

21. 2-4 Brake

S510205

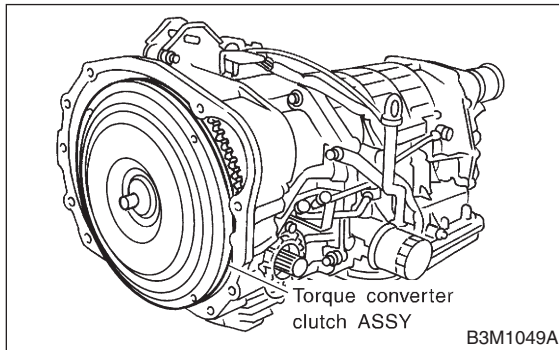
A: REMOVAL

S510205A18

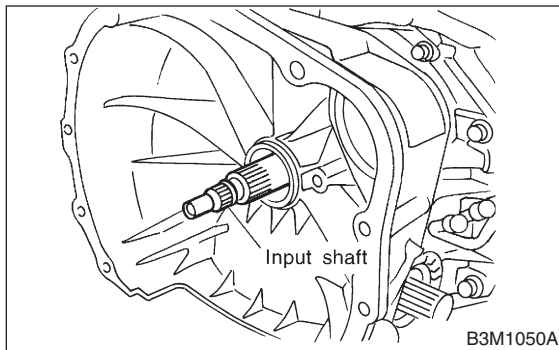
- 1) Extract the torque converter clutch assembly.

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



- 2) Remove the input shaft.



- 3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect it from stay.

- 4) Disconnect inhibitor switch connector from stay.
- 5) Disconnect the air breather hose. <Ref. to AT-23 REMOVAL, Air Breather Hose.>
- 6) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>
- 7) Remove the oil cooler inlet and outlet pipes with washers. <Ref. to AT-24 REMOVAL, Oil Cooler Pipes.>

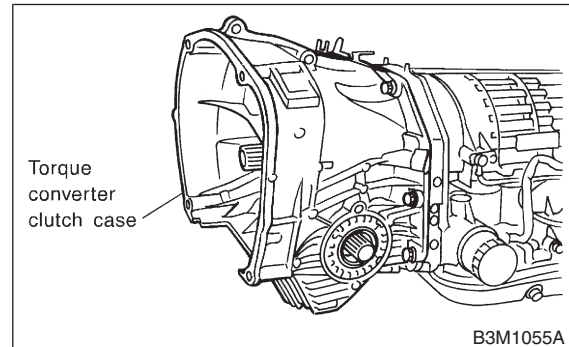
- 8) Separation of torque converter clutch case and transmission case sections

CAUTION:

- Be careful not to damage the oil seal and bushing inside the torque converter clutch case by the oil pump cover.
- Be careful not to lose the rubber seal.

NOTE:

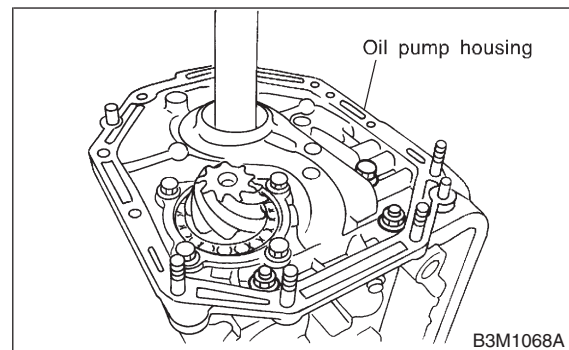
Separate these cases while tapping lightly on the housing.



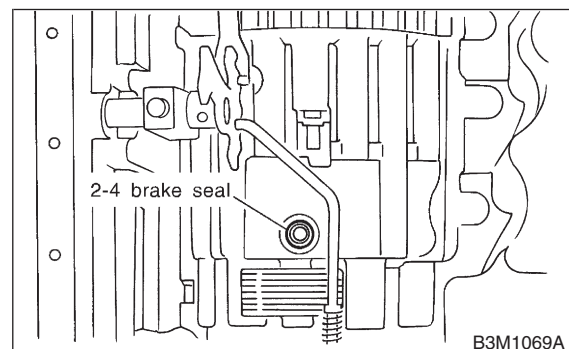
- 9) Remove the oil pump housing.

CAUTION:

Be careful not to lose the total end play adjusting thrust washer.



- 10) Remove 2-4 brake seal.



- 11) Take out the high clutch and reverse clutch assembly.

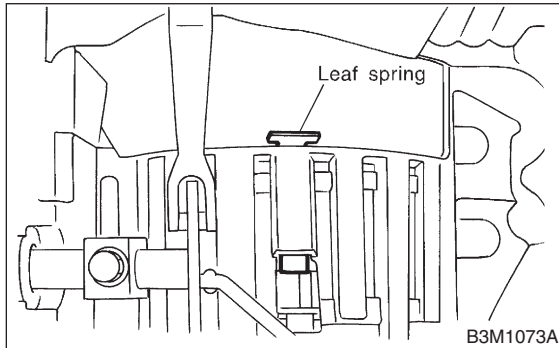
12) Pull out leaf spring.

CAUTION:

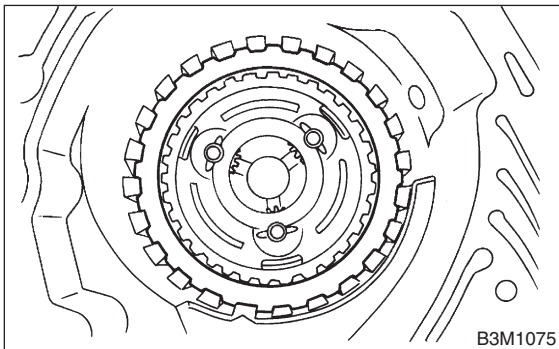
Be careful not to bend leaf spring during removal.

NOTE:

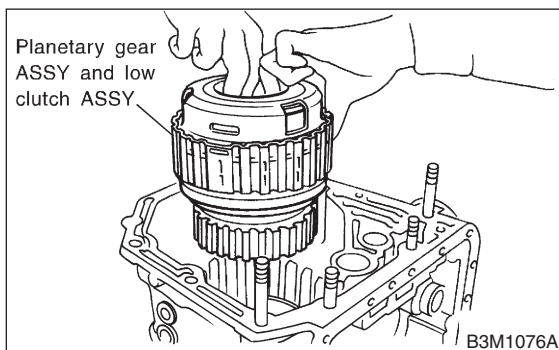
Remove it while pressing down on lower leaf spring.



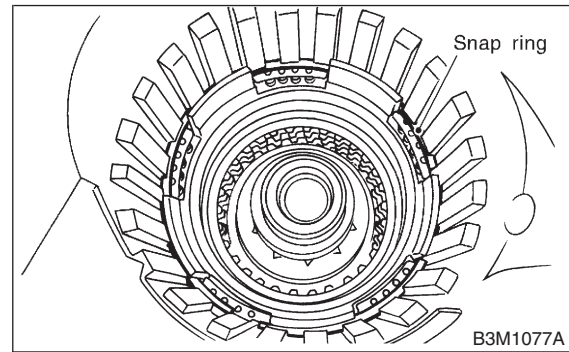
13) Take out retaining plate, drive plate and driven plate of 2-4 brake.



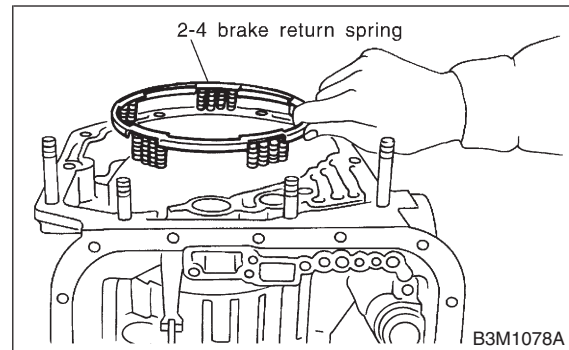
14) Take out the thrust needle bearing, planetary gear assembly and the low clutch assembly.



15) Remove snap ring.



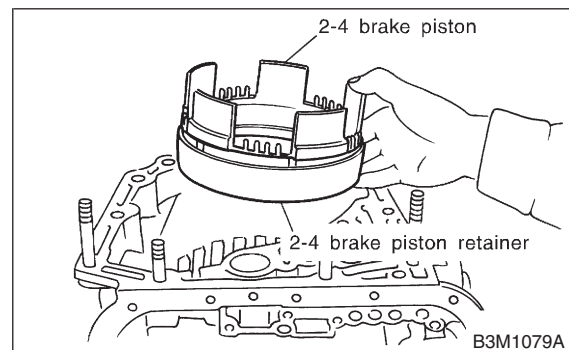
16) Take out 2-4 brake return spring.



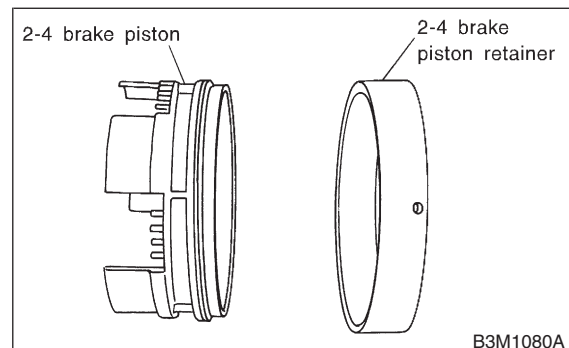
17) Take out 2-4 brake piston and piston retainer.

CAUTION:

When removing the brake piston 2-4 and piston retainer, be careful not to rub or bump them against the transmission case.



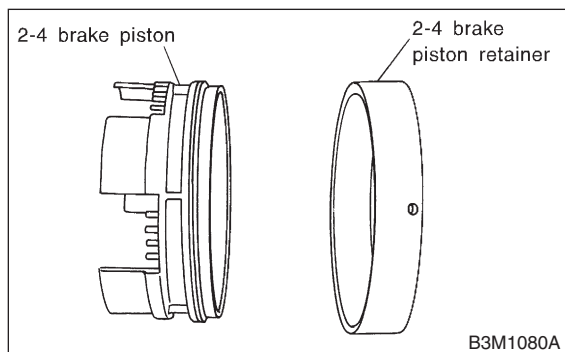
18) Separate 2-4 brake piston and piston retainer.



2-4 BRAKE

B: INSTALLATION S510205A11

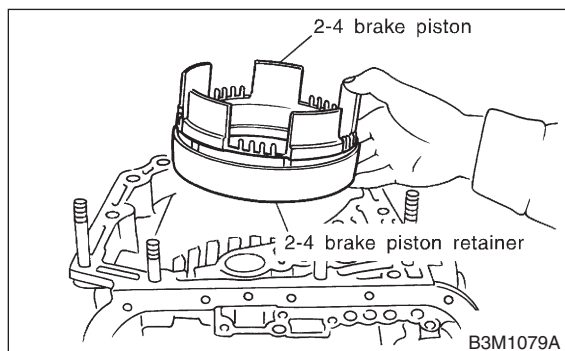
1) Install 2-4 brake piston to 2-4 brake piston retainer.



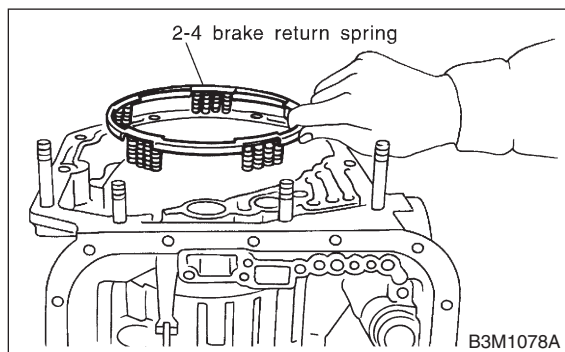
2) Install 2-4 brake piston and retainer to transmission case.

CAUTION:

Align the hole in the 2-4 brake seal of transmission case with the hole in 2-4 brake piston retainer during installation.

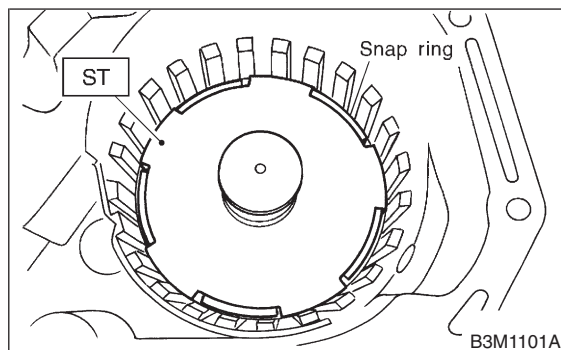


3) Install 2-4 brake piston return spring to transmission case.



4) Position snap ring in transmission. Using ST, press the snap ring into place.

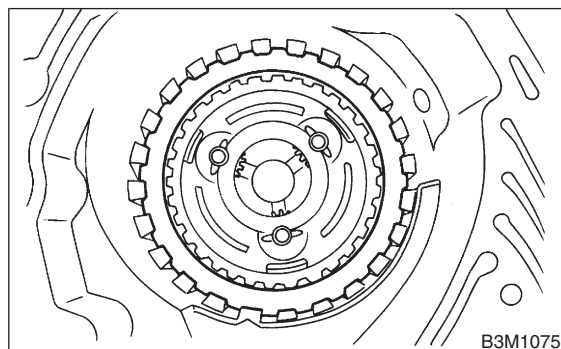
ST 498677100 COMPRESSOR



5) Install planetary gear and low clutch assembly to transmission case.

Install carefully while rotating the low clutch and planetary gear assembly slowly paying special attention not to damage the seal ring. <Ref. to AT-81 INSTALLATION, Planetary Gear and Low Clutch.>

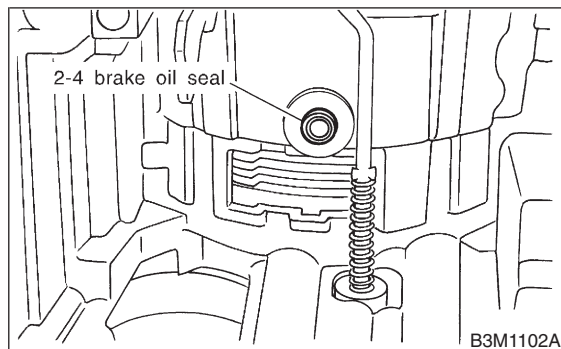
6) Install pressure plate, drive plate, driven plate, retaining plate and snap ring.



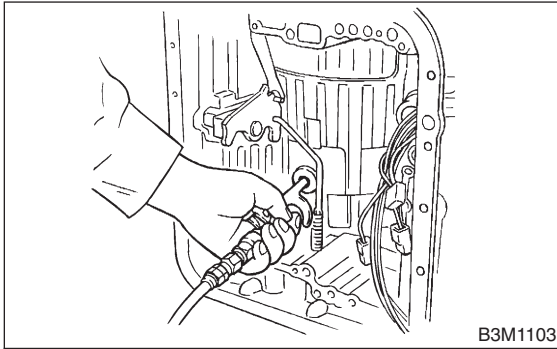
7) Install 2-4 brake oil seal to transmission case.

NOTE:

Be sure to use a new one.



8) After all 2-4 brake component parts have been installed, blow in air intermittently and confirm the operation of the brake.



9) Measure the clearance between the retaining plate and the snap ring.

NOTE:

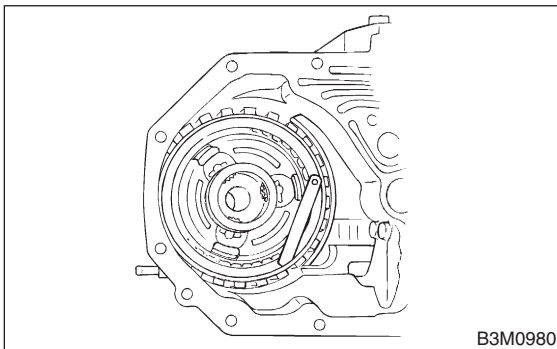
Select a retaining plate with a suitable value from the following table, so that the clearance becomes the standard value.

Standard value:

0.8 — 1.2 mm (0.031 — 0.047 in)

Allowable limit:

1.5 mm (0.059 in)

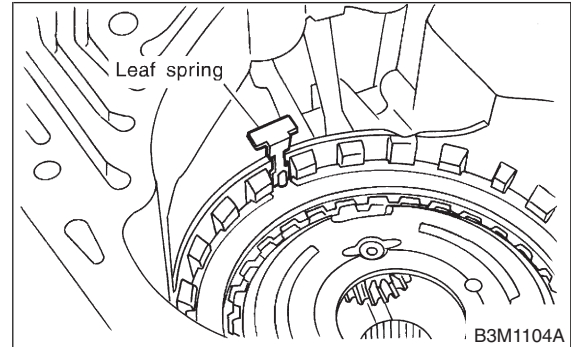


Available retaining plates	
Part No.	Thickness mm (in)
31567AA610	5.6 (0.220)
31567AA620	5.8 (0.228)
31567AA630	6.0 (0.236)
31567AA640	6.2 (0.244)
31567AA650	6.4 (0.252)
31567AA660	6.6 (0.260)

10) Install leaf spring of 2-4 brake.

NOTE:

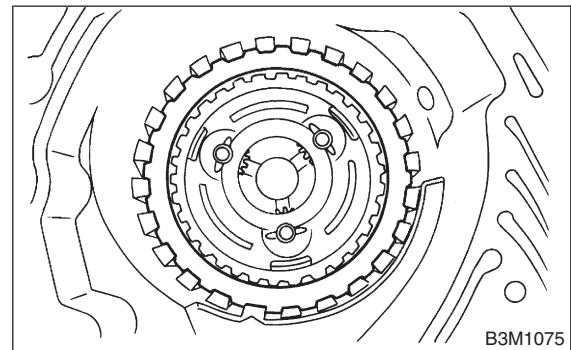
Be careful not to mistake the location of the leaf spring to be inserted.



11) Install thrust needle bearing.

NOTE:

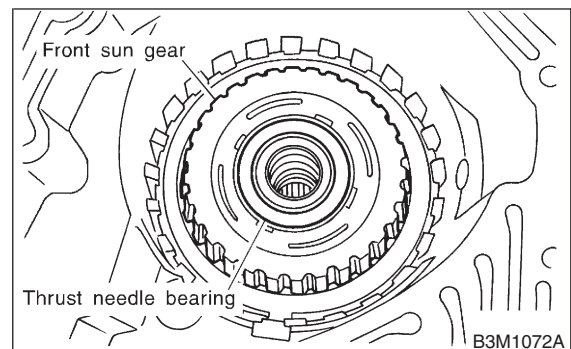
Install thrust needle bearing in the correct direction.



12) Install front sun gear and thrust needle bearing.

NOTE:

Install thrust needle bearing in the correct direction.



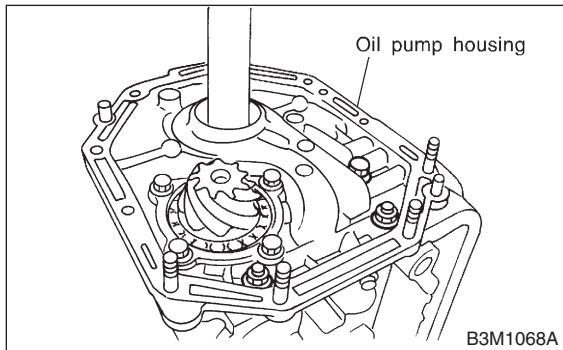
13) Install the high clutch assembly. <Ref. to AT-75 INSTALLATION, High Clutch and Reverse Clutch.>

14) Adjust total end play. <Ref. to AT-79 ADJUSTMENT, High Clutch and Reverse Clutch.>

15) Secure the housing with two nuts.

Tightening torque:

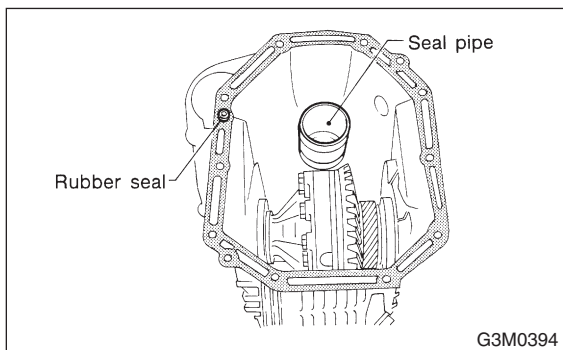
T: 41 N·m (4.2 kgf-m, 30.4 ft-lb)



16) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



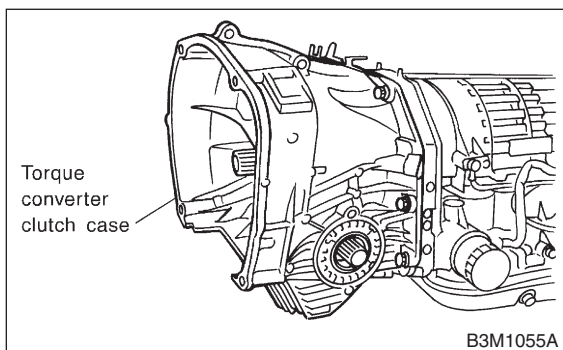
17) Install the torque converter clutch case assembly to the transmission case assembly, and secure with six bolts and four nuts.

CAUTION:

When installing, be careful not to damage the torque converter clutch case bushing and oil seal.

Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)



18) Install air breather hose. <Ref. to AT-23 INSTALLATION, Air Breather Hose.>

19) Insert inhibitor switch and transmission connector into stay. <Ref. to AT-32 INSTALLATION, Inhibitor Switch.>

20) Install the oil cooler pipes. <Ref. to AT-25 INSTALLATION, Oil Cooler Pipes.>

21) Install the oil charge pipe with O-ring. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>

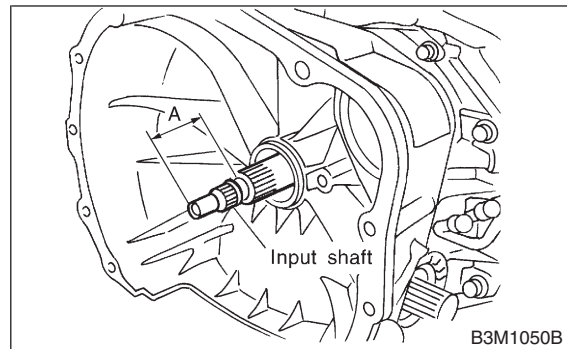
22) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



23) Install the torque converter clutch assembly.

C: INSPECTION

SS10205A10

- Drive plate facing for wear and damage
- Snap ring for wear and spring retainer for deformation
- Lip seal and lathe cut seal ring for damage
- Measure the total end play and adjust to within specifications. <Ref. to AT-79 ADJUSTMENT, High Clutch and Reverse Clutch.>

3. Air Breather Hose SS10208

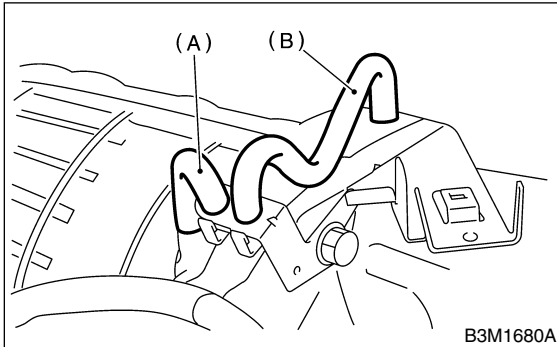
A: REMOVAL SS10208A18

1) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind connector and disconnect it from stay.

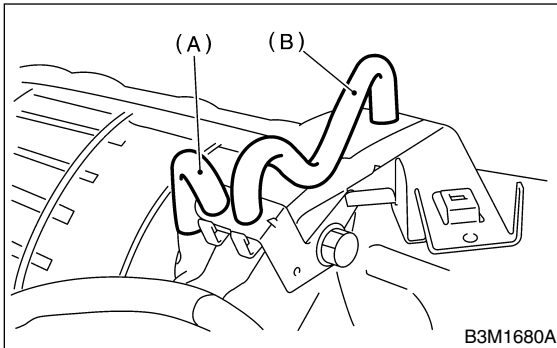
2) Disconnect the air breather hoses.



- (A) Air breather hose (Transmission case)
- (B) Air breather hose (Oil pump housing)

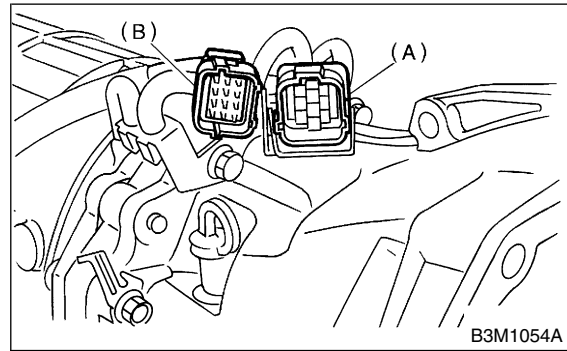
B: INSTALLATION SS10208A11

1) Install air breather hoses.



- (A) Air breather hose (Transmission case)
- (B) Air breather hose (Oil pump housing)

2) Insert inhibitor switch and transmission connector into stay.



- (A) Transmission harness
- (B) Inhibitor switch harness

C: INSPECTION SS10208A10

Make sure the hose is not cracked or clogged.

2. Automatic Transmission Assembly S510207

A: NOTE S510207A15

For removal and installation procedures of automatic transmission, refer to “AT” section for each model.

18. Control Valve Body Assembly

S510593

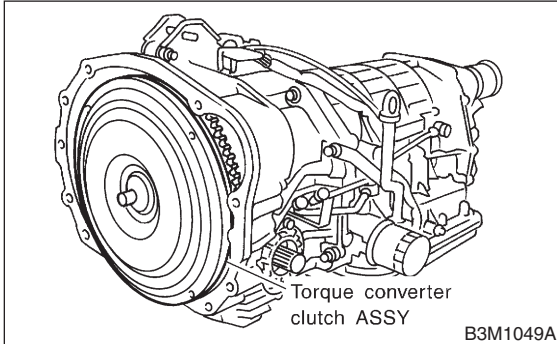
A: REMOVAL

S510593A18

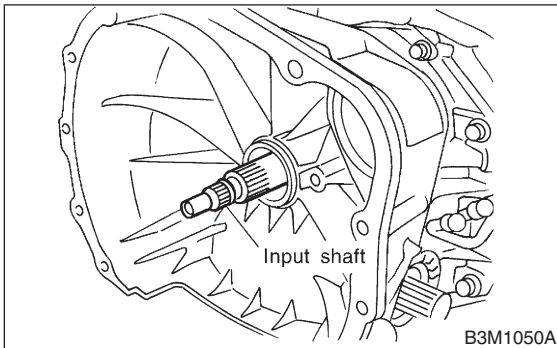
1) Extract the torque converter clutch assembly.

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



2) Remove the input shaft.



3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect it from stay.

4) Disconnect inhibitor switch from stay.

5) Disconnect the air breather hose. <Ref. to AT-23 REMOVAL, Air Breather Hose.>

6) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>

7) Remove the oil cooler inlet and outlet pipes. <Ref. to AT-25 REMOVAL, Oil Cooler Pipes.>

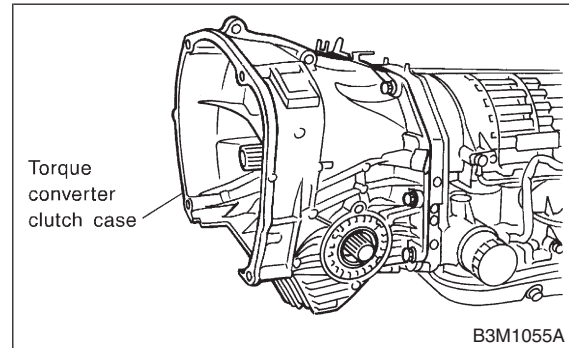
8) Separation of torque converter clutch case and transmission case sections

CAUTION:

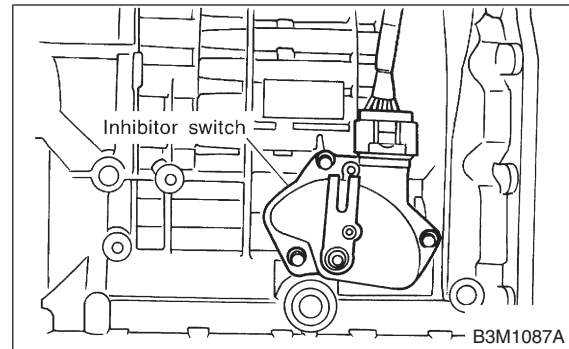
- Be careful not to damage the oil seal and bushing inside the torque converter clutch case by the oil pump cover.
- Be careful not to lose the rubber seal.

NOTE:

Separate these cases while tapping lightly on the housing.



9) Remove the inhibitor switch.



10) Prepare a block of wood. Turn the transmission case over, and support it with the block of wood.

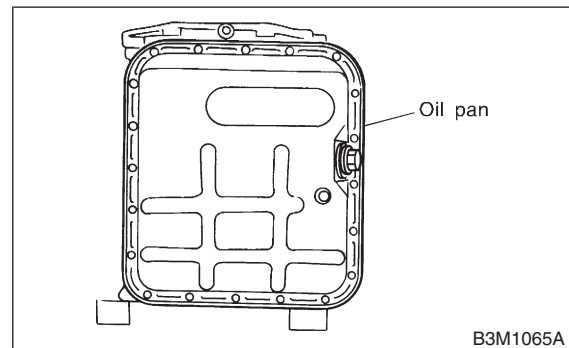
NOTE:

Turn the transmission case in the direction the inhibitor switch was installed.

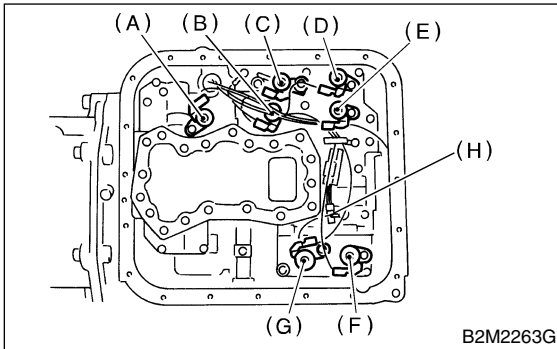
11) Remove the oil pan.

NOTE:

Use a scraper to remove oil pan.



12) Disconnect the harness connectors for the solenoids, duty solenoids, ATF temperature sensor and the ground cord.

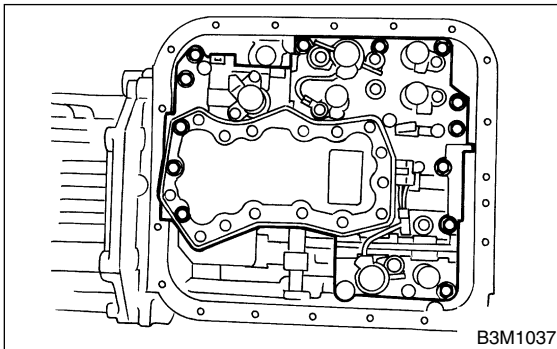


- (A) Lock-up duty solenoid (Blue)
- (B) Low clutch timing solenoid (Gray)
- (C) Line pressure duty solenoid (Red)
- (D) Shift solenoid 2 (Yellow)
- (E) Shift solenoid 1 (Green)
- (F) 2-4 brake timing solenoid (Black)
- (G) 2-4 brake duty solenoid (Red)
- (H) ATF temperature sensor

13) Remove the control valve body.

CAUTION:

When removing control valve body, be careful not to interfere with transfer duty solenoid wiring.



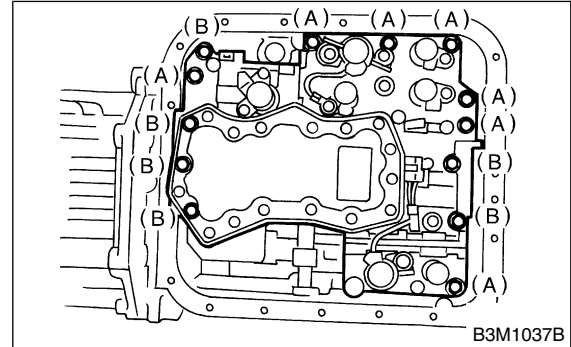
B: INSTALLATION

S510593A11

- 1) Set the select lever in range "N".
- 2) Install the control valve by engaging the manual valve and manual lever, then tighten the 17 bolts.

Tightening torque:

8 N·m (0.8 kgf-m, 5.8 ft-lb)



- (A) Short bolts
- (B) Long bolts

- 3) Tighten the valve body to the specified torque.

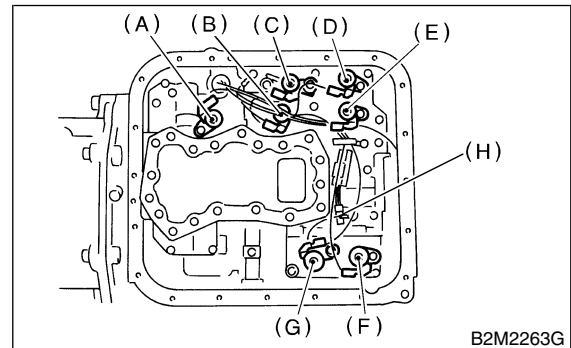
CAUTION:

Tighten the control valve mounting bolts evenly.

Tightening torque:

8 N·m (0.8 kgf-m, 5.8 ft-lb)

- 4) Connect all connectors.



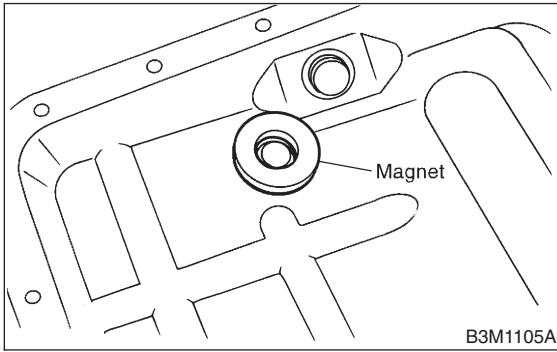
- (A) Lock-up duty solenoid (Blue)
- (B) Low clutch timing solenoid (Gray)
- (C) Line pressure duty solenoid (Red)
- (D) Shift solenoid 2 (Yellow)
- (E) Shift solenoid 1 (Green)
- (F) 2-4 brake timing solenoid (Black)
- (G) 2-4 brake duty solenoid (Red)
- (H) ATF temperature sensor

- 5) Install the oil pan.

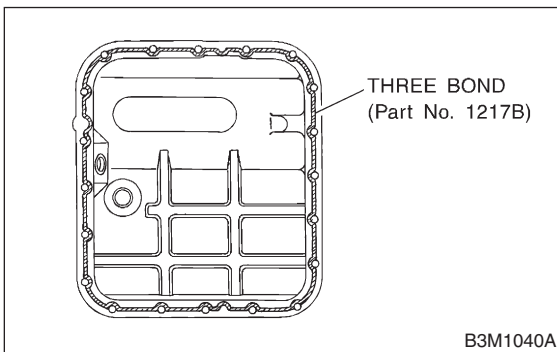
CONTROL VALVE BODY ASSEMBLY

Automatic Transmission

6) Attach the magnet at the specified position.



7) Apply proper amount of liquid gasket (THREE BOND Part No. 1217B) to the entire oil pan mating surface.



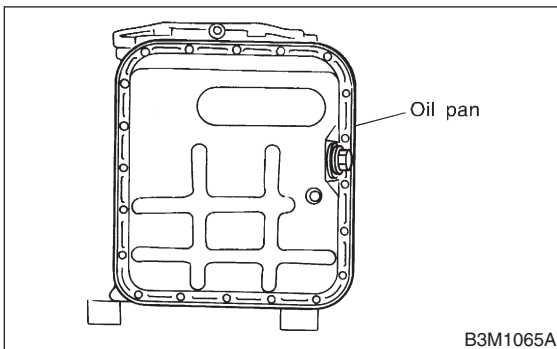
8) Install the oil pan to the transmission case assembly, and secure with 20 bolts.

NOTE:

Tighten the bolts evenly.

Tightening torque:

4.9 N·m (0.50 kgf-m, 3.6 ft-lb)

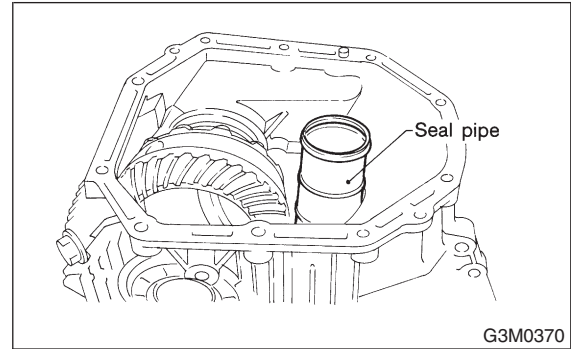


9) Turn over the transmission case to its original position.

10) Install the seal pipe to the torque converter clutch case.

CAUTION:

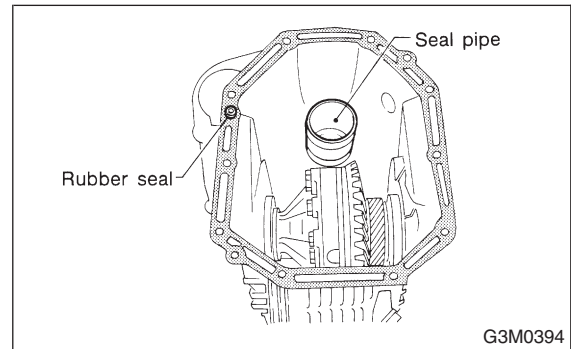
Be sure to use a new seal pipe.



11) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



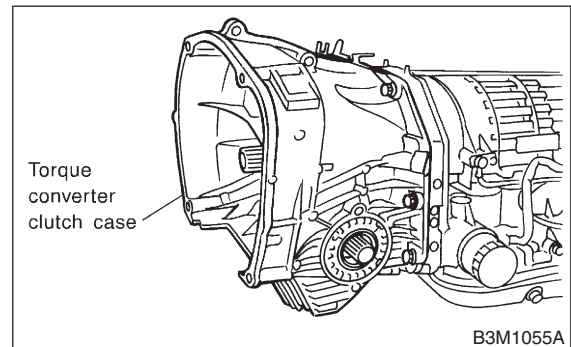
12) Install the torque converter clutch case assembly to the transmission case assembly, and secure with six bolts and four nuts.

CAUTION:

When installing, be careful not to damage the torque converter clutch case bushing and oil seal.

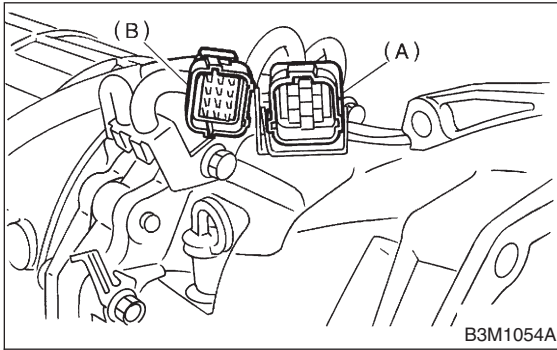
Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)



13) Install air breather hose.

14) Insert inhibitor switch and transmission connector into stay.



- (A) Transmission harness
(B) Inhibitor switch harness

15) Install the oil cooler pipes. <Ref. to AT-25 INSTALLATION, Oil Cooler Pipes.>

16) Install the oil charge pipe with O-ring.

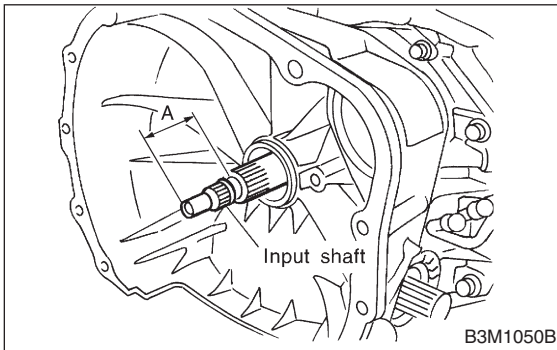
17) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)

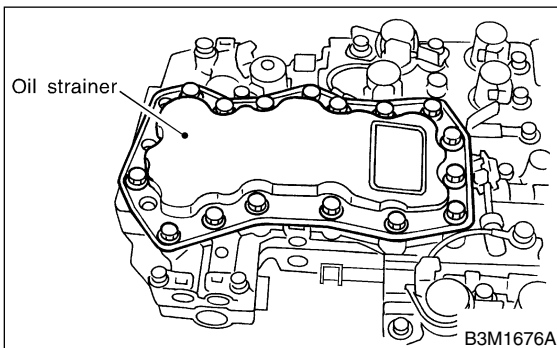


18) Install the torque converter clutch assembly. <Ref. to AT-30 INSTALLATION, Torque Converter Clutch Assembly.>

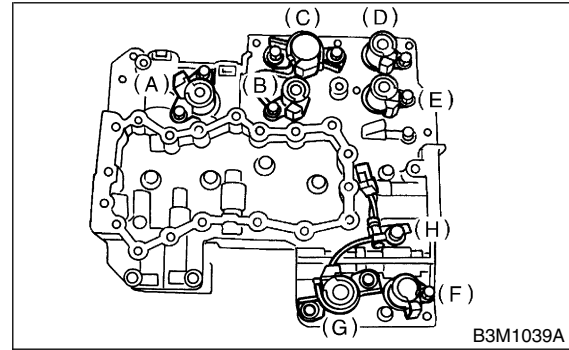
C: DISASSEMBLY

S510593A06

1) Remove oil strainer from lower control valve body.

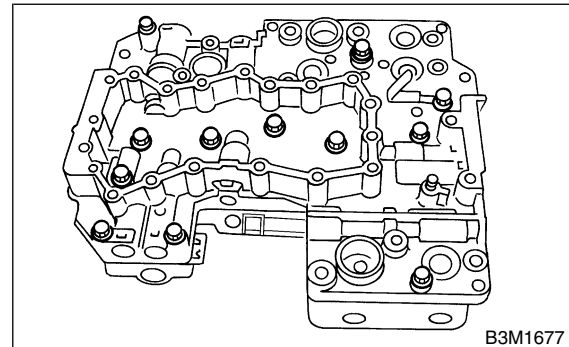


2) Remove the duty solenoids, solenoids and sensor from the lower valve body.



- (A) Lock-up duty solenoid (Blue)
(B) Low clutch timing solenoid (Gray)
(C) Line pressure duty solenoid (Red)
(D) Shift solenoid 1 (Yellow)
(E) Shift solenoid 2 (Green)
(F) 2-4 brake timing solenoid (Black)
(G) 2-4 brake duty solenoid (Red)
(H) ATF temperature sensor

3) Remove the upper-lower valve body tightening bolts.



4) Separate the control valve body.

CAUTION:

- Do not lose the ten (10) steel balls contained in the upper valve body and middle valve body.
- Do not lose strainers contained in the lower valve body.

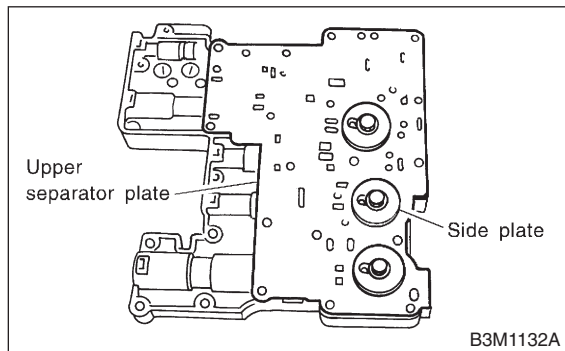
NOTE:

During ordinary servicing, clean the control valve bodies in this condition, without further disassembly. In the event of a seized clutch or other problem, disassemble the control valve bodies further, and clean the component parts.

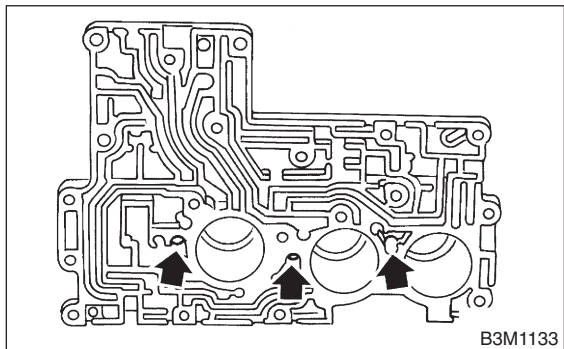
CONTROL VALVE BODY ASSEMBLY

Automatic Transmission

- 5) Remove upper separator plate from middle valve body.



- 6) Remove valve springs from upper valve body.
7) Using air compressor, remove accumulator piston from upper valve body.

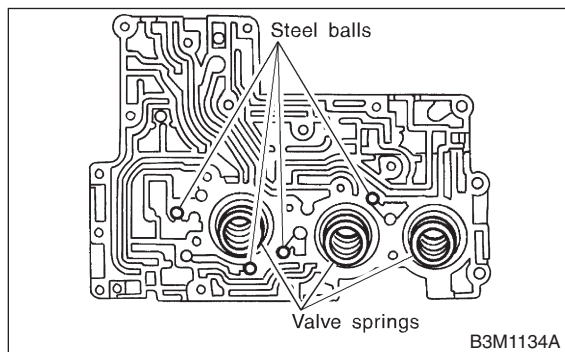


D: ASSEMBLY S510593A02

- 1) Install accumulator pistons, valve springs and steel balls to upper valve body.

NOTE:

Insert steel balls in their proper positions.



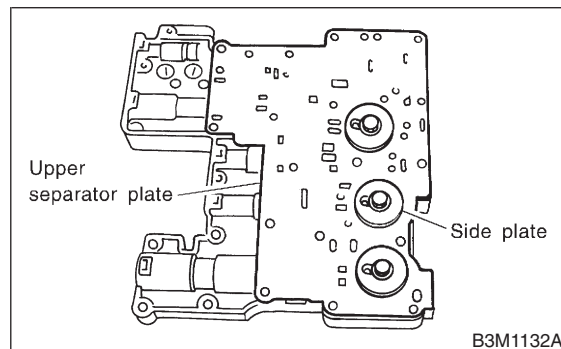
- 2) Install support plate and upper separator plate to middle valve body.

NOTE:

Align the hole in side plate with the hole in separator plate.

Tightening torque:

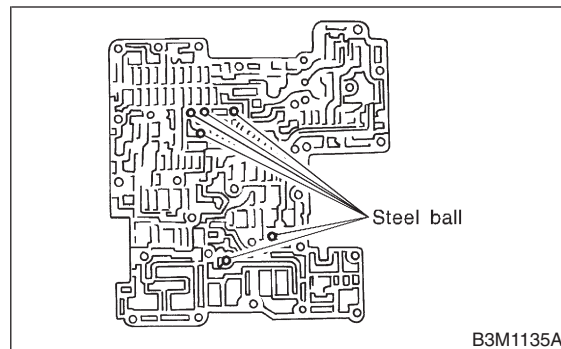
8 N·m (0.8 kgf-m, 5.8 ft-lb)



- 3) Install steel balls to middle valve body.

NOTE:

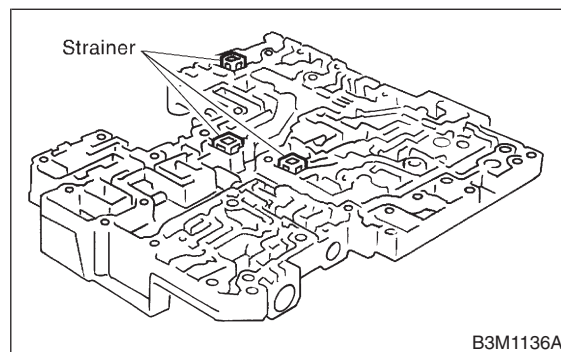
Insert steel balls in their proper positions.



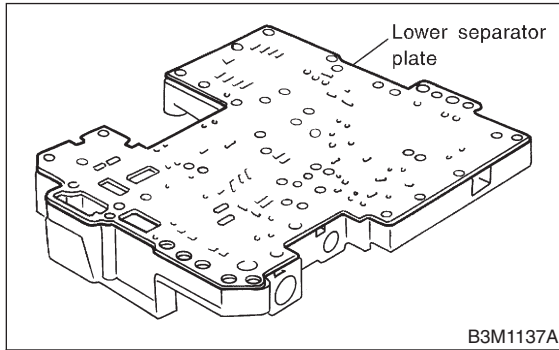
- 4) Install three filters to lower valve body.

CAUTION:

Pay attention to the location of filters.



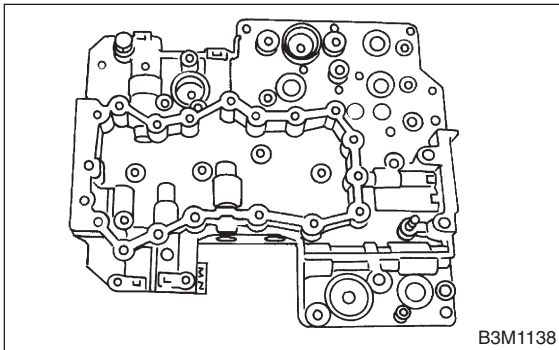
5) Install lower separator plate to lower valve body.



6) Temporarily assemble valve body.

CAUTION:

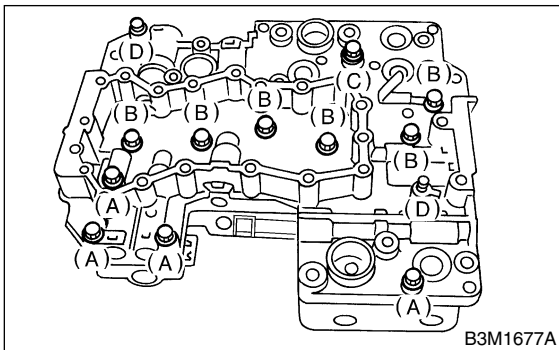
Be careful not to drop the middle valve body and upper body interior steel ball, or the lower body filter.



7) Tighten bolts.

Tightening torque:

8 N·m (0.8 kgf-m, 5.8 ft-lb)

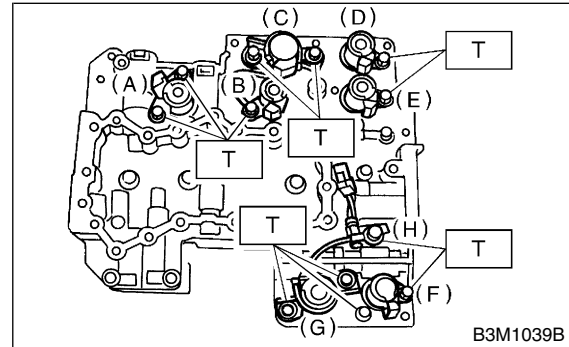


- (A) Short bolts
- (B) Middle bolts
- (C) Long bolt
- (D) Reamer bolts

8) Install the sensor, solenoids and duty solenoids.

Tightening torque:

T: 8 N·m (0.8 kgf-m, 5.8 ft-lb)



- (A) Lock-up duty solenoid (Blue)
- (B) Low clutch timing solenoid (Gray)
- (C) Line pressure duty solenoid (Red)
- (D) Shift solenoid 1 (Yellow)
- (E) Shift solenoid 2 (Green)
- (F) 2-4 brake timing solenoid (Black)
- (G) 2-4 brake duty solenoid (Red)
- (H) ATF temperature sensor

9) Install oil strainer to lower valve body.

Tightening torque:

8 N·m (0.8 kgf-m, 5.8 ft-lb)

E: INSPECTION

S510593A10

Make sure that each component is free of harmful gouges, cuts, or dust.

16. Drive Pinion Shaft

SS10216

A: REMOVAL

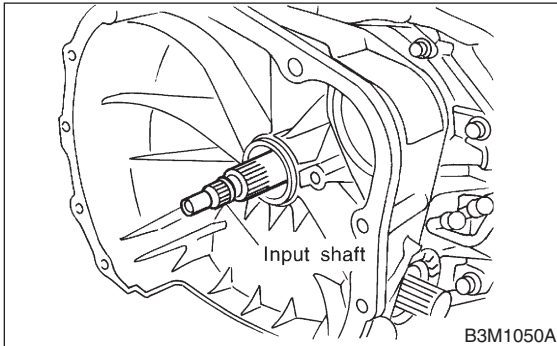
SS10216A18

1) Extract the torque converter clutch assembly.

