install oil filter.
B1-143	B1-173	C1-109	C1-110

[★] Newly adopted tool.

499977000	499897200★	499587100	899521421
CRANK PULLEY WRENCH CP	PISTON CIRCLIP PLIERS	CAMSHAFT OIL SEAL IN- STALLER	PULLER
Used to stop rotation of crank- shaft pulley when loosening and tightening crankshaft pulley bolts.	Used to remove and install piston circlip.	Used to install oil pump oil seal.	Used to draw out crankshaft sprocket.
			000000
B1-142	C1-111	B1-136	C1-151
499525500	498307500	498348500★	
BOLT	SELECT MONITOR KIT	CARTRIDGE (SELECT MONITOR)	
 Used to draw out crankshaft sprocket. Used with PULLER (899521421). 	Troubleshooting for electrical system.	Used with SELECT MONITOR (498307500).	
	000000		·
C1-152	B1-316	B1-317	

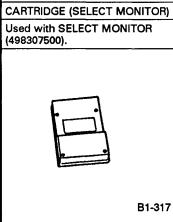
[★] Newly adopted tool.

3. Automatic Transmission and Differential Tools

398177700	398487700	398527700	498057300
INSTALLER	DRIFT	PULLER ASSY	INSTALLER
Used to install reverse clutch and		Used to remove and install ex-	Used to install extension oil seal.
high clutch snap rings.	mission case roller bearing.	tension case roller bearing.	Osed to install extension on seal.
B1-205	B1-206	B1-207	B1-208
57-200	51-200	51-207	B1-200
498077000	498267400	498575400	498677010
REMOVER	TABLE	OIL PRESSURE GAUGE ASSY	COMPRESSOR
For removing differential taper roller bearing.	Used to remove transfer piston seal.	Used when measuring oil pres- sure.	Used to remove band piston servo.
B1-210	B1-147	B1-211	B1-212
	97200	499247400	499257300
ADAP*		INSTALLER	GUIDE
Used on oil pump housing when measuring reverse clutch pressure and line pressure.	Used when measuring oil pres- sure at the following two points.	 Used to install transfer outer snap ring. Used with GUIDE (499257300). 	 Used to install transfer outer snap ring. Used with INSTALLER (499247400).
B1-213	C1-112	B1-148	B1-149

499257400	499787000	398437700	398497701
GAUGE GUIDE	WRENCH ASSY	DRIFT	INSTALLER
Used to install transfer piston seal.	Used to remove and install differential side retainer.	Used to install converter case oil seal.	Used to install converter case oil seal.
			o
B1-150	B1-215	B1-223	B1-318
398603610	398673600	399703600	399893600
SOCKET Used to remove and install brake	COMPRESSOR Used to remove and install	PULLER Used to install band servo.	PLIERS
band.	clutch spring.	Osed to install band servo.	Used to remove and install clutch spring.
B1-340	B1-342	B1-343	B1-344
498247001	498247100	498517000	498627000
MAGNET BASE	DIAL GAUGE	REPLACER	SEAT
Used when measuring gear backlash. Used with DIAL GAUGE (498247100).	Used when measuring gear backlash. Used with MAGNET BASE (498247001).	Used to remove front roller bearing.	Used to install clutch spring.
B1-182	B1-183	B1-184	B1-345

498937100	499095500	499247300	499267300
HOLDER	REMOVER ASSY	INSTALLER	STOPPER PIN
Used to remove and install drive pinion lock nut.	Used to remove axle shaft.	Used to remove axle shaft. Used with REMOVER (499095500).	Used to install inhibitor switch.
B1-347	B1-348	B1-349	Di aer
499787100		899524100	B1-350 498307500
WRENCH ASSY	499827000 PRESS		
		PULLER SET	SELECT MONITOR KIT
Used to remove and install drive pinion lock nut.	Used to install speedometer shaft oil seal.	Used to remove reduction gear.	Troubleshooting for electrical system.
		Puller Cap	
B1-352	B1-193	B1-353	B1-31
498348500★			-
CARTRIDGE (SELECT MONITOR)			
Used with SELECT MONITOR (498307500).			



★ Newly adopted tool.

