

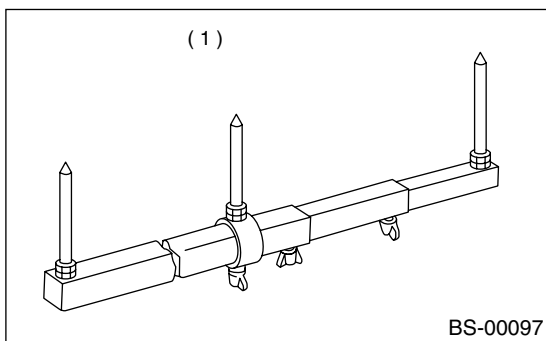
3. Datum Dimensions

A: MEASUREMENT

Refer to LOCATION for details on measurement points. <Ref. to BS-3, LOCATION, Datum Points.>

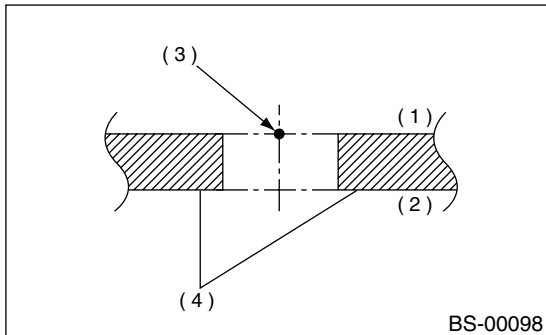
NOTE:

- Using a tram tracking gauge, measure all the dimensions.
- When using a tape measure, carefully measure dimensions without letting the tape measure sag or twist.
- Measure the linear dimensions between cores of holes.
- Suffixes “RH” and “LH” indicate right-hand and left-hand.



(1) Tram tracking gauge

- Measure at the center of the circle around the outside of the body panel.

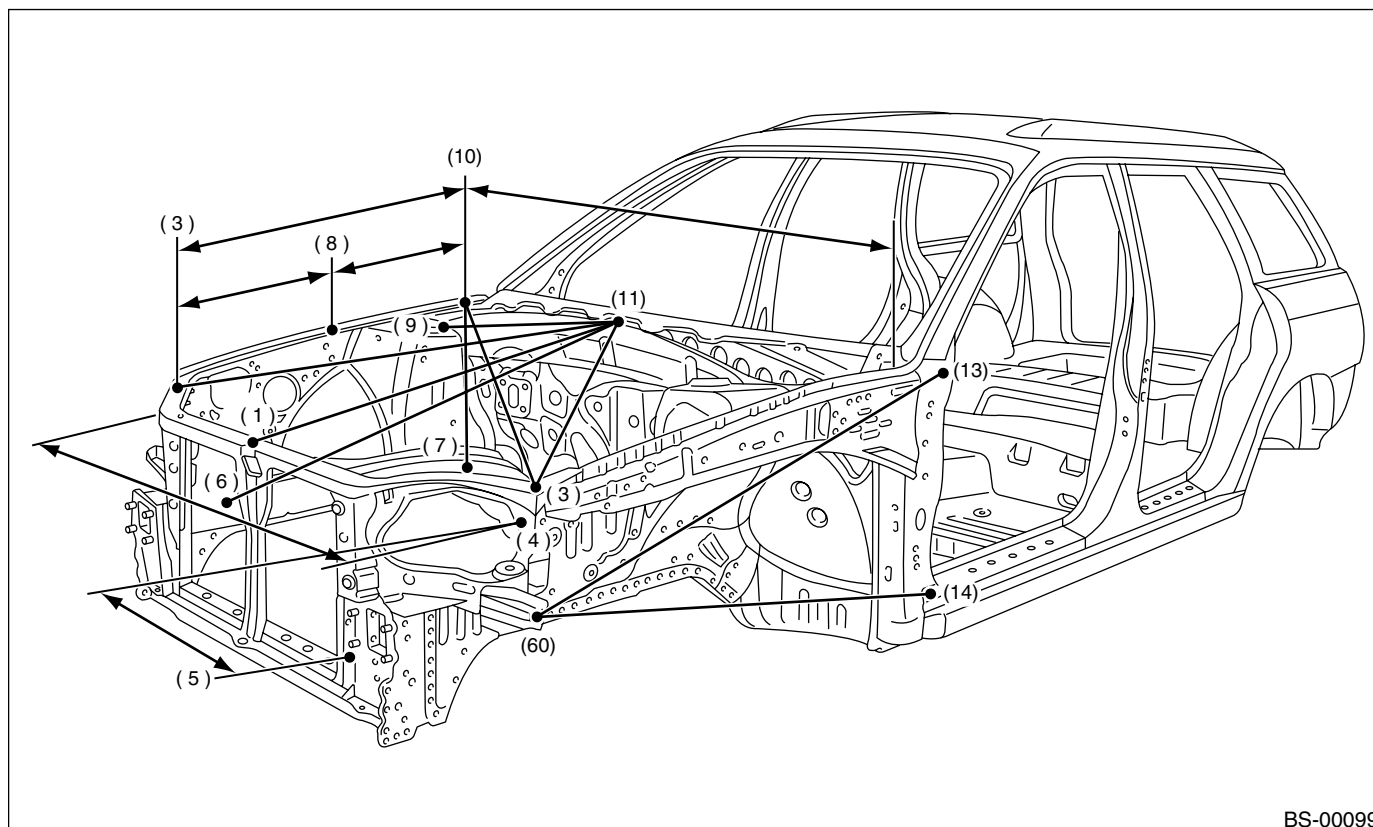


- (1) Outside
- (2) Inside
- (3) Datum point
- (4) Body panel

DATUM DIMENSIONS

BODY STRUCTURE

1. FRONT STRUCTURE



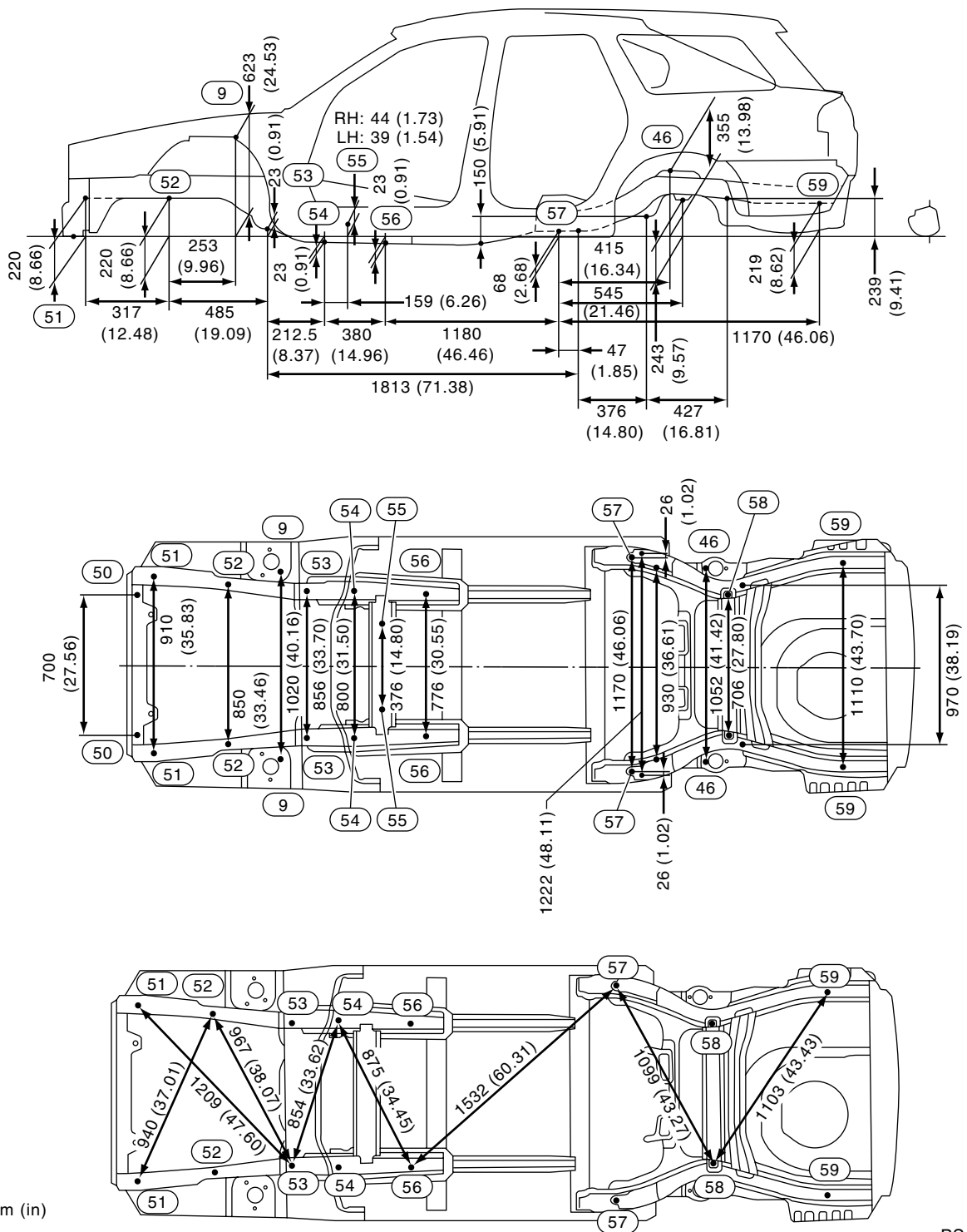
BS-00099

Point to point	Dimension	Point to point	Dimension
(11) to (1)	888 (34.96)	(4) RH to (4) LH	1,320 (51.97)
(11) to (9) RH	519 (20.43)	(5) RH to (4) LH	1,073 (42.24)
(11) to (9) LH	519 (20.43)	(5) LH to (4) RH	1,073 (42.24)
(11) to (6) RH	950 (37.40)	(60) RH to (13) RH	1,179 (46.42)
(11) to (6) LH	950 (37.40)	(60) LH to (13) LH	1,179 (46.42)
(11) to (3) RH	1,008 (39.68)	(60) RH to (14) RH	1,135 (44.68)
(11) to (3) LH	1,008 (39.68)	(60) LH to (14) LH	1,135 (44.68)
(10) RH to (3) RH	897 (35.31)	(10) RH to (3) LH	1,679 (66.10)
(10) RH to (8) RH	504 (19.84)	(10) LH to (3) RH	1,679 (66.10)
(10) LH to (8) LH	504 (19.84)	(8) RH to (8) LH	1,398 (55.04)
(9) RH to (9) LH	1,020 (40.16)	(8) RH to (10) LH	1,519 (59.80)
(6) RH to (6) LH	740 (29.13)	(8) LH to (10) RH	1,519 (59.80)
(6) RH to (10) LH	1,522 (59.92)	(3) RH to (8) LH	1,439 (56.65)
(6) LH to (10) RH	1,522 (59.92)	(3) LH to (8) RH	1,439 (56.65)
(8) RH to (3) RH	395 (15.55)	(7) RH to (7) LH	870 (34.25)
(8) LH to (3) LH	395 (15.55)	(7) RH to (6) LH	943 (37.13)
(10) RH to (10) LH	1,470 (57.87)	(7) LH to (6) RH	943 (37.13)
(3) RH to (3) LH	1,370 (53.94)	(7) RH to (10) LH	1,322 (52.05)
(5) RH to (5) LH	720 (28.35)	(7) LH to (10) RH	1,322 (52.05)

Unit: mm (in)

BODY STRUCTURE

2. CENTER STRUCTURE



BS-00100

DATUM DIMENSIONS

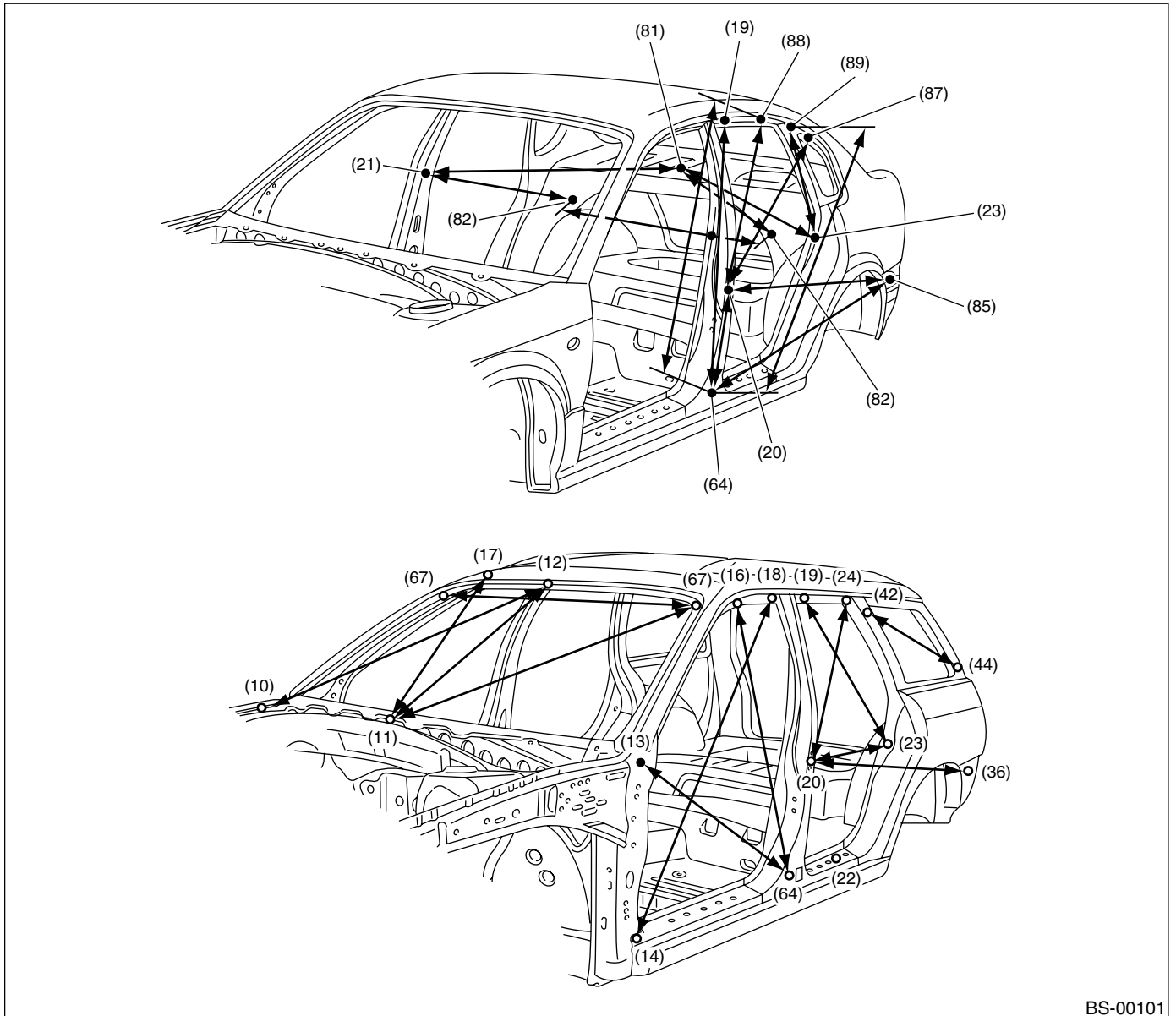
BODY STRUCTURE

MEMO:

DATUM DIMENSIONS

BODY STRUCTURE

3. WINDSHIELD AND DOORS



BS-00101

DATUM DIMENSIONS

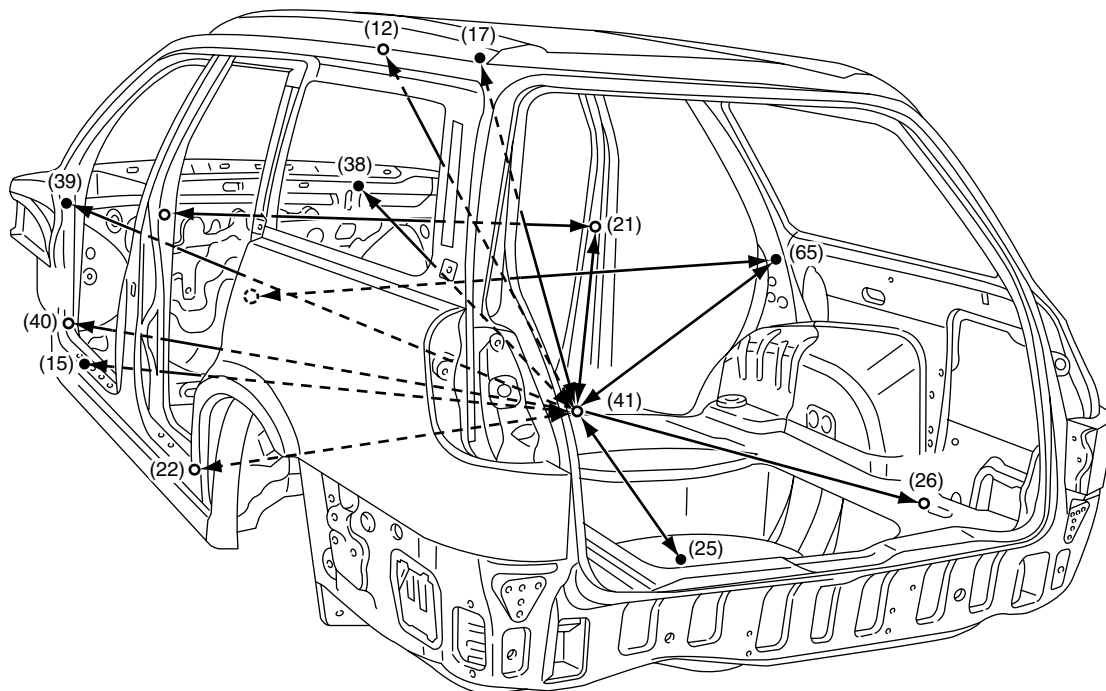
BODY STRUCTURE

Point to point	Dimension	Point to point	Dimension
(14) RH to (18) RH	1,425 (56.10)	(12) to (10) RH	1,136 (44.72)
(14) LH to (18) LH	1,425 (56.10)	(12) to (10) LH	1,136 (44.72)
(13) RH to (64) RH	1,030 (40.55)	(11) to (17) RH	1,130 (44.49)
(13) LH to (64) LH	1,030 (40.55)	(11) to (17) LH	1,130 (44.49)
(16) RH to (64) RH	966 (38.03)	(81) to (82) RH	611 (24.06)
(16) LH to (64) LH	966 (38.03)	(81) to (82) LH	611 (24.06)
(20) RH to (23) RH	864 (34.02)	(81) to (21) RH	1,309 (51.54)
(20) LH to (23) LH	864 (34.02)	(81) to (21) LH	1,309 (51.54)
(20) RH to (24) RH	860 (33.86)	(81) to (23) RH	812 (31.97)
(20) LH to (24) LH	860 (33.86)	(81) to (23) LH	812 (31.97)
(19) RH to (23) RH	899 (35.39)	(82) LH to (21) LH	1,019 (40.12)
(19) LH to (23) LH	899 (35.39)	(82) RH to (21) LH	1,606 (63.23)
(20) RH to (36) RH	1,548 (60.94)	(82) RH to (82) LH	1,140 (44.88)
(20) LH to (36) LH	1,548 (60.94)	(85) LH to (20) LH	1,548 (60.94)
(42) RH to (44) RH	1,037 (40.83)	(85) LH to (64) LH	1,650 (64.96)
(42) LH to (44) LH	1,037 (40.83)	(19) LH to (64) LH	1,029 (40.51)
(11) to (12)	989 (38.94)	(20) LH to (87) LH	911 (35.87)
(67) RH to (67) LH	1,100 (43.31)	(20) LH to (88) LH	842 (33.15)
(11) to (67) RH	1,119 (44.06)	(20) LH to (64) LH	399 (15.71)
(11) to (67) LH	1,119 (44.06)	(23) LH to (89) LH	552 (21.73)
(12) to (67) RH	551 (21.69)	(88) LH to (64) LH	1,192 (46.93)
(12) to (67) LH	551 (21.69)	(89) LH to (64) LH	1,204 (47.40)
Unit: mm (in)			

DATUM DIMENSIONS

BODY STRUCTURE

4. COMPARTMENT



BS-00102

Point to point	Dimension	Point to point	Dimension
(21) RH to (21) LH	1,351 (53.19)	(41) to (22) LH	738 (29.06)
(15) RH to (15) LH	1,455 (57.28)	(41) to (26) RH	1,459 (57.44)
(22) RH to (22) LH	1,455 (57.28)	(41) to (26) LH	1,459 (57.44)
(39) RH to (39) LH	1,385 (54.53)	(41) to (25)	1,290 (50.79)
(40) RH to (40) LH	1,392 (54.80)	(41) to (12)	1,228 (48.35)
(41) to (38)	1,639 (64.53)	(41) to (21) RH	940 (37.01)
(41) to (39) RH	1,642 (64.65)	(41) to (21) LH	940 (37.01)
(41) to (39) LH	1,642 (64.65)	(41) to (17) RH	1,261 (49.65)
(41) to (40) RH	1,531 (60.28)	(41) to (17) LH	1,261 (49.65)
(41) to (40) LH	1,531 (60.28)	(65) RH to (65) LH	1,307 (51.46)
(41) to (15) RH	1,342 (52.83)	(41) to (65) RH	969 (38.15)
(41) to (15) LH	1,342 (52.83)	(41) to (65) LH	969 (38.15)
(41) to (22) RH	738 (29.06)	Unit: mm (in)	

DATUM DIMENSIONS

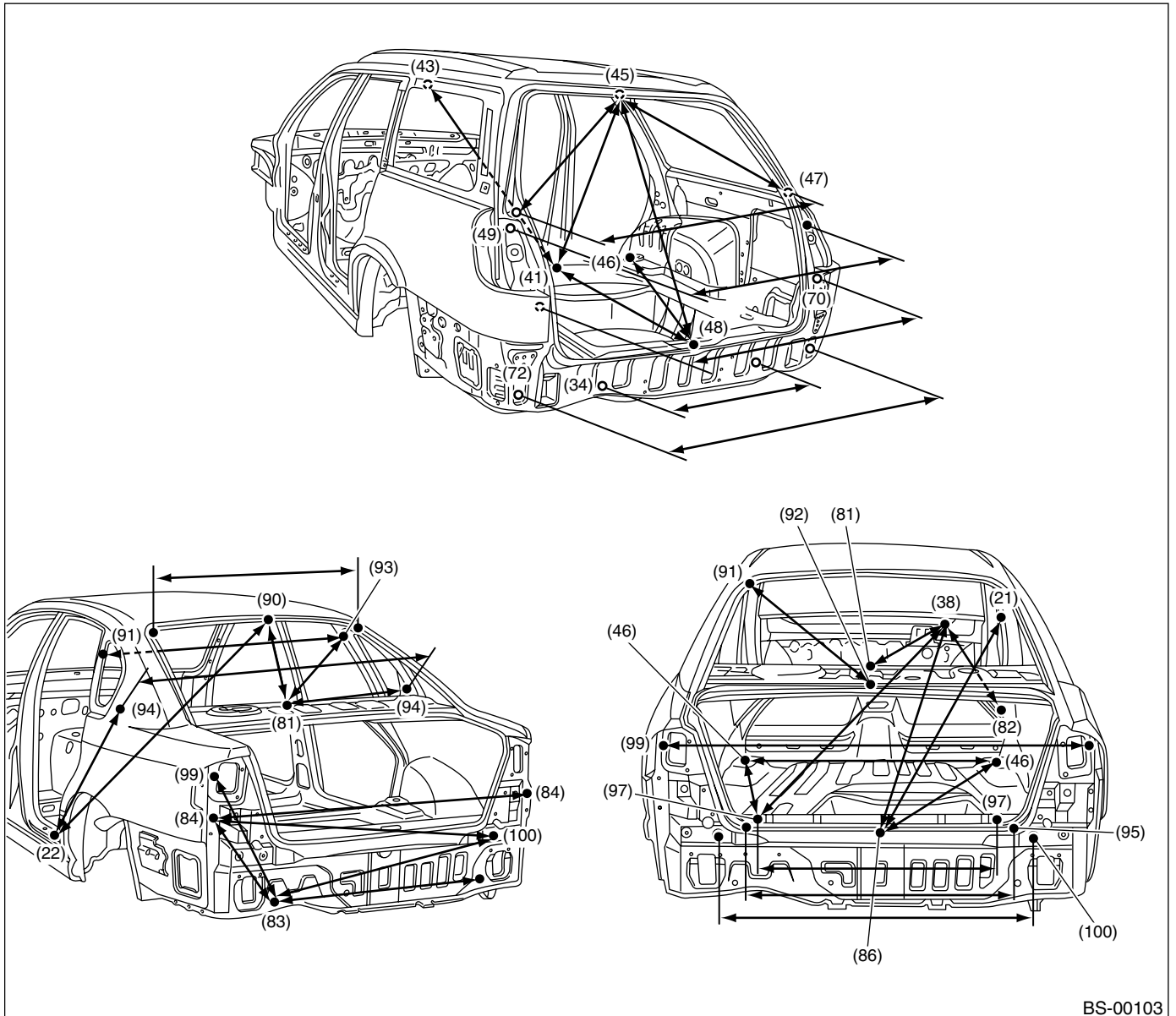
BODY STRUCTURE

MEMO:

DATUM DIMENSIONS

BODY STRUCTURE

5. TRUNK LID AND REAR GATE



DATUM DIMENSIONS

BODY STRUCTURE

Point to point	Dimension	Point to point	Dimension
(45) to (48)	974 (38.35)	(84) RH to (84) LH	1,410 (55.51)
(45) to (47) RH	797 (31.38)	(100) RH to (84) LH	1,226 (48.27)
(45) to (47) LH	797 (31.38)	(86) to (21) RH	2,073 (81.61)
(47) RH to (47) LH	1,289 (50.75)	(86) to (21) LH	2,086 (82.13)
(49) RH to (49) LH	1,313 (51.69)	(86) to (38)	3,143 (123.74)
(34) RH to (34) LH	700 (27.56)	(86) to (46) RH	1,121 (44.13)
(41) to (45)	1,482 (58.35)	(86) to (46) LH	1,140 (44.88)
(41) to (43) RH	1,206 (47.48)	(86) to (96)	558 (21.97)
(41) to (43) LH	1,199 (47.20)	(90) to (22) RH	1,319 (51.93)
(41) to (48)	1,663 (65.47)	(90) to (22) LH	1,319 (51.93)
(48) to (46) RH	1,191 (46.89)	(22) RH to (94) LH	1,710 (67.32)
(48) to (46) LH	1,191 (46.89)	(22) LH to (94) RH	1,710 (67.32)
(70) RH to (70) LH	1,215 (47.83)	(38) to (97) RH	3,100 (122.05)
(72) RH to (72) LH	1,320 (51.97)	(38) to (97) LH	3,227 (127.05)
(81) to (38)	2,351 (92.56)	(92) to (91) RH	776 (30.55)
(81) to (90)	444 (17.48)	(92) to (91) LH	776 (30.55)
(81) to (93) RH	719 (28.31)	(91) RH to (91) LH	976 (38.43)
(81) to (93) LH	719 (28.31)	(46) LH to (97) LH	1,008 (39.68)
(81) to (94) RH	632 (24.88)	(46) LH to (97) RH	1,374 (54.09)
(81) to (94) LH	632 (24.88)	(46) LH to (46) RH	1,052 (41.42)
(38) to (82) RH	2,178 (85.75)	(93) RH to (93) LH	1,099 (43.27)
(38) to (82) LH	2,419 (95.24)	(94) RH to (94) LH	1,257 (49.49)
(83) RH to (83) LH	930 (36.61)	(95) RH to (95) LH	1,115 (43.90)
(84) RH to (83) LH	1,216 (47.87)	(97) RH to (97) LH	830 (32.68)
(99) RH to (83) LH	1,246 (49.06)	(99) RH to (99) LH	1,370 (53.94)
(100) RH to (83) LH	991 (39.02)	(100) RH to (100) LH	1,020 (40.16)
Unit: mm (in)			