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.

2) Remove the input shaft.



3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect it from stay.

4) Disconnect inhibitor switch connector from stay.

5) Disconnect the air breather hose. <Ref. to AT-23 REMOVAL, Air Breather Hose.>

6) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>

7) Remove the oil cooler inlet and outlet pipes. <Ref. to AT-25 REMOVAL, Oil Cooler Pipes.>

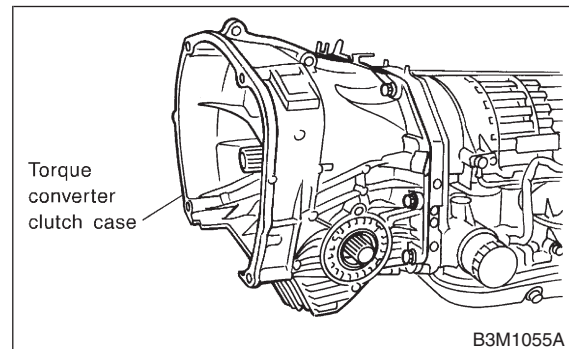
8) Separation of torque converter clutch case and transmission case sections

CAUTION:

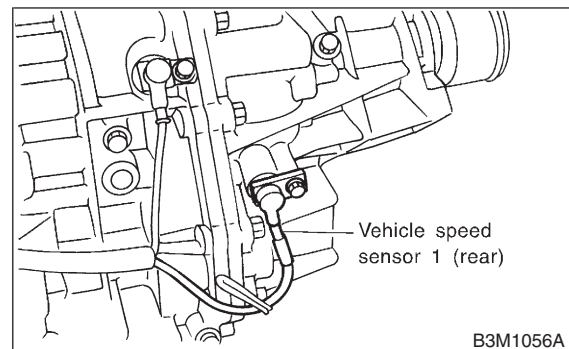
- Be careful not to damage the oil seal and bushing inside the torque converter clutch case by the oil pump cover.
- Be careful not to lose the rubber seal.

NOTE:

Separate these cases while tapping lightly on the housing.



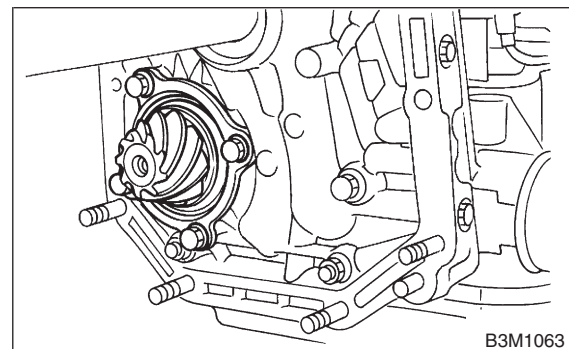
9) Remove vehicle speed sensor 1 (rear).



10) Separate transmission case and extension case sections.

11) Remove the reduction driven gear. <Ref. to AT-38 REMOVAL, Reduction Driven Gear.>

12) Loosen the taper roller bearing mounting bolts.



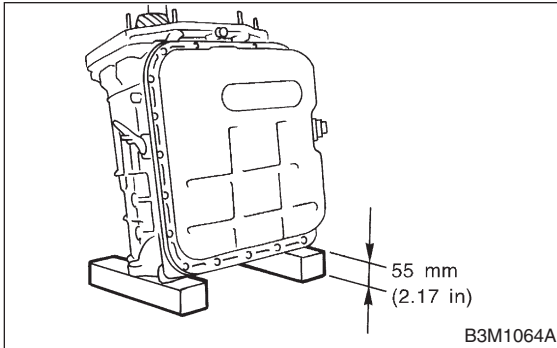
DRIVE PINION SHAFT

Automatic Transmission

13) Place two wooden blocks on the workbench, and stand the transmission case with its rear end facing down.

CAUTION:

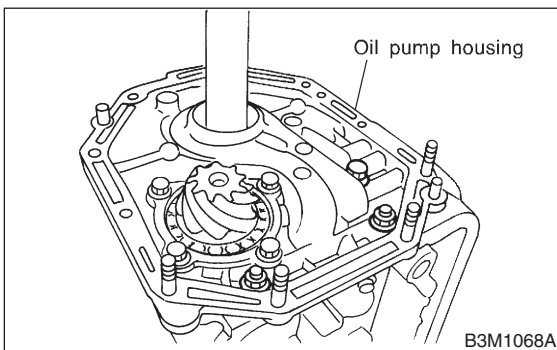
- Be careful not to scratch the rear mating surface of the transmission case.
- Note that the parking rod and drive pinion protrude from the mating surface.



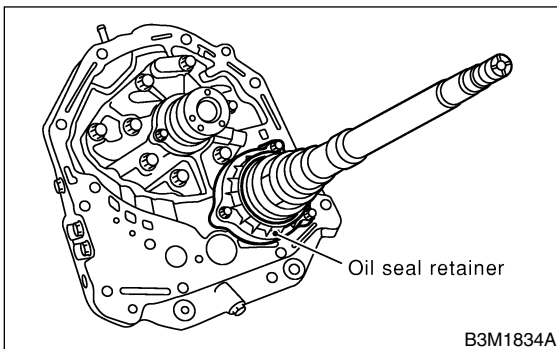
14) Remove the oil pump housing.

CAUTION:

Be careful not to lose the total end play adjusting thrust washer.



15) Remove the oil seal retainer. Also remove the O-ring and oil seal (air breather).



16) Remove O-rings from oil pump housing.

CAUTION:

Be careful not to damage O-ring.

17) Remove the drive pinion assembly.

B: INSTALLATION SS10216A11

1) Assemble the drive pinion assembly to the oil pump housing.

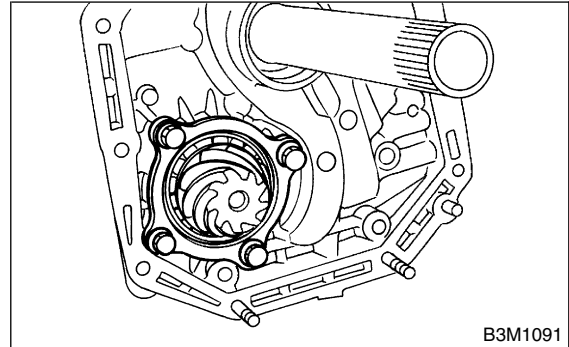
CAUTION:

- Be careful not to bend the shims.
- Be careful not to force the pinion against the housing bore.

2) Tighten four bolts to secure the roller bearing.

Tightening torque:

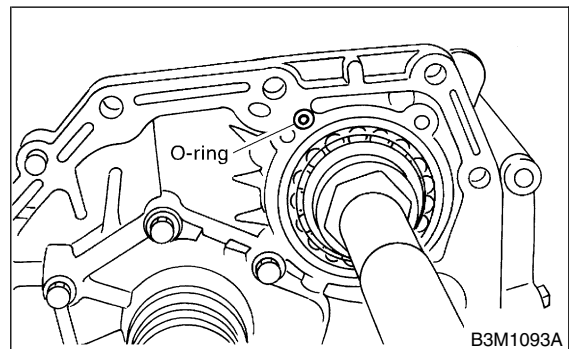
41 N·m (4.2 kgf-m, 30.4 ft-lb)



3) Attach the O-ring to the oil seal retainer with vaseline. Install the seal to the oil pump housing bore.

CAUTION:

Always discard old O-rings and install new ones.



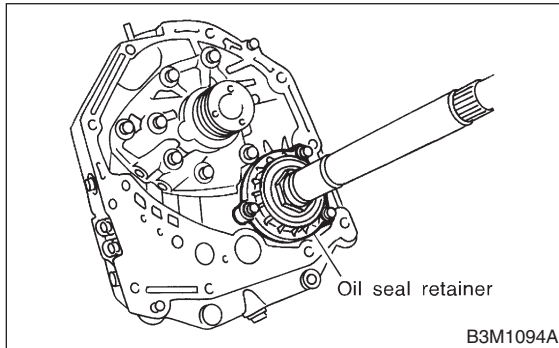
4) Install the oil seal retainer taking care not to damage the oil seal lips. Then secure with three bolts.

NOTE:

Make sure the O-ring is fitted correctly in position.

Tightening torque:

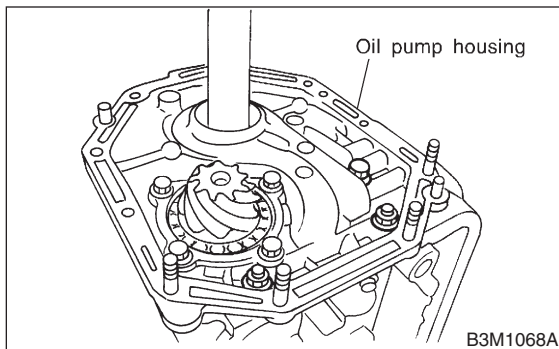
7 N·m (0.7 kgf-m, 5.1 ft-lb)



5) Secure the housing with two nuts.

Tightening torque:

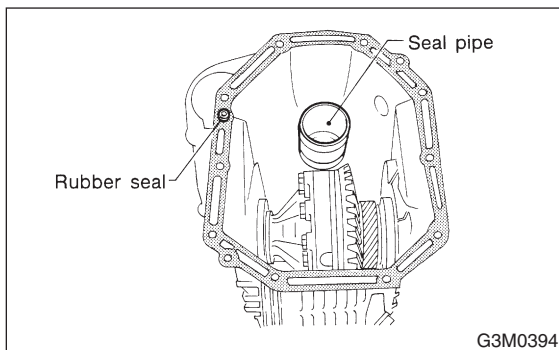
T: 41 N·m (4.2 kgf-m, 30.4 ft-lb)



6) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



7) Combine the torque converter clutch case with the transmission case. <Ref. to AT-46 INSTALLATION, Torque Converter Clutch Case.>

8) Install the reduction driven gear. <Ref. to AT-38 INSTALLATION, Reduction Driven Gear.>

9) Combine the extension case with the transmission case, and install vehicle speed sensor 1 (rear). <Ref. to AT-31 INSTALLATION, Extension Case.>

10) Install air breather hose. <Ref. to AT-23 INSTALLATION, Air Breather Hose.>

11) Insert inhibitor switch and transmission connector into stay.

12) Install the oil charge pipe with O-ring.

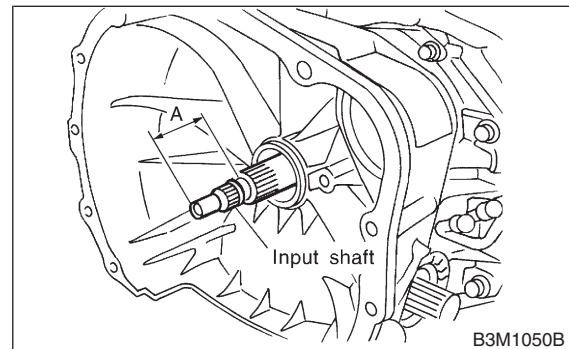
13) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



14) Install the torque converter clutch assembly. <Ref. to AT-30 INSTALLATION, Torque Converter Clutch Assembly.>

C: DISASSEMBLY

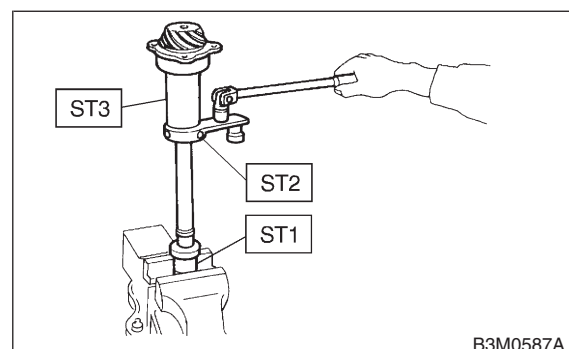
S510216A06

1) Straighten the staked portion of the lock nut, and remove the lock nut while locking the rear spline portion of the shaft with ST1 and ST2. Then pull off the drive pinion collar.

ST1 498937110 HOLDER

ST2 499787700 WRENCH

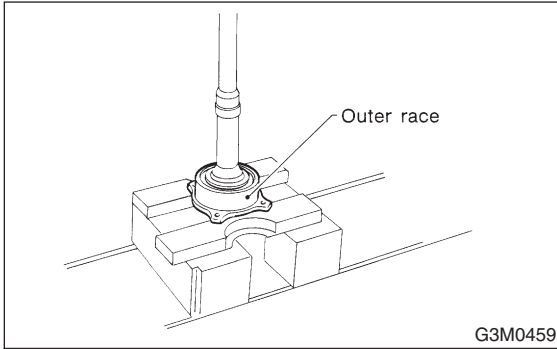
ST3 499787500 ADAPTER



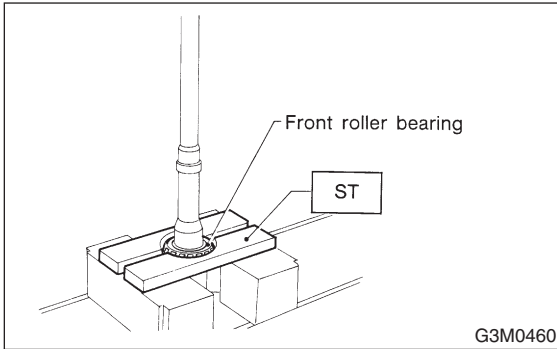
DRIVE PINION SHAFT

Automatic Transmission

- 2) Remove the O-ring.
- 3) Using a press, separate the rear roller bearing and outer race from the shaft.

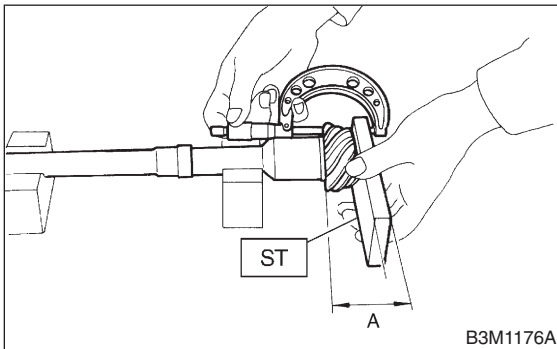


- 4) Using a press and ST, separate the front roller bearing from the shaft.
ST 498517000 REPLACER



D: ASSEMBLY SS10216A02

- 1) Measure dimension "A" of the drive pinion shaft.
ST 398643600 GAUGE



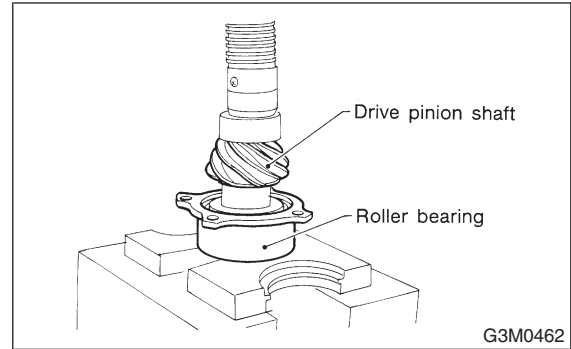
- 2) Using a press, force-fit the roller bearing in position.

CAUTION:

Do not change the relative positions of the outer race and bearing cone.

NOTE:

If too much pressure is applied, the roller bearing will not turn easily.



- 3) After fitting the O-ring to the shaft, attach the drive pinion collar to the shaft.

CAUTION:

Be careful not to damage the O-ring.

- 4) Tighten the lock washer and lock nut with ST1, ST2 and ST3.

ST1 498937110 HOLDER
ST2 499787700 WRENCH
ST3 499787500 ADAPTER

Actual tightening torque:

116 N·m (11.8 kgf-m, 85.3 ft-lb)

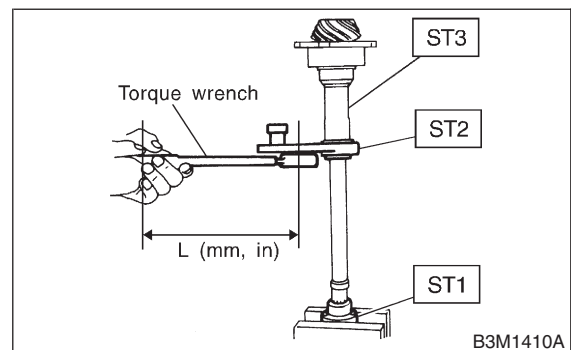
NOTE:

- Pay attention to the orientation of lock washer.
- Tightening torque using torque wrench is determined by the following equation.

$$T_1 = L/L + 72.2 \times T$$

T: Actual tightening torque

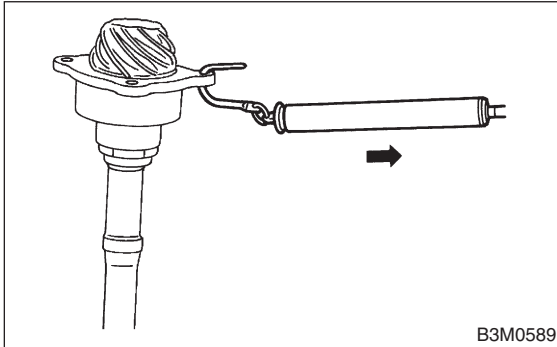
- Install ST2 to torque wrench as straight as possible.



5) Measure the starting torque of the bearing. Make sure the starting torque is within the specified range. If out of the allowable range, replace the roller bearing.

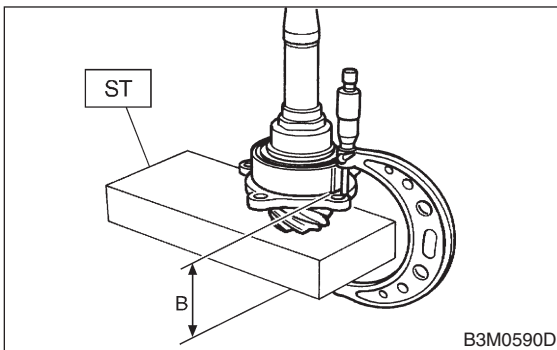
Starting torque:

0.3 — 2.0 N·m (0.03 — 0.2 kgf-m, 0.2 — 1.4 ft-lb)



6) Stake the lock nut securely at two places.
7) Measure dimension “B” of the drive pinion shaft.

ST 398643600 GAUGE



8) Determine the thickness “t” (mm) of the drive pinion shim.

NOTE:

The number of shims must be three or less.

$$t = 6.5 \pm 0.0625 - (B - A)$$

Available drive pinion shims	
Part No.	Thickness mm (in)
31451AA050	0.150 (0.0059)
31451AA060	0.175 (0.0069)
31451AA070	0.200 (0.0079)
31451AA080	0.225 (0.0089)
31451AA090	0.250 (0.0098)
31451AA100	0.275 (0.0108)

E: INSPECTION

S510216A10

- Make sure that all component parts are free of harmful cuts, gouges, and other faults.
- Adjust the teeth alignment. <Ref. to AT-59 ADJUSTMENT, Drive Pinion Shaft.>

F: ADJUSTMENT

S510216A01

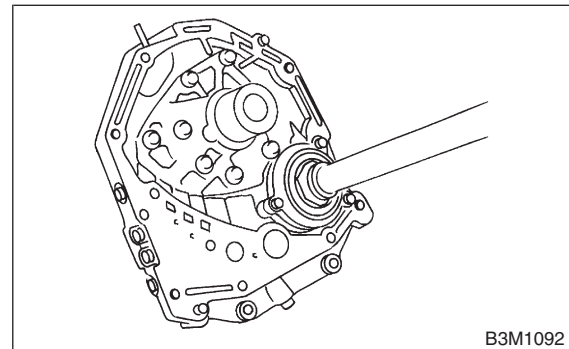
1) Install the oil pump housing assembly to the torque converter clutch case, and secure evenly by tightening four bolts.

CAUTION:

- Thoroughly remove the liquid gasket from the case mating surface beforehand.
- Use an old gasket or an aluminum washer so as not to damage the mating surface of the housing.

Tightening torque:

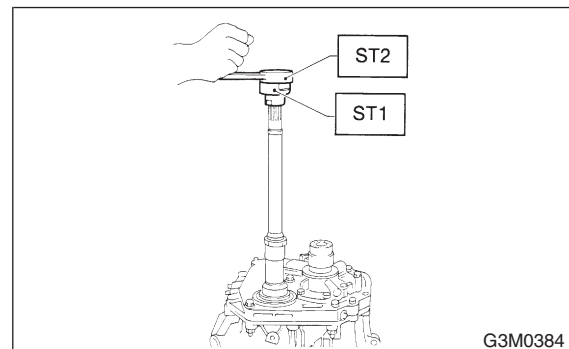
41 N·m (4.2 kgf-m, 30.4 ft-lb)



2) Rotate the drive pinion several times with ST1 and ST2.

ST1 498937110 HOLDER

ST2 499787700 WRENCH

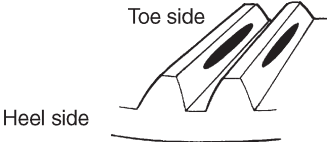
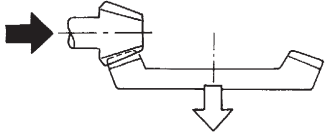
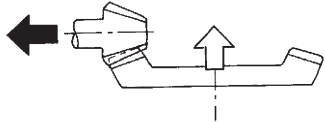
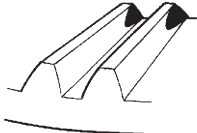
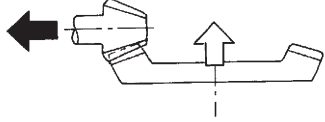
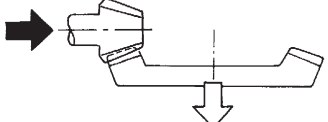


3) Apply red lead evenly to the surfaces of three or four teeth of the crown gear. Rotate the drive pinion in the forward and reverse directions several times. Then remove the oil pump housing, and check the tooth contact pattern.

If tooth contact is improper, readjust the backlash or shim thickness. <Ref. to AT-58 ASSEMBLY, Drive Pinion Shaft.>

DRIVE PINION SHAFT

Automatic Transmission

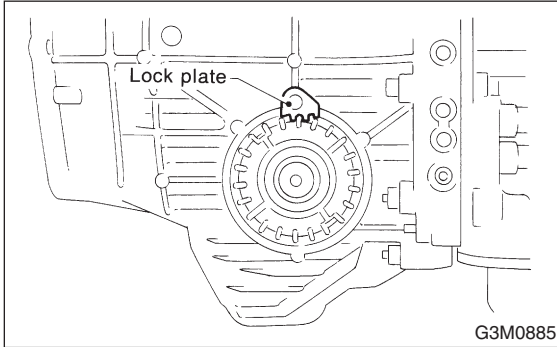
Checking item	Contact pattern	Corrective action
Tooth contact Tooth contact pattern is slightly shifted toward to under no-load rotation. [When loaded, contact pattern moves toward heel.]	 B3M0317A	—
Face contact Backlash is too large.	 B3M0319	Increase thickness of drive pinion height adjusting shim in order to bring drive pinion close to crown gear.  B3M0323
Flank contact Backlash is too small.	 B3M0320	Reduce thickness of drive pinion height adjusting shim in order to move drive pinion away from crown gear.  B3M0324
Toe contact (Inside end contact) Contact areas is small.	 B3M0321	Adjust as for flank contact.  B3M0324
Heel contact (Outside end contact) Contact area is small.	 B3M0322	Adjust as for face contact.  B3M0323

 : Adjusting direction of drive pinion
 : Adjusting direction of crown gear

4) If tooth contact is correct, mark the retainer position and loosen it. After fitting the O-ring, screw in the retainer to the marked position. Then tighten the lock plate to the specified torque.

Tightening torque:

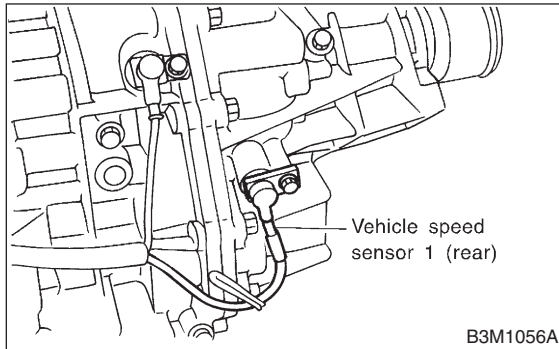
25 N·m (2.5 kgf-m, 18.1 ft-lb)



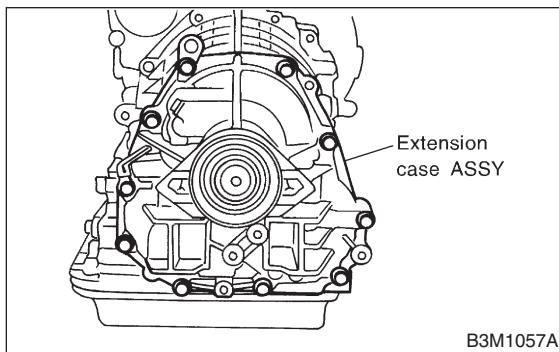
8. Extension Case S510587

A: REMOVAL S510587A18

- 1) Remove vehicle speed sensor 1 (rear).



- 2) Separate transmission case and extension case sections.



B: INSTALLATION S510587A11

- 1) Attach the selected thrust needle bearing to the end surface of reduction drive gear with vaseline.

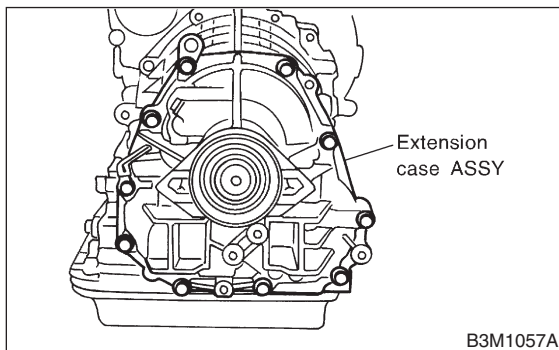
NOTE:

Install thrust needle bearing in the correct direction.

- 2) Install the extension case to the transmission case.
- 3) Tighten bolts to secure the case.

Tightening torque:

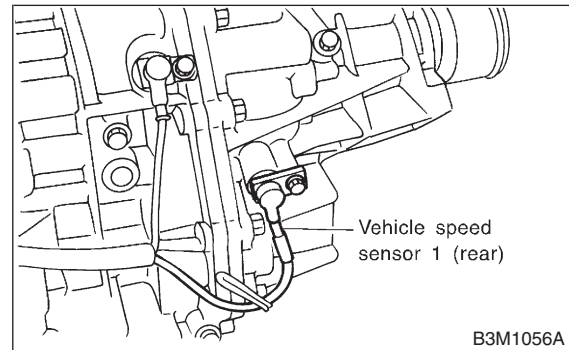
25 N·m (2.5 kgf-m, 18.1 ft-lb)



- 4) Install the vehicle speed sensor 1 (rear).

Tightening torque:

7 N·m (0.7 kgf-m, 5.1 ft-lb)

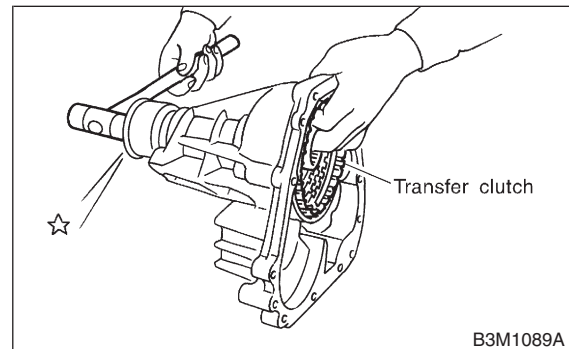


C: DISASSEMBLY S510587A06

- 1) Take out the transfer clutch by lightly tapping the end of the rear drive shaft.

CAUTION:

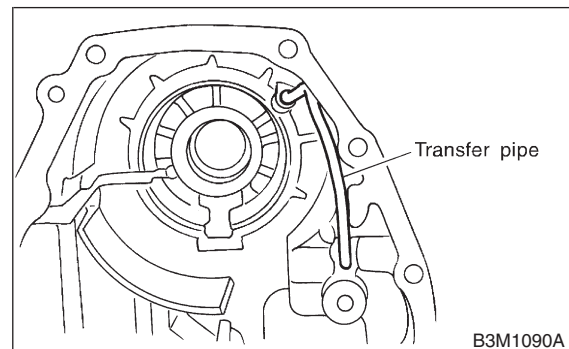
Be careful not to damage the oil seal in the extension.



- 2) Remove the transfer pipe.

CAUTION:

Be careful not to bend the pipe.



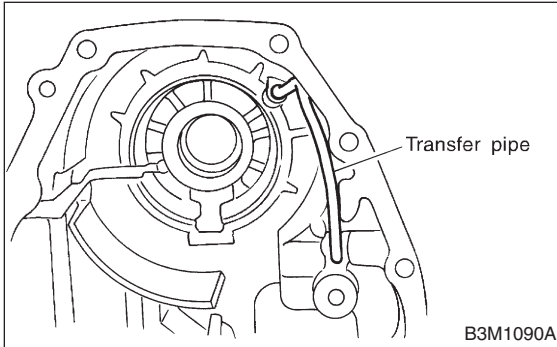
- 3) Remove the dust cover from the extension case.
- 4) Remove the oil seal from the extension case.

D: ASSEMBLY S510587A02

- 1) Using the ST and a press, press in a new oil seal.
- ST 498057300 INSTALLER
- 2) Press in the dust cover.
- 3) Install the transfer pipe to extension case.

CAUTION:

Be careful not to bend the pipe.



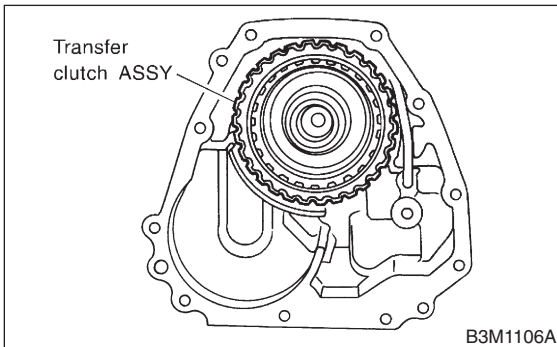
- 4) Install the transfer clutch assembly to the case.

CAUTION:

Be careful not to damage the seal rings.

NOTE:

Insert the clutch assembly fully into position until the bearing shoulder bottoms.



E: INSPECTION S510587A10

- Use forced air to make sure the transfer pipe and extension case routes are not clogged and do not leak.
- Measure the extension end play and adjust it to within specifications. <Ref. to AT-36 ADJUSTMENT, Transfer Clutch.>

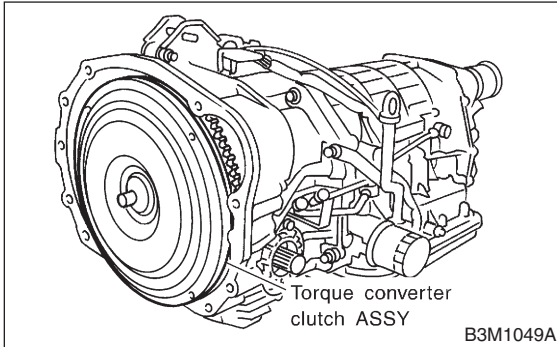
17. Front Differential S510152

A: REMOVAL S510152A18

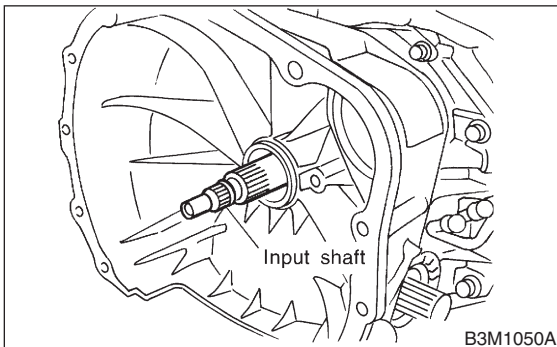
1) Extract the torque converter clutch assembly.
<Ref. to AT-30 REMOVAL, Torque Converter Clutch Assembly.>

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



2) Remove the input shaft.



3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect it from stay.

- 4) Disconnect inhibitor switch from stay.
- 5) Disconnect the air breather hose. <Ref. to AT-23 REMOVAL, Air Breather Hose.>
- 6) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>
- 7) Remove the oil cooler inlet and outlet pipes. <Ref. to AT-25 REMOVAL, Oil Cooler Pipes.>

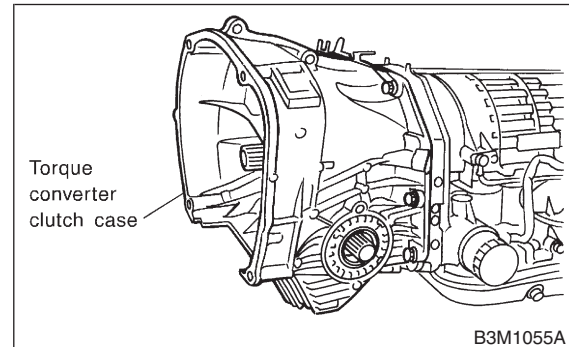
8) Separation of torque converter clutch case and transmission case sections

CAUTION:

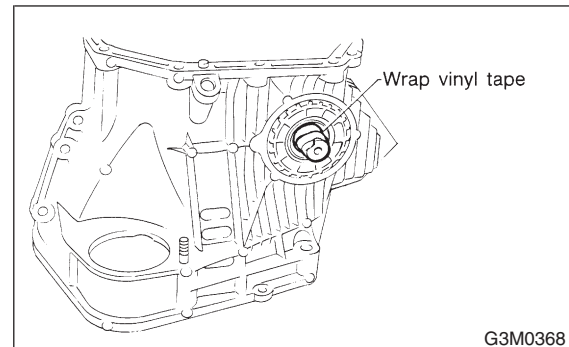
- Be careful not to damage the oil seal and bushing inside the torque converter clutch case by the oil pump cover.
- Be careful not to lose the rubber seal.

NOTE:

Separate these cases while tapping lightly on the housing.



9) Wrap the axle shaft serration with vinyl tape.



10) Remove the differential side retainer with ST.

CAUTION:

Hold the differential case assembly by hand to avoid damaging retainer mounting hole of the torque converter clutch case and speedometer gears.

ST 499787000 WRENCH ASSY

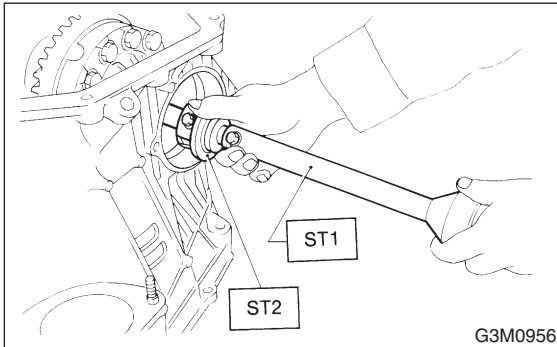
11) Extract the axle shaft with ST1 and ST2.

CAUTION:

Do not reuse the circlip.

ST1 499095500 REMOVER

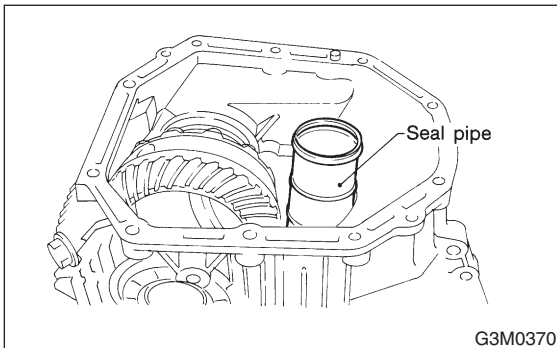
ST2 499247300 INSTALLER



12) Remove the differential assembly.

CAUTION:

- Remove the seal pipe if it is attached. (Reusing is not allowed.)
- Be careful not to damage the retainer mounting hole of the torque converter clutch case.

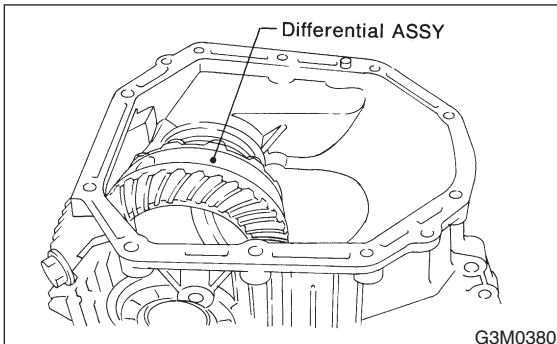


13) Remove the rubber seal.

B: INSTALLATION

S510152A11

1) Install the differential assembly to the case, paying special attention not to damage the inside of the case (particularly, the differential side retainer contact surface).



2) Install the circlip to the axle shaft, insert the shaft into the differential assembly, and tap it into position with a plastic hammer.

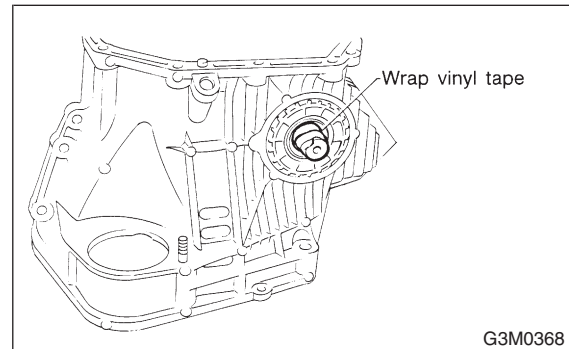
CAUTION:

- If no play is felt, check whether the shaft is fully inserted. If shaft insertion is correct, replace the axle shaft.
- Be sure to use a new circlip.

Thrust play:

0.3 — 0.5 mm (0.012 — 0.020 in)

3) Wrap vinyl tape around the splined portion of the axle shaft.



4) Install the oil seal and outer race (taper roller bearing) to the differential side retainer. Then screw in the retainer and the O-ring after coating the threads with oil.

CAUTION:

- Pay attention not to damage the oil seal lips.
- Do not confuse the RH and LH oil seals.
- Keep the O-ring removed from the retainer.

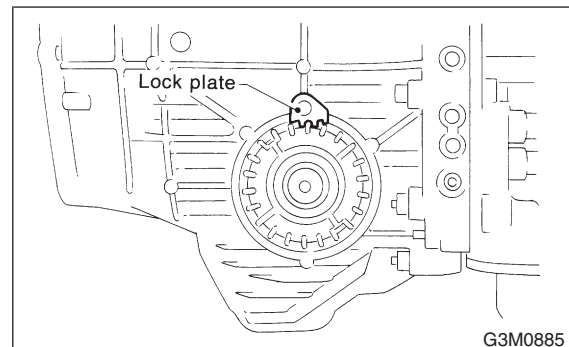
5) Using the ST, install the side retainers. <Ref. to AT-66 ADJUSTMENT, Front Differential.>

ST 499787000 WRENCH ASSY

6) Install the lock plate.

Tightening torque:

25 N·m (2.5 kgf·m, 18.1 ft-lb)



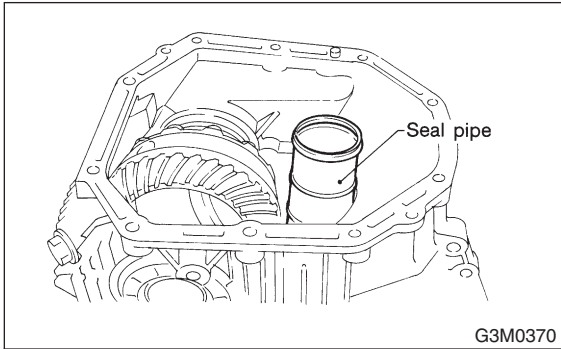
FRONT DIFFERENTIAL

Automatic Transmission

7) Install the seal pipe to the torque converter clutch case.

CAUTION:

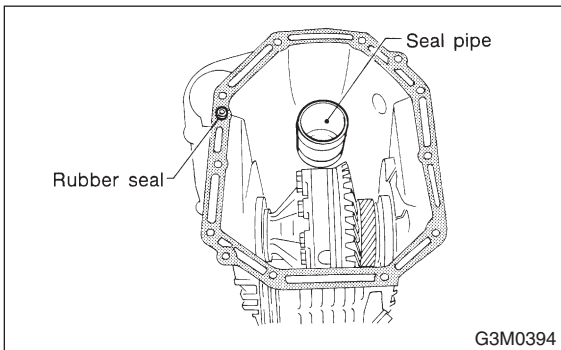
Be sure to use a new seal pipe.



8) Install the rubber seal to the torque converter clutch case.

CAUTION:

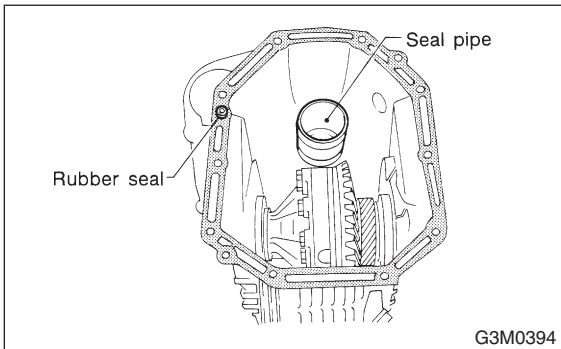
Be careful not to lose the rubber seal.



9) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



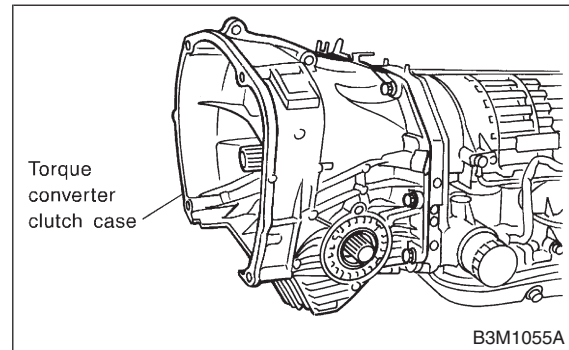
10) Install the torque converter clutch case assembly to the transmission case assembly, and secure with six bolts and four nuts.

CAUTION:

When installing, be careful not to damage the torque converter clutch case bushing and oil seal.

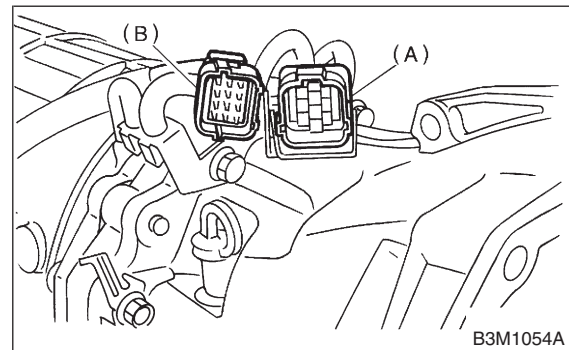
Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)



11) Install air breather hose.

12) Insert inhibitor switch and transmission connector into stay.



(A) Transmission harness

(B) Inhibitor switch harness

13) Install oil cooler pipes.

14) Install the oil charge pipe with O-ring

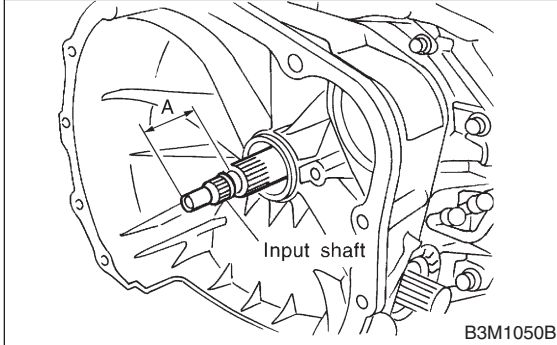
15) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



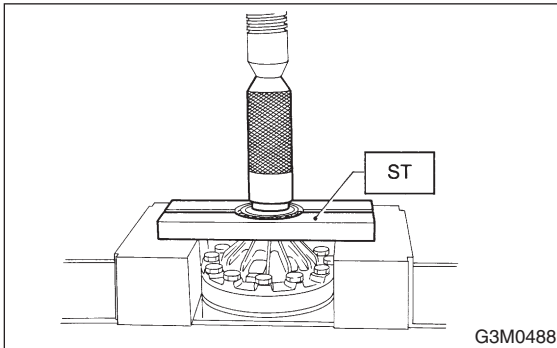
16) Install the torque converter clutch assembly.

C: DISASSEMBLY

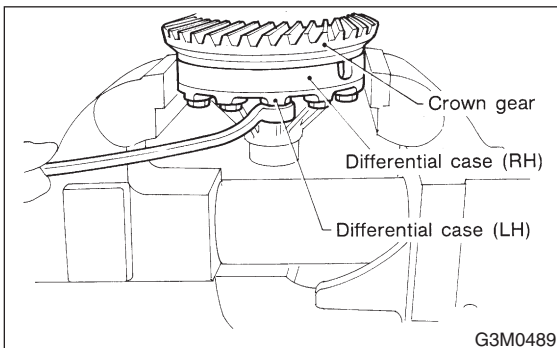
S510152A06

1) Using a press and ST, remove the taper roller bearing.

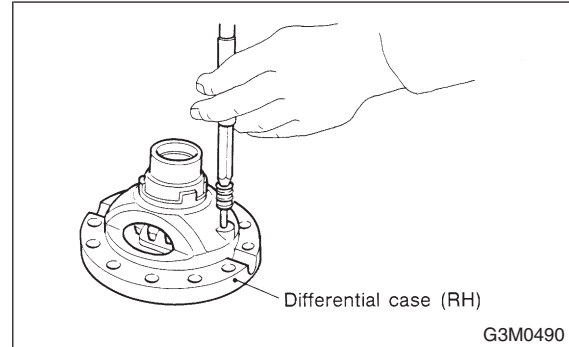
ST 498077000 REMOVER



2) Secure the case in a vise and remove the crown gear tightening bolts, then separate the crown gear, case (RH) and case (LH).



3) Pull out the straight pin and shaft, and remove the differential bevel gear, washer, and differential bevel pinion.



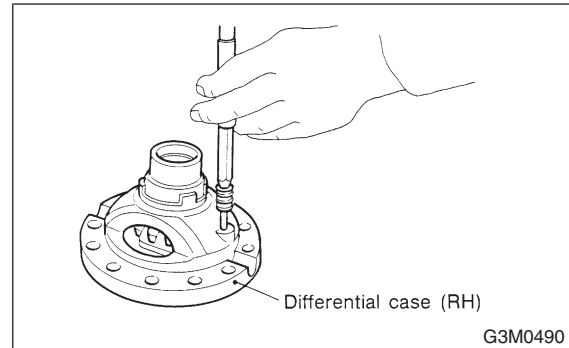
D: ASSEMBLY

S510152A02

1) Install the washer, differential bevel gear and differential bevel pinion in the differential case (RH). Insert the pinion shaft, and fit the straight pin.

NOTE:

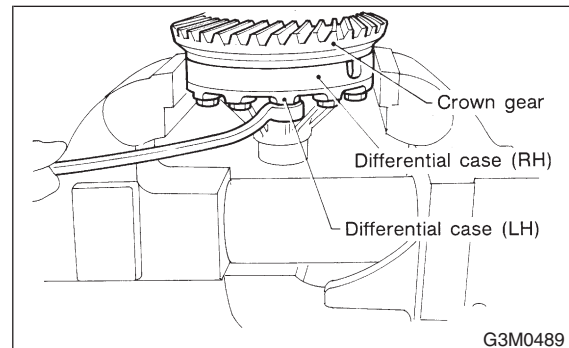
Install straight pin from reverse direction.



2) Install the washer and differential bevel gear to the differential case (LH). Then put the case over the differential case (RH), and connect both cases.
3) Install the crown gear and secure by tightening the bolt.

Standard tightening torque:

62 N·m (6.3 kgf-m, 45.6 ft-lb)



FRONT DIFFERENTIAL

Automatic Transmission

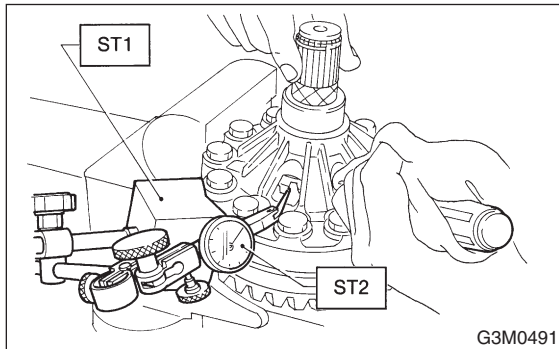
- 4) Measurement of backlash (Selection of washer)
Measure the gear backlash with ST1 and ST2, and insert ST2 through the access window of the case.
ST1 498247001 MAGNET BASE
ST2 498247100 DIAL GAUGE

NOTE:

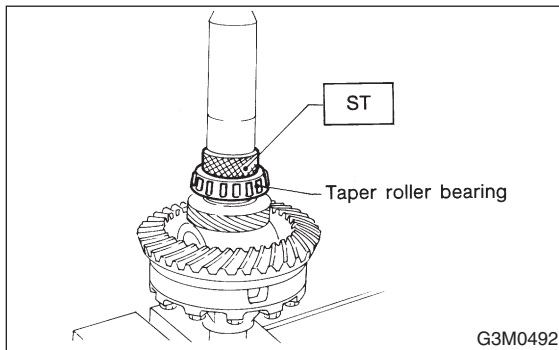
Measure the backlash by applying a pinion tooth between two bevel gear teeth.

Standard value:

0.13 — 0.18 mm (0.0051 — 0.0071 in)



- 5) Using ST, install taper roller bearing.
ST 398487700 DRIFT



E: INSPECTION

S510152A10

- Check each component for harmful cuts, damage and other faults.
- Measure the backlash and adjust to within specifications.

F: ADJUSTMENT

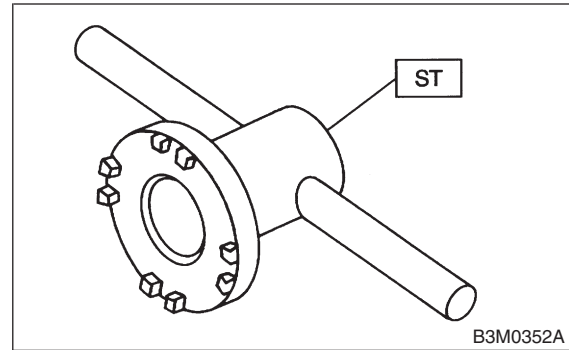
S510152A01

- 1) Using the ST, screw in the retainer until light contact is felt.

NOTE:

Screw in the RH side slightly deeper than the LH side.

ST 499787000 WRENCH ASSY



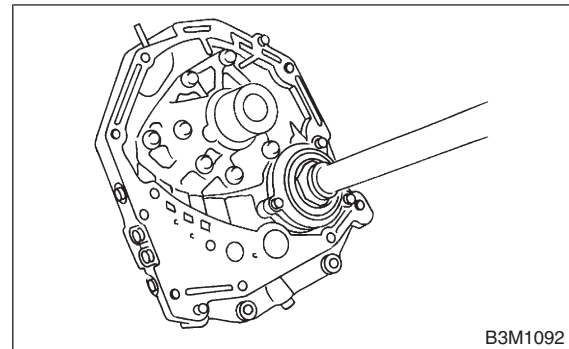
- 2) Remove the oil pump housing.
3) Install the oil pump housing assembly to the torque converter clutch case, and secure evenly by tightening four bolts.

CAUTION:

- Thoroughly remove the liquid gasket from the case mating surface beforehand.
- Use an old gasket or an aluminum washer so as not to damage the mating surface of the housing.

