

1. Foreword

A: FOREWORD

These manuals are used when performing maintenance, repair or diagnosis of Subaru Forester.

Application model: 2006 MY SG*****

The manuals contain the latest information at the time of publication. Changes in the specifications, methods, etc. may be made without notice.

HOW TO USE THIS MANUALS

HU

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1. How to Use This Manuals

A: HOW TO USE THIS MANUALS

1. STRUCTURE

Each section consists of SCT that are broken down into SC that are divided into sections for each component. The specification, maintenance and other information for the components are included, and the diagnostic information has also been added where necessary.

2. INDEX

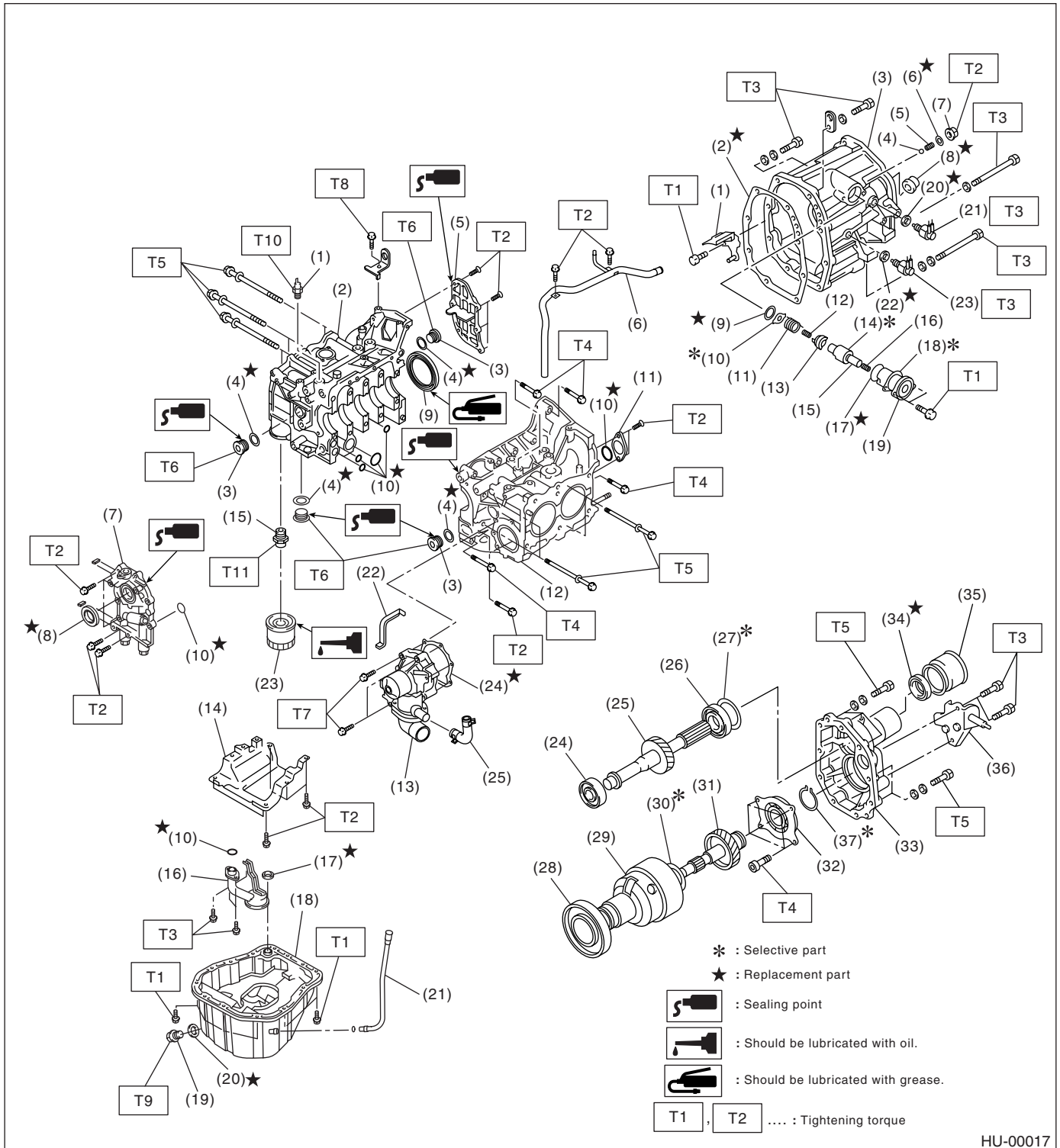
The first page has an index with tabs.

3. COMPONENT

Illustrations are provided for each component. The information necessary for repair work (tightening torque, grease up points, etc.) is described on these illustrations. Information is described using symbol.

To order parts, refer to parts catalogue.

Example:



HU-00017

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4. SPECIFICATION

If necessary, specifications are also included.

5. INSPECTION

Inspections to be carried out before and after maintenance are included.

6. MAINTENANCE

- Maintenance instructions for serviceable parts describe work area and detailed step with illustration. It also describes the use of special tool, tightening torque, caution for each procedure.
- If many serviceable parts are included in one service procedure, appropriate reference is provided for each parts.

Example:

15.Main Shaft Assembly for Sin- (A)

gle-Range

A: REMOVAL (B)

1) Remove the manual transmission assembly from vehicle. <Ref. to MT-33, REMOVAL, Manual Transmission Assembly.> (C)

11) Tighten the lock nuts to the specified torque using ST1 and ST2.

NOTE: (D)

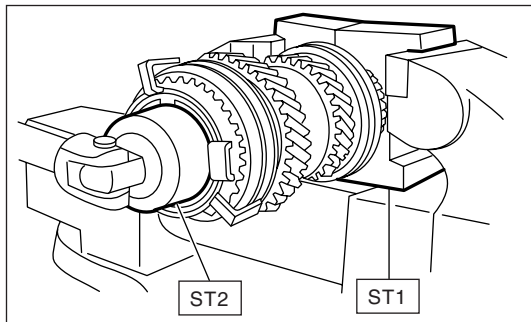
Secure the lock nuts in two Places after tightening.

ST1 498937000 TRANSMISSION HOLDER

ST2 499987003 (E) SOCKET WRENCH (35) (F)

Tightening torque:

118 N·m (12.0 kgf-m, 86.8 ft-lb) (G)



HU-00020

(A) Component

(B) Process

(C) Reference

(D) Cautions

(E) Tool number of special tool

(F) Name of special tool

(G) Tightening torque

(H) Illustration

7. DIAGNOSIS

Tables showing a step-by-step process make it easy to conduct diagnosis.

8. SI UNITS

Measurements in these manuals are according to the SI units. Metric and yard/pound measurements are also included.

Example:

Tightening torque:

44 N·m (4.5 kgf-m, 33 ft-lb)

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SPECIFICATIONS

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Forester

SPECIFICATIONS

1. Forester

A: DIMENSION

Model				2.5 L	
				AWD	
				Non-turbo	Turbo
Overall length				mm (in)	4,485 (176.6)
Overall width				mm (in)	1,735 (68.3)
Total height (at C.W.)				mm (in)	1,590 (62.6) 1,585 (62.4)
Compartment	Head-room	Front	mm (in)	1,012 (39.8) 992 (39.0)*1	
		Rear	mm (in)	998 (39.3) 938 (36.9)*1	
	Leg room	Front	mm (in)	1,108 (43.6)	
		Rear	mm (in)	856 (33.7)	
	Shoulder room	Front	mm (in)	1,356 (53.4)	
		Rear	mm (in)	1,361 (53.6)	
Wheelbase				mm (in)	2,525 (99.4)
Tread	Front		mm (in)	1,495 (58.9)	
	Rear		mm (in)	1,485 (58.5)	
Minimum road clearance				mm (in)	205 (8.07) 200 (7.87)

*1: Model with sunroof

B: ENGINE

Model		2.5 L Non-turbo	2.5 L Turbo
Engine type		Horizontally opposed, liquid cooled, 4-cylinder, 4-stroke gasoline engine	
Valve system mechanism	Method	SOHC	DOHC
	Number of valves	Intake 2/Exhaust 2	
Bore × stroke		99.5 × 79 (3.92 × 3.11)	
Displacement		2,457 (149.94)	
Compression ratio		10.0±0.2	8.4±0.2
Ignition order		1 — 3 — 2 — 4	
Idling speed [at neutral position on MT, or “P” or “N” position on AT]		MT: 650±100 AT: 700 ±100	700±100
Maximum output		129 (173)/6,000	172 (230)/5,600
Maximum torque		226 (23.0, 166) /4,400	319 (32.5, 235) /3,600

C: ELECTRICAL

Model		2.5 L Non-turbo	2.5 L Turbo
Ignition timing/Idle speed		BTDC/rpm	BTDC/rpm
		MT: 10°±8°/650 AT: 15°±8°/700	17°±10°/700
Spark plug		NGK: FR5AP-11	NGK: ILFR6B
Generator		12 V — 90 A	
Battery		MT: 12 V — 48 AH (55D23L) AT: 12 V — 52 AH (75D23L)	

D: TRANSMISSION

Model			2.5 L Non-turbo		2.5 L Turbo	
Transmission			5MT	4AT	5MT	4AT
Clutch type			DSPD	TCC	DSPD	TCC
Gear ratio		1st	3.454	2.785	3.454	2.785
		2nd	2.062	1.545	1.947	1.545
		3rd	1.448	1.000	1.366	1.000
		4th	1.088	0.694	0.972	0.694
		5th	0.780	—	0.738	—
		Rev.	3.333	2.272	3.333	2.272
Reduction gear (Front)	First deceleration	Type	—	Helical	—	Helical
		Gear ratio	—	1.000	—	1.000
	Final deceleration	Type	Hypoid			
		Gear ratio	4.111	4.444		4.111
Reduction gear (Rear)	Transfer reduction	Type	Helical	—	Helical	—
		Gear ratio	1.000	—	1.000	—
	Final deceleration	Type	Hypoid			
		Gear ratio	4.111	4.444		4.111

5MT: 5-forward speeds with synchromesh and 1-reverse

4AT: Electronically controlled fully-automatic, 4-forward speeds and 1-reverse

DSPD: Dry Single Plate Diaphragm

TCC: Torque Converter Clutch

E: STEERING

Model			2.5 L Non-turbo	2.5 L Turbo
Type			Rack and Pinion, Integral	
Turns, lock to lock			3.1	3.0
Minimum turning diameter	m (ft)	Curb to curb	10.6 (34.8)	10.8 (35.4)
		Wall to wall	11.4 (37.4)	11.6 (38.1)

F: SUSPENSION

Front	Macpherson strut type independent suspension
Rear	Dual link strut type independent suspension

G: BRAKE

Model	2.5 X	2.5 XS, 2.5 XT, L. L. Bean
Service brake system	Dual circuit hydraulic with vacuum suspension and power unit	
Front	Ventilated disc brake	
Rear	Drum brake	Disc brake
Parking brake	Mechanical on rear brakes	

H: TIRE

Wheel size	16 × 6 ¹ / ₂ JJ	17 × 7JJ
Tire size	P215/60R16 94H	P215/55R17 93H
Type	Steel belted radial, tubeless	

SPECIFICATIONS

I: CAPACITY

Model			2.5 L Non-turbo		2.5 L Turbo	
Transmission			5MT	4AT	5MT	4AT
Fuel tank ℓ (US gal, Imp gal)			60 (15.9, 13.2)			
Engine oil ℓ (US qt, Imp qt)	Total capacity (Overhaul)		5.0 (5.3, 4.4)			
	Filling amount of engine oil	When replacing engine oil and oil filter	4.3 (4.5, 3.8)			
		When replacing only engine oil	4.0 (4.2, 3.5)			
Transmission oil ℓ (US qt, Imp qt)			3.5 (3.7, 3.1)	—	3.5 (3.7, 3.1)	—
ATF ℓ (US qt, Imp qt)			—	9.3 (9.8, 8.2)	—	9.3 (9.8, 8.2)
Front differential gear oil ℓ (US qt, Imp qt)			—	1.2 (1.3, 1.1)	—	1.2 (1.3, 1.1)
Rear differential gear oil ℓ (US qt, Imp qt)			0.8 (0.8, 0.7)			
Power steering fluid ℓ (US qt, Imp qt)			0.7 (0.7, 0.6)			
Engine coolant ℓ (US qt, Imp qt)			Approx. 6.9 (Approx. 7.3, 6.1)	Approx. 6.8 (Approx. 7.2, 6.0)	Approx. 7.4 (Approx. 7.8, 6.5)	Approx. 7.3 (Approx. 7.7, 6.4)

J: WEIGHT**1. FOR U.S. MODEL**

Option code★ 1			U4PK		U4QW		U4QM		U4RL
Engine type			2.5 L Non-turbo						
Grade			2.5 X		2.5 XS				L. L. BEAN
Transmission			5MT	4AT	5MT	4AT	5MT	4AT	4AT
Vehicle weight (C.W.)	Front axle	kg (lb)	796 (1,755)	814 (1,795)	796 (1,755)	814 (1,795)	789 (1,740)	810 (1,785)	814 (1,795)
	Rear axle	kg (lb)	639 (1,410)	639 (1,410)	644 (1,420)	644 (1,420)	635 (1,400)	635 (1,400)	651 (1,435)
	Total	kg (lb)	1,435 (3,165)	1,453 (3,205)	1,440 (3,175)	1,458 (3,215)	1,424 (3,140)	1,444 (3,185)	1,465 (3,230)
Total axle weight (G.A.W.)	Front axle	kg (lb)	930 (2,050)	930 (2,050)	930 (2,050)	930 (2,050)	930 (2,050)	930 (2,050)	930 (2,050)
	Rear axle	kg (lb)	998 (2,200)	998 (2,200)	998 (2,200)	998 (2,200)	998 (2,200)	998 (2,200)	998 (2,200)
Total vehicle weight (G.V.W.)			kg (lb)	1,882 (4,150)	1,882 (4,150)	1,882 (4,150)	1,882 (4,150)	1,882 (4,150)	1,882 (4,150)
Option	Aluminum wheel		—		○		○		○
	G Sports pack		—		—		—		—
	Leather seats & leather door trim center decoration		—		—		—		○
	Front fog light		○		○		○		○
	Cruise control		○		○		○		○
	Leather package base		—		○		○		○
	Sunroof		—		○		—		○
	VDC + VTD		—		—		—		—
	Seat heater		—		—		○		○
	Fully automatic air conditioner		—		○		○		○
	Manual air conditioner		○		—		—		—
	Cold zone package		—		—		○		○
	Side airbag		○		○		○		○
	De-icer		—		—		○		○

★ 1: For option codes, refer to the ID section. <Ref. to ID-4, MODEL NUMBER PLATE, IDENTIFICATION, Identification.>

Forester

SPECIFICATIONS

Option code★ 1			U4SM		U4QM		U4RL	U4TL	U4TN
Engine type			2.5 L Turbo						
Grade			2.5 XT						
Transmission			5MT	4AT	5MT	4AT	4AT		
Vehicle weight (C.W.)	Front axle	kg (lb)	885 (1,885)	873 (1,925)	839 (1,850)	859 (1,895)	864 (1,905)	880 (1,940)	871 (1,920)
	Rear axle	kg (lb)	649 (1,430)	649 (1,430)	639 (1,410)	639 (1,410)	655 (1,445)	649 (1,432)	660 (1,455)
	Total	kg (lb)	1,503 (3,315)	1,522 (3,355)	1,478 (3,260)	1,499 (3,305)	1,519 (3,350)	1,529 (3,372)	1,531 (3,375)
Total axle weight (G.A.W.)	Front axle	kg (lb)	993 (2,190)	993 (2,190)	993 (2,190)	993 (2,190)	993 (2,190)	993 (2,190)	993 (2,190)
	Rear axle	kg (lb)	1,020 (2,250)	1,020 (2,250)	1,020 (2,250)	1,020 (2,250)	1,020 (2,250)	1,020 (2,250)	1,020 (2,250)
Total vehicle weight (G.V.W.)			kg (lb)	1,959 (4,320)	1,959 (4,320)	1,959 (4,320)	1,959 (4,320)	1,959 (4,320)	1,959 (4,320)
Option	Aluminum wheel		—		○		○	—	—
	G Sports pack		○		—		—	○	○
	Leather seats & leather door trim center decoration		—		—		○	○	○
	Front fog light		○		○		○	○	○
	Cruise control		○		○		○	○	○
	Leather package base		○		○		○	○	○
	Sunroof		—		—		○	○	○
	VDC + VTD		—		—		—	—	○
	Seat heater		○		○		○	○	○
	Fully automatic air conditioner		○		○		○	○	○
	Manual air conditioner		—		—		—	—	—
	Cold zone package		○		○		○	○	○
	Side airbag		○		○		○	○	○
	De-icer		○		○		○	○	○

★ 1: For option codes, refer to the ID section. <Ref. to ID-4, MODEL NUMBER PLATE, IDENTIFICATION, Identification.>

2. FOR CANADA MODEL

Option code★ 1			COPK		CORL		COQL		COQM	
Engine type			2.5 L Non-turbo							
Grade			2.5 X		2.5 XS					
Transmission			5MT	4AT	5MT	4AT	5MT	4AT	5MT	4AT
Vehicle weight (C.W.)	Front axle	kg (lb)	795 (1,753)	815 (1,797)	795 (1,753)	815 (1,797)	795 (1,753)	815 (1,797)	790 (1,742)	810 (1,786)
	Rear axle	kg (lb)	640 (1,411)	640 (1,411)	650 (1,433)	650 (1,433)	645 (1,422)	645 (1,422)	635 (1,400)	635 (1,400)
	Total	kg (lb)	1,435 (3,164)	1,455 (3,208)	1,445 (3,186)	1,465 (3,230)	1,440 (3,175)	1,460 (3,219)	1,425 (3,142)	1,445 (3,186)
Total axle weight (G.A.W.)	Front axle	kg (lb)	930 (2,051)	930 (2,051)	930 (2,051)	930 (2,051)	930 (2,051)	930 (2,051)	930 (2,051)	930 (2,051)
	Rear axle	kg (lb)	1,000 (2,205)	1,000 (2,205)	1,000 (2,205)	1,000 (2,205)	1,000 (2,205)	1,000 (2,205)	1,000 (2,205)	1,000 (2,205)
Total vehicle weight (G.V.W.)			kg (lb)	1,880 (4,145)	1,880 (4,145)	1,880 (4,145)	1,880 (4,145)	1,880 (4,145)	1,880 (4,145)	1,880 (4,145)
Option	Aluminum wheel		—		○		○		○	
	G Sports pack		—		—		—		—	
	Leather seats & leather door trim center decoration		—		○		—		—	
	Front fog light		○		○		○		○	
	Cruise control		○		○		○		○	
	Leather package base		—		○		○		○	
	Sunroof		—		○		○		—	
	VDC + VTD		—		—		—		—	
	Seat heater		—		○		○		○	
	Fully automatic air conditioner		—		○		○		○	
	Manual air conditioner		○		—		—		—	
	Cold zone package		—		○		○		○	
	Side airbag		○		○		○		○	
	De-icer		—		○		○		○	

★ 1: For option codes, refer to the ID section. <Ref. to ID-4, MODEL NUMBER PLATE, IDENTIFICATION, Identification.>

Forester

SPECIFICATIONS

Option code★ 1			CORL		COTL		COSM		COQL	
Engine type			2.5 L Turbo							
Grade			2.5 XT							
Transmission			5MT	4AT	5MT	4AT	5MT	4AT	5MT	4AT
Vehicle weight (C.W.)	Front axle	kg (lb)	845 (1,863)	865 (1,907)	830 (1,830)	850 (1,874)	825 (1,819)	845 (1,863)	840 (1,852)	860 (1,896)
	Rear axle	kg (lb)	655 (1,444)	655 (1,444)	650 (1,433)	650 (1,433)	635 (1,400)	635 (1,400)	640 (1,411)	640 (1,411)
	Total	kg (lb)	1,500 (3,308)	1,520 (3,352)	1,480 (3,263)	1,500 (3,308)	1,460 (3,219)	1,480 (3,263)	1,480 (3,263)	1,500 (3,308)
Total axle weight (G.A.W.)	Front axle	kg (lb)	990 (2,183)	990 (2,183)	990 (2,183)	990 (2,183)	990 (2,183)	990 (2,183)	990 (2,183)	990 (2,183)
	Rear axle	kg (lb)	1,020 (2,249)	1,020 (2,249)	1,020 (2,249)	1,020 (2,249)	1,020 (2,249)	1,020 (2,249)	1,020 (2,249)	1,020 (2,249)
Total vehicle weight (G.V.W.)			kg (lb)	1,960 (4,322)	1,960 (4,322)	1,960 (4,322)	1,960 (4,322)	1,960 (4,322)	1,960 (4,322)	1,960 (4,322)
Option	Aluminum wheel		○		—		—		○	
	G Sports pack		—		○		○		—	
	Leather seats & leather door trim center decoration		○		○		—		—	
	Front fog light		○		○		○		○	
	Cruise control		○		○		○		○	
	Leather package base		○		○		○		○	
	Sunroof		○		○		—		○	
	VDC + VTD		—		—		—		—	
	Seat heater		○		○		○		○	
	Fully automatic air conditioner		○		○		○		○	
	Manual air conditioner		—		—		—		—	
	Cold zone package		○		○		○		○	
	Side airbag		○		○		○		○	
	De-icer		○		○		○		○	

★ 1: For option codes, refer to the ID section. <Ref. to ID-4, MODEL NUMBER PLATE, IDENTIFICATION, Identification.>

Option code★ 1			COQM		COTN
Engine type			2.5 L Turbo		
Grade			2.5 XT		
Transmission			5MT	4AT	4AT
Vehicle weight (C.W.)	Front axle	kg (lb)	840 (1,852)	860 (1,896)	870 (1,918)
	Rear axle	kg (lb)	640 (1,411)	640 (1,411)	660 (1,455)
	Total	kg (lb)	1,480 (3,263)	1,500 (3,308)	1,530 (3,374)
Total axle weight (G.A.W.)	Front axle	kg (lb)	990 (2,183)	990 (2,183)	990 (2,183)
	Rear axle	kg (lb)	1,020 (2,249)	1,020 (2,249)	1,020 (2,249)
Total vehicle weight (G.V.W.)		kg (lb)	1,960 (4,322)	1,960 (4,322)	1,960 (4,322)
Option	Aluminum wheel		○		—
	G Sports pack		—		○
	Leather seats & leather door trim center decoration		—		○
	Front fog light		○		○
	Cruise control		○		○
	Leather package base		○		○
	Sunroof		—		○
	VDC + VTD		—		○
	Seat heater		○		○
	Fully automatic air conditioner		○		○
	Manual air conditioner		—		—
	Cold zone package		○		○
	Side airbag		○		○
	De-icer		○		○

★ 1: For option codes, refer to the ID section. <Ref. to ID-4, MODEL NUMBER PLATE, IDENTIFICATION, Identification.>

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SPECIFICATIONS

3. OPTIONAL PARTS

Option	Front kg (lb)	Rear kg (lb)	Total kg (lb)
Aluminum wheel	-7.3 (-16.1)	-7.3 (-16.1)	-14.6 (-32.2)
G Sports pack	2.6 (5.7)	2.6 (5.7)	5.2 (11.5)
Leather seats & leather door trim center decoration	1.2 (2.6)	3.0 (6.6)	4.2 (9.3)
Front fog light	0.7 (1.5)	-0.1 (-0.2)	0.6 (1.3)
Cruise control	1.5 (3.3)	0.2 (0.4)	1.7 (3.7)
Leather package base	0.0 (0.0)	0.0 (0.0)	0.0 (0.0)
Sunroof	3.5 (7.7)	13.2 (29.1)	16.7 (36.8)
VDC + VTD	3.0 (6.6)	1.0 (2.2)	4.0 (8.8)
Seat heater	0.2 (0.4)	0.3 (0.7)	0.5 (1.1)
Fully automatic air conditioner	16.9 (37.3)	-1.4 (-3.1)	15.5 (34.2)
Manual air conditioner	16.9 (37.3)	-1.4 (-3.1)	15.5 (34.2)
Cold zone package	0.1 (0.2)	0.2 (0.4)	0.3 (0.7)
Side airbag	2.0 (4.4)	2.4 (5.3)	4.4 (9.7)
De-icer	0.0 (0.0)	0.0 (0.0)	0.0 (0.0)

PRECAUTION

PC

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1. Precaution	2



1. Precaution

A: CAUTION

Please clearly understand and adhere to the following. They must be strictly followed to avoid minor or serious injury to the person doing the work or people in the area.

1. ABS

Handle the ABS as a total system. Do not disassemble or attempt to repair individual parts. Follow the directions in this manual when performing maintenance on the ABSCM&H/U. When parts other than those specified are disassembled, it is possible that the ABS system will not operate when needed or cause it to operate incorrectly and result in injury.

2. VEHICLE DYNAMICS CONTROL (VDC)

Handle the VDC as a total system. Do not disassemble or attempt to repair individual parts. Doing so could prevent the VDC system from operating when needed or cause it to operate incorrectly and result in injury.

3. BRAKE FLUID

If brake fluid gets in your eyes or on your skin, do the following:

- Wash out your eyes and seek immediate medical attention.
- Wash your skin with soap and then rinse thoroughly with water.

4. RADIATOR FAN

The radiator fan may rotate without warning, even when the engine is not ON. Do not place your hand, cloth, tools or other items near the fan at any time.

5. ROAD TEST

Always conduct road tests in accordance with traffic rules and regulations to avoid bodily injury and interrupting traffic.

6. AIRBAG

To prevent bodily injury from unexpected deployment of airbags and unnecessary maintenance, follow the instructions in this manual when performing maintenance on the airbag components or nearby, around front of the vehicle (radiator panel, front wheel apron, front side frame, front bumper, front hood panel, front fender panel), around side of the vehicle (front door panel, center pillar, side sill), and the airbag wiring harnesses or nearby.

To prevent unexpected deployment, turn the ignition switch to OFF and disconnect the ground cable from battery, then wait at least 20 seconds to discharge electricity before starting work.

7. AIRBAG MODULE AND SEAT BELT PRETENSIONER DISPOSAL

To prevent bodily injury from unexpected airbag deployment, do not dispose the airbag modules and seat belt pretensioner in the same way as other waste. Follow all government regulations concerning disposal of refuse.

8. AIRBAG MODULE

Adhere to the following when handling and storing the airbag module to prevent bodily injury from unexpected deployment:

- Do not hold the harnesses or connectors to carry the module.
- Do not face the bag in the direction that it opens towards yourself or other people.
- Do not face the bag in the direction that it opens towards the floor or walls.

9. AIRBAG SPECIAL TOOLS

To prevent unexpected deployment, only use special tools.

10. WINDOW

Always wear safety glasses when working around any glass to prevent glass fragments from damaging your eyes.

11. WINDOW ADHESIVE

Always use the recommended or equivalent adhesive when attaching glass to prevent it from coming loose and falling, resulting in accidents and injury.

12. OIL

When handling oil, adhere to the following to prevent from unexpected accident.

- Prepare a container and cloth when performing work which oil possibly spills. If oil spills, wipe it off immediately to prevent from penetrating into floor or flowing out for environmental protection.
- Follow all government and local regulations concerning disposal of refuse when disposing.

13. FUEL

When handling and storing fuel, adhere to the following to prevent from unexpected accident.

- Be careful with fire.
- Prepare a container and cloth to prevent scattering of fuels when performing work where fuels can be spilled. If the fuel spills, wipe it off immediately to prevent from penetrating into floor or flowing out for environmental protection.
- Follow all government and local regulations concerning disposal of refuse when disposing.

14.ENGINE COOLANT

When handling engine coolant, adhere to the following to prevent from unexpected accident.

- Never remove the radiator cap since engine coolant may blow out when it is hot.
- Prepare a container and cloth to prevent scattering of engine coolant when performing work where engine coolant can be spilled. If the fuel spills, wipe it off immediately to prevent from penetrating into floor or flowing out for environmental protection.
- Follow all government and local regulations concerning disposal of refuse when disposing.

15.AIR CONDITIONER REFRIGERANT

In order to prevent from global warming, avoid releasing air conditioner refrigerant into the atmosphere. Using a refrigerant recovery system, discharge and reuse it.

16.HOSE REMOVAL/INSTALLATION PROCEDURES

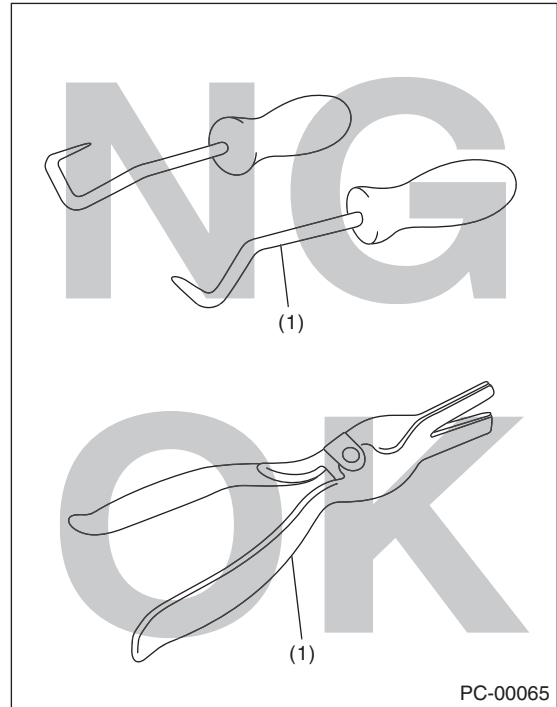
1. Hose Removal/Installation Pre-Procedures

- Be careful to inspect hoses so as not to use damaged or deformed hoses. Using such hoses could cause leakage or loss of oil, with leaked oil splashing on exhaust pipes or other hot parts, resulting in smoke or fire.
- Always remove hoses when performing work. Not removing the hoses and moving parts out of the way when performing procedures may damage the inside of hoses and cause other negative affects.

2. Hose Removal/Installation Procedures and Inspection

- Remove hoses according to the following instructions.

- If using the hose remover (general tool), do not use the sharp-pointed hose remover (hose plucker) as it may damage pipe surfaces or hoses.



(1) Hose remover

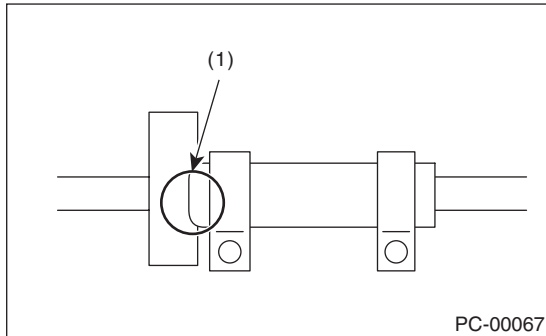
- When using pliers to make hose removal easier, always be sure to use a cloth to protect the hose, slightly rotate the hose, and then pull straight out by hand.

