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NOT FOR RESALE

ABS

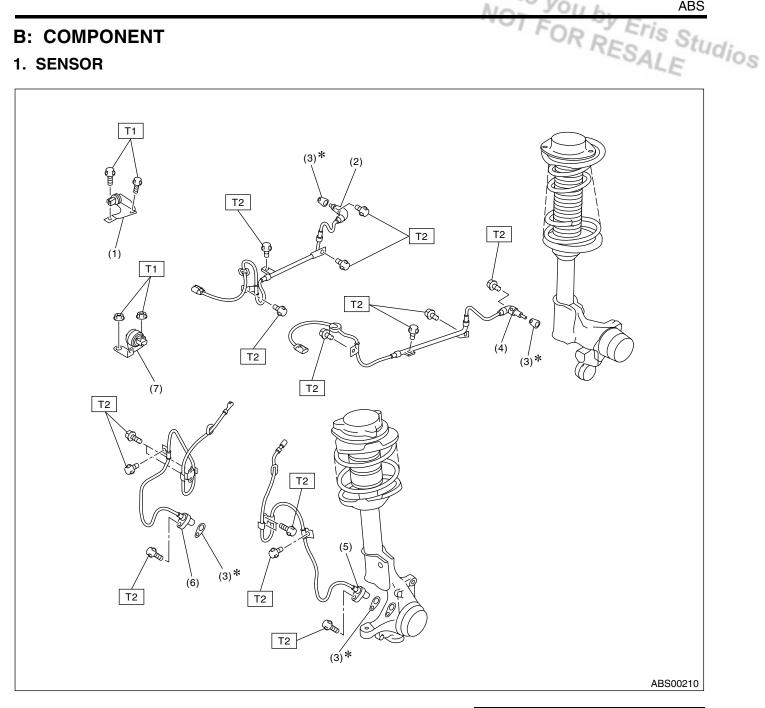
1. General Description

A: SPECIFICATIONS

ABS	GEN	IERAL I	DESCRIPT	ION9ht to you b	
1. General Des	scription			NOT FOR RESALE	DS.
	Item			Specification or remarks	
	APC whool around our	noor gon	Front	0.3 — 0.8 mm (0.012 — 0.031 in)	
	ABS wheel speed sensor gap		Rear	0.7 — 1.2 mm (0.028 — 0.047 in)	
	ABS wheel speed sensor resis-		Front	1.25±0.25 kΩ	
ADC wheel speed sensor	tance		Rear	1.15±0.115 kΩ	
ABS wheel speed sensor	Marks of harness	Front	RH	White	
		Front	LH	Yellow	
		Door	RH	Light blue	
	Rear		LH	Brown	
G sensor	G sensor voltage		•	2.3±0.2 V	
Lateral G sensor (STi model)	Lateral G sensor volta	ige		2.5±0.2 V	
	AT model			CU	
ABSCM&H/U marks M	MT model (Except Sedan STi model)		del)	CV	
	MT model (Sedan STi model)			CY	

B: COMPONENT

1. SENSOR



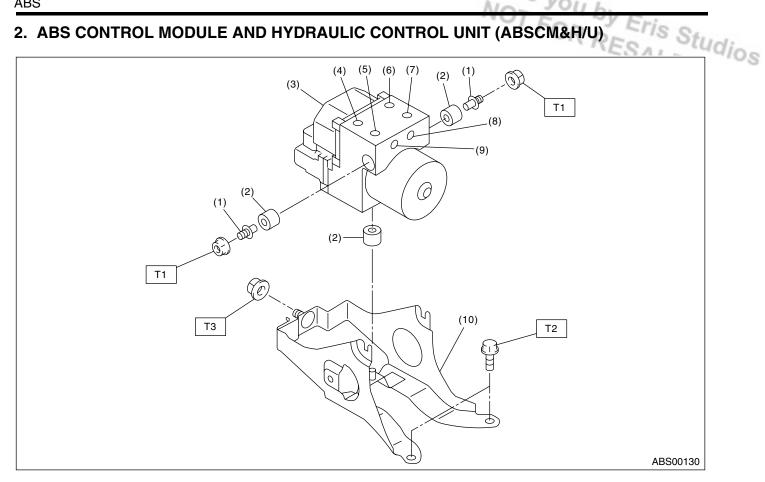
- (1) G sensor
- (2) Rear ABS wheel speed sensor RH
- (3) Adjusting spacer
- (4) Rear ABS wheel speed sensor LH
- Front ABS wheel speed sensor (5)
- Front ABS wheel speed sensor (6)
- (7) Lateral G sensor (STi model)

