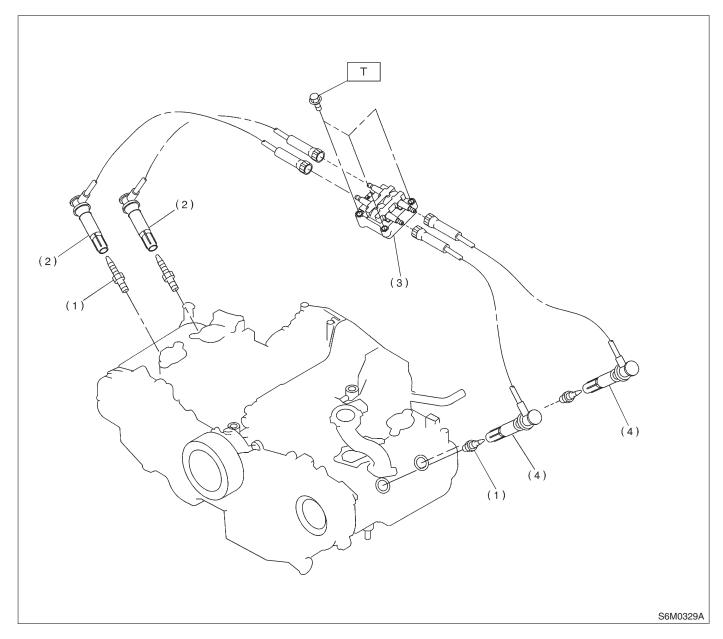
1. General Description s101001

A: SPECIFICATIONS S101001E49

Item			Designation
Ignition coil and ignitor assembly	Model		FH0137-01R
	Manufacturer		DEMCO
	Primary coil resistance		0.73 Ω±10%
	Secondary coil resistance		12.8 kΩ±15%
	Insulation resistance between primary terminal and case		More than 10 MΩ
Spark plug	Type and manufacturer	Standard	RC10YC4 CHAMPION
		Alternate	RC8YC4 CHAMPION BKR6E-11 NGK K20PR-U11 NIPPONDENSO
	Thread size	mm	14, P = 1.25
	Spark gap	mm (in)	1.0 — 1.1 (0.039 — 0.043)

B: COMPONENT S101001A05



- (1) Spark plug
- (2) Spark plug cord (#1, #3)
- (3) Ignition coil and ignitor ASSY

(4) Spark plug cord (#2, #4)

Tightening torque: N·m (kgf-m, ft-lb) T: 22 (2.2, 15.9)

C: CAUTION S101001A03

- Wear working clothing, including a cap, protective goggles, and protective shoes during operation.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust or dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly, and replacement.

- Be careful not to burn your hands, because each part on the vehicle is hot after running.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or safety stands at the specified points.
- Before disconnecting electrical connectors of sensors or units, be sure to disconnect negative terminal from battery.