Precaution

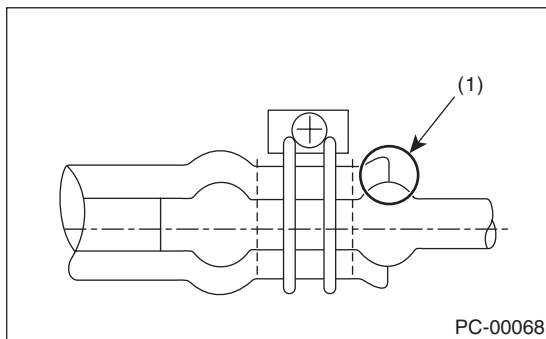
PRECAUTION

- **Inspect the following points in continuous use, and replace any hoses that are damaged or defective with new parts.**

- Replace any hoses that are riding over the stay or spool with new parts.



(1) Hose riding over a stay

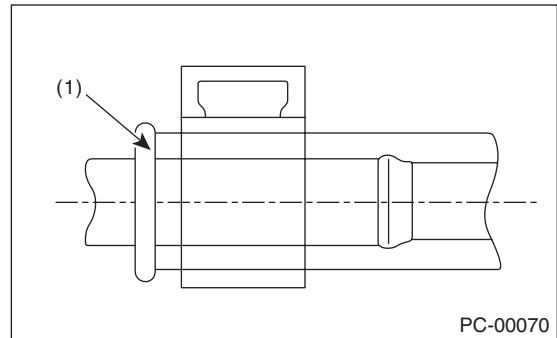
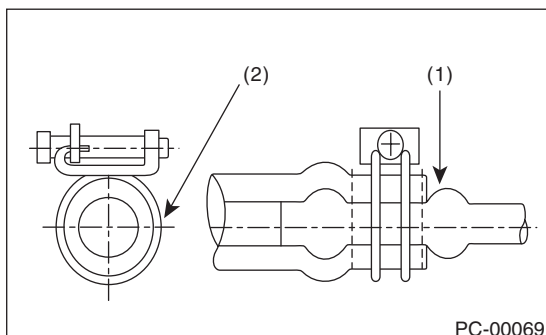


(1) Hose riding over a spool

- Check the inner and outer surfaces of the hose for damage, cracks, breakage, hardening/softening/swelling of rubber, internal peeling, and that there are no deformations caused by infiltration/adhesion of foreign matter, and no twisted hoses. Replace any defective hoses with new parts.

- **Install hoses according to the following instructions.**

- Carefully check the installation positions.
- Do not use any lubricants.
- Securely insert until the specified positions (until contacting spool).



- (1) Contacting the spool. (Do not excessively insert the hose to prevent the hose from becoming wrinkled up.)
- (2) Apply an equal clamping force all around the hose periphery.

- Check that the position and orientation of hose clamps, and the hose layout are correct. (Check that the position and orientation are matching, they are not excessively short/long, there are no differences with before performing the procedures, and that there is clearance between hoses and surrounding parts.)
- After installing, check that there are no disconnection of hoses or leakage from hoses. (Check that hoses are securely fixed by the clamps.)
- **Inspect the hose clips and clamps according to the following points, and replace any parts that are damaged or defective with new parts.**
 - Check for deformations, rust, damage, and adhering of foreign matter.
 - For clips, check that the spring functions and has clamping force.
 - For clamps, check that the screw can clinch, the clamp has not become oval shaped, and the screw is not damaged.
- **Inspect the pipes according to the following points, and replace any parts that are damaged or defective with new parts.**

Check that the pipes do not have any damage, rust, peeling (including peeling plating), foreign matter adhering, twisting, crushing, bending, or cracks.
- **Replace the following parts with new parts if the hoses have been removed or their installation positions have been changed.**

ATF cooler hose, engine oil cooler hose, MT oil cooler hose, power steering suction hose, and power steering return hose.

NOTE

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1. Note

A: NOTE

This is the information that can improve the efficiency of maintenance and assure the sound work.

1. FASTENER NOTICE

Fasteners are used to prevent the parts from damage, dislocation and play due to looseness. Fasteners must be tightened to the specified torque.

Do not apply paint, lubricant, rust retardant or other substance to the surface around bolts, nuts, etc. Doing so will make it difficult to obtain the correct torque and result in looseness and other problem.

2. STATIC ELECTRICITY DAMAGE

Do not touch the control modules, connectors, logic boards and other such parts when there is a risk of static electricity. Always use a static electricity prevention cord or touch grounded metal for the elimination of static electricity before conducting work.

3. BATTERY

When removing the battery cables, always be sure to turn the ignition switch to OFF to prevent electrical damage to the control module from overcurrent.

4. SERVICE PARTS

Use genuine parts for maximum performance and maintenance when conducting repairs. Subaru/FHI will not be responsible for poor performance resulting from the use of parts except for genuine parts.

5. PROTECTING VEHICLE UNDER MAINTENANCE

Make sure to attach the fender cover, seat covers, etc. before work.

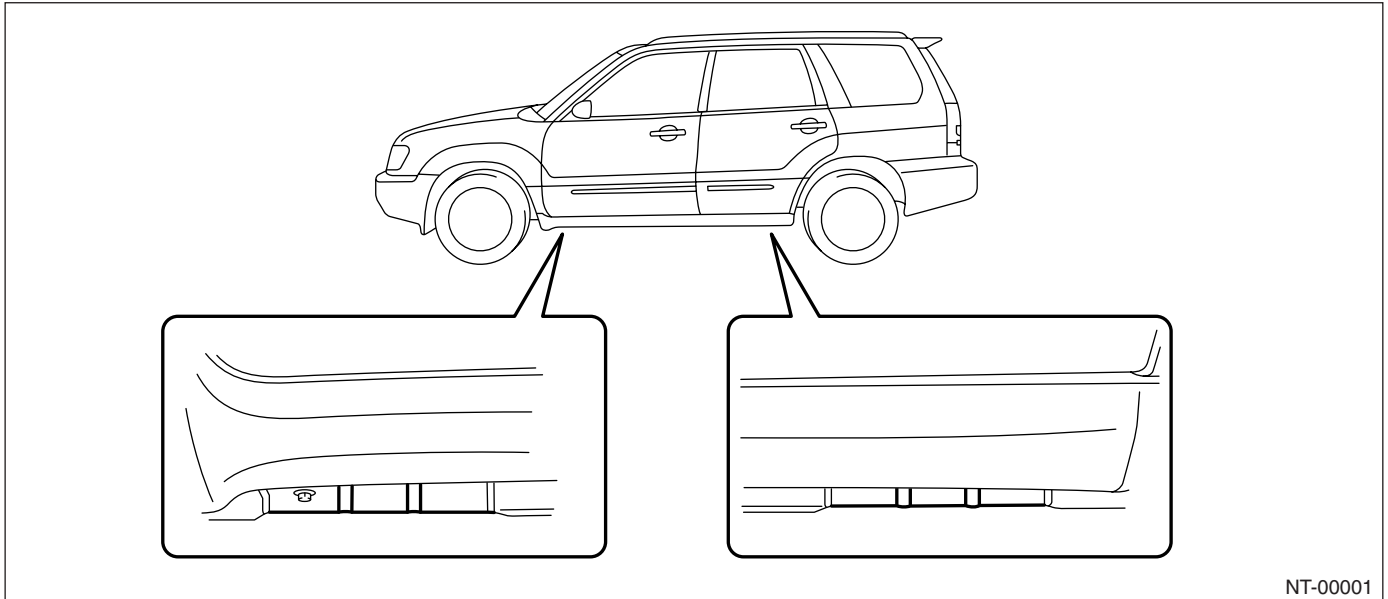
6. ENSURING SAFETY DURING WORK

When working in a group of two or more, perform the work with calling each other to ensure mutual safety.

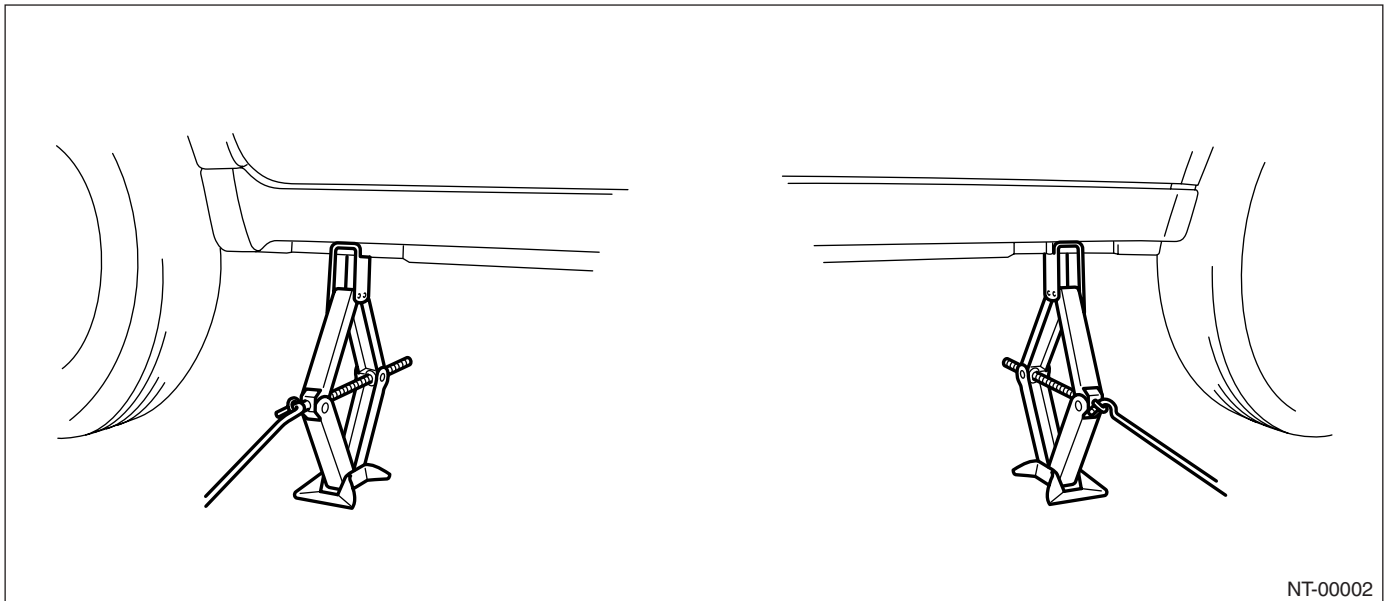
7. LIFTS AND JACKS

When using a lift or shop jack raise a vehicle or using rigid rack to support a vehicle, always follow instructions concerning jack-up points and weight limits to prevent the vehicle from falling, which could result in injury. Be especially careful that the vehicle is balanced before raising it. Be sure to set the wheel stoppers when jacking-up only the front or rear side of the vehicle.

SUPPORT LOCATIONS

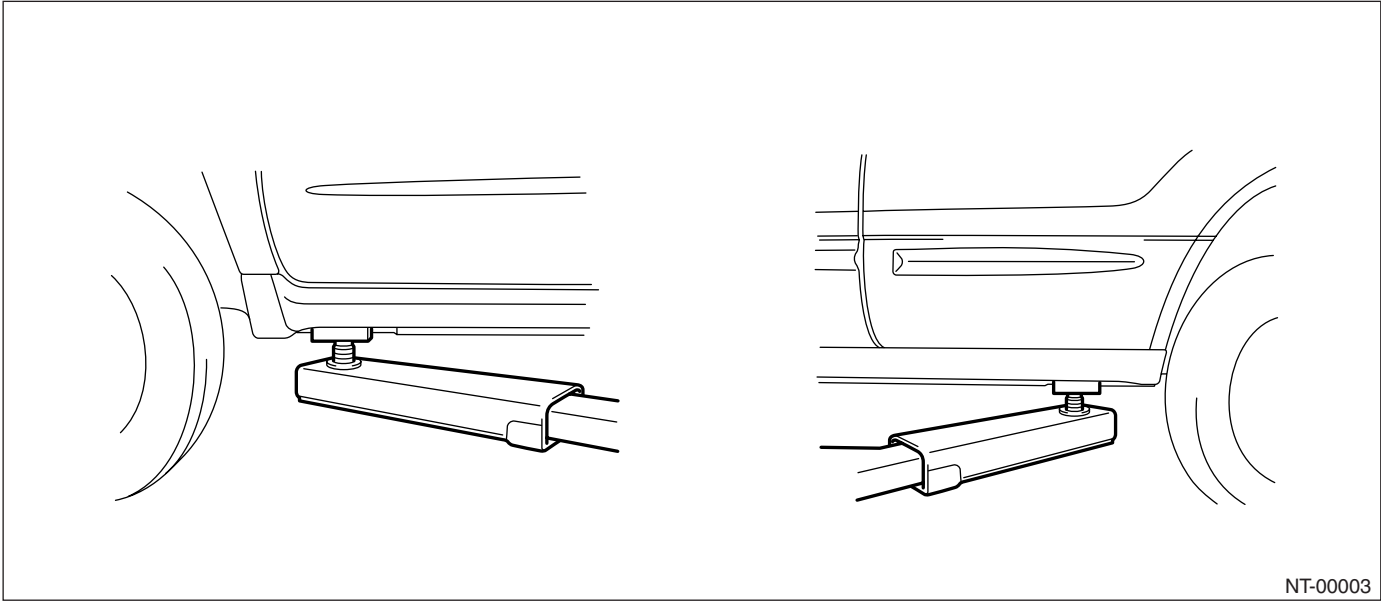


PANTOGRAPH JACK

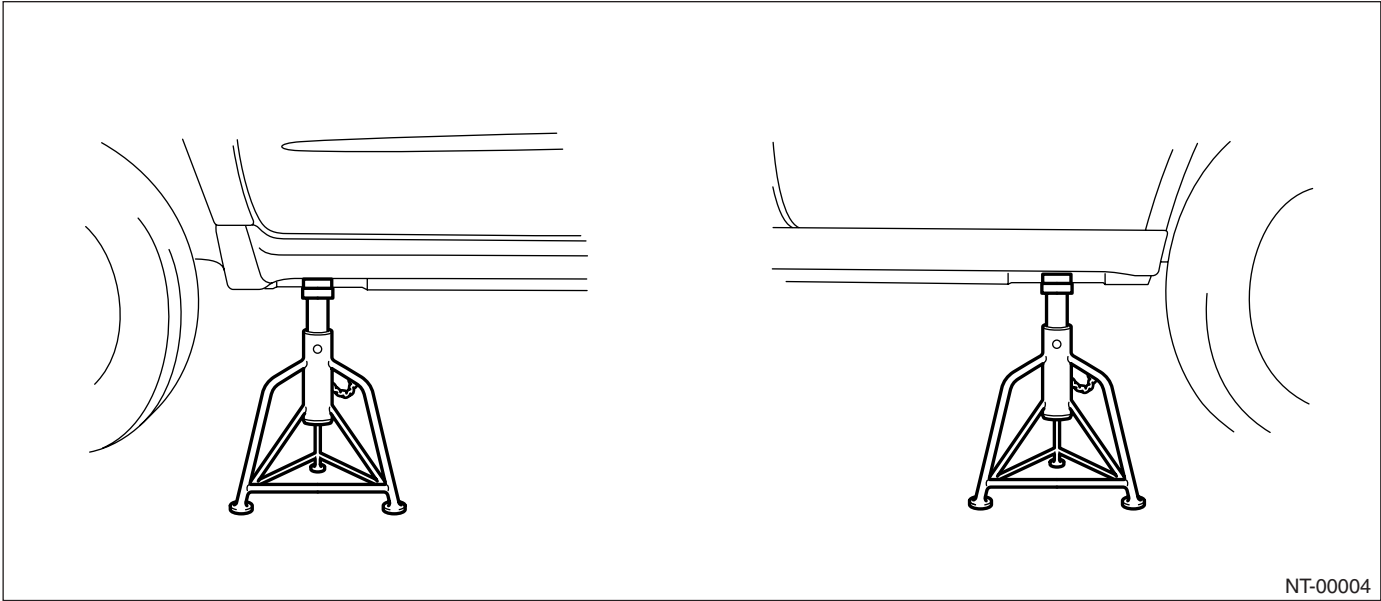


NOTE

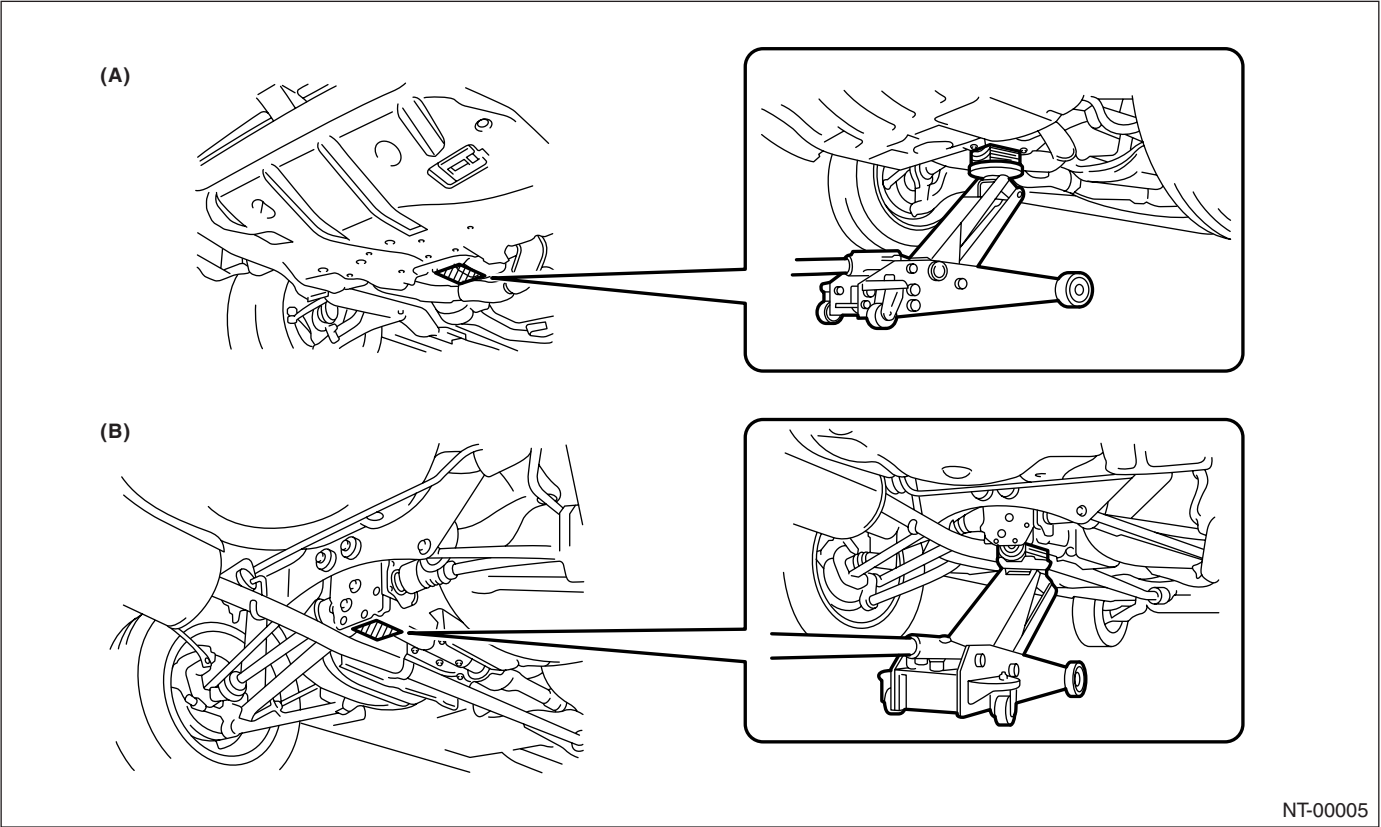
LIFT



RIGID RACK



JACK-UP POINT



(A) Front

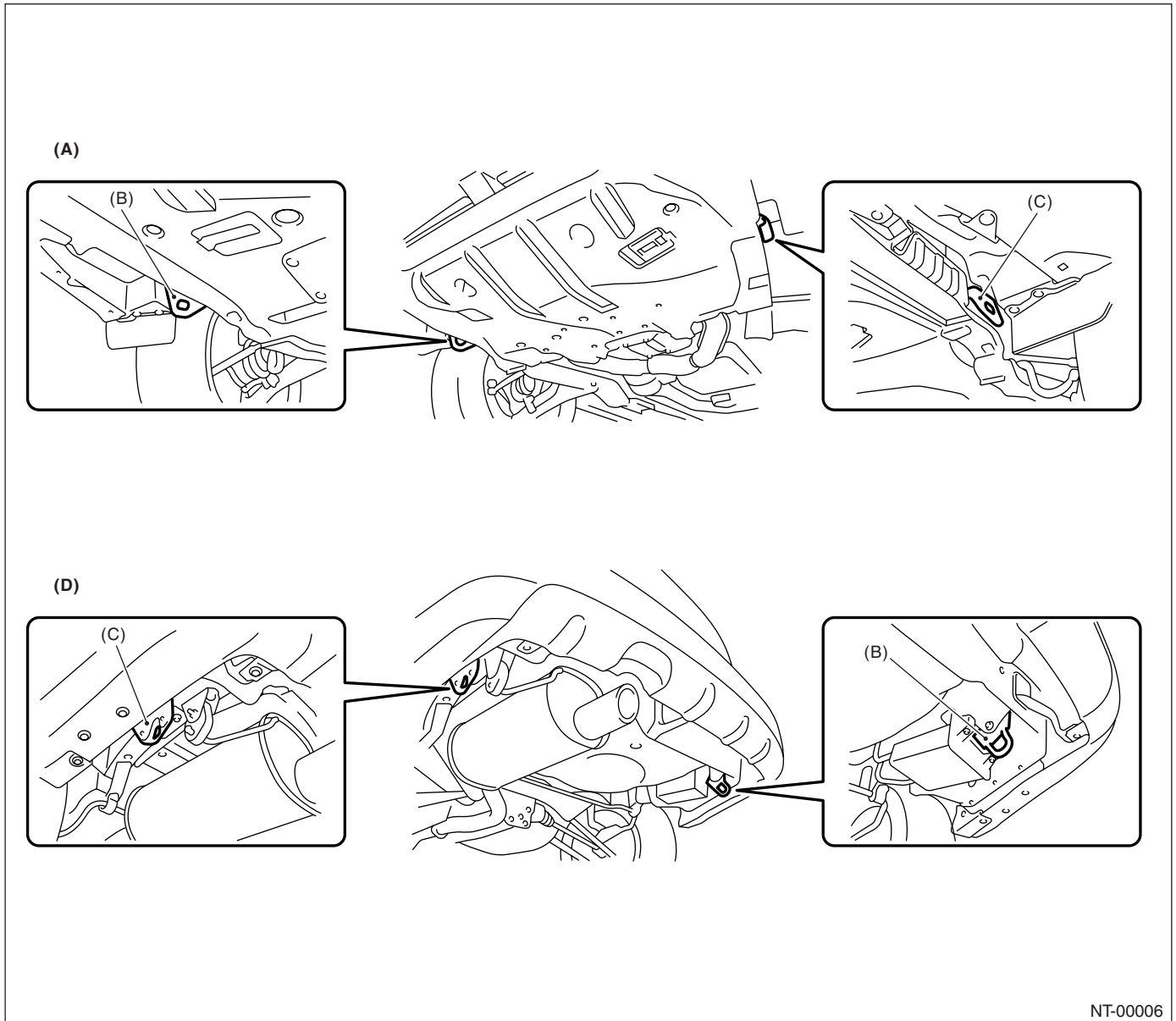
(B) Rear

Note

NOTE

8. TIE-DOWNS

Tie downs are used when transporting vehicles and when using the chassis dynamo. Attach tie-down only to the specified place on the vehicle.



NT-00006

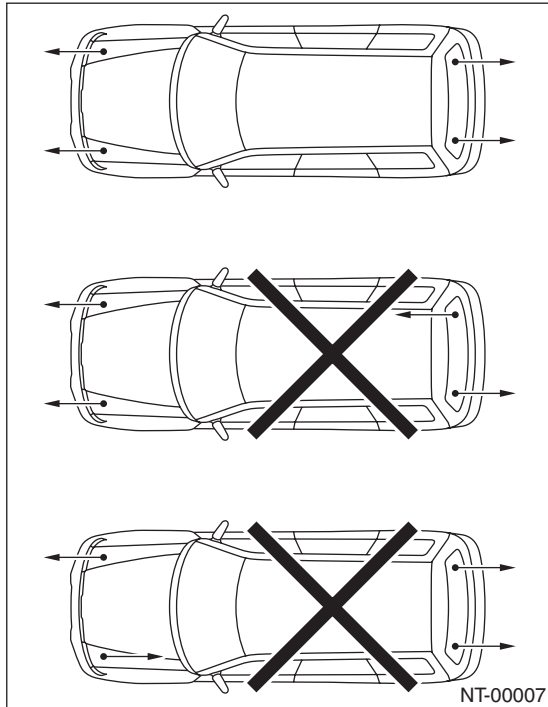
(A) Front

(B) Hook for tie-down and towing

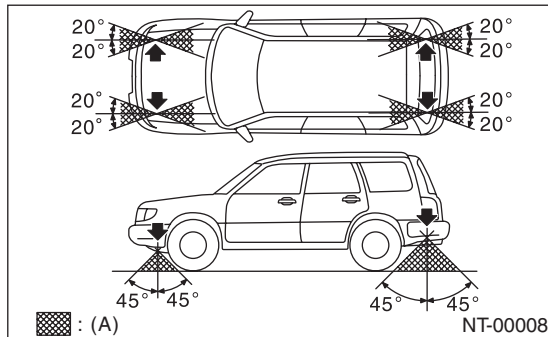
(C) Hook for tie-down

(D) Rear

CHAIN DIRECTION AT TIE-DOWN CONDITION



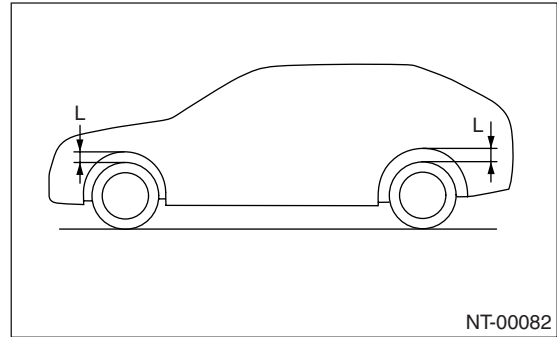
CHAIN PULLING RANGE AT TIE-DOWN CONDITION



(A) Chain pulling range at tie-down condition

VEHICLE SINKING VOLUME AT TIE-DOWN CONDITION

Measure the distance between the highest tire point and highest arch point before and after tie-down. Difference of measured values (sinking volume) should be within 50 mm (1.97 in) and make sure to fix the vehicle securely.

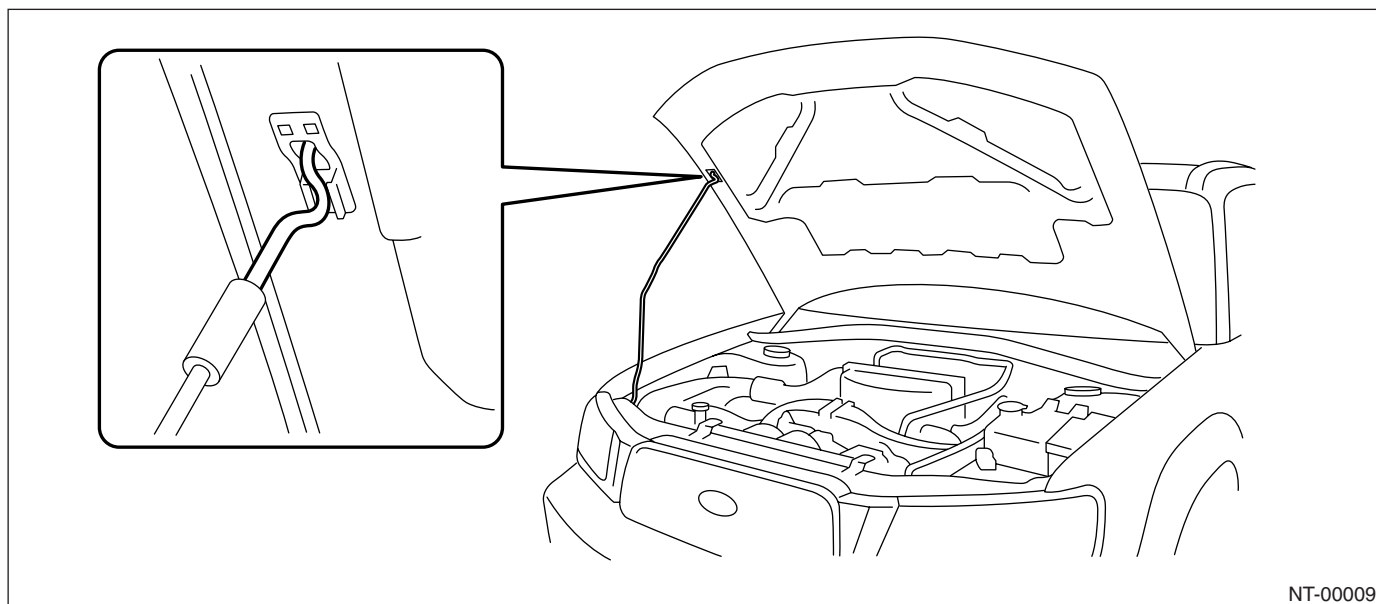


9. TOWING

Avoid towing vehicles except when the vehicle cannot be driven. For models with AWD or AT, use a loader instead of towing. When towing other vehicles, pay attention to the following to prevent hook or vehicle damage resulting from excessive weight.

- Do not tow other vehicles with a front tie-down hook.
- Make sure the vehicle towing is heavier than the vehicle being towed.