4. Rear Final Drive System (AWD Models) Tools

397471600	398177700	398217700	398227700	
HANDLE & DRIFT KIT	INSTALLER	ATTACHMENT SET	WEIGHT	
Front and rear bearing cup.	Rear bearing cone.	Differential case.	Side bearing.	
1 HANDLE (398477701) 2 DRIFT (398477702) 3 DRIFT 2 (398477703)				·
B1-216	B1-217	B1-218		B1-219
398237700	398417700	498427200★	398437700	
GAUGE	DRIFT	FLANGE WRENCH	DRIFT	
Side bearing.	Oil seal.	Companion flange.	Oil seal.	
B1-220	B1-221	B1-222		B1-223
398457700	398467700	398487700	398507701	
ATTACHMENT	DRIFT	DRIFT	GAUGE	
Side bearing retainer.	Drive pinion, Pilot bearing, Front bearing cone.	Side bearing cone.	Pinion height adjustment.	
(3)				
B1-224	B1-225	B1-226		B1-227

[★] Newly adopted tool.

398507702	398507703	398507704	398517700
DUMMY SHAFT	DUMMY COLLAR	BLOCK	REPLACER
Pinion height and Preload adjustment.	Pinion height and Preload adjust- ment.	Pinion height and Preload adjustment.	Rear bearing cone.
B1-228	B1-229	B1-230	B1-231
398527700	399527700	399780104	899580100
PULLEY ASSY	PULLER SET	WEIGHT	INSTALLER
Oil seal, Side bearing cup.	Side bearing cone.	Front bearing cone, Pilot bearing, Companion flange.	Front bearing cone, Pilot bearing.
B1-232	① ② ③ ④ ⑥ ⑤ 1 BOLT (899521412) 2 PULLER (399527702) 3 HOLDER (399527703) 4 ADAPTER (398497701) 5 BOLT (899520107) 6 NUT (021008000) B1-233	B1-234	B1-235
899874100			•
INSTALLER			
Companion flange.			
B1-236			

5. Suspension Tools

927380000	20099PA000★	20099PA010★	927700000
ADAPTER	STRUT MOUNT SOCKET	INSTALLER & REMOVER	INSTALLER & REMOVER
Used as an adapter for Camber & Caster Gauge when measuring camber and caster.	Used to disassemble and assemble strut mount.	Used to install and remove lat- eral link pillow ball bushing.	Used to replace lateral link bushing (14 dia.).
Alignment gauge ADAPTER			
C1-149	C1-114	C1-115	B1-389

[★] Newly adopted tool.

6. Wheels and Axles Tools

922431000	925091000	926470000	28099PA040*
AXLE SHAFT INSTALLER	BAND TIGHTENING TOOL	AXLE SHAFT REMOVER	HUB REMOVER "FRONT"
 Used to install axle shaft into housing. 	For tightening boot band.	Used to remove front axle shaft.	Used to remove front hub.
 Used with ADAPTER 			
(927390000).			
EXTENSION AXLE SHAFT INSTALLER B1-242	C1-125	C1-126	C1-116
28099PA080★	927100000	28099PA110★	927390000
HUB STAND	BEARING INSTALLER "REAR"	AXLE SHAFT REMOVER PLATE	ADAPTER
 Used to disassemble and assemble hub bolt in front and rear hub CP. Used to assemble front and rear hub in front and rear housing. 	 Used to disassemble and assemble rear housing bearing. Used with HOUSING STAND "REAR" (28099PA060). 	Same as plate 2 included in AXLE SHAFT PULLER (926470000).	Used as an adapter for AXLE SHAFT INSTALLER (922431000).
C1-117	B1-247	C1-150	B1-153
28099PA010★	28099PA030★	28099PA050★	28099PA060★
HOUSING STAND "FRONT"	OIL SEAL INSTALLER "FRONT"	HUB REMOVER "REAR"	HOUSING STAND "REAR"
 Used to disassemble and assemble front housing bearing. Used to install oil seal into front housing. 	Used to install oil seal into front housing. Used with HOUSING STAND "FRONT" (28099PA010).	Used to remove rear hub CP.	 Used to disassemble and assemble rear housing bearing. Used to install oil seal into rear housing.
C1-118	C1-119	C1-120	C1-121

[★] Newly adopted tool.

		·	
28099PA000★	28099PA020★	28099PA070★	927120000
BEARING FRONT INSTALLER	HUB INSTALLER FRONT	OIL SEAL INSTALLER "REAR"	HUB INSTALLER "REAR"
 Used to disassemble and assemble front housing bearing. Used with HOUSING STAND "FRONT" (28099PA010). 	 Used to press front hub CP into housing ASSY. Used with HOUSING STAND "FRONT" (28099PA010). 	 Used to install oil seal into rear housing. Used with HOUSING STAND "REAR" (28099PA060). 	 Used to press rear hub CP into housing ASSY. Used with HOUSING STAND "REAR" (28099PA060).
C1-122	C1-123	C1-124	B1-392
28099PA100★	28099PA090★		
DRIVE SHAFT REMOVER	OIL SEAL PROTECTOR		
Used to remove rear drive shaft from rear differential.	Used to install rear drive shaft into rear differential. For protecting oil seal.		