DATUM DIMENSIONS

BODY STRUCTURE

MEMO:

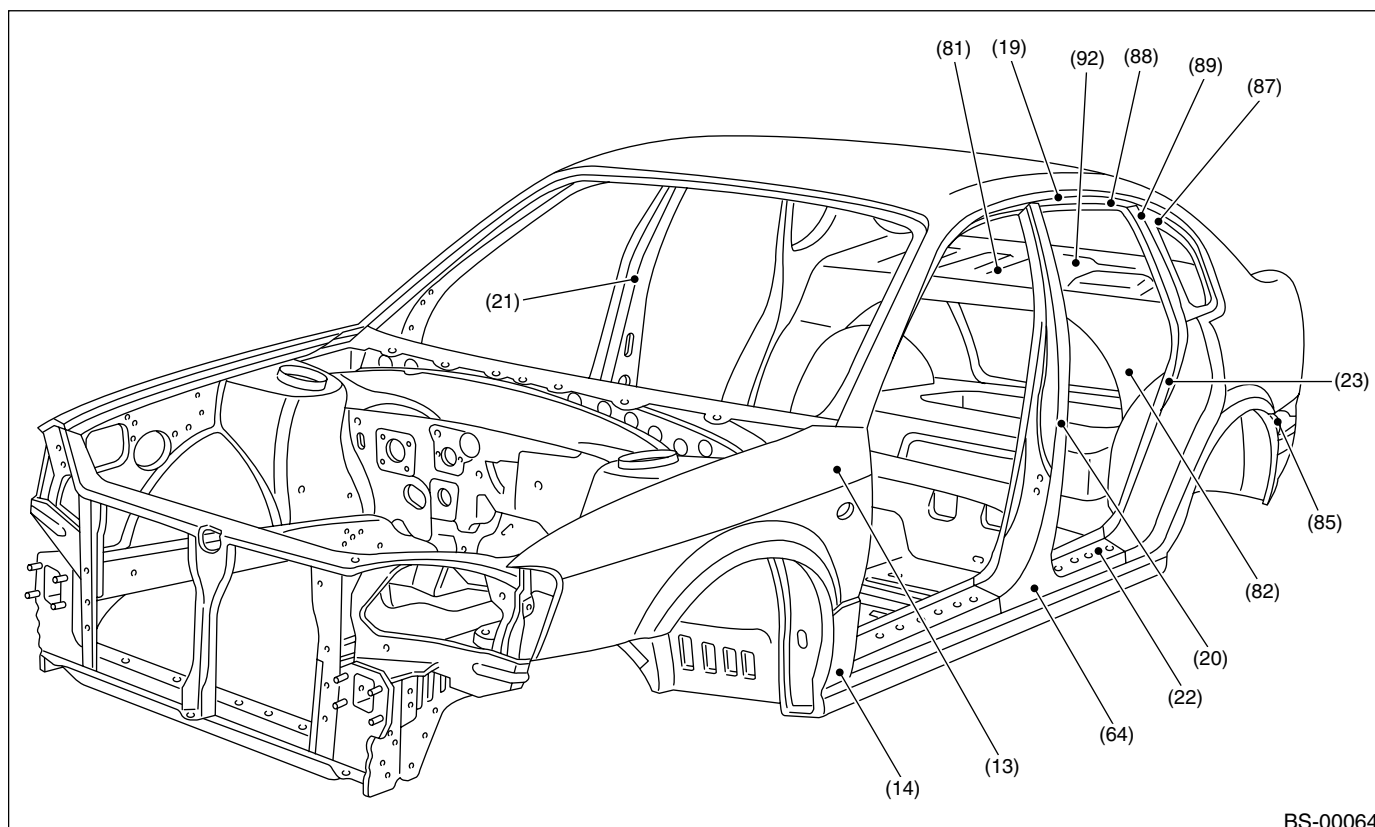
2. Datum Points

A: LOCATION

NOTE:

- Datum points are specified for body repair.
- Guide holes, locators, and indents are provided to facilitate panel replacement and to increase alignment accuracy.
- Both right and left reference points are symmetrical.

1. ROOM SECTION

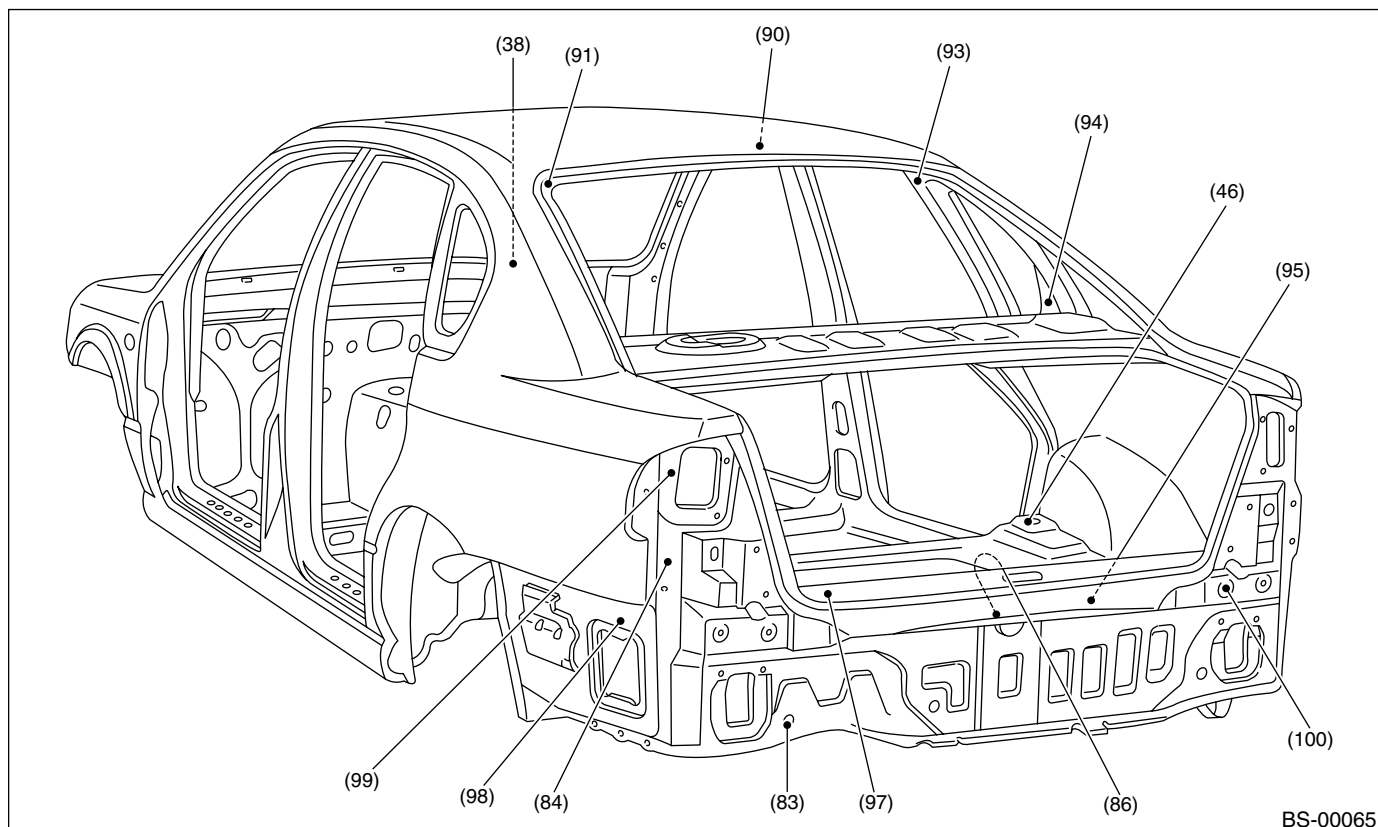


- | | | |
|--|---|---|
| (13) Front fender attaching hole at front pillar center portion M6 | (23) Rear quarter outer door switch attaching hole 20 mm (0.79 in) dia. | (87) Six light glass attaching hole 6.2 mm (0.244 in) dia. |
| (14) Front fender attaching hole at front pillar lower portion M6 | (64) Center pillar (LWR) gauge hole 16 mm (0.63 in) dia. | (88) Retainer attaching square hole at side rail outer 8 × 8 mm (0.31 × 0.31 in) |
| (19) Retainer attaching hole at side rail outer 3.2 mm (0.126 in) dia. | (81) Panel rear center (UPR) gauge hole 8 mm (0.31 in) dia. | (89) Retainer attaching square hole at rear quarter outer 8 × 8 mm (0.31 × 0.31 in) |
| (20) Center pillar outer hole 14 mm (0.55 in) dia. | (82) Bulk head rear trim clip hole 7 mm (0.28 in) dia. | (92) Rear panel center hole (UPR) 6 mm (0.24 in) dia. |
| (21) Front seat belt adjust plate attaching hole M10 | (85) Rear quarter outer gauge hole 20 mm (0.79 in) dia. | |
| (22) Side sill outer hole 20 mm (0.79 in) dia. | | |

DATUM POINTS

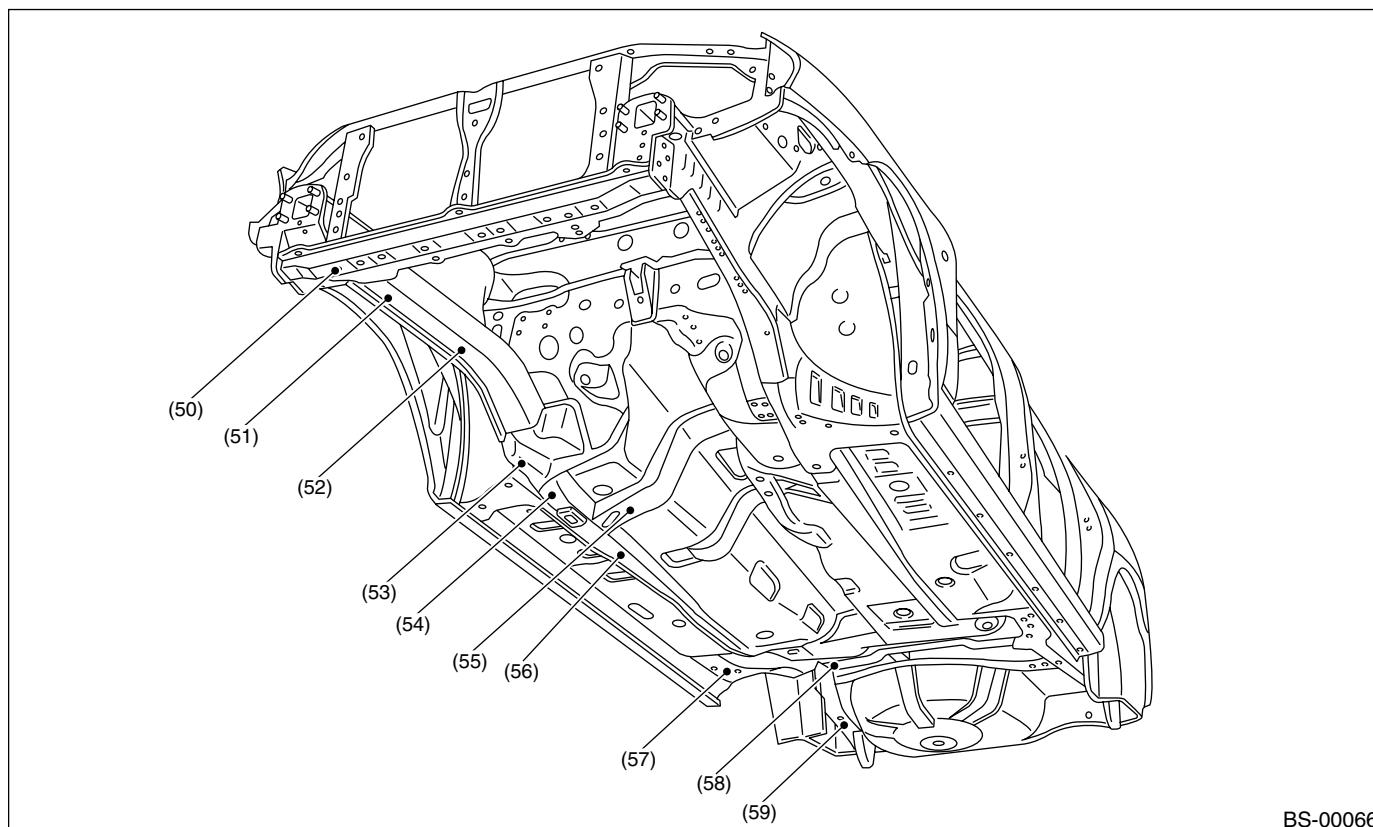
BODY STRUCTURE

2. REAR SECTION



- | | | |
|---|--|--|
| (38) Front panel instrument panel attaching hole 18×36 mm (0.71 $\times$ 1.42 in) dia. oblong hole | (90) Rear side roof trim attaching hole 8 mm (0.31 in) dia. | (97) Trunk trim attaching hole at rear skirt 7 mm (0.28 in) dia. |
| (46) Rear/front shock absorber floor side attaching hole 13 mm (0.51 in) dia. | (91) Rear glass attaching hole
RH: 6.5 mm (0.256 in) dia.
LH: (6.5 $\times$ 10 mm (0.256 $\times$ 0.394 in) oval | (98) Rear bumper slider attaching hole 6.2 mm (0.244 in) dia. |
| (83) Rear skirt outer burring hole 20 mm (0.79 in) dia. | (93) Rear panel inner trim attaching hole (UPR) 8 mm (0.31 in) dia. | (99) Rear combination light mounting hole 8 mm (0.31 in) dia. |
| (84) Rear extension attaching hole 6.2 mm (0.244 in) dia. | (94) Rear panel inner trim attaching hole (LWR) 8 mm (0.31 in) dia. | (100) Rear bumper beam attaching hole 8.2 mm (0.323 in) dia.
RH: 8.2 mm (0.323 in)
LH: 8.2 $\times$ 12 mm (0.323 $\times$ 0.472 in) oval |
| (86) Reinforce striker trim attaching hole 7 mm (0.28 in) dia. | (95) Rear bumper attaching hole 12.5 $\times$ 17 mm (0.492 $\times$ 0.669 in) dia. oblong hole | |

3. UNDERBODY SECTION

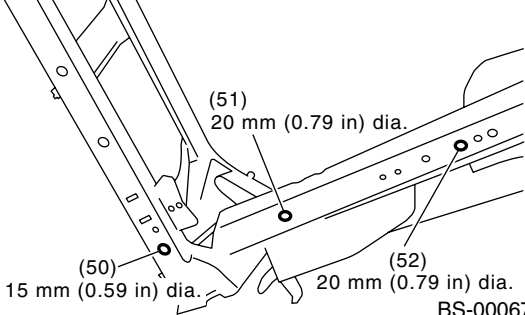
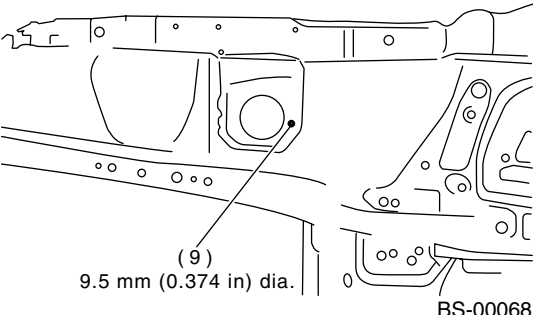
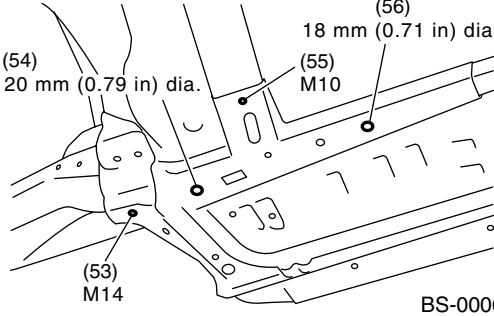
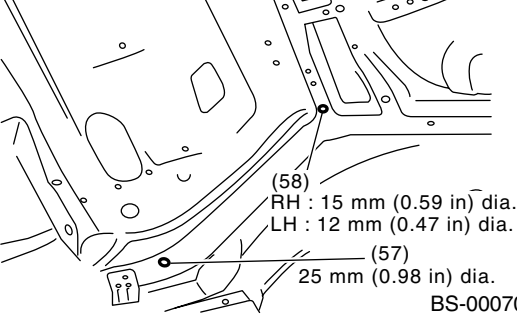
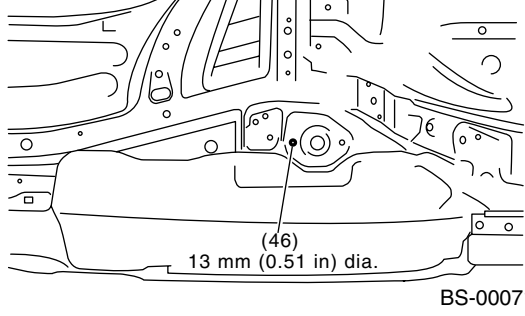
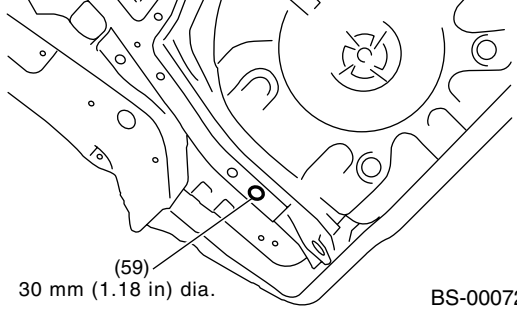
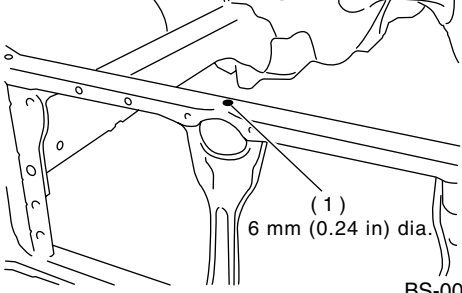
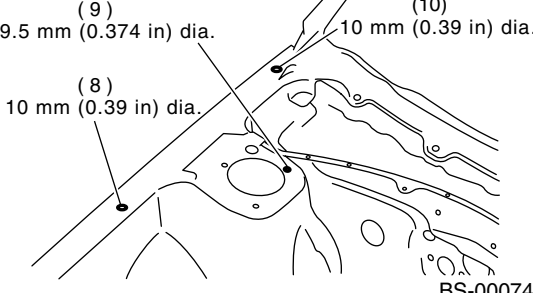


BS-00066

- | | | |
|---|--|--|
| (50) Radiator panel (LWR) frame gauge hole 15 mm (0.59 in) dia. | (54) Front side frame (Rr) gauge hole 20 mm (0.79 in) dia. | (58) Reinforcement crossmember B hole RH: 15 mm (0.59 in) dia., LH: 12 mm (0.47 in) dia. |
| (51) Front side frame (Ft) gauge hole 20 mm (0.79 in) dia. | (55) Crossmember front floor gauge hole M10 | (59) Frame rear floor side gauge hole 30 mm (1.18 in) dia. |
| (52) Front side frame (Ft) gauge hole 20 mm (0.79 in) dia. | (56) Front side frame (Rr) gauge hole 18 mm (0.71 in) dia. | |
| (53) Front suspension bracket COMPL securing nut (M14) | (57) Frame rear floor side gauge hole 25 mm (0.98 in) dia. | |

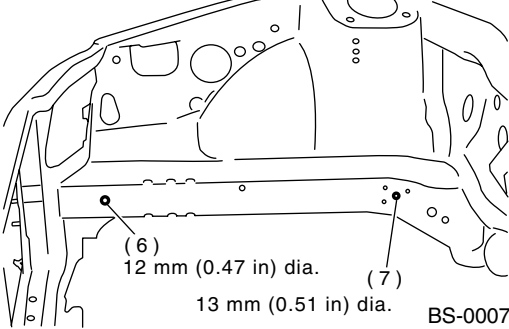
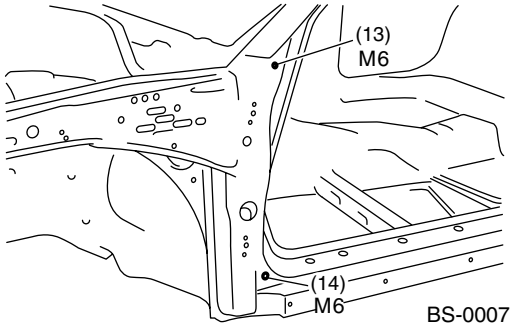
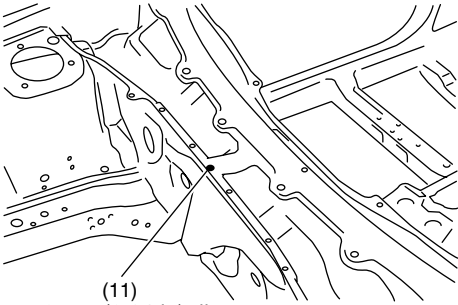
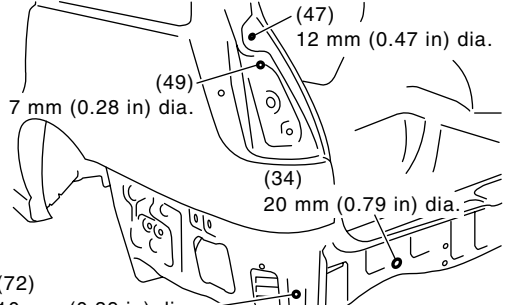
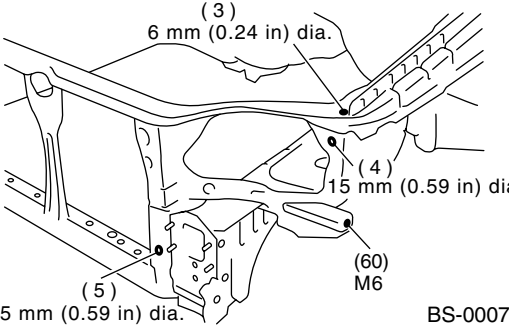
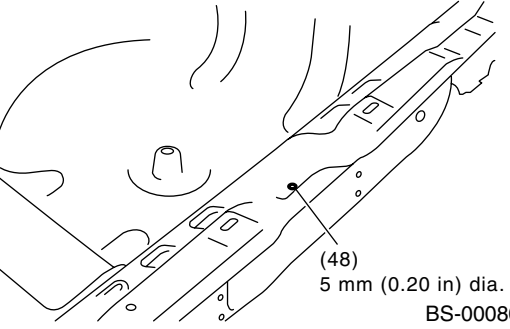
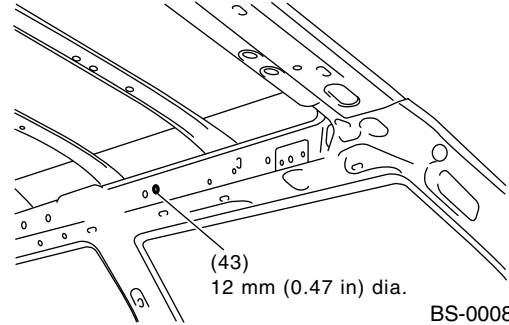
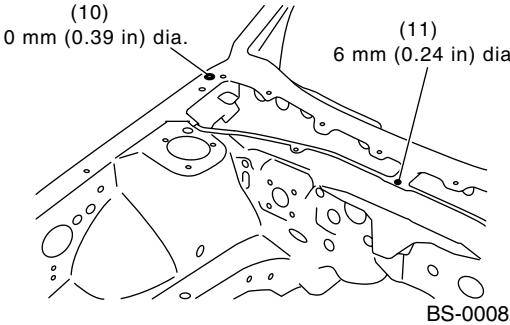
DATUM POINTS

BODY STRUCTURE

 (51) 20 mm (0.79 in) dia. (50) 15 mm (0.59 in) dia. (52) 20 mm (0.79 in) dia. BS-00067	 (9) 9.5 mm (0.374 in) dia. BS-00068
 (56) 18 mm (0.71 in) dia. (54) 20 mm (0.79 in) dia. (55) M10 (53) M14 BS-00069	 (58) RH : 15 mm (0.59 in) dia. LH : 12 mm (0.47 in) dia. (57) 25 mm (0.98 in) dia. BS-00070
 (46) 13 mm (0.51 in) dia. BS-00071	 (59) 30 mm (1.18 in) dia. BS-00072
 (1) 6 mm (0.24 in) dia. BS-00073	 (9) 9.5 mm (0.374 in) dia. (10) 10 mm (0.39 in) dia. (8) 10 mm (0.39 in) dia. BS-00074

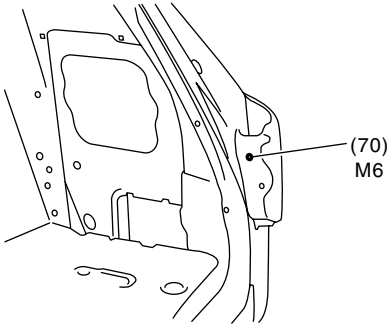
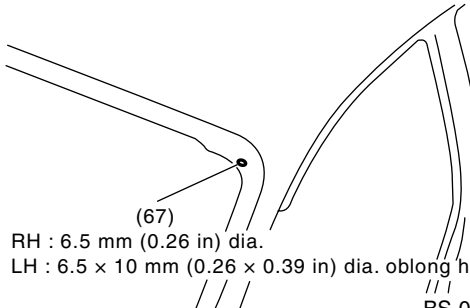
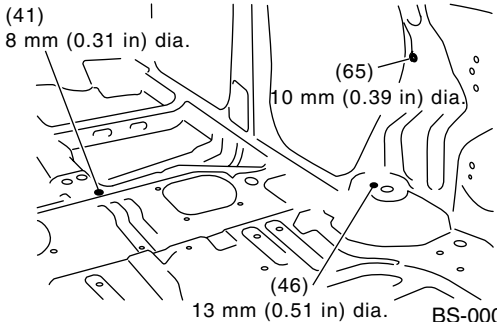
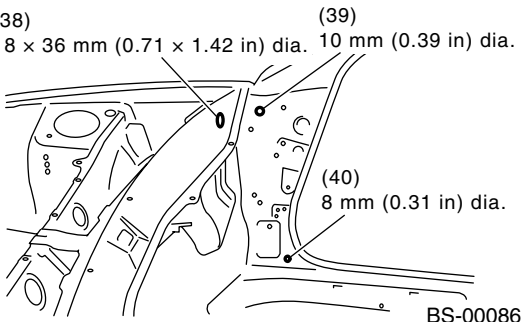
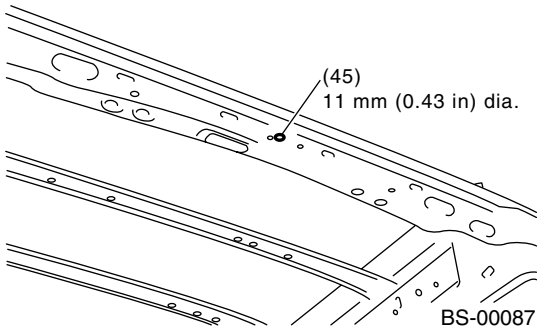
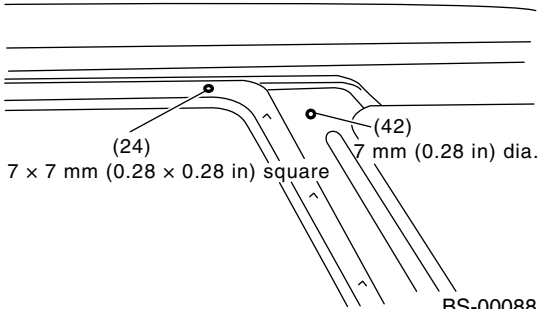
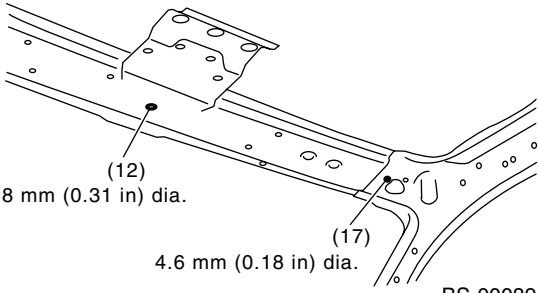
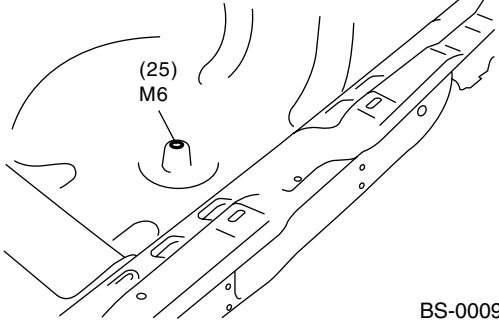
DATUM POINTS