10.FRONT HOOD STAY INSTALLATION AT THE CHECK AND GENERAL MAINTENANCE



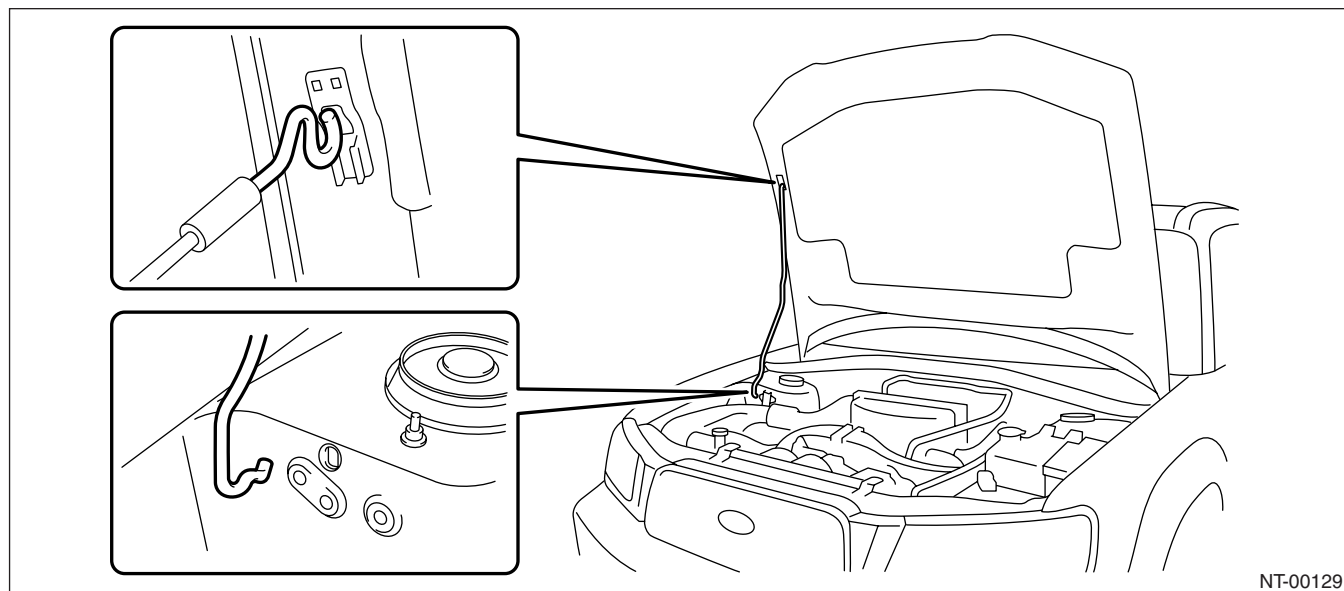
NT-00009

WHEN WIDER HOOD OPENING IS NECESSARY

Set stay into the hole of hood inner as shown in the figure below.

NOTE:

Before setting the front hood in this position, remove the windshield washer hose attaching clip from the front hood.



NT-00129

11.TRAINING

For an information about training, contact a dealer or agent.

12.GENERAL SCAN TOOL

Using general scan tools will greatly improve the efficiency of repairing engine electronic controls. Subaru Select Monitor can be used to diagnose the engine, ABS, air conditioner and other parts.

IDENTIFICATION

ID

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1. Identification	2



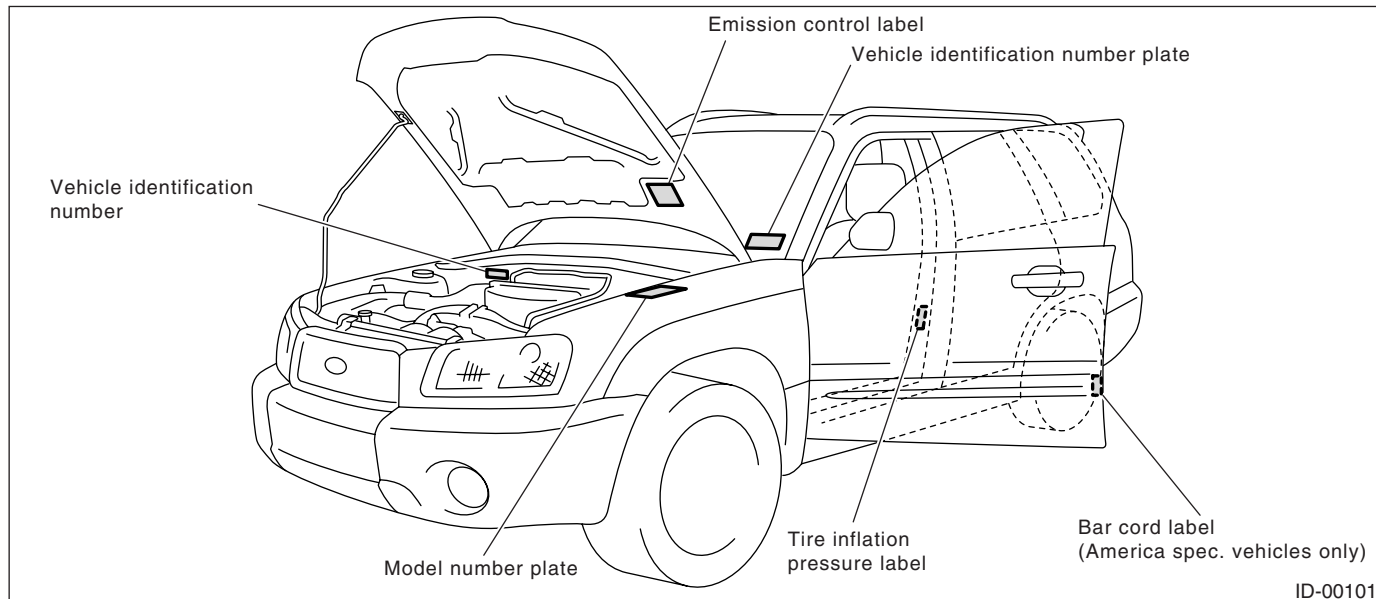
1. Identification

A: IDENTIFICATION

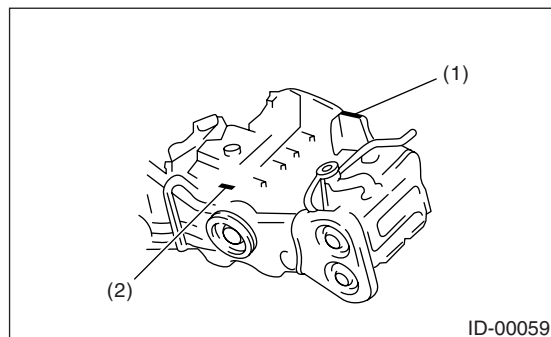
1. IDENTIFICATION NUMBER & LABEL LOCATIONS

The V.I.N. (Vehicle Identification Numbers) is used to classify the vehicle.

- Positioning of the plate label for identification

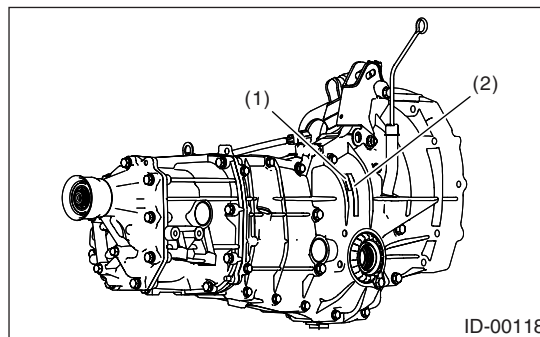


• ENGINE



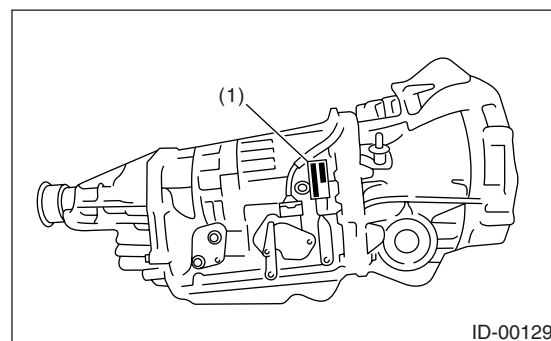
- (1) Engine serial number (Punch mark)
- (2) Engine type (Crankcase upper side)

• MANUAL TRANSMISSION



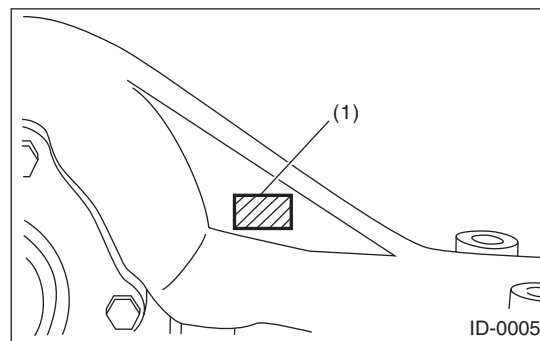
- (1) Transmission serial No.
- (2) MT type label

• AUTOMATIC TRANSMISSION



- (1) AT type and transmission serial number label

• REAR DIFFERENTIAL



- (1) Type (white paint)

number plate

FU

車台番
VIN

FUJI HEAVY INDUSTRIES LTD.

型 式

車 台 番 号 JF1SG636X6G700001

VIN

○ アブライトモデル applied model SG9DY4J

オプションコード option code U4PK ○

トリムコード trim code 410

エンジン型式 engine type EJ253BSRHB

外装飾コード transmission type TY755VC7AA

Color code 230

ID-3

Identification

IDENTIFICATION

3. MODEL NUMBER PLATE

The model number plate indicates: the applied model, the option code, the trim code, the engine type, the transmission type, and the exterior color code. This information is helpful when placing orders for parts.

SG9DY4J

Digits	Code	Meaning	Details
1	S	Series	S: Forester
2	G	Body type	G: Wagon
3	9	Engine displacement Drive system	9: 2.5 L AWD
4	D	Model year	D: 2006MY
5	Y	Destination	Y: U.S., Canada
6	4	Grade	4: 2.5 X 6: 2.5 XS 9: 2.5 XT C: L. L. Bean
7	J	Transmission, fuel feed system	D: DOHC turbo MFI 5 speed MT J: SOHC MFI 5 speed MT M: DOHC turbo MFI 4 speed AT N : SOHC MFI 4 speed AT

The engine and transmission type are as follows.

Engine

EJ253BSRHB

Digits	Code	Meaning	Details
1 and 2	EJ	Engine model No.	EJ: 4 cylinder
3 and 4	25	Total displacement clas- sification	25: 2.5 L
5	3	Fuel supply device clas- sification	3: MFI-NA (SOHC) 5: MFI DOHC turbo
6	B	Exhaust gas restriction classification	B: U.S. & California
7	S	Mounted transmission	P: AT S: MT
8~10	RHB	Detailed specifications	Used when ordering parts. See the parts catalog for details.

Transmission

TY755VC7AA

Digits	Code	Meaning	Details
1	T	Transmission symbol	T: TRANSMISSION
2	Y	Transmission system classification	V: Full-time AWD AT center differential (VTD) Y: Full-time AWD MT center differential Z: Full-time AWD AT MPT
3 and 4	75	Model series classifica- tion	1B: AT 75: MT
5	5	Vehicle series	5: MT, AT
6	V	Base transmission specifications	L: MP-T type full time AWD direct 4 speed AT M: MT-P type center differential, full time AWD direct 4 speed AT V: Full-time AWD 5 speed MT with viscous coupling center dif- ferential single-range
7	C	Installed body	C: 2.5 L SOHC B: 2.5 L DOHC turbo
8~10	7AA	Detailed specifications	Used when ordering parts. See the parts catalog for details.

Rear differential

T2

Code	Reduction gear ratio	LSD
T2	4.111	None
JP	4.111	Viscous
TP	4.444	None
CF	4.444	Viscous

Option code

U4QW

Digits	Code	Meaning	Details
1~2	U4	Destination	U4: U.S. CO: Canada
3~4	QW	Vehicle main options	—

Identification

IDENTIFICATION

RECOMMENDED MATERIALS

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1. Recommended Materials

A: RECOMMENDED MATERIALS

1. GENERAL

To insure the best performance, always use the specified oil, gasoline, adhesive, sealant, etc. or a substitute of equivalent quality.

2. FUEL

- Use unleaded gasoline to reduce air pollution, because using leaded gasoline will damage the catalytic converter.
- Do not use the low quality gasoline, or improper fuel such as diesel fuel, fuel alcohol, or gasoline additive because they will adversely affect on engine components.
- Always use gasoline that is equivalent to that prescribed in the instruction manual or that of high octane value. There is the possibility of damaging or improper operation of the engine and fuel injection system if the specifications are not observed. Use the prescribed gasoline type to maintain proper vehicle performance.

RECOMMENDED MATERIALS

Use the lubricants shown in the table below, or equivalent. See the table below to choose the correct SAE viscosity.

SAE viscosity No. and applicable temperature SAE J300									
Engine oil									
(°C)	-30	-20	-10	0	10	20	30	40	
(°F)	-22	-4	14	32	50	68	86	104	
		10W-30 or 10W-40							
5W-30 Recommend									

RM-00059

Recommended Materials

RECOMMENDED MATERIALS

SAE viscosity No. and applicable temperature SAE J300								
Manual transmission oil and rear differential oil								
(°C)	−30	−20	−10	0	10	20	30	40
(°F)	−22	−4	14	32	50	68	86	104
				90				
				85W				
				80W				
				75W-90				
RM-00004								

Front differential (AT)								
(°C)	−30	−20	−10	0	10	20	30	40
(°F)	−22	−4	14	32	50	68	86	104
				90				
				85W				
				80W				
				75W-90				
RM-00029								

4. FLUID

Use the fluids specified in the table below. Do not mix two different kinds or makes of fluid.

Fluid	Recommended materials	Item number	Alternative
Automatic transmission fluid	SUBARU ATF HP	—	IDEMITSU: ATF HP Castrol: Transmax J
Power steering fluid	DEXRON III	—	—
Brake fluid	FMVSS No. 116 DOT3	—	FMVSS No. 116 DOT4
Clutch fluid	FMVSS No. 116 DOT3	—	FMVSS No. 116 DOT4

5. ENGINE COOLANT

Use genuine engine coolant to protect the engine.

Engine coolant	Recommended materials	Item number	Alternative
Coolant	SUBARU coolant	000016218	None
Water for dilution	Distilled water	—	Tap water (Soft water)
Cooling system protecting agent	Cooling system conditioner	SOA635071	None

6. REFRIGERANT

Standard air conditioners on Subaru vehicles use HFC134a refrigerant. Do not mix it with other refrigerants. Also, do not use any air compressor oil other than ZXL200PG.

Air conditioner	Recommended materials	Item number	Alternative
Refrigerant	HFC134a	—	None
Compressor oil	ZXL200PG	—	None

7. GREASE

Use the grease and supplementary lubricants shown in the table below.

Grease	Application point	Recommended materials	Item number	Alternative
Supplementary lubricants	- Oxygen sensor - Bolts etc.	Spray type lubricant	—	—
Grease	MT main shaft	NICHIMOLY N-130	—	—
	Clutch master cylinder push rod	Silicone grease G-40M	004404003	—
	- Gear shift lever - Select lever - Clutch activating cylinder - Accelerator pedal - Clutch pedal - Brake pedal - Hill holder - Clutch bearing - Clutch release lever - Steering shaft bearing	KOPR-KOTE	003603001	—
	Selector lever lock plate unit	Suncall GLO-244	0029408040	—
	Steering gearbox	Variant grease M-2	003608001	One luber MO or One luber SG
	- Disc brake - Drum brake wheel cylinder	Niglube RX-2	K0779GA102	—
	- Drum brake - Brake shoe	Molykote No. 7439	003602001	—
	Brake pad	Molykote AS-880N	K0777YA010	—
	Front axle AARi	One luber C	28395SA000	—
	Front axle AC	Olistamoly	28395SA020	—
	Rear axle BJ, EBJ	NTG2218-M	28395AG010	—
	Rear axle DOJ	NGK205	28495AG000	—
	- Water pump - Door latch - Door striker	Silicone grease G-30M	004404002	—

Recommended Materials

RECOMMENDED MATERIALS

8. ADHESIVES

Use the adhesives shown in the table below, or equivalent.

Adhesive	Application point	Recommended materials	Item number	Alternative
Adhesive	Windshield, rear window glass, rear quarter glass, rear gate and body	Dow Automotive's Adhesive: ESSEX U-400 HV or equivalent Glass primer: U-401 and No. U-402 Paint surface primer: U-413	—	—
	Rearview mirror base	REPAIR KIT IN MR	65029FC000	—
	Soft vinyl	Cemedine 540	—	3M's EC-776, EC-847 or EC-1022 (Spray type)
	Momentary sealant	Cemedine 3000	—	Armstrong's Eastman 910

9. SEAL MATERIAL

Use the seal material shown in the table below, or equivalent.

Seal material	Application point	Recommended materials	Item number	Alternative
Seal material	MT transmission case	Three bond 1215B	—	Dow corning's No. 7038
	• Cylinder block • DOHC cam cap (Turbo model) • Torque converter clutch case • Oil pump	Three bond 1215	004403007	
	Engine oil pan	Three bond 1207C	004403012	—
	ATF oil pan	Three bond 1217B	K0877YA020	—
	• Rear differential • Engine oil pressure switch • Cylinder head (Nipple)	Three bond 1324	004403042	—
	• Rear differential • Service hole plug	Three bond 1105	004403010	Dow corning's No. 7038
	Weather strip	Star caulking B-33A	000018901	Butyl rubber sealant
	• Steering adjusting screw • PCV Valve	Three bond 1141	004403006	—
	• SOHC cam cap • DOHC rocker cover • Separator cover • DOHC semicircular plug	Three bond 1280B	K0877YA018	Three bond 1217G
	• Front sealing cover • Rear sealing cover	3M Butyl Rubber 8626	—	—

PRE-DELIVERY INSPECTION

PI

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1. Pre-delivery Inspection

A: GENERAL DESCRIPTION

The purposes of the pre-delivery inspection (PDI) are as follows.

- Remove the additional parts used for ensuring the vehicle quality during transportation and restore the vehicle to its normal condition.
- Check that the vehicle before shipment is in normal condition.
- Check that there are no scratches on the vehicle and that none of the vehicle protective parts are missing when shipping or in storage.
- Make sure to deliver a complete vehicle to customer.

For above reasons, all SOA service centers must carry out the PDIs before delivery of vehicle.

Furthermore, All SOA service centers and PDI centers must inspect the status of all vehicles and clarify the responsible party.

B: PRE-DELIVERY INSPECTION (PDI) PROCEDURE

Follow the procedures shown in the table below.

Static Checks Just After Vehicle Receipt

Step	Check point
1. Appearance check	1. If the vehicle is covered with protective coating, visually check the vehicle body for damage and dents. If the protective coating has been removed, visually inspect the body paints for small areas of damage or rust. 2. Visually check the glass and light lenses for any damage, cracks or excessive gaps between body sheet metal. 3. Visually check the plated parts for any damage.
2. Tire check	1. Check the tires for damage, defective, and dents on wheels. 2. Check the tire air pressure.
3. Fuse installation	If the vehicle is about to be shipped to the customer, attach a room light fuse.
4. Air conditioner harness connection	If the vehicle is about to be shipped to the customer, connect the air conditioner harness.
5. Lock/unlock and open/close operation checks of doors.	1. Using the key, check the trunk lid can be locked or unlocked normally. 2. Open and close all doors to check that there are no defective.
6. Operation check of child safety lock system	Check the child safety lock system operates normally.
7. Lock/unlock and open/close operation checks of the rear doors.	1. Open and close the rear gate to see that there are no abnormal conditions. 2. Check if the rear gate can be unlocked normally through the emergency hole. 3. Operate the power door lock switch to check that the rear gate is locked and unlocked normally.
8. Operation check of fuel lid opener lock release lever	Operate the fuel lid opener to check that the fuel lid is unlocked normally.
9. Accessory check	Check that the following accessories are provided. • Owner's manual • Warranty booklet • Maintenance note • Spare key • Key number plate • Jack • Tool set • Spare tire
10. Operation check of front hood lock release system	Operate the front hood lock release lever to check that the front hood opens normally.
11. Battery	Check the battery for any abnormal conditions such as rust and trace of battery fluid leaks.
12. Battery fluid	Check the fluid amount.
13. Engine oil	Check the oil amount.
14. Transmission fluid	Check the fluid amount.
15. AT front differential oil	Check the AT front differential oil amount.
16. Engine coolant	Check the engine coolant amount.
17. Clutch fluid	Check the clutch fluid amount.
18. Window washer fluid	Check the window washer fluid amount.
19. Front hood latch check	Check that the hood is closed and latched completely.
20. Keyless entry system	Check that the keyless entry system operates normally.
21. Alarm system	Check that the alarm system operates normally.
22. Seat	1. Check the seat surfaces for stains or dirt. 2. Check the seat installation conditions and functionality. 3. Check that the passenger's seat occupant detection system operates normally.
23. Seat belt	1. Check the seat belt installation conditions and functionality. 2. Check the seat belt warning functionality for normal operations.
24. Wheel alignment	Check that the wheel alignments are properly adjusted.

Pre-delivery Inspection

PRE-DELIVERY INSPECTION

Checks with the Engine Running

Step	Check point
25. Test mode connector	Test mode connector
26. Starting condition	Start the engine and check that the engine starts smoothly.
27. Exhaust system	Check that the exhaust noise is normal and no leaks are found.
28. Indicator and warning lights	Check that all indicator lights and warning lights operate normally.
29. Clock	Check that the clock operates normally.
30. Radio	Check that the radio system operates normally.
31. Accessory power socket	Check that the accessory power socket operates normally.
32. Lighting system	Check that the lighting system operates normally.
33. Window washer	Check that the window washer system operates normally.
34. Wiper	Check that the wiper system operates normally.
35. Power window operation check	Check the power window for normal operations.

Dynamic Test with the Vehicle Running

Step	Check point
36. Brake test	Check the foot brake for normal operations.
37. Parking brake	Check the parking brake for normal operations.
38. AT shift control	Check that the AT shifts normally.
39. Heater & ventilation	Check that the heater & ventilation system operates normally.
40. Air conditioner	Check that the air conditioner operates normally.
41. Cruise control	Check that the cruise control system operates normally.

Checks after Dynamic Test

Step	Check point
42. ATF level	Check that the ATF level is correct.
43. Power steering fluid level	Check that the power steering fluid level is normal.
44. Fluid leak check	Check for fluid/oil leaks.
45. Water leak check	Spray the vehicle with water and check for water leaks.
46. Appearance check 2	1. Remove the protective coating (if any). 2. Check the body paints for damage and stain. 3. Check the plated parts for damage and rust.

1. APPEARANCE CHECK

- 1) If the vehicle is covered with protective coating, visually check the vehicle body for damage and dents.
- 2) When there is no protective coating, check the body paints for damage or stains in detail and repair as necessary.
- 3) Check the window glass, door glass, and lights for any cracks or damage and replace the parts as necessary.
- 4) Check the plated parts, such as the grilles and door knobs, for damage or loss of gloss and replace the parts as necessary.

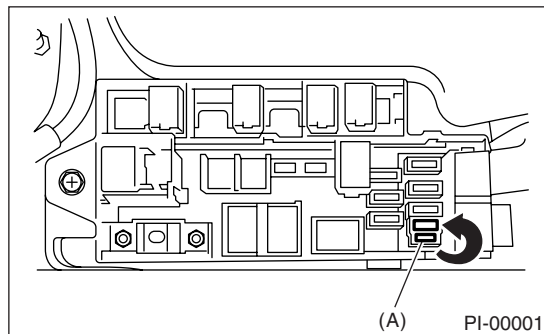
2. TIRE CHECK

- Check the outer side surface of the tire damage.
- Check the tire air pressure by referring to the following table.

Tire size	Tire inflation pressure kPa (kg/cm ² , psi)	
	Front	Rear
P215/60R16	200 (2.0, 29)	190 (1.9, 28)
P215/55R17	220 (2.2, 32)	210 (2.1, 30)

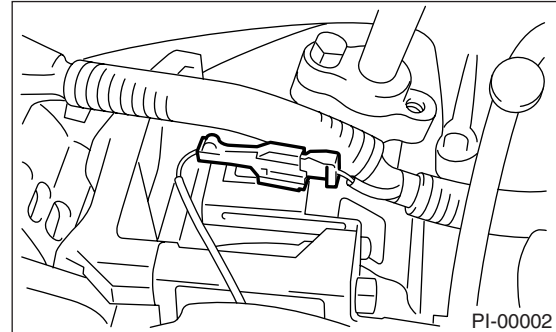
3. FUSE INSTALLATION

A vehicle just delivered has no fuse for the room light circuit to prevent battery discharge. Attach a 15 A fuse (A) as shown in the figure.



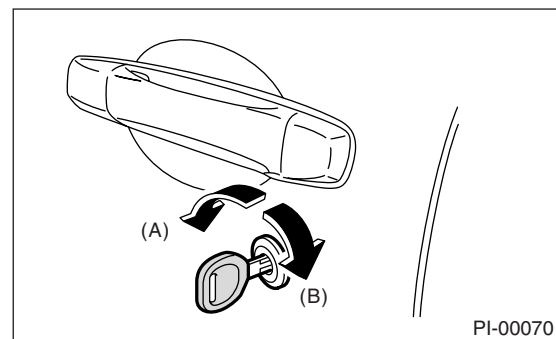
4. CONNECTION OF AIR CONDITIONER HARNESS

A vehicle just delivered has its air conditioner harness disconnected to protect the air conditioner compressor. Connect the harness as shown in the figure.



5. CHECK THE DOORS FOR LOCK/UNLOCK AND OPEN/CLOSE OPERATIONS

- 1) Using the key, lock and unlock the door several times to check for normal operation. Open and close the door several times for smooth movement.



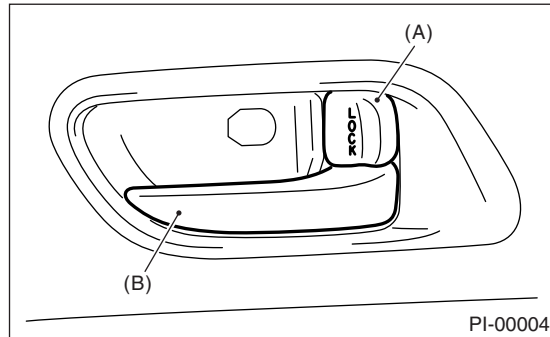
- (A) Unlock
(B) Lock

Pre-delivery Inspection

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2) Close the door of driver seat completely, and place the door lock knob (A) to the lock position. Then pull the inner remote (B) to ensure that doors will not open.

For other doors, place the door lock knob (A) to lock position and then pull the inner remote (B) to ensure that doors will not open.



(A) Door lock knob

(B) Inner remote

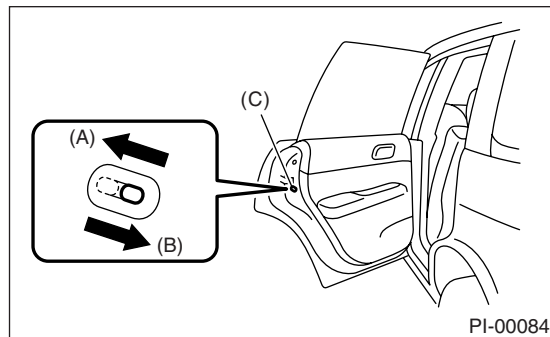
6. CHECK THE OPERATION OF CHILD SAFETY LOCKS

1) Set the child safety lock on both rear doors to the lock position.

2) Close the rear doors completely.

3) Check that the lock levers of the rear doors are in the unlock position. Then, pull inner remote of rear doors to ensure that doors will not open.

4) Pull the outer handles of the rear doors to ensure that doors will open.



(A) Unlock

(B) Lock

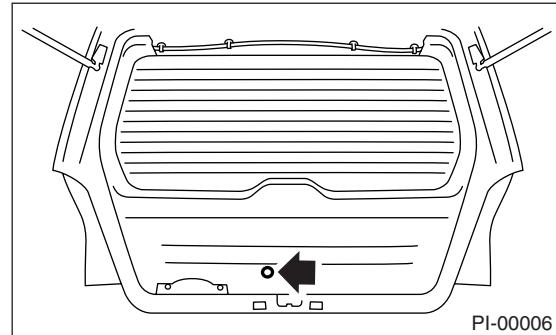
(C) Child safety lock

7. CHECK THE REAR GATE FOR LOCK/ UNLOCK AND OPEN/CLOSE OPERATIONS

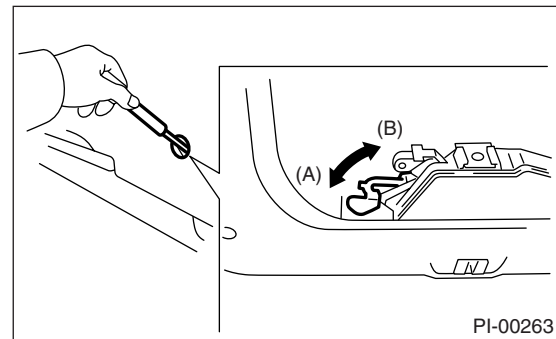
1) Open and close the rear gate several times for smooth movement.

2) Operate the rear gate emergency lever to check that the rear gate is locked and unlocked normally.

(1) Remove the cover inside the rear gate.



(2) Operate the driver to check that the rear gate is locked and unlocked normally.



(A) Lock

(B) Unlock

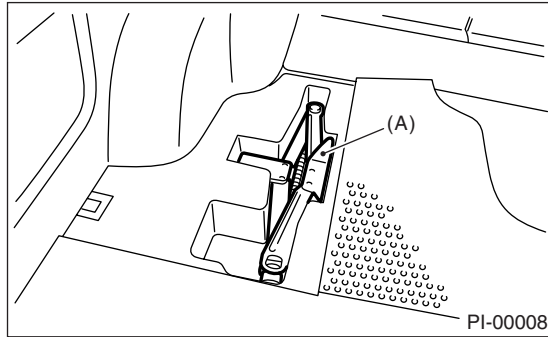
8. OPERATION CHECK OF FUEL LID OPENER LOCK RELEASE LEVER

Operate the fuel lid opener to check that the fuel lid opens normally. Check that the filler cap is securely closed.

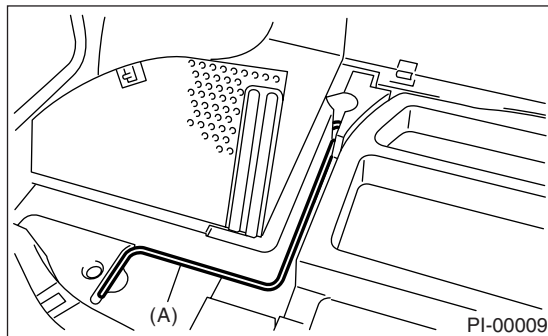
9. ACCESSORY CHECK

Check that the following accessories are provided.