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 18 (1.8, 13.0)

T2: 33 (3.3, 24)

2. ABS CONTROL MODULE AND HYDRAULIC CONTROL UNIT (ABSCM&H/U)



- Stud bolt (1)
- (2) Damper
- ABS control module and hydraulic control unit (ABSCM&H/U)
- Front-LH outlet
- (5) Secondary inlet

- (6) Front-RH outlet
- (7) Primary inlet
- (8)Rear-LH outlet
- (9)Rear-RH outlet
- (10)**Bracket**

Tightening torque: N⋅m (kgf-m, ft-lb)

T1: 18 (1.8, 13.0) T2: 33 (3.3, 24) T3: 38 (3.8, 27.5)

C: CAUTION

- · Before disconnecting electrical connectors of sensors or units, be sure to disconnect the ground cable from battery.
- · Wear working clothing, including a cap, protective goggles, and protective shoes during operation.
- · Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly, and replacement.
- Be careful not to burn your hands, because each part in the vehicle is hot after running.
- · Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or safety stands at the specified points.

D: PREPARATION TOOL

1. SPECIAL TOOLS

GENER	AL DESCRIP	11 YUM6 /	
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TOOL NUMBER	DESCRIPTION	REMARKS	
24082AA230	CARTRIDGE	Troubleshooting for electrical systems.	
22771AA030	SUBARU SELECT MONITOR KIT	Troubleshooting for electrical systems. • English: 22771AA030 (Without printer) • German: 22771AA070 (Without printer) • French: 22771AA080 (Without printer) • Spanish: 22771AA090 (Without printer)	
	TOOL NUMBER 24082AA230	TOOL NUMBER DESCRIPTION 24082AA230 CARTRIDGE 22771AA030 SUBARU SELECT	TOOL NUMBER DESCRIPTION REMARKS 24082AA230 CARTRIDGE Troubleshooting for electrical systems. 22771AA030 SUBARU SELECT MONITOR KIT Troubleshooting for electrical systems. • English: 22771AA030 (Without printer) • German: 22771AA070 (Without printer) • French: 22771AA080 (Without printer)

2. GENERAL PURPOSE TOOLS

TOOL NAME	REMARKS
Circuit tester	Used for measuring resistance, voltage and ampere.
Pressure gauge	Used for measuring oil pressure.
Oscilloscope	Used for measuring sensor.

2. ABS Control Module and Hydraulic Control Unit (ABSCM&H/U)

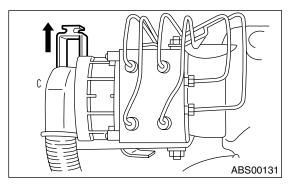
A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the air intake duct from engine compartment to facilitate removal of ABSCM&H/U.
- 3) Use an air gun to get rid of water around the ABSCM&H/U.

NOTE:

Contact will be insufficient if the terminal gets wet.

- 4) Remove the ground cable from ABSCM&H/U.
- 5) Pull off the lock of ABSCM&H/U connector to remove it.



6) Disconnect the connector from ABSCM&H/U.

CAUTION:

Do not pull the harness when disconnecting the connector.

- 7) Unlock the cable clip.
- 8) Disconnect the brake pipes from ABSCM&H/U.
- 9) Wrap the brake pipes with vinyl bag to avoid spilling brake fluid on vehicle body.