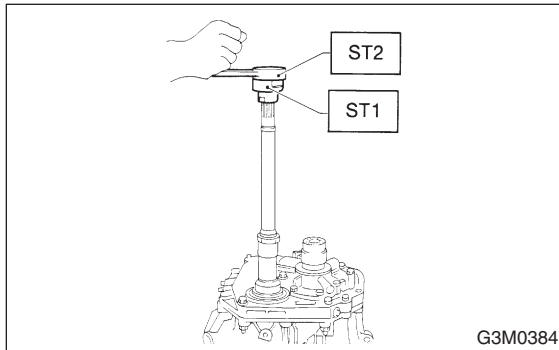
Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)

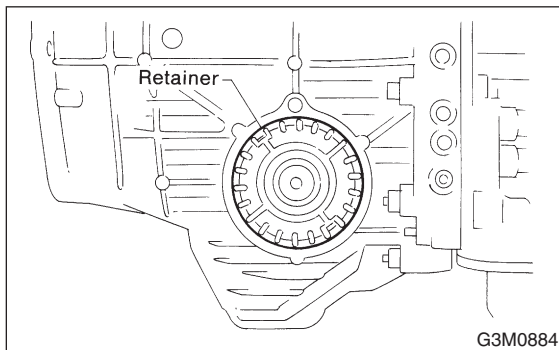


4) Rotate the drive pinion several times with ST1 and ST2.

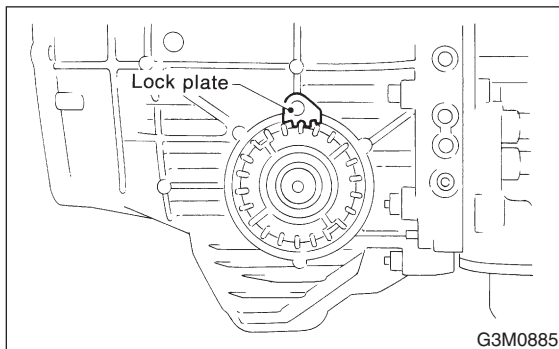
ST1 498937110 HOLDER
ST2 499787700 WRENCH



5) Tighten the LH retainer until contact is felt while rotating the shaft. Then loosen the RH retainer. Keep tightening the LH retainer and loosening the RH retainer until the pinion shaft can no longer be turned. This is the “zero” state.

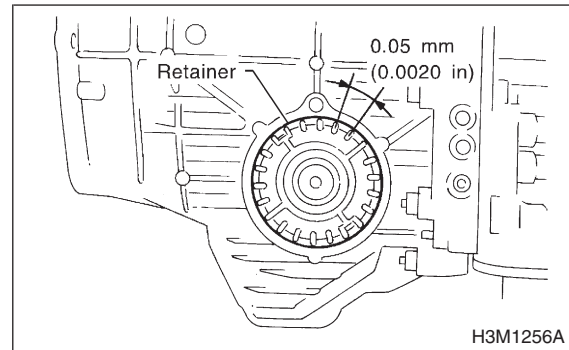


6) After the “zero” state is established, back off the LH retainer 3 notches and secure it with the lock plate. Then back off the RH retainer and retighten until it stops. Repeat this procedure several times. Tighten the RH retainer 1-3/4 notches further. This sets the preload. Finally, secure the retainer with its lock plate.



NOTE:

Turning the retainer by one tooth changes the backlash about 0.05 mm (0.0020 in).



7) Turn the drive pinion several rotations with ST1 and check to see if the backlash is within the standard value with ST2, ST3, ST4 and ST5.

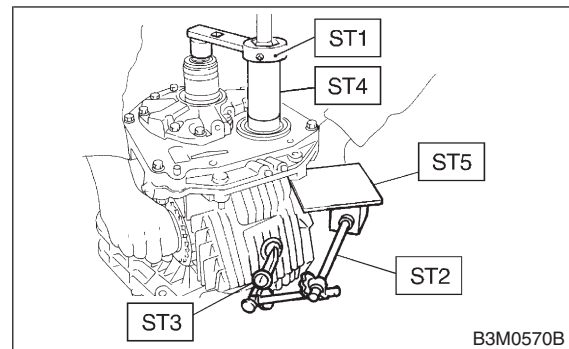
NOTE:

After confirming that the backlash is correct, check the tooth contact.

ST1 499787700 WRENCH
ST2 498247001 MAGNET BASE
ST3 498247100 DIAL GAUGE
ST4 499787500 ADAPTER WRENCH
ST5 498255400 PLATE

Backlash:

0.13 — 0.18 mm (0.0051 — 0.0071 in)



GENERAL DESCRIPTION

Automatic Transmission

1. General Description

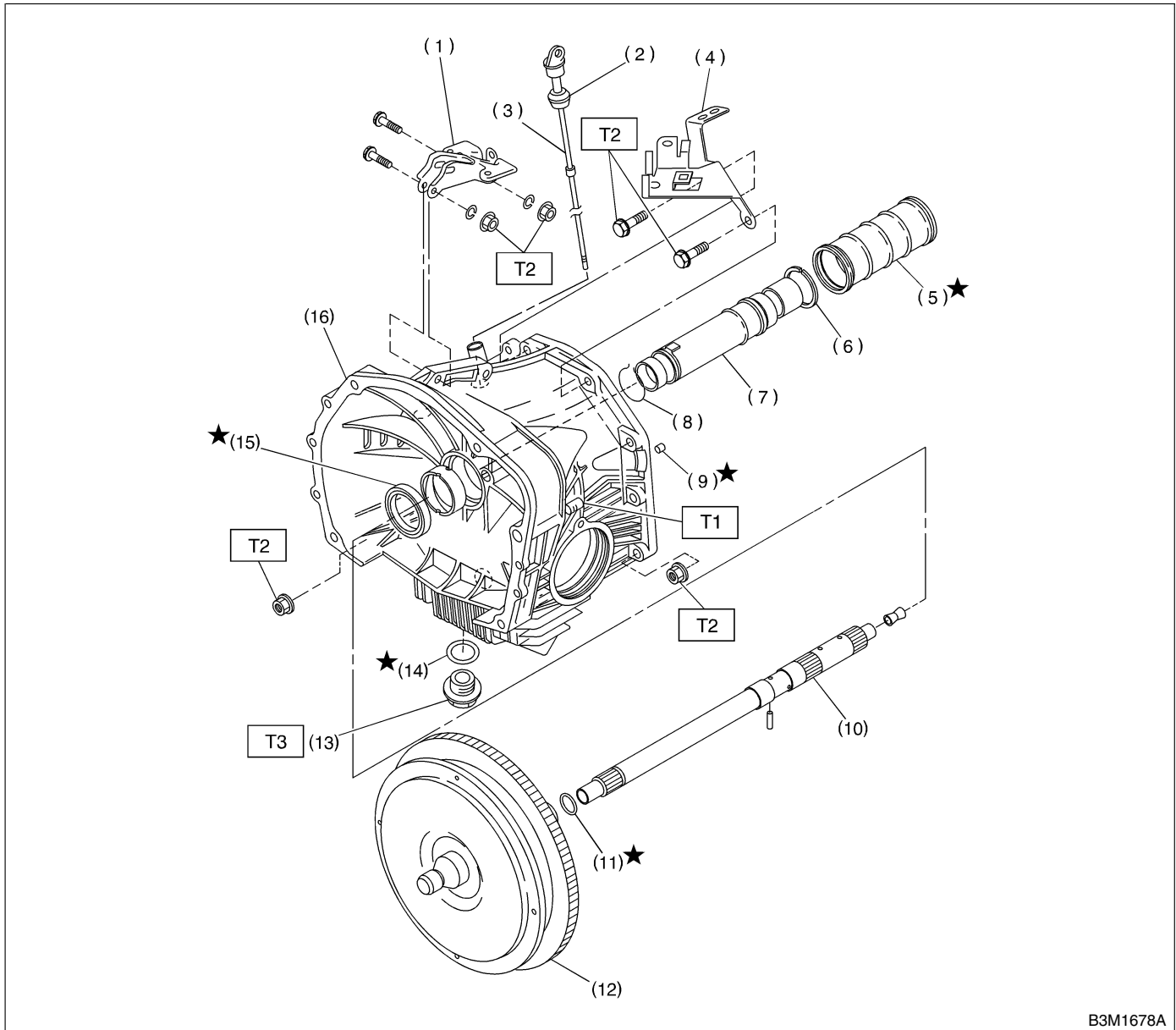
S510001

A: COMPONENT

S510001A05

1. TORQUE CONVERTER CLUTCH AND CASE

S510001A0501



B3M1678A

- | | |
|----------------------------------|-----------------------------------|
| (1) Pitching stopper bracket | (9) Oil drain pipe |
| (2) O-ring | (10) Input shaft |
| (3) Differential oil level gauge | (11) O-ring |
| (4) Stay | (12) Torque converter clutch |
| (5) Seal pipe | (13) Drain plug |
| (6) Seal ring | (14) Gasket |
| (7) Oil pump shaft | (15) Oil seal |
| (8) Clip | (16) Torque converter clutch case |

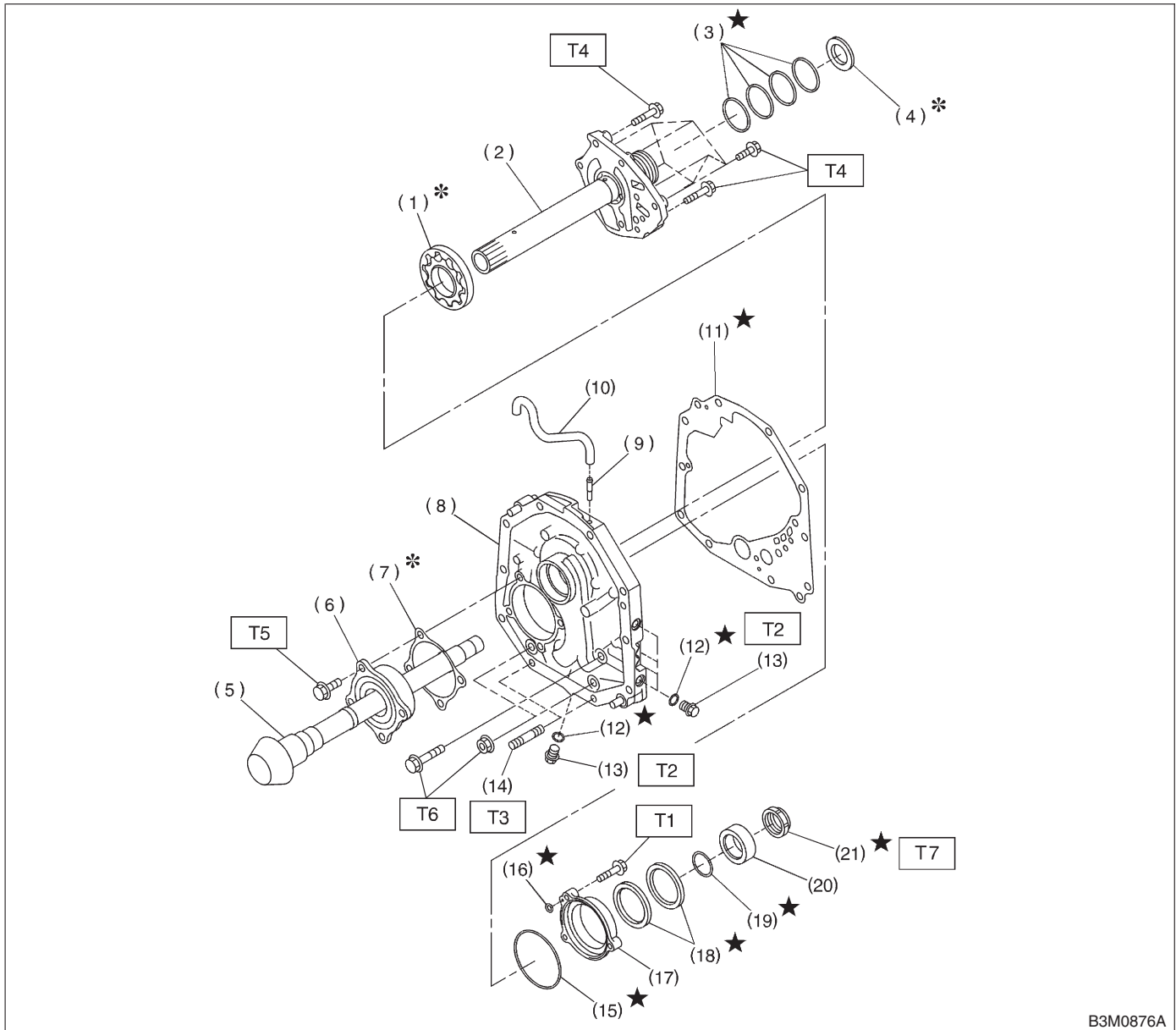
Tightening torque: N·m (kgf-m, ft-lb)

T1: 18 (1.8, 13.0)

T2: 41 (4.2, 30.4)

T3: 44 (4.5, 32.5)

2. OIL PUMP SS10001A0502



B3M0876A

- (1) Oil pump rotor
- (2) Oil pump cover
- (3) Seal ring
- (4) Thrust needle bearing
- (5) Drive pinion shaft
- (6) Roller bearing
- (7) Shim
- (8) Oil pump housing
- (9) Nipple
- (10) Air breather hose
- (11) Gasket

- (12) O-ring
- (13) Test plug
- (14) Stud bolt
- (15) O-ring
- (16) O-ring
- (17) Oil seal retainer
- (18) Oil seal
- (19) O-ring
- (20) Drive pinion collar
- (21) Lock nut

Tightening torque: N·m (kgf-m, ft-lb)

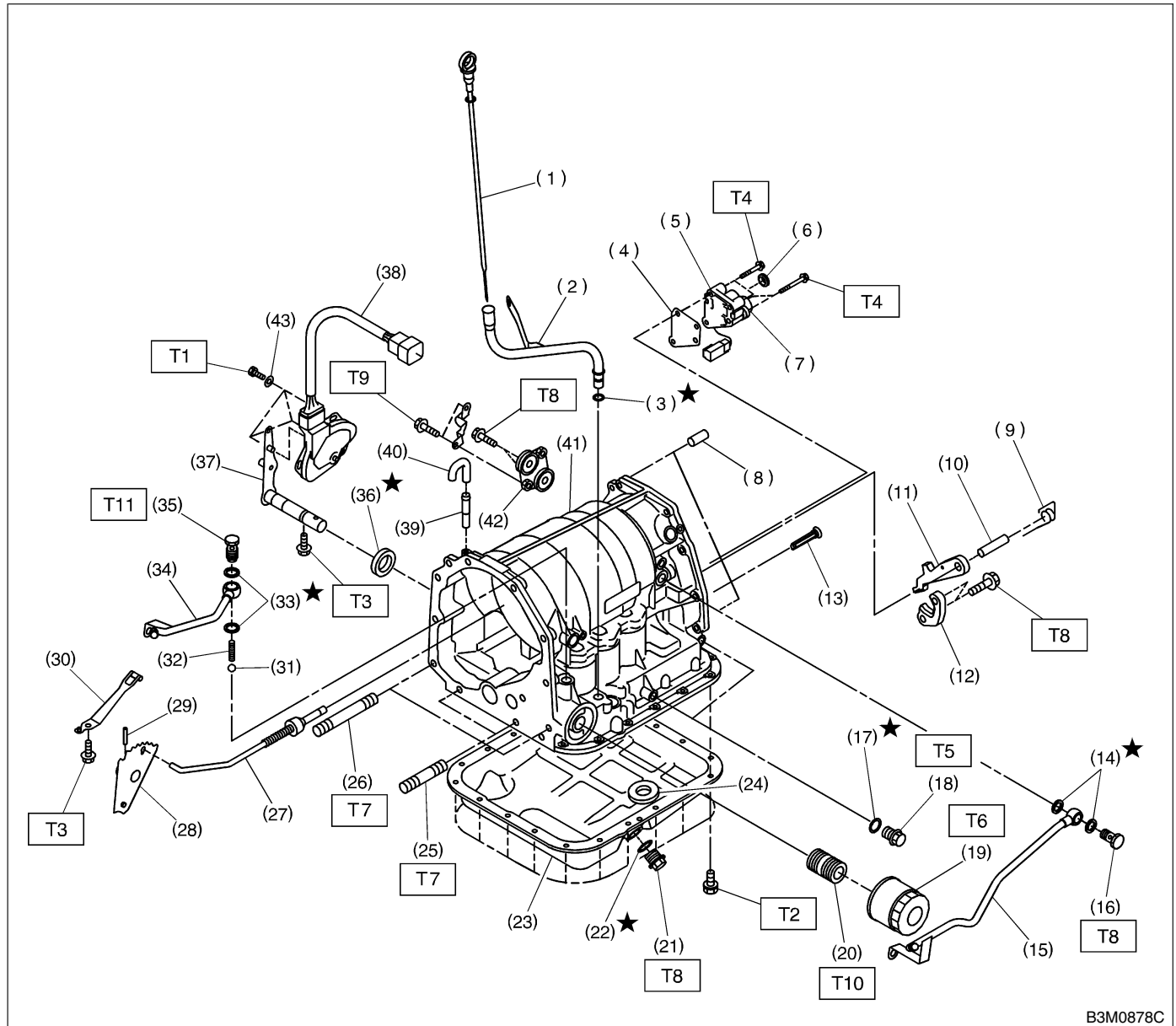
- T1: 7 (0.7, 5.1)
- T2: 13 (1.3, 9.4)
- T3: 18 (1.8, 13.0)
- T4: 25 (2.5, 18.1)
- T5: 39 (4.0, 28.9)
- T6: 41 (4.2, 30.4)
- T7: 121 (12.3, 89.0)

GENERAL DESCRIPTION

Automatic Transmission

3. TRANSMISSION CASE AND CONTROL DEVICE

S510001A0503



B3M0878C

GENERAL DESCRIPTION

Automatic Transmission

(1) Oil level gauge	(20) Oil filter stud bolt	(39) Nipple
(2) Oil charger pipe	(21) Drain plug	(40) Air breather hose
(3) O-ring	(22) Gasket	(41) Transmission case
(4) Transfer valve plate	(23) Oil pan	(42) Plate ASSY
(5) Transfer valve ASSY	(24) Magnet	(43) Washer
(6) Transfer clutch seal	(25) Stud bolt (Short)	
(7) Transfer duty solenoid	(26) Stud bolt (Long)	
(8) Straight pin	(27) Parking rod	
(9) Return spring	(28) Manual plate	
(10) Shaft	(29) Spring pin	
(11) Parking pawl	(30) Detention spring	
(12) Parking support	(31) Ball	
(13) Inlet filter	(32) Spring	
(14) Gasket	(33) Gasket	
(15) Inlet pipe	(34) Outlet pipe	
(16) Union screw	(35) Union screw	
(17) O-ring	(36) Oil seal	
(18) Test plug	(37) Select lever	
(19) Oil filter	(38) Inhibitor switch ASSY	

Tightening torque: N·m (kgf-m, ft-lb)

T1: 3.4 (0.35, 2.5)

T2: 4.9 (0.50, 3.6)

T3: 6 (0.6, 4.3)

T4: 8 (0.8, 5.8)

T5: 13 (1.3, 9.4)

T6: 13.7 (1.4, 10.1)

T7: 18 (1.8, 13.0)

T8: 25 (2.5, 18.1)

T9: 32 (3.3, 24)

T10: 25 (2.5, 18.1)

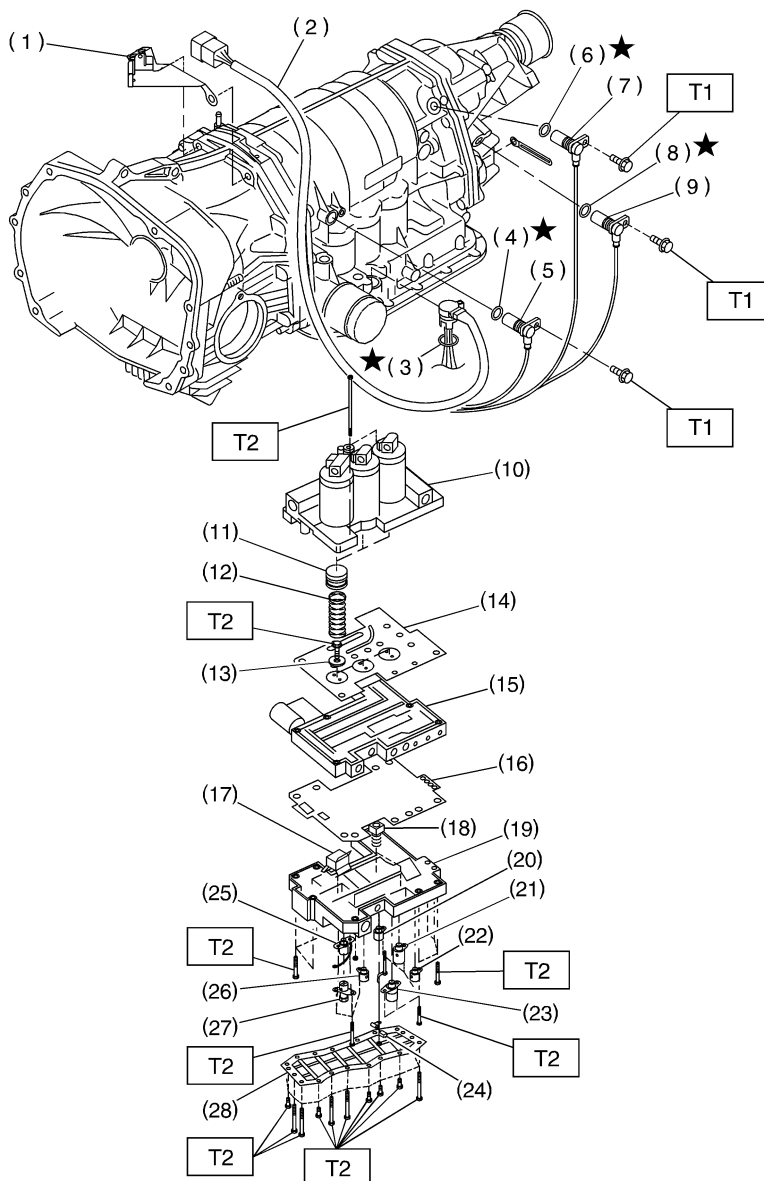
T11: 44 (4.5, 32.5)

GENERAL DESCRIPTION

Automatic Transmission

4. CONTROL VALVE AND HARNESS ROUTING

S510001A0504



B3M1663A

- (1) Stay
- (2) Transmission harness
- (3) O-ring
- (4) O-ring
- (5) Torque converter turbine speed sensor
- (6) O-ring
- (7) Vehicle speed sensor 2 (Front)
- (8) O-ring
- (9) Vehicle speed sensor 1 (Rear)
- (10) Upper valve body
- (11) Accumulator piston

- (12) Accumulator spring
- (13) Side plate
- (14) Separate plate
- (15) Middle valve body
- (16) Separate plate
- (17) Fluid filter
- (18) Fluid filter
- (19) Lower valve body
- (20) Shift solenoid 2
- (21) Shift solenoid 1
- (22) 2-4 brake timing solenoid
- (23) 2-4 brake duty solenoid

- (24) ATF temperature sensor
- (25) Line pressure duty solenoid
- (26) Low clutch timing solenoid
- (27) Lock-up duty solenoid
- (28) Oil strainer

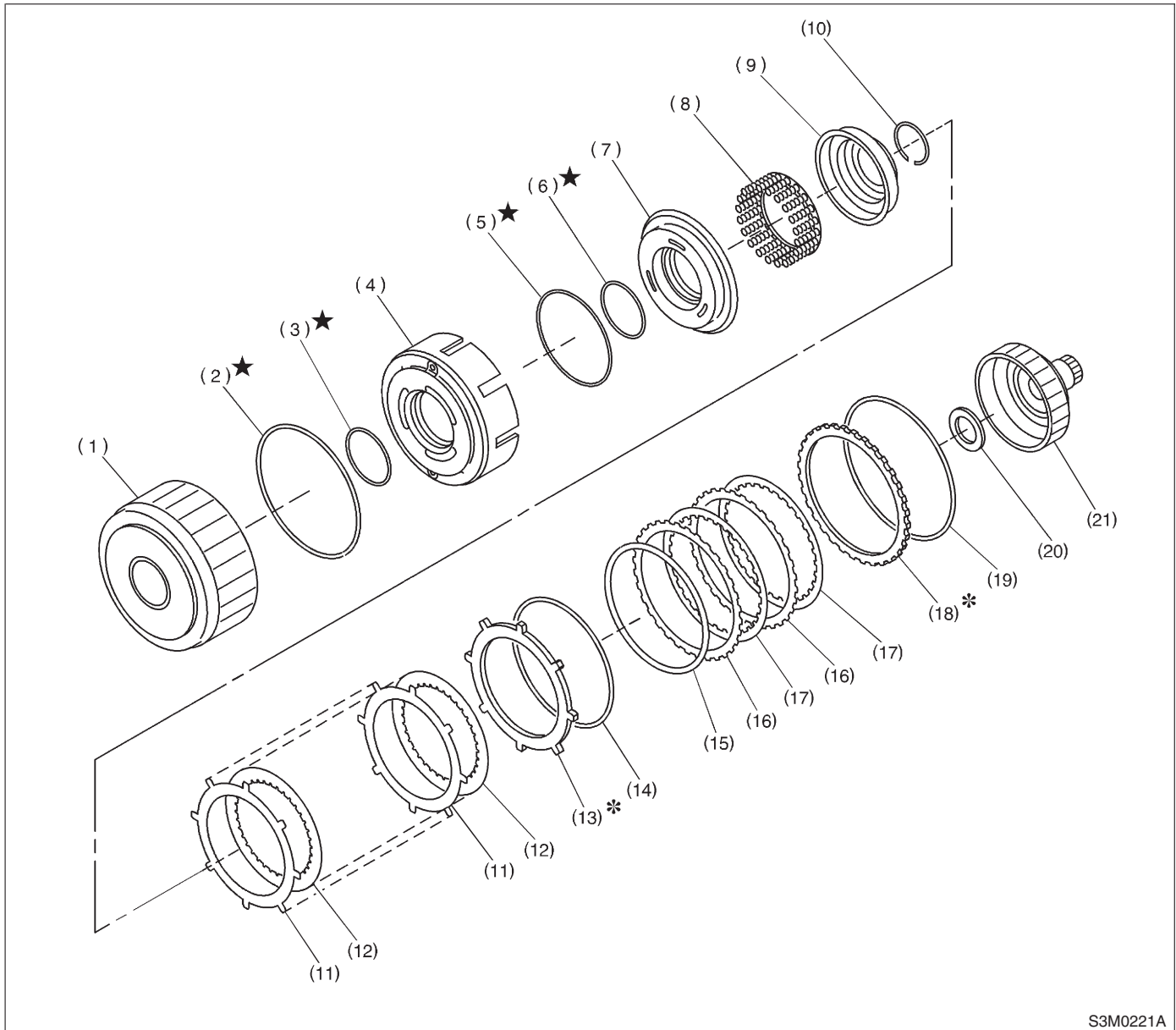
Tightening torque: N·m (kgf-m, ft-lb)

T1: 7 (0.7, 5.1)

T2: 8 (0.8, 5.8)

5. HIGH CLUTCH AND REVERSE CLUTCH

SS10001A0505



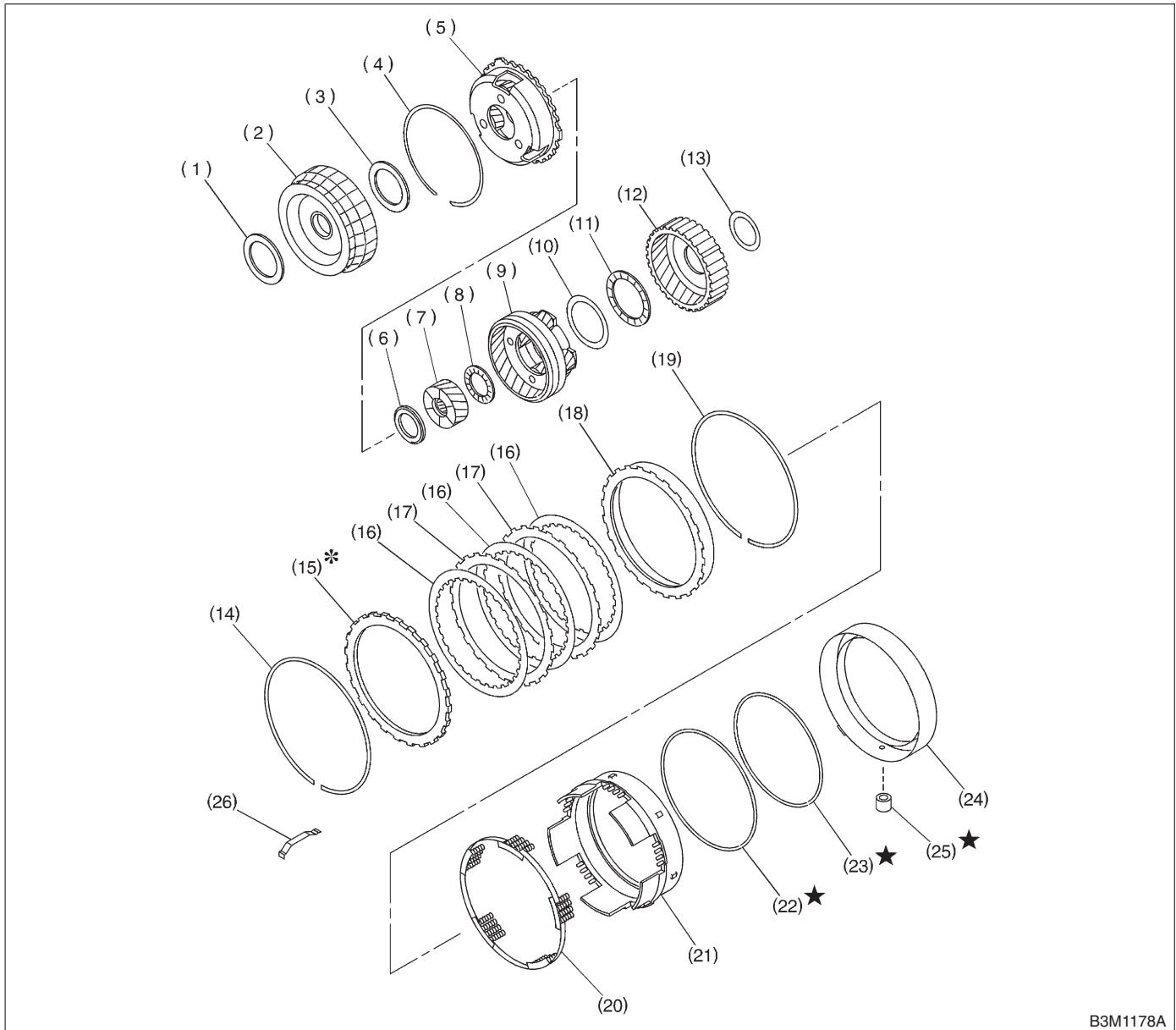
S3M0221A

- | | | |
|---------------------------|----------------------|----------------------------|
| (1) High clutch drum | (8) Spring retainer | (15) Dish plate |
| (2) Lip seal | (9) Cover | (16) Driven plate |
| (3) Lathe cut seal ring | (10) Snap ring | (17) Drive plate |
| (4) Reverse clutch piston | (11) Driven plate | (18) Retaining plate |
| (5) Lathe cut seal ring | (12) Drive plate | (19) Snap ring |
| (6) Lathe cut seal ring | (13) Retaining plate | (20) Thrust needle bearing |
| (7) High clutch piston | (14) Snap ring | (21) High clutch hub |

GENERAL DESCRIPTION

Automatic Transmission

6. PLANETARY GEAR AND 2-4 BRAKE SS10001A0506

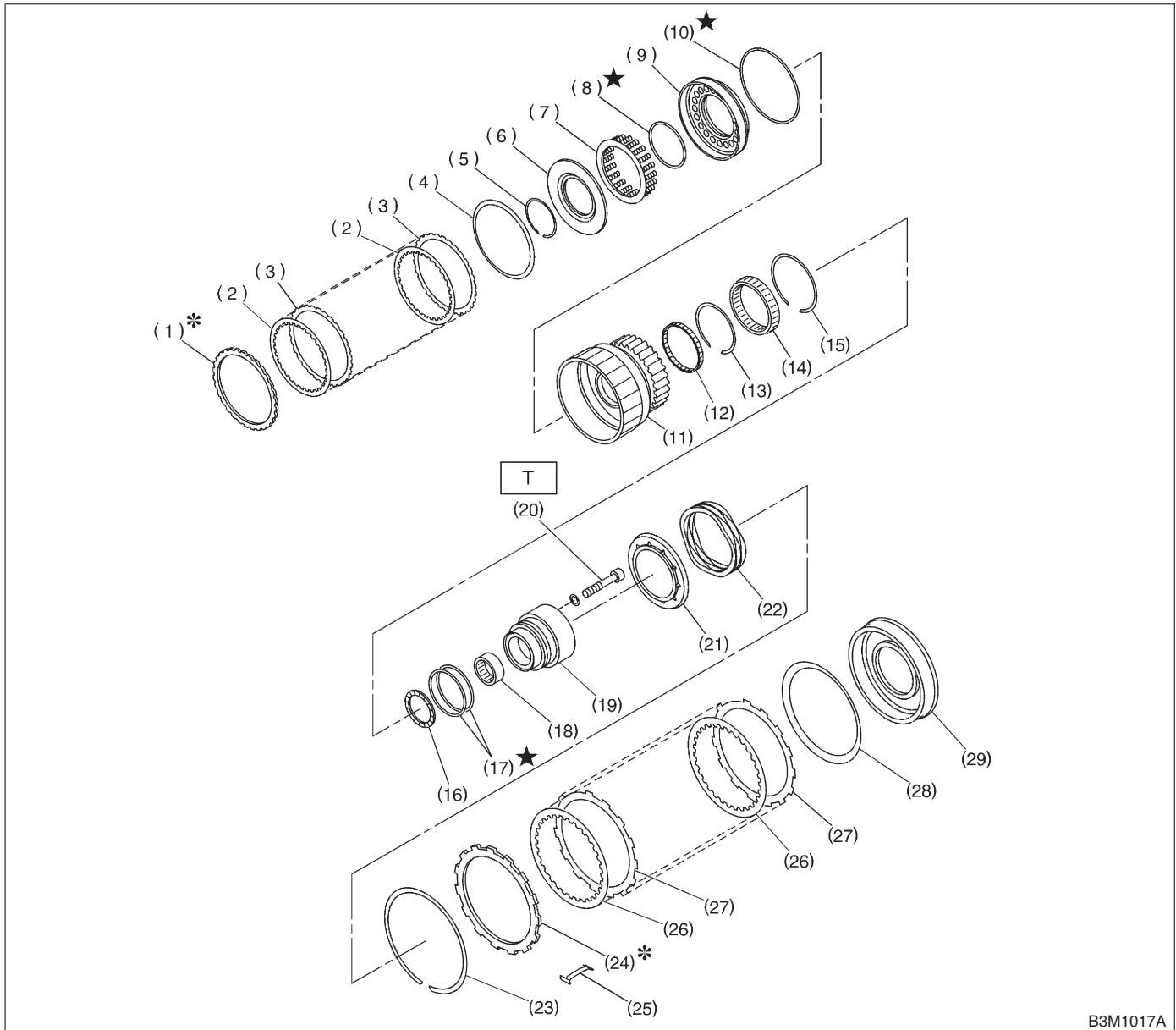


B3M1178A

- | | | |
|-----------------------------|----------------------------|--------------------------------|
| (1) Thrust needle bearing | (10) Washer | (19) Snap ring |
| (2) Front sun gear | (11) Thrust needle bearing | (20) Spring retainer |
| (3) Thrust needle bearing | (12) Rear internal gear | (21) 2-4 brake piston |
| (4) Snap ring | (13) Washer | (22) Lathe cut seal ring |
| (5) Front planetary carrier | (14) Snap ring | (23) Lathe cut seal ring |
| (6) Thrust needle bearing | (15) Retaining plate | (24) 2-4 brake piston retainer |
| (7) Rear sun gear | (16) Drive plate | (25) 2-4 brake seal |
| (8) Thrust needle bearing | (17) Driven plate | (26) Leaf spring |
| (9) Rear planetary carrier | (18) Pressure rear plate | |

7. LOW CLUTCH AND LOW & REVERSE BRAKE

SS10001A0507



B3M1017A

- | | | |
|--------------------------|--------------------------------|-----------------------------------|
| (1) Retaining plate | (12) Needle bearing | (23) Snap ring |
| (2) Drive plate | (13) Snap ring | (24) Retaining plate |
| (3) Driven plate | (14) One-way clutch | (25) Leaf spring |
| (4) Dish plate | (15) Snap ring | (26) Drive plate |
| (5) Snap ring | (16) Thrust needle bearing | (27) Driven plate |
| (6) Cover | (17) Seal ring | (28) Dish plate |
| (7) Spring retainer | (18) Needle bearing | (29) Low and reverse brake piston |
| (8) Lathe cut seal ring | (19) One-way clutch inner race | |
| (9) Low piston | (20) Socket bolt | |
| (10) Lathe cut seal ring | (21) Spring retainer | |
| (11) Low clutch drum | (22) Return spring | |

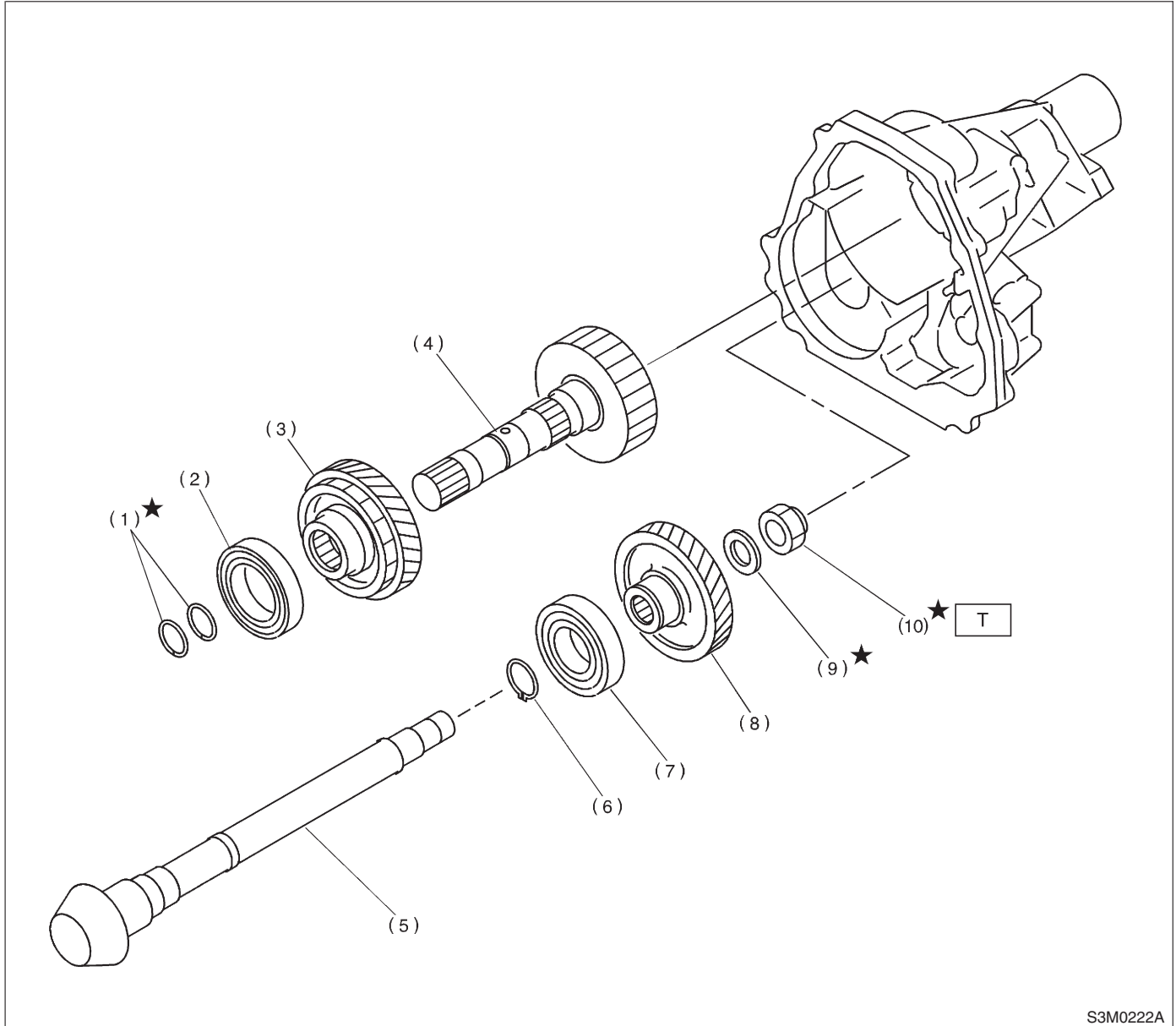
Tightening torque: N·m (kgf-m, ft-lb)

T: 25 (2.5, 18.1)

GENERAL DESCRIPTION

Automatic Transmission

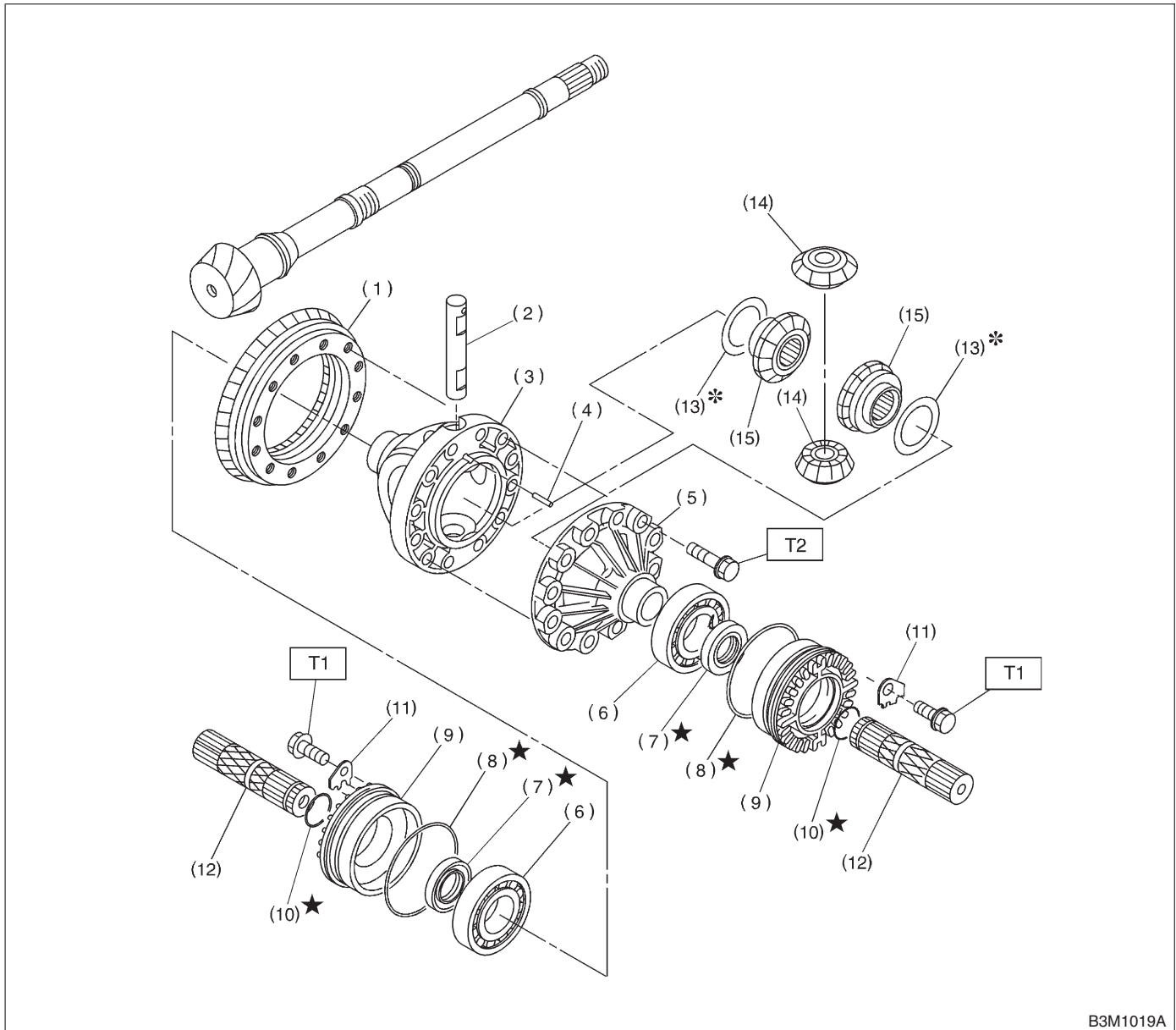
8. REDUCTION GEAR S510001A0513



- | | |
|---------------------------|---------------------------|
| (1) Seal ring | (6) Snap ring |
| (2) Ball bearing | (7) Ball bearing |
| (3) Reduction drive gear | (8) Reduction driven gear |
| (4) Reduction drive shaft | (9) Washer |
| (5) Drive pinion shaft | (10) Lock nut |

Tightening torque: N·m (kgf-m, ft-lb)
T: 100 (10.2, 73.8)

9. DIFFERENTIAL GEAR SS10001A0510



B3M1019A

- | | |
|----------------------------|--------------------------------|
| (1) Crown gear | (8) O-ring |
| (2) Pinion shaft | (9) Differential side retainer |
| (3) Differential case (RH) | (10) Circlip |
| (4) Straight pin | (11) Lock plate |
| (5) Differential case (LH) | (12) Axle shaft |
| (6) Taper roller bearing | (13) Washer |
| (7) Oil seal | (14) Differential bevel pinion |

- (15) Differential bevel gear

Tightening torque: N·m (kgf-m, ft-lb)

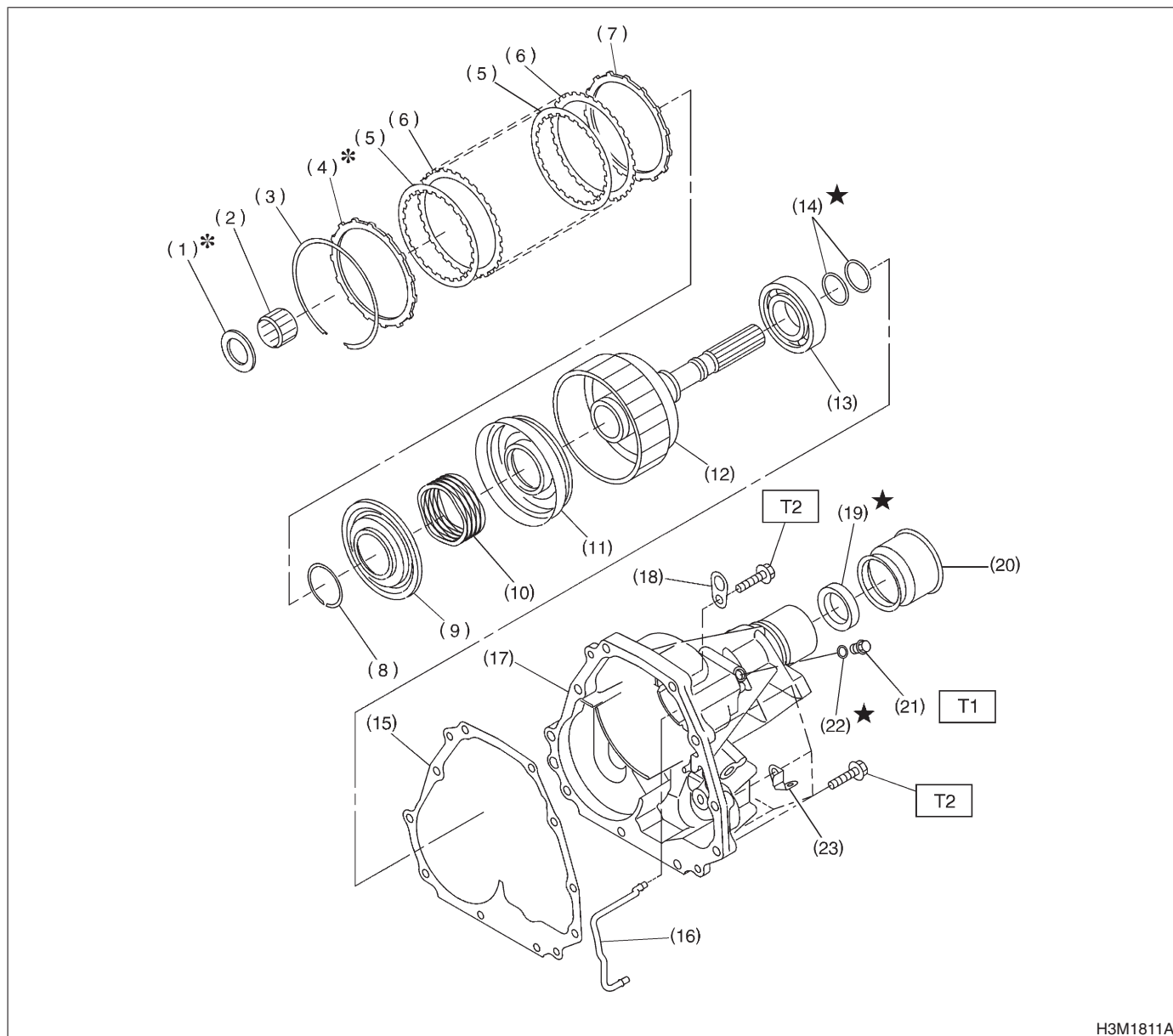
T1: 25 (2.5, 18.1)

T2: 62 (6.3, 45.6)

GENERAL DESCRIPTION

Automatic Transmission

10. TRANSFER AND EXTENSION CASE SS10001A0514



H3M1811A

- (1) Thrust needle bearing
- (2) Needle bearing
- (3) Snap ring
- (4) Pressure plate
- (5) Drive plate
- (6) Driven plate
- (7) Pressure plate
- (8) Snap ring
- (9) Transfer piston seal
- (10) Return spring

- (11) Transfer clutch piston
- (12) Rear drive shaft
- (13) Ball bearing
- (14) Seal ring
- (15) Gasket
- (16) Transfer clutch pipe
- (17) Extension case
- (18) Transmission hanger
- (19) Oil seal
- (20) Dust cover

- (21) Test plug
- (22) O-ring
- (23) Clip

Tightening torque: N·m (kgf-m, ft-lb)

T1: 13 (1.3, 9.4)

T2: 25 (2.5, 18.1)

B: PRECAUTION SS10001F59

When disassembling or assembling the automatic transmission, observe the following instructions.

1) Workshop

Provide a place that is clean and free from dust. Principally the conventional workshop is suitable except for a dusty place. In a workshop where grinding work, etc. which produces fine particles is done, make independent place divided by the vinyl curtain or the equivalent.

2) Work table

The size of 1 x 1.5 m (40 x 60 in) is large enough to work, and it is more desirable that its surface be covered with flat plate like iron plate which is not rusted too much.

3) Cleaning of exterior

(1) Clean the exterior surface of transmission with steam and/or kerosene prior to disassembly, however it should be noted that vinyl tape be placed on the air breather or oil level gauge to prevent infiltration of the steam into the transmission and also the cleaning job be done away from the place of disassembly and assembly.

(2) Partial cleaning will do, depending on the extent of disassembly (such as when disassembly is limited to some certain parts).

4) Disassembly, assembly and cleaning

(1) Disassemble and assemble the transmission while inspecting the parts in accordance with the Diagnostics.

(2) During job, do not use gloves. Do not clean the parts with rags: Use chamois or nylon cloth.

(3) Pay special attention to the air to be used for cleaning. Get the moisture and the dust rid of the air as much as possible. Be careful not to scratch or dent any part while checking for proper operation with an air gun.

(4) Complete the job from cleaning to completion of assembly as continuously and speedily as possible in order to avoid occurrence of secondary troubles caused by dust. When stopping the job unavoidably cover the parts with clean chamois or nylon cloth to keep them away from any dust.