- Owner's manual
- Warranty booklet
- Maintenance note
- Spare key
- Key number plate
- Jack
- Tool set
- Spare tire



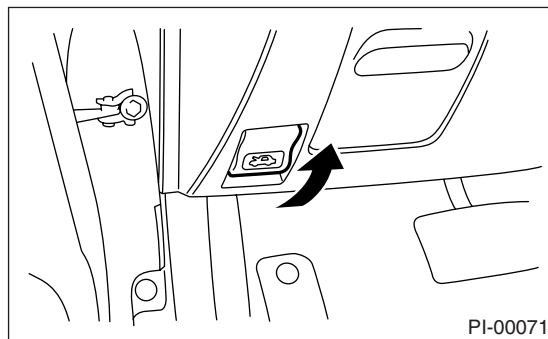
(A) Jack



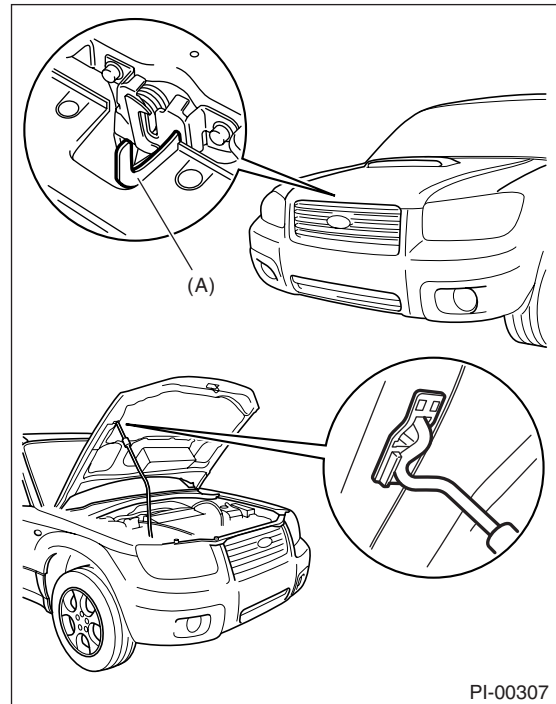
(A) Jack handle

10. OPERATION CHECK OF FRONT HOOD LOCK RELEASE SYSTEM

Operate the front hood release knob to check that the front hood is locked normally.

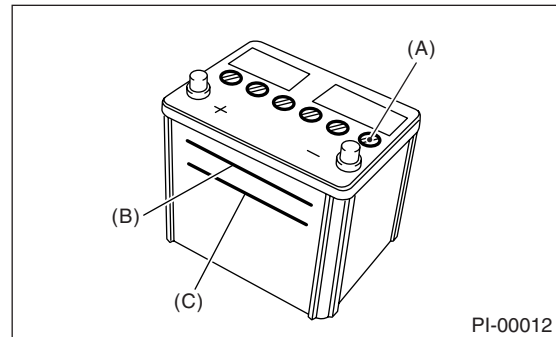


Operate the lever (A) and check that the front hood is opened normally. Support the front hood with hood stay.



11. BATTERY

Check the battery terminals to make sure that no rust or corruptions due to fluid leaks are found. Check that the battery caps are securely tightened.



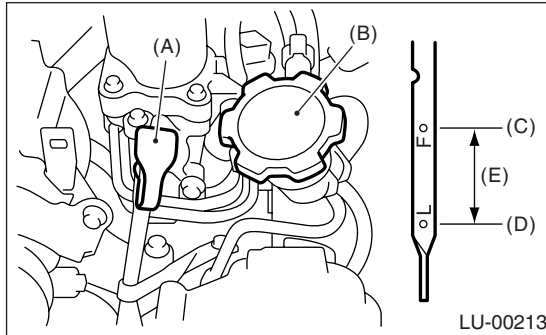
- (A) Cap
- (B) Upper level
- (C) Lower level

12. BRAKE FLUID

Check the brake fluid amount. If the amount is insufficient, carry out a brake line test to identify brake fluid leaks and check the brake operation. After that, refill the brake fluid tank with the specified type of fluid.

13.ENGINE OIL

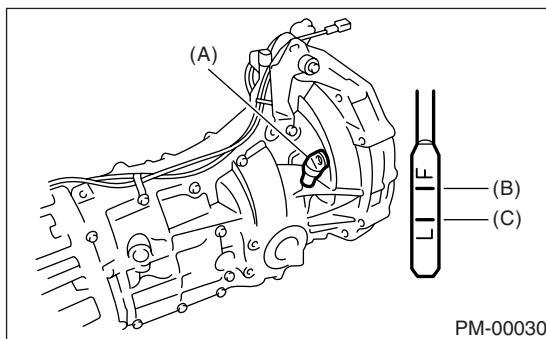
Check the engine oil amount. If the amount of oil is insufficient, check that no leaks are found. Then, add the necessary amount of the specified engine oil.



- (A) Engine oil level gauge
- (B) Engine oil filler cap
- (C) Upper level
- (D) Lower level
- (E) Approx. 1 ℓ (1.1 US qt, 0.9 Imp qt)

14.TRANSMISSION FLUID

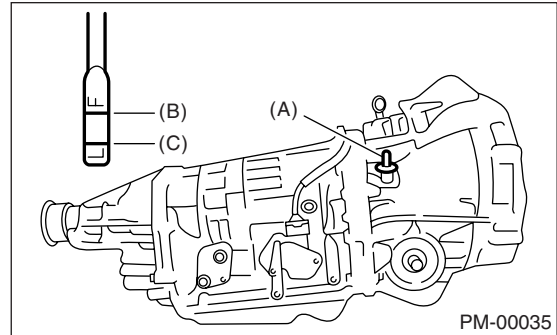
Check the transmission fluid amount. If the amount of fluid is inappropriate, check that no leaks are found. Then, add the necessary amount of specified fluid.



- (A) Oil level gauge
- (B) Upper level
- (C) Lower level

15.AT FRONT DIFFERENTIAL OIL

Check the AT front differential oil amount. If the amount of oil is inappropriate, check that no leaks are found. Then, add the necessary amount of the specified AT front differential oil.



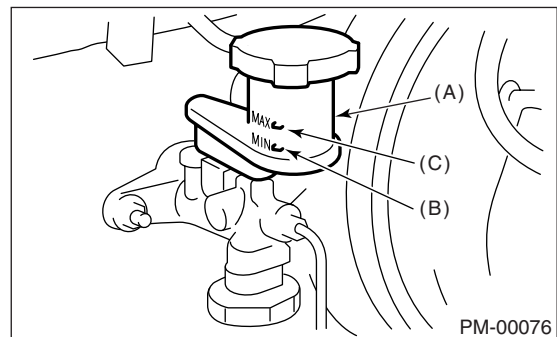
- (A) Oil level gauge
- (B) Upper level
- (C) Lower level

16.ENGINE COOLANT

Check the coolant amount on the reservoir. If the amount of engine coolant is insufficient, check that no leaks are found. Then, add the necessary amount of coolant with the specified concentration.

17.CLUTCH FLUID

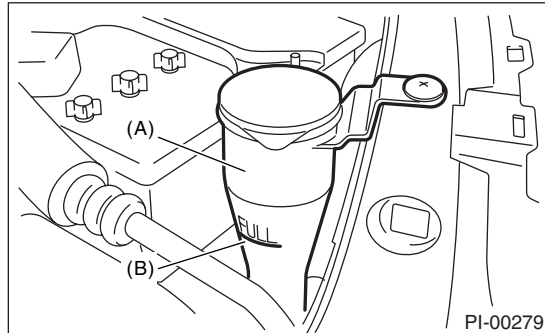
Check the clutch fluid amount. If the amount of fluid is insufficient, check that no leaks are found. Then, add the necessary amount of specified fluid.



- (A) Reservoir tank
- (B) MIN. level
- (C) MAX. level

18.WINDOW WASHER FLUID

Check the window washer fluid amount. If the amount is insufficient, check that no leaks are found. Then, add the necessary amount of washer fluid commercially available.



- (A) Window washer tank
- (B) FULL level

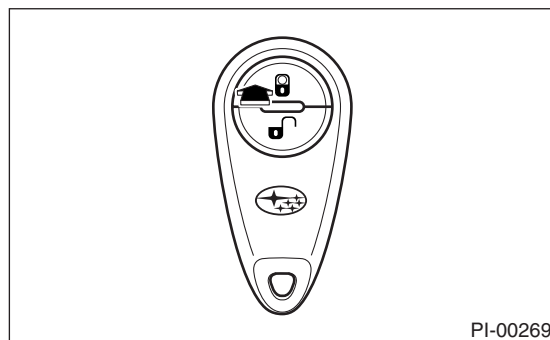
19.FRONT HOOD LATCH CHECK

Retract the front hood stay and close the front hood. Check that the front hood is completely latched.

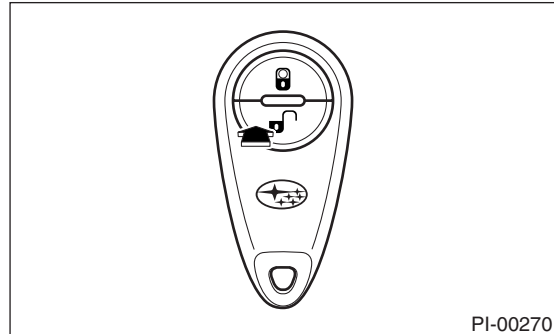
20.KEYLESS ENTRY SYSTEM

Check the keyless entry system operations as follows:

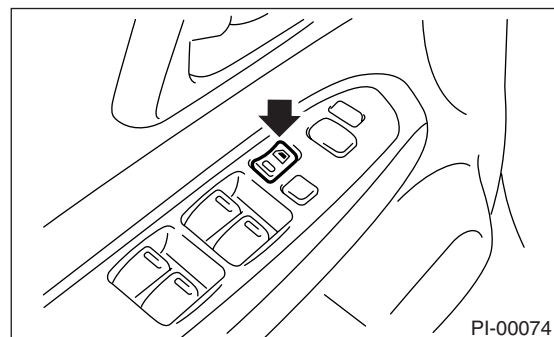
- Fully open all the door windows.
- Remove the key from the ignition switch and close all the doors including rear gate.
- Press the “LOCK/ARM” button once on the keyless transmitter. Check if all the doors are locked, the buzzer rings once and hazard light blinks once.



- Press the “UNLOCK/DISARM” button once on the keyless transmitter. Check if the driver’s side door is unlocked, the buzzer rings twice and hazard light blinks twice.



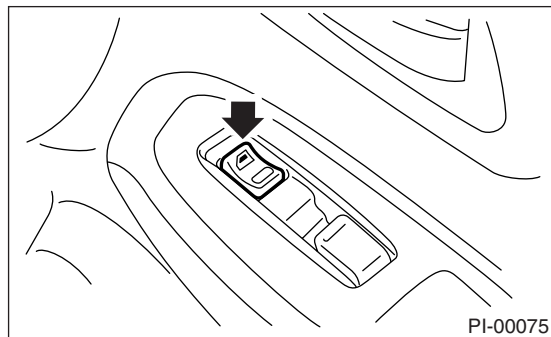
- Press the “UNLOCK/DISARM” button once on the keyless transmitter within 5 seconds. Check that all doors (including rear gate) are unlocked.
- Press the “LOCK/ARM” button on the keyless transmitter for approximately 2 seconds. Check whether a panic state (horn continuously honks) occurs. Also, check whether that state continues for 30 seconds or until the keyless transmitter button is pressed.
- Press the “LOCK/ARM” button once on the keyless transmitter with one door (including the rear gate) open. Check that the buzzer rings five times and the door open warning is issued. Next, close all the doors including rear gate. Check if all the doors are locked, the buzzer rings once and hazard light blinks once.
- Press the “LOCK” side of the power door switch with one door (including the rear gate) open. Next, close all the doors including rear gate. Check if all the doors are locked, the buzzer rings once and hazard light blinks once.
- Driver’s side



Pre-delivery Inspection

PRE-DELIVERY INSPECTION

- Passenger's side



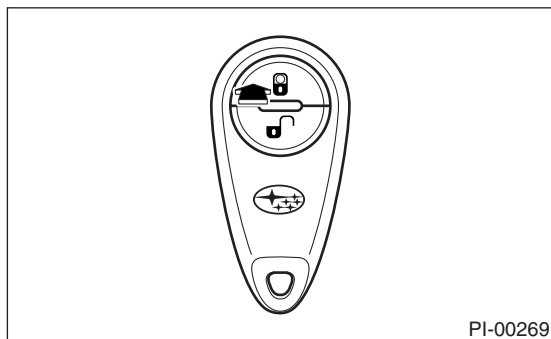
CHECK ALARM OPERATION.

The system uses a buzzer to ring an alarm when the doors are locked or unlocked. The alarm can be turned off if desired. To turn off the alarm, execute the unlocking procedures of the keyless entry system. Press the "LOCK/ARM" button and the "UNLOCK/DISARM" button simultaneously for more than 2 seconds. The buzzer will ring twice, the hazard light will blink twice, and the alarm will show that it is OFF. To turn ON the alarm, execute the unlocking procedures of the keyless entry system. Press the "LOCK/ARM" button and the "UNLOCK/DISARM" button simultaneously for more than 2 seconds. The buzzer will ring once, the hazard light will blink once, and the alarm will show that it is on.

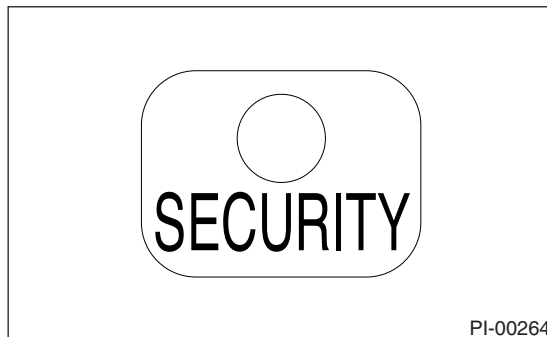
21.ALARM SYSTEM

Check that the alarm system is operating as shown below.

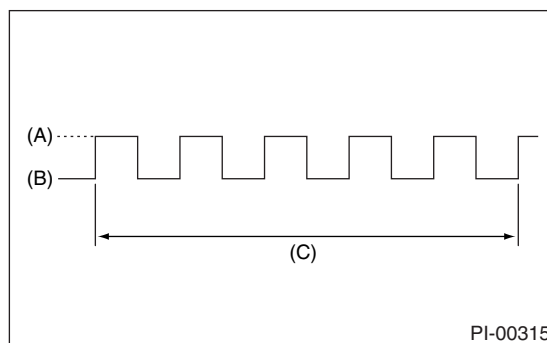
- 1) Fully open all the door windows.
- 2) Remove the key from the ignition switch and close all the doors including rear gate.
- 3) Press the "LOCK/ARM" button once on the keyless transmitter.



- 4) If all the doors are locked, the buzzer rings once, the hazard light blinks once and security indicator light blinks as shown in the figure, the alarm system is in the arming preparatory state.



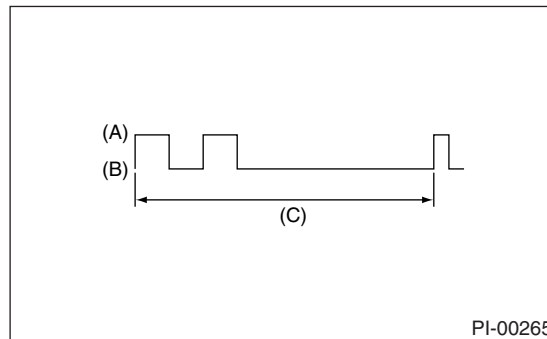
- Alarm system arming state



- (A) Light ON
- (B) Light OFF
- (C) 2 seconds

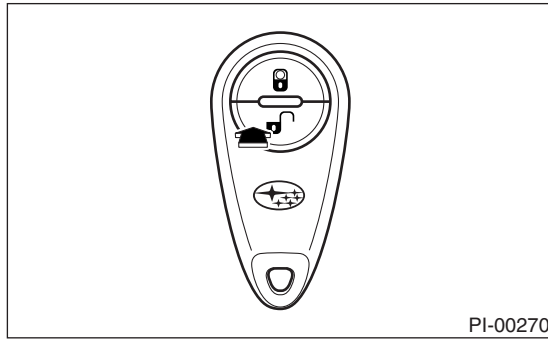
- 5) Check that the condition described in 4) lasts for 30 seconds and then the system is brought into the arming state.

- Alarm system arming state (all models)



- (A) Light ON
- (B) Light OFF
- (C) 2 seconds

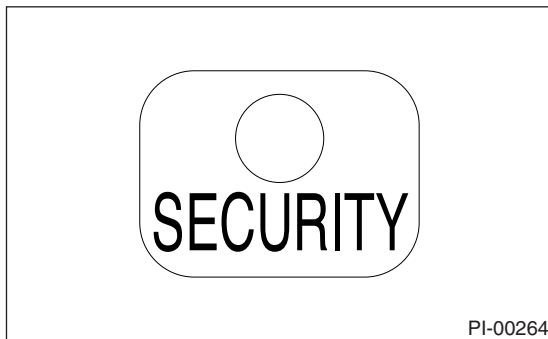
6) Press the “UNLOCK/DISARM” button once on the keyless transmitter.



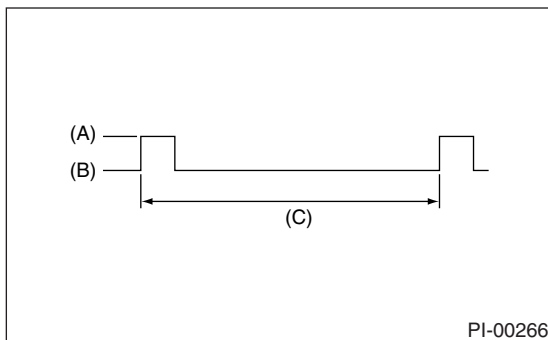
7) The driver's side door is unlocked, the buzzer rings twice and hazard light blinks twice, the room light is lit and if the security indicator light is extinguished, the alarm system has been disarmed.

NOTE:

After pressing the “UNLOCK/DISARM” button on the keyless transmitter, the security indicator light does not blink on models without an immobilizer.

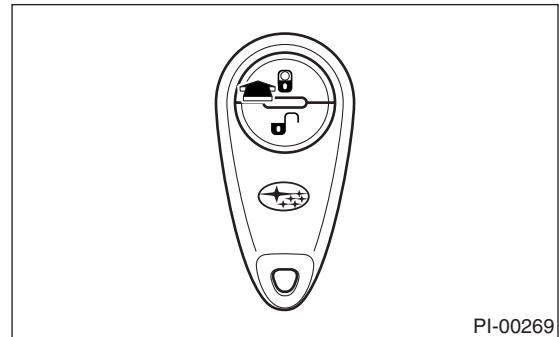


- Alarm system unarming preparatory state (model with immobilizer)



- (A) Light ON
- (B) Light OFF
- (C) 3 seconds

8) Press the “LOCK/ARM” button once on the keyless transmitter with one door (including the rear gate) open.

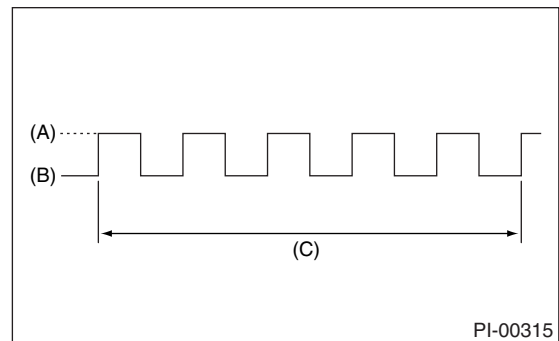


9) Check that the buzzer rings five times and the door open warning is issued.

10) Close all the doors including rear gate.

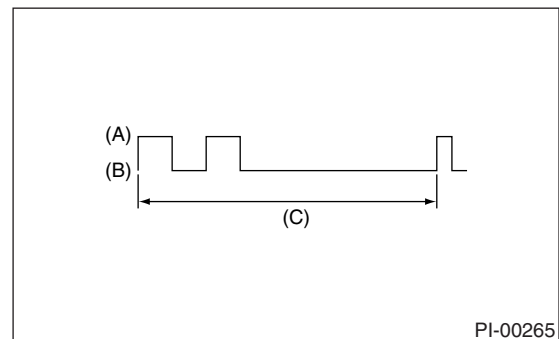
11) Check that it is in the arming state (all the doors are locked, the buzzer rings once and hazard light blinks once).

- Alarm system arming preparatory state



- (A) Light ON
- (B) Light OFF
- (C) 2 seconds

12) Check that the condition described in 11) lasts for 30 seconds and then the system is brought into the arming state.



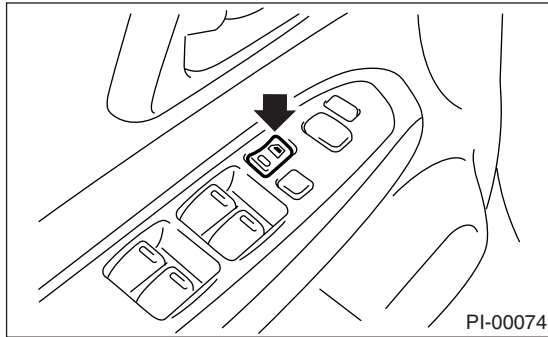
- (A) Light ON
- (B) Light OFF
- (C) 2 seconds

Pre-delivery Inspection

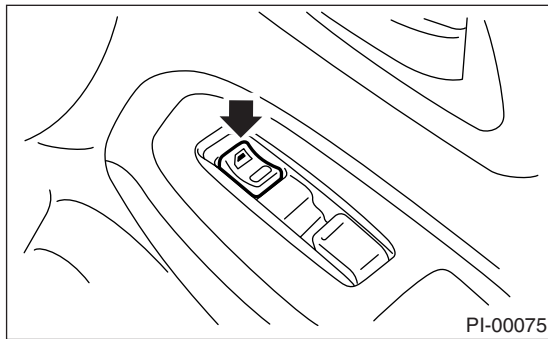
PRE-DELIVERY INSPECTION

13) Press the “LOCK” side of the power door switch with all doors (including the rear gate) open.

- Driver’s side



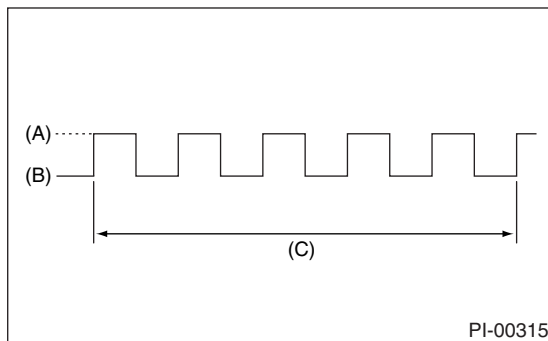
- Passenger’s side



14) Close all the doors including rear gate.

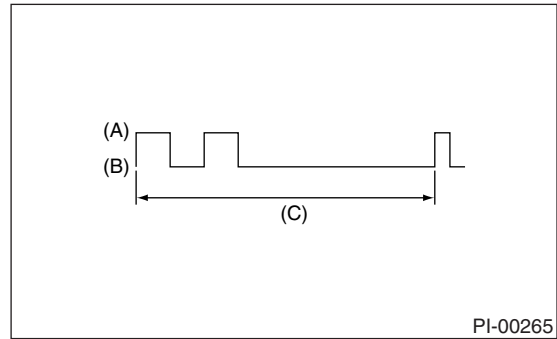
15) If all the doors are locked, the buzzer rings once and hazard light blinks once, the alarm system is in the arming preparatory state.

- Alarm system arming preparatory state



- (A) Light ON
- (B) Light OFF
- (C) 2 seconds

16) Check that the condition described in 15) lasts for 30 seconds and then the system is brought into the arming state.



- (A) Light ON
- (B) Light OFF
- (C) 2 seconds

17) Use the inner lock knob or key to unlock the door, and open the door while the alarm system is in the arming state.

18) Check whether the alarm state (horn continuously honks, hazard light blinks, and security indicator light illuminates) has occurred.

19) Check that the state described in 18) lasts for 30 seconds or more, or until the keyless transmitter button “UNLOCK/DISARM” is pressed.

20) Also, check that the starter motor does not operate and the engine does not start even if the ignition key is turned to the “START” position while in the arming state.

21) For model with impact sensor, manually tap on the windshield glass to cause an alarm to occur while the alarm system is in the arming state.

22) Perform troubleshooting on the security system if the above does not apply. <Ref. to SL-23, INSPECTION, Security System.>

22. SEAT

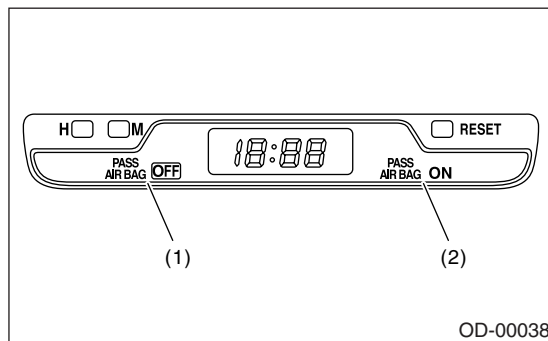
1) Check that each seat provides full functionality in sliding and reclining. Check all of the functions of the rear seat.

2) Check that the passenger's seat occupant detection system.

(1) Empty the passenger's seat and turn the ignition switch to ON.

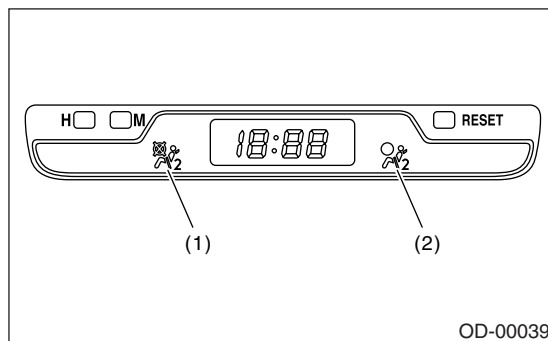
(2) Check the ON and OFF of passenger's airbag indicator light come on simultaneously for about 6 seconds and go off for 2 seconds, and then only OFF comes on again.

- U.S. model



- (1) Passenger's airbag OFF indicator light
- (2) Passenger's airbag ON indicator light

- Canada model



- (1) Passenger's airbag OFF indicator light
- (2) Passenger's airbag ON indicator light

(3) Put the special tool weight A and B on the passenger's seat to check if the ON of passenger's airbag indicator light comes on in about 4 seconds.

(4) Empty the passenger's seat and check if the OFF of passenger's airbag indicator light comes on in about 2 seconds.

23. SEAT BELT

1) Pull out the seat belt and then release it. Check that the belt retracts smoothly.

2) Check seat belt warning system

(1) Turn the ignition switch to ON without fastening driver's and passenger's seat belts.

(2) Check if the seat belt warning lights of driver's and passenger's side blink for about 6 seconds and the buzzer beeps intermittently.

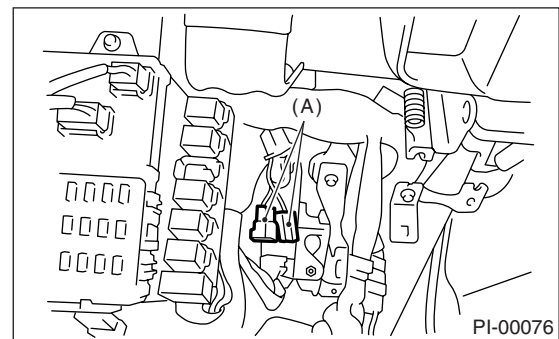
(3) Then, check that the seat belt warning light comes on and blinks, and buzzer beeps in 15 second cycles. (If the passenger's seat is empty, seat belt warning light for passenger's side does not operate.)

24. WHEEL ALIGNMENT

Check the wheel alignment. <Ref. to FS-5, Wheel Alignment.> <Ref. to RS-6, Wheel Alignment.>

25. TEST MODE CONNECTOR

Turn the ignition switch to ON and check that the engine malfunction indicator light starts blinking. If the light blinks, return the ignition key to LOCK and disconnect the test mode connector. Then, turn the ignition key to ON again. If the engine malfunction indicator light blinks at that time in spite of the disconnected test mode connector, carry out an engine diagnosis.



(A) Test mode connector (Green)

26. STARTING CONDITION

Start the engine and check that the engine starts smoothly. If the battery voltage is low, recharge or replace the battery. If any noises are observed, immediately stop the engine and check and repair the abnormal components.

27. EXHAUST SYSTEM

Listen to the exhaust noise to see if no noises are observed.

28. INDICATOR AND WARNING LIGHTS

Check that all the indicator and warning lights are gone out.

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29.CLOCK

Check the clock for normal operations and enough accuracy.

30.RADIO

Check the radio for full functionality and normal noise level. Also check the CD unit operations.

31.ACCESSORY POWER SOCKET

- 1) Check the lighting system operations.
- 2) Check operation of the accessory power socket in console box.
- 3) Check operation of the accessory power socket in luggage room.

32.LIGHTING SYSTEM

- Check the headlight operations.
- Check the stop light operation.
- Check other lights for normal operations.

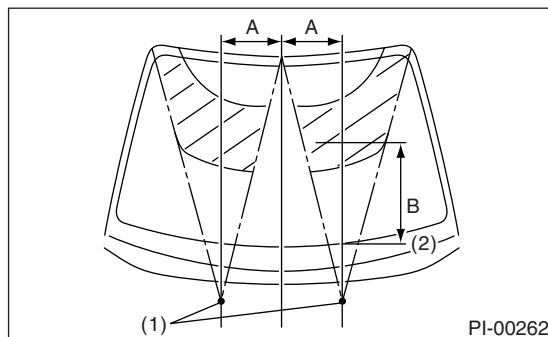
33.WINDOW WASHER

Check that the window washer system injects washer fluid to the specified area of the windshield and rear window glass shown in the figure.

Front injection position:

A: 250 mm (9.84 in)

B: 345 mm (13.58 in)

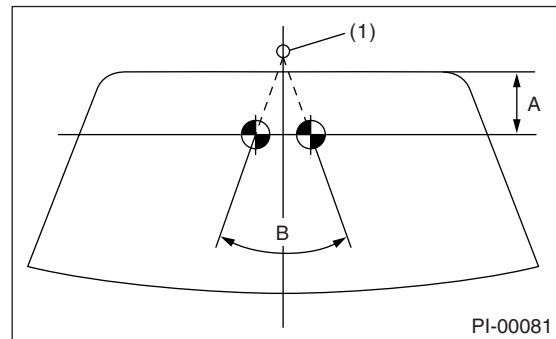


- (1) Nozzle
(2) Ceramic line

Rear injection position:

A: 35 mm (1.38 in)

B: 72°



- (1) Nozzle

34.WIPER

Check the front and rear wipers for normal operations.

35.POWER WINDOW OPERATION CHECK

Operate the power window switches one by one to check that each of the power windows goes up and down without noises.

36.BRAKE TEST

Check the foot brake for normal operations.

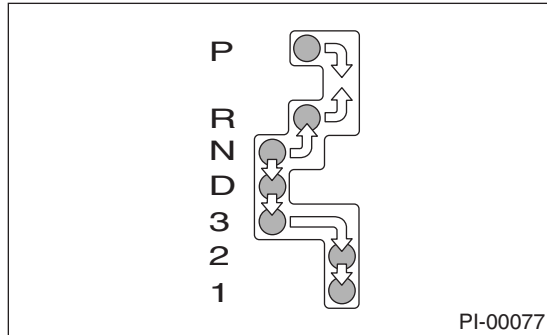
37.PARKING BRAKE

Check the parking brake for normal operations.

38.AT SHIFT CONTROL

- 1) Turn the ignition switch to ON.
- 2) While brake pedal is not depressed, check if the select lever does not move from "P" range.
- 3) While brake pedal is depressed, check if the select lever moves from "P" range.
- 4) Set the select lever to other than "P" range.
- 5) When the ignition switch is turned OFF, check if the ignition key switch cannot be removed.

