

5. Oil Seal

A: INSPECTION

Check the oil seals for leaks. If leaking, replace with a new oil seal.

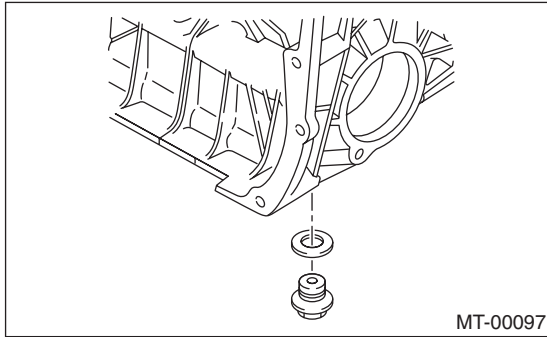
B: REPLACEMENT

- 1) Clean the transmission exterior.
- 2) Drain gear oil completely.
- 3) Tighten the drain plug after draining gear oil and replacing with a new gasket.

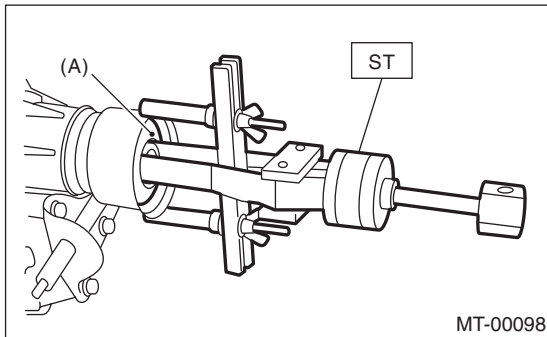
Tightening torque:

44 N·m (4.5 kgf-m, 32.5ft-lb) (Aluminum gasket)

70 N·m (7.1 kgf-m, 51.6 ft-lb) (Copper gasket)

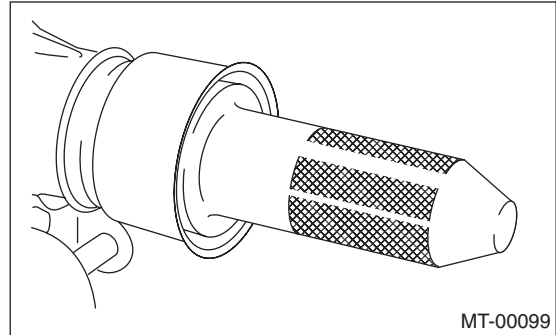


- 4) Remove the rear exhaust pipe and muffler.
 - 5) Remove the heat shield cover. (Non-turbo model)
 - 6) Remove the propeller shaft. <Ref. to DS-12, REMOVAL, Propeller Shaft.>
 - 7) Using the ST, remove the oil seal.
- ST 398527700 PULLER ASSY



(A) Oil seal

- 8) Using the ST, install the oil seal.
- ST 498057300 INSTALLER



- 9) Install the propeller shaft. <Ref. to DS-13, INSTALLATION, Propeller Shaft.>
- 10) Install the heat shield cover. (Non-turbo model)
- 11) Install the rear exhaust pipe and muffler.
- 12) Pour in gear oil and check the oil level. <Ref. to 5MT-23, REPLACEMENT, Transmission Gear Oil.>