(5) Use kerosene, white gasoline or the equivalent as washing fluid. Use always new fluid for cleaning the automatic transmission parts and never reuse. The used fluid is usable in disassemble and assemble work of engine and manual transmission.

(6) Although the cleaning should be done by dipping into the washing fluid or blowing of the pressurized washing fluid, the dipping is more desirable. (Do not rub with a brush.) Assemble the parts immediately after the cleaning without exposure to the air for a while. Besides in case of washing rubber parts, perform the job quickly not to dip them into the washing fluid for long time.

(7) Apply the automatic transmission fluid (ATF) onto the parts immediately prior to assembly, and the specified tightening torque should be observed carefully.

(8) Use vaseline if it is necessary to hold parts in the position when assembling.

(9) Drain ATF and differential gear oil into a saucer so that the conditions of fluid and oil can be inspected.

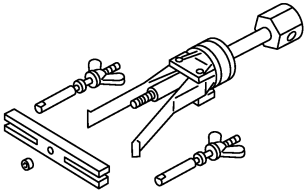
(10) Do not support axle drive shaft, stator shaft, input shaft or various pipes when moving transmission from one place to another.

(11) Always discard old oil seals and O-ring, and install new ones.

(12) Be sure to replace parts which are damaged, worn, scratched, discolored, etc.

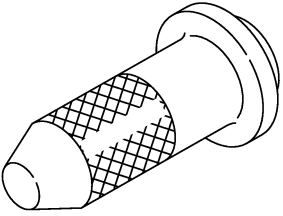
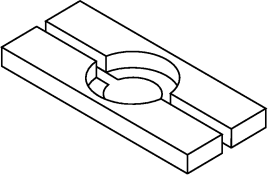
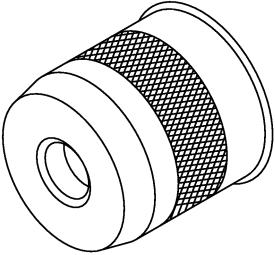
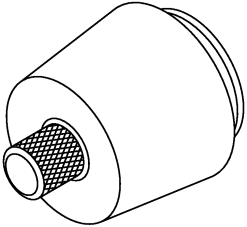
C: PREPARATION TOOL SS10001A17

1. SPECIAL TOOL SS10001A1701

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 B3M1977	398527700	PULLER ASSY	Used for removing and installing extension case roller bearing.

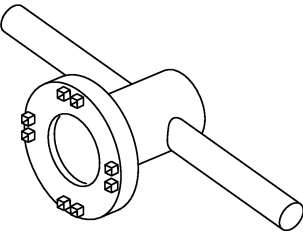
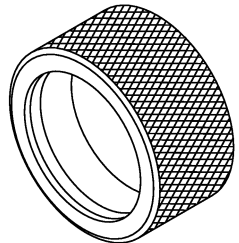
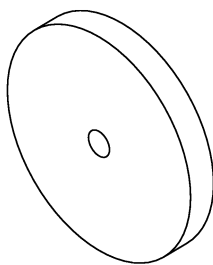
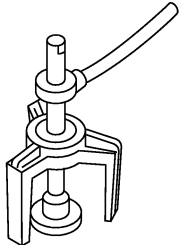
GENERAL DESCRIPTION

Automatic Transmission

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 B3M1972	498057300	INSTALLER	Used for installing extension oil seal.
 B3M1998	498077000	REMOVER	Used for removing differential taper roller bearing.
 B3M1999	499247400	INSTALLER	- Used for installing transfer outer snap ring. - Used with GUIDE (499257300).
 B3M2000	499257300	GUIDE	- Used for installing transfer outer snap ring. - Used with INSTALLER (499247400).

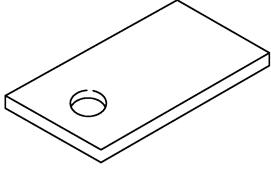
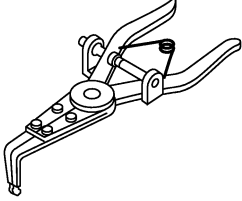
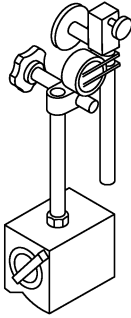
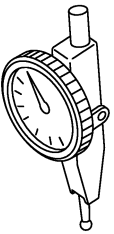
GENERAL DESCRIPTION

Automatic Transmission

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 B3M1953	499787000	WRENCH ASSY	Used for removing and installing differential side retainer.
 B3M2001	398437700	DRIFT	Used for installing converter case oil seal.
 B3M1967	398497701	INSTALLER	Used for installing converter case oil seal.
 B3M2002	398673600	COMPRESSOR	Used for removing and installing clutch spring.

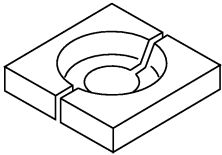
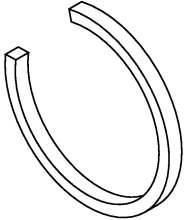
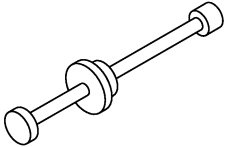
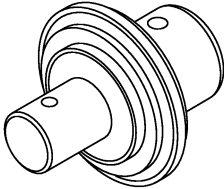
GENERAL DESCRIPTION

Automatic Transmission

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 B3M1973	498255400	PLATE	Used for measuring backlash of hypoid gear.
 B3M2003	399893600	PLIERS	Used for removing and installing clutch spring.
 B3M1945	498247001	MAGNET BASE	- Used for measuring gear backlash. - Used with DIAL GAUGE (498247100).
 B3M1946	498247100	DIAL GAUGE	- Used for measuring gear backlash. - Used with MAGNET BASE (498247001).

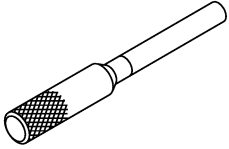
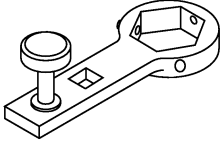
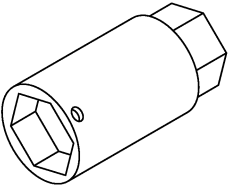
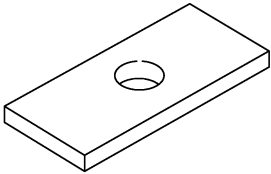
GENERAL DESCRIPTION

Automatic Transmission

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 B3M2004	498517000	REPLACER	Used for removing front roller bearing.
 B3M2005	498627000	SEAT	Used for removing spring of transfer clutch piston.
 B3M2006	499095500	REMOVER ASSY	Used for removing axle shaft.
 B3M2007	499247300	INSTALLER	- Used for removing axle shaft. - Used with REMOVER (499095500).

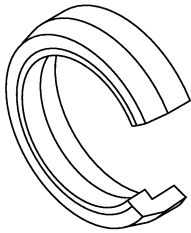
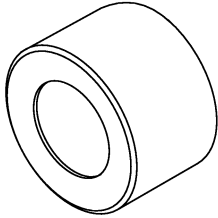
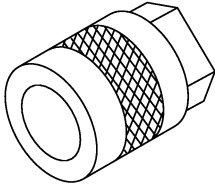
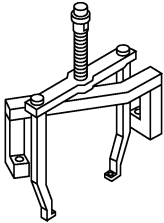
GENERAL DESCRIPTION

Automatic Transmission

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 B3M2008	499267300	STOPPER PIN	Used for installing inhibitor switch.
 B3M2009	499787700	WRENCH ASSY	Used for removing and installing drive pinion lock nut.
 B3M2010	499787500	ADAPTER ASSY	Used for removing and installing drive pinion lock nut.
 B3M1978	398643600	GAUGE	Used for measuring total end play, extension end play and drive pinion height.

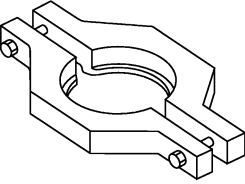
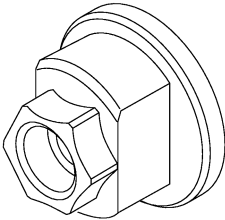
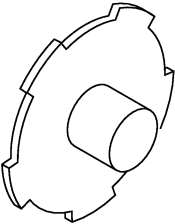
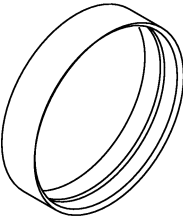
GENERAL DESCRIPTION

Automatic Transmission

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 B3M2011	498627100	SEAT	Used for holding low clutch piston retainer spring when installing snap ring.
 B3M2012	499577000	GAUGE	Used for measuring the transmission case mating surface to the reduction gear end surface.
 B3M2013	499737000	PULLER	Used for removing reduction driven gear assembly.
 B3M2014	499737100	PULLER SET	Used for removing reduction drive gear assembly.

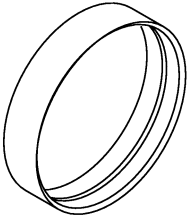
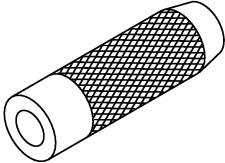
GENERAL DESCRIPTION

Automatic Transmission

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 B3M2015	498077600	REMOVER	Used for removing ball bearing.
 B3M2016	498937110	HOLDER	Used for removing and installing drive pinion lock nut.
 B3M2017	498677100	COMPRESSOR	Used for installing 2-4 brake snap ring.
 B3M2018	498437000	HIGH CLUTCH PISTON GUIDE	Used for installing high clutch piston.

GENERAL DESCRIPTION

Automatic Transmission

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 B3M2018	498437100	LOW CLUTCH PISTON GUIDE	Used for installing low clutch piston.
 B3M2019	899580100	INSTALLER	Used for press-fitting the ball bearing for transfer clutch.

2. GENERAL TOOL SS10001A1702

TOOL NAME	REMARKS
Depth Gauge	Used for measuring transmission end play.
Thickness Gauge	Used for measuring clearances of clutch, brake and oil pump.
Micro Meter	Used for measuring thickness of drive pinion.
Spring Balance	Used for measuring starting torque of drive pinion.

D: PROCEDURE SS10001E45

- In this section the procedures described under each index are all connected and stated in order. It will be the complete procedure for overhauling of the automatic transmission itself when you go through all steps in the process. Therefore, in this section, to conduct the particular procedure within the flow of a section, you need to go back and conduct the procedure described previously in order to do that particular procedure.

19. High Clutch and Reverse Clutch

S510213

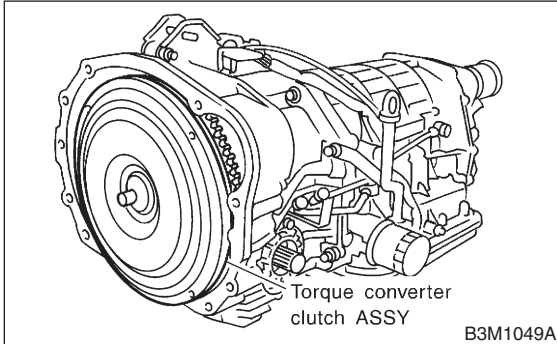
A: REMOVAL

S510213A18

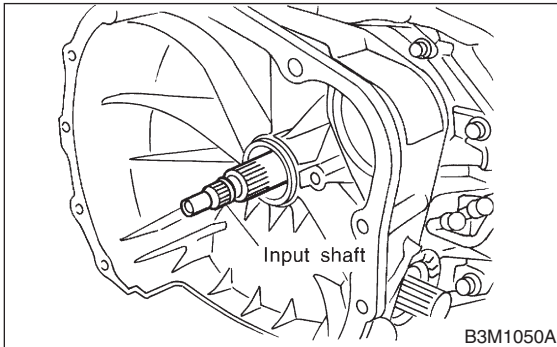
1) Extract the torque converter clutch assembly.

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



2) Remove the input shaft.



3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect it from stay.

- 4) Disconnect inhibitor switch connector from stay.
- 5) Disconnect the air breather hose.
- 6) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe.
- 7) Remove the oil cooler inlet and outlet pipes.

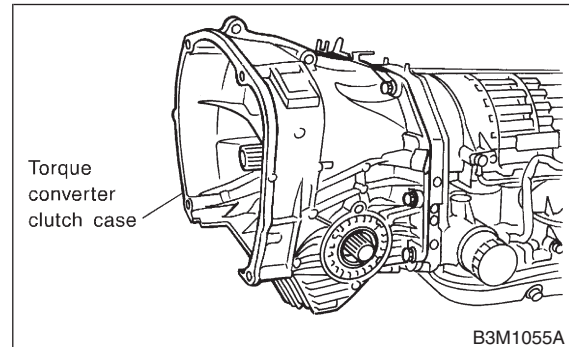
8) Separation of torque converter clutch case and transmission case sections

CAUTION:

- Be careful not to damage the oil seal and bushing inside the torque converter clutch case by the oil pump cover.
- Be careful not to lose the rubber seal.

NOTE:

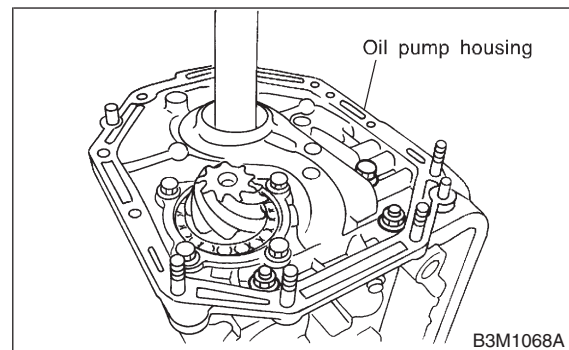
Separate these cases while tapping lightly on the housing.



9) Remove the oil pump housing.

CAUTION:

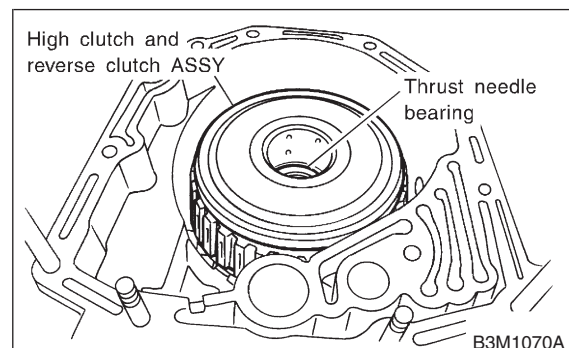
Be careful not to lose the total end play adjusting thrust washer.



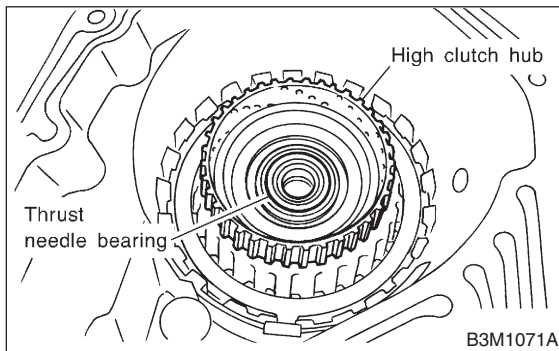
10) Take out the high clutch and reverse clutch assembly.

CAUTION:

Be careful not to lose thrust needle bearing.



- 11) Take out the high clutch hub and the thrust bearing.

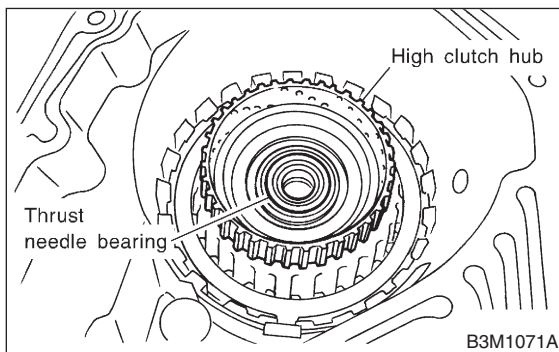


B: INSTALLATION

S510213A11

- 1) Install the high clutch hub and thrust needle bearing.

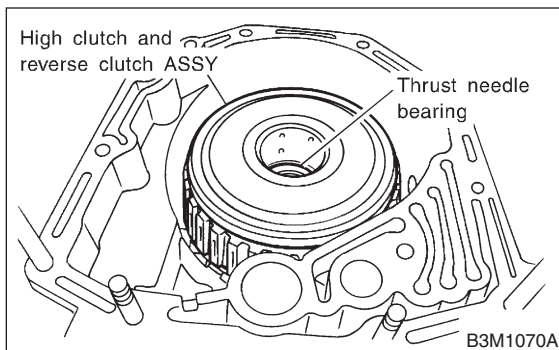
Attach the thrust needle bearing to the hub with vaseline and install the hub by correctly engaging the splines of the front planetary carrier.



- 2) Install the high clutch assembly.

NOTE:

Correctly engage the high clutch hub and clutch splines.

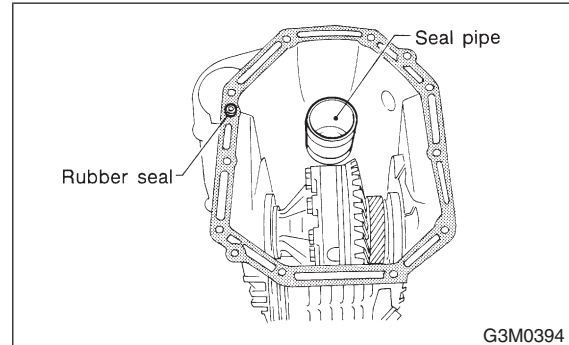


- 3) Adjust total end play. <Ref. to AT-79 ADJUSTMENT, High Clutch and Reverse Clutch.>
4) Install the oil pump housing assembly.

- 5) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



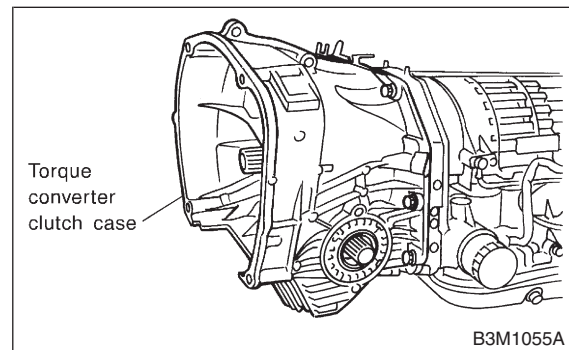
- 6) Install the torque converter clutch case assembly to the transmission case assembly, and secure with six bolts and four nuts.

CAUTION:

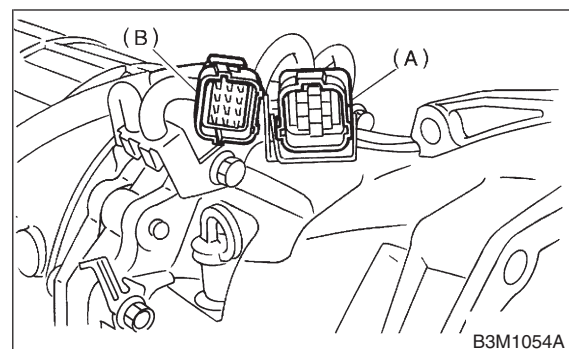
When installing, be careful not to damage the torque converter clutch case bushing and oil seal.

Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)



- 7) Install air breather hose.
8) Insert inhibitor switch and transmission connector into stay.



- (A) Transmission harness
(B) Inhibitor switch harness

HIGH CLUTCH AND REVERSE CLUTCH

Automatic Transmission

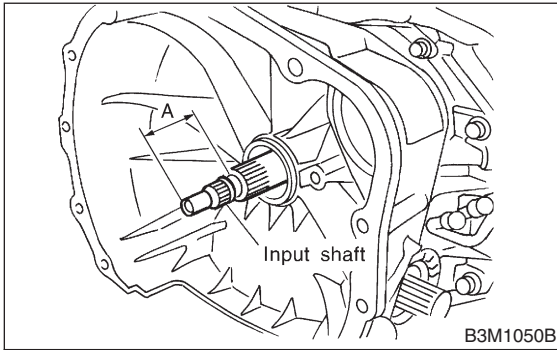
- 9) Install oil cooler pipes.
- 10) Install the oil charge pipe with O-ring. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>
- 11) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)

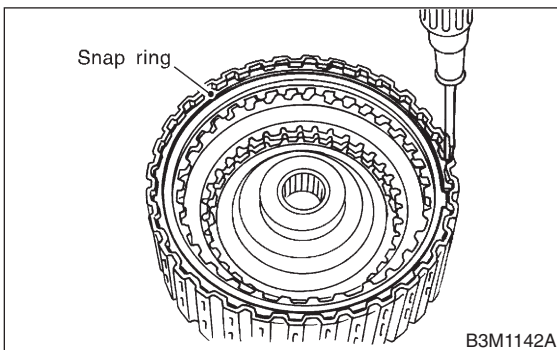


- 12) Install the torque converter clutch assembly. <Ref. to AT-30 INSTALLATION, Torque Converter Clutch Assembly.>

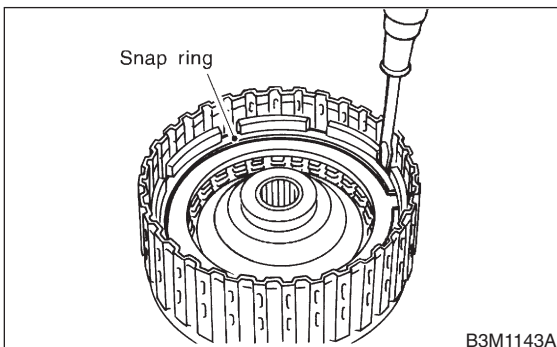
C: DISASSEMBLY

S510213A06

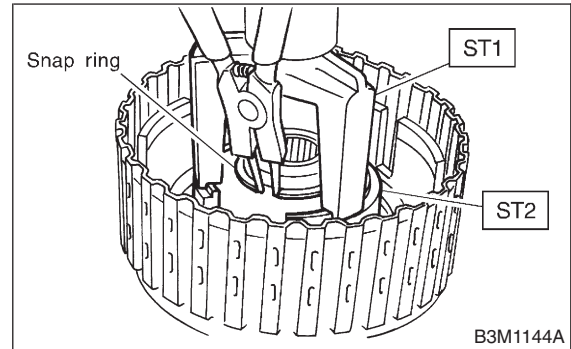
- 1) Remove the snap ring, and take out the retaining plate, drive plates, driven plates.



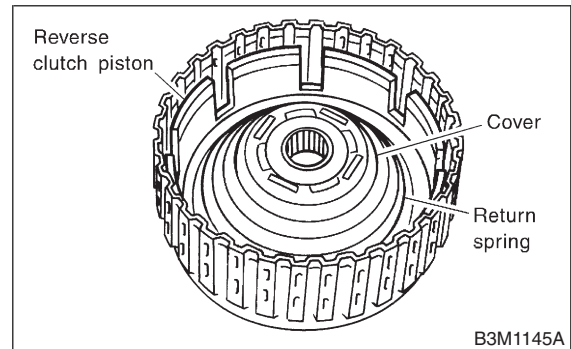
- 2) Remove snap ring, and take out the retaining plate, drive plates and driven plates.



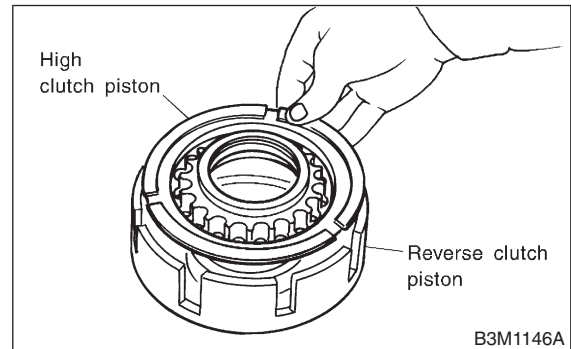
- 3) Using ST1 and ST2, remove snap ring.
ST1 398673600 COMPRESSOR
ST2 498627100 SEAT



- 4) Take out clutch cover, spring retainer, high clutch piston and reverse clutch piston.



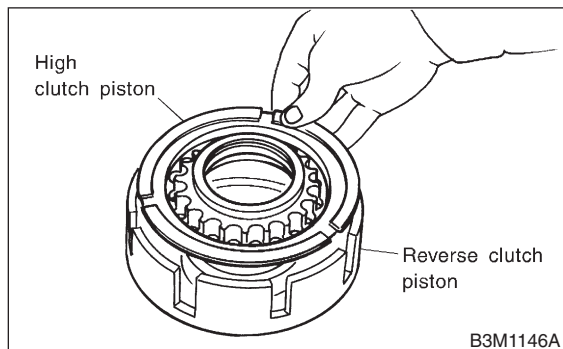
- 5) Remove seal rings and lip seal from high clutch piston and reverse clutch piston.



D: ASSEMBLY

S510213A02

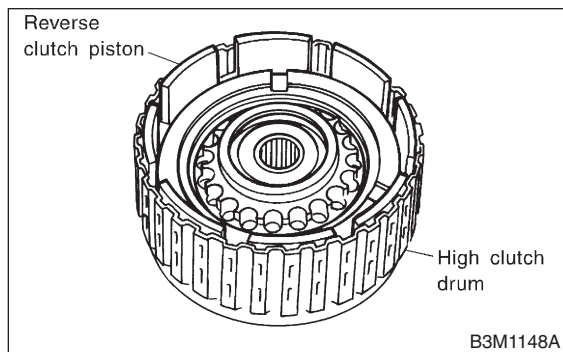
- 1) Install seal rings and lip seal to high clutch piston and reverse clutch piston.
- 2) Install high clutch piston to reverse clutch piston.



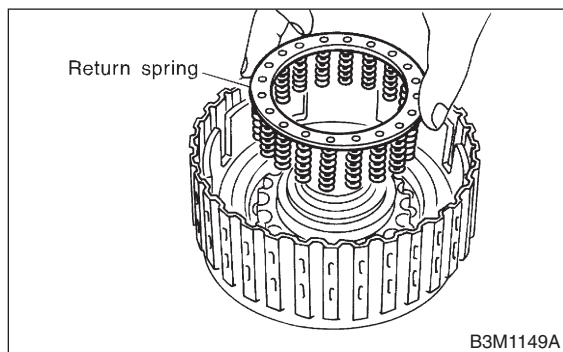
- 3) Install reverse clutch to high clutch drum.

NOTE:

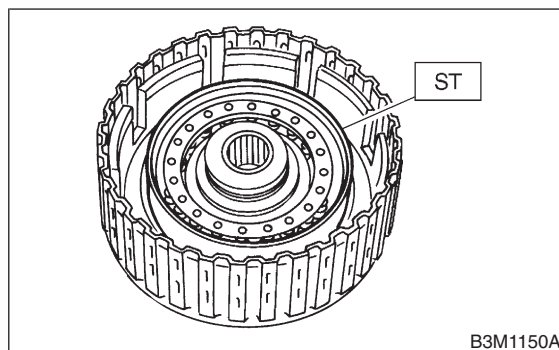
Align the groove on the reverse clutch piston with the groove on the high clutch drum during installation.



- 4) Install spring retainer to high clutch piston.



- 5) Install ST to high clutch piston.
ST 498437000 HIGH CLUTCH PISTON GAUGE



- 6) Install cover to high clutch piston.

CAUTION:

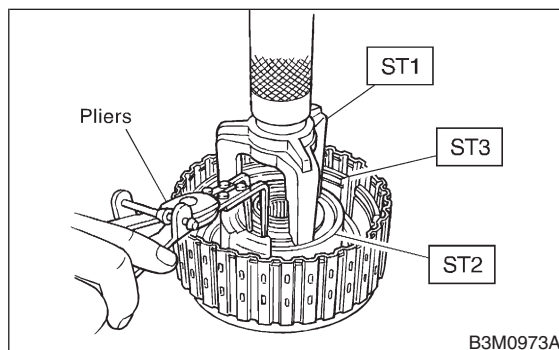
Be careful not to fold over the high clutch piston seal during installation.

- 7) Using ST1 and ST2, install snap ring.

NOTE:

After installing snap ring, remove STs.

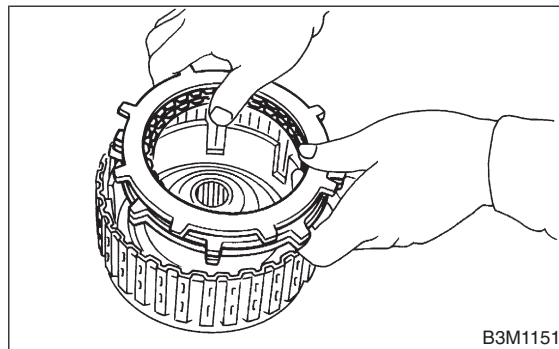
- | | | |
|-----|-----------|--------------------------|
| ST1 | 398673600 | COMPRESSOR |
| ST2 | 498627100 | SEAT |
| ST3 | 498437000 | HIGH CLUTCH PISTON GAUGE |



- 8) Install driven plate, drive plate and retaining plate to high clutch drum.

NOTE:

Install thicker driven plate on the piston side.

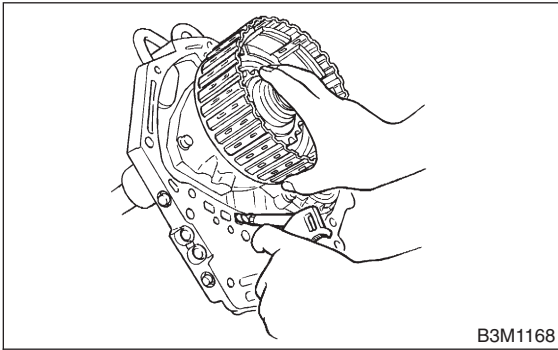


- 9) Install snap ring to high clutch drum.

HIGH CLUTCH AND REVERSE CLUTCH

Automatic Transmission

10) Apply compressed air intermittently to check for operation.



11) Measure the clearance between the retaining plate and snap ring.

NOTE:

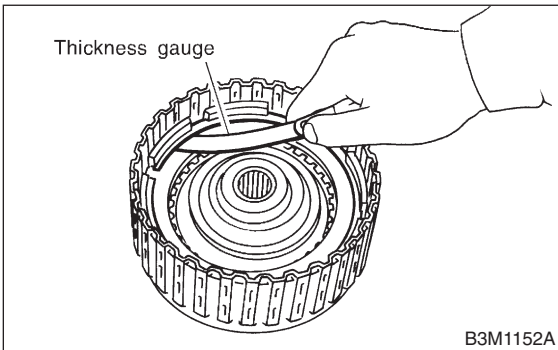
Do not press down retaining plate during clearance measurements.

Standard value:

0.8 — 1.1 mm (0.031 — 0.043 in)

Allowable limit:

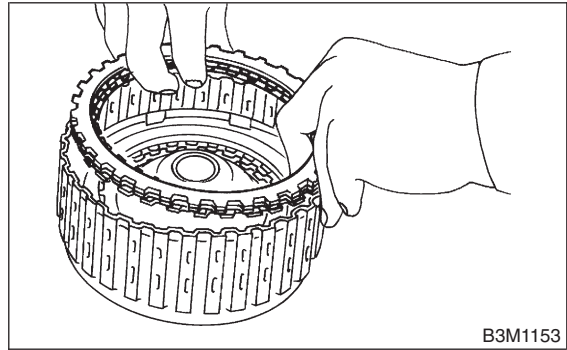
1.5 mm (0.059 in)



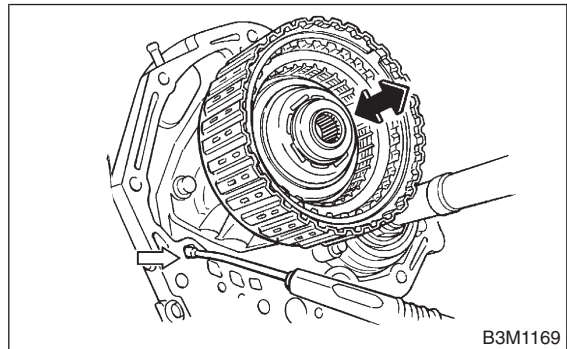
12) If specified tolerance limits are exceeded, select a suitable high clutch retaining plate.

High clutch retaining plate	
Part No.	Thickness mm (in)
31567AA710	4.7 (0.185)
31567AA720	4.8 (0.189)
31567AA730	4.9 (0.193)
31567AA740	5.0 (0.197)
31567AA670	5.1 (0.201)
31567AA680	5.2 (0.205)
31567AA690	5.3 (0.209)
31567AA700	5.4 (0.213)

13) Install driven plate, drive plate, retaining plate and snap ring.



14) Apply compressed air intermittently to check for operation.



15) Measure the clearance between the retaining plate and snap ring.

NOTE:

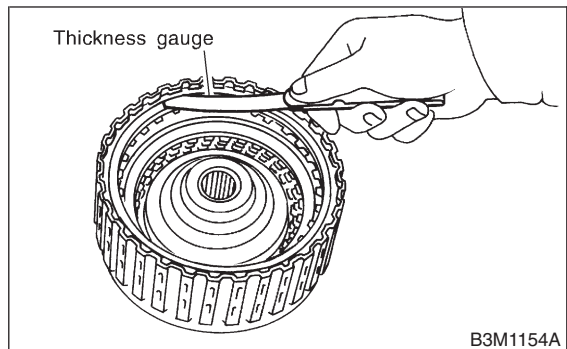
Do not press down retaining plate during clearance measurements.

Standard value:

0.5 — 0.8 mm (0.020 — 0.031 in)

Allowable limit:

1.2 mm (0.047 in)



HIGH CLUTCH AND REVERSE CLUTCH

Automatic Transmission

16) If specified tolerance limits are exceeded, select a suitable high clutch retaining plate.

Reverse clutch retaining plates	
Part No.	Thickness mm (in)
31567AA760	4.0 (0.157)
31567AA770	4.2 (0.165)
31567AA780	4.4 (0.173)
31567AA790	4.6 (0.181)
31567AA800	4.8 (0.189)

E: INSPECTION

S510213A10

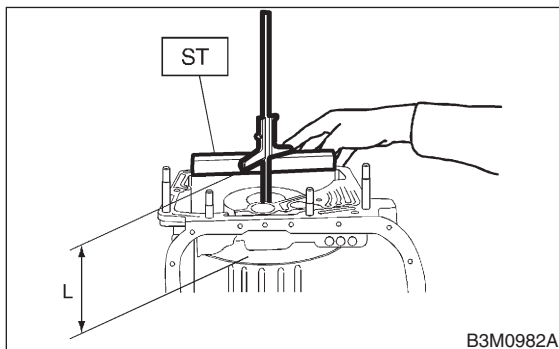
- Drive plate facing for wear and damage
- Snap ring for wear, return spring for setting and breakage, and snap ring retainer for deformation
- Lip seal and lathe cut ring for damage
- Piston and drum check ball for operation

F: ADJUSTMENT

S510213A01

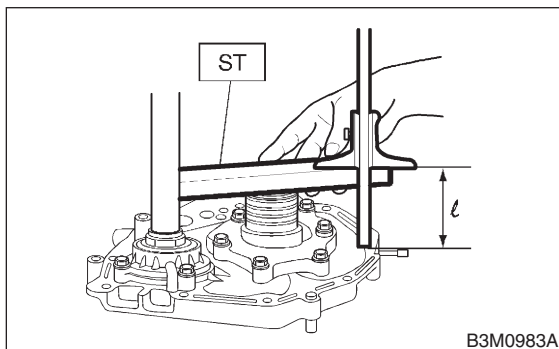
1) Using ST, measure the distance from the transmission case mating surface to the recessed portion of the high clutch drum "L".

ST 398643600 GAUGE



2) Using ST, measure the distance from the oil pump housing mating surface to the top surface of the oil pump cover with thrust needle bearing.

ST 398643600 GAUGE

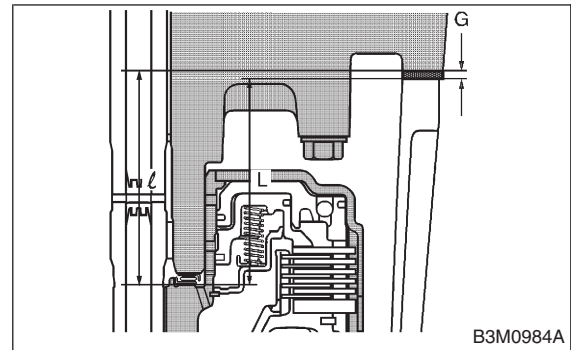


3) Calculation of total end play

Select suitable bearing race from among those listed in this table so that clearance C is in the 0.25 to 0.55 mm (0.0098 to 0.0217 in) range.

$$C = (L + G) - \ell$$

C	Clearance between concave portion of high clutch and end of clutch drum support
L	Length from case mating surface to concave portion of high clutch
G	Gasket thickness [0.28 mm (0.0110 in)]
ℓ	Height from housing mating surface to upper surface of clutch drum support



Thrust needle bearing	
Part No.	Thickness mm (in)
806528050	4.1 (0.161)
806528060	4.3 (0.169)
806528070	4.5 (0.177)
806528080	4.7 (0.185)
806528090	4.9 (0.193)
806528100	5.1 (0.201)

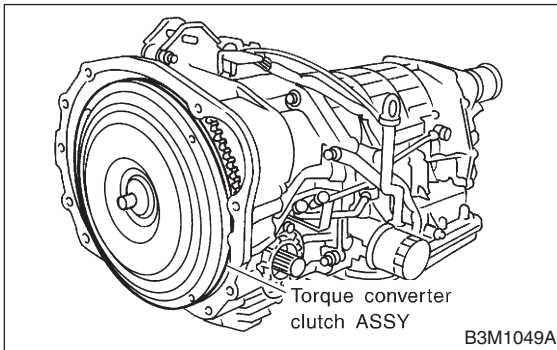
23. Low and Reverse Brake SS10594

A: REMOVAL SS10594A18

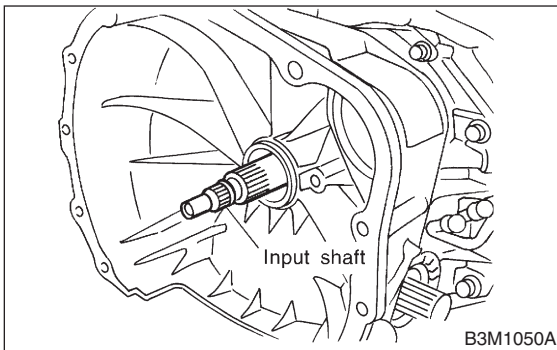
1) Extract the torque converter clutch assembly.

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



2) Remove the input shaft.



3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect it from stay.

- 4) Disconnect inhibitor switch connector from stay.
- 5) Disconnect the air breather hose. <Ref. to AT-23 REMOVAL, Air Breather Hose.>
- 6) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>
- 7) Remove the oil cooler inlet and outlet pipes. <Ref. to AT-25 REMOVAL, Oil Cooler Pipes.>

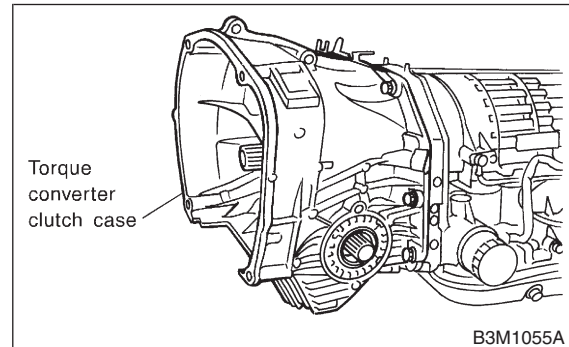
8) Separation of torque converter clutch case and transmission case sections

CAUTION:

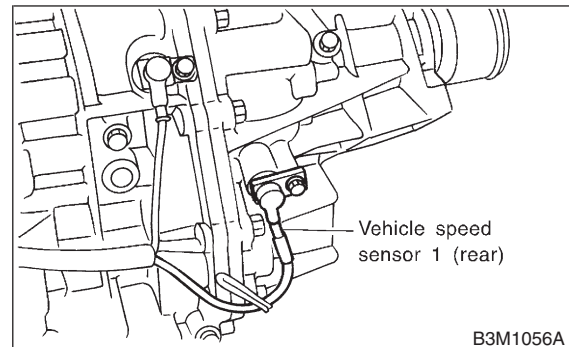
- Be careful not to damage the oil seal and bushing inside the torque converter clutch case by the oil pump cover.
- Be careful not to lose the rubber seal.

NOTE:

Separate these cases while tapping lightly on the housing.

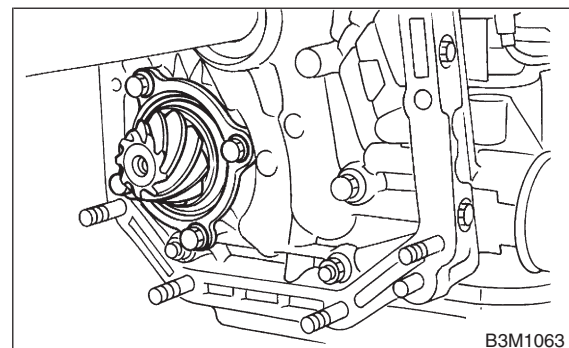


9) Remove vehicle speed sensor 1 (rear).



10) Separate transmission case and extension case sections. <Ref. to AT-31 REMOVAL, Extension Case.>

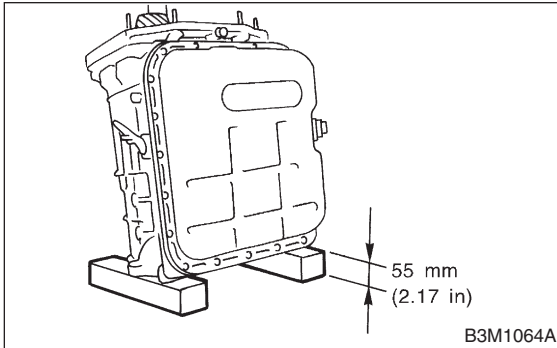
- 11) Remove the reduction driven gear.
- 12) Remove the reduction drive gear. <Ref. to AT-40 REMOVAL, Reduction Drive Gear.>
- 13) Loosen the taper roller bearing mounting bolts.



14) Place two wooden blocks on the workbench, and stand the transmission case with its rear end facing down.

CAUTION:

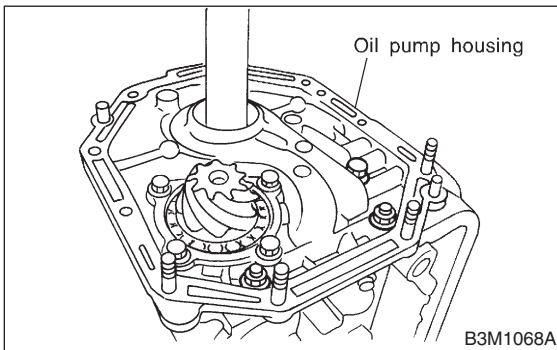
- Be careful not to scratch the rear mating surface of the transmission case.
- Note that the parking rod and drive pinion protrude from the mating surface.



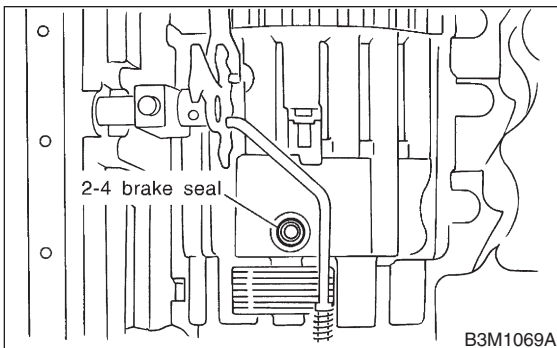
15) Remove the oil pump housing.

CAUTION:

Be careful not to lose the total end play adjusting thrust washer.



16) Remove 2-4 brake seal.



17) Take out the high clutch and reverse clutch assembly. <Ref. to AT-74 REMOVAL, High Clutch and Reverse Clutch.>

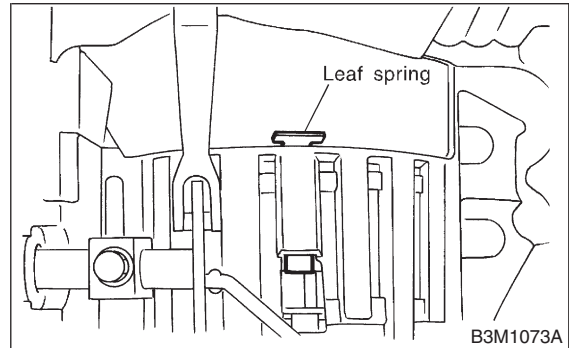
18) Pull out leaf spring.

CAUTION:

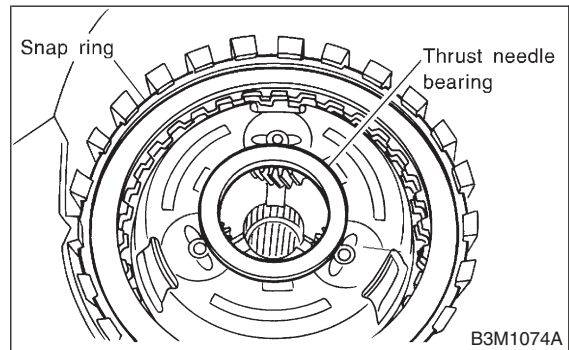
Be careful not to bend leaf spring during removal.

NOTE:

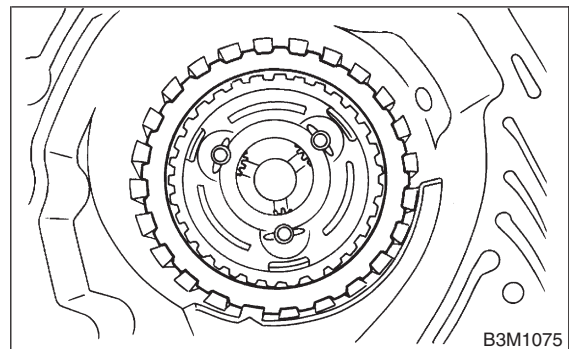
Remove it while pressing down on lower leaf spring.



19) Remove snap ring and thrust needle bearing.



20) Take out retaining plate, drive plate and driven plate of 2-4 brake.

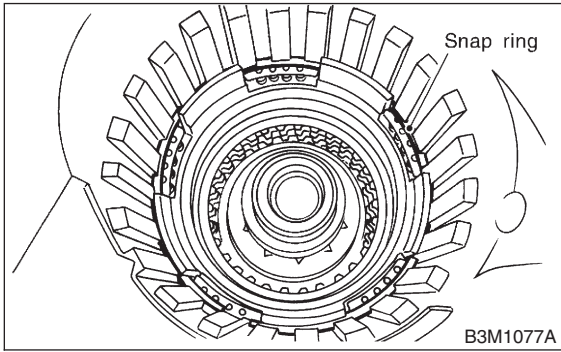


21) Take out the thrust needle bearing, planetary gear assembly and the low clutch assembly.

LOW AND REVERSE BRAKE

Automatic Transmission

22) Remove snap ring.

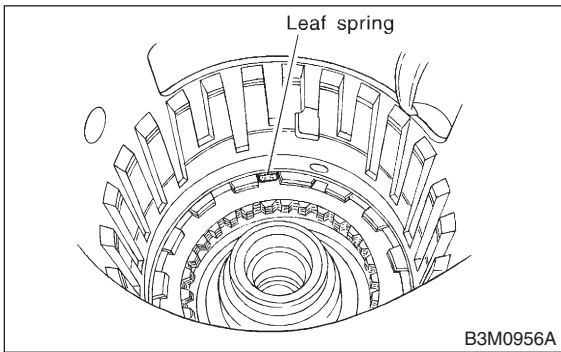


23) Take out 2-4 brake return spring, piston and piston retainer. <Ref. to AT-88 REMOVAL, 2-4 Brake.>

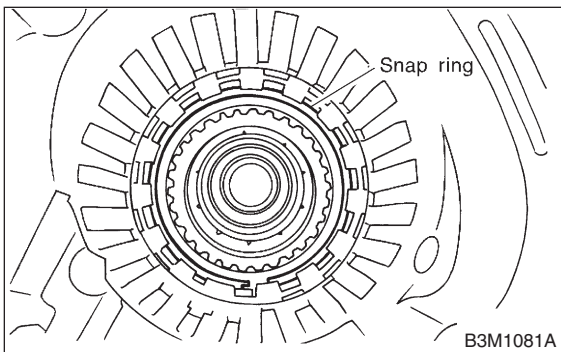
24) Pull out leaf spring.

CAUTION:

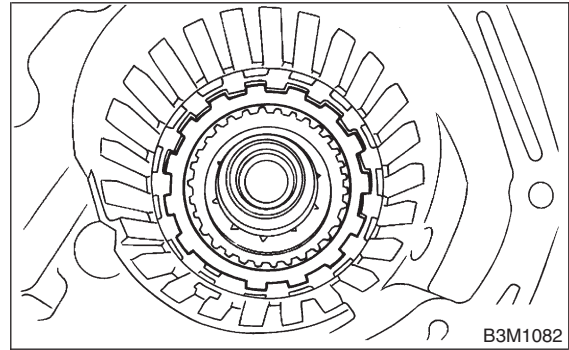
Be careful not to bend leaf spring during removal.



25) Remove snap ring.



26) Take out retaining plate, drive plate, driven plate and dish plate.



B: INSTALLATION

SS10594A11

1) Install thrust needle bearing.

NOTE:

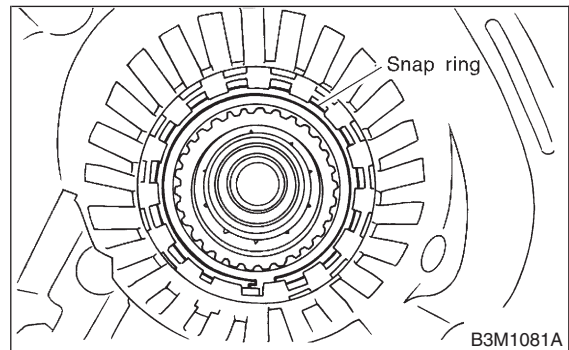
Place transmission case with the front facing up.

2) Installation of the low & reverse brake:

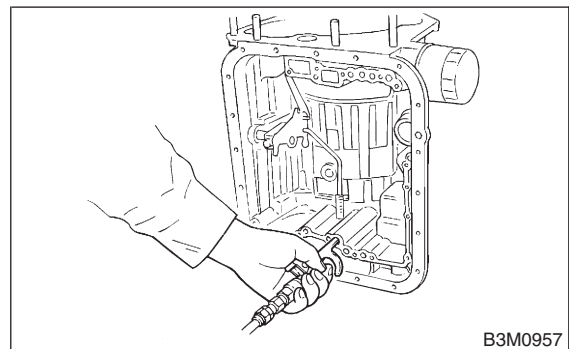
(1) Install dish plate, driven plates, drive plates, and a retaining plate, and secure with a snap ring.

NOTE:

Pay attention to the orientation of the dish plate.



3) Apply compressed air intermittently to check for operation.



4) Check the clearance. (Selection of retaining plate)

NOTE:

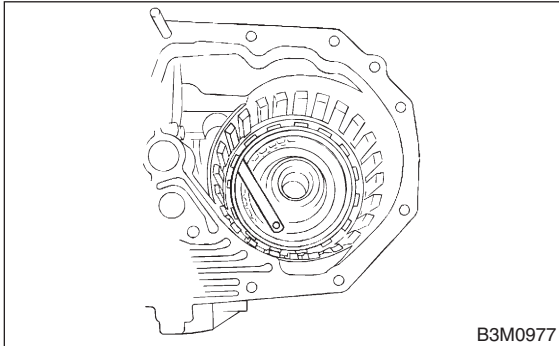
Before measuring clearance, place the same thickness of shim on both sides to prevent retaining plate from tilting.