6) Set the AT selector lever to each gear position while checking that the demanded gear position is correctly attained.



Selector Position	Gear position			
	1st	2nd	3rd	4th
D	OK	OK	OK	OK
3	OK	OK	OK	—
2	—	OK	—	—
1	OK	—	—	—

39.HEATER & VENTILATION

Operate the heater & ventilation system to check for normal airflow outlet control, air inlet control, air-flow capacity and heating performance.

40.AIR CONDITIONER

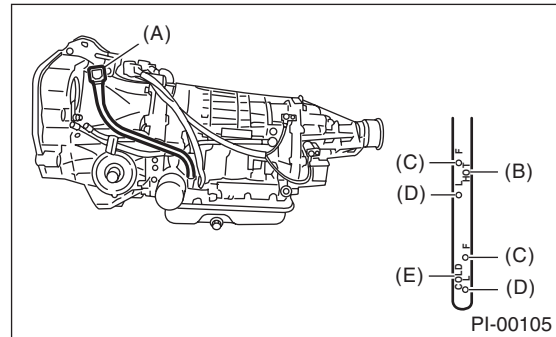
Operate the air conditioner. Check that the A/C compressor operates normally and enough cooling is provided.

41.CRUISE CONTROL

Operate the cruise control system. Check whether operating and canceling of other systems can be executed correctly.

42.ATF LEVEL

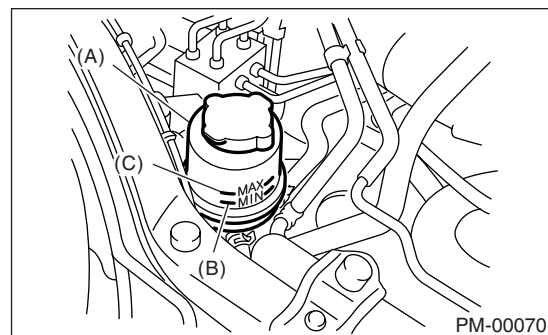
After selecting all positions (P, R, N, D, 3, 2, 1), set the select lever in P range. Measure the ATF level with engine idling for one or two minutes. If the amount of ATF is insufficient, check that no leaks are found. Then, add the necessary amount of the specified ATF.



- (A) Level gauge
- (B) Check position when "HOT"
(70 — 80°C (158 — 176°F))
- (C) Upper level
- (D) Lower level
- (E) Check position when "COLD"
(20 — 30°C (68 — 86°F))

43.POWER STEERING FLUID LEVEL

Check that the power steering fluid level is normal. If insufficient, check for leaks. Then add the necessary amount of the specified power steering fluid.



- (A) Reservoir tank
- (B) MIN. level
- (C) MAX. level

44. FLUID LEAK CHECK

Check entire areas of the vehicle for any trace of coolant/oil/fluid leaks.

45. WATER LEAK TEST

Spray the vehicle with water using a hose and check that no water enters the passenger compartment.

- Before performing the water leakage test, remove anything that may obstruct the operation or which must be kept dry.
- Close all the windows and doors securely. Close the hood before starting the test.
- Connect a hose to a tap, and spray water on the vehicle. The rate of water spray must be approx. 20 to 25 ℓ (5.3 — 6.6 US gal, 4.4 — 5.5 Imp gal) per minute.

When spraying water on areas adjacent to the floor and wheel house, increase the pressure. When spraying water on areas other than the floor and wheel house, decrease the pressure. But the force of water must be made strong occasionally by pressing the end of the hose.

NOTE:

Be sure to keep the hose at least 10 cm (3.9 in) from vehicle.

Check the following areas.

- Front window and body framework mating portion
- Door mating portions
- Glass mating portions
- Rear quarter window mating portions
- Rear window and body framework mating portion
- Around roof drips

If any dampness in the compartments is discovered after the water has been applied, carefully check all the areas that may have possibly contributed to the leak.

46. APPEARANCE CHECK 2

1) When vehicle body is covered with protective film (wrap guard), peel it off.

NOTE:

- It is easier to remove the wrap guard using steam.
- For the vehicle left for a long time or at low temperature, sprinkle some water heated 50 — 60°C (122 — 140°F) over the vehicle to raise its surface temperature before peeling off the wrap guard. Do not use the water heated to over 60°C (140°F).
- If the adhesive remains exists on the coated surface, soak a flannel rag, etc. with a small amount of coating wax or solvent such as oil benzene and IPA, put the soaked cloth on the remains lightly, and then wipe them off with a flannel rag etc.
- Keep solvent from touching the resin or rubber parts. Do not use coating wax or solvent while the component surface temperature is high due to hot weather etc.
- If the coated surface is swollen out due to seams or moisture, expose the vehicle to the sunlight for a few hours or heat the seam and swollen portions using a dryer etc.
- Dispose of the peeled wrap guard as burnable industrial garbage.
- If a yellow label is attached to the fog light lens, remove it.

2) Check the whole vehicle body for flaking paint, damage by transportation, corrosion, dirt, cracks or blisters.

NOTE:

- It is better to determine an inspection pattern in order to avoid missing an area, since the total inspection area is wide.
 - Do not repair the body paint unless absolutely necessary. Also, if the vehicle is in need of repair to remove scratches or corroded paint, the repair area must be limited to the minimum. Re-painting and spray painting must be avoided as possible.
- 3) Check each window glass for scratches carefully. Slight damage may be removed by polishing with cerium oxide. (Fill a cup half with cerium oxide, and add warm water to it. Then agitate the content until it turns to wax. Apply this wax to a soft cloth, and polish the glass with it.)
- 4) Check each portion of the vehicle body and underside components for the formation of rust. If rust is discovered, remove it with sandpaper of #80 to #180 and treat the surface with rust preventive. After this treatment is completed, flush the portion thoroughly, and prepare the surface for repair painting.
- 5) Check each portion of body and all of the exterior parts for deformation or distortion. Also, check each lamp lens for cracks.

PERIODIC MAINTENANCE SERVICES

PM

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General Description

PERIODIC MAINTENANCE SERVICES

1. General Description

A: GENERAL DESCRIPTION

Be sure to perform periodic maintenance in order to maintain vehicle performance and find problems before they occur.

Schedule

PERIODIC MAINTENANCE SERVICES

2. Schedule

A: MAINTENANCE SCHEDULE 1

1. FOR U.S. MODEL

		MAINTENANCE INTERVAL																		
		[Number of months or km (miles), whichever occurs first]																		
	Months	3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75	82.5	90	97.5	105	112.5	120	Remarks	
	× 1,000 km	4.8	12	24	36	48	60	72	81.4	96	108	120	132	144	156	168	180	192		
	× 1,000 miles	3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75	82.5	90	97.5	105	112.5	120		
1	Engine oil		R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R		
2	Engine oil filter		R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R		
3	Spark plug					R				R				R				R	Non-turbo Model	
										R								R	Turbo Model	
4	Drive belt					I				I				I		R				
5	Timing belt					I				I				I		R				
6	Fuel line					(I)				(I)				(I)				I	Note (1)	
7	Fuel filter									R								R	Note (1)	
8	Air cleaner element					R				R				R				R	Note (2)	
9	Cooling system					I				I				I				I		
10	Engine coolant					R				R				R				R		
11	Clutch system			I		I		I		I		I		I		I		I		
12	Transmission oil					I				I				I				I		
13	ATF					I				I				I				I	Note (3)	
14	Front & rear differential gear oil					I				I				I				I		
15	Brake line			I		I		I		I		I		I		I		I		
16	Brake fluid					R				R				R				R		
17	Disc brake pads & discs					I				I				I				I		
18	Brake linings and drums					I				I				I				I		
19	Parking brake			I		I		I		I		I		I		I		I		
20	Suspension			I		I		I		I		I		I		I		I		
21	Wheel bearing									(I)								(I)		
22	Axle boots & joints			I		I		I		I		I		I		I		I		
23	Tire rotation		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	Note (4)	
24	Steering system (Power steering)			I		I		I		I		I		I		I		I		
25	Airbag system	10th-year inspection																		
26	A/C filter	Every 12 months or 12,000 km (7,500 miles) inspection																		Note (5)

Symbol

R: Replace

I: Inspect

(R) or (I): Inspections recommended for vehicle safety

NOTE:

1. This inspection is not necessary to observe exhaust gas regulations or is the responsibility of the manufacturer under the current basic EPA regulations that must be observed by law.

2. Replace the air cleaner element more frequently than the periodic replacement if the vehicle is being used in an excessively dusty environment.

3. The ATF filter needs replacement when it is physically damaged or ATF leaked.

4. Replace the tires if the tread-wear indicator has caused a bar-shaped cut across the tread. The indicator will appear when the remaining amount of tread is less than 1.6 (0.063 in).

5. If equipped with the A/C filter

Schedule

PERIODIC MAINTENANCE SERVICES

2. FOR CANADA MODEL

		MAINTENANCE INTERVAL [Number of months or km (miles), whichever occurs first]																		
	Months	3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75	82.5	90	97.5	105	112.5	120	Remarks	
	× 1,000 km	4.8	12	24	36	48	60	72	81.4	96	108	120	132	144	156	168	180	192		
	× 1,000 miles	3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75	82.5	90	97.5	105	112.5	120		
1	Engine oil	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R		
2	Engine oil filter	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R		
3	Spark plug					R				R				R				R	Non-turbo Model	
										R								R	Turbo Model	
4	Drive belt					I				I				I		R				
5	Timing belt					I				I				I		R				
6	Fuel line					(I)				(I)				(I)				I	Note (1)	
7	Fuel filter									R								R	Note (1)	
8	Air cleaner element					R				R				R				R	Note (2)	
9	Cooling system					I				I				I				I		
10	Engine coolant					R				R				R				R		
11	Clutch system			I		I		I		I		I		I		I		I		
12	Transmission oil					I				I				I				I		
13	ATF					I				I				I				I	Note (3)	
14	Front & rear differential gear oil					I				I				I				I		
15	Brake line			I		I		I		I		I		I		I		I		
16	Brake fluid					R				R				R				R		
17	Disc brake pads & discs					I				I				I				I		
18	Brake linings and drums					I				I				I				I		
19	Parking brake			I		I		I		I		I		I		I		I		
20	Suspension			I		I		I		I		I		I		I		I		
21	Wheel bearing									(I)								(I)		
22	Axle boots & joints			I		I		I		I		I		I		I		I		
23	Tire rotation		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I	Note (4)	
24	Steering system (Power steering)			I		I		I		I		I		I		I		I		
25	Airbag system	10th-year inspection																		
26	A/C filter	Every 12 months or 12,000 km (7,500 miles) inspection																		Note (5)

Symbol

R: Replace

I: Inspect

(R) or (I): Inspections recommended for vehicle safety

NOTE:

1. This inspection is not necessary to observe exhaust gas regulations or is the responsibility of the manufacturer under the current basic EPA regulations that must be observed by law.
2. Replace the air cleaner element more frequently than the periodic replacement if the vehicle is being used in an excessively dusty environment.
3. The ATF filter needs replacement when it is physically damaged or ATF leaked.
4. Replace the tires if the tread-wear indicator has caused a bar-shaped cut across the tread. The indicator will appear when the remaining amount of tread is less than 1.6 (0.063 in).
5. If equipped with the A/C filter

Schedule

PERIODIC MAINTENANCE SERVICES

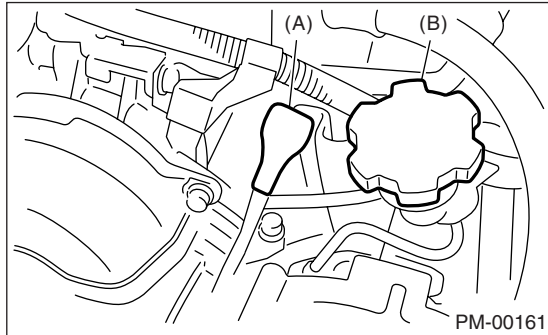
B: MAINTENANCE SCHEDULE 2

Item	Every	Repeat short distance drive	Repeat rough muddy road drives	Extremely cold weather area	Salt or other corrosive used or coastal area	High humidity or mountain area	Repeat towing trailer
Engine oil	3.75 months	R		R			R
	6,000 km						
	3,750 miles						
Engine oil filter	3.75 months	R		R			R
	6,000 km						
	3,750 miles						
Fuel filter	15 months				I		
	24,000 km						
	15,000 miles						
Fuel line	15 months				I		
	24,000 km						
	15,000 miles						
Transmission oil	15 months						R
	24,000 km						
	15,000 miles						
ATF	15 months						R
	24,000 km						
	15,000 miles						
Front & rear differential gear oil	15 months						R
	24,000 km						
	15,000 miles						
Brake line	15 months	I	I		I		I
	24,000 km						
	15,000 miles						
Brake fluid	15 months					R	
	24,000 km						
	15,000 miles						
Disc brake pads & discs	15 months	I	I		I		I
	24,000 km						
	15,000 miles						
Brake linings and drums	15 months	I	I		I		I
	24,000 km						
	15,000 miles						
Parking brake	15 months	I	I		I		I
	24,000 km						
	15,000 miles						
Suspension	7.5 months		I	I	I		I
	12,000 km						
	7,500 miles						
Axle boots & joints	7.5 months	I	I	I	I		I
	12,000 km						
	7,500 miles						
Steering system (Power steering)	7.5 months	I	I	I	I		I
	12,000 km						
	7,500 miles						

3. Engine Oil

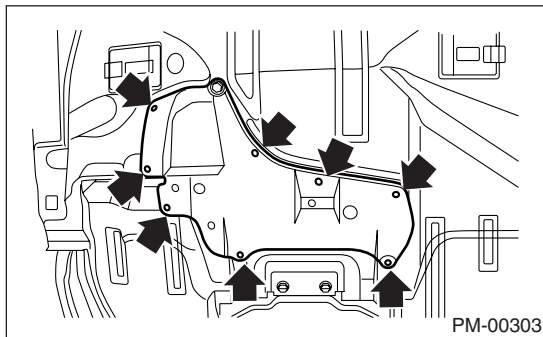
A: REPLACEMENT

1) Open the engine oil filter cap for quick draining of engine oil.

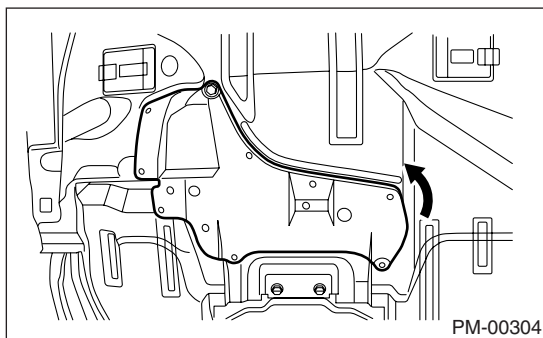


- (A) Oil level gauge
- (B) Engine oil filter cap

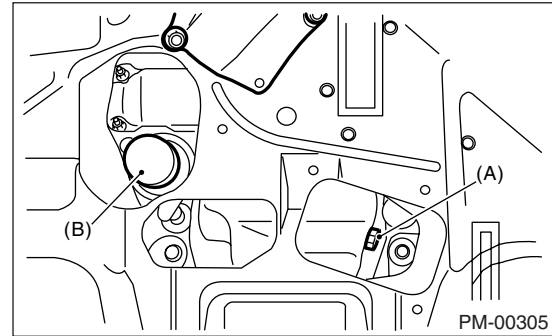
2) Remove the service hole cover clip.



3) Turn the service hole cover in the counterclockwise direction (looking from the bottom side of the vehicle).



4) Drain engine oil by loosening the engine oil drain plug.

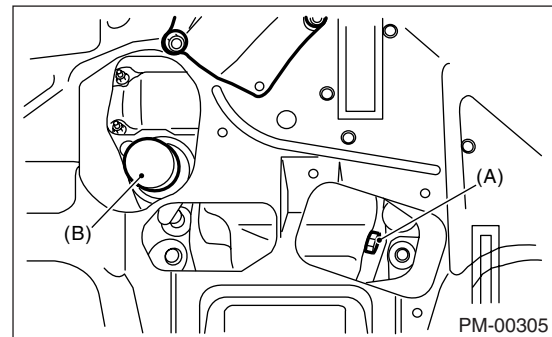


- (A) Engine oil drain plug
- (B) Oil filter

5) Replace the drain plug gasket with a new one.
6) Tighten the engine oil drain plug after draining engine oil.

Tightening torque:

44 N·m (4.5 kgf-m, 33 ft-lb)



- (A) Engine oil drain plug
- (B) Oil filter

7) Fill engine oil through the level gauge up to center between the upper level and lower level. Place the vehicle on a level surface when checking oil level. Use engine oil of proper quality and viscosity, selected in accordance with the table in figure.

Recommended oil:

API standard

SM specifications marked with “Energy saver or Energy saver II” (If an SM grade product is difficult to obtain, use an SJ grade product.)

ILSAC standard

GF-4 specifications with the mark of “Star burst”

Engine oil capacity:

Upper level:

Approx. 4.0 ℓ (4.2 US qt, 3.5 Imp qt)

Lower level:

Approx. 3.0 ℓ (3.2 US qt, 2.6 Imp qt)

SAE (A)							
(°C)	-30	-20	-15	0	15	30	40
(°F)	-22	-4	5	32	59	86	104
		10W-30, 10W-40					
		5W-30 (B)					

PM-00347

(A) Viscosity No. and applicable temperature

(B) Recommended

The vehicle will start well even when temperatures are low or high by increasing the cranking speed by reducing viscous friction for the appropriate viscosity.

NOTE:

- Do not use any oil from a different manufacturer than that is in the engine when replacing oil. Use oil that matches the API standards and SAE viscosity number set by Subaru.
- It is acceptable to use oil having the viscosities described below if the vehicle is being used in desert locations or in excessive environments where temperatures are extremely high.

API standard: SM or SL

SAE viscosity No.: 30, 40, 10W-50, 20W-40, 20W-50

8) Close the engine oil filler cap.

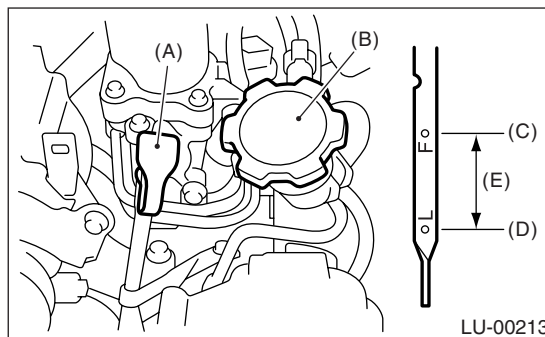
9) Start the engine and warm it up for a time.

10) Stop the engine to inspect the oil level again.

<Ref. to PM-7, INSPECTION, Engine Oil.>

B: INSPECTION

- 1) Park the vehicle on a level surface.
- 2) Remove the oil level gauge and wipe away all of the oil.
- 3) Reinsert the level gauge all the way. Be sure that the level gauge is correctly inserted and in the correct position.
- 4) Remove the level gauge again and record the oil level. If the oil level is below the “L” line, add oil to bring the level up to the “F” line.



(A) Engine oil level gauge

(B) Engine oil filler cap

(C) Upper level

(D) Lower level

(E) Approx. 1 ℓ (1.1 US qt, 0.9 Imp qt)

5) Wait for several minutes until the oil has returned to the oil pan after stopping the engine.

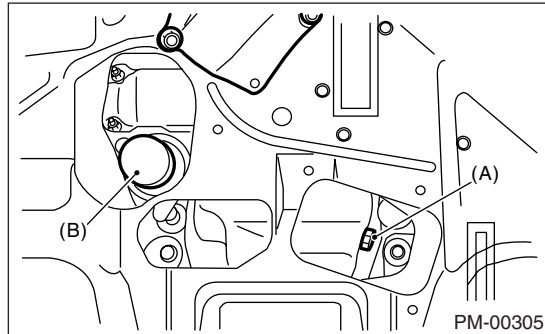
6) Immediately after driving or while the engine is warm, the engine oil level may be shown between the “F” line and the notch mark. This is caused by thermal expansion of engine oil.

7) To prevent overfilling of engine oil, do not add oil above “F” line when the engine is cold.

4. Engine Oil Filter

A: REPLACEMENT

1) Remove the engine oil filter.



(A) Engine oil drain plug

(B) Oil filter

ST 18332AA000 OIL FILTER WRENCH (Outer diameter: 68 mm (2.68 in) for oil filter)

ST 18332AA010 OIL FILTER WRENCH (Outer diameter: 65 mm (2.56 in) for oil filter)

2) Clean the oil filter installation surface on cylinder block or oil cooler.

3) Obtain a new engine oil filter and apply a thin coat of engine oil to the seal rubber.

CAUTION:

Be careful because the oil filters having an outer diameter of 80 mm (3.15 in) cannot be used.

4) Install the oil filter by turning it by hand, being careful not to damage seal rubber.

Tighten the oil filter 68 mm (2.68 in) in diameter (approx. 1 rotation) after the seal rubber of the oil filter comes in contact with cylinder block or oil cooler.

Tightening torque

14 N·m (1.4 kgf·m, 10.3 ft·lb)

CAUTION:

Do not tighten excessively, or oil may leak.

5) After mounting the oil filter, fill the prescribed amount of engine oil. <Ref. to PM-6, REPLACEMENT, Engine Oil.>

NOTE:

The filter element and filter case are permanently jointed; therefore, interior cleaning is not necessary.

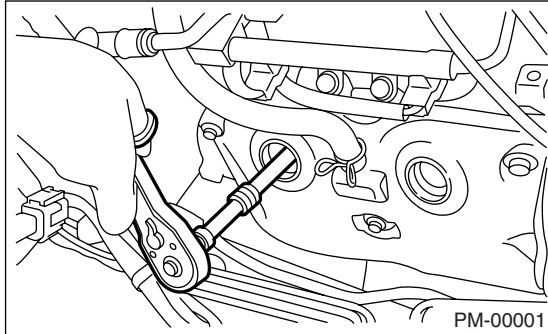
6) After installing the oil filter, run the engine and make sure that no oil is leaking around seal rubber.

7) Check the engine oil level. <Ref. to LU(H4SO)-10, REPLACEMENT, Engine Oil.>

5. Spark Plug

A: REPLACEMENT

- 1) Remove the intake duct and intake chamber.
- 2) Remove the washer tank and set to the side.
- 3) Disconnect the spark plug cord.
- 4) Remove the spark plug with a plug-wrench.



- 5) Install a new spark plug.

Spark plug:

Non-turbo model

NGK: FR5AP-11

Turbo model:

NGK: ILFR6B

Spark plug gap:

Non-turbo model

1.0 — 1.1 mm (0.039 — 0.043 in)

Turbo model

0.7 — 0.8 mm (0.028 — 0.031 in)

- 6) Tighten the spark plug lightly with hand, and then secure with a plug-wrench to the specified torque.

Tightening torque:

21 N·m (2.14 kgf-m, 15.49 ft-lb)

NOTE:

- Be sure to place the gasket between the cylinder head and spark plug.
- If the torque wrench is not available, tighten the spark plug until gasket contacts cylinder head; then tighten further 1/4 to 1/2 turns.

6. V-belt

A: INSPECTION

- 1) Replace the belts, if crack, fraying or wear is found.
- 2) Check the V-belt tension and adjust it if necessary by changing the generator installing position or idler pulley installing position. <Ref. to PM-10, REPLACEMENT, V-belt.>

Belt tension (A):

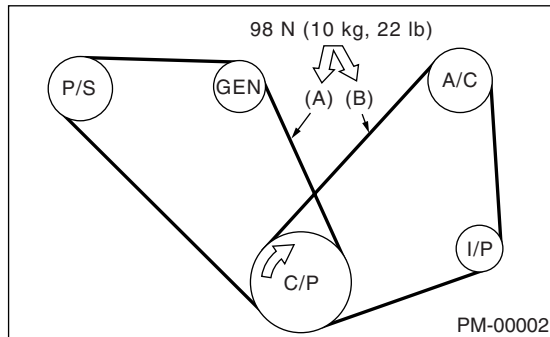
When replaced: 7.0 — 9.0 mm (0.276 — 0.354 in)

When reused: 9.0 — 11.0 mm (0.354 — 0.433 in)

Belt tension (B):

When replaced: 7.5 — 8.5 mm (0.295 — 0.335 in)

When reused: 9.0 — 10.0 mm (0.354 — 0.394 in)



(A) Front side belt

(B) Rear side belt

C/P Crank pulley

GEN Generator

P/S Power steering oil pump pulley

A/C A/C compressor pulley

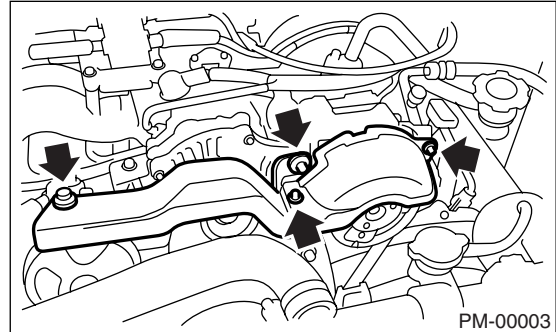
I/P Idler pulley

B: REPLACEMENT

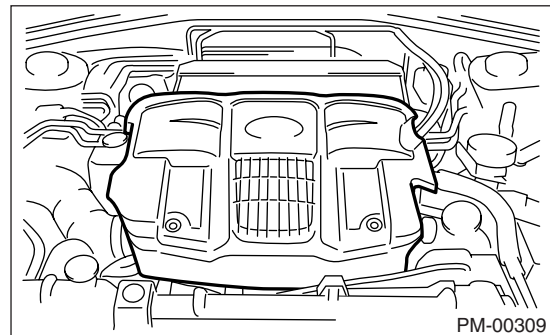
1. V-BELT COVER

Remove the V-belt covers.

- Non-turbo model



- Turbo model



2. FRONT SIDE BELT (FOR POWER STEERING OIL PUMP AND GENERATOR)

NOTE:

Wipe off any oil or water on the belt and pulley.

- 1) Loosen the lock bolt (A).
- 2) Loosen the slider bolt (B).
- 3) Remove the front side bolt (C).
- 4) Install a new belt, and tighten the slider bolt so as to obtain the specified belt tension.
- 5) Tighten the lock bolt (A).
- 6) Tighten the slider bolt (B).

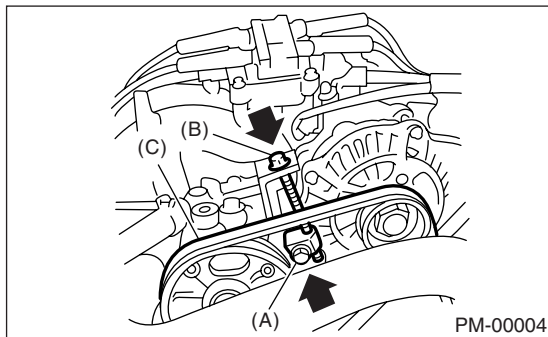
Tightening torque:

Lock bolt

25 N·m (2.5 kgf-m, 18 ft-lb)

Slider bolt

8 N·m (0.8 kgf-m, 5.8 ft-lb)



3. REAR SIDE BELT (FOR AIR CONDITIONER)

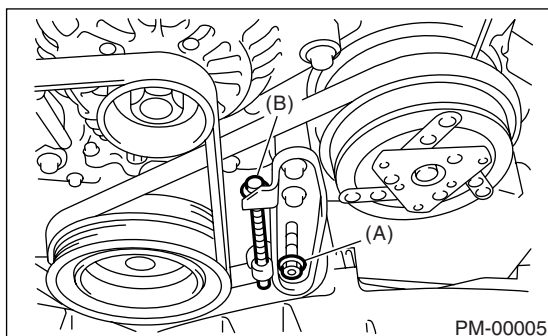
NOTE:

Wipe off any oil or water on the belt and pulley.

- 1) Remove the front side belts.
- 2) Loosen the lock nut (A).
- 3) Loosen the slider bolt (B).
- 4) Remove the rear side belt.
- 5) Install a new belt, and tighten the slider bolt so as to obtain the specified belt tension.
- 6) Tighten the lock nut (A).
- 7) Install the front side belt. <Ref. to ME(H4SO)-37, FRONT SIDE BELT, INSTALLATION, V-belt.>

Tightening torque:

23 N·m (2.3 kgf-m, 17.0 ft-lb)



Timing Belt

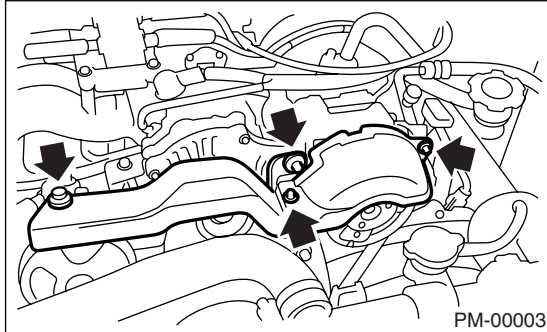
PERIODIC MAINTENANCE SERVICES

7. Timing Belt

A: REPLACEMENT

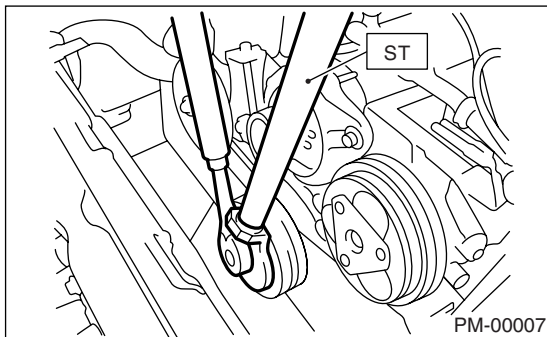
1. NON-TURBO MODEL

- 1) Remove the radiator fan and air conditioner fan. <Ref. to CO(H4SO)-33, TURBO MODEL, REMOVAL, Radiator Main Fan and Fan Motor.> <Ref. to CO(H4SO)-39, Radiator Sub Fan and Fan Motor.>
- 2) Protect the radiator with cardboard and blanket.
- 3) Remove the V-belt covers.

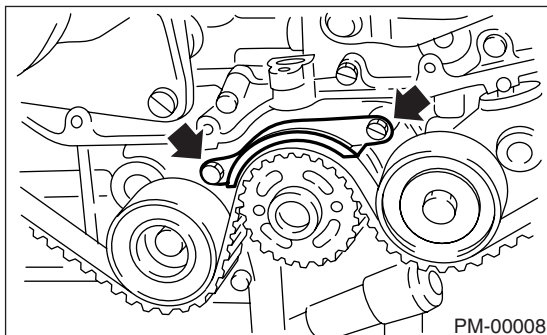


- 4) Remove the V-belts. <Ref. to ME(H4SO)-37, V-belt.>
- 5) Remove the A/C compressor V-belt tensioner.
- 6) Using the ST, lock the crankshaft and remove pulley bolt.