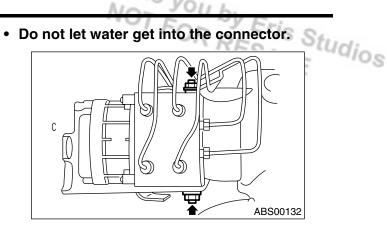
CAUTION:

Brake fluid spilt on the vehicle body will harm the painted surface; wash away quickly with water if spilt.

10) Remove the ABSCM&H/U from engine compartment.

CAUTION:

- ABSCM&H/U cannot be disassembled. Do not attempt to loosen bolts and nuts.
- Do not drop or bump the ABSCM&H/U.
- Do not turn the ABSCM&H/U upside down or place it on its side.
- Be careful to prevent foreign particles from getting into ABSCM&H/U.



B: INSTALLATION

1) Install the ABSCM&H/U bracket.

Tightening torque:

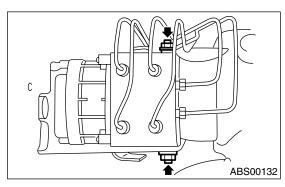
33 N·m (3.3 kgf-m, 24 ft-lb)

- 2) Apply a coat of grease (Nippeco LT or GB) to the bracket attaching bolt.
- 3) Align the width across flat portion of ABSCM& H/U side stud bolt with the bolt hole groove on bracket, and then install the ABSCM&H/U.

NOTE:

Confirm the specification mark of ABSCM&H/U.

Tightening torque: 18 N·m (1.8 kgf-m, 13.0 ft-lb)



4) Connect the brake pipes to their correct ABSCM&H/U connections.

Tightening torque: 15 N·m (1.5 kgf-m, 10.8 ft-lb)

- 5) Using the cable clip, secure the ABSCM&H/U harness to bracket.
- 6) Connect the connector to ABSCM&H/U.

NOTE:

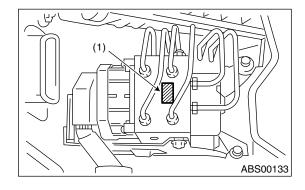
- Be sure to remove all foreign matter from inside of the connector before connecting.
- Ensure the ABSCM&H/U connector is securely
- 7) Connect the ground cable to ABSCM&H/U, and then apply grease.
- 8) Install the air intake duct.
- 9) Bleed air from the brake system.

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C: INSPECTION

- 1) Check the connected and fixed condition of connector.
- 2) Check specifications of the mark with ABSCM&H/U.

Mark	Model
CU	AT model
CV	MT model (Except Sedan STi model)
CY	Sedan STi model



(1) Mark

1. CHECKING THE HYDRAULIC UNIT ABS OPERATION BY PRESSURE GAUGE

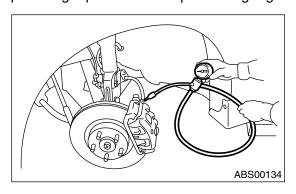
- 1) Lift-up the vehicle and remove the wheels.
- 2) Disconnect the air bleeder screws from the FL and FR caliper bodies.
- 3) Connect two pressure gauges to the FL and FR caliper bodies.

CAUTION:

- Pressure gauges used exclusively for brake fluid must be used.
- Do not employ pressure gauge previously used for transmission since the piston seal is expanded which may lead to malfunction of the brake.

NOTE:

Wrap sealing tape around the pressure gauge.



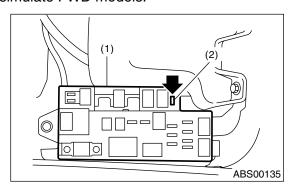
- 4) Bleed air from the pressure gauges.
- 5) Perform the ABS sequence control.
- <Ref. to ABS-9, ABS Sequence Control.>
- 6) When the hydraulic unit begins to work, and first the FL side performs decompression, holding, and compression, and then the FR side performs decompression, holding, and compression.
- 7) Read values indicated on the pressure gauge and check if the fluctuation of the values between decompression and compression meets the standard values. Also check if any irregular brake pedal tightness is felt.