Standard value:

0.7 — 1.2 mm (0.028 — 0.047 in)

Allowable limit:

2.2 mm (0.087 in)

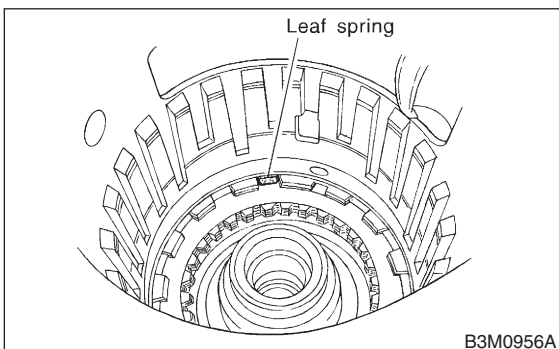


Available retaining plates	
Part No.	Thickness mm (in)
31667AA320	4.2 (0.165)
31667AA330	4.5 (0.177)
31667AA340	4.8 (0.189)
31667AA350	5.1 (0.201)
31667AA360	5.4 (0.213)
31667AA370	5.7 (0.224)
31667AA380	6.0 (0.236)

5) Install leaf spring of low and reverse brake.

CAUTION:

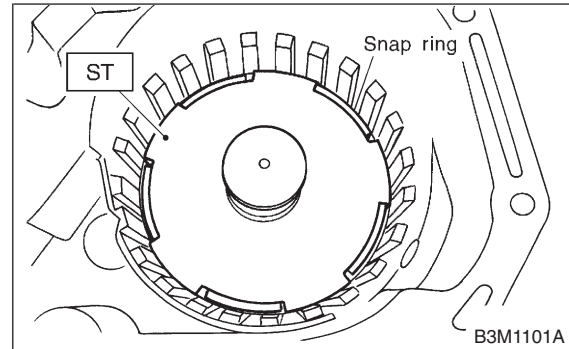
Pay attention to the direction and position of leaf spring during installation.



6) Install 2-4 brake piston, retainer and return spring to transmission case. <Ref. to AT-90 INSTALLATION, 2-4 Brake.>

7) Position snap ring in transmission. Using ST, press the snap ring into place.

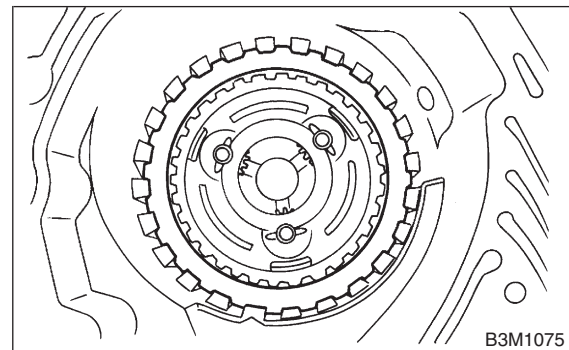
ST 498677100 COMPRESSOR



8) Install planetary gear and low clutch assembly to transmission case.

Install carefully while rotating the low clutch and planetary gear assembly slowly paying special attention not to damage the seal ring. <Ref. to AT-81 INSTALLATION, Planetary Gear and Low Clutch.>

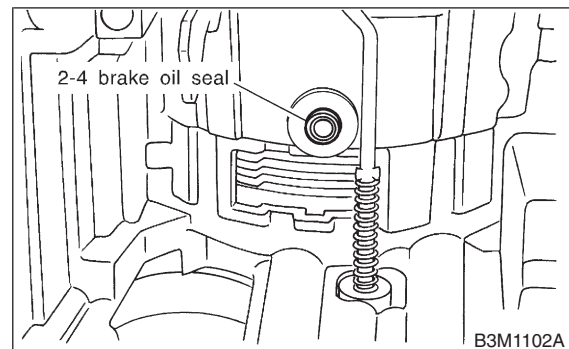
9) Install pressure plate, drive plate, driven plate, retaining plate and snap ring.



10) Install 2-4 brake oil seal to transmission case.

NOTE:

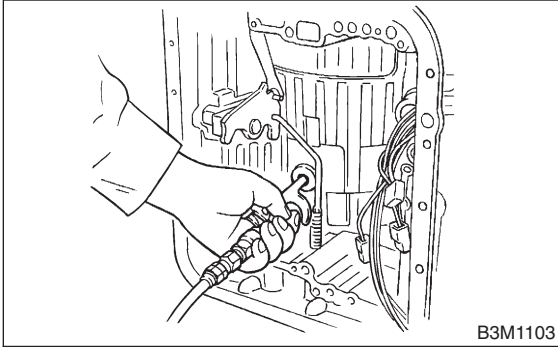
Be sure to use a new one.



LOW AND REVERSE BRAKE

Automatic Transmission

11) After all 2-4 brake component parts have been installed, blow in air intermittently and confirm the operation of the brake.



12) Measure the clearance between the retaining plate and the snap ring.

NOTE:

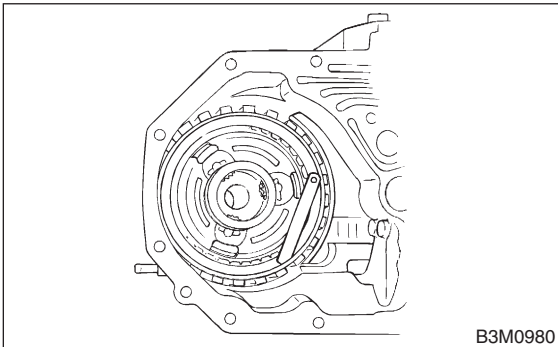
Select a retaining plate with a suitable value from the following table, so that the clearance becomes the standard value.

Standard value:

0.8 — 1.2 mm (0.031 — 0.047 in)

Allowable limit:

1.5 mm (0.059 in)

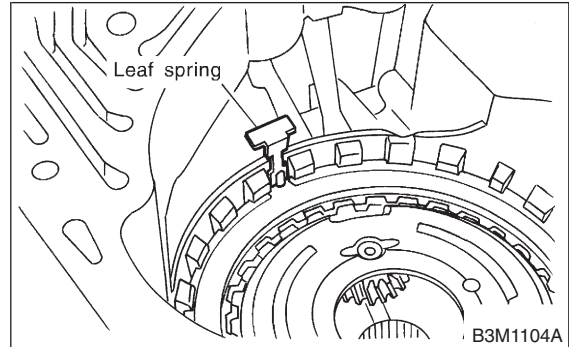


Available retaining plates	
Part No.	Thickness mm (in)
31567AA610	5.6 (0.220)
31567AA620	5.8 (0.228)
31567AA630	6.0 (0.236)
31567AA640	6.2 (0.244)
31567AA650	6.4 (0.252)
31567AA660	6.6 (0.260)

13) Install leaf spring of 2-4 brake.

NOTE:

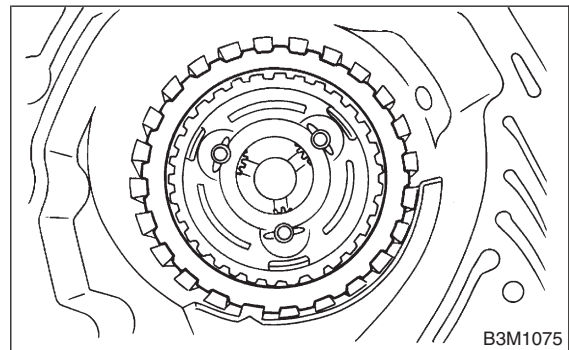
Be careful not to mistake the location of the leaf spring to be inserted.



14) Install thrust needle bearing.

NOTE:

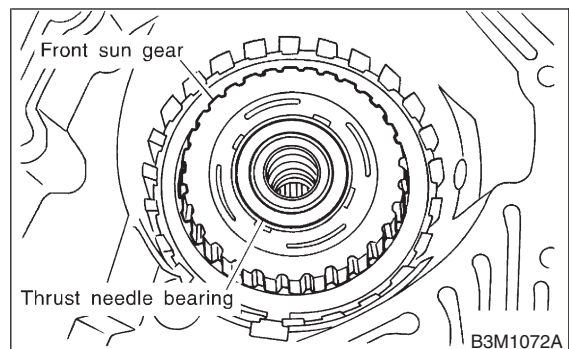
Install thrust needle bearing in the correct direction.



15) Install front sun gear and thrust needle bearing.

NOTE:

Install thrust needle bearing in the correct direction.

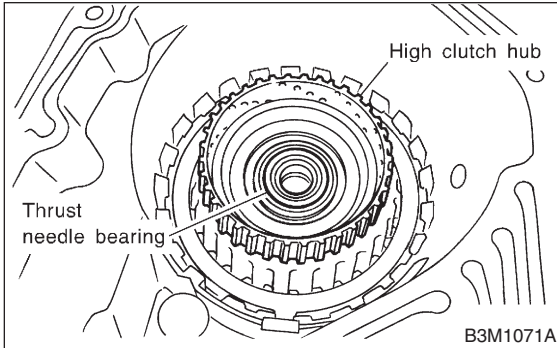


16) Install the high clutch hub and thrust needle bearing.

Attach the thrust needle bearing to the hub with vaseline and install the hub by correctly engaging the splines of the front planetary carrier.

NOTE:

Install thrust needle bearing in the correct direction.



17) Install the high clutch assembly. <Ref. to AT-75 INSTALLATION, High Clutch and Reverse Clutch.>

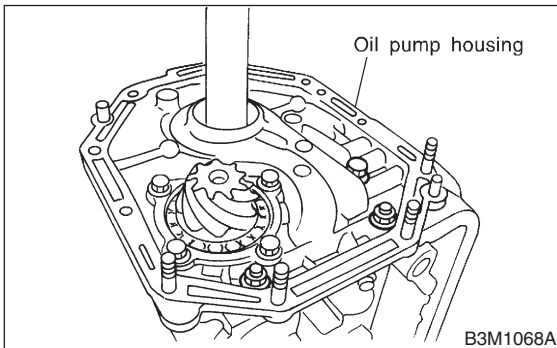
18) Adjust total end play. <Ref. to AT-79 ADJUSTMENT, High Clutch and Reverse Clutch.>

19) Install the oil pump housing assembly.

20) Secure the housing with two nuts.

Tightening torque:

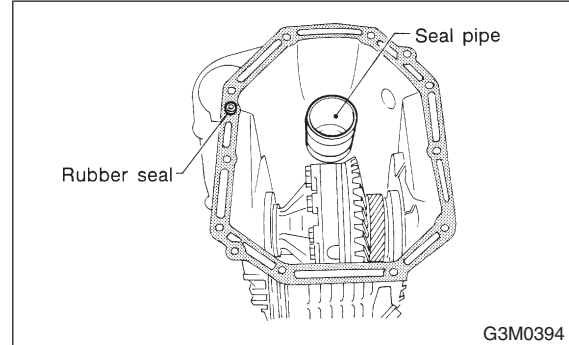
T: 41 N·m (4.2 kgf-m, 30.4 ft-lb)



21) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



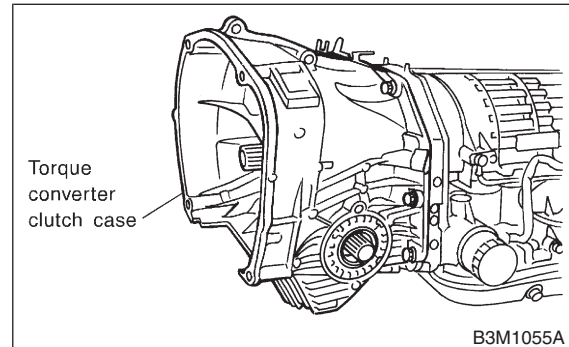
22) Install the torque converter clutch case assembly to the transmission case assembly, and secure with six bolts and four nuts.

CAUTION:

When installing, be careful not to damage the torque converter clutch case bushing and oil seal.

Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)



23) Install reduction drive gear. <Ref. to AT-40 INSTALLATION, Reduction Drive Gear.>

24) Install reduction driven gear. <Ref. to AT-38 INSTALLATION, Reduction Driven Gear.>

25) Install the extension case to the transmission case. <Ref. to AT-31 INSTALLATION, Extension Case.>

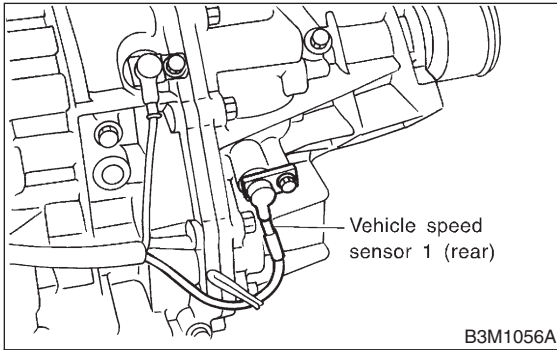
LOW AND REVERSE BRAKE

Automatic Transmission

26) Install the vehicle speed sensor 1 (rear).

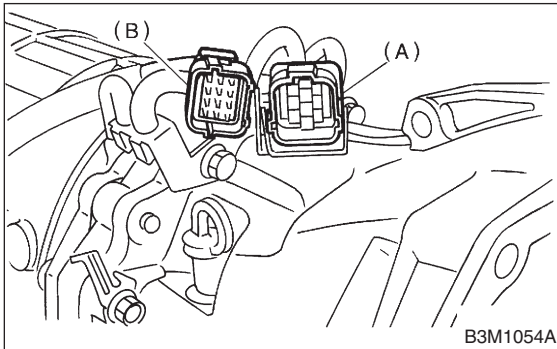
Tightening torque:

7 N·m (0.7 kgf-m, 5.1 ft-lb)



27) Install air breather hose. <Ref. to AT-23 INSTALLATION, Air Breather Hose.>

28) Insert inhibitor switch and transmission connector into stay.



(A) Transmission harness

(B) Inhibitor switch harness

29) Install the oil cooler pipes. <Ref. to AT-25 INSTALLATION, Oil Cooler Pipes.>

30) Install the oil charge pipe with O-ring. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>

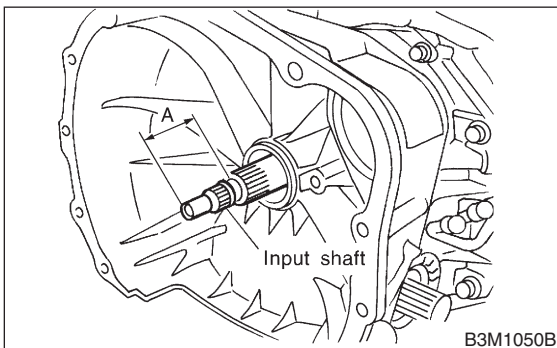
31) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



32) Install the torque converter clutch assembly. <Ref. to AT-30 INSTALLATION, Torque Converter Clutch Assembly.>

C: INSPECTION

SS10594A10

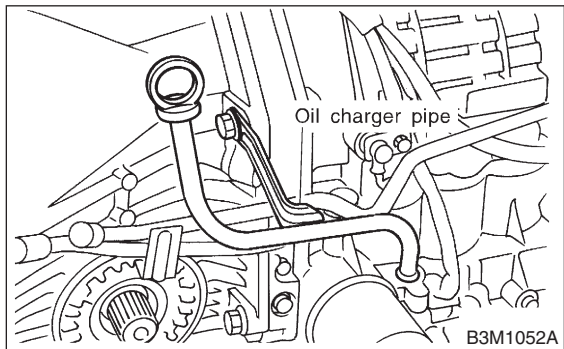
Check for the following.

- Drive plate facing for wear or damage
- Snap ring for wear and spring retainer for deformation

4. Oil Charger Pipe S510203

A: REMOVAL S510203A18

Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe.



B: INSTALLATION S510203A11

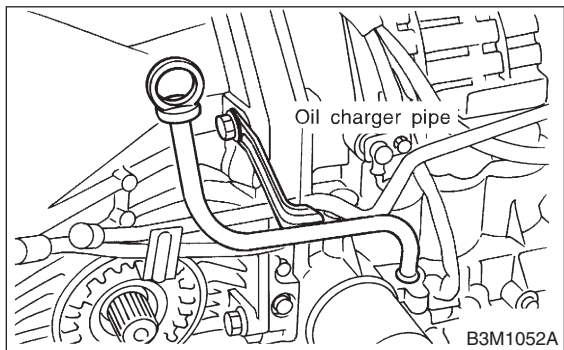
Install the oil charge pipe with O-ring.

CAUTION:

Be careful not to damage the O-ring.

Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)



C: INSPECTION S510203A10

Make sure the oil charge pipe is not deformed or otherwise damaged.

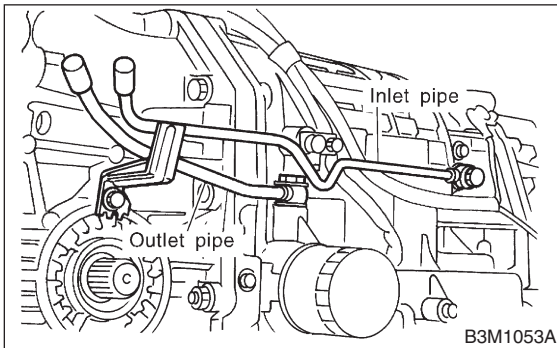
5. Oil Cooler Pipes S510209

A: REMOVAL S510209A18

- 1) Remove oil charger pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>
- 2) Remove the oil cooler inlet and outlet pipes.

CAUTION:

When removing outlet pipes, be careful not to lose balls and springs used with retaining screws.



B: INSTALLATION S510209A11

- 1) Insert oil cooler outlet ball and spring.
- 2) Install the oil cooler outlet pipe with gaskets.

CAUTION:

Be sure to use a new gasket.

Tightening torque:

44 N·m (4.5 kgf-m, 32.5 ft-lb)

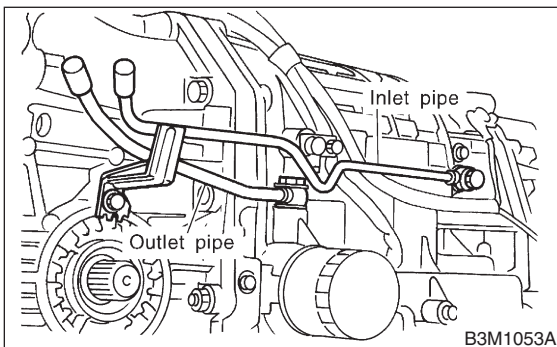
- 3) Install the oil cooler inlet pipe with gaskets.

CAUTION:

Be sure to use a new gasket.

Tightening torque:

25 N·m (2.5 kgf-m, 18.1 ft-lb)



- 4) Install oil charger pipe with O-ring. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>

C: INSPECTION S510209A10

Make sure the oil cooler pipe is not deformed or otherwise damaged.

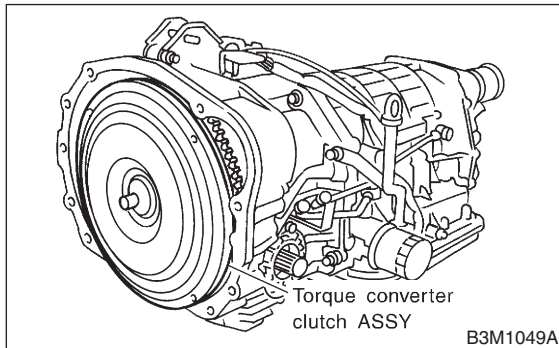
15. Oil Pump S510070

A: REMOVAL S510070A18

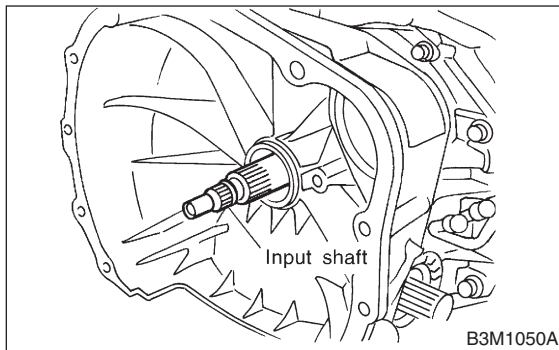
- 1) Extract the torque converter clutch assembly.

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



- 2) Remove the input shaft.



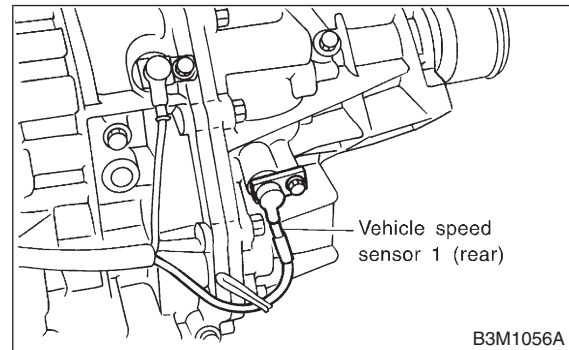
- 3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect it from stay.

- 4) Disconnect inhibitor switch connector from stay.
- 5) Disconnect the air breather hose. <Ref. to AT-23 REMOVAL, Air Breather Hose.>
- 6) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>
- 7) Remove the oil cooler inlet and outlet pipes. <Ref. to AT-25 REMOVAL, Oil Cooler Pipes.>
- 8) Separation of torque converter clutch case and transmission case sections <Ref. to AT-45 REMOVAL, Torque Converter Clutch Case.>

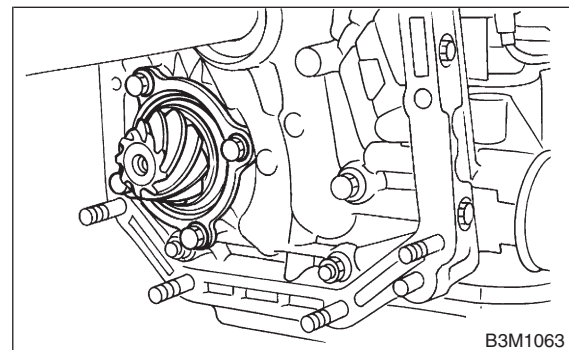
- 9) Remove vehicle speed sensor 1 (rear).



- 10) Separate transmission case and extension case sections.

- 11) Remove the reduction driven gear. <Ref. to AT-38 REMOVAL, Reduction Driven Gear.>

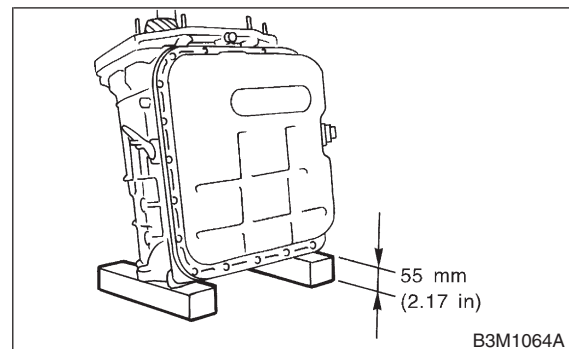
- 12) Loosen the taper roller bearing mounting bolts.



- 13) Place two wooden blocks on the workbench, and stand the transmission case with its rear end facing down.

CAUTION:

- Be careful not to scratch the rear mating surface of the transmission case.
- Note that the parking rod and drive pinion protrude from the mating surface.



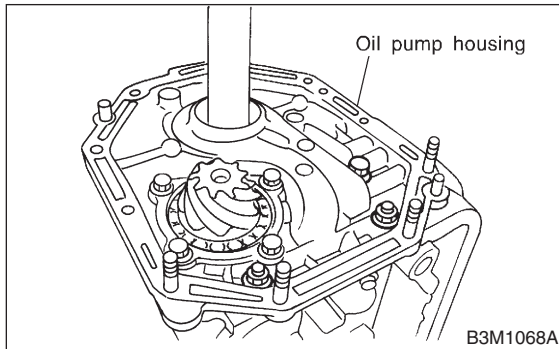
OIL PUMP

Automatic Transmission

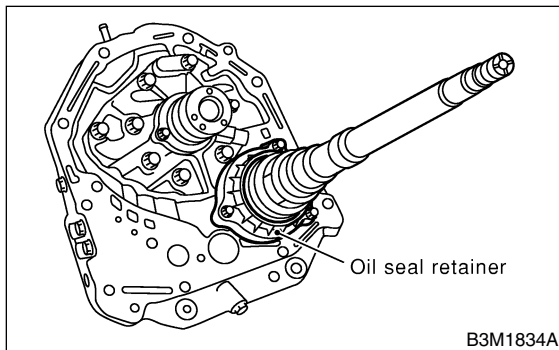
14) Remove the oil pump housing.

CAUTION:

Be careful not to lose the total end play adjusting thrust washer.



15) Remove the oil seal retainer.
Also remove the O-ring and oil seal (air breather).



16) Remove O-rings from oil pump housing.

CAUTION:

Be careful not to damage O-ring.

17) Remove the drive pinion assembly.

B: INSTALLATION

S510070A11

1) Assemble the drive pinion assembly to the oil pump housing.

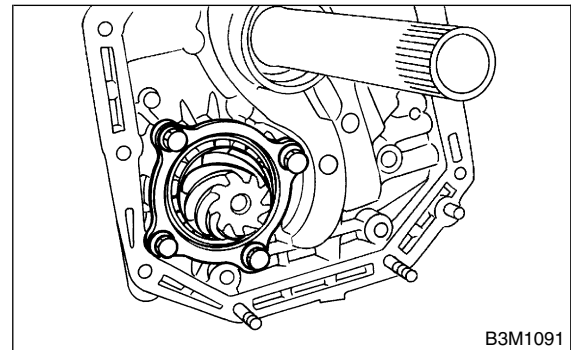
CAUTION:

- Be careful not to bend the shims.
- Be careful not to force the pinion against the housing bore.

2) Tighten four bolts to secure the roller bearing.

Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)

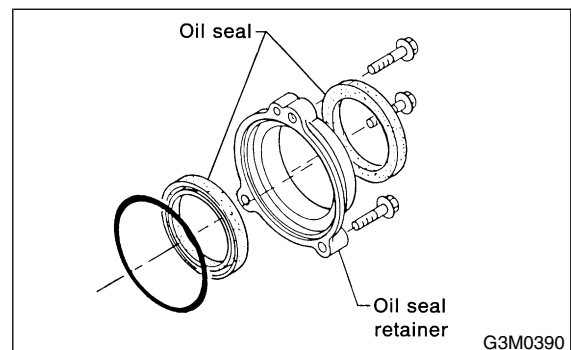


3) Install two oil seals to the oil seal retainer with ST.

CAUTION:

- Always discard old oil seals, and install new ones.
- Pay attention to the orientation of the oil seals.

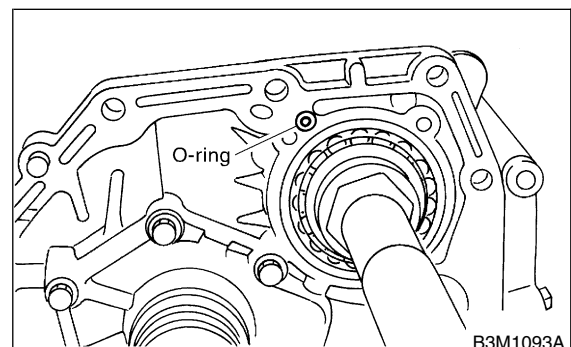
ST 499247300 INSTALLER



4) Attach the O-ring to the oil seal retainer with vaseline. Install the seal to the oil pump housing bore.

CAUTION:

Always discard old O-rings and install new ones.



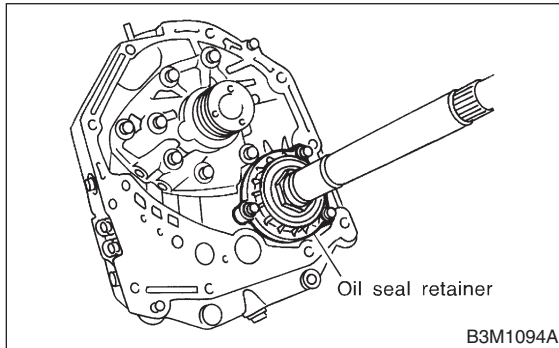
5) Install the oil seal retainer taking care not to damage the oil seal lips. Then secure with three bolts.

NOTE:

Make sure the O-ring is fitted correctly in position.

Tightening torque:

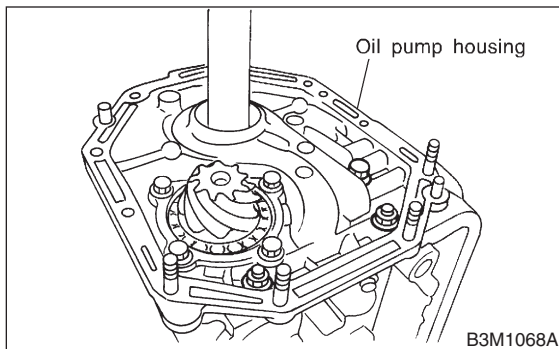
7 N·m (0.7 kgf-m, 5.1 ft-lb)



6) Secure the housing with two nuts.

Tightening torque:

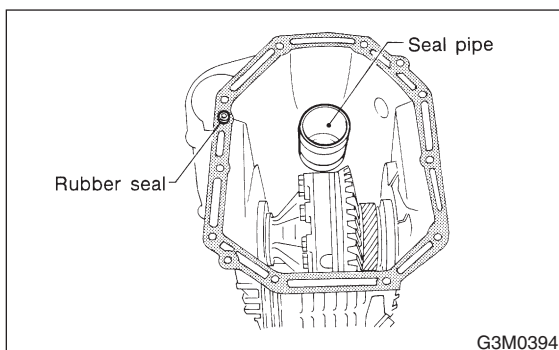
T: 41 N·m (4.2 kgf-m, 30.4 ft-lb)



7) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



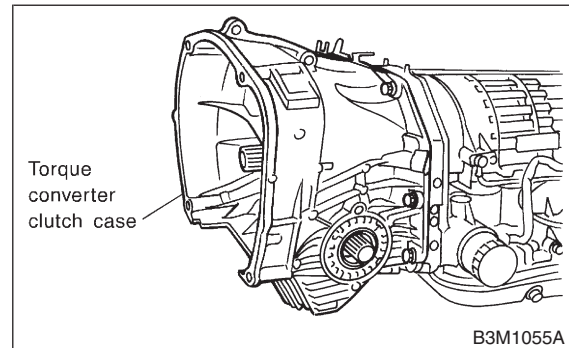
8) Install the torque converter clutch case assembly to the transmission case assembly, and secure with six bolts and four nuts.

CAUTION:

When installing, be careful not to damage the torque converter clutch case bushing and oil seal.

Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)

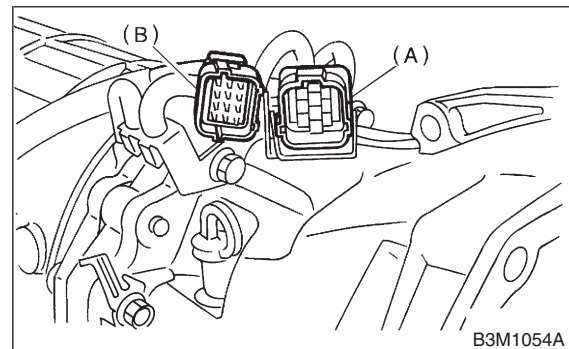


9) Install reduction driven gear. <Ref. to AT-38 INSTALLATION, Reduction Driven Gear.>

10) Combine the extension case with the transmission case, and install vehicle speed sensor 1 (rear). <Ref. to AT-31 INSTALLATION, Extension Case.>

11) Install air breather hose.

12) Insert inhibitor switch and transmission connector into stay.



(A) Transmission harness

(B) Inhibitor switch harness

13) Install the oil cooler pipe. <Ref. to AT-25 INSTALLATION, Oil Cooler Pipes.>

14) Install the oil charge pipe with O-ring. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>

OIL PUMP

Automatic Transmission

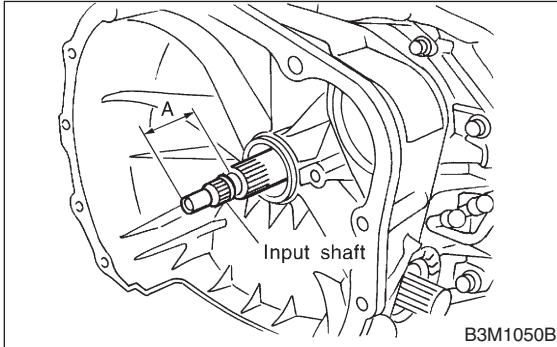
15) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



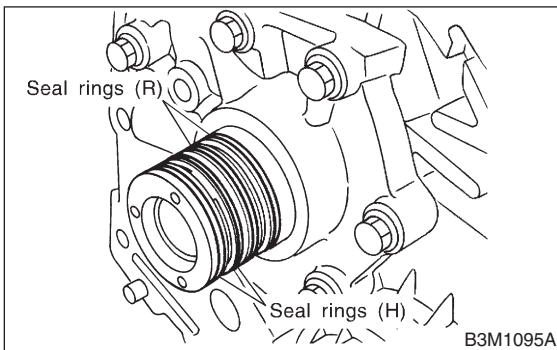
C: DISASSEMBLY

S510070A06

1) Remove four seal rings.

CAUTION:

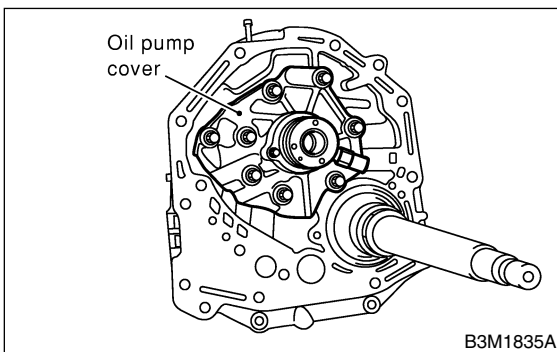
Be careful not to damage O-ring.



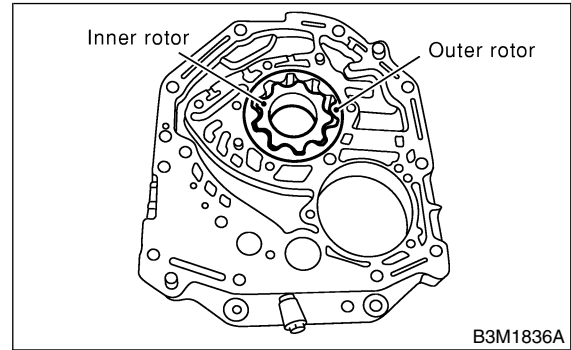
2) Remove the oil pump cover.

NOTE:

Lightly tap the end of the stator shaft to remove the cover.



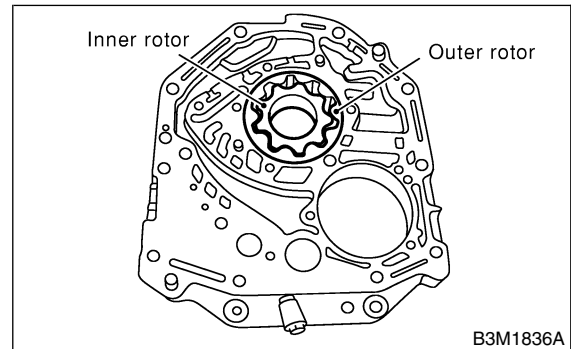
3) Remove the inner and outer rotor.



D: ASSEMBLY

S510070A02

1) Install oil pump rotor assembly to oil pump housing.



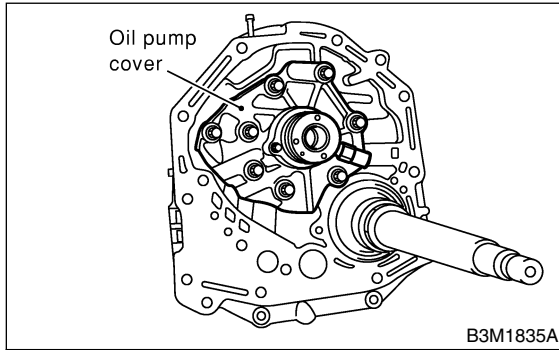
2) Install the oil pump cover.

Tightening torque:

25 N·m (2.5 kgf-m, 18.1 ft-lb)

NOTE:

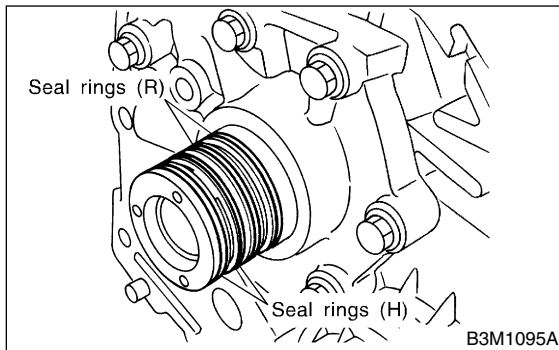
- Align both pivots with the pivot holes of the cover, and install the cover being careful not to apply undue force to the pivots.
- After assembling, turn the oil pump shaft to check for smooth rotation of the rotor.



- Install the oil seal retainer and seal rings. After adjusting the drive pinion backlash and tooth contact.

Tightening torque:

7 N·m (0.7 kgf-m, 5.1 ft-lb)



E: INSPECTION

S510070A10

- 1) Check seal ring and O-ring oil seal for breaks or damage.
- 2) Check other parts for dents or abnormalities.

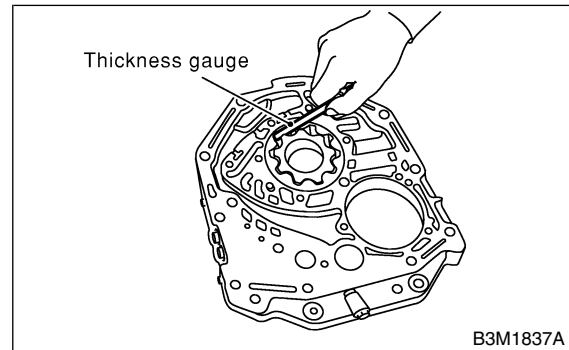
3) Selection of oil pump rotor assembly

(1) Tip clearance

Install inner rotor and outer rotor to oil pump. With rotor gears facing each other, measure crest-to-crest clearance.

Tip clearance:

0.02 — 0.15 mm (0.0008 — 0.0059 in)

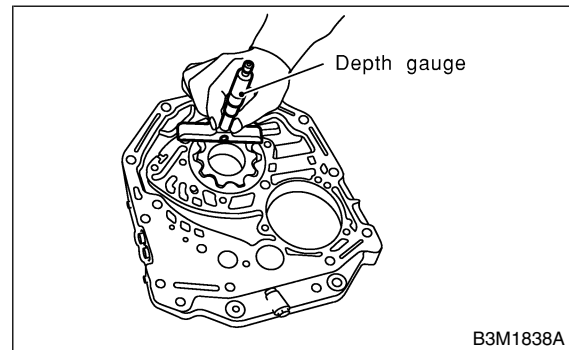


(2) Side clearance

Set a depth gauge to oil pump housing, then measure oil pump housing-to-rotor clearances.

Side clearance:

0.02 — 0.04 mm (0.0008 — 0.0016 in)



(3) If depth and/or side clearances are outside specifications, replace rotor assembly.

Oil pump rotor assembly	
Part No.	Thickness mm (in)
15008AA060	11.37 — 11.38 (0.4476 — 0.4480)
15008AA070	11.38 — 11.39 (0.4480 — 0.4484)
15008AA080	11.39 — 11.40 (0.4484 — 0.4488)

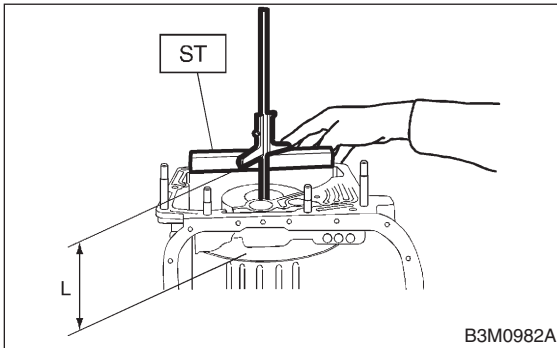
- Measure the total end play and adjust to within specifications. <Ref. to AT-54 ADJUSTMENT, Oil Pump.>

F: ADJUSTMENT

SS10070A01

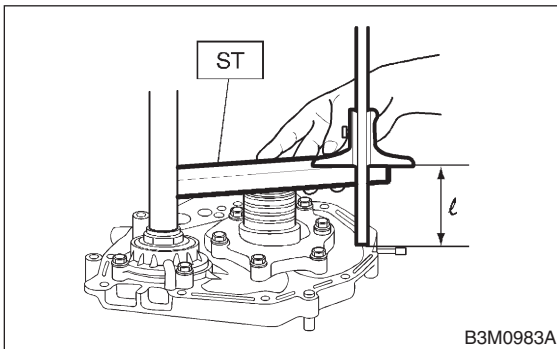
1) Using ST, measure the distance from the transmission case mating surface to the recessed portion of the high clutch drum "L".

ST 398643600 GAUGE



2) Using ST, measure the distance from the oil pump housing mating surface to the top surface of the oil pump cover with thrust needle bearing.

ST 398643600 GAUGE

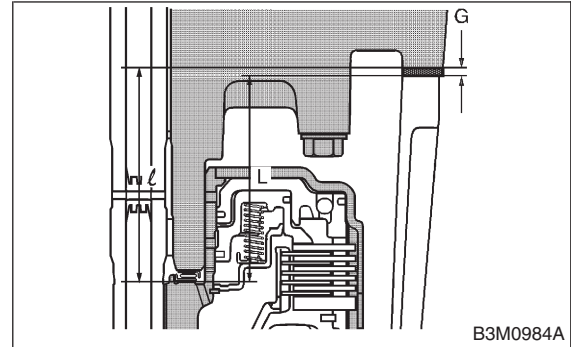


3) Calculation of total end play

Select suitable bearing race from among those listed in this table so that clearance C is in the 0.25 to 0.55 mm (0.0098 to 0.0217 in) range.

$$C = (L + G) - \ell$$

C	Clearance between concave portion of high clutch and end of clutch drum support
L	Length from case mating surface to concave portion of high clutch
G	Gasket thickness [0.28 mm (0.0110 in)]
ℓ	Height from housing mating surface to upper surface of clutch drum support



Thrust needle bearing	
Part No.	Thickness mm (in)
806528050	4.1 (0.161)
806528060	4.3 (0.169)
806528070	4.5 (0.177)
806528080	4.7 (0.185)
806528090	4.9 (0.193)
806528100	5.1 (0.201)

4) After completing end play adjustment, insert the bearing race in the recess of the high clutch. Attach the thrust needle bearing to the oil pump cover with vaseline.

5) After correctly installing the gasket to the case mating surface, carefully install the oil pump housing assembly. Be careful to avoid hitting the drive pinion against the inside of the case.

CAUTION:

- Be careful not to damage the seal ring.
- Be sure to use a new gasket.

6) Install both parts with dowel pins aligned. Make sure no clearance exists at the mating surface.

NOTE:

Any clearance suggests a damaged seal ring.

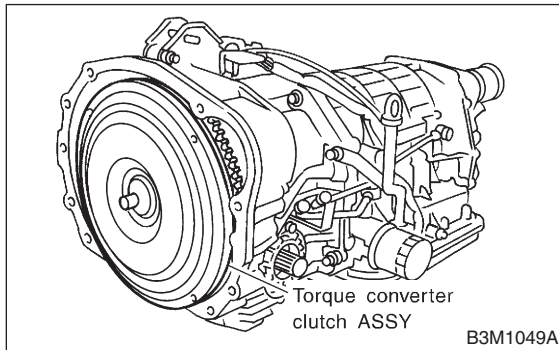
22. One-way Clutch SS10215

A: REMOVAL SS10215A18

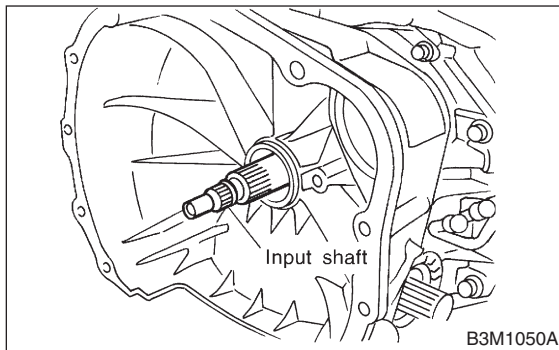
- 1) Extract the torque converter clutch assembly.

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



- 2) Remove the input shaft.



- 3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect it from stay.

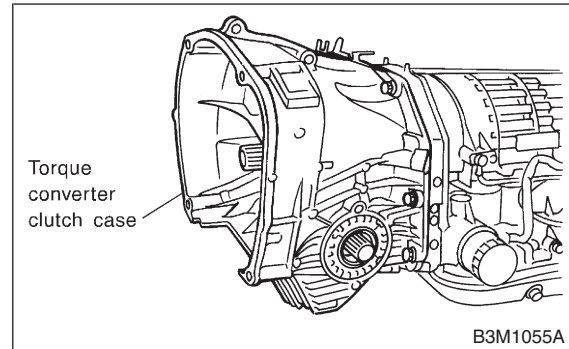
- 4) Disconnect inhibitor switch connector from stay.
- 5) Disconnect the air breather hose. <Ref. to AT-23 REMOVAL, Air Breather Hose.>
- 6) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>
- 7) Remove the oil cooler inlet and outlet pipes. <Ref. to AT-25 REMOVAL, Oil Cooler Pipes.>
- 8) Separation of torque converter clutch case and transmission case sections

CAUTION:

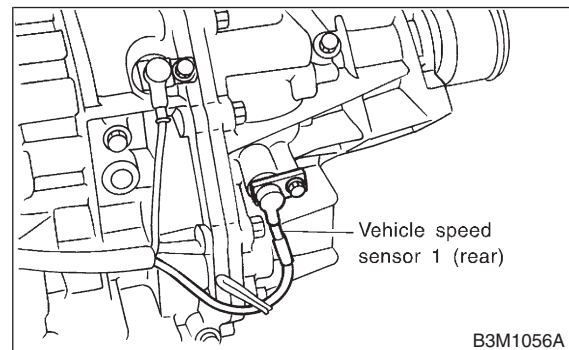
- Be careful not to damage the oil seal and bushing inside the torque converter clutch case by the oil pump cover.
- Be careful not to lose the rubber seal.

NOTE:

Separate these cases while tapping lightly on the housing.



- 9) Remove vehicle speed sensor 1 (rear).

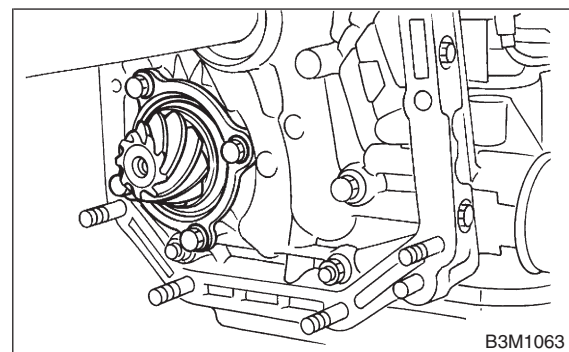


- 10) Separate transmission case and extension case sections. <Ref. to AT-31 REMOVAL, Extension Case.>

- 11) Remove the reduction driven gear. <Ref. to AT-38 REMOVAL, Reduction Driven Gear.>

- 12) Remove the reduction drive gear. <Ref. to AT-40 REMOVAL, Reduction Drive Gear.>

- 13) Loosen the taper roller bearing mounting bolts.



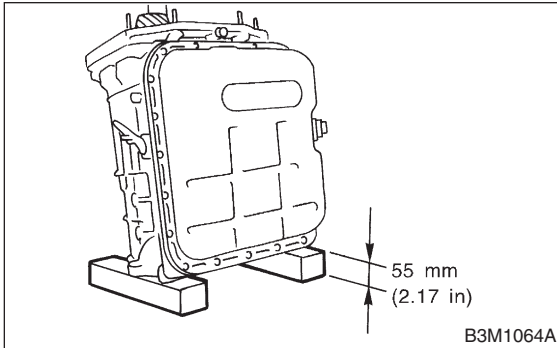
ONE-WAY CLUTCH

Automatic Transmission

14) Place two wooden blocks on the workbench, and stand the transmission case with its rear end facing down.

CAUTION:

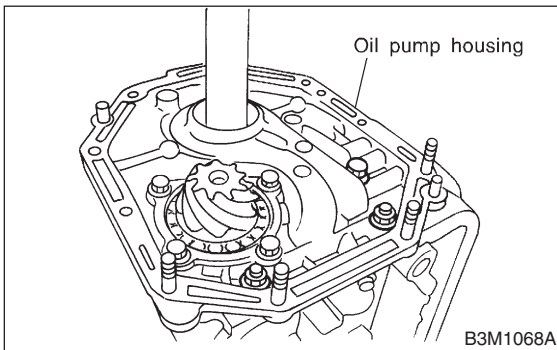
- Be careful not to scratch the rear mating surface of the transmission case.
- Note that the parking rod and drive pinion protrude from the mating surface.



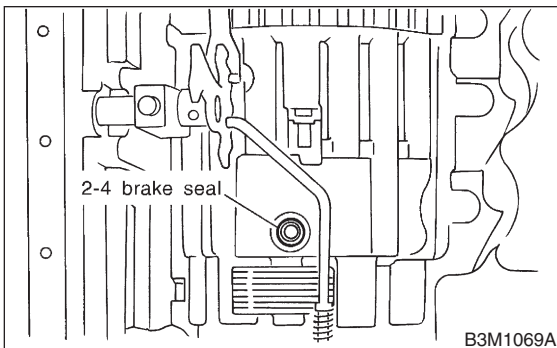
15) Remove the oil pump housing.

CAUTION:

Be careful not to lose the total end play adjusting thrust washer.



16) Remove 2-4 brake seal.



17) Take out the high clutch and reverse clutch assembly. <Ref. to AT-74 REMOVAL, High Clutch and Reverse Clutch.>

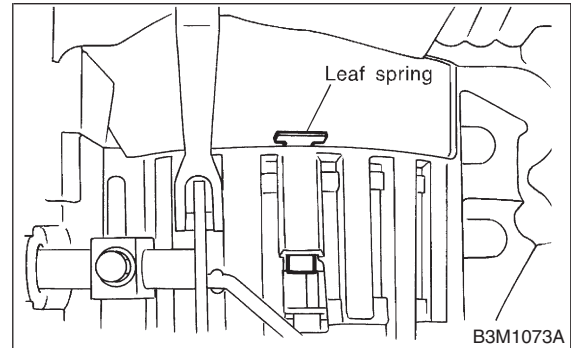
18) Pull out leaf spring.

CAUTION:

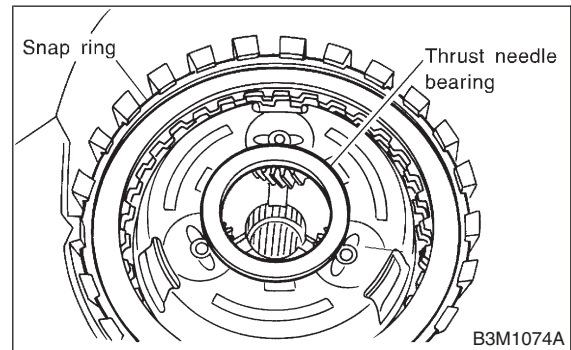
Be careful not to bend leaf spring during removal.

NOTE:

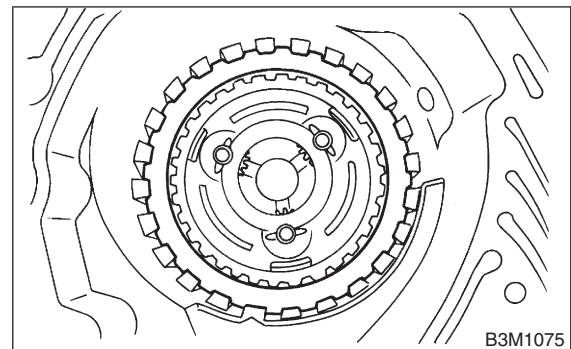
Remove it while pressing down on lower leaf spring.



19) Remove snap ring and thrust needle bearing.



20) Take out retaining plate, drive plate and driven plate of 2-4 brake.