BODY STRUCTURE

 (6) 12 mm (0.47 in) dia. (7) 13 mm (0.51 in) dia. BS-00075	 (13) M6 (14) M6 BS-00076
 (11) 6 mm (0.24 in) dia. BS-00077	 (47) 12 mm (0.47 in) dia. (49) 7 mm (0.28 in) dia. (34) 20 mm (0.79 in) dia. (72) 10 mm (0.39 in) dia. BS-00078
 (3) 6 mm (0.24 in) dia. (4) 15 mm (0.59 in) dia. (5) 15 mm (0.59 in) dia. (60) M6 BS-00079	 (48) 5 mm (0.20 in) dia. BS-00080
 (43) 12 mm (0.47 in) dia. BS-00081	 (10) 10 mm (0.39 in) dia. (11) 6 mm (0.24 in) dia. BS-00082

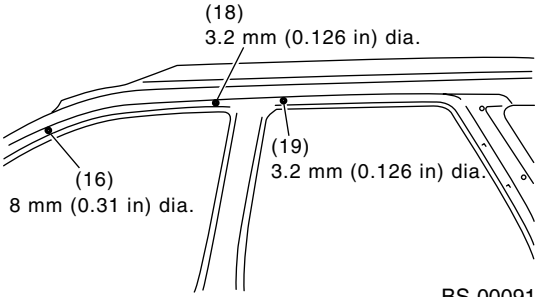
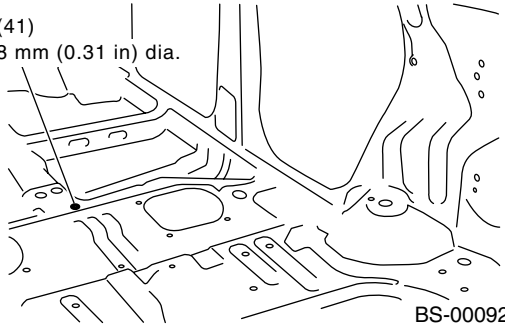
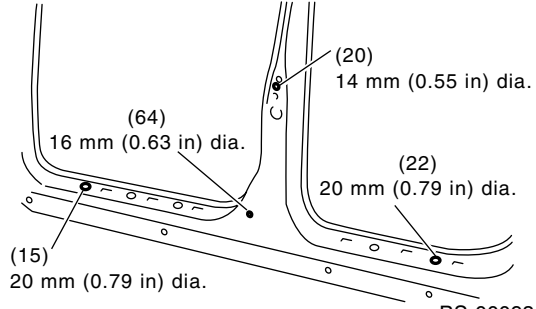
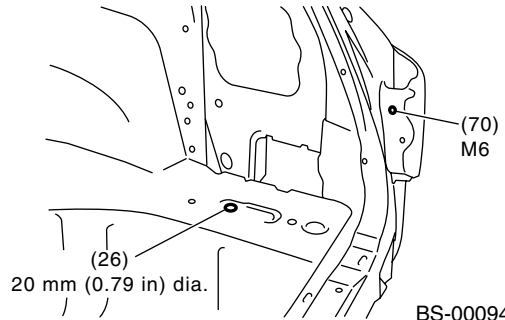
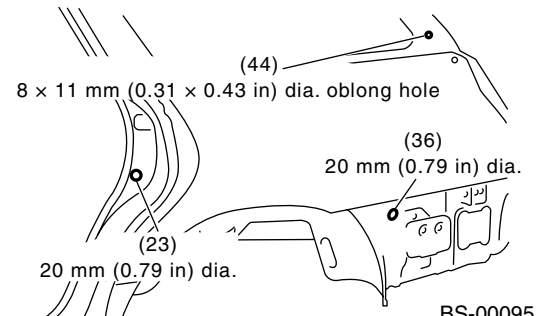
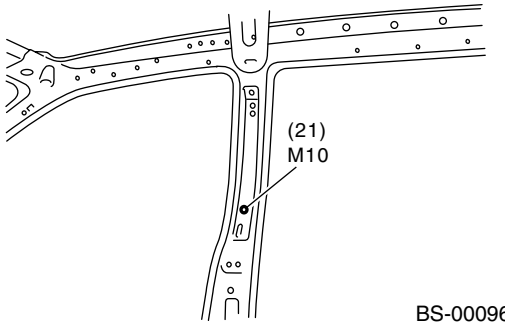
DATUM POINTS

BODY STRUCTURE

 (70) M6 BS-00648	 (67) RH : 6.5 mm (0.26 in) dia. LH : 6.5 × 10 mm (0.26 × 0.39 in) dia. oblong hole BS-00084
 (41) 8 mm (0.31 in) dia. (65) 10 mm (0.39 in) dia. (46) 13 mm (0.51 in) dia. BS-00085	 (38) 18 × 36 mm (0.71 × 1.42 in) dia. (39) 10 mm (0.39 in) dia. (40) 8 mm (0.31 in) dia. BS-00086
 (45) 11 mm (0.43 in) dia. BS-00087	 (24) 7 × 7 mm (0.28 × 0.28 in) square (42) 7 mm (0.28 in) dia. BS-00088
 (12) 8 mm (0.31 in) dia. (17) 4.6 mm (0.18 in) dia. BS-00089	 (25) M6 BS-00090

DATUM POINTS

BODY STRUCTURE

 (18) 3.2 mm (0.126 in) dia. (16) 8 mm (0.31 in) dia. (19) 3.2 mm (0.126 in) dia. BS-00091	 (41) 8 mm (0.31 in) dia. BS-00092
 (20) 14 mm (0.55 in) dia. (64) 16 mm (0.63 in) dia. (22) 20 mm (0.79 in) dia. (15) 20 mm (0.79 in) dia. BS-00093	 (70) M6 (26) 20 mm (0.79 in) dia. BS-00094
 (44) 8 x 11 mm (0.31 x 0.43 in) dia. oblong hole (36) 20 mm (0.79 in) dia. (23) 20 mm (0.79 in) dia. BS-00095	 (21) M10 BS-00096

GENERAL DESCRIPTION

BODY STRUCTURE

1. General Description

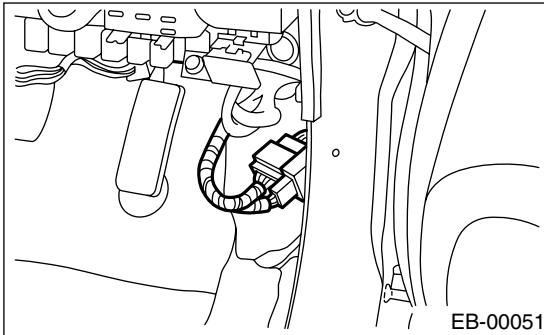
A: PREPARATION TOOL

TOOL NAME	REMARKS
Tram tracking gauge	Used for measuring dimension.
Tape measure	Used for measuring dimension

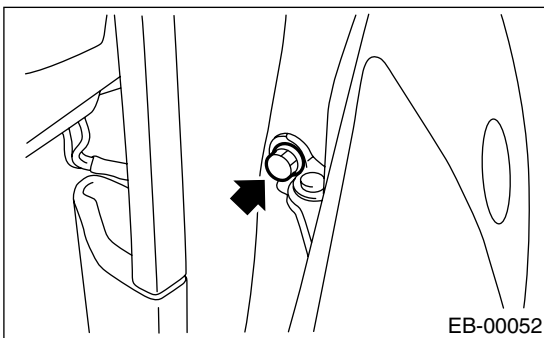
4. Front Door Panel

A: REMOVAL

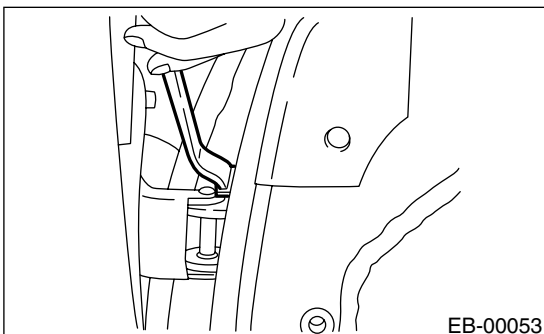
- 1) Disconnect ground cable from battery.
- 2) Remove front door trim. <Ref. to EI-40, REMOVAL, Front Door Trim.>
- 3) Remove outer mirror assembly. <Ref. to GW-33, REMOVAL, Outer Mirror Assembly.>
- 4) Remove front door regulator and motor. <Ref. to GW-16, REMOVAL, Front Regulator and Motor Assembly.>
- 5) Remove front door latch assembly. <Ref. to SL-35, REMOVAL, Front Door Latch Assembly.>
- 6) Remove front outer handle. <Ref. to SL-34, REMOVAL, Front Outer Handle.>
- 7) Remove front pillar lower trim to disconnect connector from body harness.



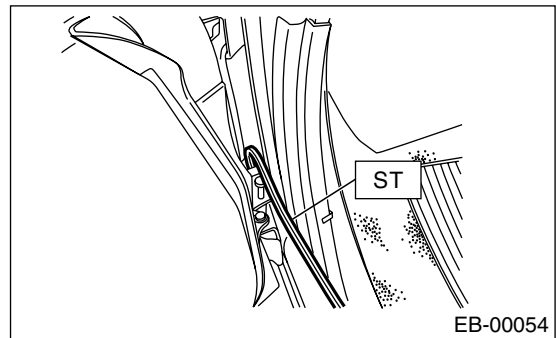
- 8) Put wooden block on jack and place jack under door. Support door with a jack to protect it from damage.
- 9) Remove checker bolts.



- 10) Remove door-side bolts for upper and lower hinges to remove door.



- 11) Using special tool, remove body-side bolts for upper and lower hinges, and remove door hinges.
ST 925610000 DOOR HINGE WRENCH



CAUTION:

- During removal and installation of doors, do not damage body.
- Doors are heavy. Be careful not to drop and damage them.

B: INSTALLATION

- 1) Install in the reverse order of removal.
- 2) Apply grease to sliding area of door hinges.

Tightening torque:

Refer to COMPONENT in General Description. <Ref. to EB-4, FRONT DOOR PANEL, COMPONENT, General Description.>

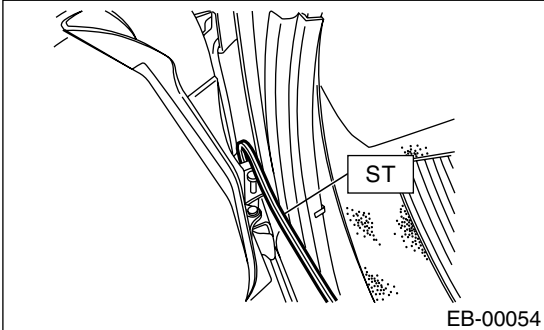
FRONT DOOR PANEL

EXTERIOR BODY PANELS

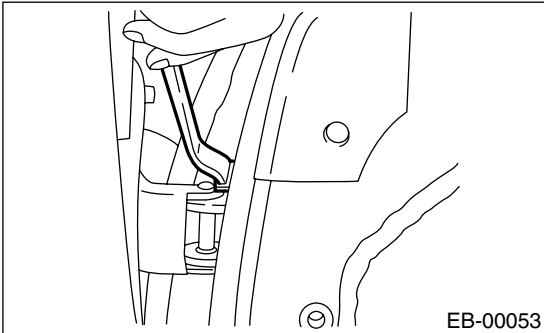
C: ADJUSTMENT

1) Using special tool, loosen body-side bolts of upper and lower hinges to align the position of front door panel longitudinally and vertically.

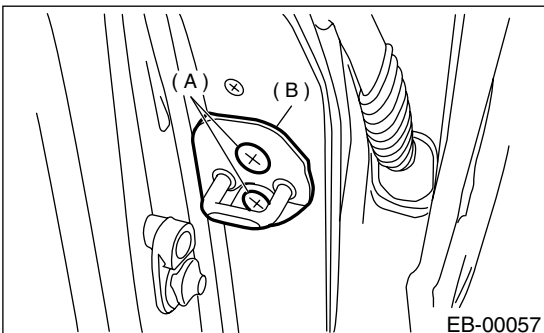
ST 925610000 DOOR HINGE WRENCH



2) Loosen door-side bolts of upper and lower hinges to align the position of front door panel vertically and laterally at the front end.



3) Loosen screw (A) and tap striker (B) using plastic hammer to adjust striker.



CAUTION:

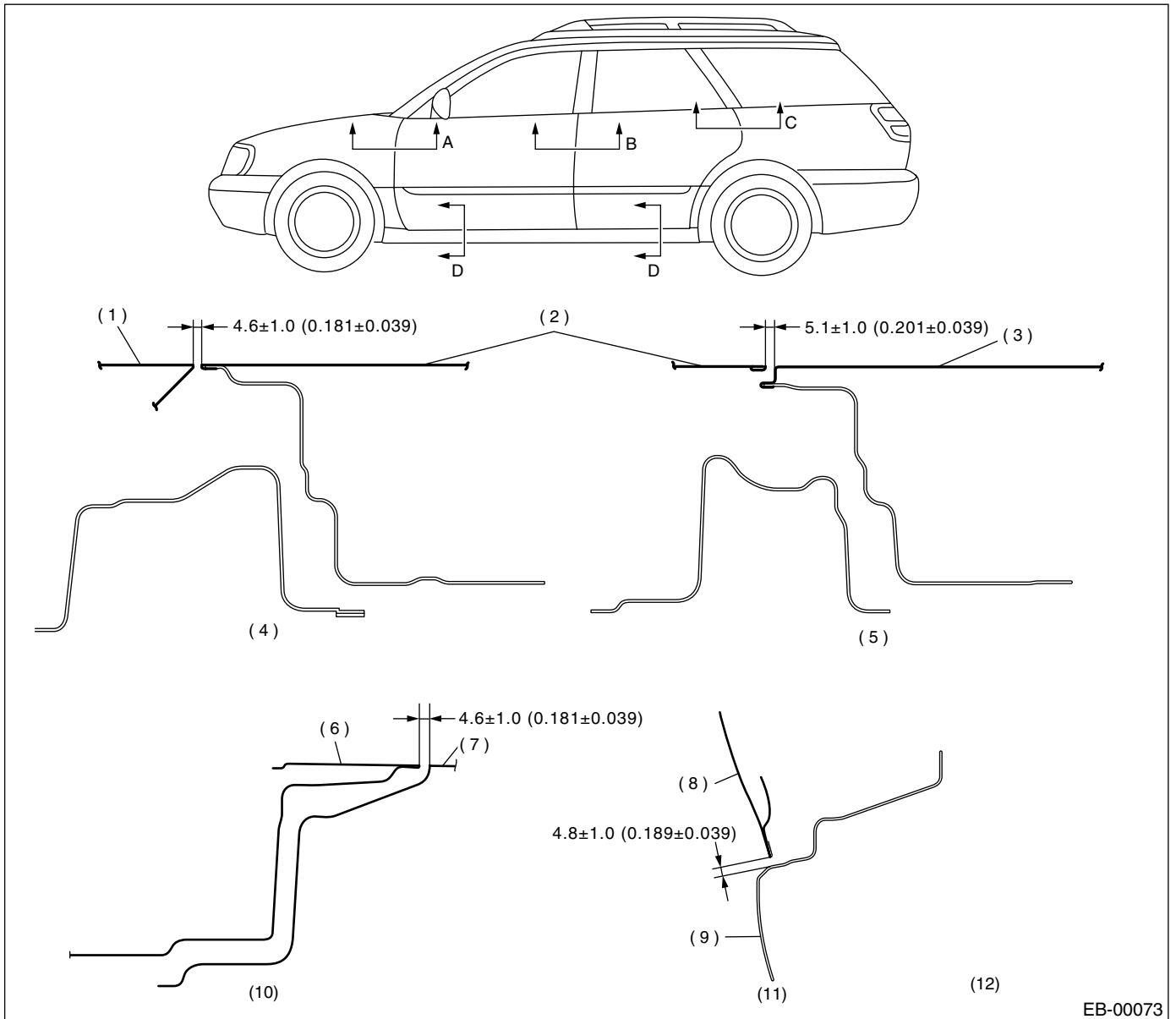
Do not use impact wrench. Welding area on striker nut plate is easily broken.

GENERAL DESCRIPTION

EXTERIOR BODY PANELS

1. General Description

A: SPECIFICATIONS

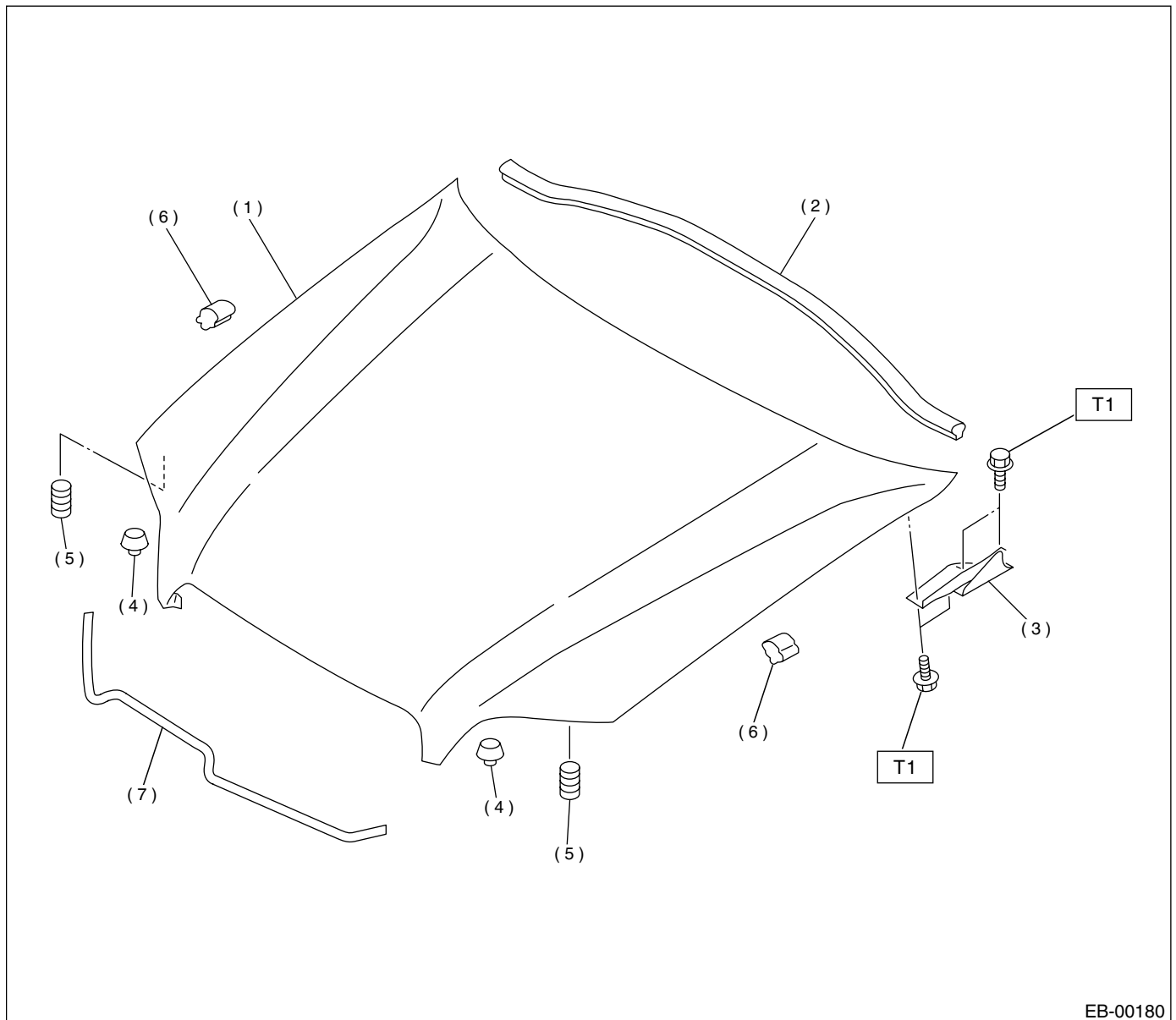


EB-00073

- | | | |
|----------------------|------------------------|--------------------|
| (1) Front fender | (5) Section B | (9) Side sill |
| (2) Front door outer | (6) Rear door outer | (10) Section C |
| (3) Rear door outer | (7) Rear quarter outer | (11) Section D |
| (4) Section A | (8) Door panel | (12) Unit: mm (in) |

B: COMPONENT

1. FRONT HOOD



EB-00180

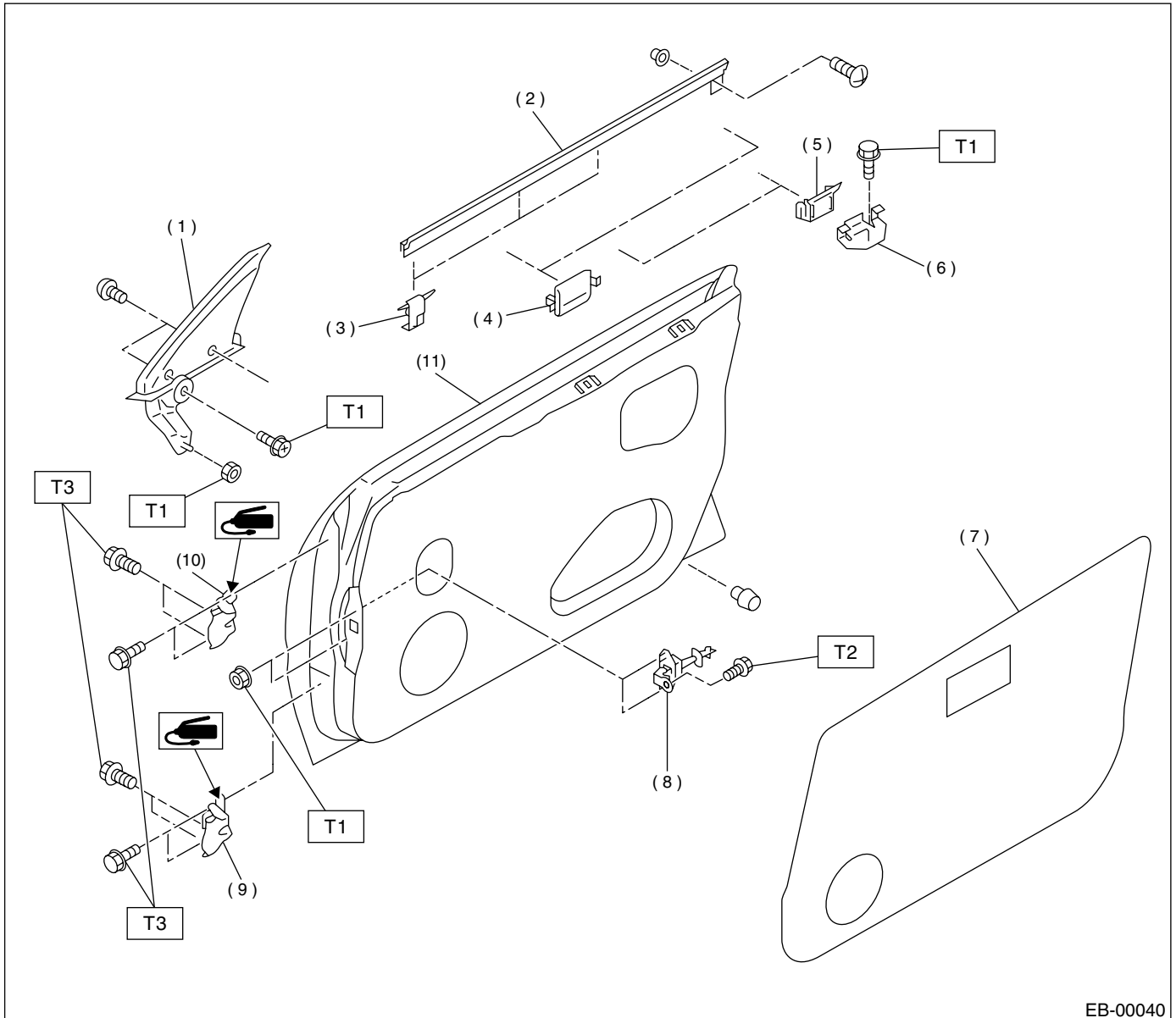
- | | |
|-----------------------|---------------|
| (1) Front hood | (5) Buffer A |
| (2) Seal (Front hood) | (6) Buffer B |
| (3) Hinge | (7) Seal ASSY |
| (4) Buffer C | |

Tightening torque: N-m (kgf-m, ft-lb)
T1: 24.5 (2.5, 18.1)

GENERAL DESCRIPTION

EXTERIOR BODY PANELS

2. FRONT DOOR PANEL



- | | |
|--------------------------------|-------------------|
| (1) Gusset | (7) Sealing cover |
| (2) Weatherstrip (Outer) | (8) Checker |
| (3) Clip (Weatherstrip, outer) | (9) Lower hinge |
| (4) Stabilizer (Lifter) | (10) Upper hinge |
| (5) Stabilizer (Outer) | (11) Door panel |
| (6) Stabilizer (Inner) | |