	Front wheel	Rear wheel
Initial value	3,500 kPa	3,500 kPa
miliai value	(36 kgf/cm ² , 511 psi)	(36 kgf/cm ² , 511 psi)
Decom-	500 kPa	500 kPa
pressed	(5 kgf/cm ² , 73 psi) or less	(5 kgf/cm ² , 73 psi) or less
	3,500 kPa	3,500 kPa
Compressed	(36 kgf/cm ² , 511 psi)	(36 kgf/cm ² , 511 psi)
	or more	or more

- 8) Remove the pressure gauges from the FL and FR caliper bodies.
- 9) Remove the air bleeder screws from the RL and RR caliper bodies.
- 10) Connect the air bleeder screws to the FL and FR caliper bodies.
- 11) Connect two pressure gauges to the RL and RR caliper bodies.
- 12) Bleed air from the pressure gauges and the FL and FR caliper bodies.
- 13) Perform the ABS sequence control.
- <Ref. to ABS-9, ABS Sequence Control.>
- 14) When the hydraulic unit begins to work, at first the RR side performs decompression, holding, and compression, and then the RL side performs decompression, holding, and compression.
- 15) Read values indicated on the pressure gauges and check if they meet the standard value.
- 16) After checking, remove the pressure gauges from caliper bodies.
- 17) Connect the air bleeder screws to RL and RR caliper bodies.
- 18) Bleed air from the brake line.

2. CHECKING THE HYDRAULIC UNIT ABS **OPERATION WITH BRAKE TESTER**

1) In the case of AWD AT models, install a spare fuse with the FWD connector in the main fuse box to simulate FWD models.

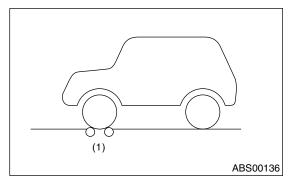


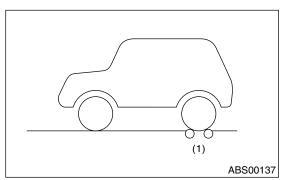
- (1) Main fuse box
- (2) FWD connector

NOTE:

AWD circuit of MT models can not be disabled because viscous coupling is used inside center differential.

- 2) Prepare for operating the ABS sequence control. <Ref. to ABS-9, ABS Sequence Control.>
- 3) Set the front wheels or rear wheels on the brake tester and set the select lever's position at "N" range.





(1) Brake tester

- 4) Operate the brake tester.
- 5) Perform the ABS sequence control.
- <Ref. to ABS-9, ABS Sequence Control.>
- 6) Hydraulic unit begins to work; and check the following working sequence.
 - (1) The FL wheel performs decompression, holding, and compression in sequence, and subsequently the FR wheel repeats the cycle.

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- (2) The RR wheel performs decompression, holding, and compression in sequence, and subsequently the RL wheel repeats the cycle.
- 7) Read values indicated on the brake tester and check if the fluctuation of values, when decompressed and compressed, meets the standard values.

	Front wheel	Rear wheel
Initial value	1,000 N (102 kgf, 225 lb)	1,000 N (102 kgf, 225 lb)
Decompressed	500 N (51 kgf, 112 lb) or less	500 N (51 kgf, 112 lb) or less
Compressed	1,000 N (102 kgf, 225 lb) or more	1,000 N (102 kgf, 225 lb) or more

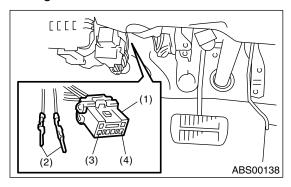
8) After checking, also check if any irregular brake pedal tightness is felt.

3. ABS Sequence Control A: OPERATION

- 1) Under the ABS sequence control, after the hydraulic unit solenoid valve is driven, the operation of the hydraulic unit can be checked by means of the brake tester or pressure gauge.
- 2) ABS sequence control can be started by diagnosis connector or Subaru Select Monitor.