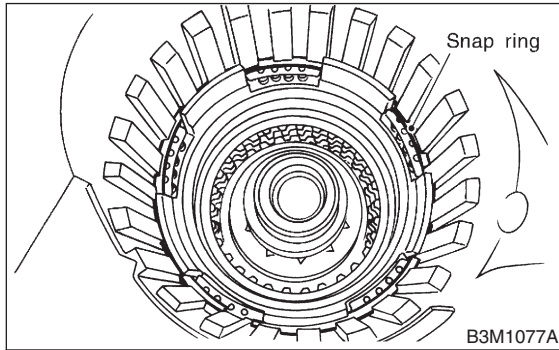


21) Take out the thrust needle bearing, planetary gear assembly and the low clutch assembly. <Ref. to AT-80 REMOVAL, Planetary Gear and Low Clutch.>

ONE-WAY CLUTCH

Automatic Transmission

22) Remove snap ring.

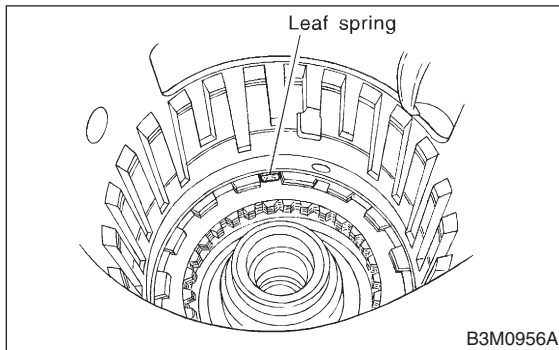


23) Take out 2-4 brake return spring, piston and piston retainer. <Ref. to AT-88 REMOVAL, 2-4 Brake.>

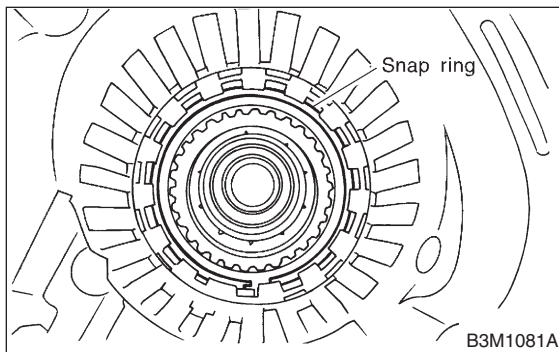
24) Pull out leaf spring.

CAUTION:

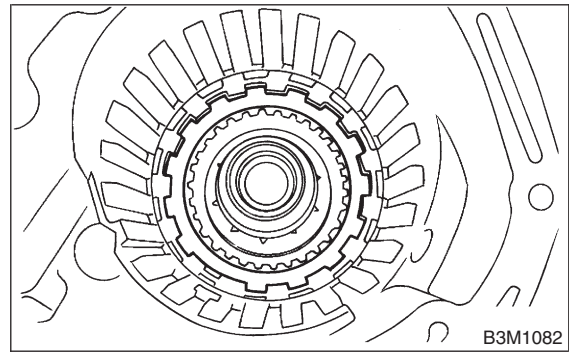
Be careful not to bend leaf spring during removal.



25) Remove snap ring.



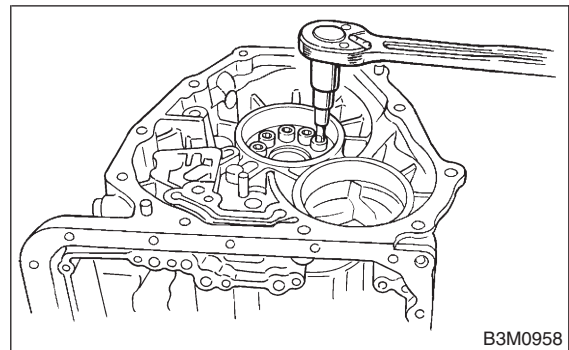
26) Take out retaining plate, drive plate, driven plate and dish plate.



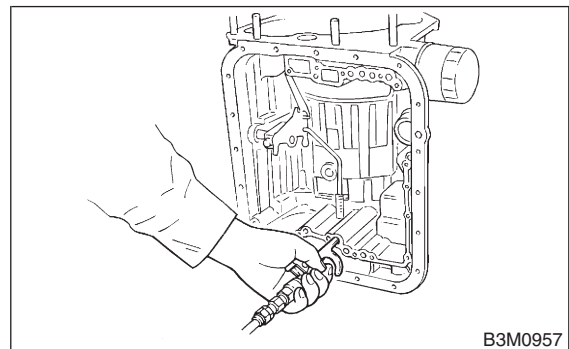
27) Turning the case upside down, take out the one-way clutch inner race, retainer and wave spring.

NOTE:

After loosening all socket bolts, place the side of the transmission case on the floor.



28) Take out the low & reverse piston by applying compressed air.



ONE-WAY CLUTCH

Automatic Transmission

B: INSTALLATION S510215A11

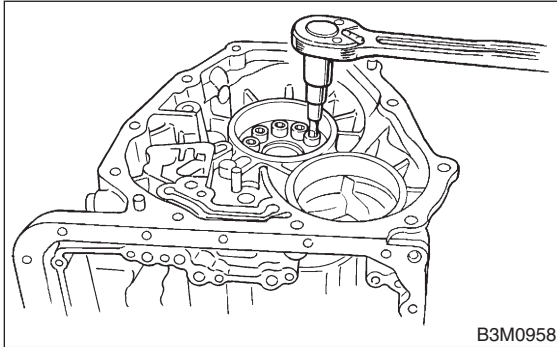
- 1) Install the one-way clutch inner race.
- 2) Tighten eight socket head bolts from the rear side of the transmission case.

Tightening torque:

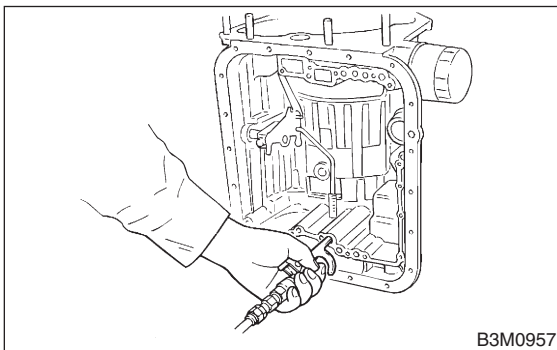
25 N·m (2.5 kgf-m, 18.1 ft-lb)

CAUTION:

Be sure to tighten evenly.



- 3) Install the low & reverse brake. <Ref. to AT-104 INSTALLATION, Low and Reverse Brake.>
- 4) Apply compressed air intermittently to check for operation.



- 5) Check the clearance. (Selection of retaining plate)

NOTE:

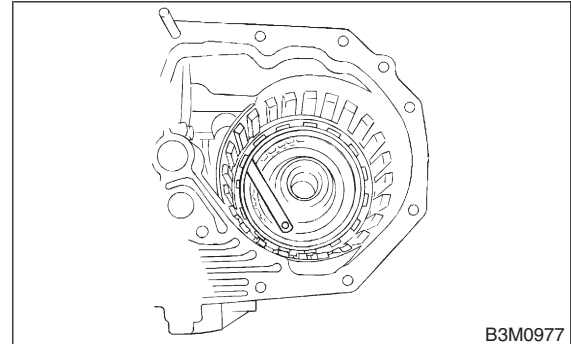
Before measuring clearance, place the same thickness of shim on both sides to prevent retaining plate from tilting.

Standard value:

0.7 — 1.2 mm (0.028 — 0.047 in)

Allowable limit:

2.2 mm (0.087 in)

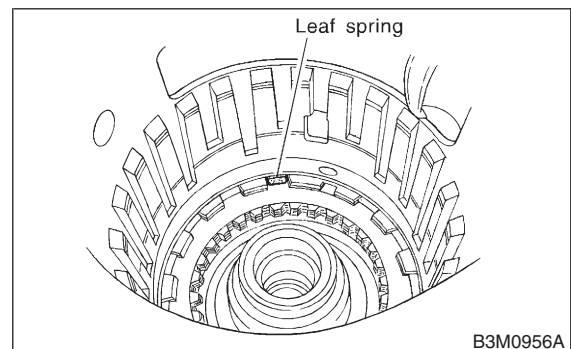


Available retaining plates	
Part No.	Thickness mm (in)
31667AA320	4.2 (0.165)
31667AA330	4.5 (0.177)
31667AA340	4.8 (0.189)
31667AA350	5.1 (0.201)
31667AA360	5.4 (0.213)
31667AA370	5.7 (0.224)
31667AA380	6.0 (0.236)

- 6) Install leaf spring of low and reverse brake.

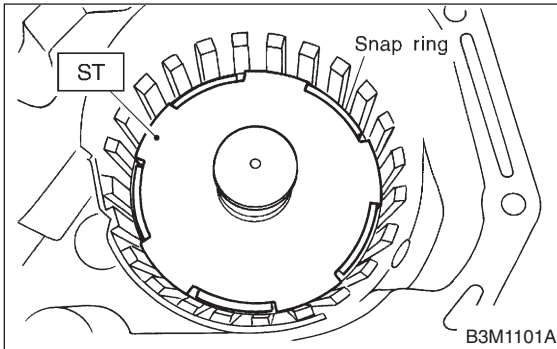
CAUTION:

Pay attention to the direction and position of leaf spring during installation.

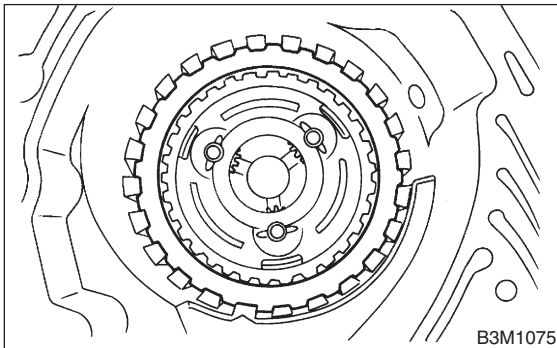


- 7) Install 2-4 brake piston, retainer and return spring to transmission case. <Ref. to AT-90 INSTALLATION, 2-4 Brake.>

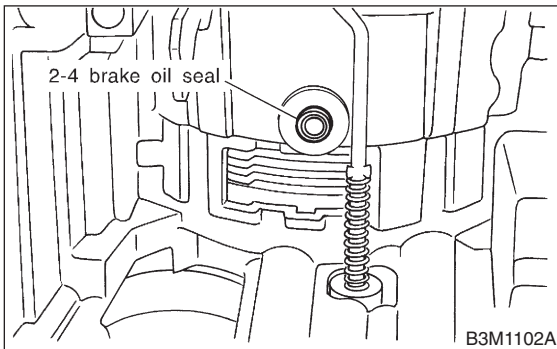
- 8) Position snap ring in transmission. Using ST, press the snap ring into place.
ST 498677100 COMPRESSOR



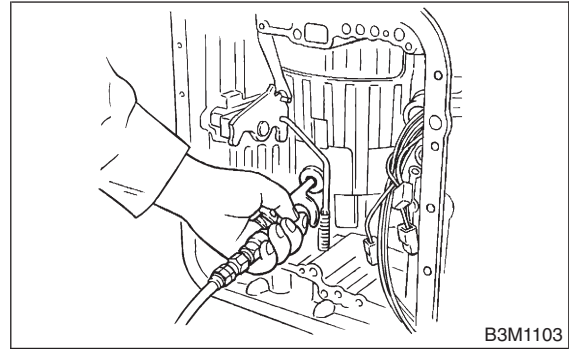
- 9) Install planetary gear and low clutch assembly to transmission case.
Install carefully while rotating the low clutch and planetary gear assembly slowly paying special attention not to damage the seal ring. <Ref. to AT-81 INSTALLATION, Planetary Gear and Low Clutch.>
10) Install pressure plate, drive plate, driven plate, retaining plate and snap ring.



- 11) Install 2-4 brake oil seal to transmission case.
NOTE:
Be sure to use a new one.



- 12) After all 2-4 brake component parts have been installed, blow in air intermittently and confirm the operation of the brake.



- 13) Measure the clearance between the retaining plate and the snap ring.

NOTE:

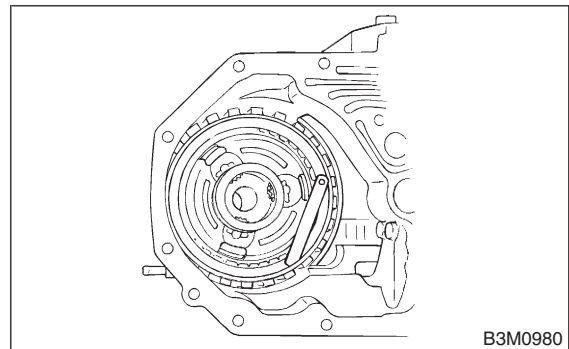
Select a retaining plate with a suitable value from the following table, so that the clearance becomes the standard value.

Standard value:

0.8 — 1.2 mm (0.031 — 0.047 in)

Allowable limit:

1.5 mm (0.059 in)



Available retaining plates	
Part No.	Thickness mm (in)
31567AA610	5.6 (0.220)
31567AA620	5.8 (0.228)
31567AA630	6.0 (0.236)
31567AA640	6.2 (0.244)
31567AA650	6.4 (0.252)
31567AA660	6.6 (0.260)

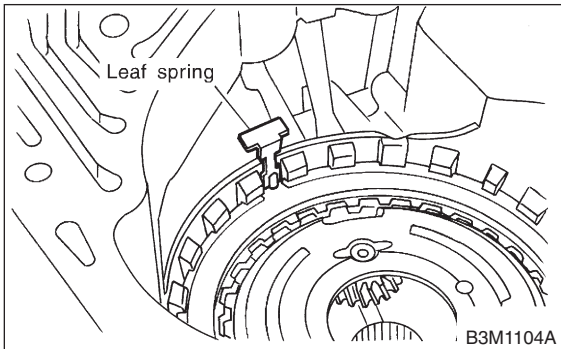
ONE-WAY CLUTCH

Automatic Transmission

14) Install leaf spring of 2-4 brake.

NOTE:

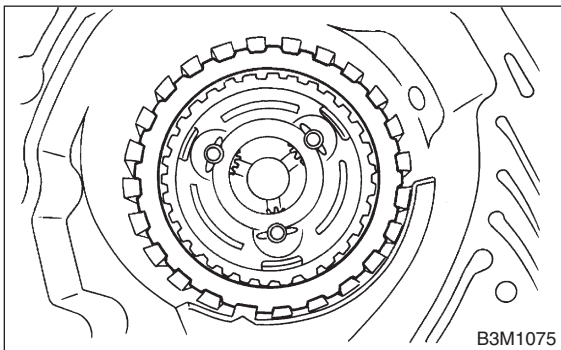
Be careful not to mistake the location of the leaf spring to be inserted.



15) Install thrust needle bearing.

NOTE:

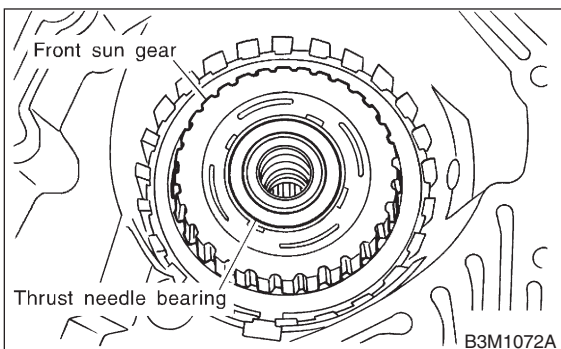
Install thrust needle bearing in the correct direction.



16) Install front sun gear and thrust needle bearing.

NOTE:

Install thrust needle bearing in the correct direction.

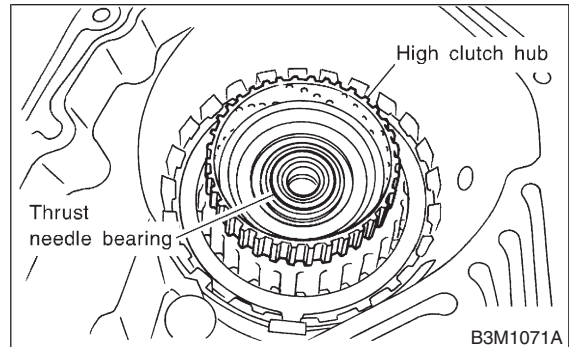


17) Install the high clutch hub and thrust needle bearing.

Attach the thrust needle bearing to the hub with vaseline and install the hub by correctly engaging the splines of the front planetary carrier.

NOTE:

Install thrust needle bearing in the correct direction.



18) Install the high clutch assembly. <Ref. to AT-75 INSTALLATION, High Clutch and Reverse Clutch.>

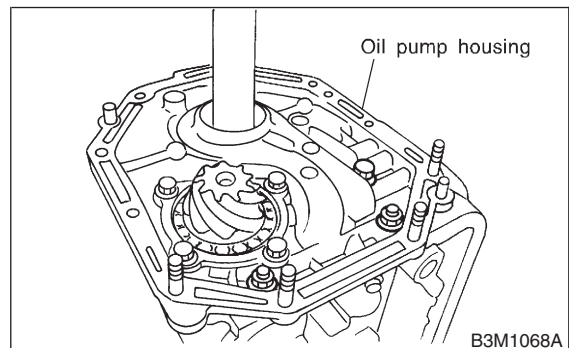
19) Adjust total end play. <Ref. to AT-79 ADJUSTMENT, High Clutch and Reverse Clutch.>

20) Install the oil pump housing assembly.

21) Secure the housing with two nuts.

Tightening torque:

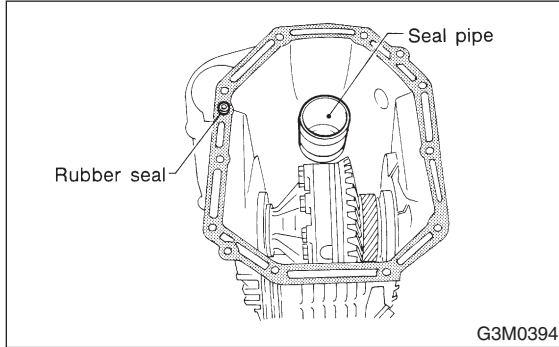
T: 41 N·m (4.2 kgf-m, 30.4 ft-lb)



22) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



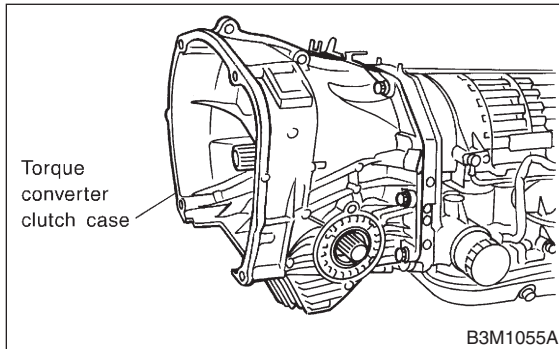
23) Install the torque converter clutch case assembly to the transmission case assembly, and secure with six bolts and four nuts.

CAUTION:

When installing, be careful not to damage the torque converter clutch case bushing and oil seal.

Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)



24) Install reduction drive gear. <Ref. to AT-40 INSTALLATION, Reduction Drive Gear.>

25) Install reduction driven gear. <Ref. to AT-38 INSTALLATION, Reduction Driven Gear.>

26) Install the extension case to the transmission case.

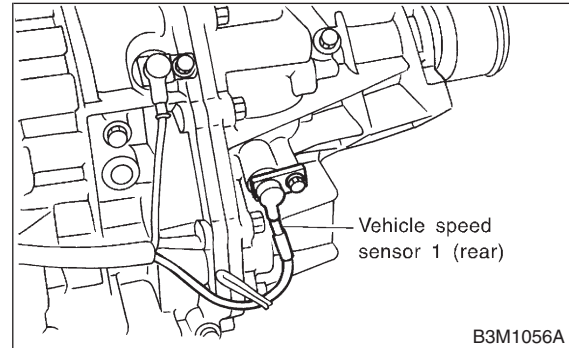
CAUTION:

Be sure to use a new gasket.

27) Install the vehicle speed sensor 1 (rear).

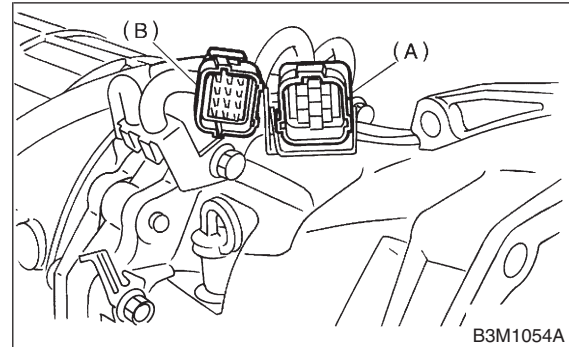
Tightening torque:

7 N·m (0.7 kgf-m, 5.1 ft-lb)



28) Install air breather hose. <Ref. to AT-23 INSTALLATION, Air Breather Hose.>

29) Insert inhibitor switch and transmission connector into stay. <Ref. to AT-32 INSTALLATION, Inhibitor Switch.>



(A) Transmission harness

(B) Inhibitor switch harness

30) Install the oil cooler pipes.

31) Install the oil charge pipe with O-ring. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>

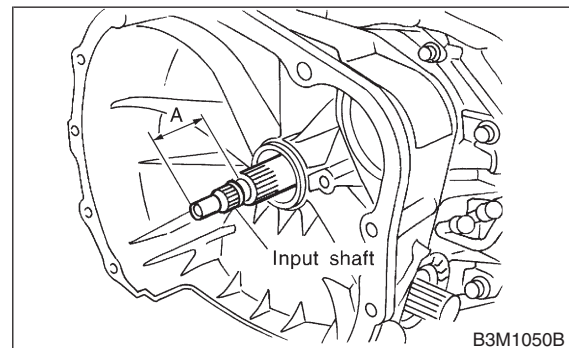
32) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



ONE-WAY CLUTCH

Automatic Transmission

33) Install the torque converter clutch assembly.
<Ref. to AT-30 INSTALLATION, Torque Converter Clutch Assembly.>

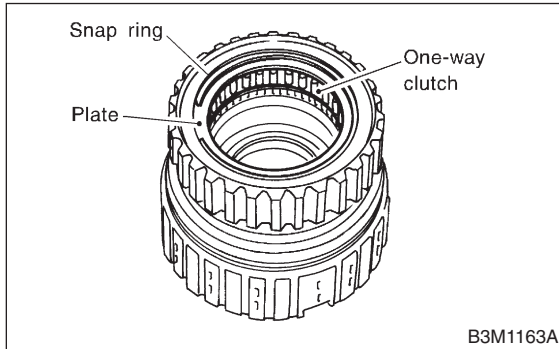
C: DISASSEMBLY S510215A06

1. ONE-WAY CLUTCH INNER RACE S510215A0601

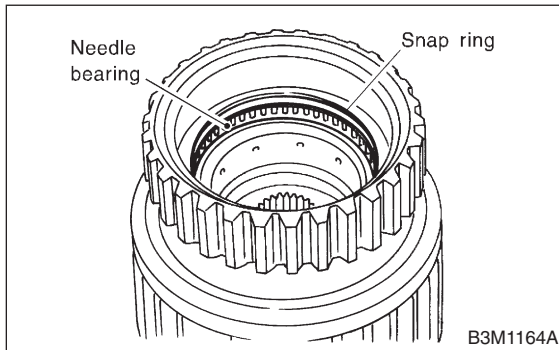
- 1) Remove seal rings.
- 2) Using the ST, remove needle bearing.
ST 398527700 PULLER ASSY

2. ONE-WAY CLUTCH OUTER RACE S510215A0602

- 1) Remove the one-way clutch after taking out the snap ring.



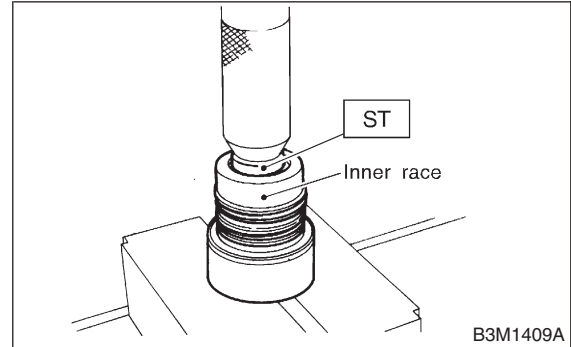
- 2) Remove the needle bearing after taking out the snap ring.



D: ASSEMBLY S510215A02

1. ONE-WAY CLUTCH INNER RACE S510215A0201

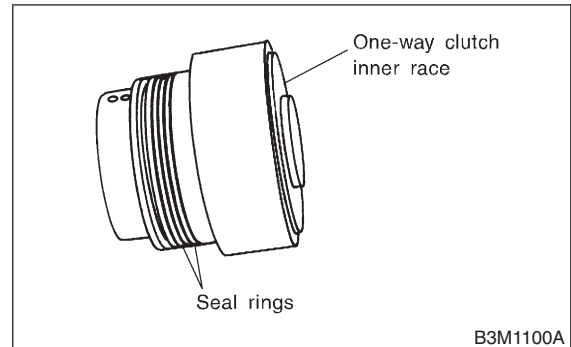
- 1) Using a press and ST1, install the needle bearing to the inner race.
ST1 398497701 INSTALLER



- 2) Install two seal rings to one-way clutch inner race.

NOTE:

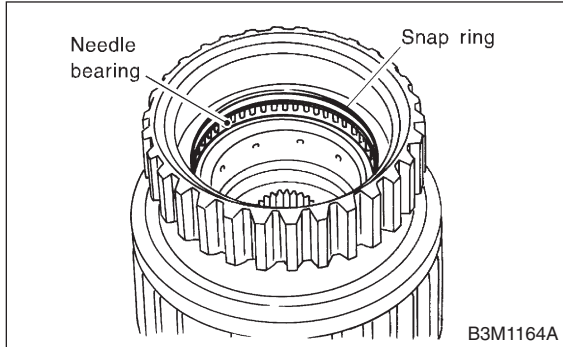
Apply vaseline to the groove of the inner race and to the seal ring after installation, so that the seal ring will not expand.



2. ONE-WAY CLUTCH OUTER RACE

S510215A0202

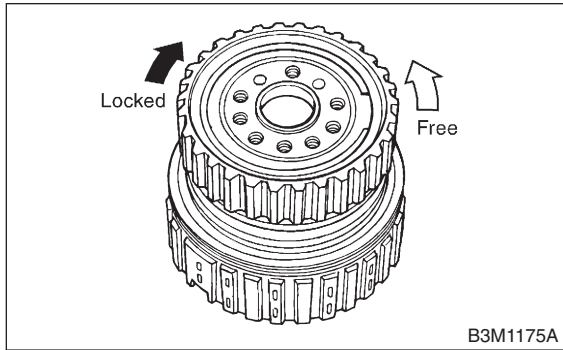
- 1) Install the needle bearing, and secure with the snap ring.



- 2) Install the one-way clutch, one-way clutch inner race and plate, and secure with the snap ring.

NOTE:

Set the inner race. Make sure that the forward clutch is free in the clockwise direction and locked in the counterclockwise direction, as viewed from the front of the vehicle.



E: INSPECTION

S510215A10

Make sure the snap ring is not worn and the seal rings are not damaged.

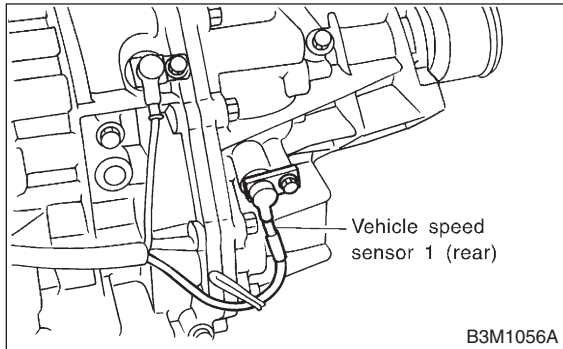
PARKING PAWL

Automatic Transmission

13. Parking Pawl S510201

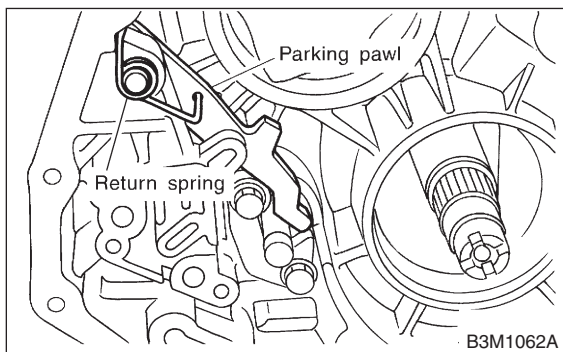
A: REMOVAL S510201A18

- 1) Remove vehicle speed sensor 1 (rear).



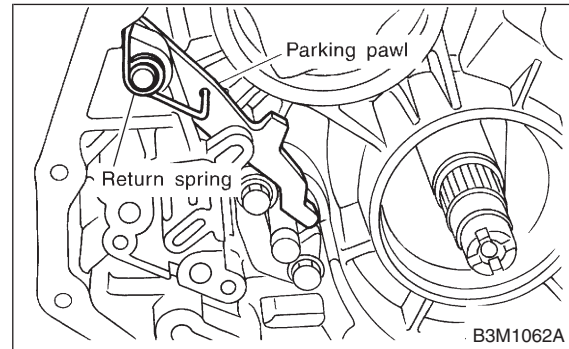
- 2) Separate transmission case and extension case sections. <Ref. to AT-31 REMOVAL, Extension Case.>

- 3) Remove the parking pawl, return spring and shaft.



B: INSTALLATION S510201A11

- 1) Install the parking pawl, shaft and return spring.



- 2) Install the extension case to the transmission case. <Ref. to AT-31 INSTALLATION, Extension Case.>

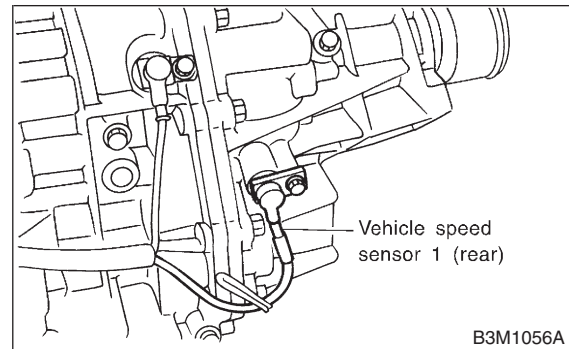
CAUTION:

Be sure to use a new gasket.

- 3) Install the vehicle speed sensor 1 (rear).

Tightening torque:

7 N·m (0.7 kgf-m, 5.1 ft-lb)



C: INSPECTION S510201A10

Make sure that the tab of the packing pole on the reduction gear is not worn or otherwise damaged.

PLANETARY GEAR AND LOW CLUTCH

Automatic Transmission

20. Planetary Gear and Low Clutch

S510212

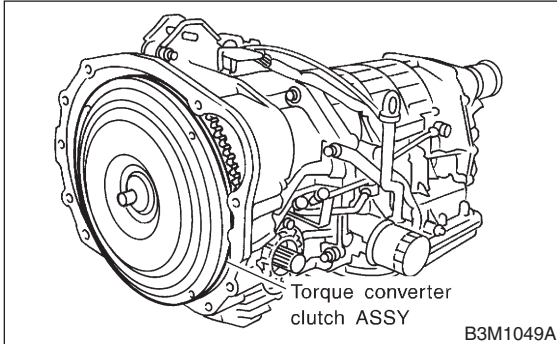
A: REMOVAL

S510212A18

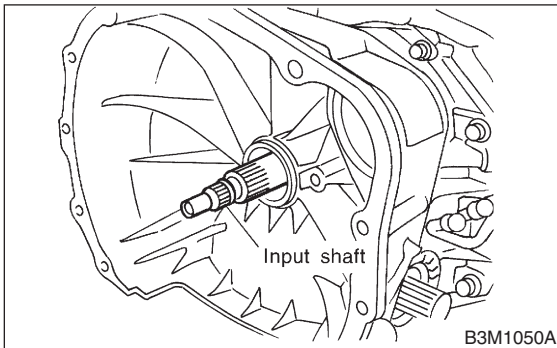
- 1) Extract the torque converter clutch assembly.

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



- 2) Remove the input shaft.



- 3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect from stay.

- 4) Disconnect inhibitor switch connector from stay.
- 5) Disconnect the air breather hose.
- 6) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>
- 7) Remove the oil cooler inlet and outlet pipes. <Ref. to AT-25 REMOVAL, Oil Cooler Pipes.>

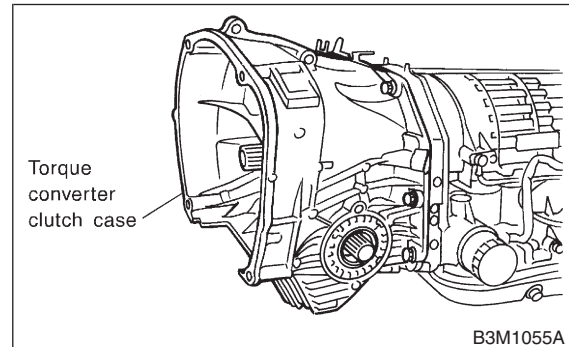
- 8) Separation of torque converter clutch case and transmission case sections

CAUTION:

- Be careful not to damage the oil seal and bushing inside the torque converter clutch case by the oil pump cover.
- Be careful not to lose the rubber seal.

NOTE:

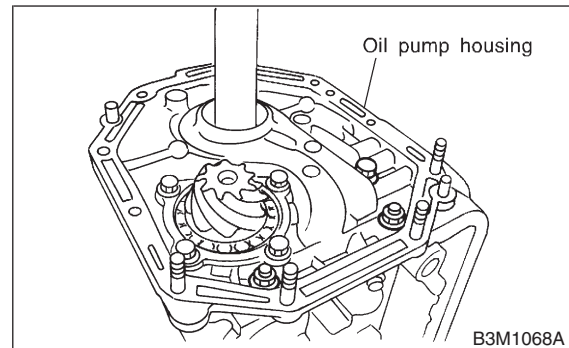
Separate these cases while tapping lightly on the housing.



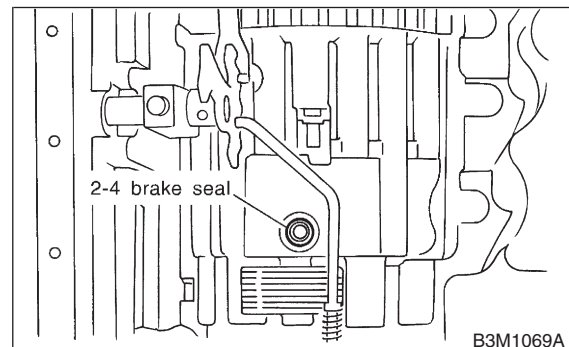
- 9) Remove the oil pump housing.

CAUTION:

Be careful not to lose the total end play adjusting thrust washer.

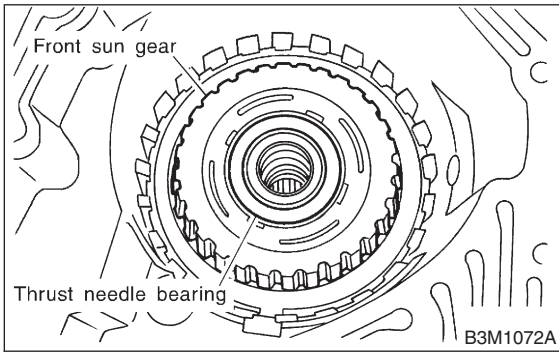


- 10) Remove 2-4 brake seal.



- 11) Take out the high clutch and reverse clutch assembly. <Ref. to AT-74 REMOVAL, High Clutch and Reverse Clutch.>

12) Take out the front sun gear and the thrust bearing.



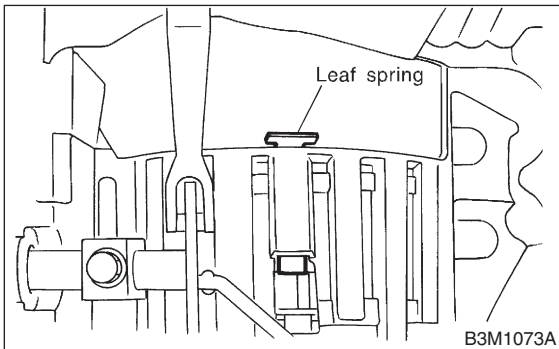
13) Pull out leaf spring.

CAUTION:

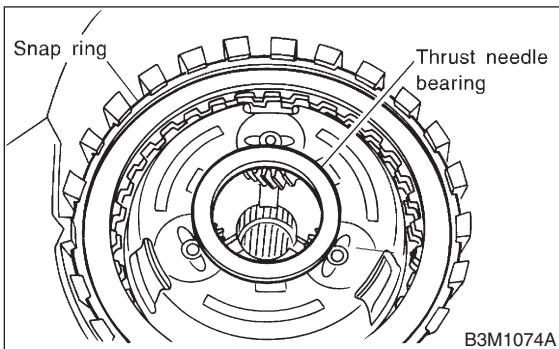
Be careful not to bend leaf spring during removal.

NOTE:

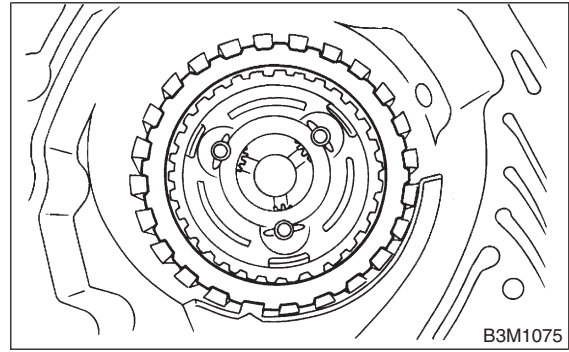
Remove it while pressing down on lower leaf spring.



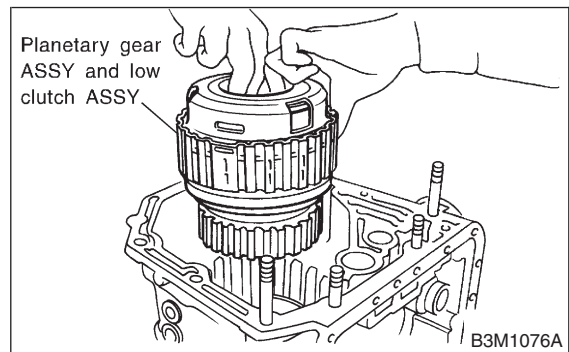
14) Remove snap ring and thrust needle bearing.



15) Take out retaining plate, drive plate and driven plate of 2-4 brake.



16) Take out the thrust needle bearing, planetary gear assembly and the low clutch assembly.

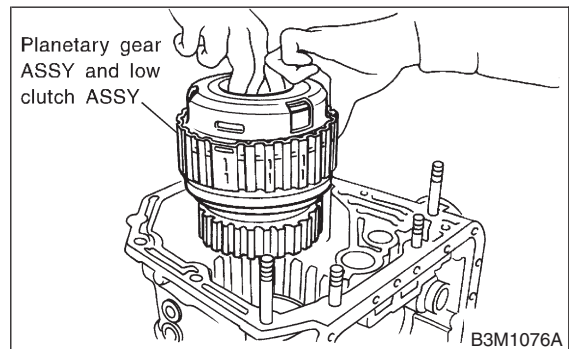


B: INSTALLATION

S510212A11

1) Install planetary gear and low clutch assembly to transmission case.

Install carefully while rotating the low clutch and planetary gear assembly slowly paying special attention not to damage the seal ring.



2) Install the 2-4 brake. <Ref. to AT-90 INSTALLATION, 2-4 Brake.>

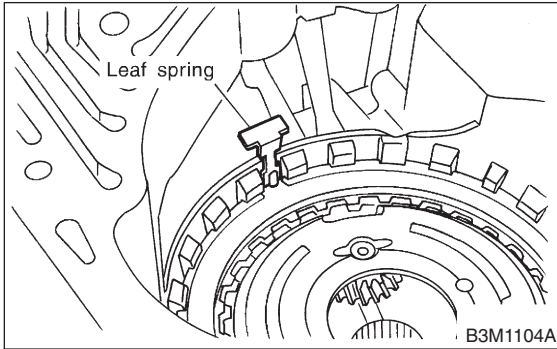
PLANETARY GEAR AND LOW CLUTCH

Automatic Transmission

3) Install leaf spring of 2-4 brake.

NOTE:

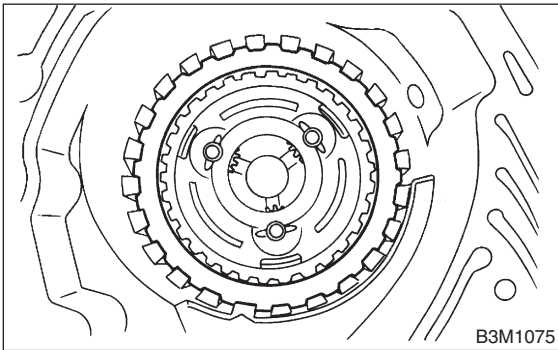
Be careful not to mistake the location of the leaf spring to be inserted.



4) Install thrust needle bearing.

NOTE:

Install thrust needle bearing in the correct direction.



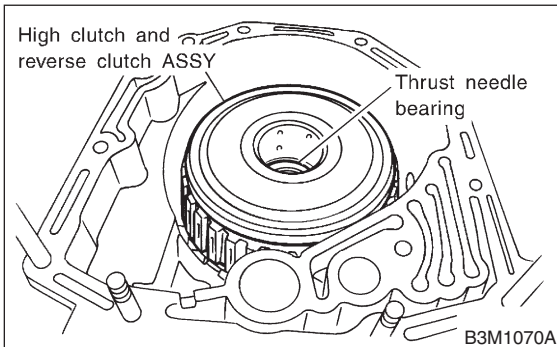
5) Install front sun gear and thrust needle bearing.

<Ref. to AT-90 INSTALLATION, 2-4 Brake.>

6) Install the high clutch assembly.

NOTE:

Correctly engage the high clutch hub and clutch splines.

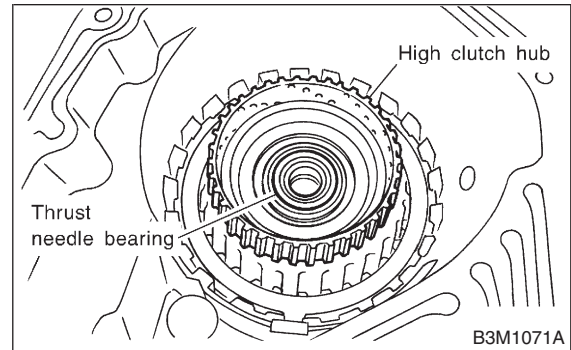


7) Install the high clutch hub and thrust needle bearing.

Attach the thrust needle bearing to the hub with vaseline and install the hub by correctly engaging the splines of the front planetary carrier.

NOTE:

Install thrust needle bearing in the correct direction.

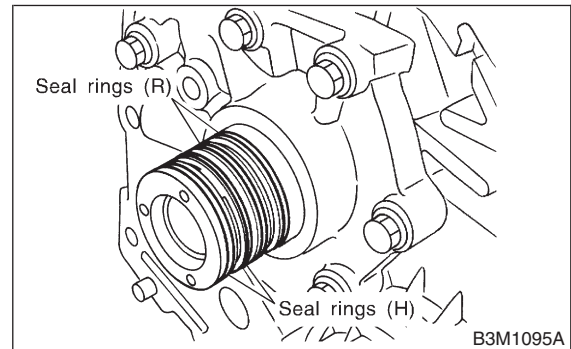


8) Adjust total end play. <Ref. to AT-79 ADJUSTMENT, High Clutch and Reverse Clutch.>

9) Remove four seal rings.

CAUTION:

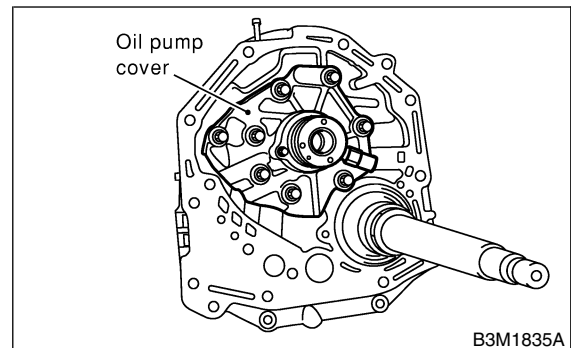
Be careful not to damage O-ring.



10) Remove the oil pump cover.

NOTE:

Lightly tap the end of the stator shaft to remove the cover.



11) Remove the drive pinion assembly.

12) Install air breather hose.

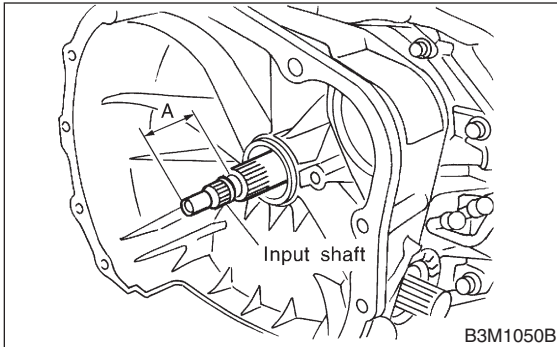
- 13) Insert inhibitor switch and transmission connector into stay.
- 14) Install oil cooler pipes. <Ref. to AT-25 INSTALLATION, Oil Cooler Pipes.>
- 15) Install the oil charge pipe with O-ring. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>
- 16) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)

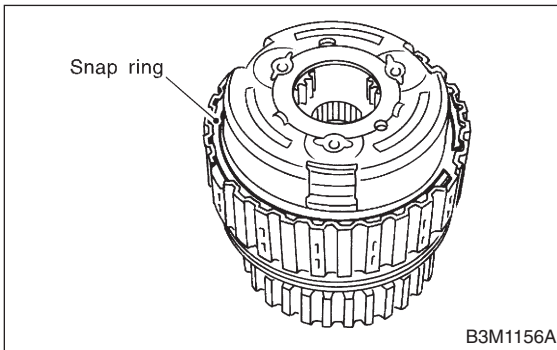


- 17) Install the torque converter clutch assembly. <Ref. to AT-30 INSTALLATION, Torque Converter Clutch Assembly.>

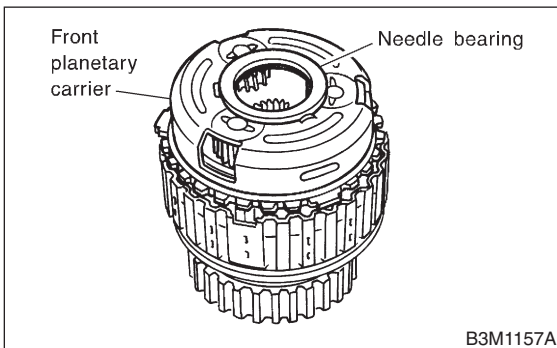
C: DISASSEMBLY

S510212A06

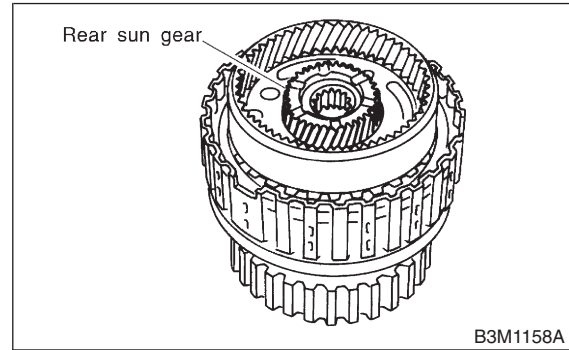
- 1) Remove snap ring from the low clutch drum.



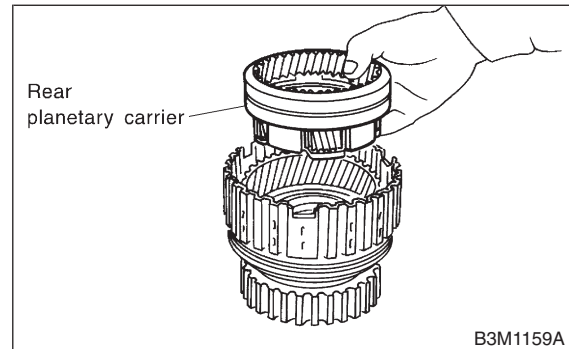
- 2) Take out front planetary carrier and thrust needle bearing from low clutch drum.



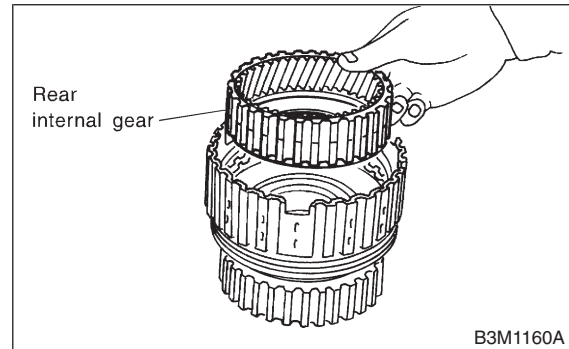
- 3) Take out rear sun gear.



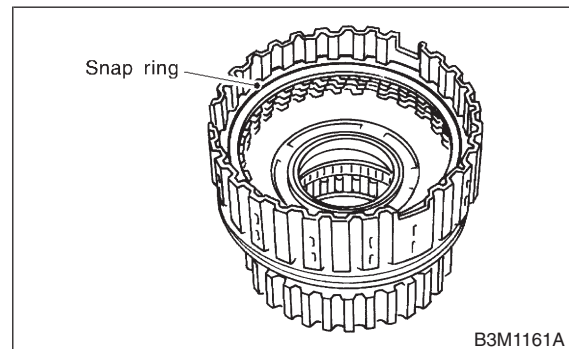
- 4) Take out rear planetary carrier, washer and thrust needle bearing.



- 5) Take out rear internal gear.



- 6) Remove the snap ring from the low clutch drum.



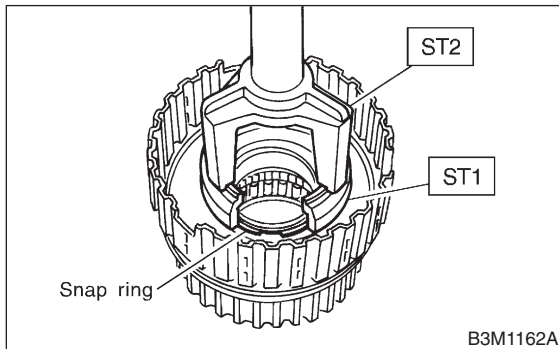
PLANETARY GEAR AND LOW CLUTCH

Automatic Transmission

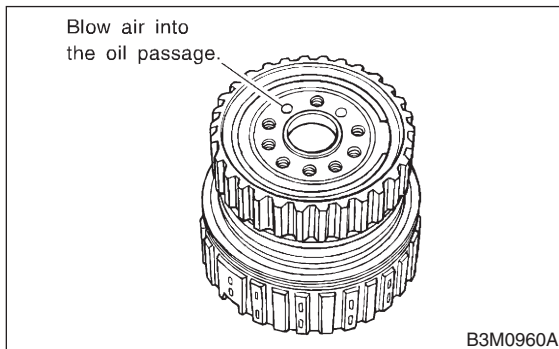
7) Compress the spring retainer, and remove the snap ring from the low clutch drum, by using ST1 and ST2.

ST1 498627100 SEAT

ST2 398673600 COMPRESSOR

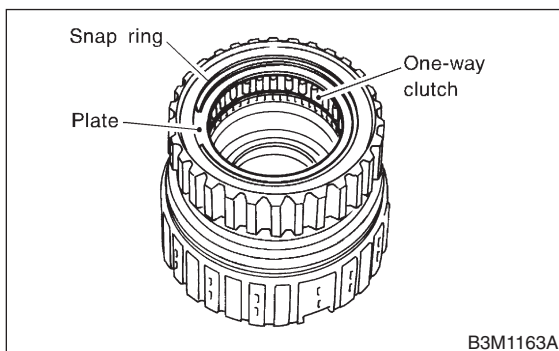


8) Install the one-way clutch inner race to the low clutch drum, and apply compressed air to remove the low clutch piston.