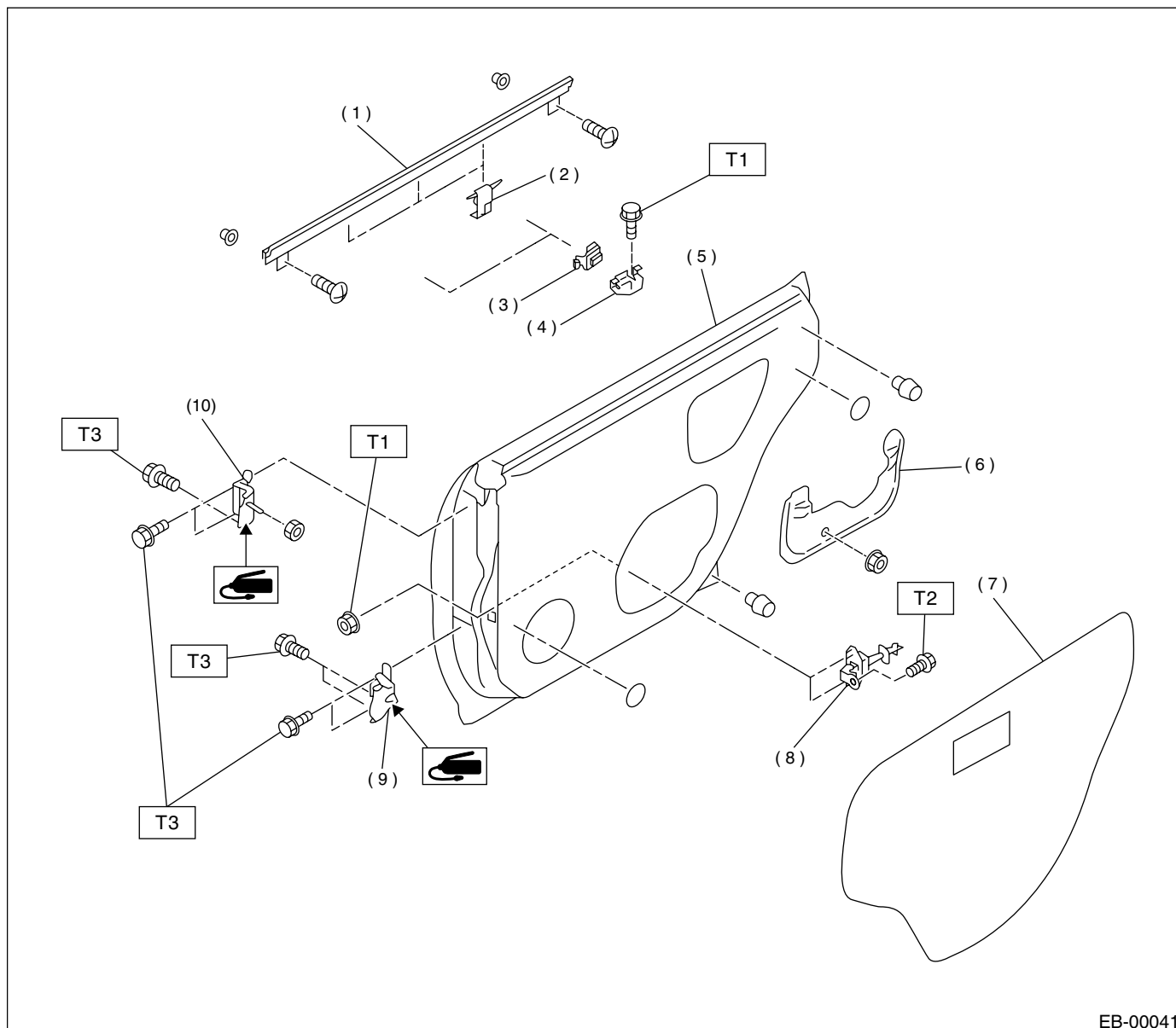
Tightening torque: N·m (kgf-m, ft-lb)

T1: 7.35 (0.75, 5.4)

T2: 18 (1.8, 13)

T3: 30 (3.1, 22.4)

3. REAR DOOR PANEL



EB-00041

- | | |
|--------------------------------|-------------------|
| (1) Weatherstrip (Outer) | (7) Sealing cover |
| (2) Clip (Weatherstrip, outer) | (8) Checker |
| (3) Stabilizer (Outer) | (9) Lower hinge |
| (4) Stabilizer (Inner) | (10) Upper hinge |
| (5) Door panel | |
| (6) Bracket | |

Tightening torque: N·m (kgf-m, ft-lb)

T1: 7.35 (0.75, 5.4)

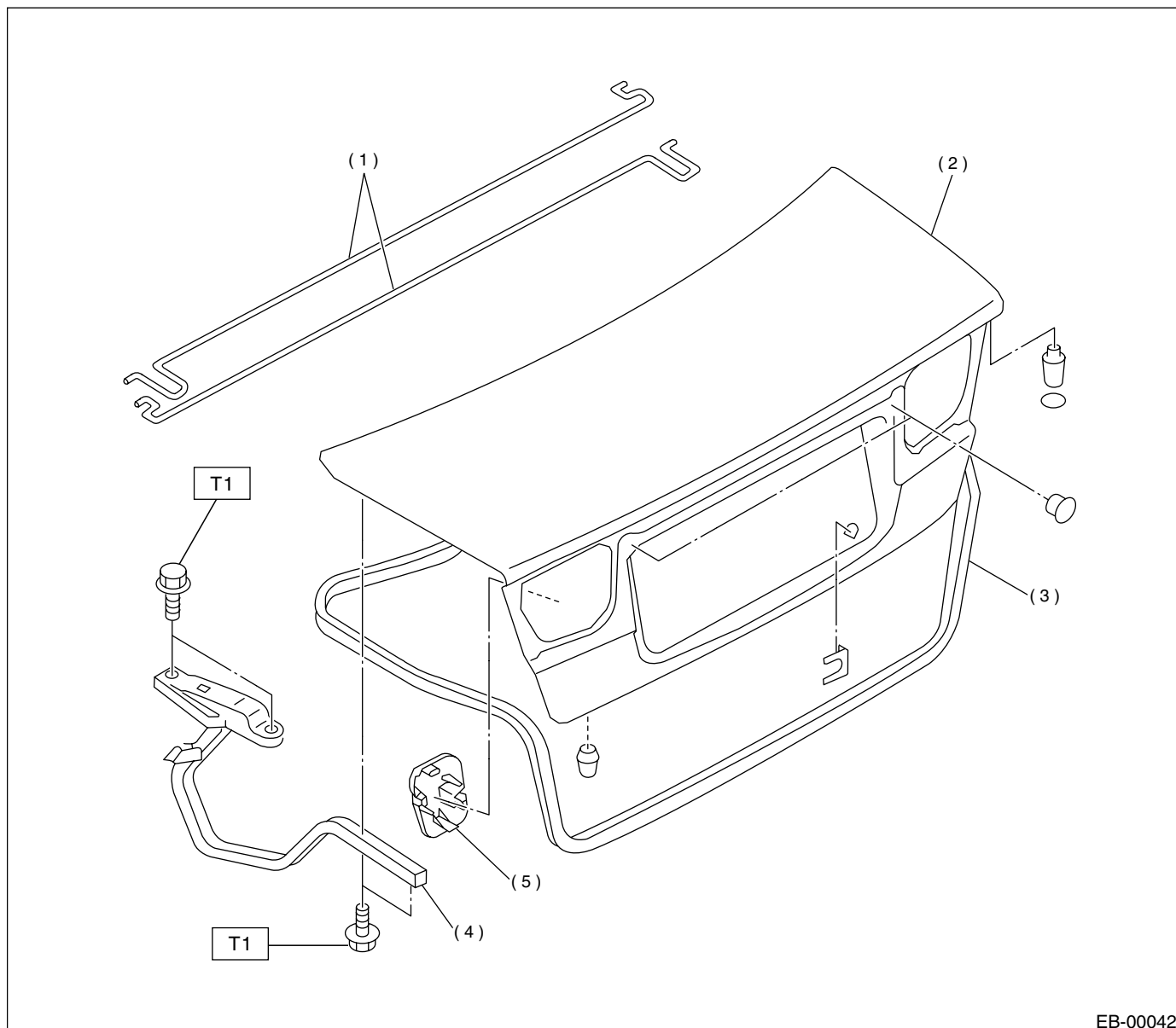
T2: 18 (1.8, 13)

T3: 30 (3.1, 22.4)

GENERAL DESCRIPTION

EXTERIOR BODY PANELS

4. TRUNK LID PANEL



EB-00042

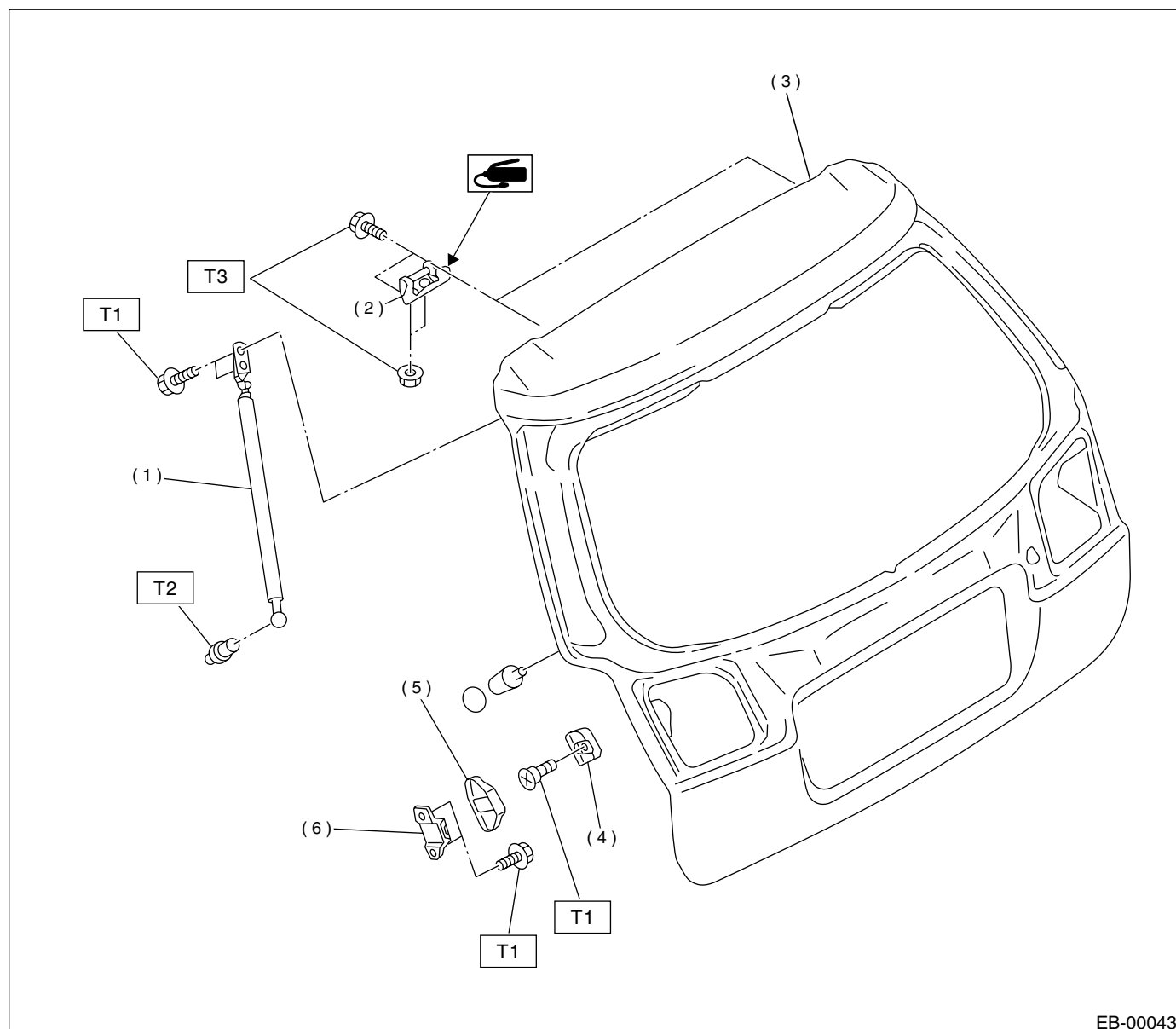
- (1) Torsion bar
- (2) Trunk lid
- (3) Weatherstrip

- (4) Hinge ASSY
- (5) Cover

Tightening torque: N·m (kgf-m, ft-lb)

T1: 18 (1.8, 13)

5. REAR GATE PANEL



EB-00043

- (1) Gas stay
- (2) Hinge
- (3) Rear gate

- (4) Buffer (Rear gate)
- (5) Buffer cover
- (6) Buffer (Back door)

Tightening torque: N·m (kgf-m, ft-lb)

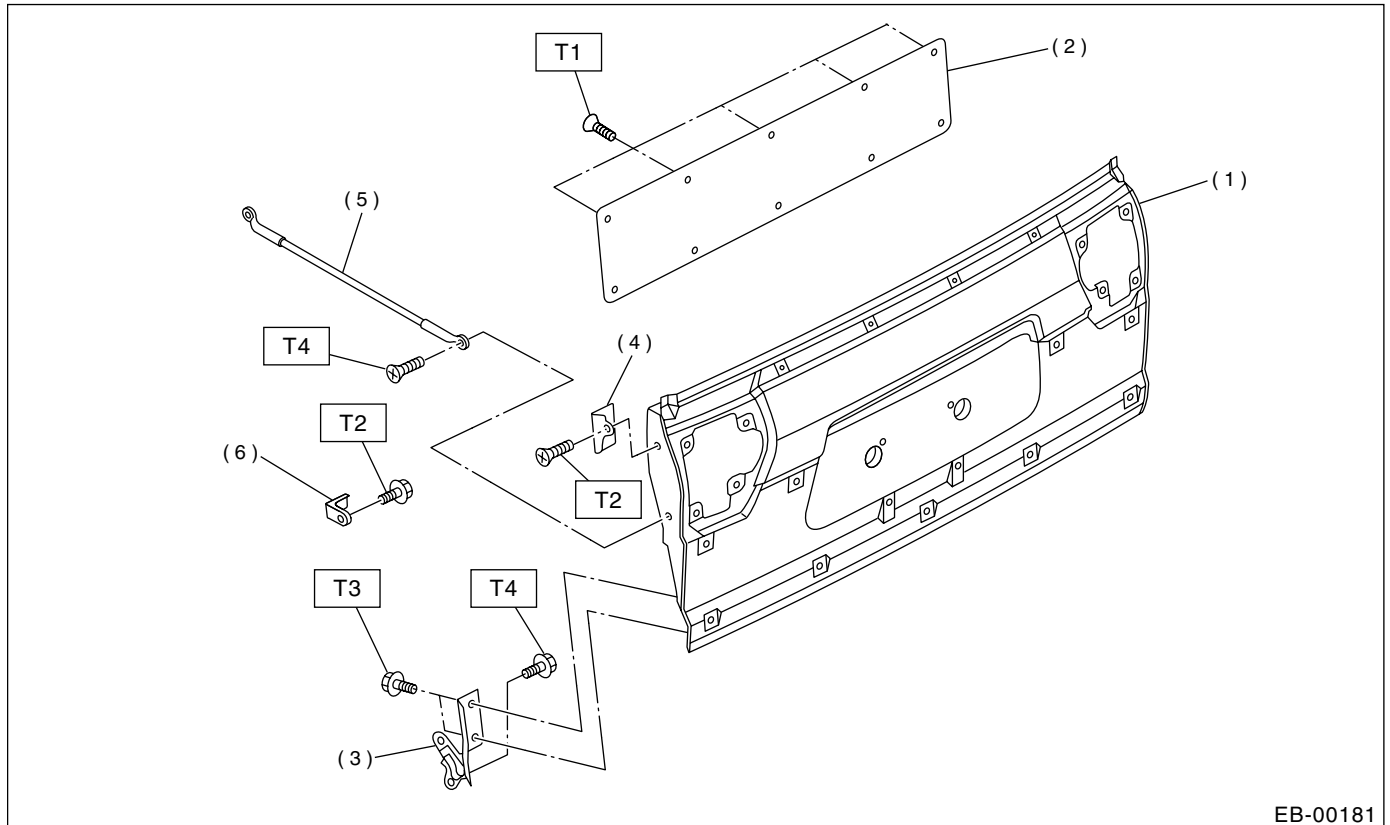
T1: 7.5 (0.76, 5.5)

T2: 14 (1.4, 10.1)

T3: 25 (2.5, 18.1)

EXTERIOR BODY PANELS

6. TAIL GATE PANEL



- | | |
|---------------------|---------------------|
| (1) Tail gate | (4) Protector |
| (2) Tail gate cover | (5) Tail gate cable |
| (3) Hinge | (6) Buffer |

- (2) Tail gate cover

- (3) Hinge

- (4) Protector

- (5) Tail gate cable

- (6) Buffer

Tightening torque: N·m (kgf-m, ft-lb)

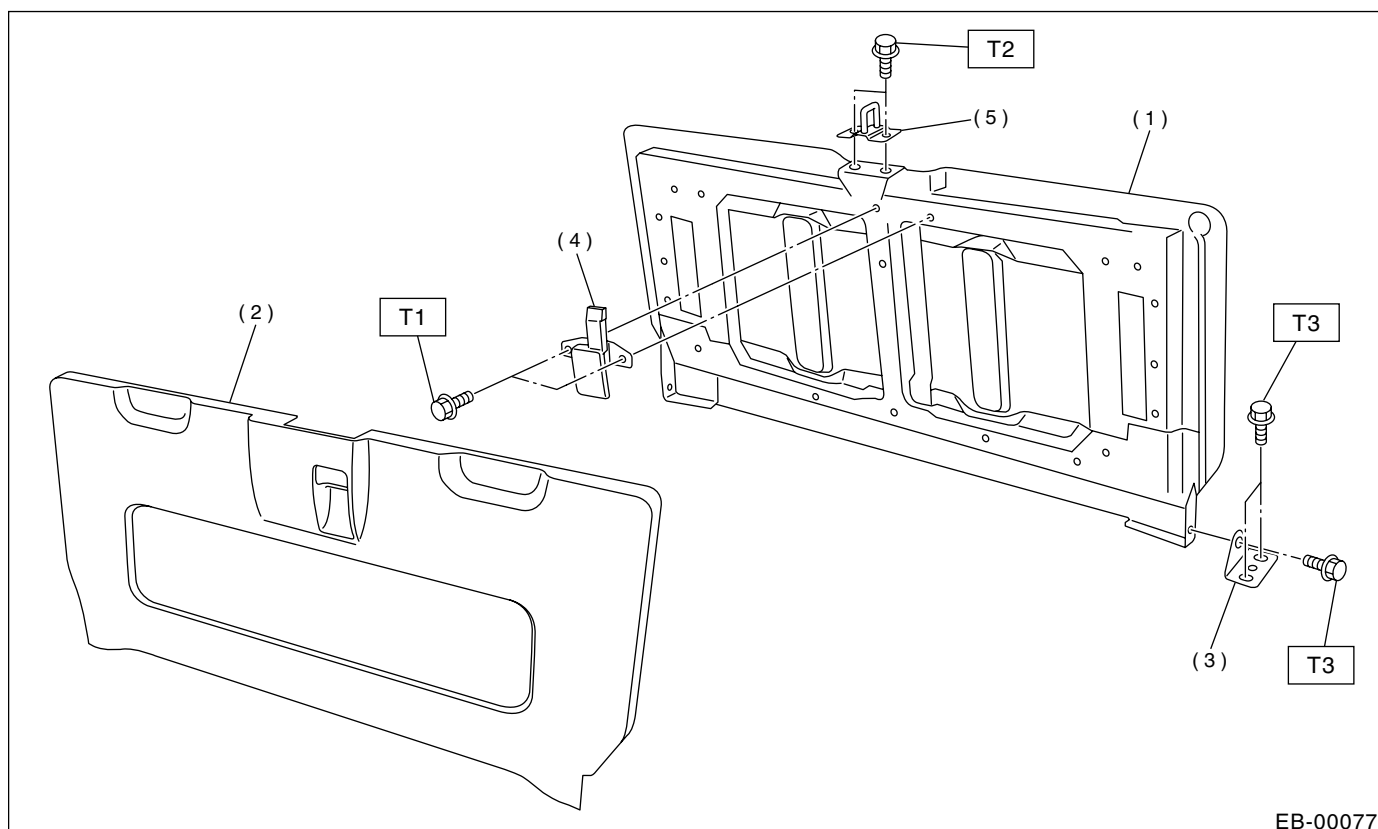
T1: 2 (0.2, 1.4)

T2: 7.5 (0.76, 5.5)

T3: 25 (2.5, 18.1)

T4: 30 (3.1, 22.4)

7. SWITCH BACK GATE



- (1) Switch back gate
- (2) Cover
- (3) Hinge

- (4) Release lever
- (5) Striker

Tightening torque: N·m (kgf-m, ft-lb)

T1: 7.5 (0.76, 5.5)

T2: 18 (1.8, 13)

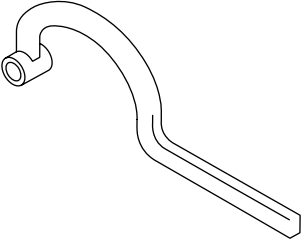
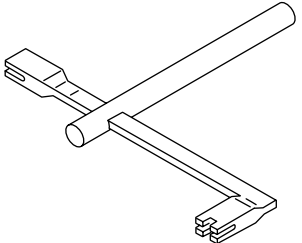
T3: 27.5 (2.80, 20.3)

GENERAL DESCRIPTION

EXTERIOR BODY PANELS

C: PREPARATION TOOL

1. SPECIAL TOOLS

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-925610000	925610000	WRENCH	Used for removing and installing door hinge.
 ST-927780000	927780000	REMOVER	Used for removing and installing trunk torsion bar.

2. GENERAL TOOL

TOOL NAME	REMARKS
Support Jack	Used for supporting door panel.

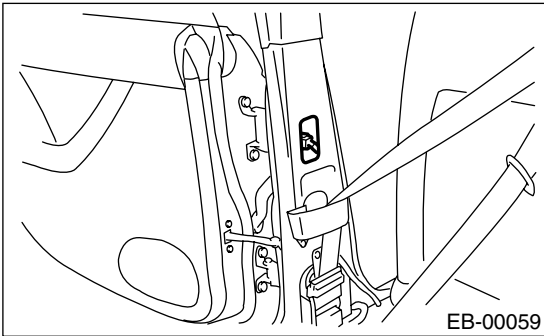
REAR DOOR PANEL

EXTERIOR BODY PANELS

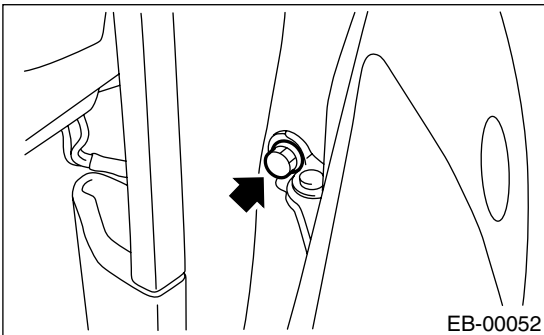
6. Rear Door Panel

A: REMOVAL

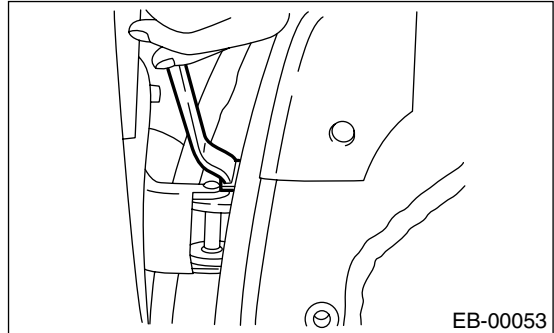
- 1) Disconnect ground cable from battery.
 - 2) Remove rear door trim. <Ref. to EI-41, REMOVAL, Rear Door Trim.>
 - 3) Remove rear door regulator and motor assembly. <Ref. to GW-19, REMOVAL, Rear Regulator and Motor Assembly.>
 - 4) Remove rear door latch. <Ref. to SL-39, REMOVAL, Rear Door Latch Assembly.>
 - 5) Remove rear outer handle. <Ref. to SL-38, REMOVAL, Rear Outer Handle.>
 - 6) Remove center pillar lower trim. <Ref. to EI-51, REMOVAL, Lower Inner Trim.>
 - 7) Remove seatbelt bracket and blind plug.
- Disconnect connector of door harness and remove door hinge nut.



- 8) Put a wooden block on the jack and place the jack under the door. Support the door with the jack to protect it.
- 9) Remove checker bolts.



- 10) Remove door-side bolts for upper and lower hinges to remove door.



- 11) Using special tool, remove body-side bolts for upper and lower hinges, and remove door hinges.
ST 925610000 WRENCH

CAUTION:

- During removal and installation of doors, do not damage body.
- Doors are heavy. Be careful not to drop and damage them.

B: INSTALLATION

- 1) Install in the reverse order of removal.
- 2) Apply grease to sliding area of door hinges.

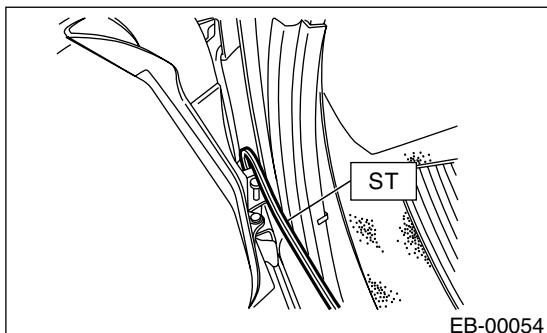
Tightening torque:

Refer to COMPONENT in General Description. <Ref. to EB-5, REAR DOOR PANEL, COMPONENT, General Description.>

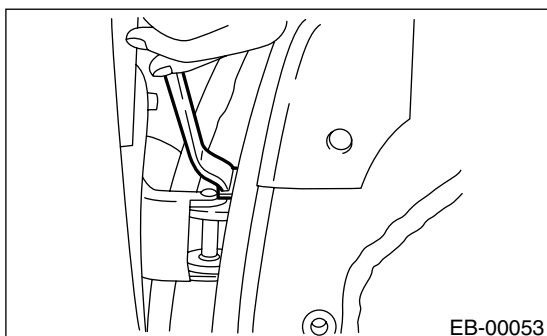
C: ADJUSTMENT

1) Using special tool, loosen body-side bolts of upper and lower hinges to align the position of rear door panel longitudinally and vertically.

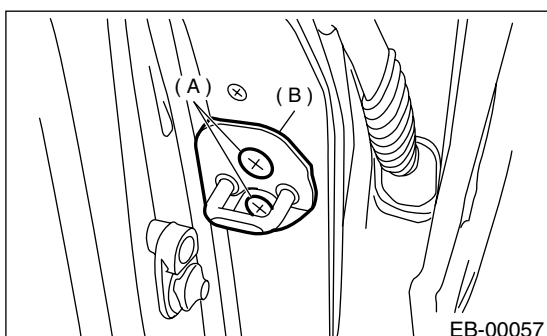
ST 925610000 WRENCH



2) Loosen door-side bolts of upper and lower hinges to align the position of rear door panel vertically and laterally at front-end.



3) Loosen screw (A) and tap striker (B) using plastic hammer to adjust striker.



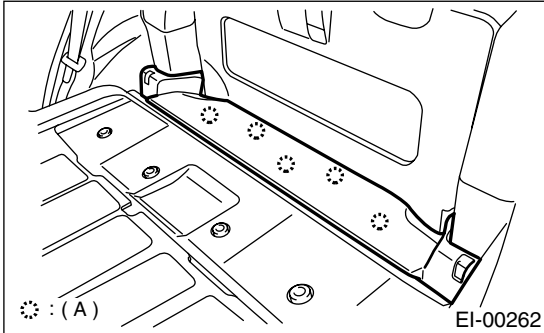
CAUTION:

Do not use an impact wrench. The welding area on the striker nut plate is easily broken.