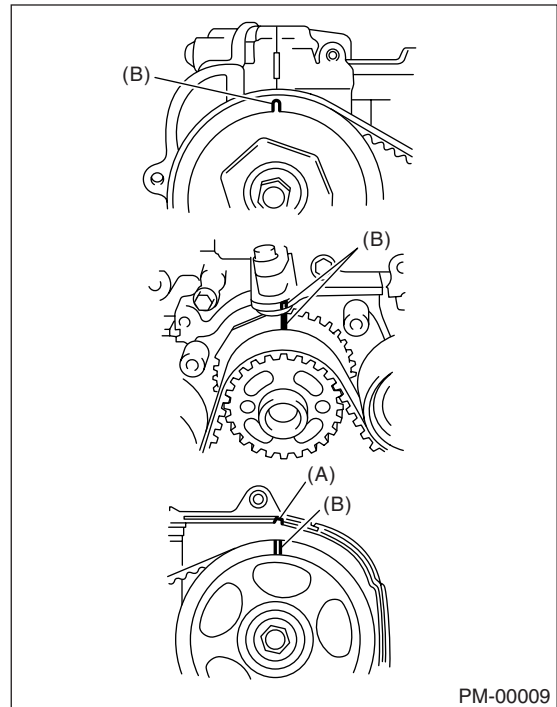
ST 499977100 CRANK PULLEY WRENCH



- 7) Remove the crank pulley.
- 8) Remove the belt cover LH.
- 9) Remove the front timing belt cover.
- 10) Remove the timing belt guide. (MT model)

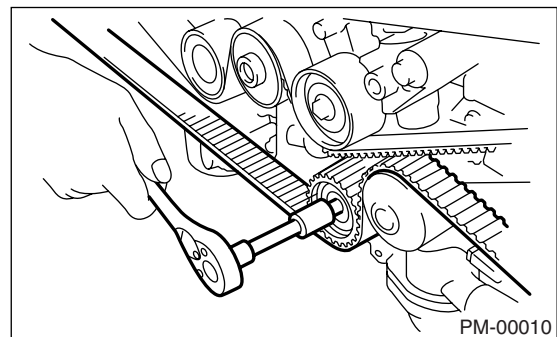


- 11) Turn the crankshaft and align the alignment marks on crankshaft, and left and right cam sprockets with notches of belt cover and cylinder block.
- ST 499987500 CRANKSHAFT SOCKET



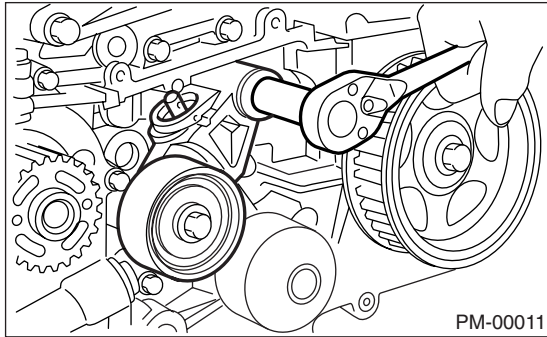
- (A) Notch
(B) Alignment mark

- 12) Remove the belt idler.
- 13) Remove the belt idler (No. 2).



- 14) Remove the timing belt.

- 15) Remove the automatic belt tension adjuster assembly.

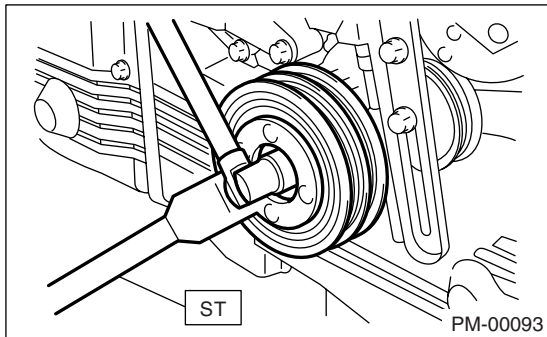


- 16) Install in the reverse order of removal. <Ref. to ME(H4SO)-42, INSTALLATION, Timing Belt.>

2. TURBO MODEL

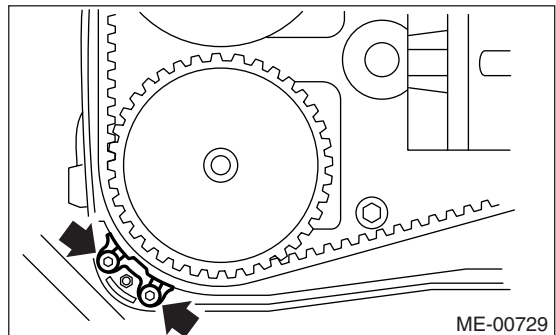
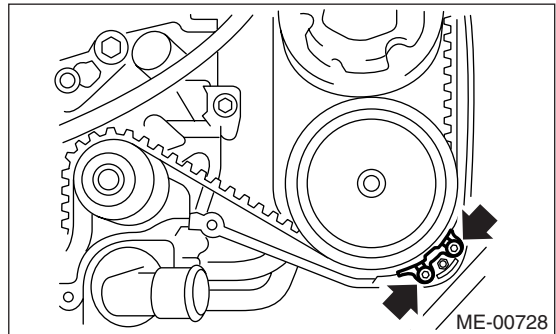
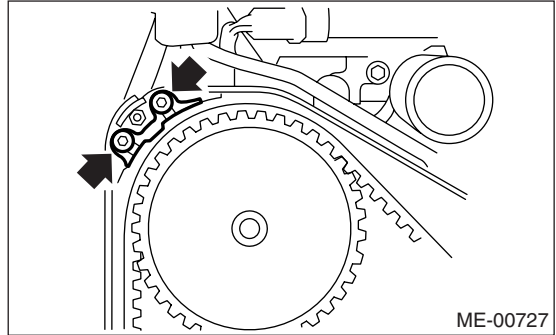
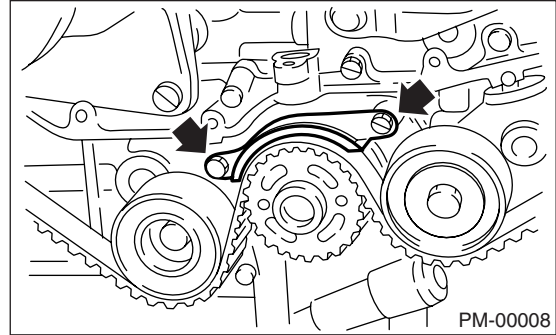
- 1) Remove the radiator fan and air conditioner fan. <Ref. to CO(H4SO)-32, Radiator Main Fan and Fan Motor.> <Ref. to CO(H4SO)-39, Radiator Sub Fan and Fan Motor.>
- 2) Protect the radiator with cardboard and blanket.
- 3) Remove the V-belts. <Ref. to ME(H4SO)-37, V-belt.>
- 4) Remove the A/C compressor V-belt tensioner.
- 5) Using the ST, lock the crankshaft and remove pulley bolt.

ST 499977100 CRANK PULLEY WRENCH



- 6) Remove the crank pulley.
- 7) Remove the belt cover (LH).
- 8) Remove the belt cover (RH).
- 9) Remove the front belt cover.

- 10) Remove the timing belt guide. (MT model)

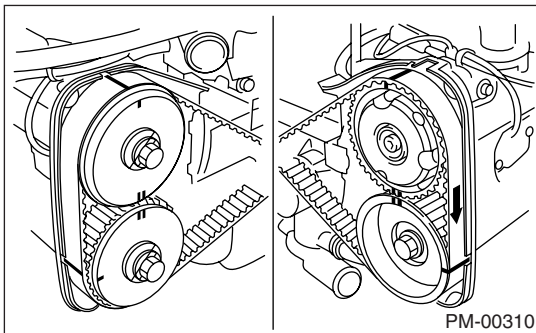
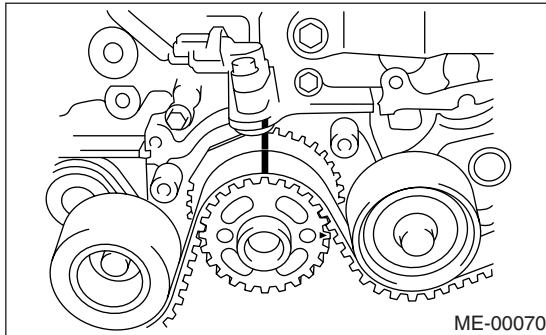


Timing Belt

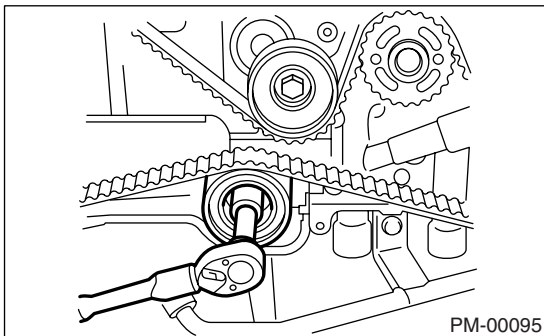
PERIODIC MAINTENANCE SERVICES

11) Turn the crankshaft and align the alignment marks on crankshaft, and left and right cam sprockets with notches of belt cover and cylinder block. Use the ST to turn crankshaft.

ST 499987500 CRANKSHAFT SOCKET

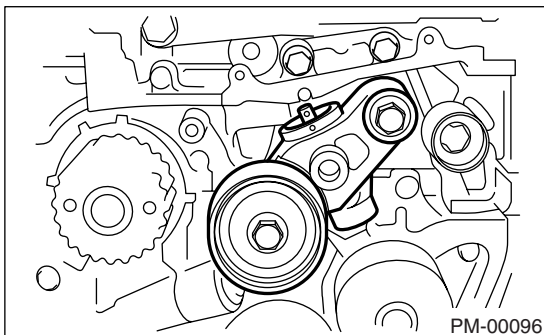


12) Remove the belt idler.



13) Remove the timing belt.

14) Remove the automatic belt tension adjuster assembly.



15) Install in the reverse order of removal. <Ref. to ME(H4DOTC)-44, INSTALLATION, Timing Belt.>

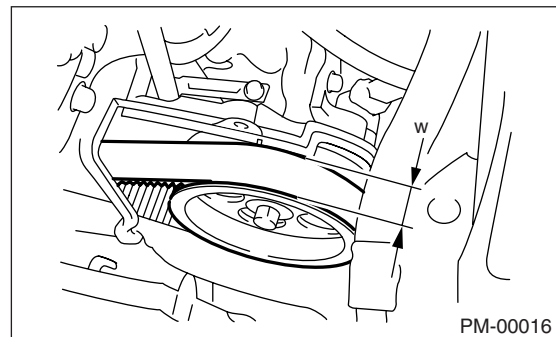
CAUTION:

When installing the timing belt, be sure to align all alignment marks on the belt with corresponding marks on the sprockets. If incorrectly installed, interference between pistons and valves may occur.

B: INSPECTION

1. SOHC MODEL

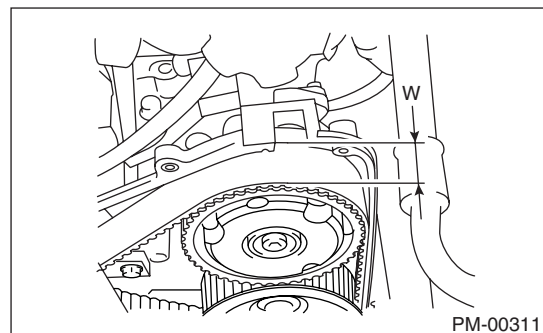
- 1) Remove the front timing belt cover and timing belt cover (LH).
- 2) While cranking engine at least four rotations, check the timing belt back surface for cracks or damage. Replace the faulty timing belt as needed.
- 3) Measure the timing belt width W. If it is less than 27 mm (1.06 in), check the idlers, tensioner, water pump pulley and cam sprocket to determine idler alignment (squareness). Replace the worn timing belt.



- 4) Install the front timing belt cover and timing belt cover (LH).

2. DOHC MODEL

- 1) Remove the timing belt cover (LH).
- 2) While cranking engine at least four rotations, check the timing belt back surface for cracks or damage. Replace the faulty timing belt as needed.
- 3) Measure the timing belt width W. If it is less than 29 mm (1.14 in), check the idlers, tensioner, water pump pulley and cam sprocket to determine idler alignment (squareness). Replace the worn timing belt.



- 4) Install the timing belt cover (LH).

8. Fuel Line

A: INSPECTION

Check the pipes and for rust around the pipe, damage to the hose, and for looseness of the band. If faulty parts are found, repair or replace them. <Ref. to FU(H4SO)-59, Fuel Delivery, Return and Evaporation Lines.>

9. Fuel Filter

A: REPLACEMENT

For fuel filter replacement procedure, refer to FU section.

<Ref. to FU(H4SO)-56, Fuel Filter.>

B: INSPECTION

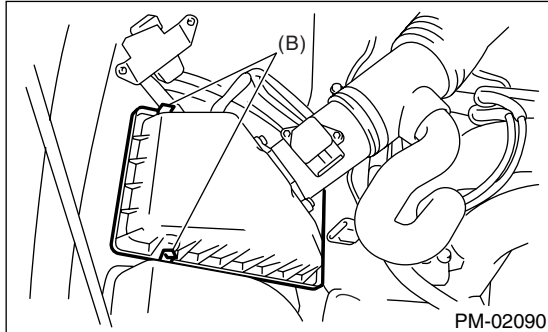
1) If the filter is clogged, or if the replacement interval has been reached, replace it.

10. Air Cleaner Element

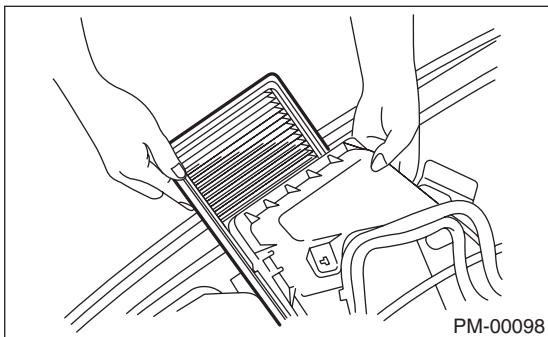
A: REMOVAL

1. NON-TURBO MODEL

- 1) Remove the clips (B) on air cleaner case.

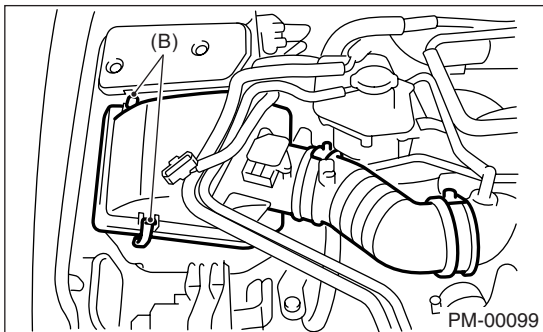


- 2) Remove the air cleaner element.

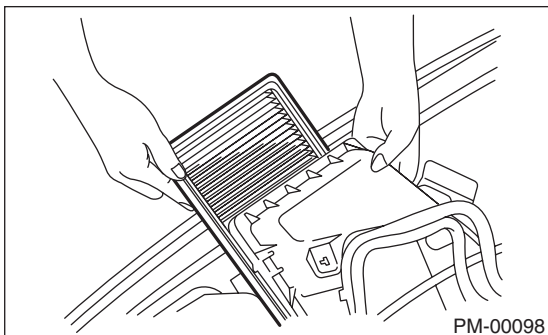


2. TURBO MODEL

- 1) Remove the clips (B) on air cleaner case.



- 2) Remove the air cleaner element.



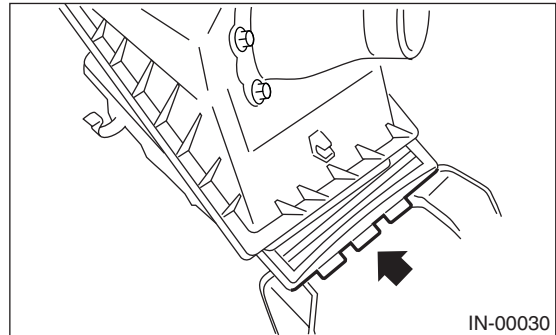
B: INSTALLATION

1. NON-TURBO MODEL

Install in the reverse order of removal.

CAUTION:

Position the protrusion on the air cleaner lower case with the hole in the air cleaner upper cover to mount the upper cover on the case.

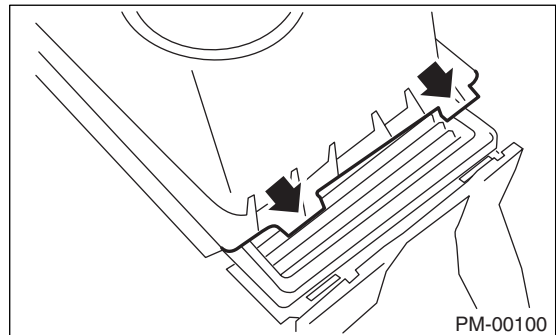


2. TURBO MODEL

Install in the reverse order of removal.

CAUTION:

Position the protrusion on the air cleaner upper cover with the hole in the air cleaner lower case to mount the upper cover on the case.



11. Cooling System

A: INSPECTION

1) To check the radiator for leakage, fill it with engine coolant, and attach the radiator cap tester (A) to the filler neck, and apply pressure.

Pressure:

Non-turbo model

157 kPa (1.6 kg/cm², 23 psi)

Turbo model

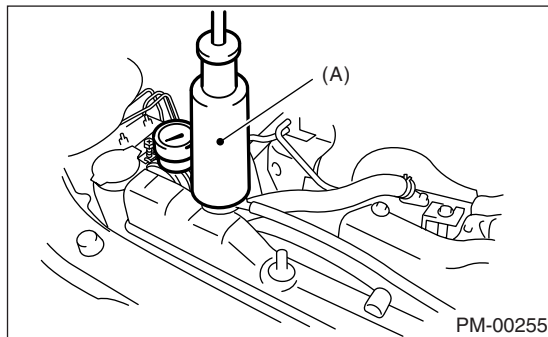
122 kPa (1.2 kg/cm², 18 psi)

Check the following points:

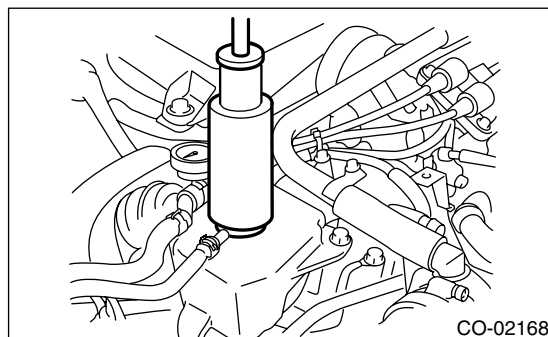
- Leak from radiator
- Hose joints and other connections for leakage

CAUTION:

- For Turbo model, inspection must be carried out at the side of coolant filler tank, not at the side of radiator.
- Be particularly careful not to deform the filler neck of radiator when installing and removing the tester and after testing.
- When performing this check, be sure to keep the engine stationary and fill radiator with coolant.
- Wipe off check points before applying pressure.
- Use care not to spill coolant when detaching tester from radiator.
- Non-turbo model



- Turbo model



2) Check the radiator cap valve open pressure using radiator cap tester.

Raise the pressure until the needle of gauge stops and see if the pressure can be retained for five to six seconds. The radiator cap is normal if a pressure above the service limit value has been maintained for this period.

CAUTION:

Rust or dirt on the cap may prevent valve from functioning normally: be sure to clean the cap before testing.

Radiator side for Non-turbo model and coolant filler tank side for Turbo model

Specification:

93 — 123 kPa (0.95 — 1.25 kg/cm², 14 — 18 psi)

Service limit pressure:

83 kPa (0.85 kg/cm², 12 psi)

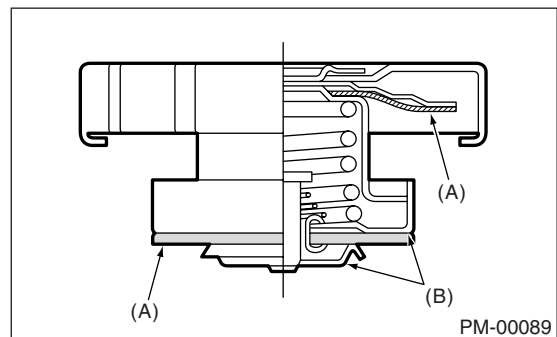
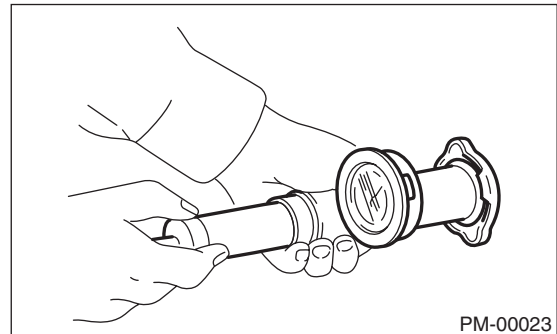
Radiator side of Turbo model

Specification:

122 — 152 kPa (1.24 — 1.55 kg/cm², 18 — 22 psi)

Service limit pressure:

112 kPa (1.14 kg/cm², 16 psi)



- (A) Check points for deformation
- (B) Check points for deformation, damage, rust

3) Start the engine, and then inspect that it does not overheat or it is cooled excessively. If it overheats or it is cooled excessively, check the cooling system. <Ref. to CO(H4SO)-22, INSPECTION, Water Pump.> <Ref. to CO(H4SO)-24, INSPECTION, Thermostat.> <Ref. to CO(H4SO)-25, Radiator.> <Ref. to CO(H4SO)-31, Radiator Cap.>

4) Check the radiator fan operates using Subaru Select Monitor, when the coolant temperature exceeds 95°C (203°F). If it does not operate, check the radiator fan system. <Ref. to CO(H4SO)-10, Radiator Fan System.>

12.Engine Coolant

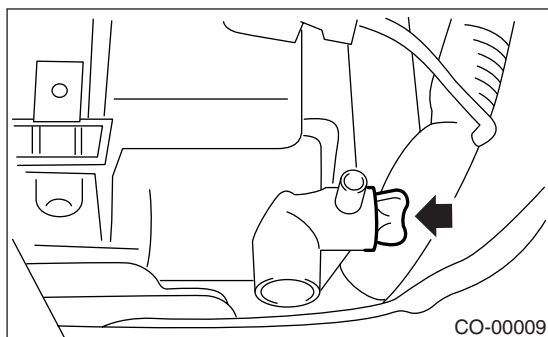
A: REPLACEMENT

1. REPLACEMENT OF ENGINE COOLANT

WARNING:

The radiator is of the pressurized type. Do not attempt to remove the radiator cap immediately after the engine has been stopped.

- 1) Lift-up the vehicle.
- 2) Remove the under cover.
- 3) Place a container under drain pipe.
- 4) Loosen and remove the drain cock to drain engine coolant into container.



- 5) For quick draining, remove the radiator cap.

CAUTION:

Be careful not to spill coolant on the floor.

- 6) Drain the coolant from reservoir tank.
- 7) Tighten the drain cock securely after draining coolant.
- 8) Pour cooling system conditioner through the filler neck.

Cooling system protecting agent:

Cooling system conditioner (part number SOA635071)

- 9) Slowly pour the coolant from radiator filler port to neck of filler. Then, pour the coolant into reservoir tank up to "FULL" level.

Coolant capacity (fill up to "FULL" level)

Turbo AT model

Approx. 7.3 ℓ (7.7 US qt, 6.4 Imp qt)

Turbo MT model

Approx. 7.4 ℓ (7.8 US qt, 6.5 Imp qt)

Non-turbo AT model

Approx. 6.8 ℓ (7.2 US qt, 6.0 Imp qt)

Non-turbo MT model

Approx. 6.9 ℓ (7.3 US qt, 6.1 Imp qt)

NOTE:

The SUBARU Genuine Coolant containing anti-freeze and anti-rust agents is especially made for SUBARU engine, which has an aluminum crankcase. Always use SUBARU Genuine Coolant, since other coolant may cause corrosion.

- 10) Close the radiator cap (on Non-turbo models) or the coolant filler tank cap (on Turbo models), start the engine and race 5 to 6 times at less than 3,000 rpm, then stop the engine. (Complete this operation within 40 seconds.)

- 11) Wait for one minute after the engine stops, then open the radiator cap (on Non-turbo models) or the coolant filler tank cap (on Turbo models). If the engine coolant level drops, add engine coolant into the radiator filler neck (on Non-turbo models) or the coolant filler tank filler neck (on Turbo models) up to the filler neck position.

- 12) Perform the procedures 10) and 11) again.

- 13) Close the radiator cap (on Non-turbo models) or the coolant filler tank cap (on Turbo models), and the reservoir tank cap.

- 14) Start the engine and operate the heater at maximum hot position and the blower speed setting to "LO"

- 15) Run the engine at 2,000 rpm or less until radiator fan starts and stops.

NOTE:

Be careful with the engine coolant temperature gauge to prevent overheating.

- 16) Stop the engine and wait until the engine coolant temperature lowers to 30°C (86°F).

- 17) Open the radiator cap (on Non-turbo models) or the coolant filler tank cap (on Turbo models). If the engine coolant level drops, add engine coolant into the radiator filler neck (on Non-turbo models) or the coolant filler tank filler neck (on Turbo models) up to the filler neck position.

Then, pour the coolant into reservoir tank up to "FULL" level.

- 18) Close the radiator cap (on Non-turbo models) or the coolant filler tank cap (on Turbo models), and the reservoir tank cap.

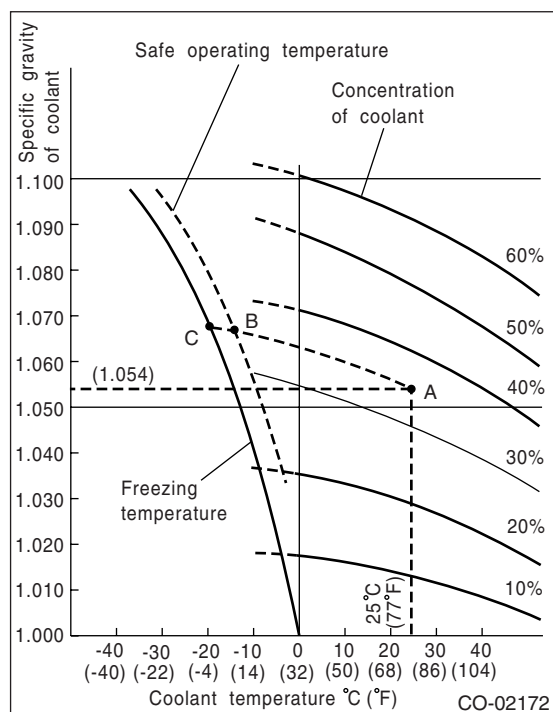
- 19) Set the heater setting to maximum hot position and the blower speed setting to "LO" and start the engine. Perform racing at less than 3,000 rpm. If the flowing sound is heard, repeat the procedures from 15) again.

2. RELATIONSHIP OF SUBARU COOLANT CONCENTRATION AND FREEZING TEMPERATURE

The concentration and safe operating temperature of the SUBARU coolant is shown in the diagram. Measuring the temperature and specific gravity of the coolant will provide this information.

[Example]

If the coolant temperature is 25°C (77°F) and its specific gravity is 1.054, the concentration is 35% (point A), the safe operating temperature is -14°C (7°F) (point B), and the freezing temperature is -20°C (-4°F) (point C).



3. PROCEDURE TO ADJUST THE CONCENTRATION OF THE COOLANT

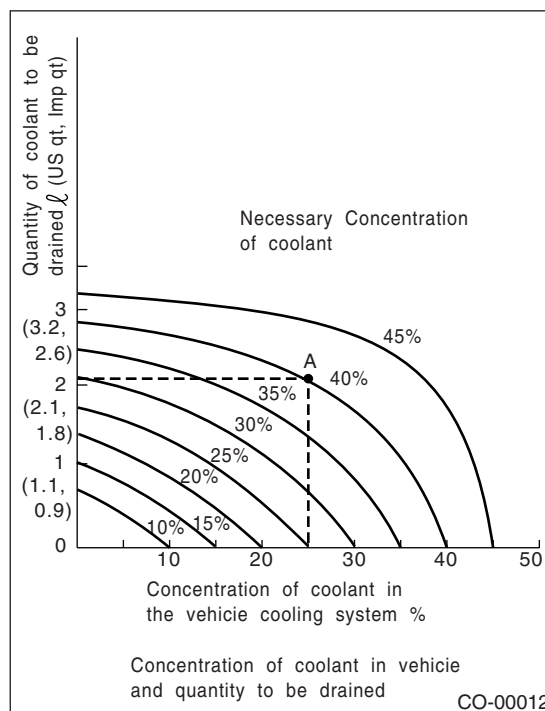
To adjust the concentration of coolant according to temperature, find the proper fluid concentration in the above diagram and replace the necessary amount of coolant with an undiluted solution of SUBARU genuine coolant (concentration 50%).

The amount of engine coolant that should be replaced can be determined using the diagram.

[Example]

Assume that the engine coolant concentration must be increased from 25% to 40%. Find point A, where the 25% line of engine coolant concentration intersects with the 40% curve of the necessary engine coolant concentration, and read the scale on the vertical axis of the graph at height A. The quantity of coolant to be drained is 2.1 ℓ (2.2 US qt, 1.8 Imp qt). Drain 2.1 ℓ (2.2 US qt, 1.8 Imp qt) of coolant from the cooling system and add 2.1 ℓ (2.2 US qt, 1.8 Imp qt) of the undiluted solution of SUBARU coolant.

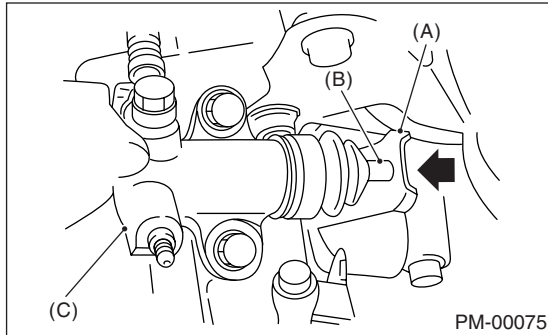
If a coolant concentration of 50% is needed, drain all the coolant and refill with the undiluted solution only.



13.Clutch System

A: INSPECTION AND ADJUSTMENT

1) Push the release lever to retract the push rod of the operating cylinder and check if the fluid level in the clutch reservoir tank rises or not.



