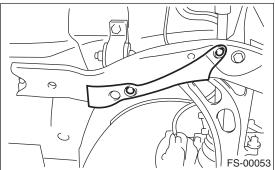
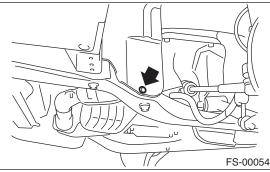
8. Sub Frame

A: REMOVAL

- 1) Lift-up the vehicle.
- 2) Remove the under cover.
- 3) Remove the bolt cover.



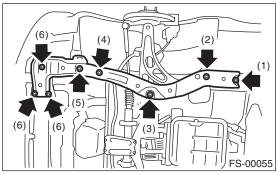
4) Remove the clip.



5) Remove the sub frame.

NOTE:

Loosen bolt (1) and leave a few threads caught, then remove the bolts in the order of (2), (3), (4), (5), and (6).



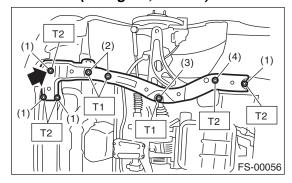
B: INSTALLATION

Install in the reverse order of removal.

NOTE:

Replace with a new M12 bolt.

Tightening torque: T1: 55 N⋅m (5.6 kgf-m, 41 ft-lb) T2: 71 N⋅m (7.2 kgf-m, 52 ft-lb)



- (1) $M10 \times 30$ bolts
- (2) $M12 \times 87$ bolts (with wax)
- (3) M12 \times 65 bolts (with wax)
- (4) M10 × 90 bolts

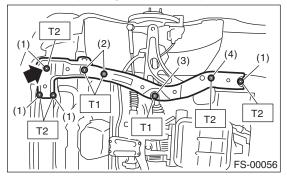
C: INSPECTION

1) Check that there is no damage or distortion of the sub frame.

2) Check that the bolts are tightened with the specified torque. If there is looseness, tighten to the specified torque.

Tightening torque:

T1: 55 №m (5.6 kgf-m, 41 ft-lb) T2: 71 №m (7.2 kgf-m, 52 ft-lb)



- (1) $M10 \times 30$ bolts
- (2) M12 \times 87 bolts (with wax)
- (3) $M12 \times 65$ bolts (with wax)
- (4) M10 × 90 bolts