11. Switch Back Gate

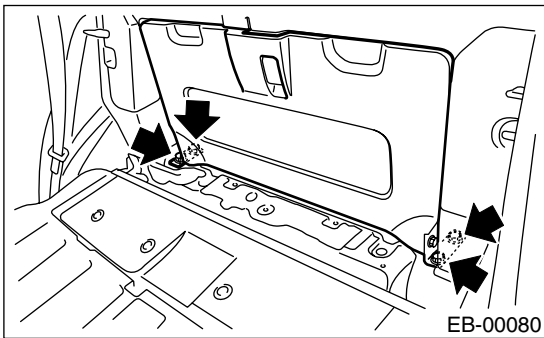
A: REMOVAL

- 1) Pull up rear seat cushion, put down rear seat backrest.
- 2) Remove floor trim panel.



(A) Clip

- 3) Remove bolts, and detach switch back gate.



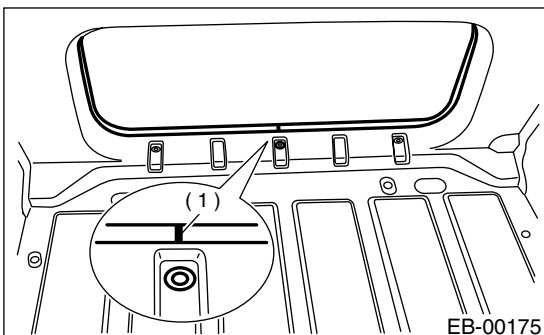
- 4) Remove weatherstrip.

B: INSTALLATION

Install in the reverse order of removal.

NOTE:

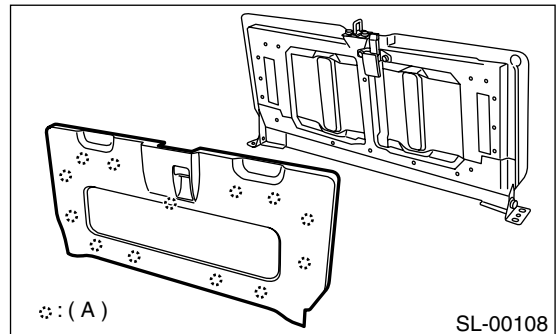
Mount weatherstrip by aligning silver line mark with back panel tray center bolt.



(1) White line mark

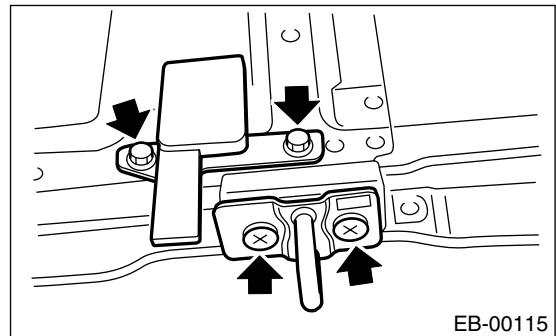
C: DISASSEMBLY

- 1) Remove switch back gate. <Ref. to EB-23, REMOVAL, Switch Back Gate.>
- 2) Remove switch back gate inner cover.



(A) Clip

- 3) Remove switch back gate handle and striker.



Tightening torque:

27.5 N·m (2.80 kgf-m, 20.3 ft-lb)

SWITCH BACK GATE

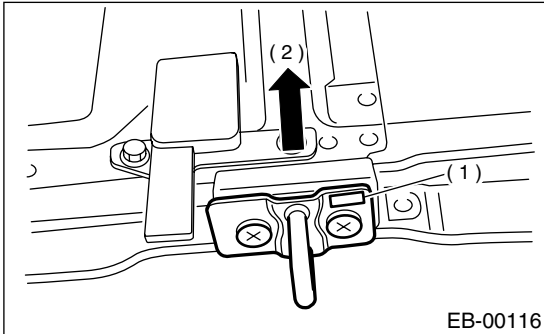
EXTERIOR BODY PANELS

D: ASSEMBLY

Install in the reverse order of removal.

NOTE:

- Install striker with marked portion facing vehicle front.



- (1) Marking
(2) Vehicle front

- There are left/right indicating marks on the switch back gate hinge. When installing, do not mistake the direction.

	Marking
RH	65R
LH	65L

Tightening torque:

Release lever:

7.5 N·m (0.76 kgf-m, 5.5 ft-lb)

Striker:

18 N·m (1.8 kgf-m, 13 ft-lb)

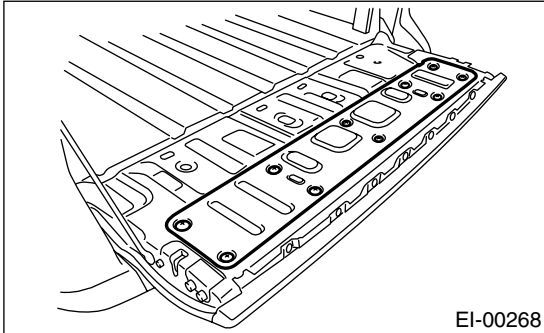
TAIL GATE PANEL

EXTERIOR BODY PANELS

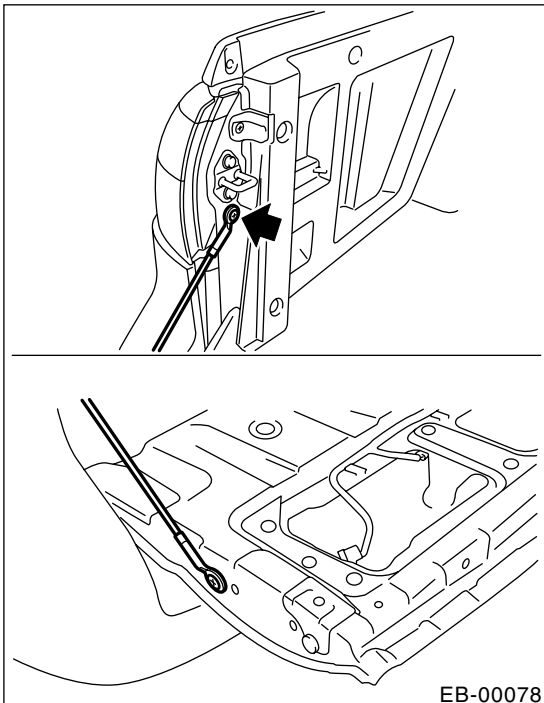
10. Tail Gate Panel

A: REMOVAL

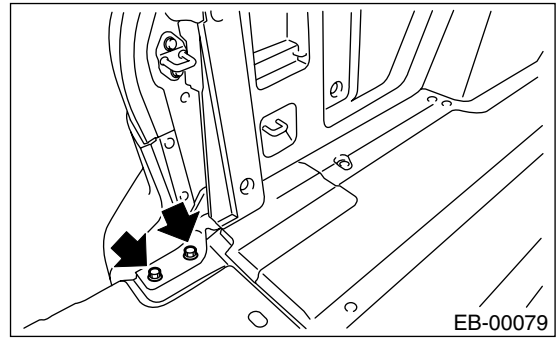
- 1) Remove tail gate tray. <Ref. to EI-73, REMOVAL, Tail Gate Tray.>
- 2) Remove tail gate cover.



- 3) Remove rear finisher right. <Ref. to LI-21, PICK-UP, REMOVAL, Rear Finisher Light Assembly.>
- 4) Remove tail gate garnish. <Ref. to EI-72, REMOVAL, Tail Gate Garnish.>
- 5) Remove tail gate latch. <Ref. to SL-60, REMOVAL, Tail Gate Latch Assembly.>
- 6) Remove tail gate outer handle. <Ref. to SL-59, REMOVAL, Tail Gate Outer Handle.>
- 7) Remove wire harness.
- 8) Remove tail gate cable.



- 9) Remove bolts and detach tail gate.



B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

25 N·m (2.6 kgf-m, 18 ft-lb)

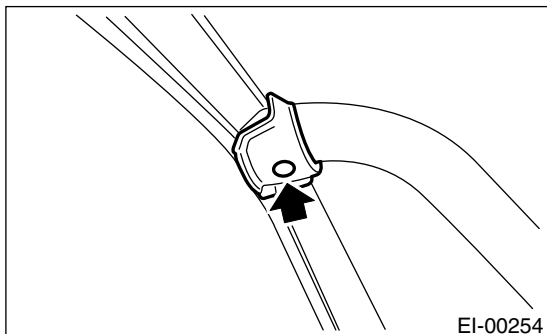
CARGO BED C PILLAR MOLDING

EXTERIOR/INTERIOR TRIM

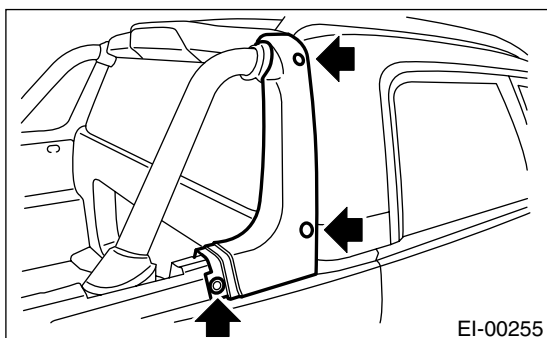
33.Cargo Bed C Pillar Molding

A: REMOVAL

- 1) Remove cargo bed side tray. <Ref. to EI-63, REMOVAL, Cargo Bed Side Tray.>
- 2) Remove cargo bed side molding. <Ref. to EI-64, REMOVAL, Cargo Bed Side Molding.>
- 3) Remove clip and luggage pipe upper cover.



- 4) Remove clip and cargo bed C pillar molding.

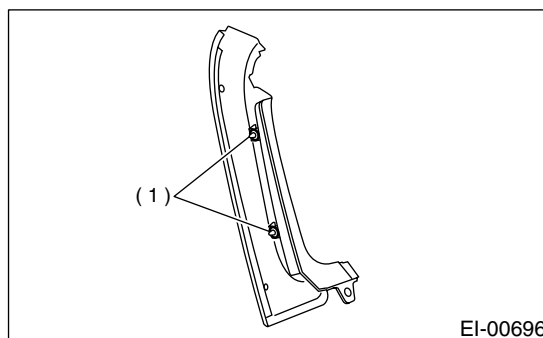


NOTE:

Do not reuse the removed clips; use new ones.

B: INSTALLATION

- 1) Replace all clips on the reverse of cargo bed C pillar molding with new ones.



(1) Clip

- 2) Install in the reverse order of removal.

Tightening torque:

Cargo bed side molding;

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

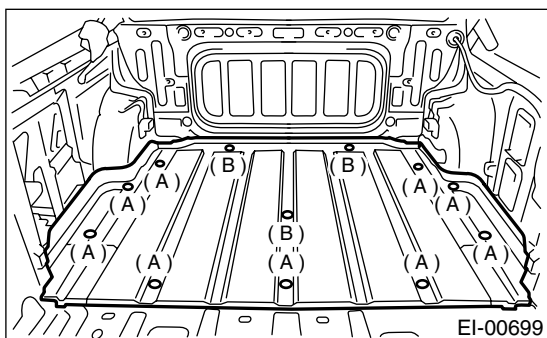
Cargo bed side tray;

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

36.Cargo Bed Floor Tray

A: REMOVAL

- 1) Remove cargo bed side tray. <Ref. to EI-63, REMOVAL, Cargo Bed Side Tray.>
- 2) Remove cargo bed side molding. <Ref. to EI-64, REMOVAL, Cargo Bed Side Molding.>
- 3) Remove cargo bed C pillar molding. <Ref. to EI-65, REMOVAL, Cargo Bed C Pillar Molding.>
- 4) Remove back panel tray. <Ref. to EI-67, REMOVAL, Back Panel Tray.>
- 5) Remove bolt using TORX® bit T25. Remove clip.



- (A) Bolt
(B) Clip

B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

Cargo bed floor tray;

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

Cargo bed side molding;

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

Cargo bed side tray;

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

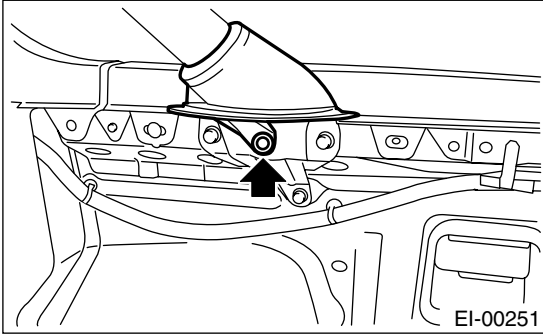
CARGO BED SIDE MOLDING

EXTERIOR/INTERIOR TRIM

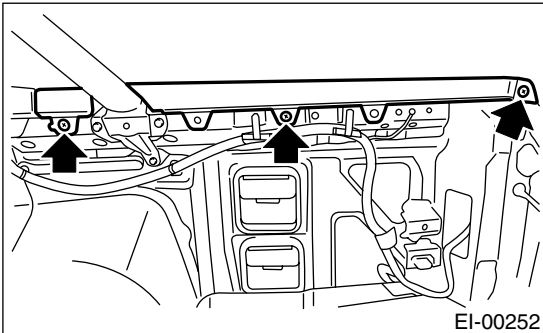
32. Cargo Bed Side Molding

A: REMOVAL

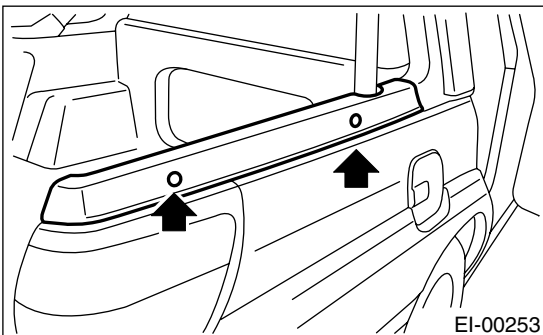
- 1) Remove cargo bed side tray. <Ref. to EI-63, REMOVAL, Cargo Bed Side Tray.>
- 2) Using TORX® bit T25, remove bolt to remove luggage pipe lower cover.



- 3) Remove bolt using TORX® bit T25.



- 4) Remove clip and cargo bed side molding.



B: INSTALLATION

Install in the reverse order of removal.

NOTE:

Do not reuse the removed clips; use new ones.

Tightening torque:

Cargo bed side molding;

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

Luggage pipe lower cover;

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

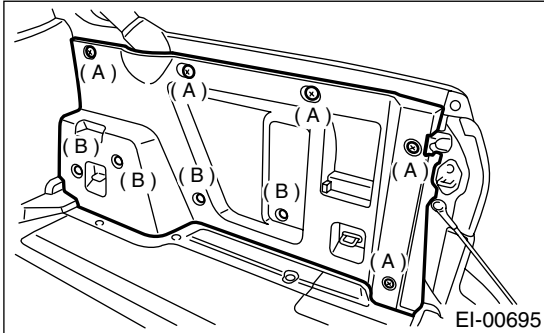
Cargo bed side tray;

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

31.Cargo Bed Side Tray

A: REMOVAL

- 1) Open tail gate.
- 2) Remove bolt using TORX® bit T30. Remove clip.



- (A) Bolt
(B) Clip

B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

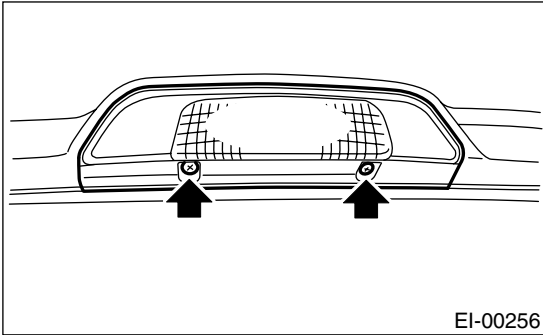
CARGO BED UPPER MOLDING

EXTERIOR/INTERIOR TRIM

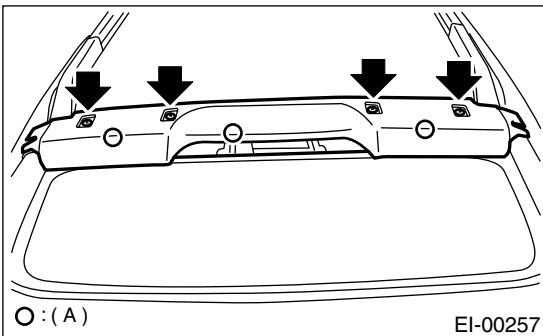
34. Cargo Bed Upper Molding

A: REMOVAL

- 1) Remove cargo bed side tray. <Ref. to EI-63, REMOVAL, Cargo Bed Side Tray.>
- 2) Remove cargo bed side molding. <Ref. to EI-64, REMOVAL, Cargo Bed Side Molding.>
- 3) Remove cargo bed C pillar molding. <Ref. to EI-65, REMOVAL, Cargo Bed C Pillar Molding.>
- 4) Remove high-mounted stop light.



- 5) Remove cap and bolt using TORX® bit T25.



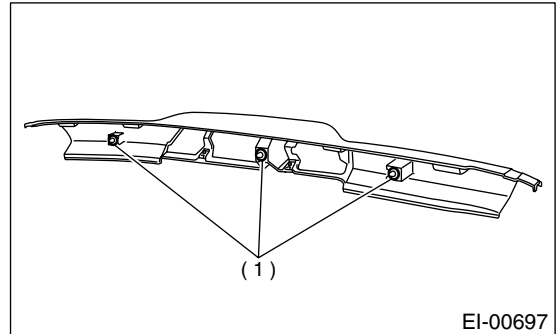
(A) Clip

NOTE:

Do not reuse the removed clips; use new ones.

B: INSTALLATION

- 1) Replace all clips on the reverse of cargo bed upper molding with new ones.



- 2) Install in the reverse order of removal.

Tightening torque:

Cargo bed upper molding;

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

Cargo bed side molding;

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

Cargo bed side tray;

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

FRONT DOOR TRIM

EXTERIOR/INTERIOR TRIM

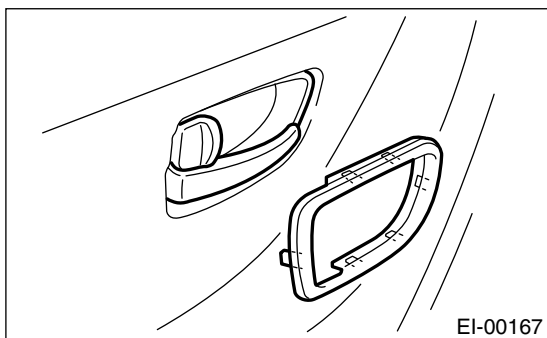
14.Front Door Trim

A: REMOVAL

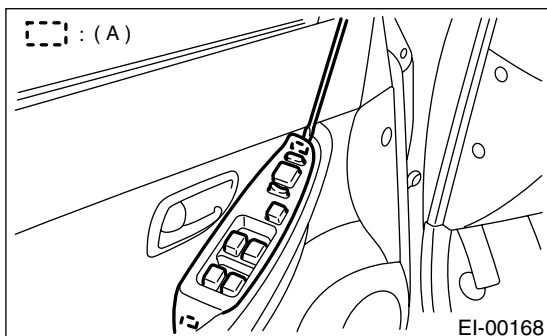
CAUTION:

Do not apply excessive force to clip. Otherwise the clip may be broken.

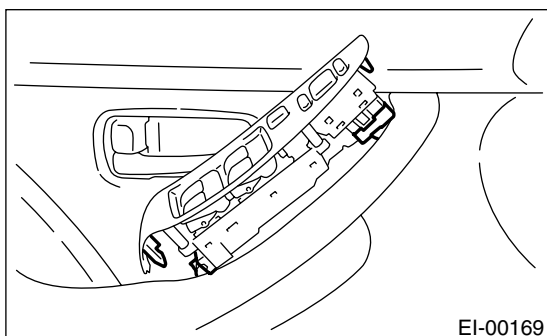
1) Pull up inner remote cover toward you to remove upper hook. Pull down it to remove lower claw. Remove inner remote cover.



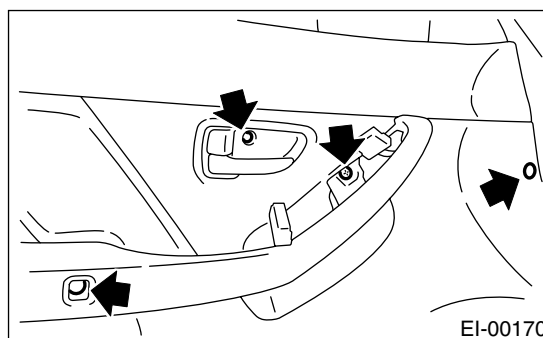
2) Remove two hook (A) of switch panel to remove power window main switch.



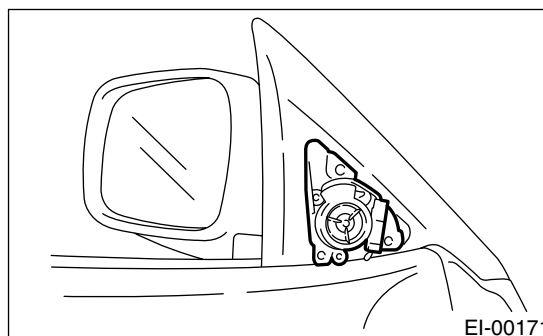
3) Disconnect electrical connectors from power window main switch and mirror switch.



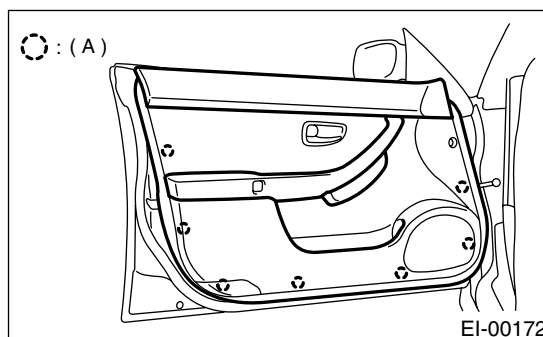
4) Remove three screws and clips.



5) Remove gusset cover. Disconnect electrical connectors to remove speaker.



6) Remove seven clips (A) of trim panel using clip remover to remove trim panel.



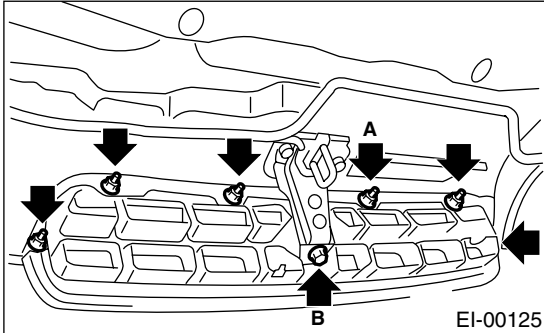
B: INSTALLATION

Install in the reverse order of removal.

2. Front Grille

A: REMOVAL

- 1) Open hood.
- 2) Remove bolts and nuts to remove front grill.



B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

A: $4.4 \pm 1.5 \text{ N}\cdot\text{m}$ ($0.4 \pm 0.1 \text{ kgf}\cdot\text{m}$, $3.2 \pm 1.0 \text{ ft}\cdot\text{lb}$)

B: $7.0 \pm 2.0 \text{ N}\cdot\text{m}$ ($0.7 \pm 0.2 \text{ kgf}\cdot\text{m}$, $5.1 \pm 1.4 \text{ ft}\cdot\text{lb}$)

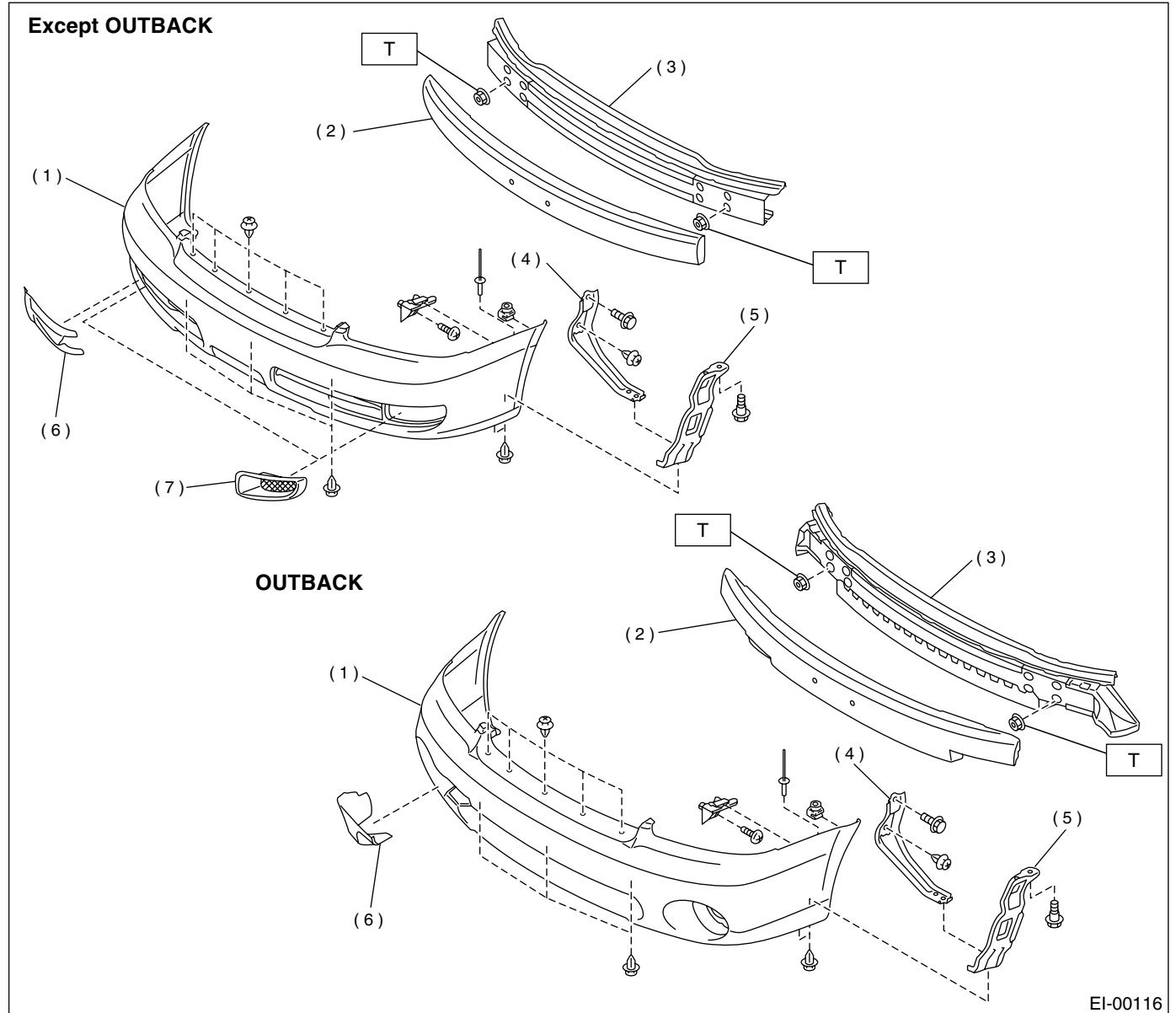
GENERAL DESCRIPTION

EXTERIOR/INTERIOR TRIM

1. General Description

A: COMPONENT

1. FRONT BUMPER

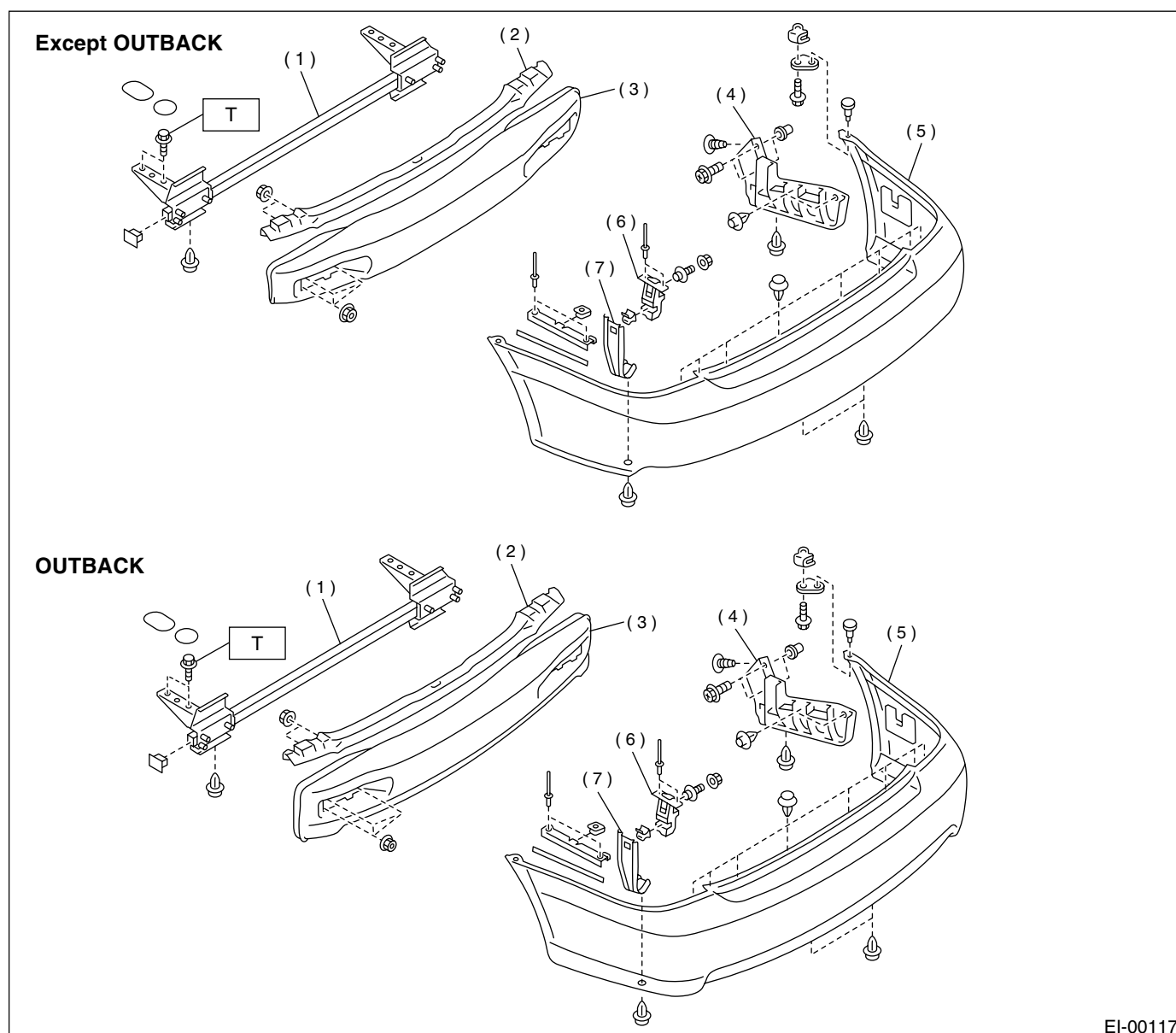


- | | |
|----------------------------|---------------------------|
| (1) Bumper face | (5) Side bracket |
| (2) Bumper energy absorber | (6) Cover (Tie down hook) |
| (3) Bumper beam | (7) Cover |
| (4) Side stay | |