- (A) Release lever
- (B) Push rod
- (C) Operating cylinder

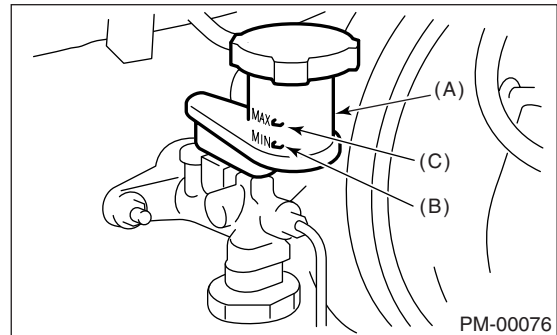
2) If the fluid level rises, pedal free play is correct.
3) If the fluid level does not rise, or the push rod cannot be retracted, adjust the clutch pedal. <Ref. to CL-24, Clutch Pedal.>
4) Check the fluid level using the scale on the outside of the clutch reservoir tank (A). If the level is below "MIN" (B), inspect the clutch master cylinder, operating cylinder and hydraulic line for fluid leaks. If fluid leaks are found, repair or replace. If fluid leaks are not found, add clutch fluid to bring it up to "MAX" (C) of clutch reservoir tank.

Recommended clutch fluid:

**FMVSS No. 116, New part DOT3 or DOT4
brake fluid**

CAUTION:

- Prevent the clutch fluid from being splashed over vehicle body. If the clutch fluid is splashed over vehicle body, flush it, and then wipe it up.
- Avoid mixing different brands of brake fluid to prevent degradation of the fluid.
- Be careful not to allow dirt or dust to get into the reservoir tank.



- (A) Reservoir tank
- (B) MIN. level
- (C) MAX. level

14. Transmission Gear Oil

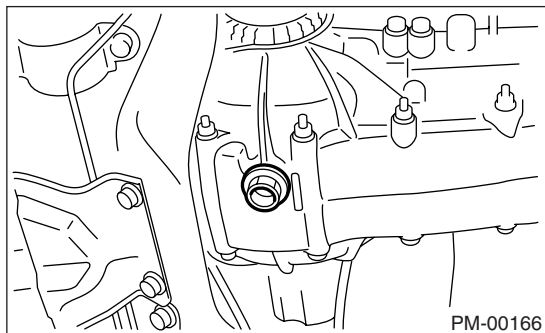
A: REPLACEMENT

1. MANUAL TRANSMISSION

1) Drain the gear oil by removing drain plug.

CAUTION:

- Before starting work, cool off the transmission gear oil well.
- If transmission gear oil adheres to the exhaust pipe, wipe it off completely.



2) Replace the gasket with new one, and then tighten the drain plug to specified torque.

Tightening torque:

70 N·m (7.1 kgf-m, 51.6 ft-lb)

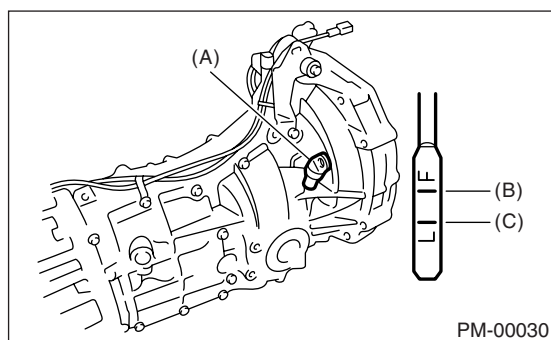
3) Fill the transmission gear oil through the oil level gauge hole up to the upper point of level gauge.

CAUTION:

Each oil manufacturer has its base oil and additives. Thus, do not mix two or more brands.

Gear oil capacity:

3.5 ℓ (3.7 US qt, 3.1 Imp qt)



- (A) Oil level gauge
- (B) Upper level
- (C) Lower level

15.Hill-holder System

A: INSPECTION AND ADJUSTMENT

1) Move the hill-holder up an inclination of more than 3° to confirm the stopping and starting functions.

(1) When the vehicle does not stop:

Tighten the PHV cable adjustment nuts.

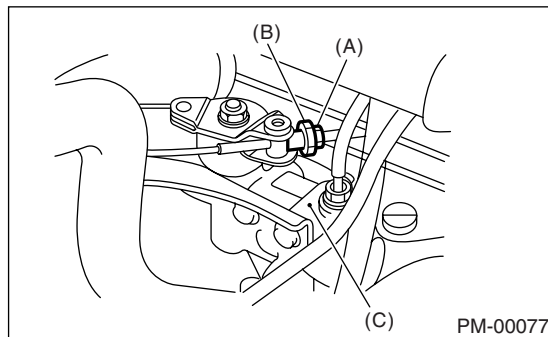
(2) When the vehicle does not start:

A: When the hill-holder is released later than engagement of clutch (engine tends to stall):
Loosen the adjusting nut gradually until smooth starting is enabled.

B: When the hill-holder is released earlier than engagement to clutch (vehicle slips down slightly): Tighten the adjusting nut so that hill-holder is released later than engagement of clutch (status in A). Then make adjustment the same as in A.

CAUTION:

- When turning the adjusting nuts, use a pliers to hold the inner cable to prevent over-turning.
- Replace the pressure hold valve (PHV) or PHV cable with new ones if there is a problem or damage.



- (A) Lock nut
- (B) Adjusting nut
- (C) Pressure hold valve

16.ATF

A: INSPECTION

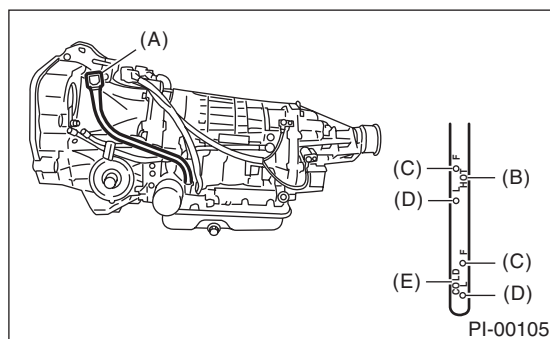
CAUTION:

The level of ATF varies with fluid temperature. Pay attention to the fluid temperature when checking ATF level.

1) Raise the ATF temperature by driving a distance of 5 to 10 km (3 to 6 miles). Otherwise, idle the engine to raise ATF temperature to 70 — 80°C (158 — 176°F) on Subaru Select Monitor. <Ref. to 4AT(D)(diag)-15, READ CURRENT DATA, OPERATION, Subaru Select Monitor.>

2) Make sure the vehicle is level.

3) After selecting all positions (P, R, N, D, 3, 2, 1), set the select lever in “P” range. Measure the ATF level with engine idling for one or two minutes.



- (A) Level gauge
- (B) Inspection position when “HOT” (70 — 80°C (158 — 176°F))
- (C) Upper level
- (D) Lower level
- (E) Inspection position when “COLD” (20 — 30°C (68 — 86°F))

4) Make sure that ATF level is between the upper level and lower level.

NOTE:

When the transmission is hot, the level should be above the center of upper and lower marks, and when it is cold, the level should be found below the center of these two marks.

5) If the ATF level is below the center between upper and lower marks, add the recommended ATF until the ATF level reaches the upper level.

CAUTION:

- Use care not to exceed the upper limit level.
- Be sure not to add ATF up to the upper limit mark when the transmission is cold because that will be the cause for excessive filling of ATF, and will cause transmission failure.

6) Check the ATF level as instructed in step 3), after raising ATF temperature to 70 — 80°C (158 — 176°F) by running the vehicle or by idling the engine again.

7) Check the ATF for leaks.

Check for leaks inside of the transmission. If there are leaks, repair or replace the gasket, oil seals, plugs or other parts.

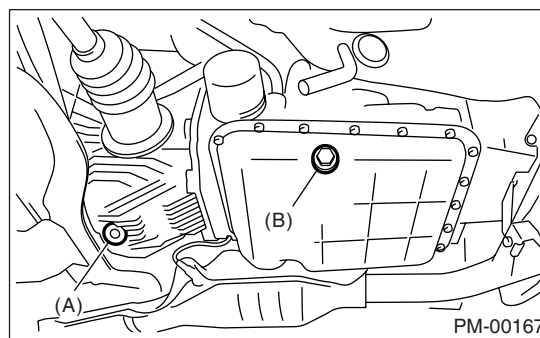
B: REPLACEMENT

1. AUTOMATIC TRANSMISSION FLUID

1) Drain the ATF by removing drain plug.

NOTE:

Before starting work, cool off the ATF well.



- (A) Front differential drain plug
- (B) ATF drain plug

2) Replace the gasket with new one, and then tighten the drain plug to specified torque.

Tightening torque:

25 N·m (2.5 kgf-m, 18.1 ft-lb)

3) Pour ATF through gauge hole.

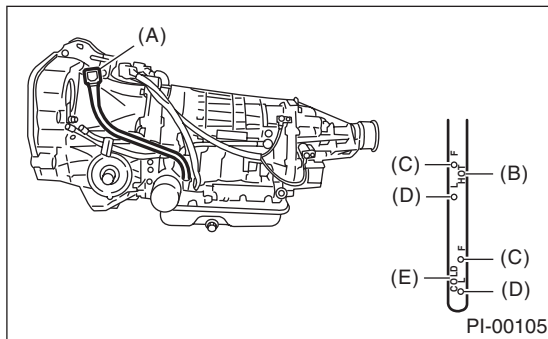
Recommended fluid:

SUBARU ATF <Ref. to RM-4, RECOMMENDED MATERIALS, Recommended Materials.>

Fluid capacity:

Fill the same amount of ATF drained from ATF drain plug hole.

4) Check the ATF level. <Ref. to PM-25, INSPECTION, ATF.>



- (A) Level gauge
- (B) Inspection position when "HOT" (70 — 80°C (158 — 176°F))
- (C) Upper level
- (D) Lower level
- (E) Inspection position when "COLD" (20 — 30°C (68 — 86°F))

2. ATF FILTER

NOTE:

ATF filter needs replacement when it is physically damaged or ATF leaked.

For the replacement procedure of ATF filter, refer to "ATF FILTER". <Ref. to 4AT-63, ATF Filter.>

17. Front & Rear Differential Gear Oil

A: REPLACEMENT

1. FRONT DIFFERENTIAL (MT MODEL)

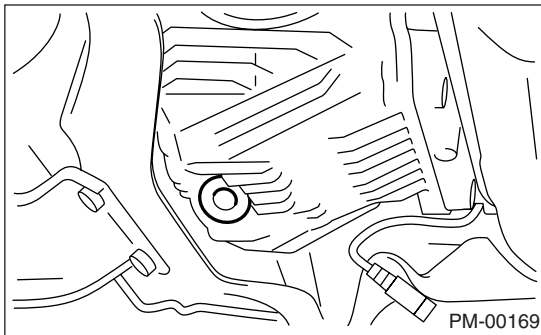
For MT model, differential gear oil works as manual transmission gear oil to lubricate differential. <Ref. to PM-23, Transmission Gear Oil.>

2. FRONT DIFFERENTIAL (AT MODEL)

1) Drain the differential gear oil by removing drain plug using TORX®T70.

CAUTION:

Before starting work, cool off the differential gear oil well.



2) Replace the gasket with new one, and then tighten the drain plug to specified torque.

Tightening torque:

Aluminum gasket

44 N·m (4.5 kgf-m, 32.5 ft-lb)

Copper gasket

70 N·m (7.1 kgf-m, 51.6 ft-lb)

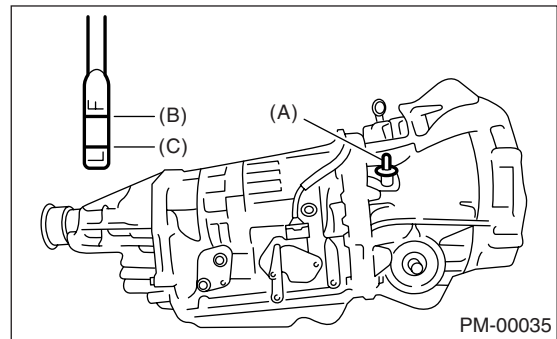
3) Fill differential gear oil through the oil level gauge hole up to the upper point of level gauge.

CAUTION:

Each oil manufacturer has its base oil and additives. Thus, do not mix two or more brands.

Gear oil capacity:

1.1 — 1.3 ℓ (1.2 — 1.4 US qt, 1.0 — 1.1 Imp qt)



- (A) Oil level gauge
- (B) Upper level
- (C) Lower level

3. REAR DIFFERENTIAL

- 1) Remove the drain plug, and drain the differential gear oil.
- 2) Remove the filler plug for quick draining oil.
- 3) Install the drain plug after draining oil.

NOTE:

Apply liquid gasket to the drain plug threads.

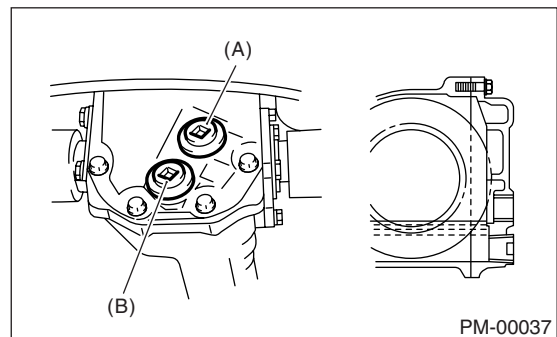
Liquid gasket:

Three bond 1105 (Part No.004403010)

Tightening torque:

49.0 N·m (5.0 kgf-m, 36.2 ft-lb)

4) After installing drain plug onto rear differential gear case firmly, fill oil up fully to the mouth of filler plug.



- (A) Filler plug
- (B) Drain plug

Oil capacity:

0.8 ℓ (0.8 US qt, 0.7 Imp qt)

CAUTION:

Each oil manufacturer has its base oil and additives. Thus, do not mix two or more brands.

Front & Rear Differential Gear Oil

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5) Install the filler plug onto rear differential gear case firmly.

NOTE:

Apply liquid gasket to the threads of the filler plug screws.

Liquid gasket:

Three bond 1105 (Part No.004403010)

Tightening torque:

49.0 N·m (5.0 kgf-m, 36.2 ft-lb)

18.Brake Line

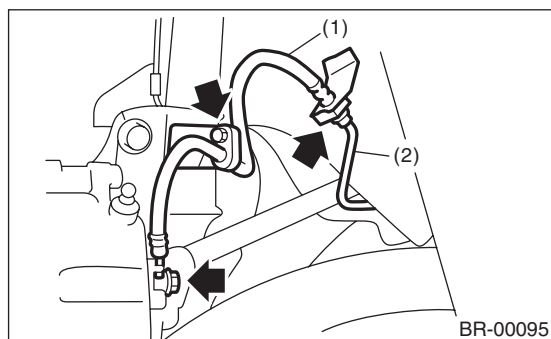
A: INSPECTION

1. BRAKE LINE

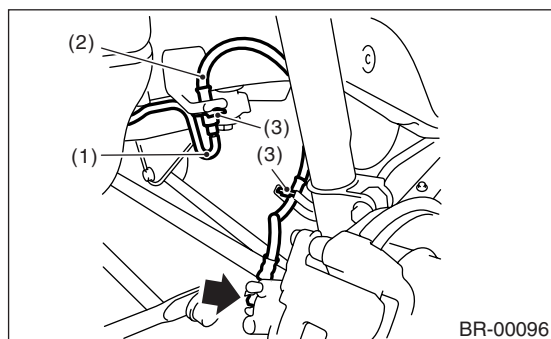
- 1) Check for scratches, swelling, corrosion, traces of fluid leakage on the brake hoses or pipe joints.
- 2) Check the possibility of adjacent parts interfering with brake pipes/hoses during driving, and loose connections/clamps.
- 3) Check any trace of fluid leakage, scratches, etc. on master cylinder, wheel cylinder and pressure control valve.

NOTE:

- When the brake fluid level in the reservoir tank is lower than specified limit, the brake warning light on the combination meter will come on.
- Visually check the brake hose for damage. (Use a mirror where it is difficult to see)



- (1) Front brake hose
- (2) Front brake pipe



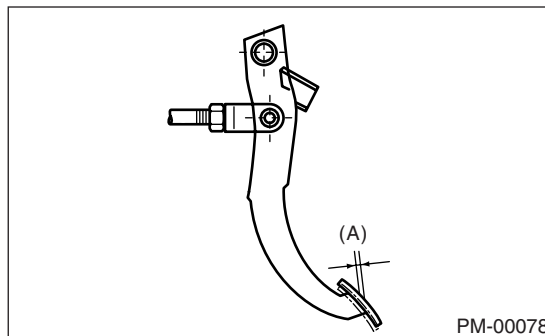
- (1) Brake pipe
- (2) Rear brake hose
- (3) Clamp

2. SERVICE BRAKE

- 1) Check the free play of brake pedal with a force of less than 10 N (1 kgf, 2 lb).

Brake pedal free play:

0.5 — 2.0 mm (0.02 — 0.08 in)



- (A) Pedal free play

- 2) If the free play is out of the specifications values, adjust the brake pedal as follows.

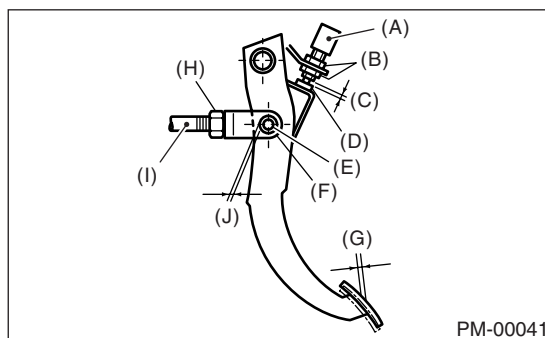
(1) Make sure the engine is off. (No vacuum is applied to brake booster.)

(2) Inspect that there is play between brake booster clevis and pin at brake pedal installing portion.

[Depress brake pedal pad with a force of less than 10 N (1 kgf, 2 lb) to a stroke of 0.5 to 2.0 mm (0.02 to 0.08 in).]

(3) Depress the surface of brake pad by hand.

(4) If there is no free play between clevis pin and clevis, turn brake switch adjusting nut until the clearance between stopper and screw of brake switch becomes 0.3 mm (0.012 in).



- (A) Brake switch
- (B) Adjusting nut
- (C) 0.3 mm (0.012 in)
- (D) Stopper
- (E) Clevis pin
- (F) Clevis
- (G) Pedal free play
- (H) Lock nut
- (I) Brake booster operating rod
- (J) Play at pin

Brake Line

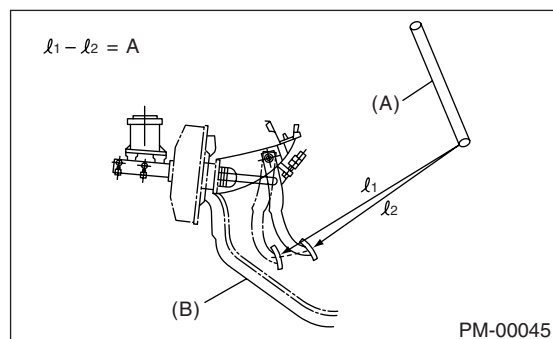
PERIODIC MAINTENANCE SERVICES

3) Check the pedal stroke.

While the engine is idling, depress the brake pedal with a 490 N (50 kgf, 110 lb) load and measure the distance between the brake pedal and steering wheel. With the brake pedal released, measure the distance between pedal and steering wheel again. The difference between the two measured values must be less than specified value. If the measured value is more than specification, there is possibility of entering air in hydraulic unit.

Brake pedal stroke A

105 mm (4.13 in) or less/ 490 N (50 kgf, 110 lb)



(A) Steering wheel

(B) Toe board

4) Check to see if air is in the hydraulic brake line by the feel of pedal operation. If air appears to exist in the line, bleed it from the system.

5) Check for even operation of all brakes, using a brake tester or by driving the vehicle for a short distance on a straight road.

3. BRAKE SERVO SYSTEM

1) With the engine off, depress the brake pedal several times applying the same pedal force. Make sure the travel distance should not change.

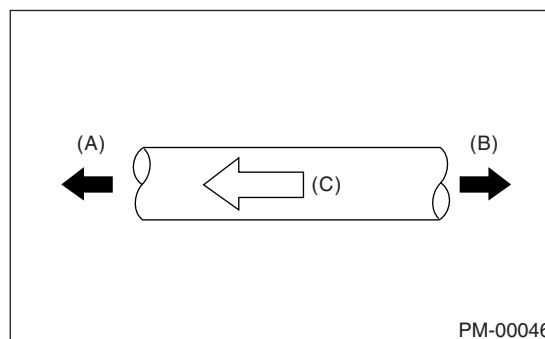
2) With the brake pedal depressed, start the engine. Check that the pedal moves slightly toward the floor.

3) With the brake pedal depressed, stop the engine and keep the pedal depressed for 30 seconds. Check that the pedal height does not change.

4) A check valve is built into the vacuum hose. Remove the vacuum hose to inspect function of the check valve.

Blow air into vacuum hose from its brake booster side. Check that the air flows out to the engine side of the air hose. Next blow air into hose from engine side: Check that the air does not flow out to the brake booster side.

Replace the both check valve and vacuum hose if the check valve is faulty. Engine side of vacuum hose is indicated by marking "ENG" as shown.



(A) Engine side

(B) Brake booster side

(C) ENG

5) Check the vacuum hose for cracks or other damage.

CAUTION:

When installing the vacuum hose on the engine and brake booster, do not use soapy water or lubricating oil on their connections.

6) Check that the vacuum hose is securely mounted.

19.Brake Fluid

A: REPLACEMENT

- 1) Lift-up the vehicle.
- 2) Remove all of the tires.
- 3) Drain the brake fluid from master cylinder.
- 4) Refill the reservoir tank with recommended brake fluid.

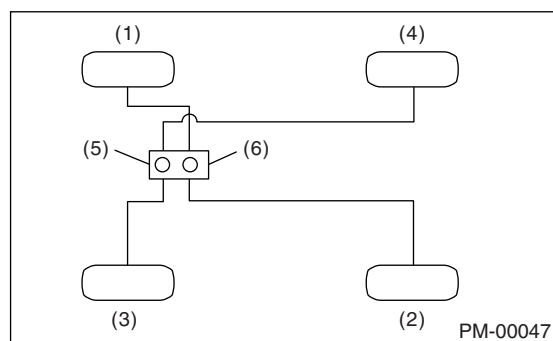
Recommended brake fluid:

**FMVSS No. 116, New part DOT3 or DOT4
brake fluid**

CAUTION:

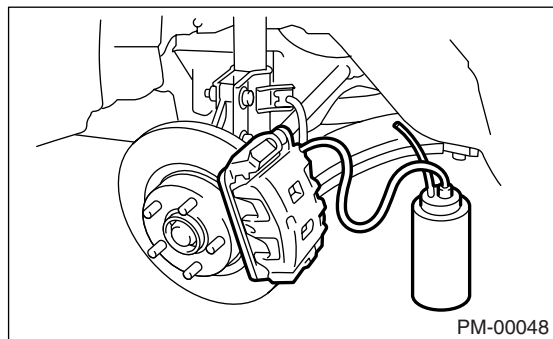
- **Avoid mixing brake fluid of different brands to prevent fluid performance from degrading.**
- **Be careful not to allow dirt or dust to enter into reservoir tank.**

Bleeding sequence (1)→ (2)→ (3)→(4)



- (1) Front RH
- (2) Rear LH
- (3) Front LH
- (4) Rear RH
- (5) Secondary
- (6) Primary

- 5) Install one end of a vinyl tube onto the air bleeder and insert the other end of the tube into a container to collect the brake fluid.



CAUTION:

- **Cover the bleeder with cloth, when loosening it, to prevent brake fluid from being splashed over surrounding parts.**
- **During air bleeding, keep the reservoir tank filled with brake fluid to eliminate entry of air.**
- **The brake pedal operation must be very slow.**
- **For convenience and safety, two people should do the work.**

NOTE:

The amount of brake fluid required is approx. 500 mℓ (16.9 US fl oz, 17.6 Imp fl oz) for total brake system.

6) Instruct your co-worker to depress the brake pedal slowly two or three times and then hold it depressed.

7) Loosen the bleeder screw approximately 1/4 turn until a small amount of brake fluid drains into the container, and then quickly tighten the screw.

8) Repeat steps 6) and 7) above until there are no air bubbles in drained brake fluid and new fluid flows through vinyl tube.

NOTE:

Add brake fluid as necessary while performing the air bleed operation, in order to prevent the tank from running short of brake fluid.

9) After completing the bleeding operation, hold the brake pedal depressed and tighten the bleeder and install bleeder cap.

Tightening torque:

8 N·m (0.8 kgf-m, 5.8 ft-lb)

10) Bleed air from each wheel cylinder by following steps from 5) to 9).

11) Depress the brake pedal with a force of approx. 294 N (30 kgf, 66 lb) and hold it there for approx. 20 seconds. At this time check the pedal to see if it makes any unusual movement. Visually inspect the bleeder screws and brake pipe joints to confirm there is no fluid leakage.

12) Install the wheels, and drive the vehicle for a short distance between 2 to 3 km (1 to 2 miles) to confirm brakes are operating properly.

Disc Brake Pad and Disc

PERIODIC MAINTENANCE SERVICES

20.Disc Brake Pad and Disc

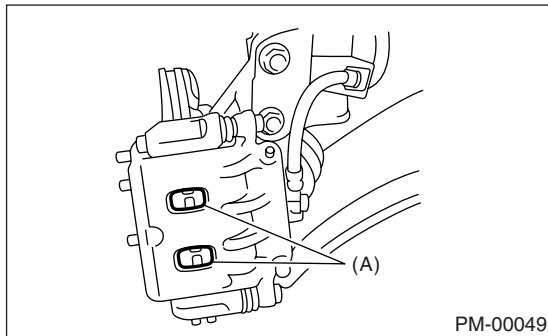
A: INSPECTION

1. DISC BRAKE PAD AND DISC

- 1) Lift-up the vehicle and remove wheel.
- 2) Visually check the pad thickness through inspection hole of disc brake assembly. Replace the pad if necessary.

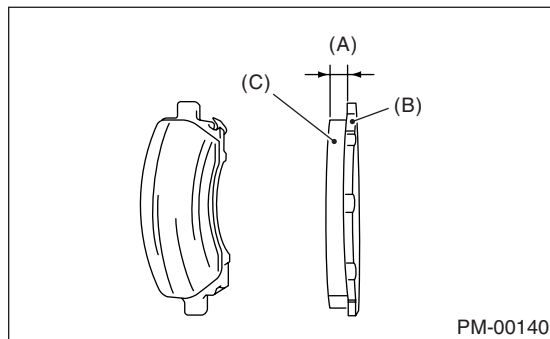
CAUTION:

When replacing a pad, always replace the pads for both the left and right wheels at the same time. Also replace the pad clips if they are twisted or worn.



(A) Inspection hole

Pad thickness	mm (in)	
	Front	Rear
Standard	11 (0.43)	9 (0.35)
Wear limit	1.5 (0.059)	1.5 (0.059)



- (A) Pad thickness
- (B) Back metal
- (C) Lining

- 3) Check the disc rotor, and correct or replace if it is damaged or worn.

Brake disc thickness	mm (in)	
	Front	Rear
Standard	24 (0.94)	10 (0.39)
Wear limit	22 (0.87)	8.5 (0.335)

- 4) Remove the caliper body. <Ref. to BR-18, Front Disc Brake Assembly.> <Ref. to BR-24, Rear Disc Brake Assembly.>

- 5) Tighten the wheel nuts to secure disk rotor.

- 6) Set a dial gauge at a point less than 10 mm (0.39 in) from outer periphery of the rotor, and then measure the disk rotor runout.

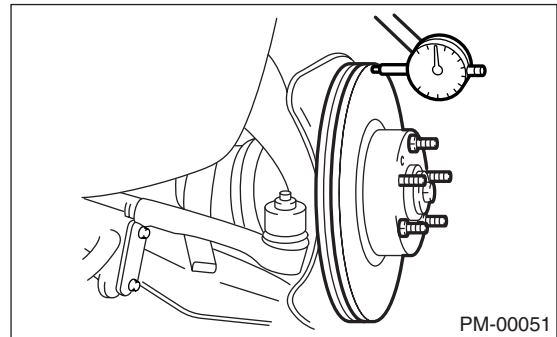
Disc rotor runout limit:

Front

0.075 mm (0.0030 in)

Rear

0.070 mm (0.0028 in)



21.Brake Lining and Drum

A: INSPECTION

1. REAR DRUM BRAKE

- 1) Remove the brake drum and check for fluid leaks from the wheel cylinder.
- If fluid leaks are found in the wheel cylinder, check the wheel cylinder and repair or replace it.
- 2) Inspect the brake shoes for damage or deformation and check the brake linings for wear beyond limit values.

CAUTION:

- Always replace the wheel leading and trailing brake shoes for the left and right wheels at the same time.
- When replacing either the left or the right brake assembly, always replace the leading shoe and the trailing shoe of one side.

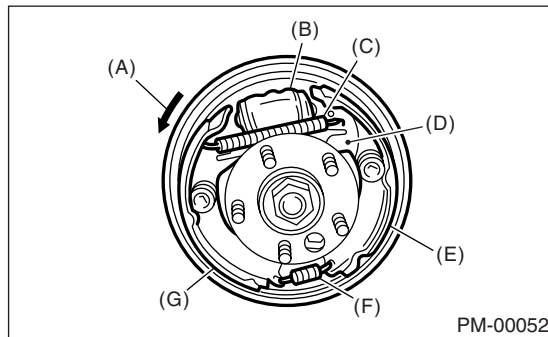
Thickness of lining (except for back metal)

Standard:

4.1 mm (0.161 in)

Service limit:

1.5 mm (0.059 in)



- (A) Drum rotating direction (Forward)
- (B) Wheel cylinder
- (C) Upper shoe return spring
- (D) Adjusting lever
- (E) Trailing shoe
- (F) Lower shoe return spring
- (G) Leading shoe

- 3) Check the brake drum for wear, dents or other damage.
- If the inside surface of brake drum is streaked, correct the surface with emery cloth (#200 or more). If it is unevenly worn or tapered, or the outer surface of the brake drum is damaged, repair or replace it.

Brake drum inside diameter:

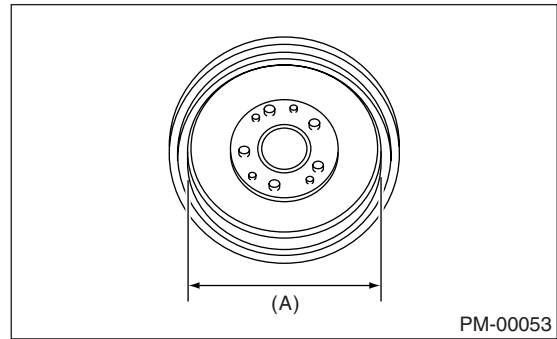
Standard:

228.6 mm (9.000 in)

Service limit:

230.6 mm (9.079 in)

If the deformation or wear of back plate, shoe, etc. is noticeable, replace problem parts.



(A) Inside diameter

2. PARKING BRAKE (REAR DISC BRAKE)

Inspect the brake linings and disc rotor of both sides of the rear brake at the same time by removing disc rotor.

- 1) Inspect the brake shoes for damage or deformation and check the brake linings for wear beyond limit values.

CAUTION:

Always replace both primary and secondary brake shoes for the left and right wheels at the same time.