C1-113

★ Newly adopted tool.

C1-127

28099AC000	
BOOT BAND PLIER	
For tightening boot band.	
CLOSE	
C1-205	

★ Newly adopted tool

7. Steering System Tools

925711000	926200000	926210000	926220000
PRESSURE GAUGE	STAND	ADAPTER A	ADAPTER B
For measuring oil pump pressure.	Used when inspecting characteristic of gearbox ASSY and disassembling it. Vise this tool and secure gearbox ASSY using gearbox clamps.	Used with PRESSURE GAUGE (925711000).	Used with PRESSURE GAUGE (925711000).
		To Gauge	To Gauge
B1-251	B1-252	B1-254	B1-263
34099PA100★	926450000	926280000	34099PA090★
LOCK NUT WRENCH	COVER	FORMER	PINION GUIDE
 For the lock nut when adjusting backlash of gearbox. Measurement of rotating resistance of gearbox ASSY. 	Used to install oil seal	Seal ring	Used to install oil seal
20			
C1-153	C1-154	B1-409	C1-128
927540000	34099PA000★	927580000	927590000
REMOVER	FORMER	REMOVER	WRENCH
Used to remove bearing, seal, etc. for valve ASSY	Seal ring	Used to remove back-up ring and oil seal.	Used to remove wire from boot.
C1-129	C1-130	C1-131	C1-132

[★] Newly adopted tool.

34099PA020★	927560000	927570000	34099PA080★
GUIDE	SPACER	SPACER	OIL SEAL INSTALLER
Used to install holder ASSY into rack housing.	Used to install ball-bearing into valve housing ASSY.	Used to install oil seal to pinion ASSY.	Used to install dust seal, Y-packing, back-up washer into valve housing.
C1-133	B1-478	C1-134	C1-135
34099PA060★	34099PA030★	34099PA040★	34099PA050★
BEARING INSTALLER	INSTALLER A	INSTALLER B	INSTALLER D
Used to remove oil seal and bearing oil valve housing.	Used to install oil seal into rack ASSY.	Used to install oil seal into rack ASSY.	Used to install pinion bearing.
C1-136	C1-137	C1-138	C1-139
927530000	34099PA010★	34099PA070★	926310000
INSTALLER E	REMOVER	REMOVER	GUIDE
Used to install pinion bearing.	Used to install oil seal into rack ASSY.	Used to remove pinion bearing.	For installing input shaft.
			10 m
C1-140	C1-141	C1-155	C1-156

[★] Newly adopted tool.

8. Body Tools

925580000	925610000	41099PA000	86399PA000★
PULLER	WRENCH	ENGINE SUPPORT ASSY	PLIERS
Trim clip	Door hinge	For supporting engine.	Used to remove and install the power antenna.
			499897100 ENGINE TOOL 86399PA000
B1-267	B1-268	C1-142	C1-143
42199P∆000±			

REPLACER
Used to remove and install fuel tank cap.

C1-144

[★] Newly adopted tool.

9. Supplemental Restraint System Tools

C1-203

98299PA000	98299PA010	98299PA020	98299PA030
HARNESS A	HARNESS B	HARNESS C	DEPLOYMENT TOOL
Used to check the supplemental restraint system.	Used to check the supplemental restraint system.	Used to check the supplemental restraint system.	Used to operate the supplemental restraint system when scrapping the vehicle.
		THE REAL PROPERTY OF THE PARTY	
C1-145	C1-146	C1-147	C1-148
98299PA040			
AIRBAG RESISTOR			
Used to check the supplemental restraint system.			

10. Select Monitor and Cartridge

498346700*	498307500	498357200
CARTRIDGE	SELECT MONITOR KIT	ADAPTER CABLE
Troubleshooting for electrical systems.	Troubleshooting for electrical systems.	Troubleshooting for electrical systems.
G1H0288	G1H0127	B1H0076

^{*}Newly adopted tool

SUBARU_®

SERVICE MANUAL

FOREWORD

This service manual has been prepared to provide SUBARU service personnel with the necessary information and data for the correct maintenance and repair of SUBARU SVX.

This manual include the procedures for maintenance disassembling, reassembling, inspection and adjustment of components and troubleshooting for guidance of both the fully qualified and the less-experienced mechanics.

Please peruse and utilize this manual fully to ensure complete repair work for satisfying our customers by keeping their vehicle in optimum condition. When replacement of parts during repair work is needed, be sure to use SUBARU genuine parts.

All information, illustration and specifications contained in this manual are based on the latest product information available at the time of publication approval.

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3 TRANSMISSION AND DIFFERENTIAL SECTION

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