Tightening torque: N·m (kgf-m, ft-lb)

T: 33 (3.4, 25)

2. REAR BUMPER (SEDAN)



EI-00117

- (1) Bumper beam
- (2) Upper beam
- (3) Resin beam
- (4) Side bracket

- (5) Bumper face
- (6) Hook
- (7) Side stay

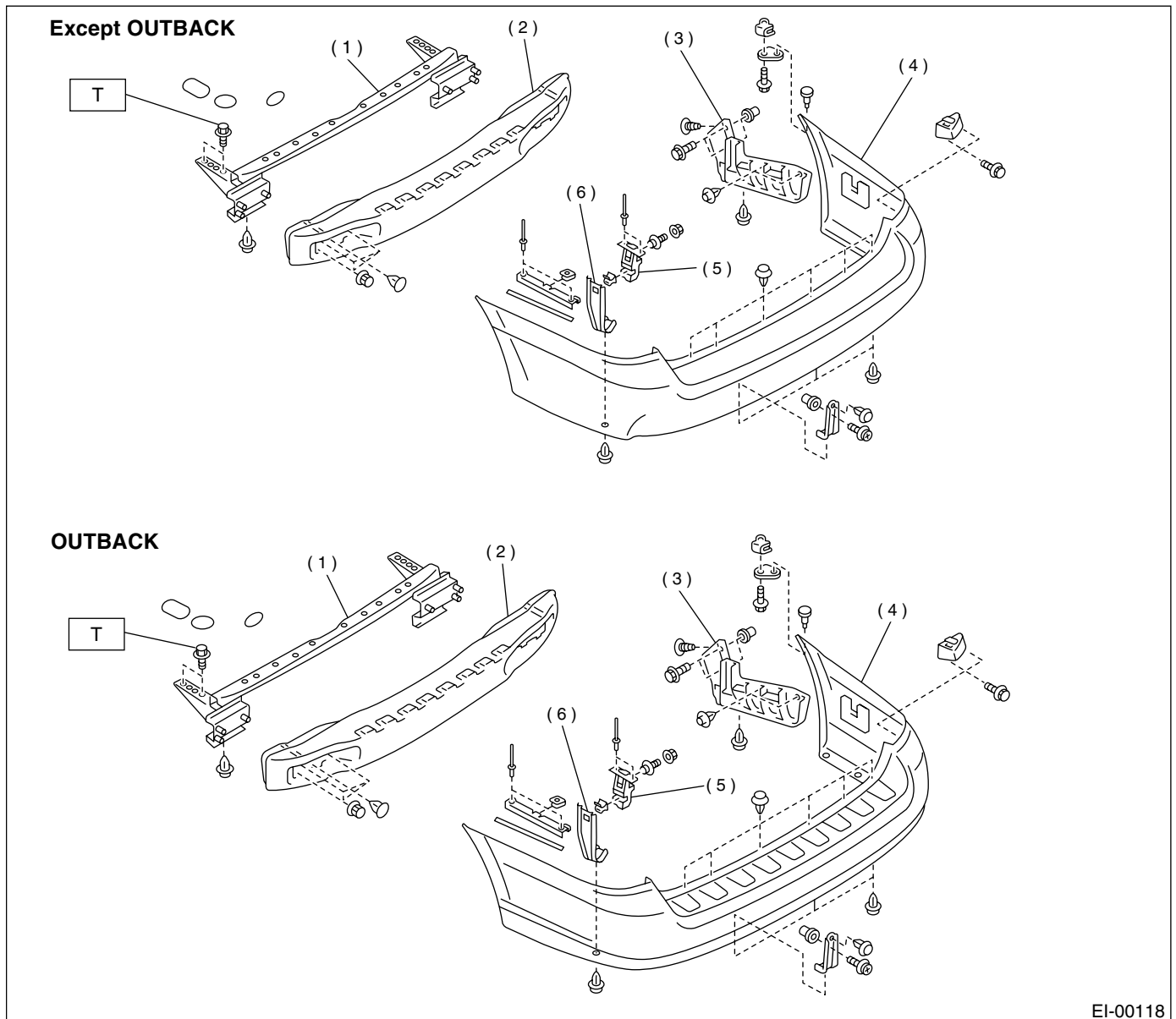
Tightening torque: N·m (kgf-m, ft-lb)

T: 95 (9.7, 70)

GENERAL DESCRIPTION

EXTERIOR/INTERIOR TRIM

3. REAR BUMPER (WAGON)



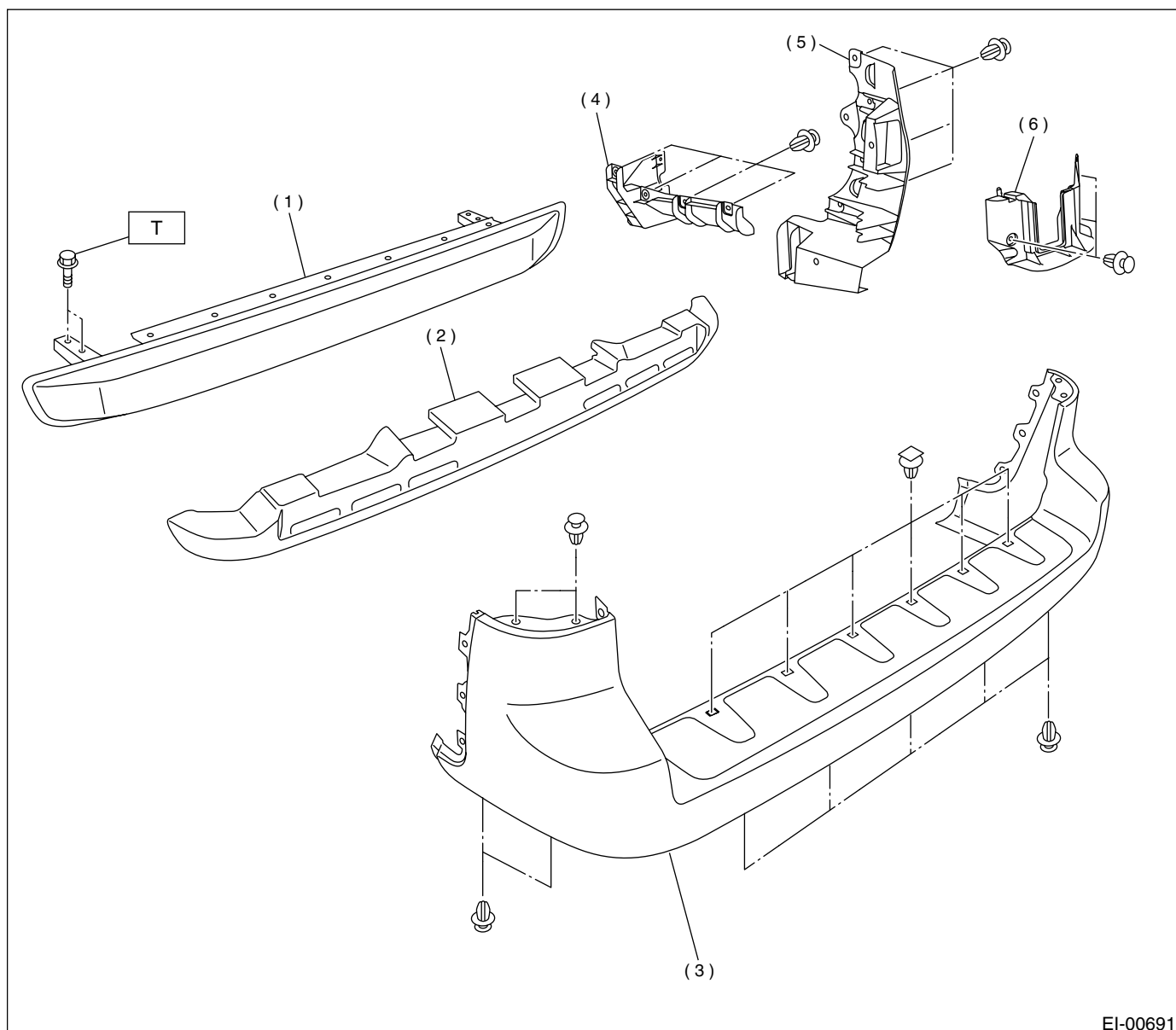
- (1) Bumper beam
- (2) Resin beam
- (3) Side bracket

- (4) Bumper face
- (5) Hook
- (6) Side stay

Tightening torque: N·m (kgf-m, ft-lb)

T: 95 (9.7, 70)

4. REAR BUMPER (PICKUP)



EI-00691

- (1) Bumper beam
- (2) Bumper energy absorber
- (3) Bumper face

- (4) Side lower cover
- (5) Side bracket
- (6) Lower cover

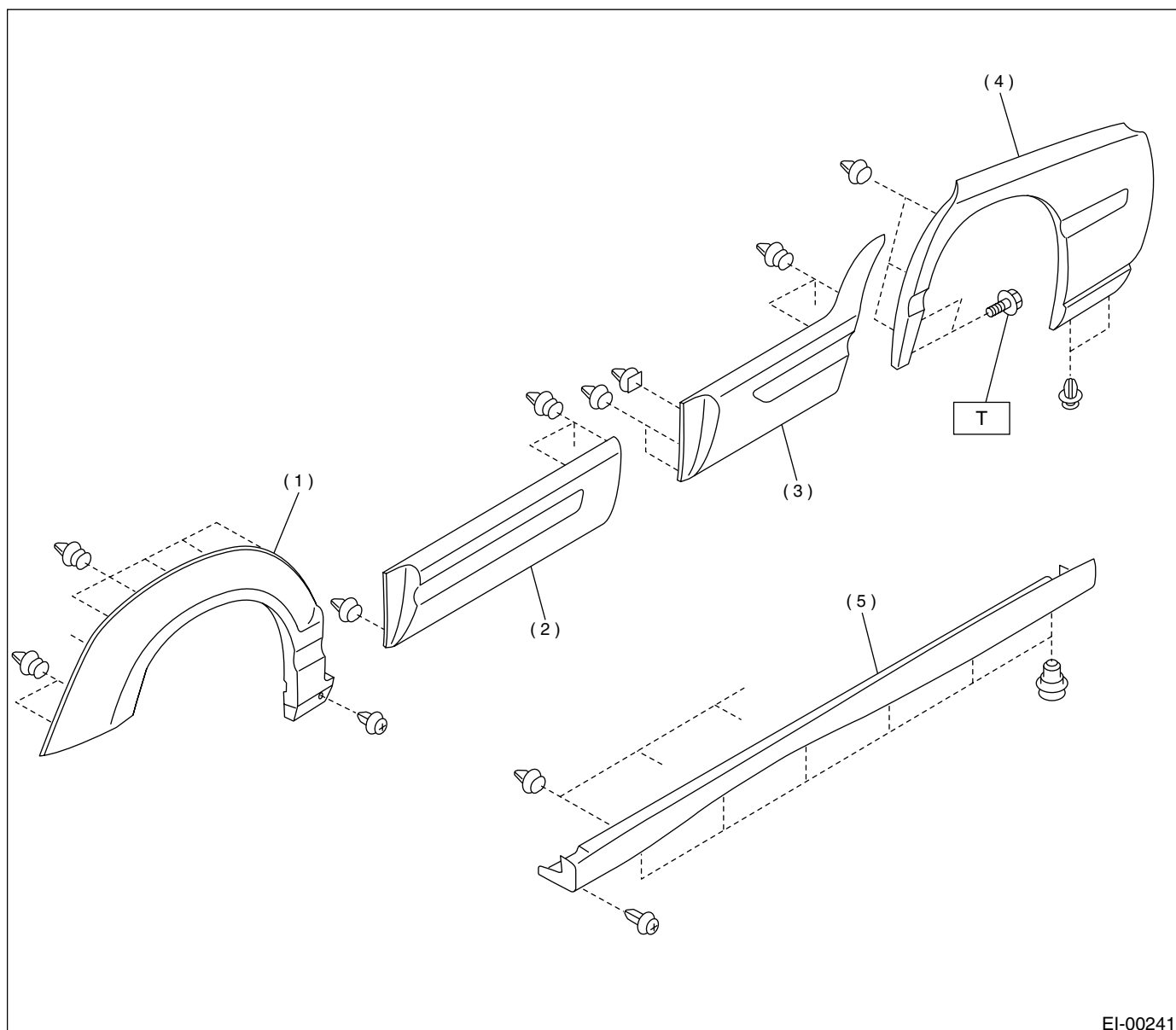
Tightening torque: N·m (kgf-m, ft-lb)

T: 95 (9.7, 70)

GENERAL DESCRIPTION

EXTERIOR/INTERIOR TRIM

5. SIDE PROTECTOR



EI-00241

(1) Side garnish (Front fender)

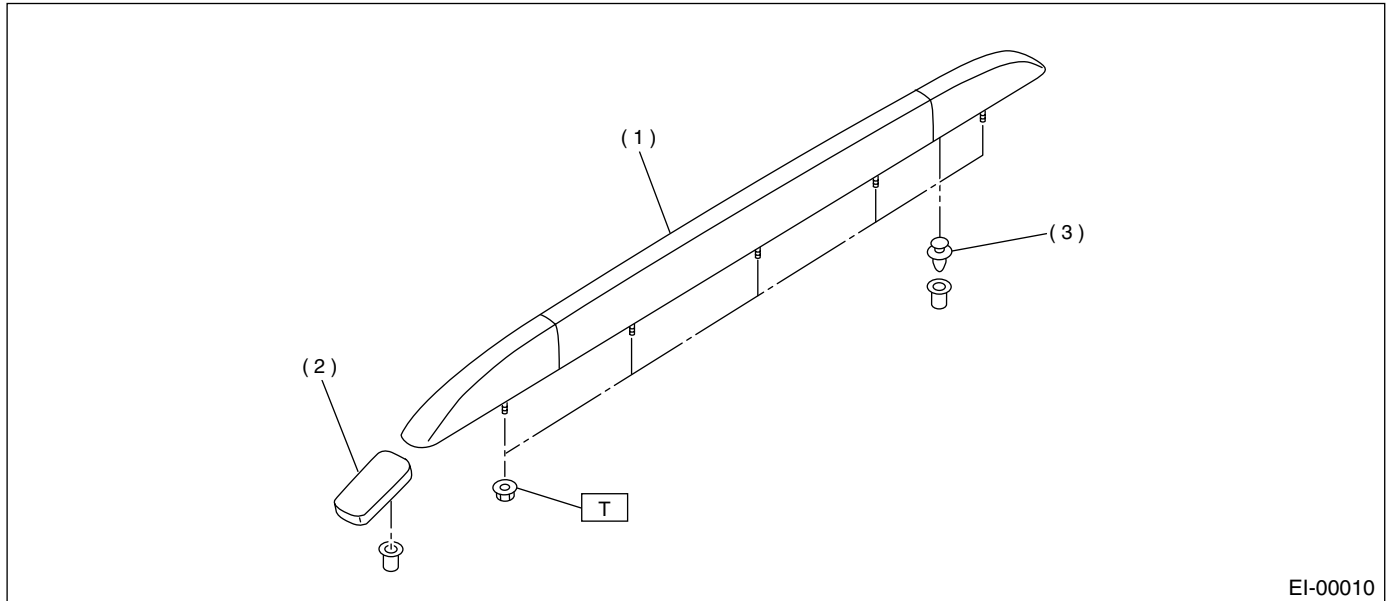
(2) Side garnish (Front door)

(3) Side garnish (Rear door)

(4) Side garnish (Rear quarter)

(5) Side garnish (Side sill)

6. ROOF RAIL



EI-00010

- (1) Roof rail
- (2) Roof molding
- (3) Clip

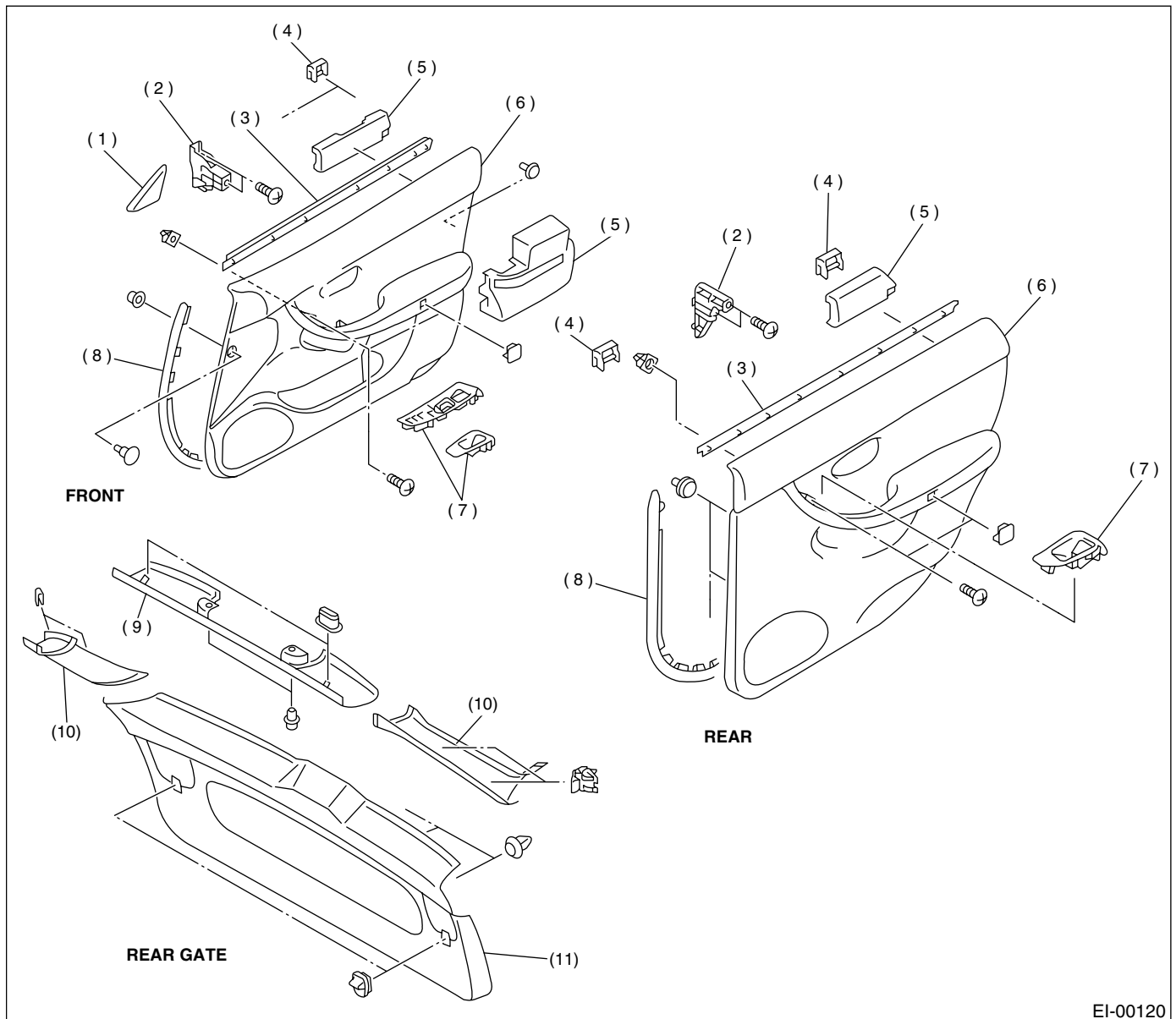
Tightening torque: N·m (kgf-m, ft-lb)

T: 7.5 (0.76, 5.53)

GENERAL DESCRIPTION

EXTERIOR/INTERIOR TRIM

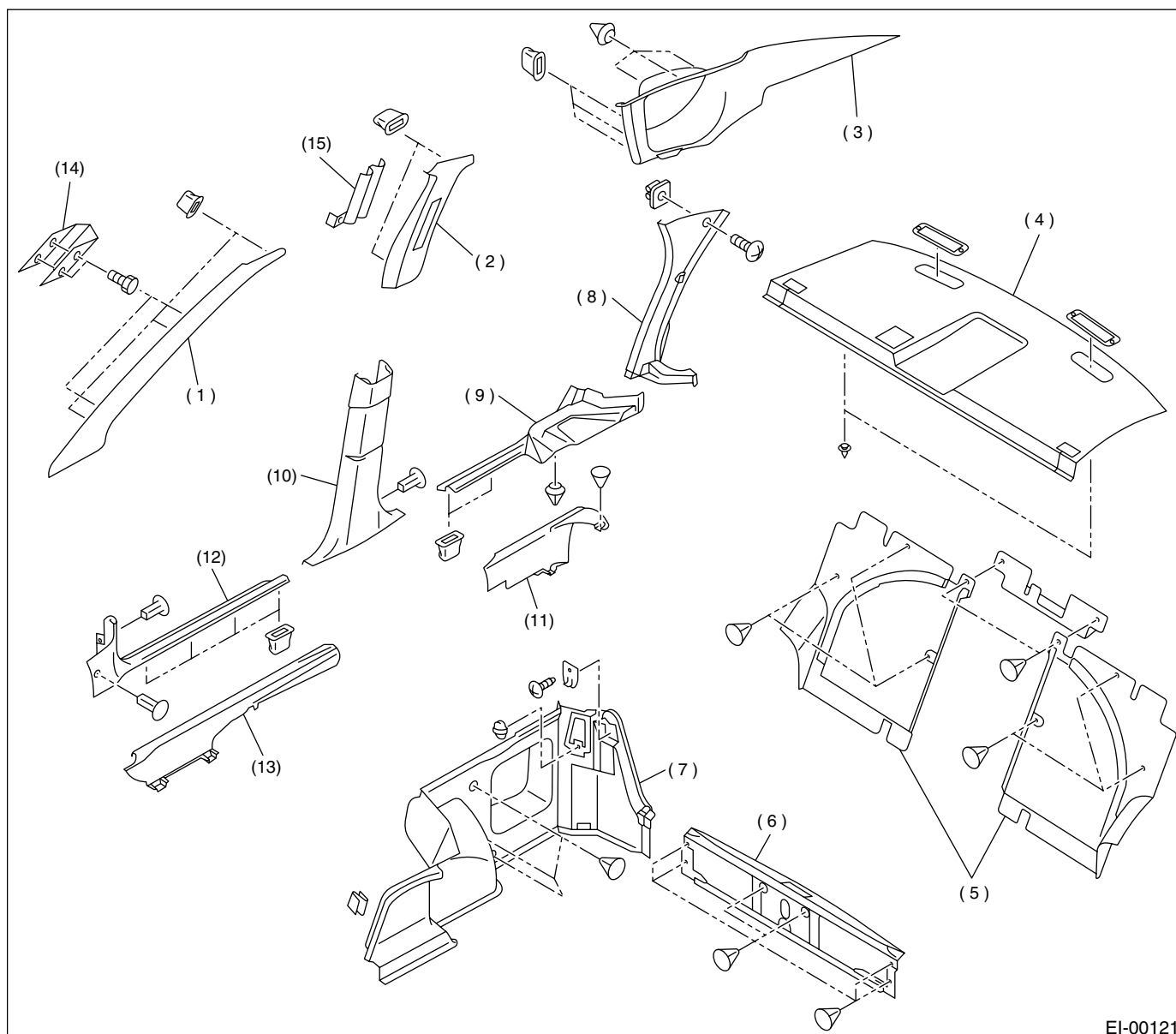
7. DOOR TRIM



EI-00120

- | | | |
|------------------------|-------------------------------|-----------------|
| (1) Gusset cover | (5) Pad | (9) Upper trim |
| (2) Bracket | (6) Trim panel | (10) Side trim |
| (3) Weatherstrip upper | (7) Power window switch cover | (11) Lower trim |
| (4) Clip | (8) Weatherstrip lower | |