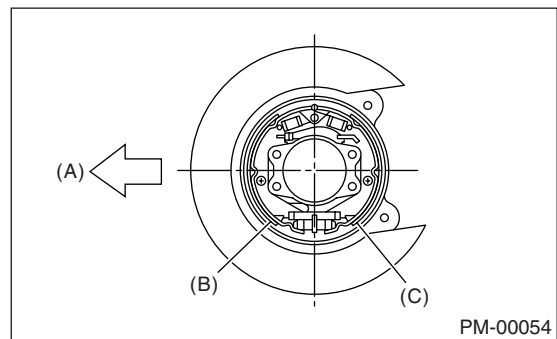
Thickness of brake lining (except for back metal):

Standard:

3.2 mm (0.126 in)

Service limit:

1.5 mm (0.059 in)



- (A) Forward
- (B) Brake shoe (Primary side)
- (C) Brake shoe (Secondary side)

Brake Lining and Drum

PERIODIC MAINTENANCE SERVICES

2) Check the inside of disk rotor for wear, dents or other damage. If the inside surface of disk rotor is streaked, correct the surface with emery cloth (#200 or more). If it is unevenly worn or tapered, correct or replace it.

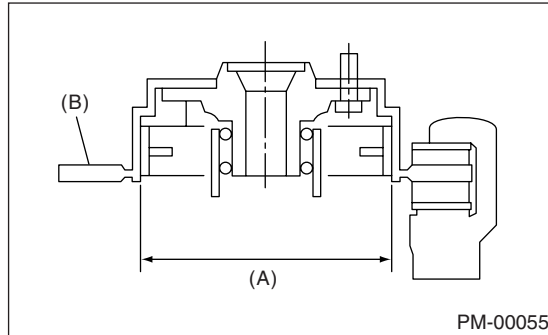
Brake drum inside diameter:

Standard:

170 mm (6.69 in)

Service limit:

171 mm (6.73 in)



(A) Inside diameter

(B) Disc

3) If the deformation or wear of back plate, shoe, etc. is noticeable, replace problem parts.

4) When the shoe return spring tension is excessively weakened, replace it.

B: ADJUSTMENT

1. REAR DRUM BRAKE

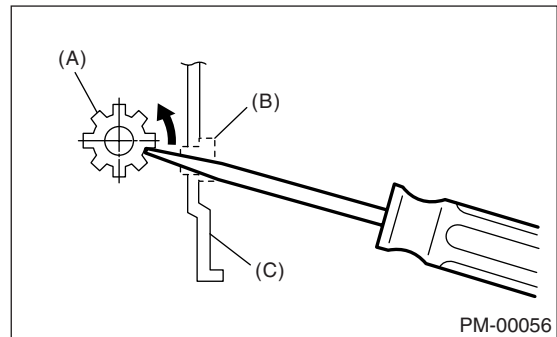
The main brake automatically adjusts itself, so no adjustments are needed.

2. PARKING BRAKE (REAR DISC BRAKE)

For rear disc brake, adjust the parking brake after bleeding air.

1) Remove the rear cover (rubber) installed at back plate.

2) Turn the adjuster toward arrow mark (upward) until it is locked slightly, by using flat-tip screwdriver as shown in the figure.



(A) Adjuster

(B) Rear cover (rubber)

(C) Back plate

3) Turn back (downward) the adjuster 3 to 4 notches.

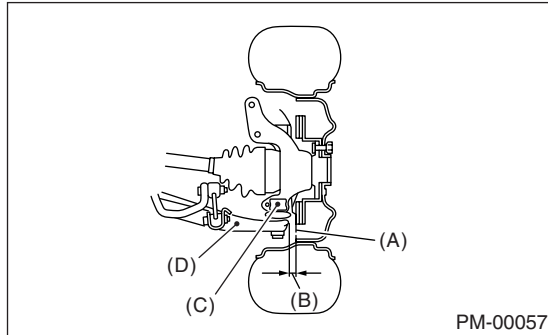
4) Install the rear cover (rubber) in original position correctly.

22. Suspension

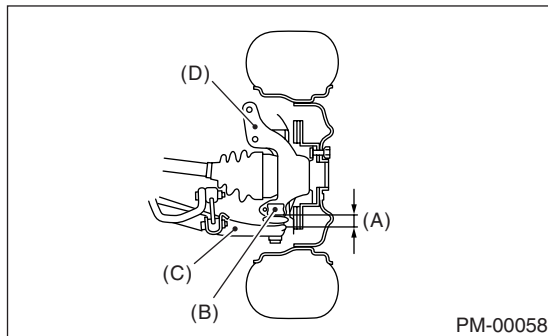
A: INSPECTION

1. SUSPENSION BALL JOINT

- 1) Lift up the vehicle until front wheels are off ground.
- 2) Grasp the bottom of tire and move it in and out. If relative movement (B) is observed between the brake disc cover (A) and end of transverse link (D), ball joint (C) may be excessively worn.



- 3) Next, grasp the end of transverse link (C) and move it up and down. Relative movement (A) between the housing (D) and transverse link (C) boss indicates ball joint (B) may be excessively worn.



- 4) If the relative movement is observed in the preceding two steps, remove and inspect the ball joint. If the free play exceeds standard value, replace the ball joint. <Ref. to FS-15, Front Ball Joint.>

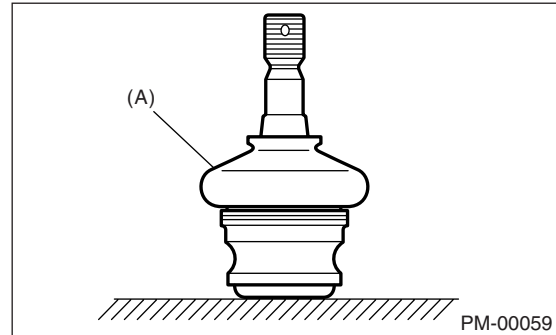
5) Damage of dust seal

Visually inspect the ball joint dust seal. When there is damage, remove the transverse link to measure the play of ball joint. <Ref. to FS-13, Front Transverse Link.> <Ref. to FS-15, Front Ball Joint.>

- (1) When looseness exceeds standard value, replace the ball joint.
- (2) If the dust seal is damaged, replace it with a new ball joint.

NOTE:

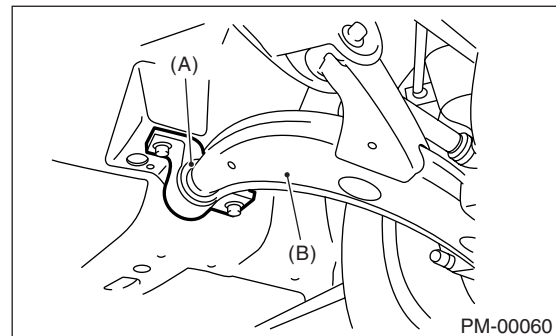
When the transverse link ball joint has been removed or replaced, check the toe-in of front wheel. If it is not within the specified value, adjust the toe-in. <Ref. to FS-5, Wheel Alignment.>



(A) Dust seal

2. TRANSVERSE LINK REAR BUSHING

Check around the rear bushing for oil leaks. If oil leaks, replace bushing.



(A) Rear bushing
(B) Transverse link

3. WHEEL ARCH HEIGHT

- 1) Unload the cargoes and set the vehicle in curb weight (empty) condition.
- 2) Then, check the wheel arch height of front and rear suspensions to ensure that they are within specified values. <Ref. to FS-5, Wheel Alignment.>
- 3) When the wheel arch height is out of standard, visually inspect the following components and replace deformed parts.
 - Suspension components [Front strut assembly and rear strut assembly]
 - Parts connecting suspension and body
- 4) When no components are deformed, adjust wheel arch height by replacing coil spring in the suspension whose wheel arch height is out of standard. <Ref. to FS-5, Wheel Alignment.> <Ref. to RS-6, Wheel Alignment.>

4. WHEEL ALIGNMENT OF FRONT SUSPENSION

1) Check the alignment of front suspension to make sure the following items are within tolerance.

- Toe-in
- Camber
- Caster
- Steering angle

<Ref. to FS-5, Wheel Alignment.>

2) When the caster angle does not conform to the reference value obviously, visually inspect the following components and replace deformed parts.

- Suspension components [Strut assembly, crossmember, transverse link, etc.]
- Parts connecting suspension and body

3) When the toe-in and camber are out of tolerance value, adjust them so that they conform to tolerance value.

4) If steering is not within the specified value, adjust it to standard value.

5. WHEEL ALIGNMENT OF REAR SUSPENSION

1) Check the alignment of rear suspension to make sure the following items are within tolerance.

- Toe-in
- Camber
- Thrust angle

<Ref. to RS-6, Wheel Alignment.>

2) When the camber is out of the tolerance value, visually inspect the following components and replace deformed parts.

- Suspension components [Shock absorber, front lateral link, rear lateral link, and trailing link]
- Parts connecting suspension and body

3) When the toe-in and thrust angle are out of tolerance value, adjust them so that they conform to tolerance value.

6. OIL LEAKAGE OF STRUT

Visually inspect the front strut and rear strut for oil leakage. If there is a bad oil leak, replace the front strut and rear strut.

7. TIGHTNESS OF BOLTS AND NUTS

Check the bolts and nuts for looseness. Retighten the bolts and nuts to specified torque. If the self-locking nuts and bolts are removed, replace them with new ones.

Front suspension: <Ref. to FS-2, General Description.>

Rear suspension: <Ref. to RS-2, General Description.>

8. DAMAGE TO SUSPENSION PARTS

Check the following parts and the fastening portion of the vehicle body for deformation or excessive rusting which impairs the suspension. If necessary, replace the damaged parts with new ones. If minor rust, pitting, etc. are noted, remove the rust and take rust prevention measure.

• FRONT SUSPENSION

- Transverse link
- Crossmember
- Strut

• Rear suspension

- Crossmember
- Lateral link
- Trailing link
- Strut

• In the area where salt is sprayed to melt snow on a road in winter, check suspension parts for damage caused by rust every 12 months after lapse of 60 months. Also, take rust prevention measure as required.

23. Wheel Bearing

A: INSPECTION

1. FRONT WHEEL BEARING

NOTE:

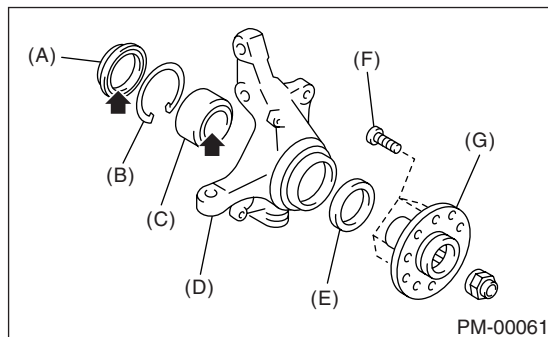
Inspect the condition of front wheel bearing grease.

- 1) Lift-up the vehicle.
- 2) While holding the front wheel by hand, swing it in and out to check that there is no bearing free play.
- 3) Loosen the wheel nuts, and remove the front wheel.
- 4) If the bearing free play exists in step 2) above, attach a dial gauge to hub and measure the looseness in the axial direction.

Service limit:

0.05 mm (0.0020 in) Max.

- 5) Remove the bolts and self-locking nuts, and extract transverse link from the front crossmember.
 - 6) Remove the AARi of front drive shaft from transmission. <Ref. to DS-16, Front Axle.>
 - 7) While supporting the front drive shaft horizontally with one hand, turn the hub with the other hand to check for noise or binding.
- If the hub is noisy or binds, disassemble the front axle and replace the oil seals or bearing.



- (A) Inner oil seal
- (B) Snap ring
- (C) Bearing
- (D) Housing
- (E) Outer oil seal
- (F) Hub bolt
- (G) Hub

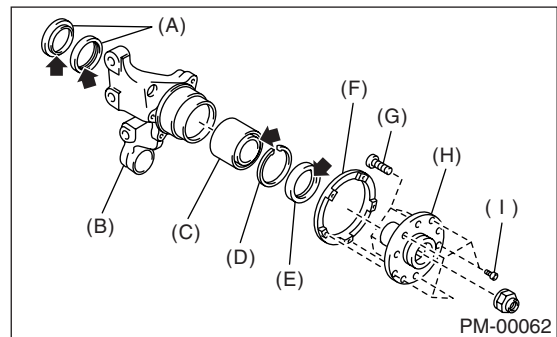
2. REAR WHEEL BEARING

- 1) Lift-up the vehicle.
- 2) While holding the rear wheel by hand, swing it in and out to check that there is no bearing free play.
- 3) Loosen the wheel nuts, and remove the rear wheel.
- 4) If the bearing free play exists in step 2) above, attach a dial gauge to hub COMPL and measure the looseness in the axial direction.

Service limit:

0.05 mm (0.0020 in) Max.

- 5) Remove the DOJ of rear drive shaft from rear differential. <Ref. to DS-35, Rear Drive Shaft.>
 - 6) While supporting rear drive shaft horizontally with one hand, turn the hub COMPL with the other to check for noise or binding.
- If the hub COMPL is noisy or binds, disassemble the rear axle and replace the oil seals or bearing.



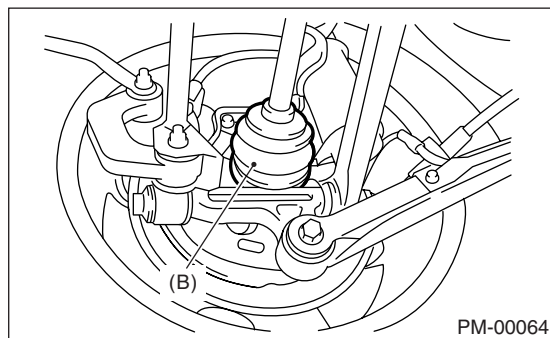
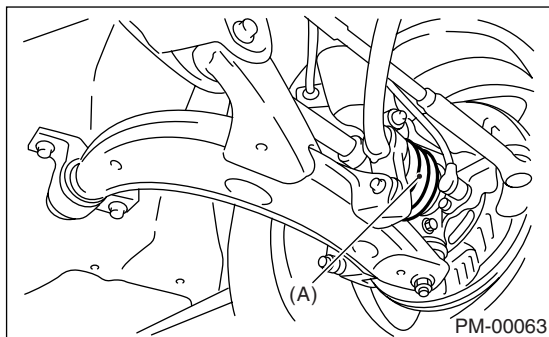
- (A) Inner oil seal
- (B) Rear housing
- (C) Bearing
- (D) Snap ring
- (E) Outer oil seal
- (F) Tone wheel
- (G) Hub bolt
- (H) Hub
- (I) Socket bolt

24. Axle Boots & Joints

A: INSPECTION

1. FRONT AND REAR AXLE BOOTS

Inspect the front axle boots (A) and rear axle boots (B) for deformation, damage or failure. If faulty, replace with new one. <Ref. to DS-30, Front Drive Shaft.> <Ref. to DS-35, Rear Drive Shaft.>



2. PROPELLER SHAFT

Inspect the propeller shaft for damage or failure. If faulty, replace with new one. <Ref. to DS-12, Propeller Shaft.>

25. Tire Rotation

A: INSPECTION

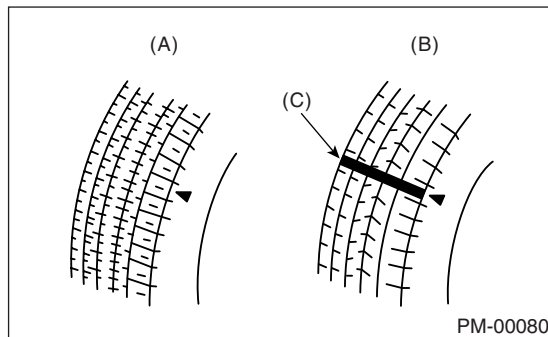
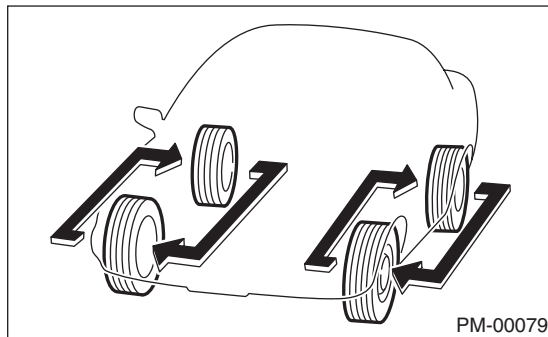
1) If the depth of tread is less than 1.6 mm (0.063 in), or the tread wear indicator has appeared across the tire tread, replace the tire.

CAUTION:

Replace the left and right sides at the same time.

2) If unevenly worn, adjust the alignment.

3) To make tire wear uniform, rotate the front and rear tires as shown in the figure below every 12,500 km (7,500 mile).



- (A) New tread
- (B) Worn tread
- (C) Tread wear indicator

Steering System (Power Steering)

PERIODIC MAINTENANCE SERVICES

26. Steering System (Power Steering)

A: INSPECTION

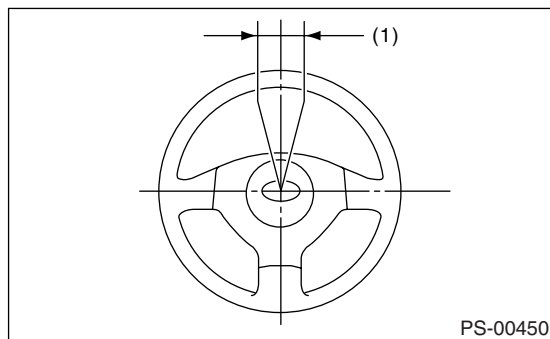
1. STEERING WHEEL

- 1) Set the steering wheel in a straight-ahead position, and check the wheel spokes to make sure they are correctly set in their specified positions.
- 2) Lightly turn the steering wheel to the left and right to determine the point where front wheels start to move.

Measure the distance of the movement of steering wheel (outer periphery).

Steering wheel free play:

0 — 17 mm (0 — 0.67 in)



(1) Steering wheel free play

Move the steering wheel vertically toward the shaft to check if there is play in the direction.

Limit of play:

0.5 mm (0.020 in)

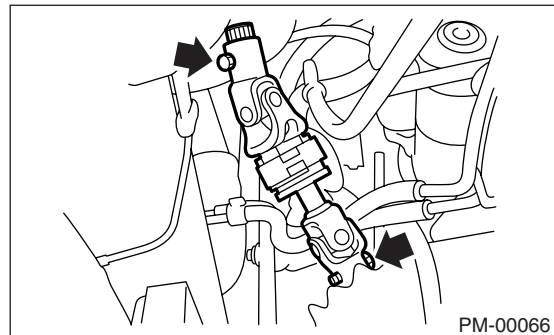
- 3) Drive the vehicle and check the following items.
 - (1) Steering force:
The effort required for steering should be smooth and even at all points, and should not vary.
 - (2) Pulled to one side:
Steering wheel should not be pulled to either side while driving on a level surface.
 - (3) Wheel runout:
Steering wheel should not show any sign of runout.
 - (4) Return shape:
The steering wheel should return to its original position after it has been turned by hand and then released.

2. STEERING SHAFT JOINT

When the steering wheel free play is excessive, disconnect the universal joint of steering shaft and check it for any play and yawing torque (at the point of the crossing direction). Also inspect for any damage to sealing or worn serrations. If the joint is loose, retighten the mounting bolts to the specified torque.

Tightening torque:

24 N·m (2.4 kgf-m, 17.4 ft-lb)

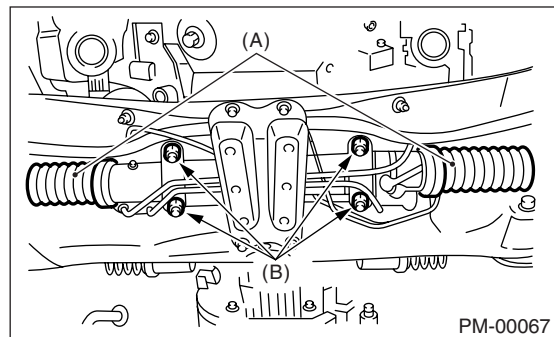


3. GEARBOX

- 1) Set the steering wheel in the straight position, then rotate it 90° in both the left and right directions. While steering wheel is being rotated, check the looseness of the gear box.

Tightening torque:

59 N·m (6.0 kgf-m, 43.4 ft-lb)



(A) Boot

(B) Gearbox mounting bolt

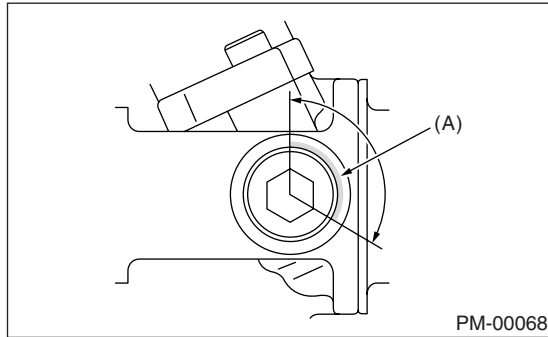
- 2) Check the boot for damage, cracks or deterioration.

3) With the vehicle stopped on a level surface, quickly turn the steering wheel to the left and right. While steering wheel is being rotated, check the gear backlash. If any noise is noticed, adjust the gear backlash in the following manner.

(1) Tighten the adjusting screw to 9.8 N·m (0.99 kgf-m, 7.2 ft-lb) and then loosen.

(2) Tighten the adjusting screw to 4.9 N·m (0.49 kgf-m, 3.6 ft-lb) and then loosen.

- (3) Tighten the adjusting screw to 4.9 N·m (0.49 kgf-m, 3.6 ft-lb) and then loosen 26°.
- (4) Apply liquid gasket to at least 1/3 of entire perimeter of adjusting screw thread.



(A) Apply liquid gasket to at least 1/3 of entire thread.

- (5) Install the lock nut. While holding the adjusting screw with wrench, tighten the lock nut using ST.

ST 926230000 SPANNER

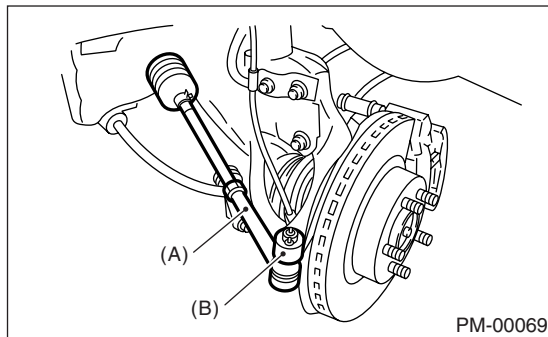
Tightening torque (lock nut):

39 N·m (4.0 kgf-m, 29 ft-lb)

Hold the adjusting screw with a wrench to prevent it from turning while tightening the lock nut.

4. TIE-ROD

- 1) Check the tie-rod and tie-rod ends for bends, scratches or other damage.



(A) Tie-rod end
(B) Knuckle arm

- 2) Check the connections of the knuckle ball joints for play, inspect for damage on dust seals, and check that there is no free play in the ball studs. If castle nut is loose, retighten it to the specified torque, then tighten further up to a maximum of 60° until the cotter pin hole is aligned.

Tightening torque:

27 N·m (2.75 kgf-m, 19.9 ft-lb)

- 3) Check the lock nut on the tie-rod end for tightness. If it is loose, retighten it to the specified value.

Tightening torque:

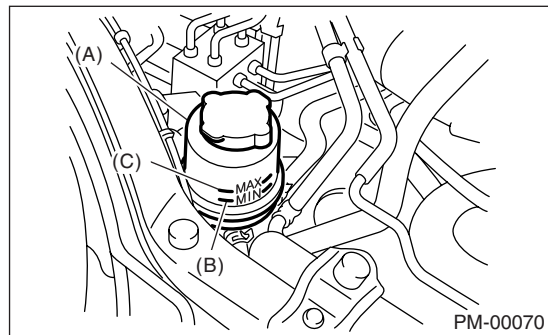
83 N·m (8.5 kgf-m, 61.5 ft-lb)

5. POWER STEERING FLUID LEVEL

NOTE:

- Check at power steering fluid temperature 20°C (68°F); read the fluid level on the “COLD” side.
 - Check at power steering fluid temperature 80°C (176°F); read the fluid level on the “HOT” side.
- 1) Stop the engine to park the vehicle on a level surface.

- 2) Check the fluid level using the scale on the outside of the reservoir tank (A). If the level is below “MIN” (B), add fluid to bring it up to “MAX” (C).



NOTE:

If fluid level is at “MAX” level or above, drain fluid to keep the level in the specified range of indicator by using a syringe or the like.

Recommended fluid:

DEXRON III

Fluid capacity:

0.7 ㉓ (0.7 US qt, 0.6 Imp qt)

6. POWER STEERING FLUID FOR LEAKS

Inspect the underside of oil pump and gearbox of power steering system, hoses, pipes and their couplings for fluid leaks.

If the fluid leaks are found, retighten their fitting bolts (or nuts) and/or replace their parts.

CAUTION:

- Wipe the leaked fluid off after correcting fluid leaks.
- Also pay attention to interference between hoses or pipes and other parts when inspecting fluid leaks.

Steering System (Power Steering)

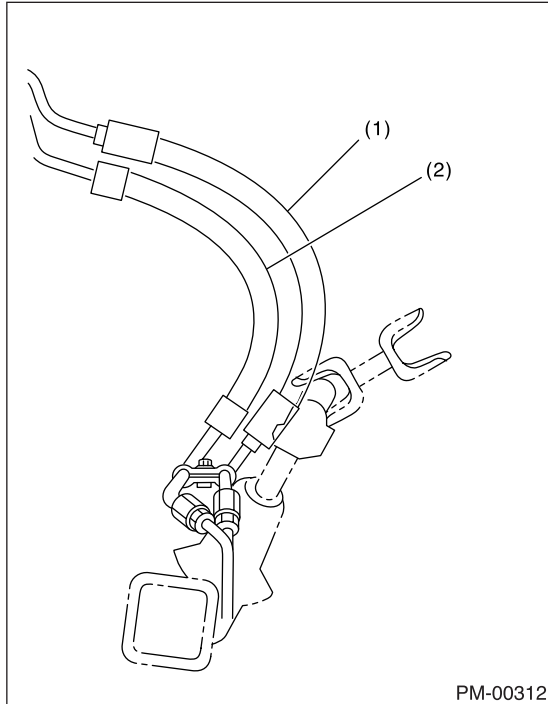
PERIODIC MAINTENANCE SERVICES

7. HOSES OF OIL PUMP FOR DAMAGES

Check the pressure hose and return hose of oil pump for crack, swell or damage. Replace the hose with a new one if necessary.

CAUTION:

Prevent hoses from turning and/or bending when installing hoses.



- (1) Pressure hose
- (2) Return hose

8. POWER STEERING PIPES FOR DAMAGE

Check the power steering pipes for corrosion and damage.

Replace the pipes with new ones if necessary.

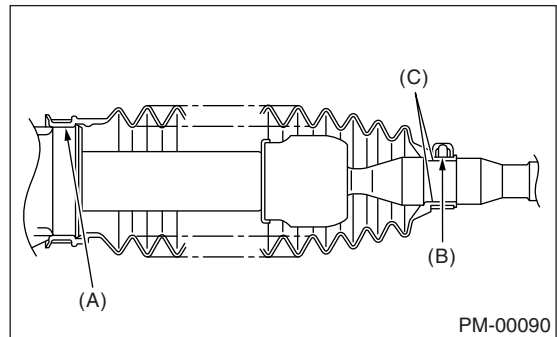
9. GEARBOX BOOTS

Inspect both sides of the gearbox boot as follows, and correct the defects if necessary.

- 1) The (A) and (B) positions of the gearbox boot are fitted in (A) and (C) grooves of gearbox and the rod.
- 2) Clips are fitted outside of positions (A) and (B) of boot.
- 3) Check that there is no cracks or holes in the boot.

NOTE:

Rotate (B) position of gearbox boot against the torsion produced by the adjustment of toe-in etc. Apply grease to the groove (C).



10. FITTING BOLTS AND NUTS

Inspect the installation bolts and nuts of the oil pump and bracket for looseness, and retighten them if necessary.

NOTE:

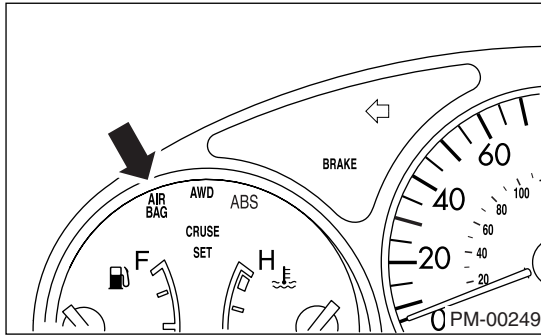
Inspect and/or retighten the bolts and nuts when the engine is cold.

27. Airbag System

A: INSPECTION

Check the air bag system according to the results of the self-diagnosis. <Ref. to AB(diag)-2, Basic Diagnostic Procedure.>

1) Make sure the air bag connector is connected. If not connected, connect correctly. When disconnected, and the ignition switch is ON, a problem occurs and the air bag warning light blinks.



2) Turn on the ignition switch and connect the service connector air bag diagnostics terminal (mounted below the lower cover) to the ground terminal.

3) The warning light blinks and the DTC is displayed to identify the problem. When the air bag system is in good condition (when no trouble codes are stored in memory), the warning light blinks in 0.6 second intervals while the diagnostics terminal is connected to the ground terminal.

4) When the warning light displays the DTC, inspect the air bag system according to the diagnostic procedure. <Ref. to AB(diag)-2, Basic Diagnostic Procedure.>

Airbag System

PERIODIC MAINTENANCE SERVICES

ENGINE SECTION 1

This service manual has been prepared to provide SUBARU service personnel with the necessary information and data for the correct maintenance and repair of SUBARU vehicles.

This manual includes the procedures for maintenance, disassembling, reassembling, inspection and adjustment of components and diagnostics for guidance of experienced mechanics.

Please peruse and utilize this manual fully to ensure complete repair work for satisfying our customers by keeping their vehicle in optimum condition. When replacement of parts during repair work is needed, be sure to use SUBARU genuine parts.

All information, illustration and specifications contained in this manual are based on the latest product information available at the time of publication approval.

FUEL INJECTION (FUEL SYSTEMS)

FU(H4SO)

EMISSION CONTROL
(AUX. EMISSION CONTROL DEVICES)

EC(H4SO)

INTAKE (INDUCTION)

IN(H4SO)

MECHANICAL

ME(H4SO)

EXHAUST

EX(H4SO)

COOLING

CO(H4SO)

LUBRICATION

LU(H4SO)

SPEED CONTROL SYSTEMS

SP(H4SO)

IGNITION

IG(H4SO)

STARTING/CHARGING SYSTEMS

SC(H4SO)

ENGINE (DIAGNOSTICS)

EN(H4SO)(diag)

GENERAL DESCRIPTION

GD(H4SO)

FUEL INJECTION (FUEL SYSTEMS)

FU(H4SO)

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