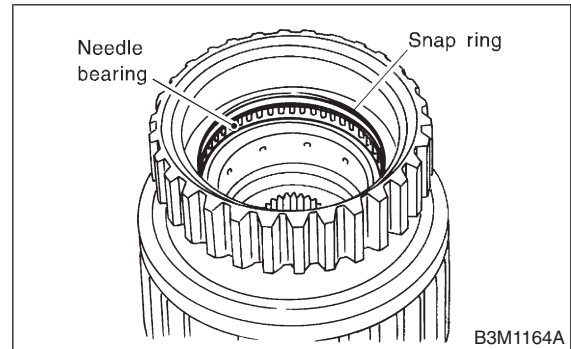


9) Remove the one-way clutch inner race.

10) Remove the one-way clutch after taking out the snap ring.



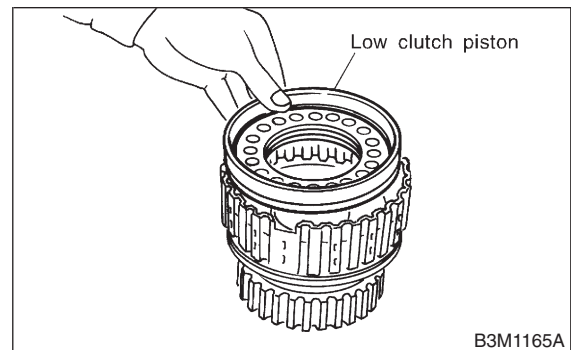
11) Remove the needle bearing after taking out the snap ring.



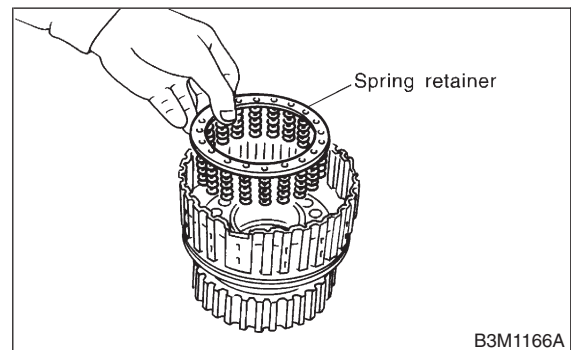
D: ASSEMBLY

S510212A02

- 1) Install lathe cut seal ring to low clutch piston.
- 2) Fit the low clutch piston to the low clutch drum.



- 3) Install spring retainer to low clutch piston.

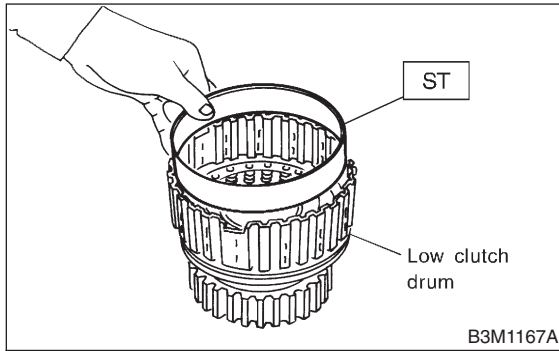


PLANETARY GEAR AND LOW CLUTCH

Automatic Transmission

4) Install ST to low clutch drum.

ST 498437100 LOW CLUTCH PISTON GUIDE



5) Set the cover on the piston with a press using ST1 and ST2, and attach the snap ring.

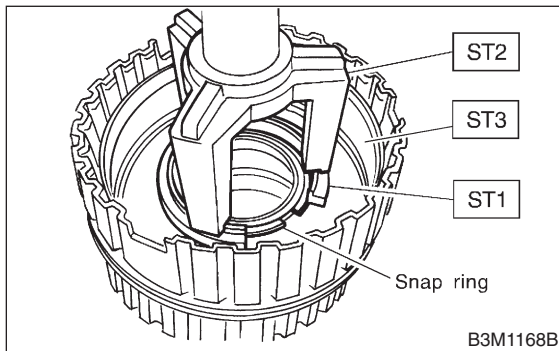
CAUTION:

Be careful not to fold cover seal during installation.

NOTE:

After installing snap ring, remove ST1, ST2 and ST3.

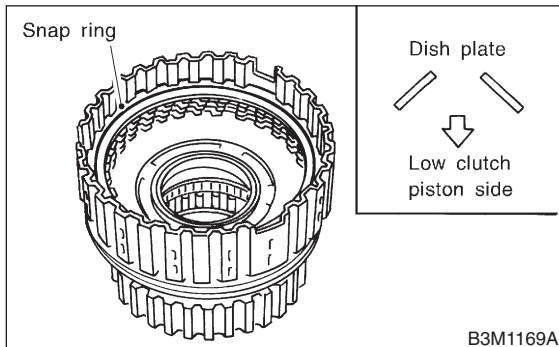
ST1 498627100 SEAT
ST2 398673600 COMPRESSOR
ST3 498437100 LOW CLUTCH PISTON GUIDE



6) Install the dish plate, driven plates, drive plates, and retaining plate, and secure with the snap ring.

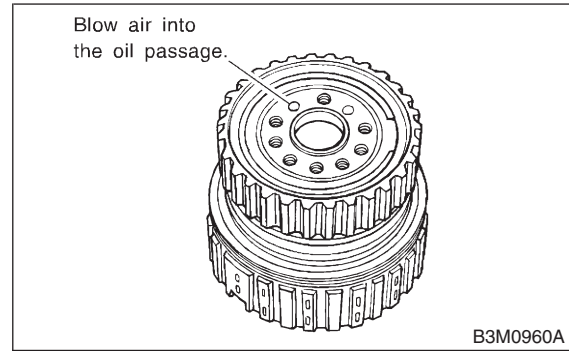
NOTE:

Pay attention to the orientation of the dish plate.



7) Check the low clutch for operation.

Set the one-way clutch inner race, and apply compressed air for checking.



8) Checking low clutch clearance

Measure the gap between the retaining plate and the operation of the low clutch.

NOTE:

Before measuring clearance, place the same thickness of shim on both sides to prevent retaining plate from tilting.

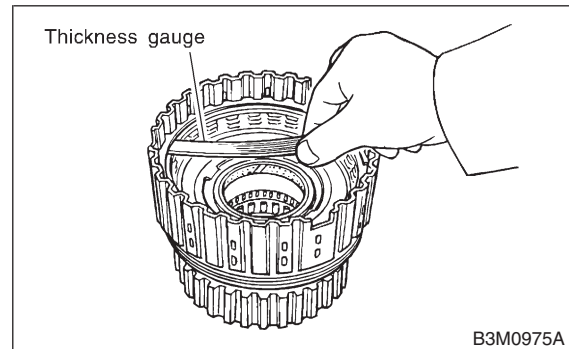
If the clearance is out of the specified range, select a proper retaining plate so that the standard clearance can be obtained.

Standard value:

0.7 — 1.1 mm (0.028 — 0.043 in)

Allowable limit:

1.6 mm (0.063 in)

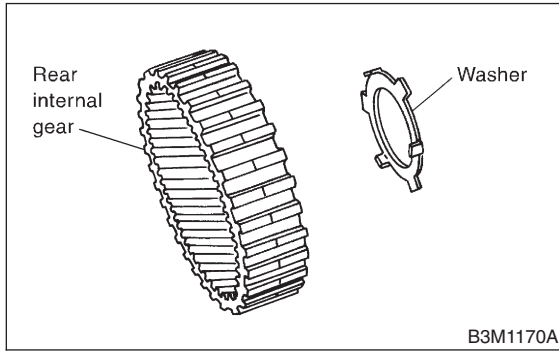


Available retaining plates	
Part No.	Thickness mm (in)
31567AA830	3.8 (0.150)
31567AA840	4.0 (0.157)
31567AA850	4.2 (0.165)
31567AA860	4.4 (0.173)
31567AA870	4.6 (0.181)

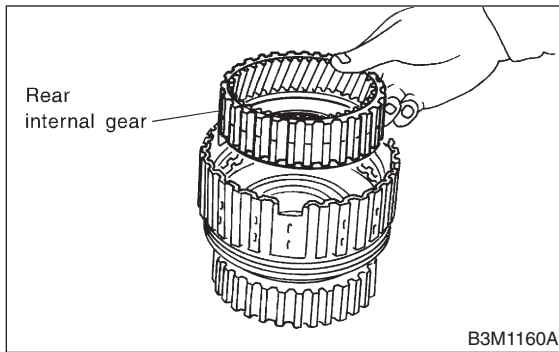
PLANETARY GEAR AND LOW CLUTCH

Automatic Transmission

9) Install washer to rear internal gear.

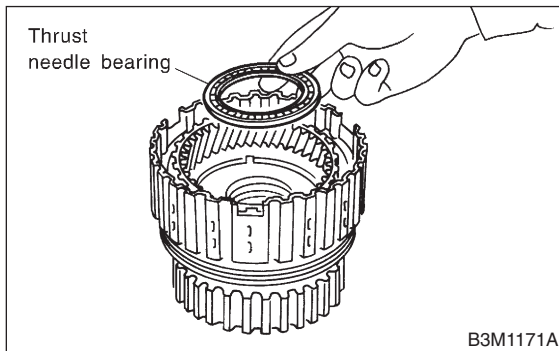


10) Install rear internal gear.



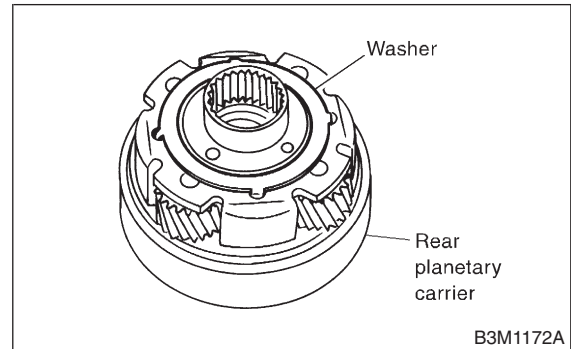
11) Install thrust needle bearing.

NOTE:
Install thrust needle bearing in the correct direction.

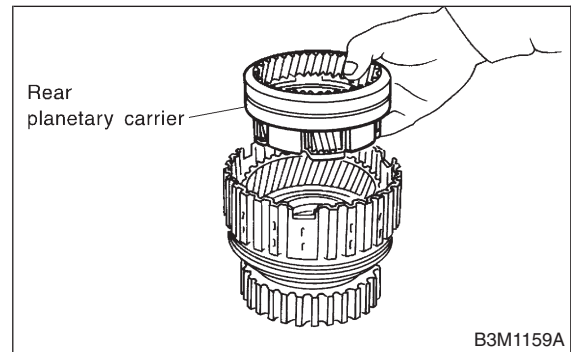


12) Install washer to rear planetary carrier.

NOTE:
Make sure washer tooth is inserted into hole on planetary carrier.

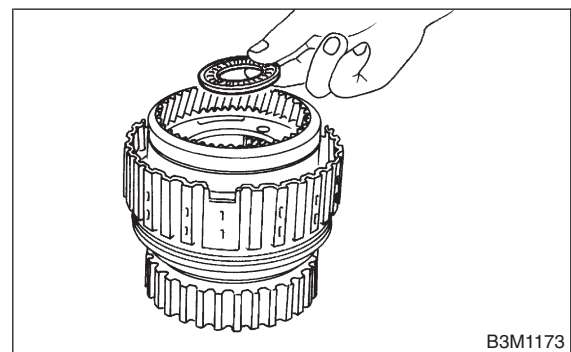


13) Install rear planetary carrier to low clutch drum.



14) Install thrust needle bearing to rear planetary carrier.

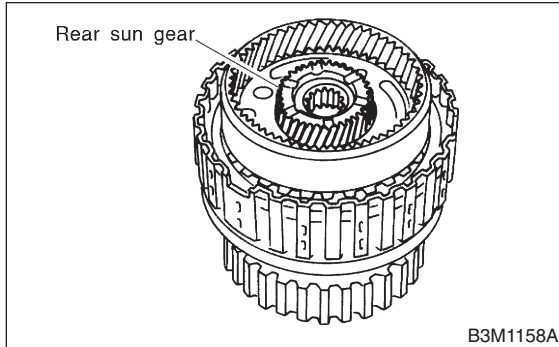
NOTE:
Install thrust needle bearing in the correct direction.



15) Install rear sun gear.

NOTE:

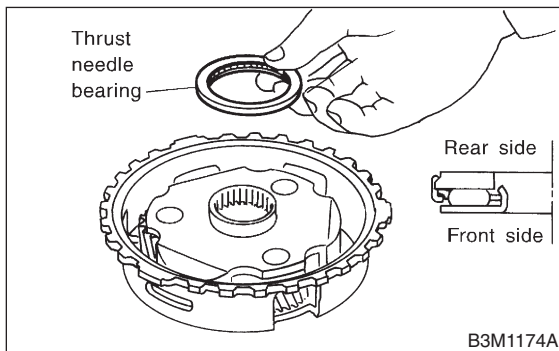
Pay attention to the orientation of the rear sun gear.



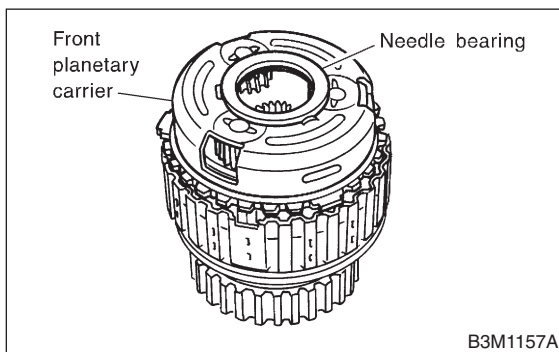
16) Install thrust needle bearing to front planetary carrier.

NOTE:

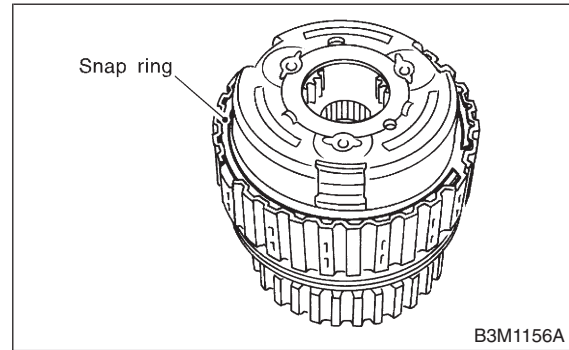
Pay attention to the orientation of the thrust needle bearing.



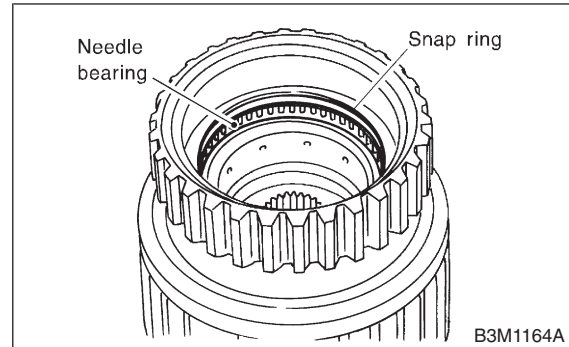
17) Install front planetary carrier to low clutch drum.



18) Install snap ring to low clutch drum.



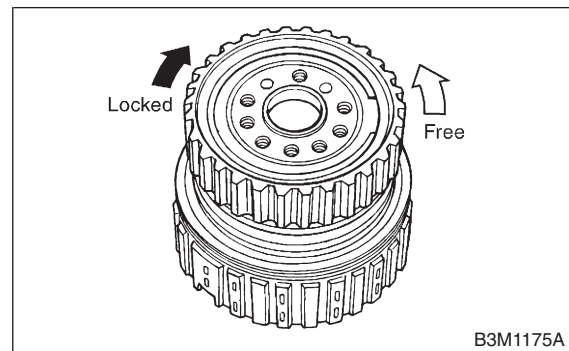
19) Install the needle bearing, and secure with the snap ring.



20) Install the one-way clutch, one-way clutch inner race and plate, and secure with the snap ring.

NOTE:

Set the inner race. Make sure that the forward clutch is free in the clockwise direction and locked in the counterclockwise direction, as viewed from the front of the vehicle.



E: INSPECTION

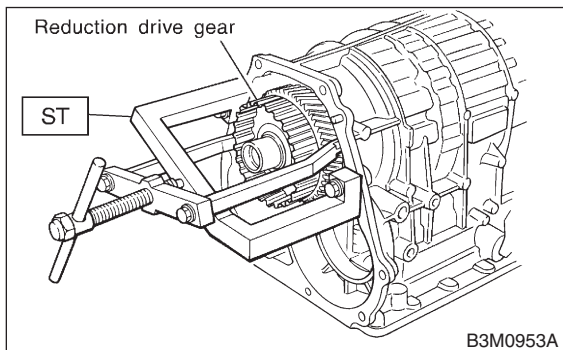
SS10212A10

- Drive plate facing for wear and damage
- Snap ring for wear, return spring for breakage or setting, and spring retainer for deformation
- Lip seal and lathe cut seal ring for damage
- Piston check ball for operation
- Measure the total end play and adjust to within specifications.

11. Reduction Drive Gear S510591

A: REMOVAL S510591A18

- 1) Remove vehicle sensor 1 (rear), and separate the transmission case and extension case. <Ref. to AT-31 REMOVAL, Extension Case.>
- 2) Remove the reduction driven gear. <Ref. to AT-38 REMOVAL, Reduction Driven Gear.>
- 3) Using the ST, extract the reduction drive gear.
ST 499737100 PULLER SET

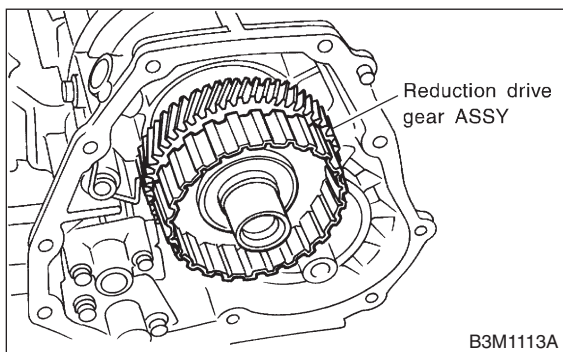


B: INSTALLATION S510591A11

- 1) Install the reduction drive gear assembly.

NOTE:

Insert it fully into position until the bearing shoulder bottoms.



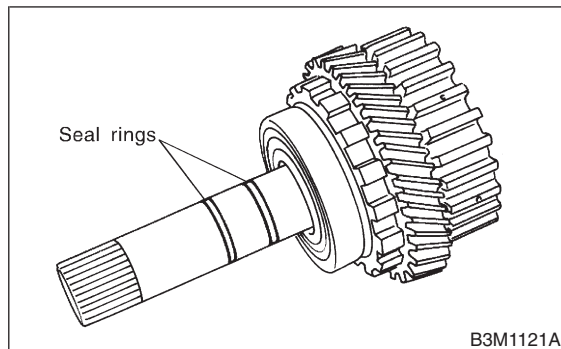
- 2) Install the reduction driven gear. <Ref. to AT-38 INSTALLATION, Reduction Driven Gear.>
- 3) Combine the transmission case with the extension case, and install vehicle speed sensor 1 (rear). <Ref. to AT-31 INSTALLATION, Extension Case.>

C: DISASSEMBLY S510591A06

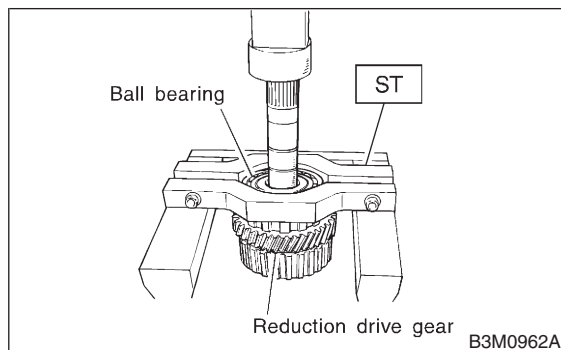
- 1) Take out the seal rings.

CAUTION:

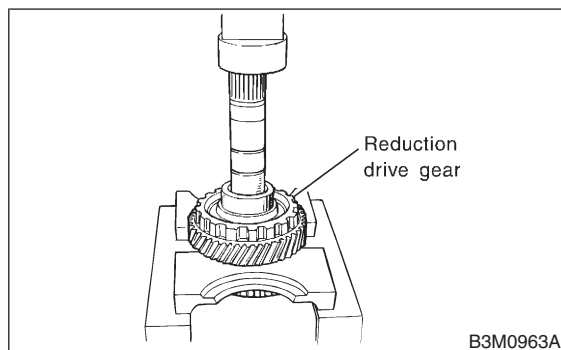
Be careful not to damage the seal rings.



- 2) Using ST, remove the ball bearing.
ST 498077600 REMOVER



- 3) Using a press, remove the reduction drive gear.

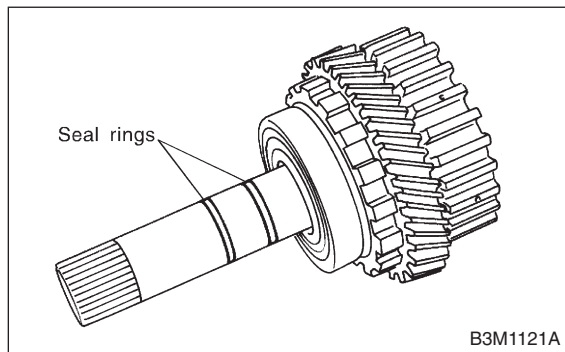


D: ASSEMBLY S510591A02

- 1) Press-fit the reduction drive gear to the shaft.
- 2) Press-fit the ball bearing to the reduction drive gear.
- 3) Attach two seal rings.

NOTE:

To make subsequent assembly easier, apply vaseline to the grooves of the shaft and to the exterior of the seal ring.

**E: INSPECTION** S510591A10

- Make sure that each component is free of harmful gouges, cuts, or dust.
- Measure the extension end play and adjust it to within specifications. <Ref. to AT-36 ADJUSTMENT, Transfer Clutch.>

10. Reduction Driven Gear

S510590

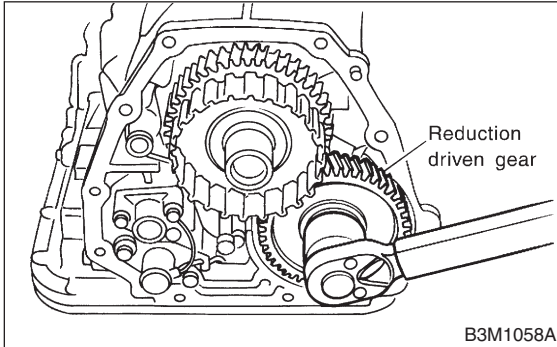
A: REMOVAL

S510590A18

- 1) Remove vehicle sensor 1 (rear), and separate the transmission case and extension case. <Ref. to AT-31 REMOVAL, Extension Case>
- 2) Straighten the staked portion, and remove the lock nut.

NOTE:

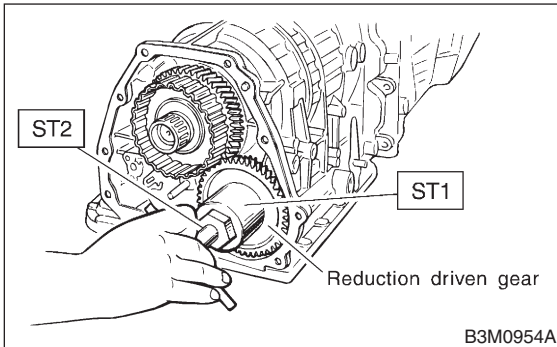
Set the range selector lever to "P".



- 3) Using the ST1 and ST2, extract the reduction driven gear.

ST1 499737000 PULLER

ST2 899524100 PULLER SET



B: INSTALLATION

S510590A11

- 1) Using a plastic hammer, install reduction driven gear assembly, and tighten drive pinion lock nut.

CAUTION:

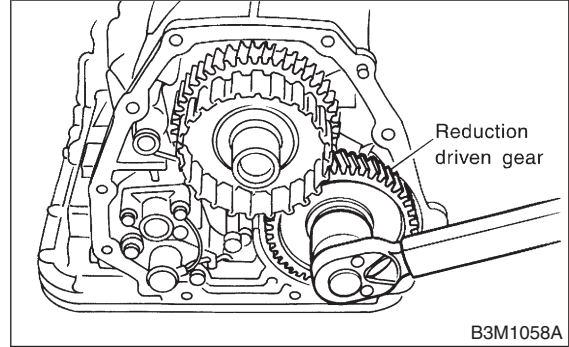
Be sure to use a new lock nut and a washer.

NOTE:

- Set the select lever in the "P" range.
- After tightening, stake the lock nut securely.

Tightening torque:

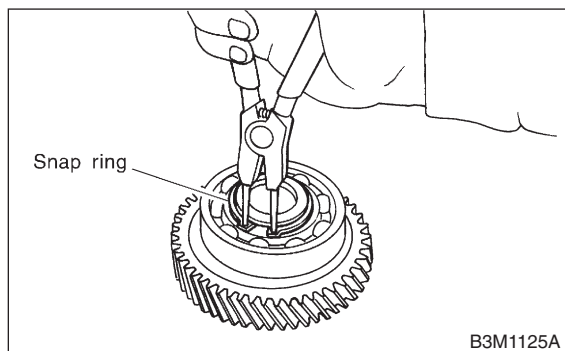
100 N·m (10.2 kgf-m, 73.8 ft-lb)



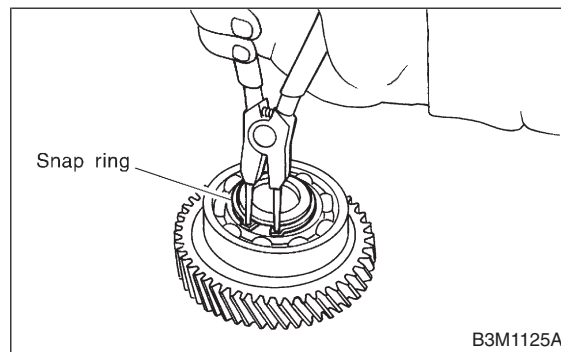
- 2) Combine the transmission case with the extension case, and install vehicle speed sensor 1 (rear). <Ref. to AT-31 INSTALLATION, Extension Case.>

C: DISASSEMBLY SS10590A06

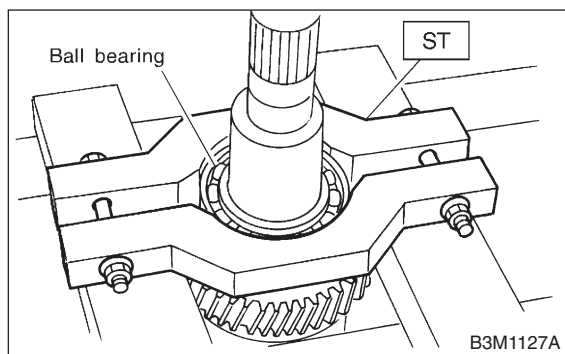
- 1) Remove snap ring from reduction driven gear.



- 2) Install snap ring to reduction driven gear.



- 2) Using ST, remove ball bearing from reduction driven gear.
ST 498077600 REMOVER

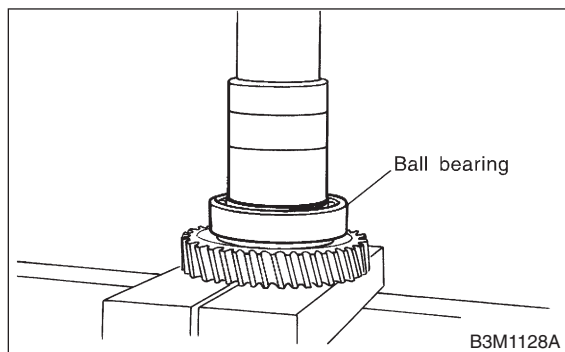


E: INSPECTION SS10590A10

Check ball bearing and gear for dents or damage.

D: ASSEMBLY SS10590A02

- 1) Using a press, install ball bearing to reduction driven gear.



TORQUE CONVERTER CLUTCH ASSEMBLY

Automatic Transmission

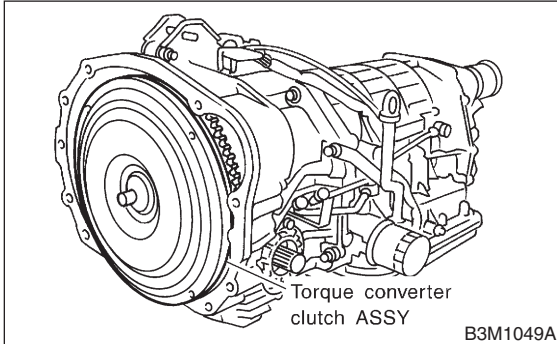
7. Torque Converter Clutch Assembly S510210

A: REMOVAL S510210A18

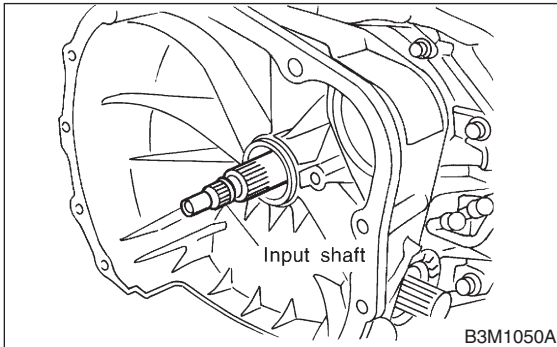
1) Extract the torque converter clutch assembly.

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



2) Remove the input shaft.



NOTE:

When the torque converter clutch assembly is removed, the input shaft will come out.

- 3) Extract the oil pump shaft from torque converter clutch.
4) Remove the clip from torque converter clutch.

B: INSTALLATION S510210A11

- 1) Install the clip to torque converter clutch.
2) Install the oil pump shaft to the torque converter clutch.

NOTE:

Make sure the clip fits securely in its groove.

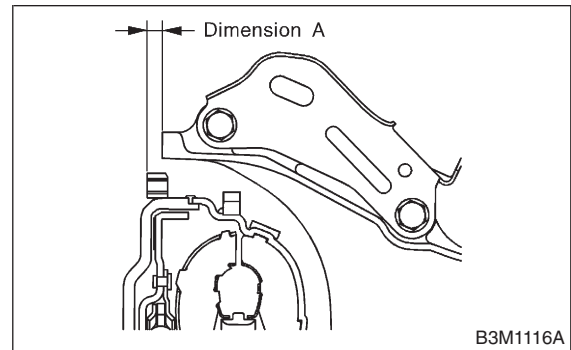
- 3) Install input shaft.

- 4) Holding the torque converter clutch assembly by hand, carefully install it to the torque converter clutch case. Be careful not to damage the bushing. Also avoid undue contact between the oil pump shaft bushing and stator shaft portion of the oil pump cover.
5) Rotate the shaft lightly by hand to engage the splines securely.

Dimension A:

2200 cc model; -1.3 to -1.1 mm (-0.051 to -0.043 in)

2500 cc model; 2.7 — 2.9 mm (0.106 — 0.114 in)



C: INSPECTION S510210A10

Make sure the ring gear is not damaged and that the protrusion on the edge of the torque converter clutch is not deformed or otherwise damaged.

14. Torque Converter Clutch Case

S510206

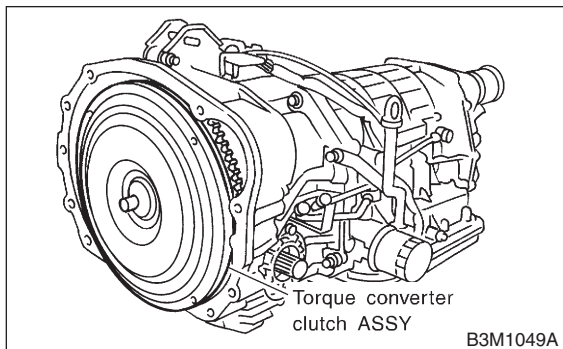
A: REMOVAL

S510206A18

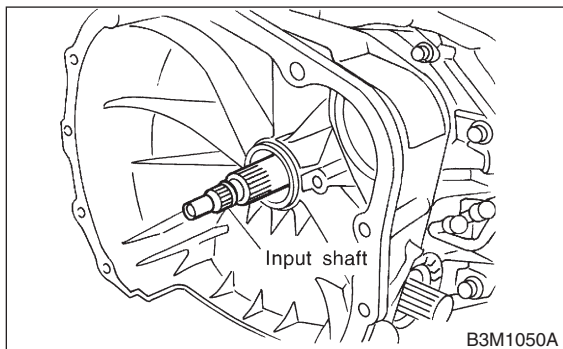
1) Extract the torque converter clutch assembly.
<Ref. to AT-30 REMOVAL, Torque Converter Clutch Assembly.>

NOTE:

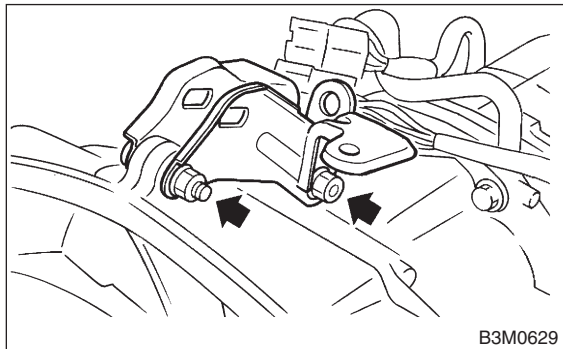
- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



2) Remove the input shaft.



3) Remove pitching stopper bracket.



4) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect it from stay.

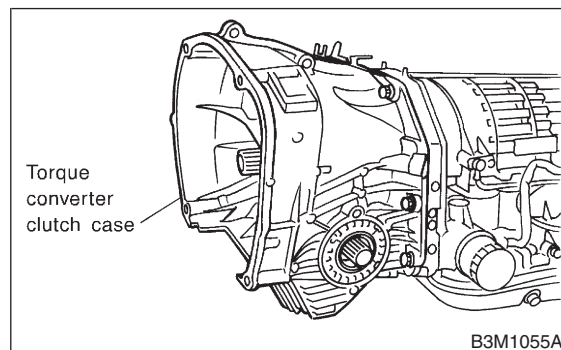
- 5) Disconnect inhibitor switch connector from stay.
- 6) Disconnect the air breather hose. <Ref. to xx.>
- 7) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>
- 8) Remove the oil cooler inlet and outlet pipes. <Ref. to AT-25 REMOVAL, Oil Cooler Pipes.>
- 9) Separation of torque converter clutch case and transmission case sections

CAUTION:

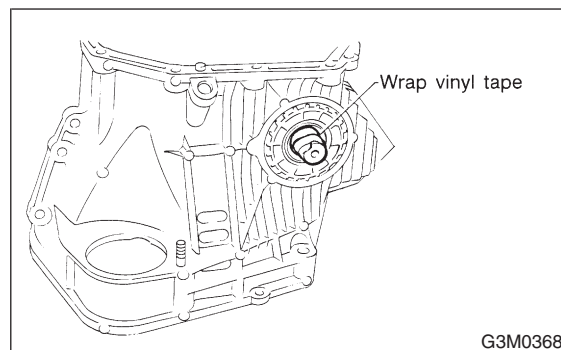
- Be careful not to damage the oil seal and bushing inside the torque converter clutch case by the oil pump cover.
- Be careful not to lose the rubber seal.

NOTE:

Separate these cases while tapping lightly on the housing.



10) Wrap the axle shaft serration with vinyl tape.



11) Remove the differential side retainer with ST.

CAUTION:

Hold the differential case assembly by hand to avoid damaging retainer mounting hole of the torque converter clutch case and speedometer gears.

ST 499787000 WRENCH ASSY

TORQUE CONVERTER CLUTCH CASE

Automatic Transmission

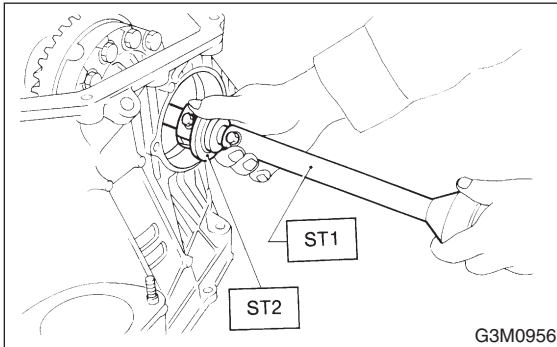
12) Extract the axle shaft with ST1 and ST2.

CAUTION:

Do not reuse the circlip.

ST1 499095500 REMOVER

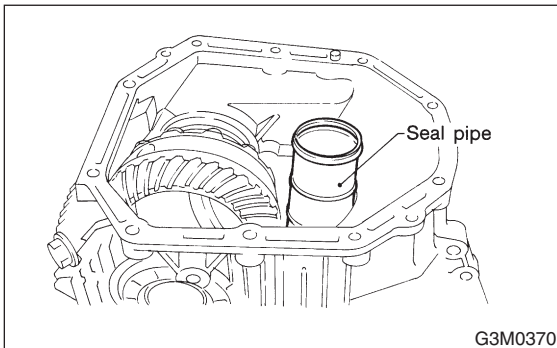
ST2 499247300 INSTALLER



13) Remove the differential assembly.

CAUTION:

- Remove the seal pipe if it is attached. (Reusing is not allowed.)
- Be careful not to damage the retainer mounting hole of the torque converter clutch case.



14) Remove the oil seal from torque converter clutch case.

B: INSTALLATION

S510206A11

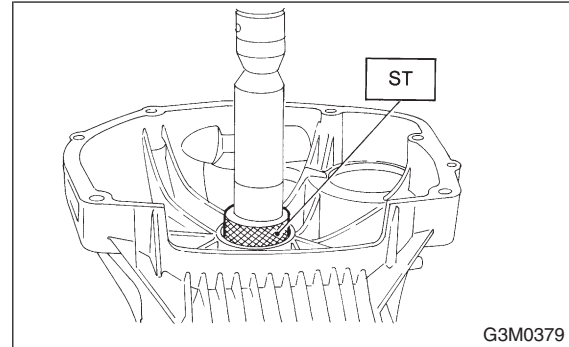
1) Check the appearance of each component and clean.

CAUTION:

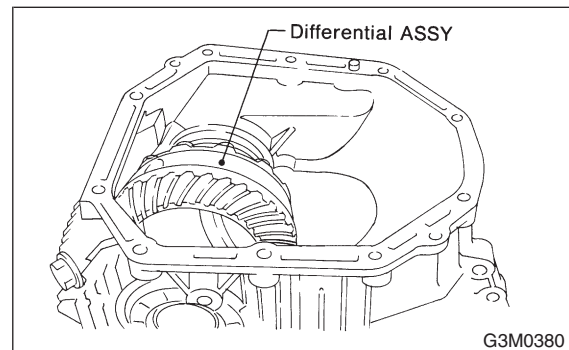
Make sure each part is free of harmful cuts, damage and other faults.

2) Force-fit the oil seal to the torque converter clutch case with ST.

ST 398437700 DRIFT



3) Install the differential assembly to the case, paying special attention not to damage the inside of the case (particularly, the differential side retainer contact surface).



4) Install the circlip to the axle shaft, insert the shaft into the differential assembly, and tap it into position with a plastic hammer.

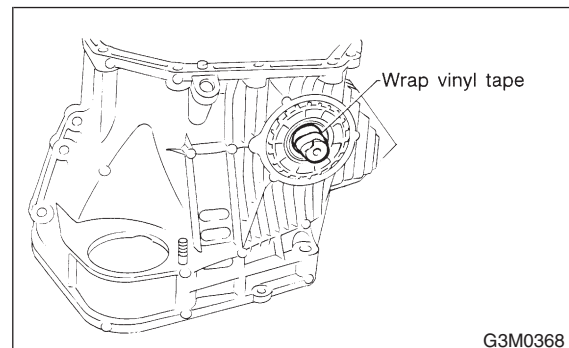
CAUTION:

- If no play is felt, check whether the shaft is fully inserted. If shaft insertion is correct, replace the axle shaft.
- Be sure to use a new circlip.

Thrust play:

0.3 — 0.5 mm (0.012 — 0.020 in)

5) Wrap vinyl tape around the splined portion of the axle shaft.



TORQUE CONVERTER CLUTCH CASE

Automatic Transmission

6) Install the oil seal and outer race (taper roller bearing) to the differential side retainer. Then screw in the retainer and the O-ring after coating the threads with oil.

CAUTION:

- Pay attention not to damage the oil seal lips.
- Do not confuse the RH and LH oil seals.
- Keep the O-ring removed from the retainer.

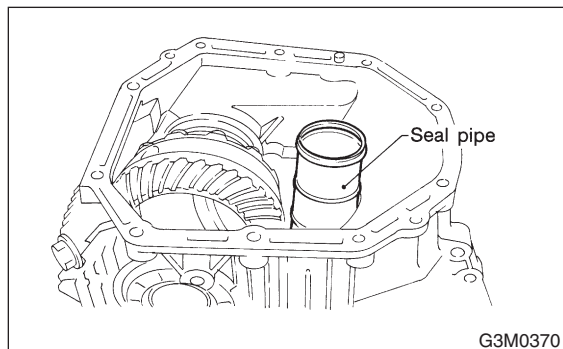
7) Using the ST, install the left and right side retainers. <Ref. to AT-66 ADJUSTMENT, Front Differential.>

ST 499787000 WRENCH ASSY

8) Install the seal pipe to the torque converter clutch case.

CAUTION:

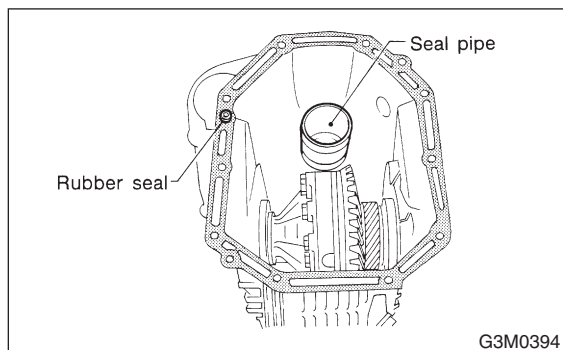
Be sure to use a new seal pipe.



9) Install the rubber seal to the torque converter clutch case.

CAUTION:

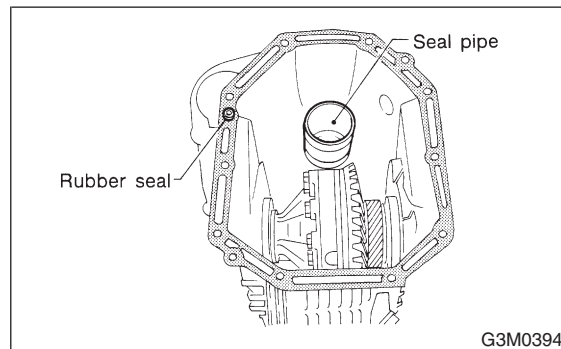
Be careful not to lose the rubber seal.



10) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



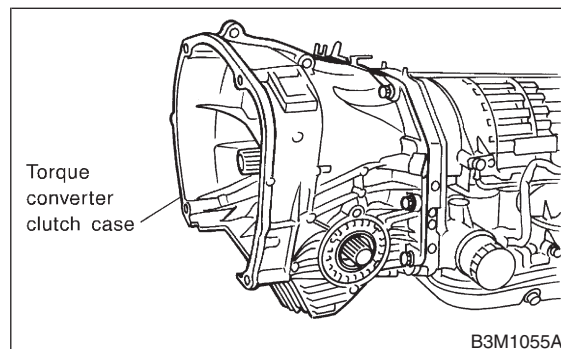
11) Install the torque converter clutch case assembly to the transmission case assembly, and secure with six bolts and four nuts.

CAUTION:

When installing, be careful not to damage the torque converter clutch case bushing and oil seal.

Tightening torque:

41 N·m (4.2 kgf·m, 30.4 ft·lb)



12) Install air breather hose. <Ref. to AT-23 INSTALLATION, Air Breather Hose.>

13) Insert inhibitor switch and transmission connector into stay. <Ref. to AT-32 INSTALLATION, Inhibitor Switch.>

14) Install the oil cooler pipes. <Ref. to AT-25 INSTALLATION, Oil Cooler Pipes.>

15) Install the oil charge pipe with O-ring. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>

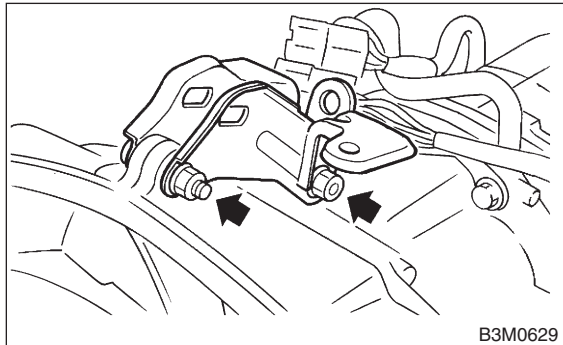
TORQUE CONVERTER CLUTCH CASE

Automatic Transmission

16) Install the pitching stopper bracket.

Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)



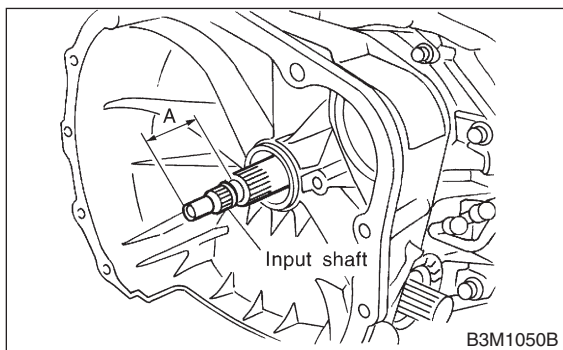
17) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



18) Install the torque converter clutch assembly.
<Ref. to AT-30 INSTALLATION, Torque Converter Assembly.>

C: INSPECTION S510206A10

Measure the backlash and adjust to within specifications. <Ref. to AT-30 INSTALLATION, Torque Converter Clutch Assembly.>

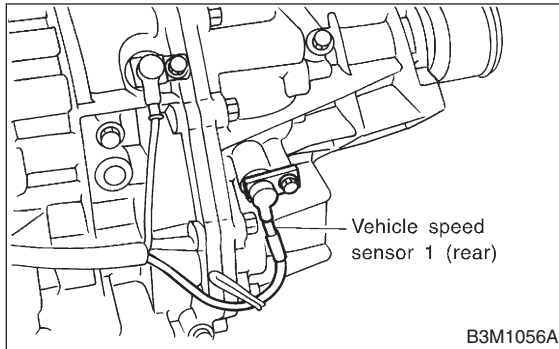
9. Transfer Clutch

S510588

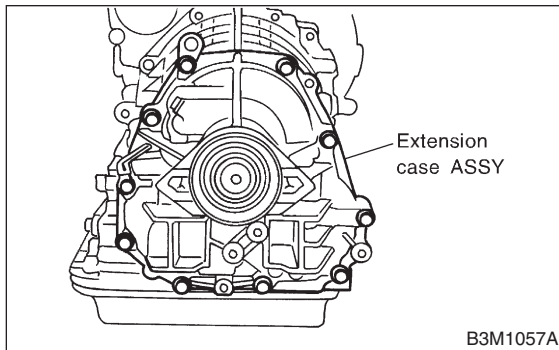
A: REMOVAL

S510588A18

- 1) Remove vehicle speed sensor 1 (rear).



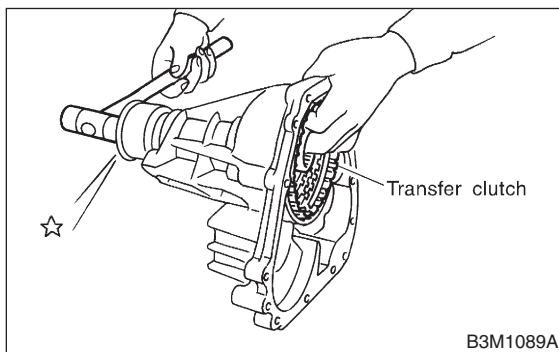
- 2) Separate transmission case and extension case sections.



- 3) Take out the transfer clutch by lightly tapping the end of the rear drive shaft.

CAUTION:

Be careful not to damage the oil seal in the extension.



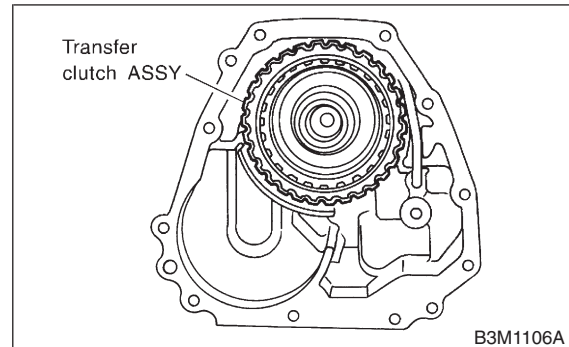
B: INSTALLATION

S510588A11

- 1) Install the transfer clutch assembly to the case.

CAUTION:

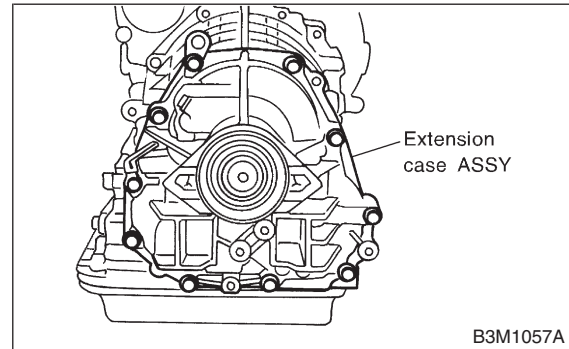
Be careful not to damage the seal rings.



- 2) Tighten bolts to secure the case.

Tightening torque:

25 N·m (2.5 kgf-m, 18.1 ft-lb)



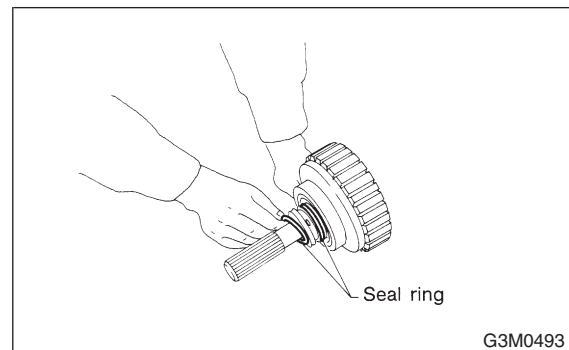
C: DISASSEMBLY

S510588A06

- 1) Remove the seal ring.

CAUTION:

Be careful not to damage the seal ring.



TRANSFER CLUTCH

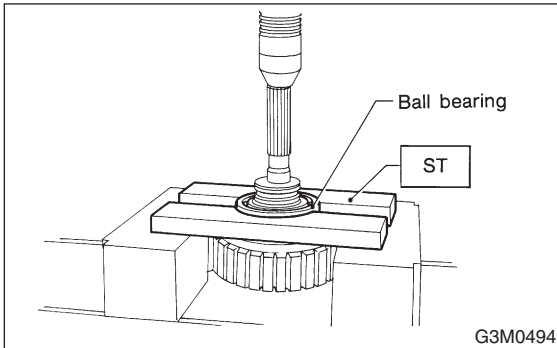
Automatic Transmission

2) Using a press and ST, remove the ball bearing.

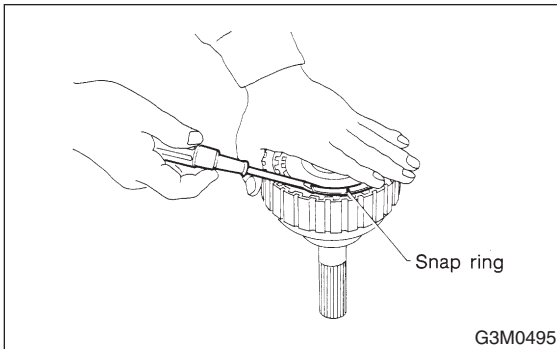
CAUTION:

Do not reuse the bearing.