8. INNER TRIM (SEDAN)



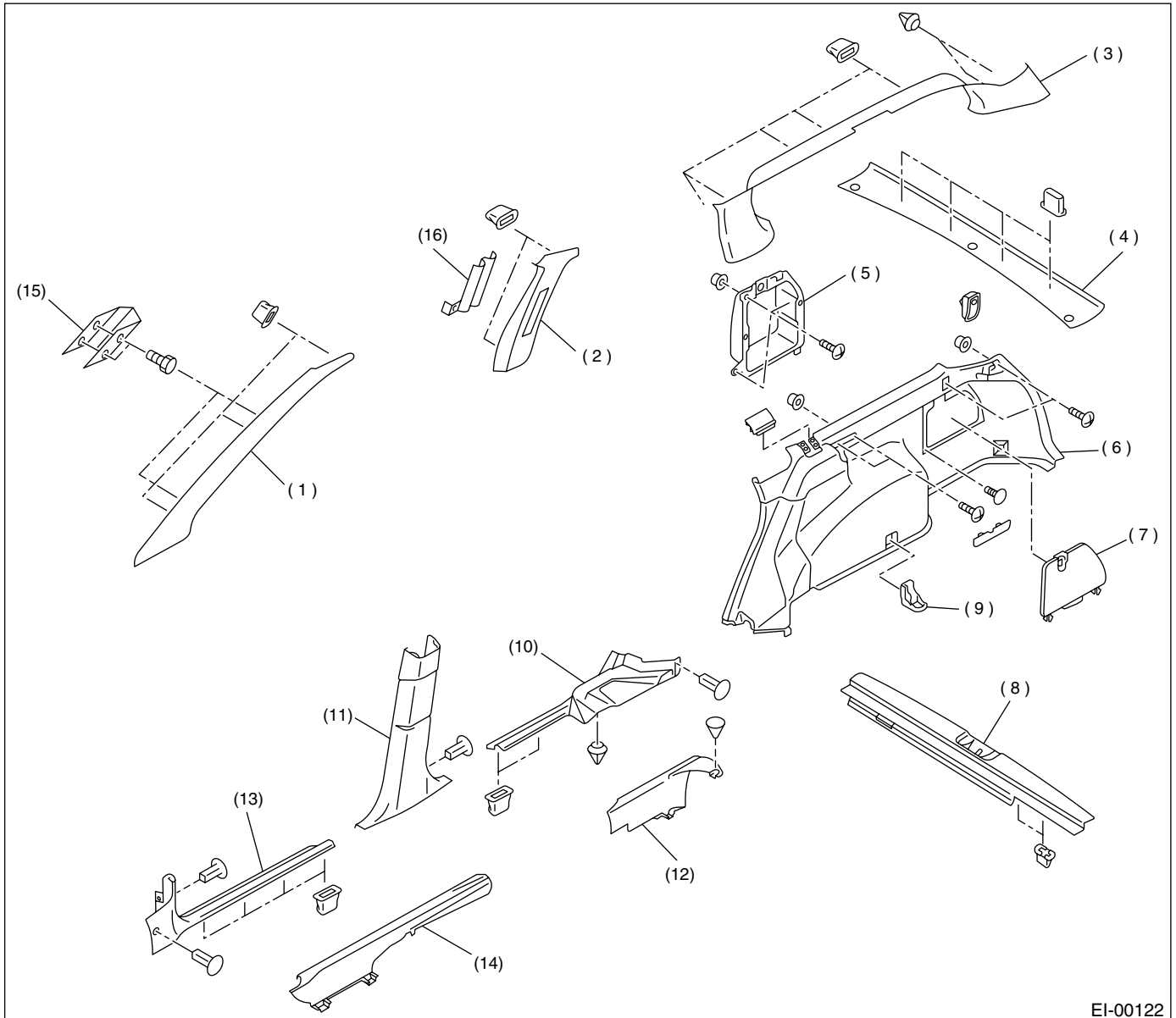
EI-00121

- | | | |
|------------------------------|--------------------------------|----------------------------------|
| (1) Front pillar upper trim | (6) Trunk rear trim | (11) Side sill rear lower cover |
| (2) Center pillar upper trim | (7) Trunk side trim | (12) Front pillar lower trim |
| (3) Rear pillar upper trim | (8) Rear pillar lower trim | (13) Side sill front lower cover |
| (4) Rear shelf trim | (9) Side sill rear upper cover | (14) Pad stopper A pillar |
| (5) Rear bulk trim | (10) Center pillar lower trim | (15) Pad B pillar upper |

GENERAL DESCRIPTION

EXTERIOR/INTERIOR TRIM

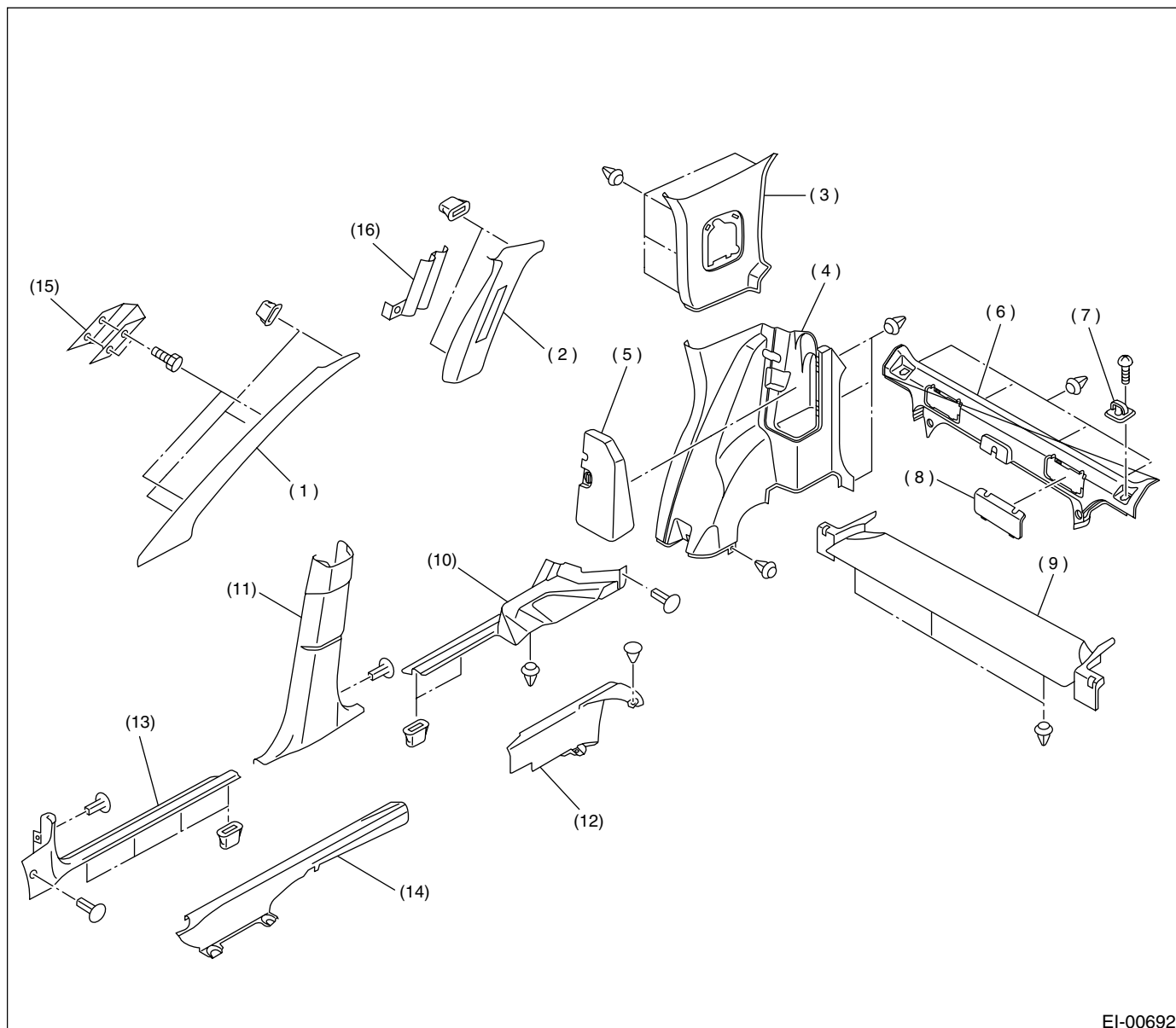
9. INNER TRIM (WAGON)



EI-00122

- | | | |
|------------------------------|---------------------------------|----------------------------------|
| (1) Front pillar upper trim | (7) Lid | (13) Front pillar lower trim |
| (2) Center pillar upper trim | (8) Rear skirt trim | (14) Side sill front lower cover |
| (3) Rear pillar upper trim | (9) Hook | (15) Pad stopper A pillar |
| (4) Rear rail trim | (10) Side sill rear upper cover | (16) Pad B pillar upper |
| (5) Pocket | (11) Center pillar lower trim | |
| (6) Rear quarter lower trim | (12) Side sill rear lower cover | |

10.INNER TRIM (PICKUP)



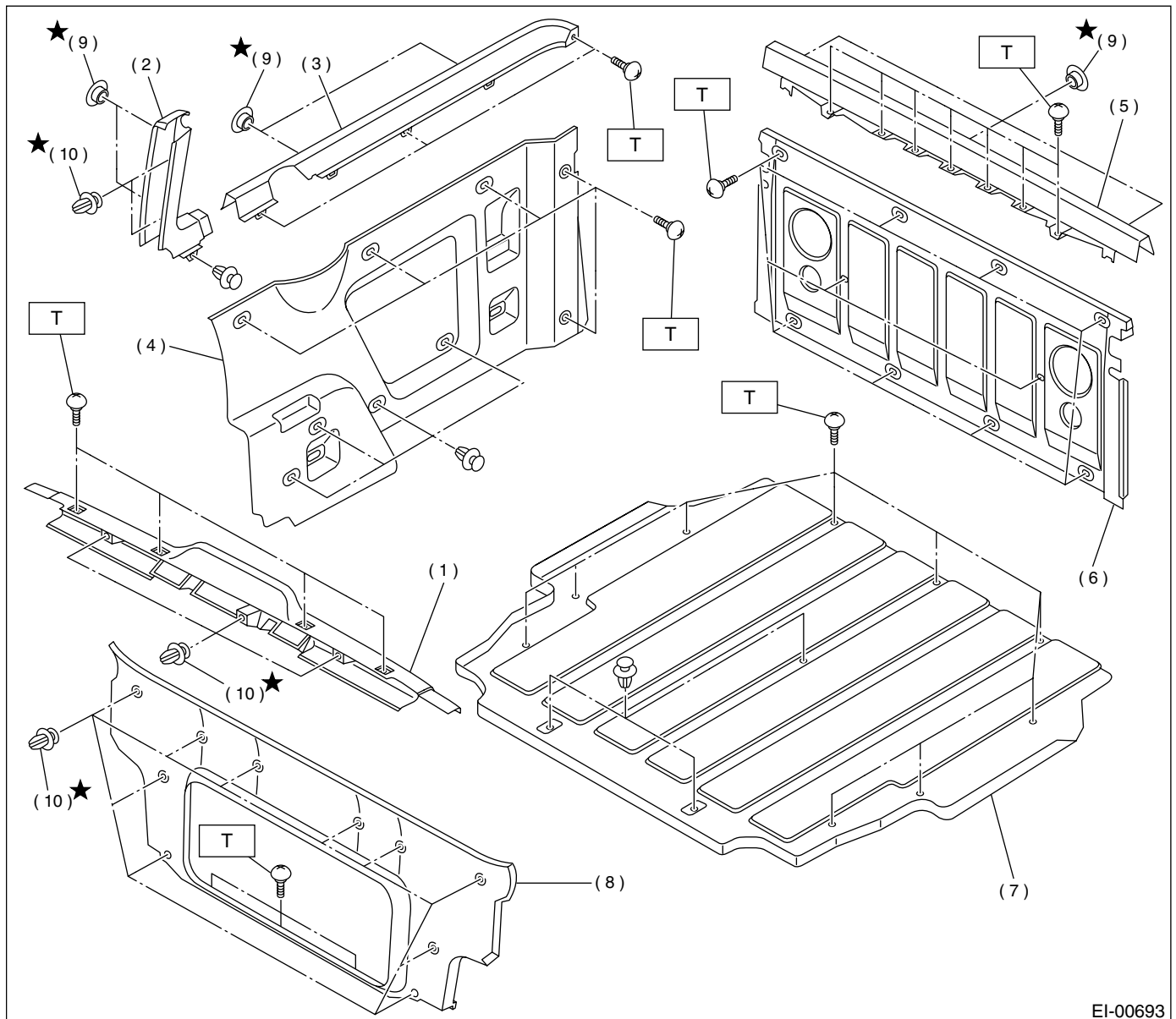
EI-00692

- | | | |
|------------------------------|---------------------------------|----------------------------------|
| (1) Front pillar upper trim | (7) Hook | (13) Front pillar lower trim |
| (2) Center pillar upper trim | (8) Cover | (14) Side sill front lower cover |
| (3) Rear pillar upper trim | (9) Floor trim panel | (15) Pad stopper A pillar |
| (4) Rear pillar lower trim | (10) Side sill rear upper cover | (16) Pad B pillar upper |
| (5) Lid | (11) Center pillar lower trim | |
| (6) Rear bulk head trim | (12) Side sill rear lower cover | |

GENERAL DESCRIPTION

EXTERIOR/INTERIOR TRIM

11.CARGO BED TRIM



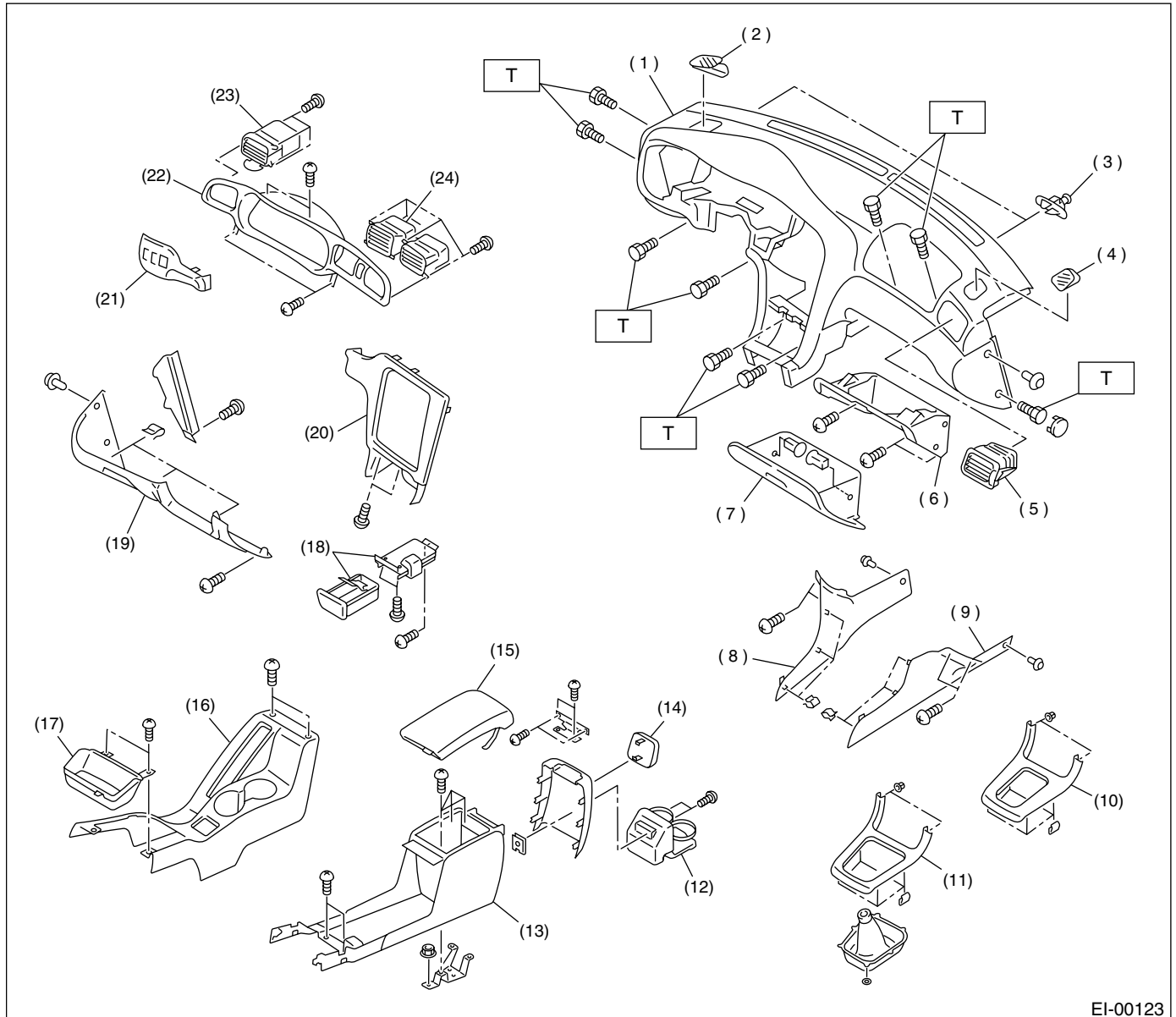
EI-00693

- | | |
|--------------------------------|--------------------------|
| (1) Cargo bed upper molding | (6) Tail gate tray |
| (2) Cargo bed C pillar molding | (7) Cargo bed floor tray |
| (3) Cargo bed side molding | (8) Back panel tray |
| (4) Cargo bed side tray | (9) Clip |
| (5) Tail gate molding | (10) Clip |

Tightening torque: N·m (kgf-m, ft-lb)

T: 7.5 (0.76, 5.53)

12. INSTRUMENT PANEL



EI-00123

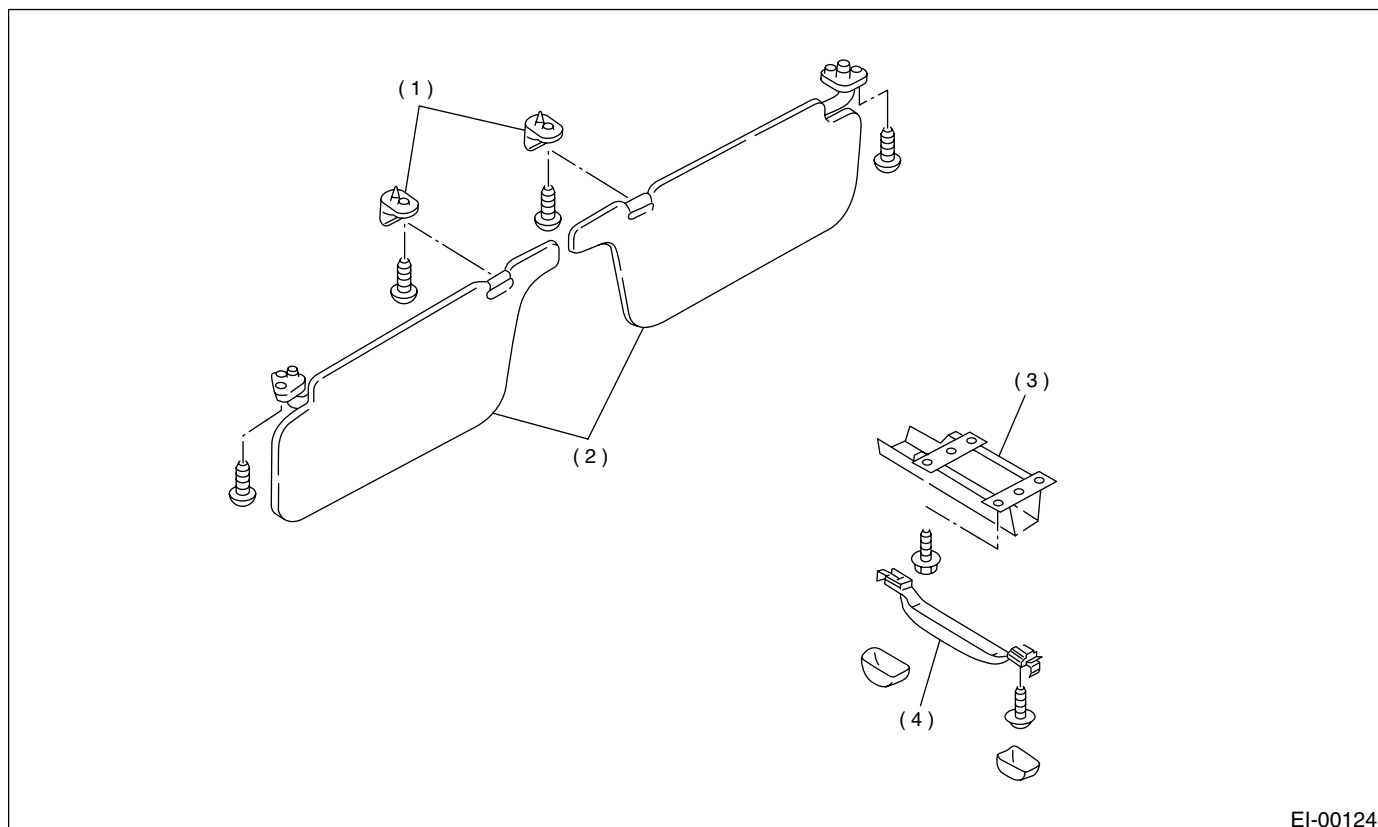
- | | | |
|---------------------------|-----------------------|----------------------|
| (1) Pad & frame | (11) Front cover (MT) | (21) Switch panel |
| (2) Grille side (D) | (12) Rear cup holder | (22) Meter visor |
| (3) Hook | (13) Console box | (23) Grille vent (D) |
| (4) Grille side (P) | (14) Cap | (24) Grille center |
| (5) Grille vent (P) | (15) Console lid | |
| (6) Glove box panel | (16) Console cover | |
| (7) Glove box lid | (17) Tray | |
| (8) Center panel side (D) | (18) Ash tray | |
| (9) Center panel side (P) | (19) Lower cover | |
| (10) Front cover (AT) | (20) Center panel | |

Tightening torque: N·m (kgf-m, ft-lb)
T: 7 (0.7, 5.1)

GENERAL DESCRIPTION

EXTERIOR/INTERIOR TRIM

13.INNER ACCESSORIES

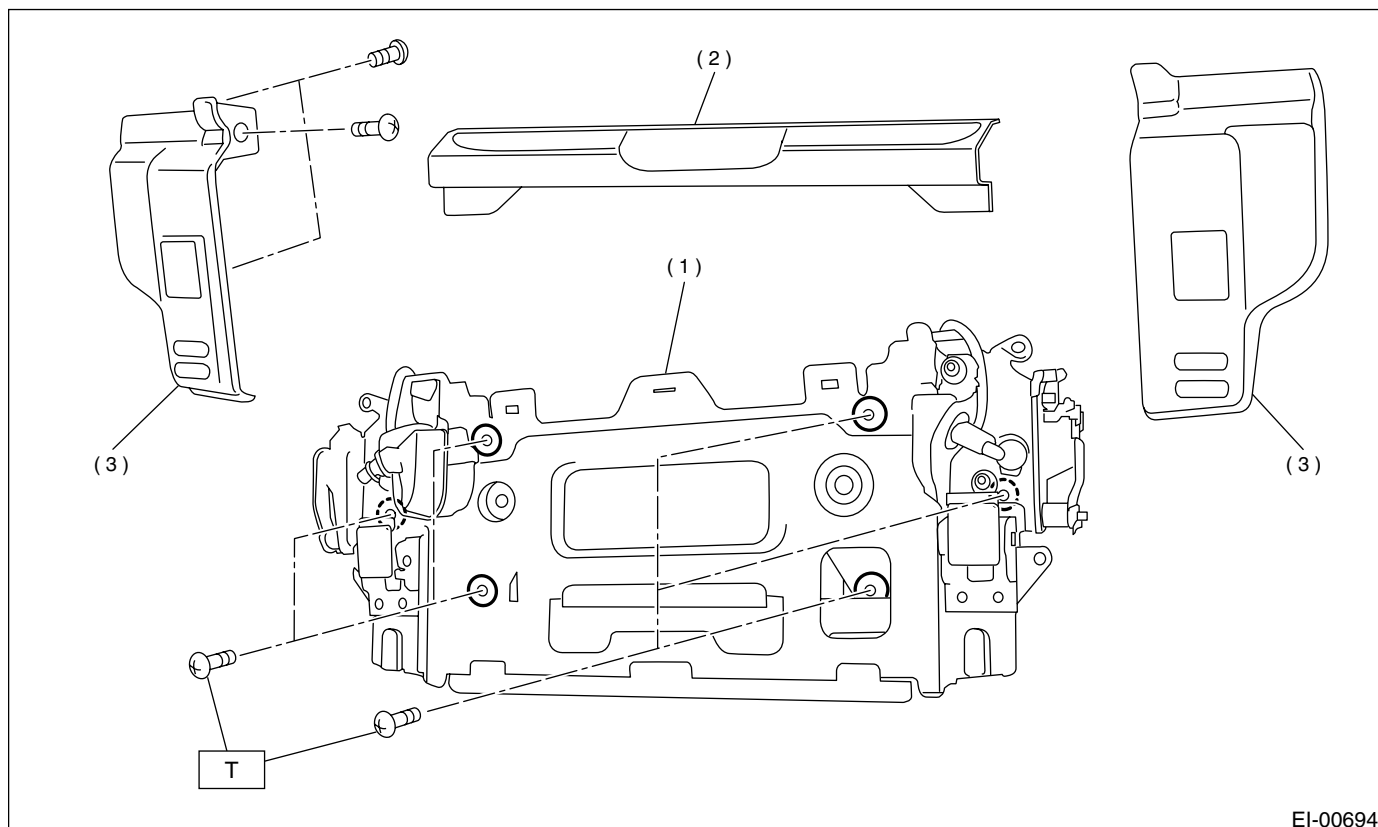


EI-00124

- (1) Hook
- (2) Sun visor

- (3) Pad side rail
- (4) Assist grip

14.LICENSE PLATE BRACKET



(1) License plate bracket

(3) Side cover

(2) Upper cover

Tightening torque: N·m (kgf·m, ft·lb)

T: 7.5 (0.76, 5.53)

GENERAL DESCRIPTION

EXTERIOR/INTERIOR TRIM

B: PREPARATION TOOL

TOOL NAME	REMARKS
Clip remover	Used for removal of trim.
Adhesive remover	Used for removal of side protector.
Primer	Used for installation of side protector.
Infrared lamp	Used for disassembly/assembly of side protector.
Tow-sided tape	Used for installation of side protector.
TORX® T30	Used for disassembly/assembly of crossbar, removal/installation of cargo bed.
TORX® T25	Used for removal/installation of cargo bed.

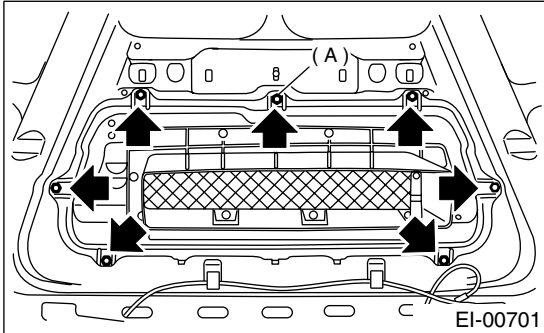
HOOD GRILLE

EXTERIOR/INTERIOR TRIM

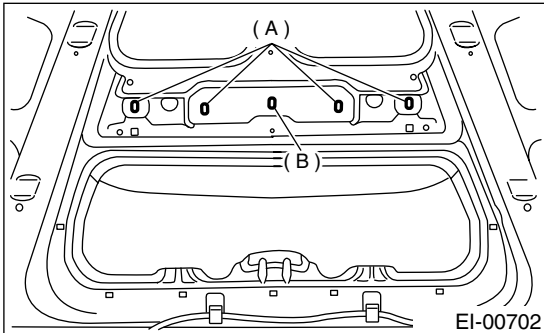
3. Hood Grille

A: REMOVAL

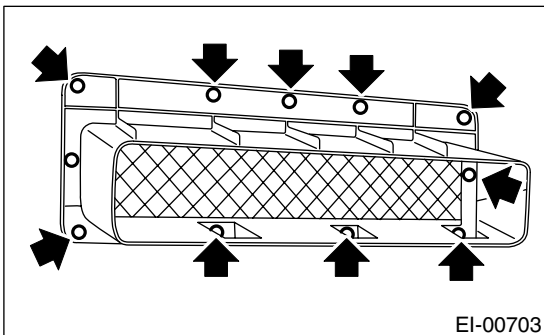
- 1) Remove hood insulator.
- 2) Remove six bolts and clip (A) to remove hood duct.



- 3) Loosen the nut (B), remove four clips (A), and then remove hood grille.



- 4) Remove eleven clips to remove air duct.

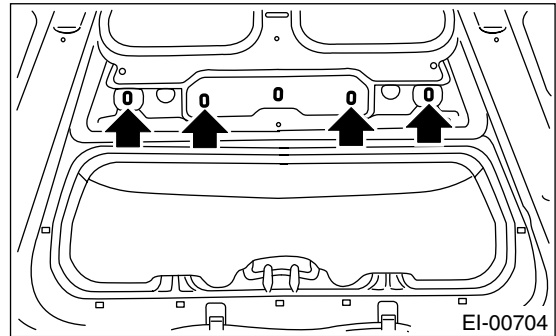


B: INSTALLATION

- 1) Engage four clips of hood grille to front hood panel.

CAUTION:

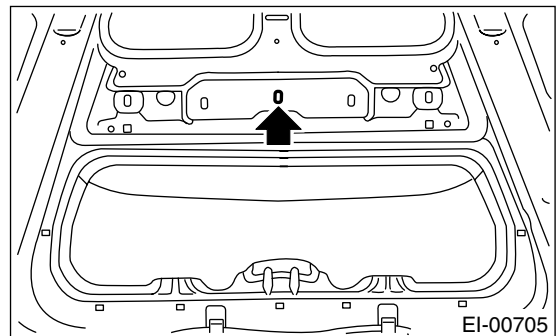
Make sure that the anchor portion of each clip is firmly engaged.



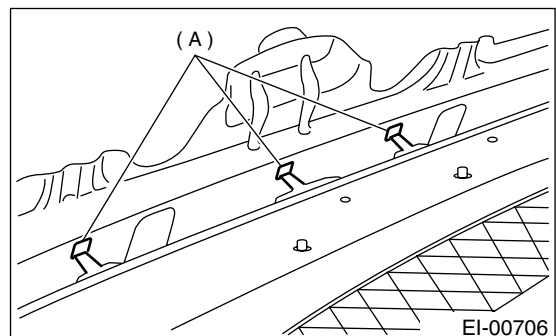
- 2) Install a nut.

Tightening torque:

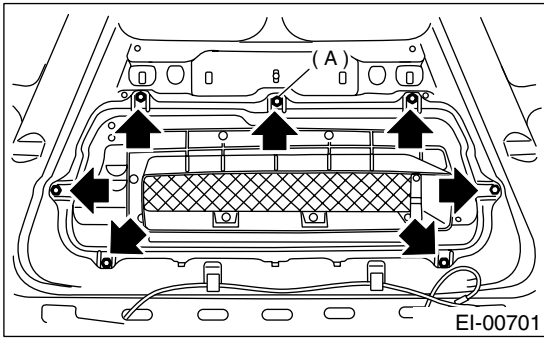
4.5 N·m (0.46 kgf-m, 3.32 ft-lb)



- 3) Catch three hooks (A) of hood duct to hood holes.



4) Install hood duct with clip (A) and seven bolts.



5) Install the hood insulator with new clips.

C: INSPECTION

Make sure that clips are firmly engaged.

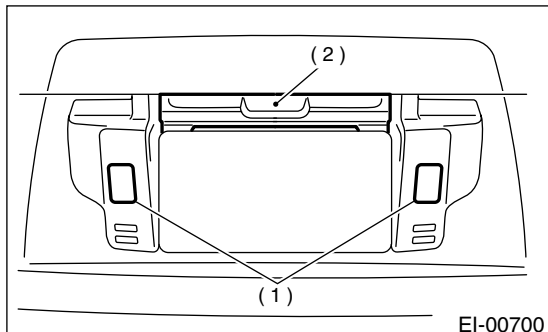
Make sure that there is no abnormal gap at whole periphery of hood grille.

Make sure that there is no damage on hood grille.

42. License Plate Bracket

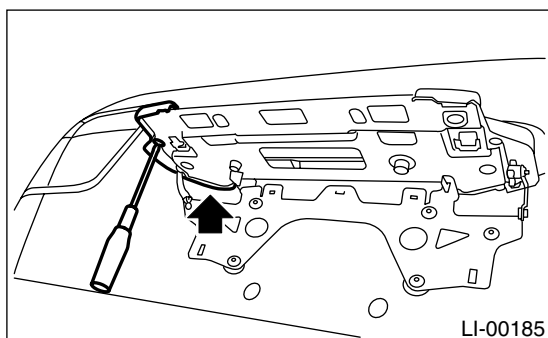
A: REMOVAL

1) Push release button to release the lock. Remove upper cover.

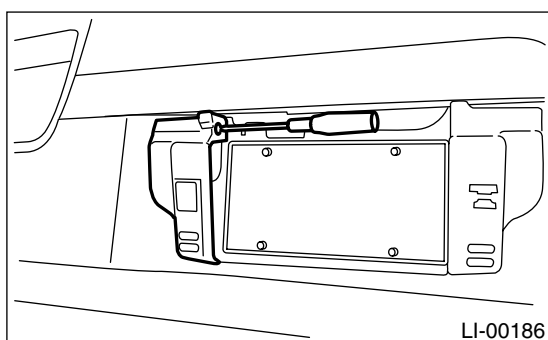


- (1) Release button
- (2) Upper cover

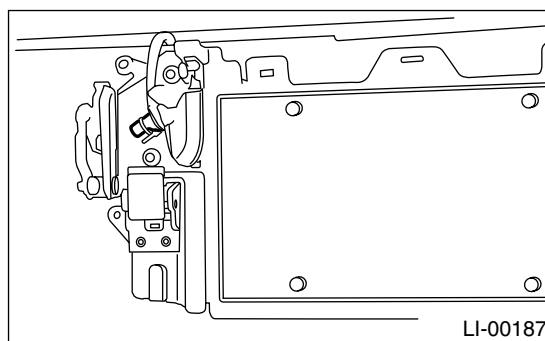
2) Lift up license plate bracket and remove bolts on the reverse



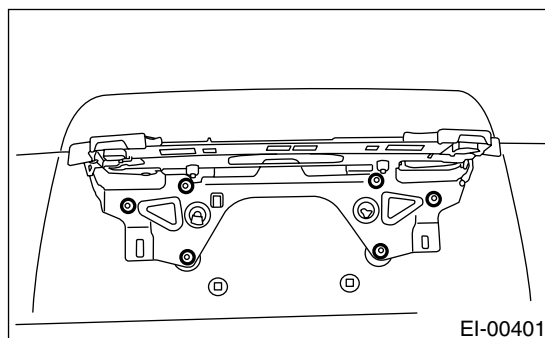
3) Return license plate bracket to its original position and remove bolts.



4) Remove side cover by turning socket.



5) Lift up license plate bracket. Remove bolts using TORX® bit T25.



B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

LICENSE PLATE BRACKET

EXTERIOR/INTERIOR TRIM

MEMO:

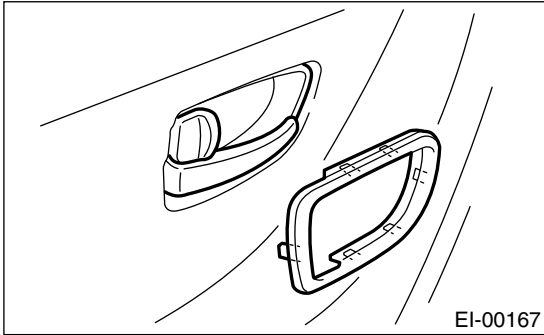
15.Rear Door Trim

A: REMOVAL

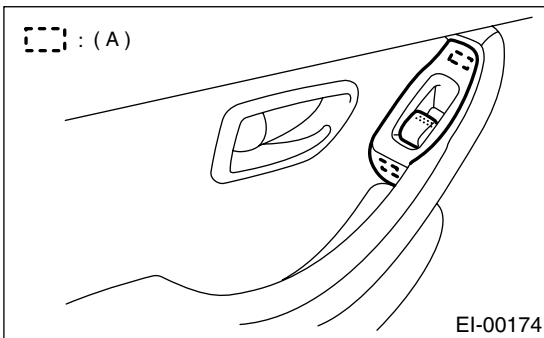
CAUTION:

Do not apply excessive force to clip. Otherwise the clip may be broken.

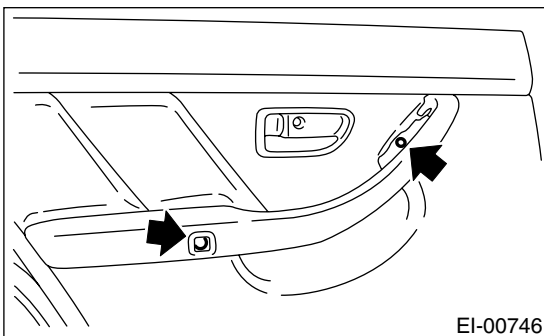
1) Pull up inner remote cover toward you to remove upper hook. Pull down it to remove lower claw. Remove inner remote cover.



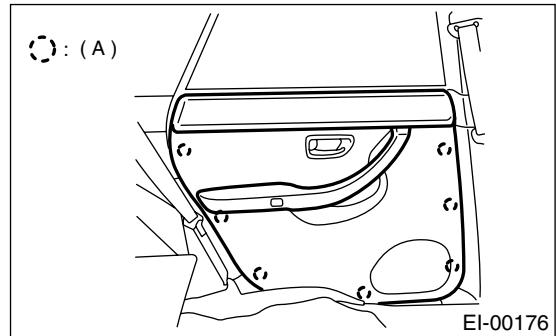
2) Remove two hook (A) of switch panel to remove power window sub switch and disconnect electrical connector.



3) Remove two screws and clips.



4) Remove seven clips (A) of trim panel using clip remover to remove trim panel.



B: INSTALLATION

Install in the reverse order of removal.

REAR QUARTER TRIM

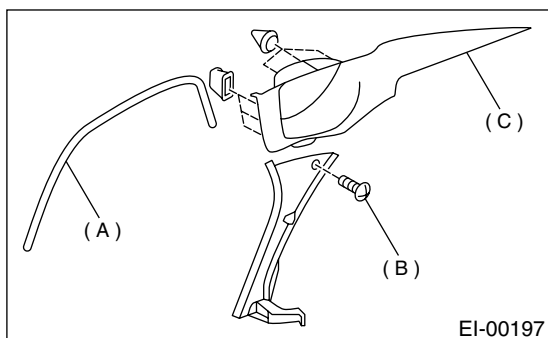
EXTERIOR/INTERIOR TRIM

22. Rear Quarter Trim

A: REMOVAL

1. SEDAN

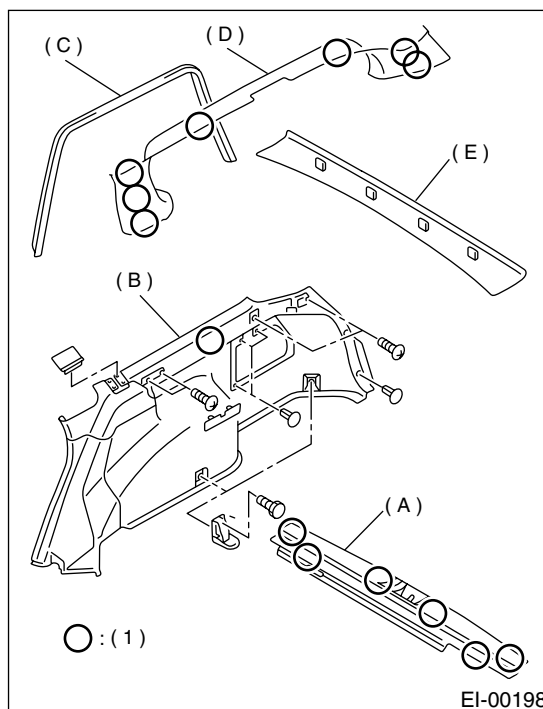
- 1) Remove rear mole (A).
- 2) Remove rear shelf trim. <Ref. to EI-58, REMOVAL, Rear Shelf Trim.>
- 3) Remove side sill rear upper cover. <Ref. to EI-51, REMOVAL, Lower Inner Trim.>
- 4) Remove rear pillar lower trim (B).
- 5) Remove rear pillar upper trim (C).



2. WAGON

- 1) Remove side sill rear upper cover. <Ref. to EI-51, REMOVAL, Lower Inner Trim.>
- 2) Remove luggage floor mat. <Ref. to EI-61, REMOVAL, Luggage Floor Mat.>
- 3) Remove rear skirt trim (A).
- 4) Remove rear quarter lower trim mounting bolts, screws and clips, then remove the trim (B).
- 5) Remove rear mole (C).
- 6) Remove rear quarter upper trim mounting screw, then remove the trim (D).

- 7) Remove rear rail trim (E).



- (1) Hook pawl

B: INSTALLATION

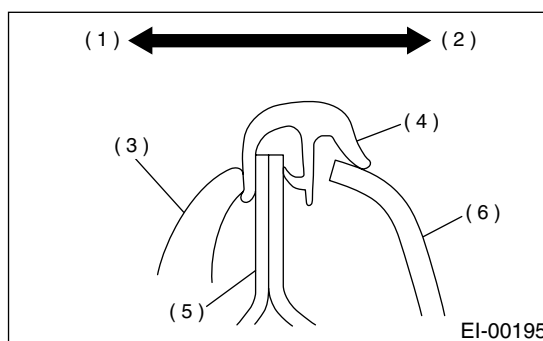
Install in the reverse order of removal.

CAUTION:

Be sure to securely hook pawls of inner trim panel to body flange.

NOTE:

When installing rear quarter upper trim, be sure to set rear mole as shown in the figure.



- (1) Outside
- (2) Inside
- (3) Weatherstrip
- (4) Mole
- (5) Body
- (6) Trim

17. Roof Rail

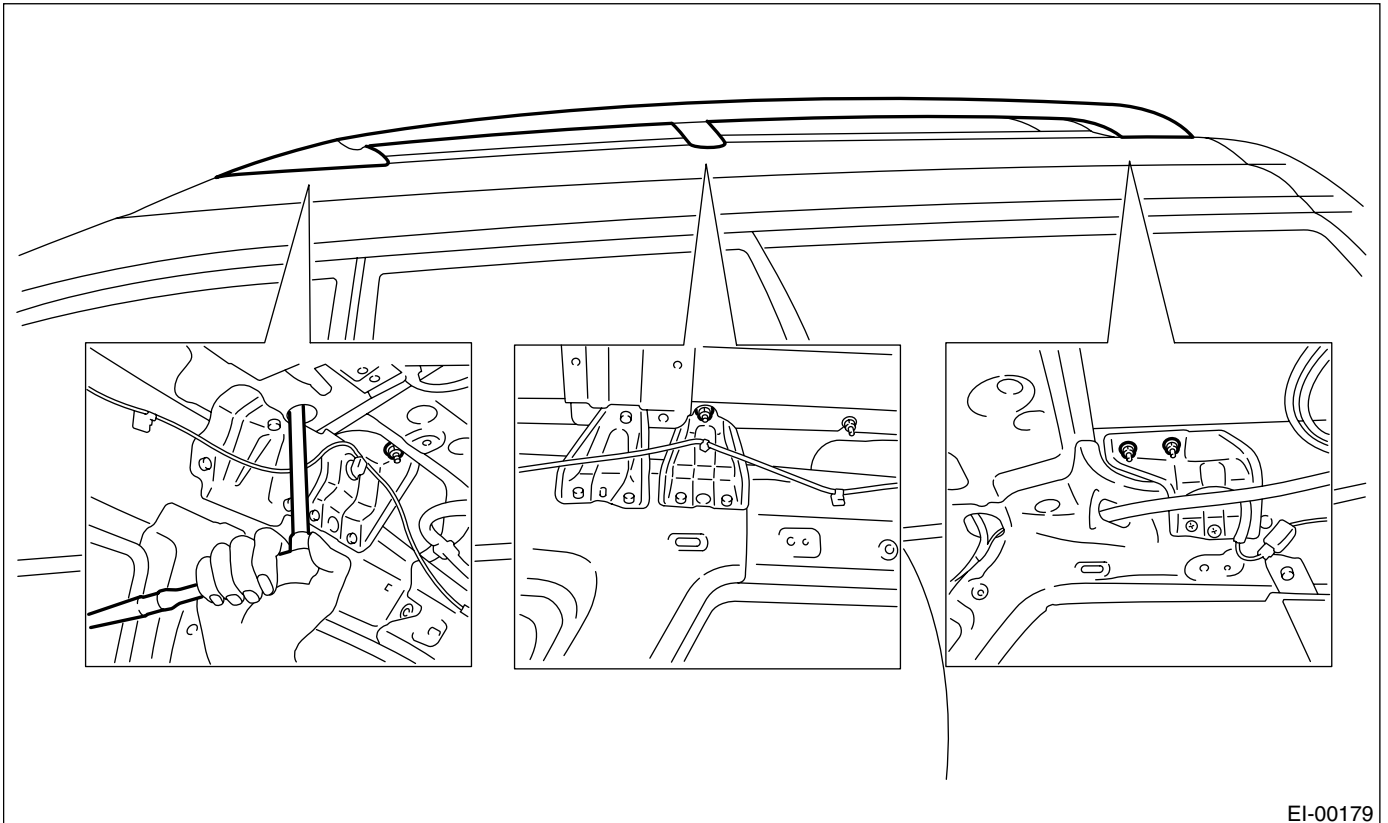
A: REMOVAL

CAUTION:

When removing roof rail, use great care not to damage body panel by stud bolt.

1. WAGON

- 1) Remove roof trim. <Ref. to EI-54, REMOVAL, Roof Trim.>
- 2) Remove five mounting nuts and then detach roof rail carefully.



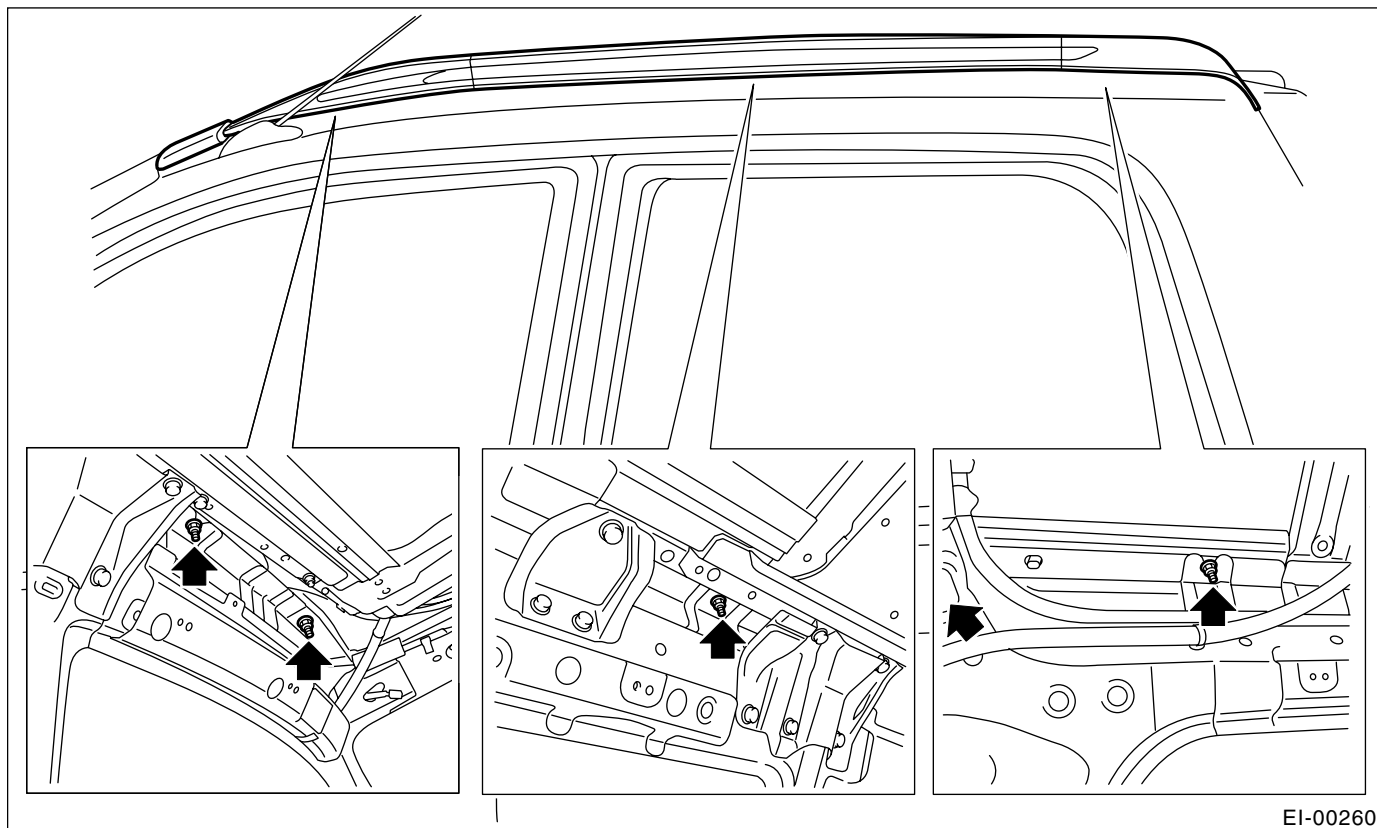
EI-00179

ROOF RAIL

EXTERIOR/INTERIOR TRIM

2. PICKUP

- 1) Remove cargo bed upper molding. <Ref. to EI-66, REMOVAL, Cargo Bed Upper Molding.>
- 2) Remove roof trim. <Ref. to EI-56, PICKUP, REMOVAL, Roof Trim.>
- 3) Remove five nuts and roof rail.
- 4) Remove roof molding.



B: INSTALLATION

Install in the reverse order of removal.

CAUTION:

Be careful not to scratch body panels with roof rail stud bolts when installing them.

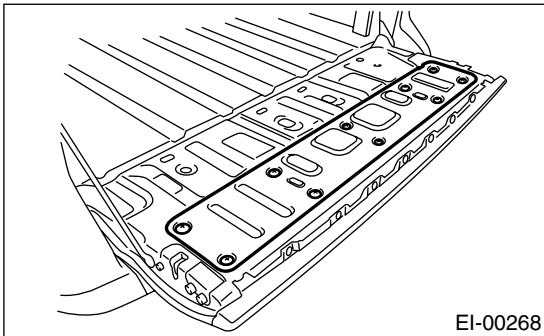
TAIL GATE GARNISH

EXTERIOR/INTERIOR TRIM

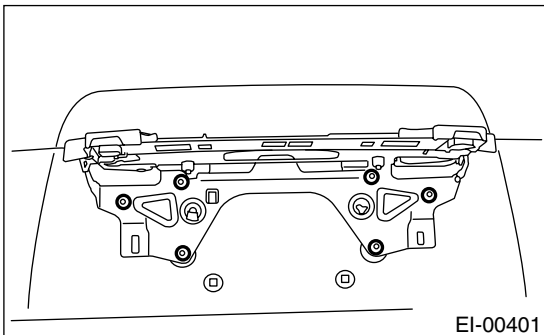
39. Tail Gate Garnish

A: REMOVAL

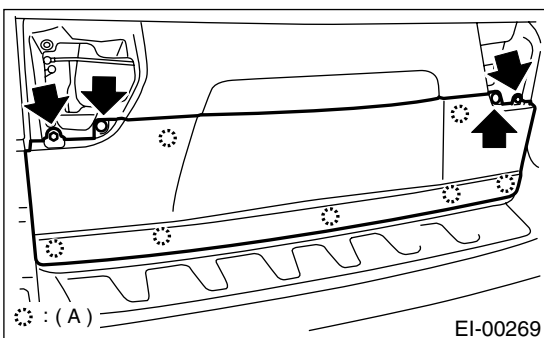
- 1) Remove tail gate tray. <Ref. to EI-73, REMOVAL, Tail Gate Tray.>
- 2) Remove tail gate cover.



- 3) Remove rear finisher light. <Ref. to LI-21, PICK-UP, REMOVAL, Rear Finisher Light Assembly.>
- 4) Remove license plate bracket using TORX® bit T25.



- 5) Remove clip and bolt and detach tail gate garnish.



(A) Clip

B: INSTALLATION

Install in the reverse order of removal.

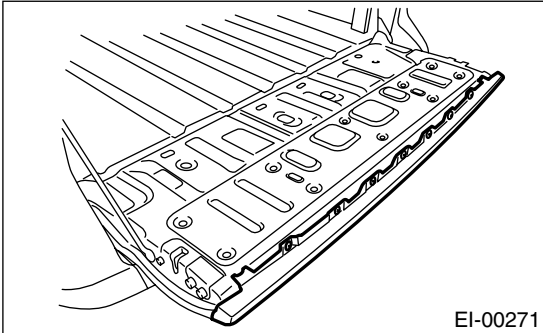
TAIL GATE MOLDING

EXTERIOR/INTERIOR TRIM

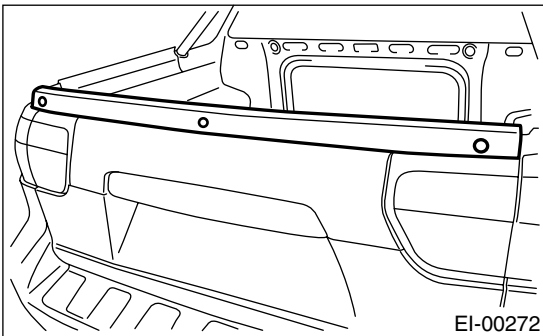
41. Tail Gate Molding

A: REMOVAL

- 1) Remove tail gate tray. <Ref. to EI-73, REMOVAL, Tail Gate Tray.>
- 2) Remove bolt using TORX® bit T25.



- 3) Remove clip and tail gate molding.



B: INSTALLATION

Install in the reverse order of removal.

NOTE:

Do not reuse the removed clips; use new ones.

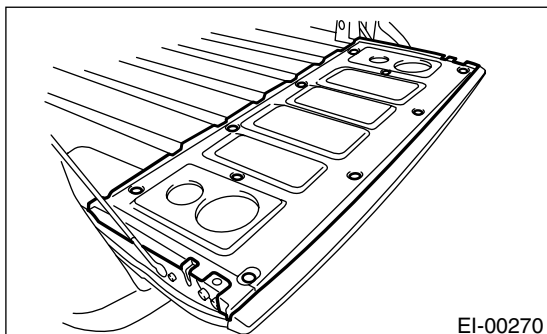
Tightening torque:

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)

40.Tail Gate Tray

A: REMOVAL

- 1) Open tail gate.
- 2) Remove bolt using TORX® bit T25.



B: INSTALLATION

Install in the reverse order of removal.

Tightening torque:

7.5 N·m (0.76 kgf-m, 5.53 ft-lb)