ST 498077600 REMOVER

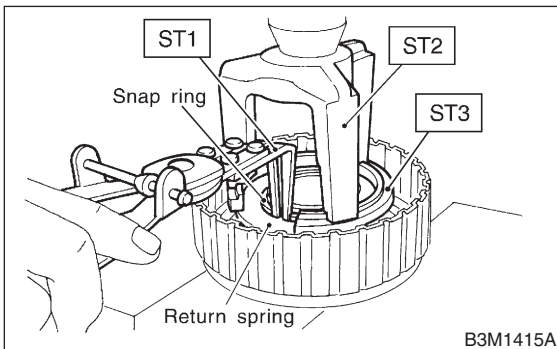


3) Remove the snap ring, and take out the pressure plate, drive plates, and driven plates.

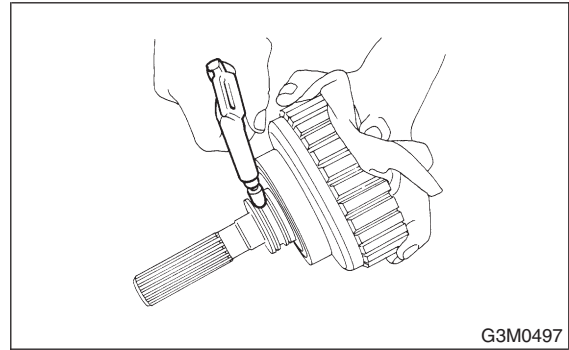


4) Remove the snap ring with ST1, ST2 and ST3, and take out the return spring and transfer clutch piston seal.

ST1 399893600 PLIERS
ST2 398673600 COMPRESSOR
ST3 398623600 SEAT



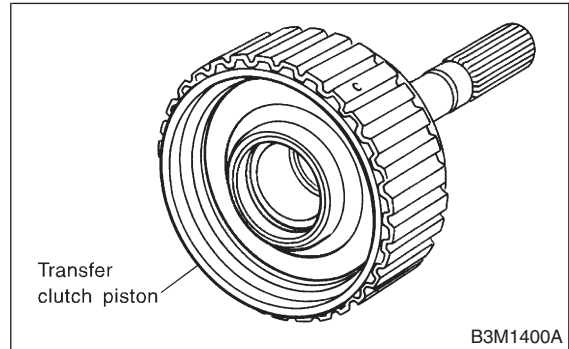
5) Apply compressed air to the rear drive shaft to remove the piston.



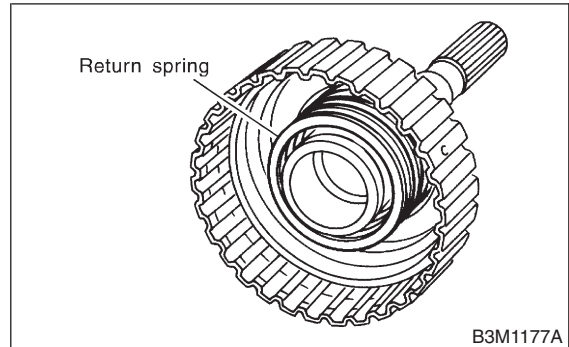
D: ASSEMBLY

S510588A02

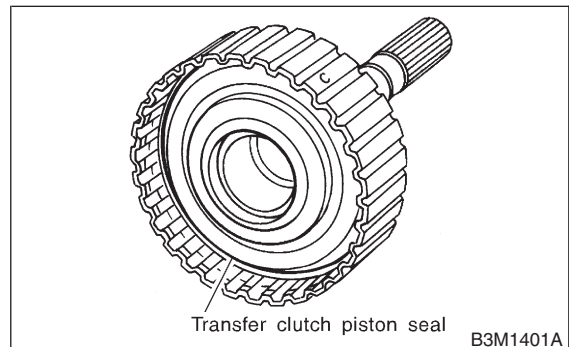
1) Install the transfer clutch piston.



2) Install return spring to transfer piston.



3) Install transfer clutch piston seal.

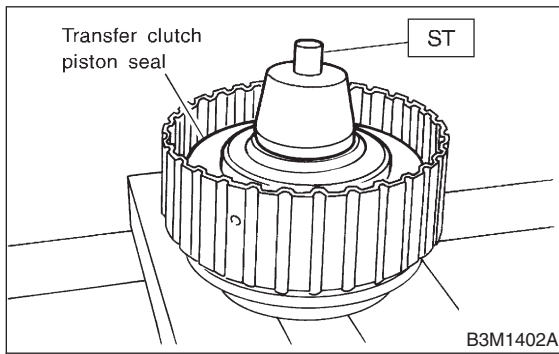


TRANSFER CLUTCH

Automatic Transmission

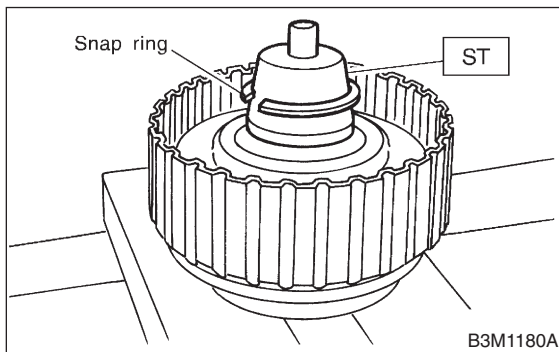
4) Install ST to rear drive shaft.

ST 499257300 SNAP RING OUTER GUIDE



5) Install snap ring to ST.

ST 499257300 SNAP RING OUTER GUIDE



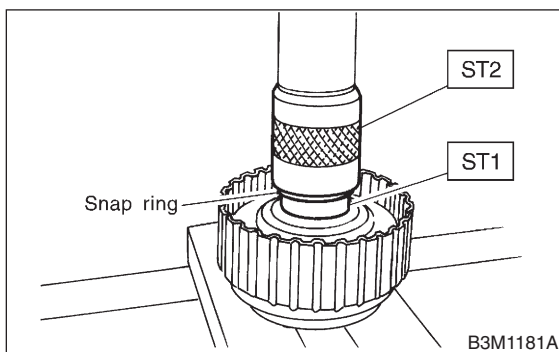
6) Using ST1 and ST2, install snap ring to rear drive shaft.

NOTE:

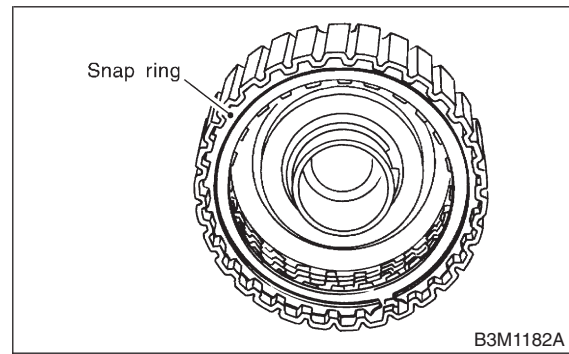
After installing snap ring, remove ST1 and ST2.

ST1 499257300 SNAP RING OUTER GUIDE

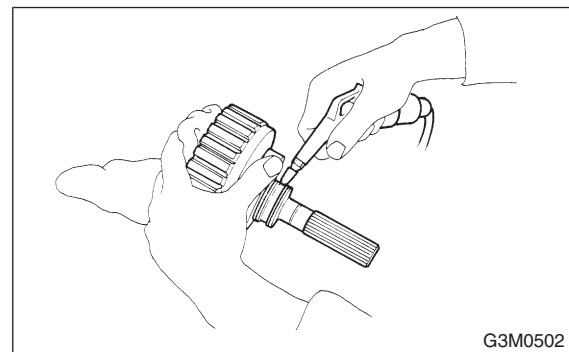
ST2 499247400 INSTALLER



7) Install the driven plates, drive plates, pressure plate and snap ring.



8) Apply compressed air to see if the assembled parts move smoothly.



9) Check the clearance.

NOTE:

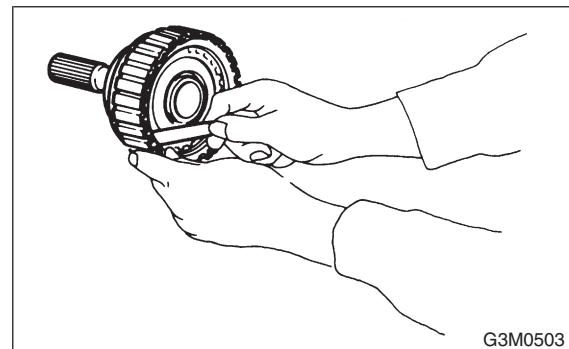
- Before measuring clearance, place the same thickness of shim on both sides to prevent pressure plate from tilting.
- If the clearance is not within specification, adjust it by selecting a suitable pressure plate on the transfer clutch piston side.

Standard value:

0.7 — 1.1 mm (0.028 — 0.043 in)

Allowable limit:

1.6 mm (0.063 in)

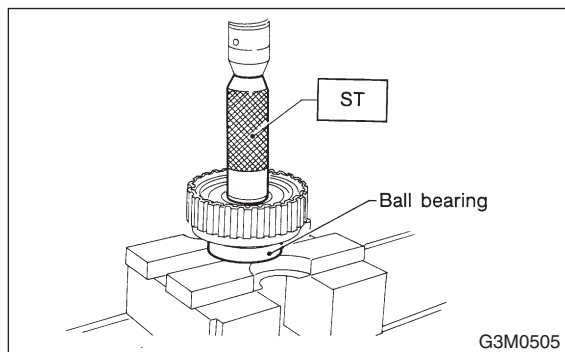


TRANSFER CLUTCH

Automatic Transmission

Available pressure plates	
Part No.	Thickness mm (in)
31593AA151	3.3 (0.130)
31593AA161	3.7 (0.146)
31593AA171	4.1 (0.161)
31593AA181	4.5 (0.177)

- 10) Press-fit the ball bearing with ST.
ST 899580100 INSTALLER

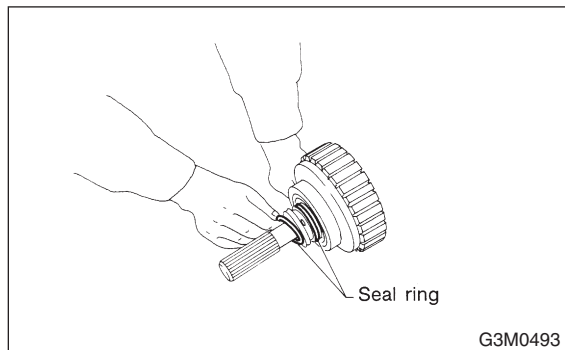


- 11) Coat the seal ring with vaseline, and install it in the seal ring groove of the shaft.

CAUTION:

Do not expand the seal ring excessively when installing.

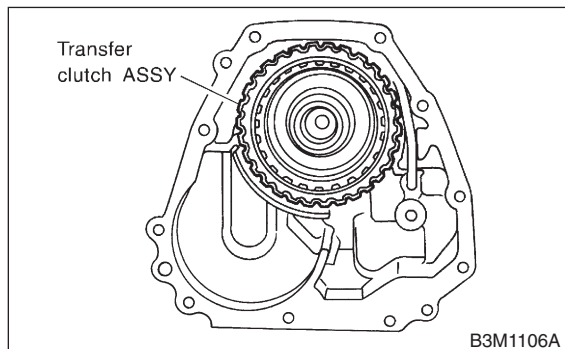
- ST 899580100 INSTALLER



- 12) Install the transfer clutch assembly to the case.

CAUTION:

Be careful not to damage the seal rings.



E: INSPECTION

S510588A10

- Check the drive plate facing for wear and damage.
- Check the snap ring for wear, return spring for permanent set and breakage, and return spring for deformation.
- Check the lathe cut ring for damage.
- Measure the extension end play and adjust it to within specifications. < Ref. to AT-36 ADJUSTMENT, Transfer Clutch.>

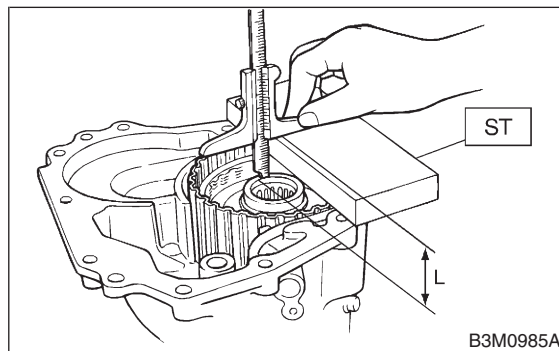
F: ADJUSTMENT

S510588A01

- 1) Measure distance L from end of extension case and rear drive shaft with ST.

ST 398643600 GAUGE

$L = \text{Measured value} - 15 \text{ mm}$

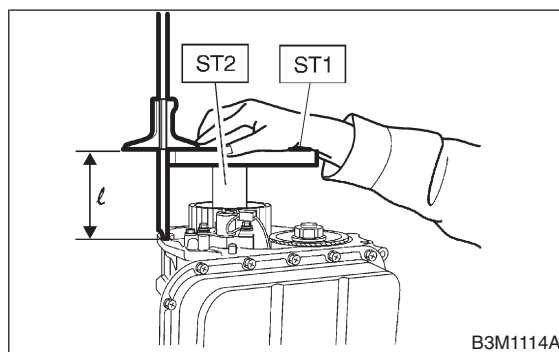


- 2) Measure the distance "ℓ" from the transmission case mating surface to the reduction drive gear end surface with ST1 and ST2.

$\ell = \text{Measured value} - 50 \text{ mm}$

ST1 398643600 GAUGE

ST2 499577000 GAUGE



3) Calculation equation:

NOTE:

Add 0.05 mm (0.0020 in) and 0.25 mm (0.0098 in) thick shims to area "T". Calculate formula 2 to determine "H". The calculated "H" refers to the shim thickness range. Select shims of suitable thicknesses within the calculated "H" range.

$$T = (L + G) - \ell - H$$

T: Shim clearance

L: Distance from end of extension case to end of rear drive shaft

G: Gasket thickness 0.45 mm (0.0177 in)

ℓ : Height from end of transmission case to end of reduction drive gear

H: Thrust needle bearing thickness

0.05 — 0.25 mm (0.0020 — 0.0098 in)

Thrust needle bearing	
Part No.	Thickness mm (in)
806536020	3.8 (0.150)
806535030	4.0 (0.157)
806535040	4.2 (0.165)
806535050	4.4 (0.173)
806535060	4.6 (0.181)
806535070	4.8 (0.189)
806535090	5.0 (0.197)

TRANSFER DUTY SOLENOID AND VALVE BODY

Automatic Transmission

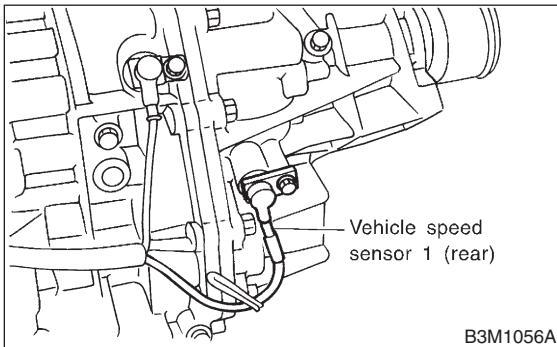
12. Transfer Duty Solenoid and Valve Body

S510161

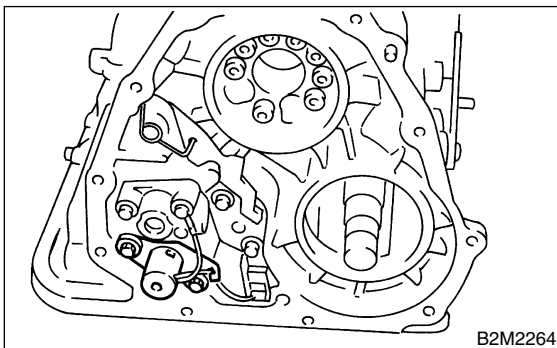
A: REMOVAL

S510161A18

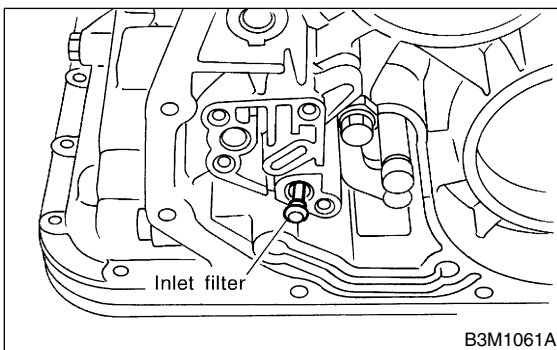
- 1) Remove vehicle speed sensor 1 (rear).



- 2) Separate transmission case and extension case sections. <Ref. to AT-31 REMOVAL, Extension Case.>
- 3) Disconnect connector from transfer duty solenoid.
- 4) Remove transfer valve body and transfer duty solenoid.



- 5) Pull out inlet filter

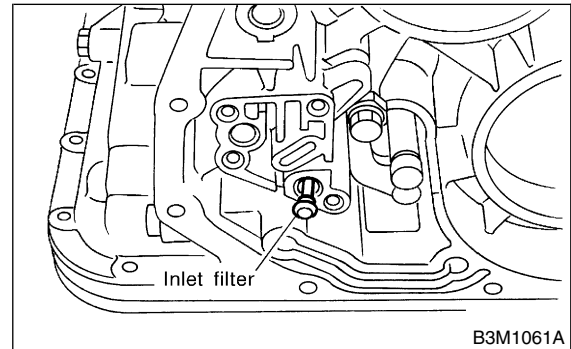


- 6) Remove the oil seal from the transfer valve body.

B: INSTALLATION

S510161A11

- 1) Insert the oil seal into the transfer valve body.
- 2) Install inlet filter to transmission case.



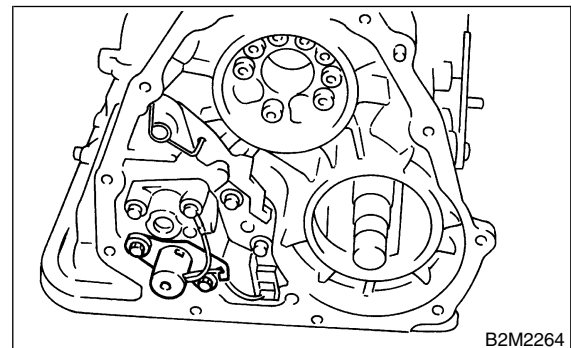
- 3) Install transfer valve plate, valve body and transfer duty solenoid to transmission case.

CAUTION:

- Be sure to install transfer seal lip to transfer control valve body.
- If transfer seal lip is damaged, replace seal with new one.

Tightening torque:

8 N·m (0.8 kgf-m, 5.8 ft-lb)



- 4) Install the extension case from the transmission case. <Ref. to AT-31 INSTALLATION, Extension Case.>

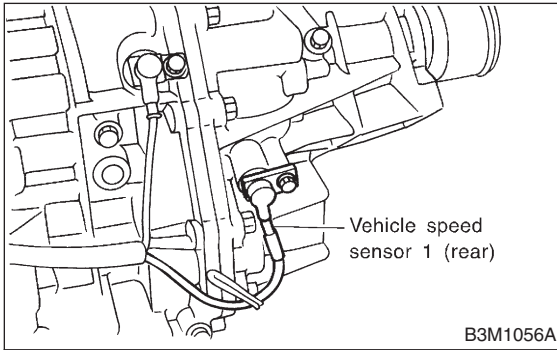
CAUTION:

Be sure to use a new gasket.

5) Install the vehicle speed sensor 1 (rear).

Tightening torque:

7 N·m (0.7 kgf-m, 5.1 ft-lb)



C: INSPECTION S510161A10

Check each component for harmful cuts, damage and other faults.

24. Transmission Control Device

S510214

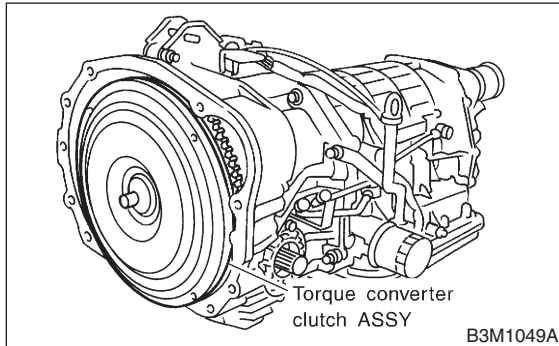
A: REMOVAL

S510214A18

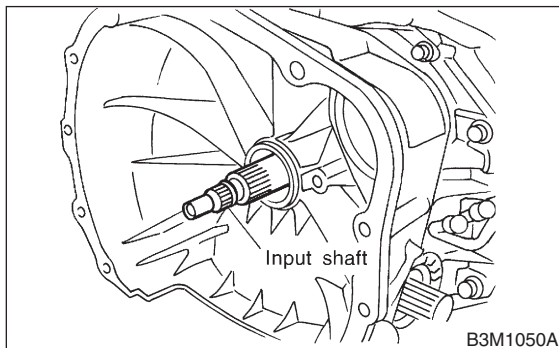
- 1) Extract the torque converter clutch assembly.

NOTE:

- Extract the torque converter clutch horizontally. Be careful not to scratch the bushing inside the oil pump shaft.
- Note that oil pump shaft also comes out.



- 2) Remove the input shaft.



- 3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind the connector and disconnect it from stay.

- 4) Disconnect inhibitor switch connector from stay.
 5) Disconnect the air breather hose. <Ref. to AT-23 REMOVAL, Air Breather Hose.>
 6) Remove the oil charger pipe, and remove the O-ring from the flange face. Attach the O-ring to the pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>
 7) Remove the oil cooler inlet and outlet pipes. <Ref. to AT-25 REMOVAL, Oil Cooler Pipes.>

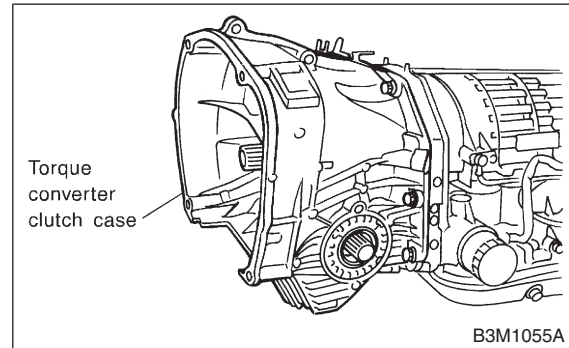
- 8) Separation of torque converter clutch case and transmission case sections

CAUTION:

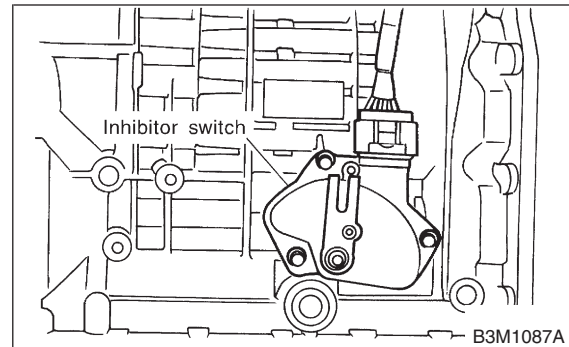
- Be careful not to damage the oil seal and bushing inside the torque converter clutch case by the oil pump cover.
- Be careful not to lose the rubber seal.

NOTE:

Separate these cases while tapping lightly on the housing.



- 9) Remove the inhibitor switch.



- 10) Prepare a block of wood. Turn the transmission case over, and support it with the block of wood.

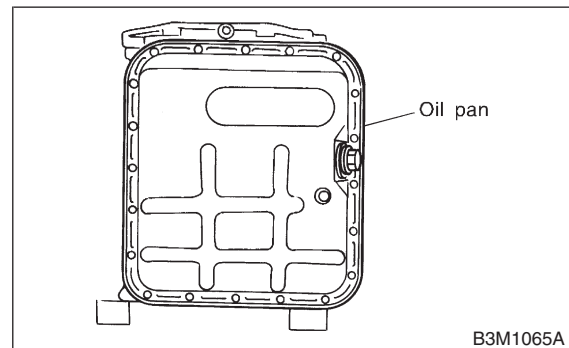
NOTE:

Turn the transmission case in the direction the inhibitor switch was installed.

- 11) Remove the oil pan.

NOTE:

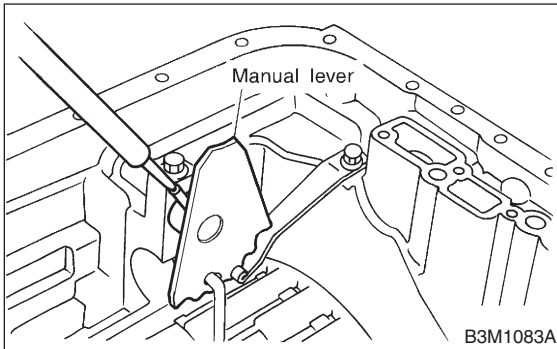
Use a scraper to remove oil pan.



TRANSMISSION CONTROL DEVICE

Automatic Transmission

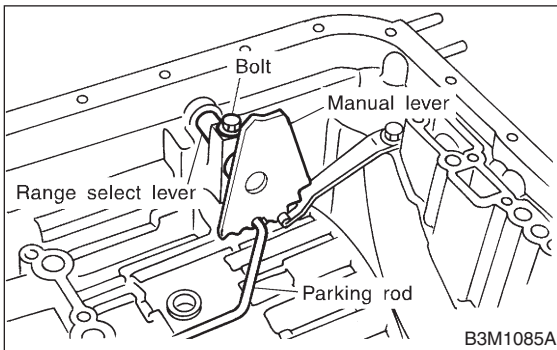
- 12) Remove control valve body assembly. <Ref. to AT-68 REMOVAL, Control Valve Body Assembly.>
- 13) Pull off the straight pin of manual lever.



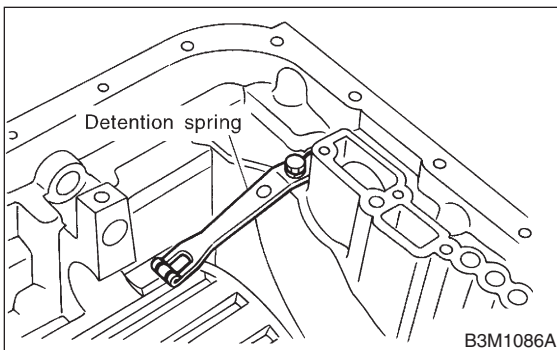
- 14) Remove bolts securing select lever, then remove select lever, manual lever and parking rod.

CAUTION:

Be careful not to damage the lips of the press-fitted oil seal in the case.



- 15) Remove the detention spring.

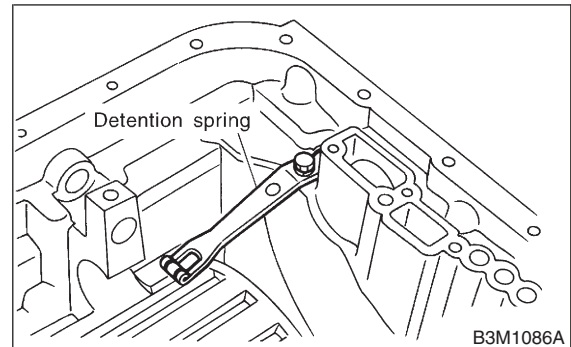


B: INSTALLATION SS10214A11

- 1) Install detention spring to transmission case.

Tightening torque:

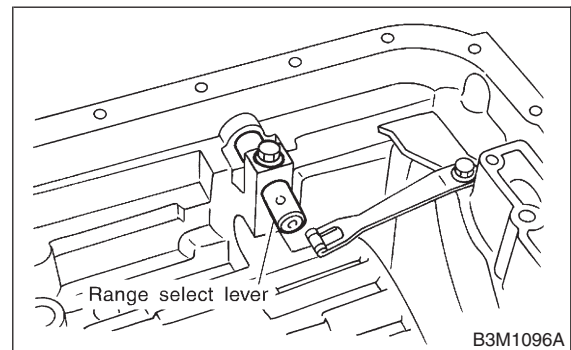
6 N·m (0.6 kgf-m, 4.3 ft-lb)



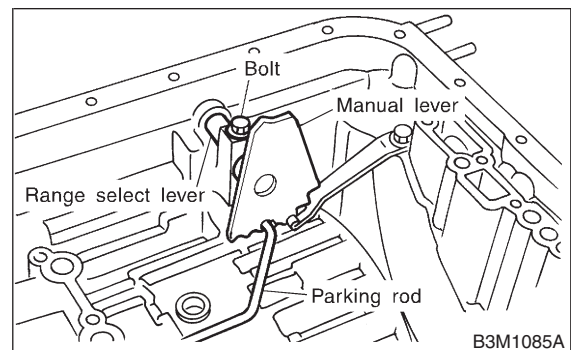
- 2) Insert range select lever, and tighten bolt.

Tightening torque:

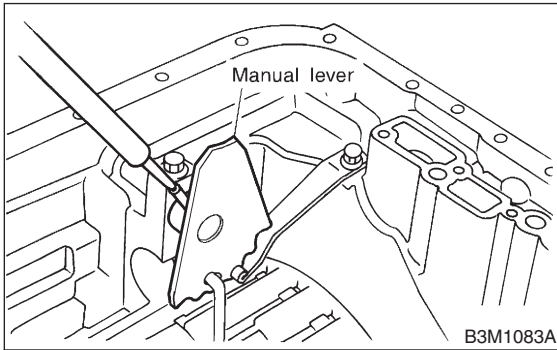
6 N·m (0.6 kgf-m, 4.3 ft-lb)



- 3) Insert manual lever and parking rod.

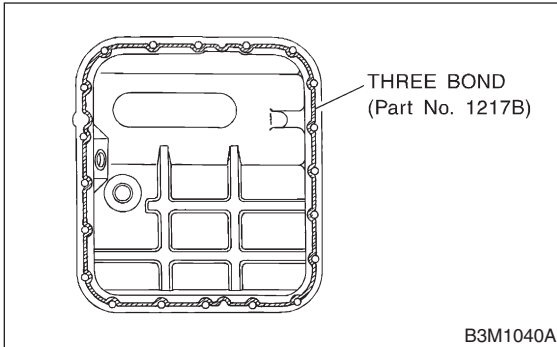


- 4) Insert spring pin to manual lever.



- 5) Install control valve assembly. <Ref. to AT-69 INSTALLATION, Control Valve Body Assembly.>

- 6) Apply proper amount of liquid gasket (THREE BOND Part No. 1217B) to the entire oil pan mating surface.

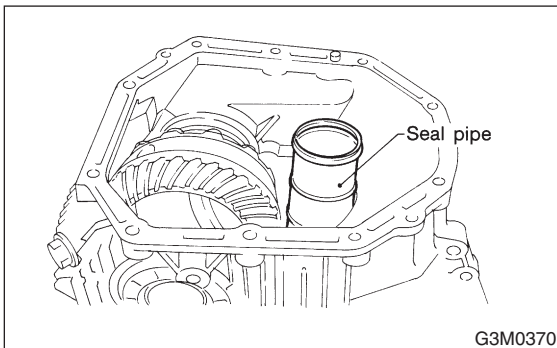


- 7) Turn over the transmission case to its original position.

- 8) Install the seal pipe to the torque converter clutch case.

CAUTION:

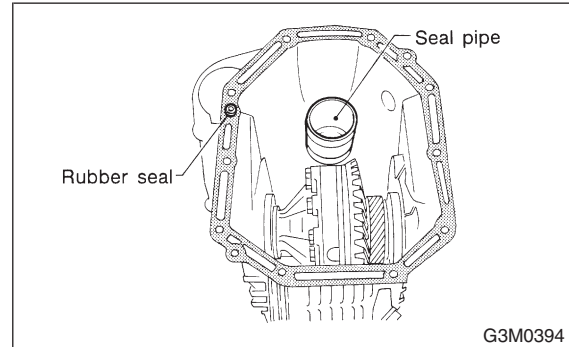
Be sure to use a new seal pipe.



- 9) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



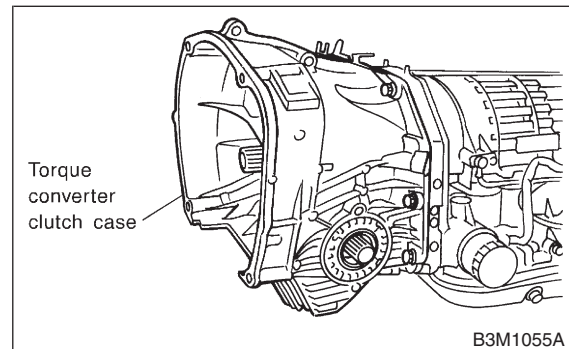
- 10) Install the torque converter clutch case assembly to the transmission case assembly, and secure with six bolts and four nuts.

CAUTION:

When installing, be careful not to damage the torque converter clutch case bushing and oil seal.

Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)

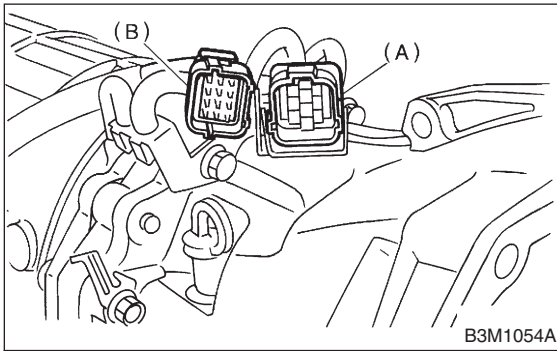


- 11) Install air breather hose. <Ref. to AT-23 INSTALLATION, Air Breather Hose.>

TRANSMISSION CONTROL DEVICE

Automatic Transmission

12) Insert inhibitor switch and transmission connector into stay.



- (A) Transmission harness
- (B) Inhibitor switch harness

13) Install the oil cooler pipes. <Ref. to AT-25 INSTALLATION, Oil Cooler Pipes.>

14) Install the oil charge pipe with O-ring. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>

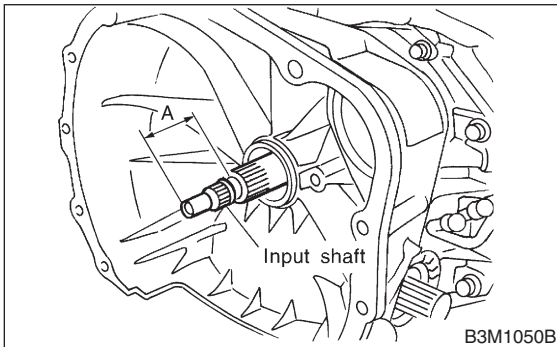
15) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



16) Install the torque converter clutch assembly. <Ref. to AT-30 INSTALLATION, Troque Converter Clutch Assembly.>

C: INSPECTION SS10214A10

Make sure the manual lever and detention spring are not worn or otherwise damaged.

VEHICLE SPEED SENSORS AND TORQUE CONVERTER TURBINE SPEED SENSOR

Automatic Transmission

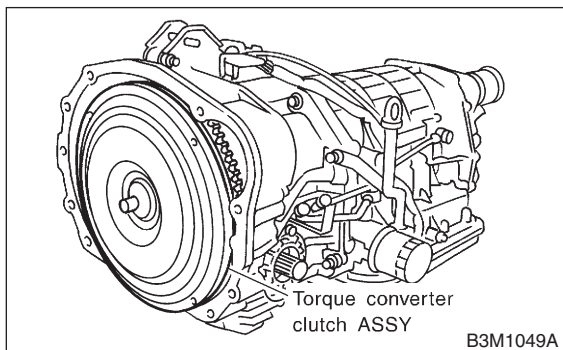
6. Vehicle Speed Sensors and Torque Converter Turbine Speed Sensor

SS10586

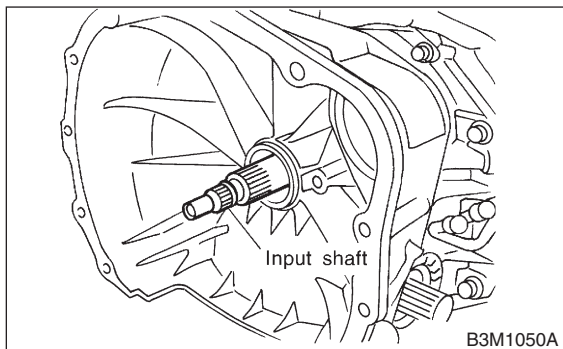
A: REMOVAL

SS10586A18

1) Extract the torque converter clutch assembly.
<Ref. to AT-30 REMOVAL, Torque Converter Clutch Assembly.>



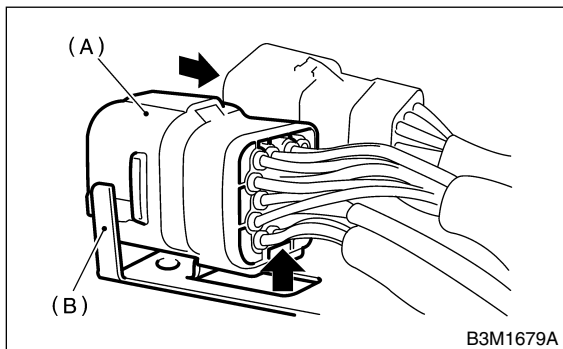
2) Remove the input shaft.



3) Disconnect transmission harness connector from stay.

NOTE:

Lift-up lever behind connector and disconnect it from stay.



(A) Transmission harness

(B) Stay

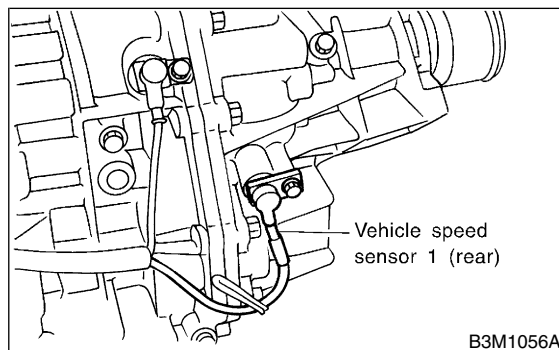
4) Disconnect inhibitor switch connector from stay.
5) Disconnect the air breather hose. <Ref. to AT-23 REMOVAL, Air Breather Hose.>

6) Remove the oil cooler pipes. <Ref. to AT-25 REMOVAL, Oil Cooler Pipes.>

7) Remove the oil charger pipe. <Ref. to AT-24 REMOVAL, Oil Charger Pipe.>

8) Remove torque converter clutch case assembly. <Ref. to AT-45 REMOVAL, Torque Converter Clutch Case.>

9) Remove vehicle speed sensor 1 (rear).



10) Separate torque converter clutch case and transmission case sections.

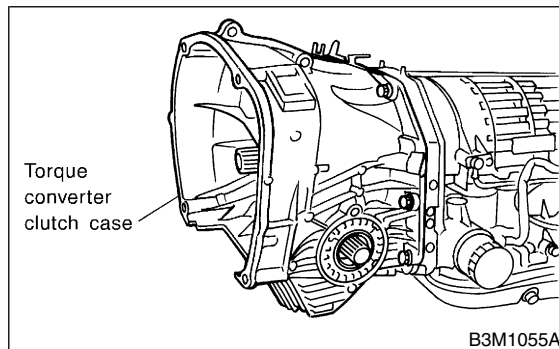
CAUTION:

- Be careful not to damage the oil seal and bushing inside the torque converter clutch case with the oil pump cover.

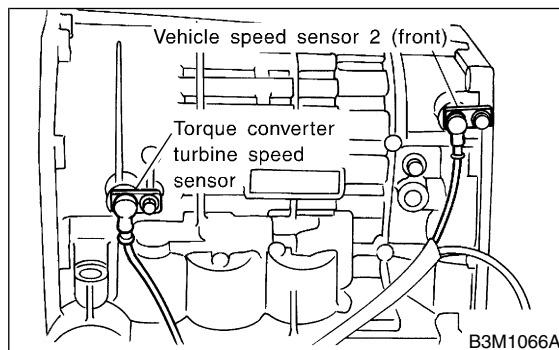
- Be careful not to lose the rubber seal.

NOTE:

Separate these cases while tapping lightly on the housing.



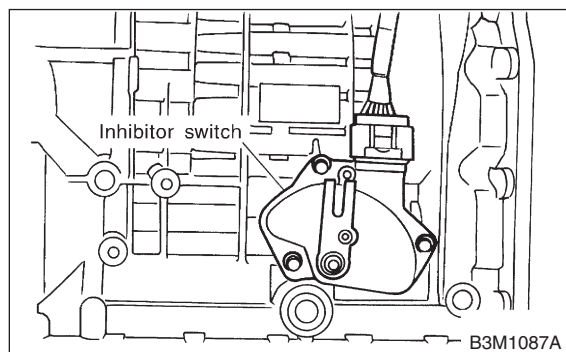
11) Remove vehicle speed sensor 2 (front) and torque converter turbine speed sensor.



VEHICLE SPEED SENSORS AND TORQUE CONVERTER TURBINE SPEED SENSOR

Automatic Transmission

12) Remove the inhibitor switch.



13) Prepare a block of wood. Turn over the transmission case and make it secure with the block of wood.

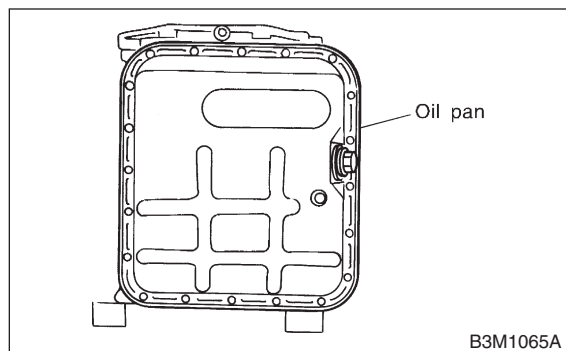
NOTE:

Turn over in the direction the inhibitor switch was installed.

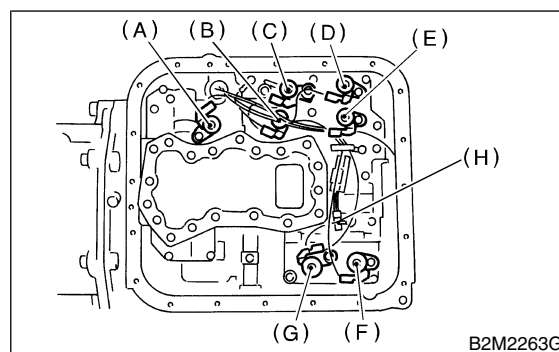
14) Remove the oil pan.

NOTE:

Use a scraper to remove oil pan.

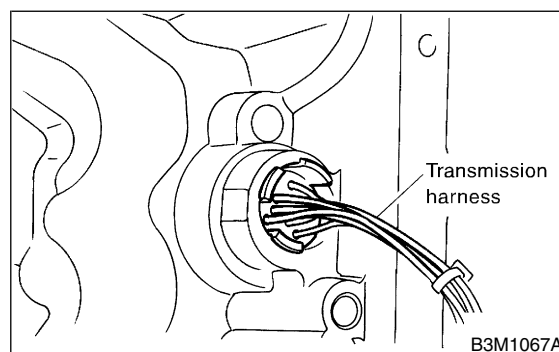


15) Disconnect the harness connectors for the solenoids, duty solenoids, ATF temperature sensor and the ground cord.



- (A) Lock-up duty solenoid (Blue)
- (B) Low clutch timing solenoid (Gray)
- (C) Line pressure duty solenoid (Red)
- (D) Shift solenoid 2 (Yellow)
- (E) Shift solenoid 1 (Green)
- (F) 2-4 brake timing solenoid (Black)
- (G) 2-4 brake duty solenoid (Red)
- (H) ATF temperature sensor

16) Remove transmission harness.



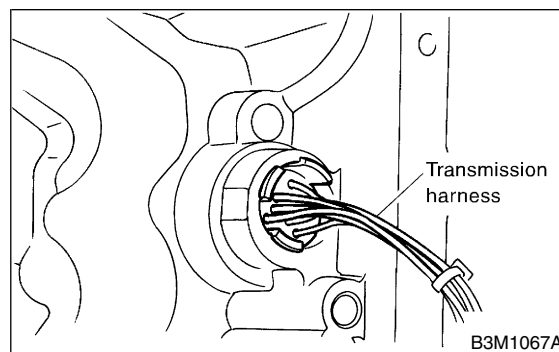
B: INSTALLATION

SS10586A11

1) Install and route the transmission harness.

CAUTION:

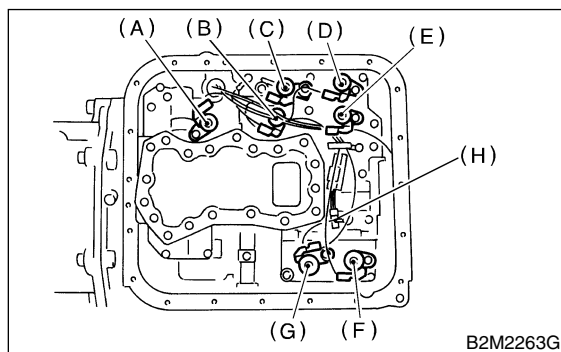
Be careful not to damage the harness.



VEHICLE SPEED SENSORS AND TORQUE CONVERTER TURBINE SPEED SENSOR

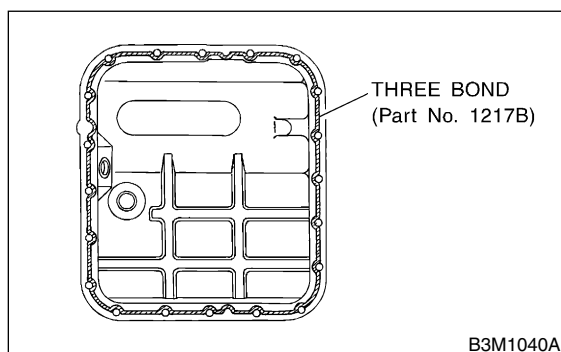
Automatic Transmission

2) Connect all connectors.



- (A) Lock-up duty solenoid (Blue)
- (B) Low clutch timing solenoid (Gray)
- (C) Line pressure duty solenoid (Red)
- (D) Shift solenoid 2 (Yellow)
- (E) Shift solenoid 1 (Green)
- (F) 2-4 brake timing solenoid (Black)
- (G) 2-4 brake duty solenoid (Red)
- (H) ATF temperature sensor

3) Apply proper amount of liquid gasket (THREE BOND Part No. 1217B) to the entire oil pan mating surface.



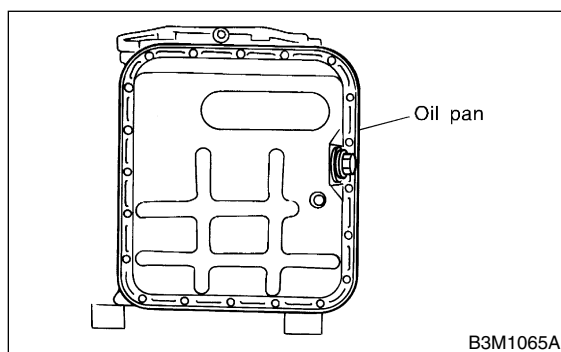
4) Install the oil pan to the transmission case assembly, and secure with 20 bolts.

NOTE:

Tighten the bolts evenly.

Tightening torque:

4.9 N·m (0.50 kgf-m, 3.6 ft-lb)

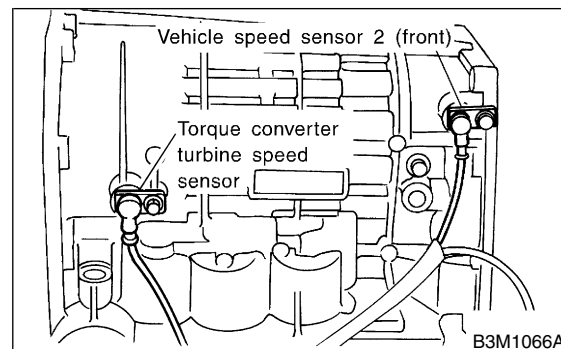


5) Turn over the transmission case to its original position.

6) Install torque converter turbine speed sensor and vehicle speed sensor 2 (front).

Tightening torque:

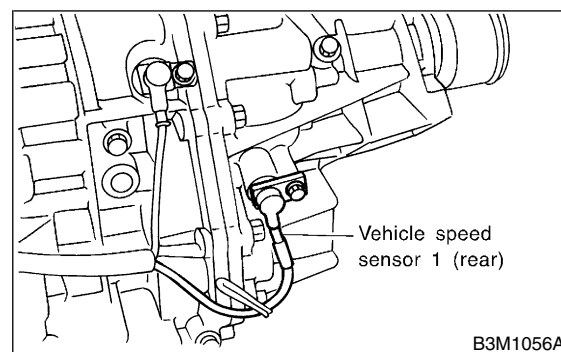
7 N·m (0.7 kgf-m, 5.1 ft-lb)



7) Install the vehicle speed sensor 1 (rear).

Tightening torque:

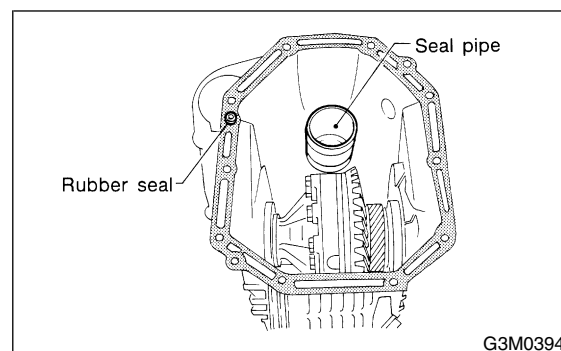
7 N·m (0.7 kgf-m, 5.1 ft-lb)



8) Apply proper amount of liquid gasket (THREE BOND Part No. 1215) to the entire torque converter clutch case mating surface.

NOTE:

Make sure that the rubber seal and seal pipe are fitted in position.



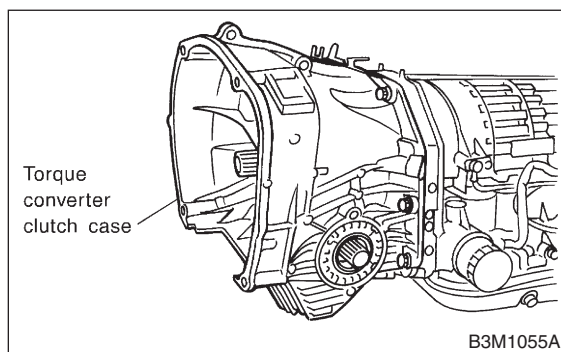
9) Install the torque converter clutch case assembly to the transmission case assembly, and secure with six bolts and four nuts.

CAUTION:

When installing, be careful not to damage the torque converter clutch case bushing and oil seal.

Tightening torque:

41 N·m (4.2 kgf-m, 30.4 ft-lb)



10) Install torque converter clutch case assembly. <Ref. to AT-46 INSTALLATION, Torque Converter Clutch Case.>

11) Install air breather hose. <Ref. to AT-23 INSTALLATION, Air Breather Hose.>

12) Install the oil cooler pipes. <Ref. to AT-25 INSTALLATION, Oil Cooler Pipes.>

13) Install the oil charge pipes. <Ref. to AT-24 INSTALLATION, Oil Charger Pipe.>

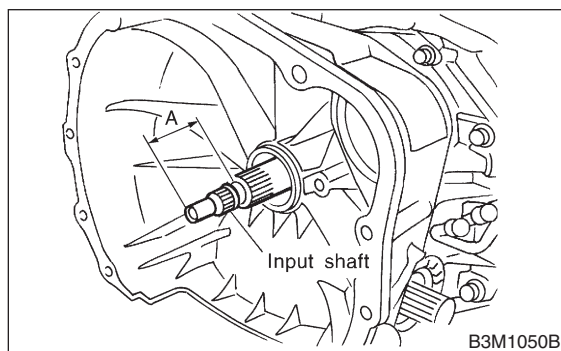
14) Insert the input shaft while turning lightly by hand.

CAUTION:

Be careful not to damage the bushing.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



15) Install the torque converter clutch assembly. <Ref. to AT-30 INSTALLATION, Torque Converter Clutch Assembly.>