1. ABS SEQUENCE CONTROL WITH DIAGNOSIS CONNECTOR

- 1) Turn the ignition switch to OFF.
- 2) Connect the diagnosis terminal to terminal No. 6 of the diagnosis connector beside driver's seat.



- (1) Diagnosis connector
- (2) Diagnosis terminals
- (3) Terminal No. 3
- (4) Terminal No. 6
- 3) Turn the ignition switch to ON.
- 4) Confirm that start code (code 11) is only displayed.
- 5) Turn the ignition switch to OFF.
- 6) Connect the diagnosis terminals to terminals No. 6 and No. 3 of diagnosis connector.
- 7) Set the speed of all wheels at 4 km/h (2 MPH) or less.
- 8) Turn the ignition switch to ON.
- 9) Within 0.5 seconds after the ABS warning light goes out, depress the brake pedal and hold it depressed.

NOTE:

Engine must not operate.

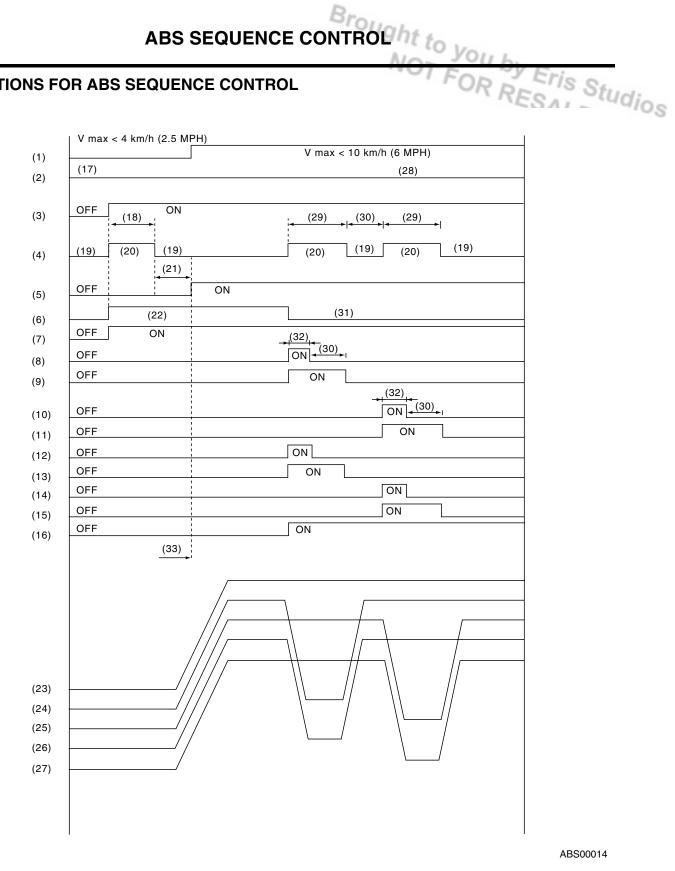
10) After completion of ABS sequence control, turn the ignition switch to OFF.

2. ABS SEQUENCE CONTROL WITH SUB-ARU SELECT MONITOR

NOTE:

- In the event of any trouble, the sequence control may not be operative. In such a case, activate the sequence control, referring to "ABS SEQUENCE CONTROL WITH DIAGNOSIS CONNECTOR". <Ref. to ABS-9, ABS SEQUENCE CONTROL WITH DIAGNOSIS CONNECTOR, ABS Sequence Control.>
- When the diagnosis terminal is connected to the diagnosis connector, the sequence control will not operate.
- 1) Connect the Subaru Select Monitor to data link connector under driver's seat instrument panel lower cover.
- 2) Turn the ignition switch to ON.
- 3) Turn the Subaru Select Monitor switch to ON.
- 4) Put the Subaru Select Monitor to "BRAKE CONTROL" mode.
- 5) When "Function check sequence" is selected, 'ABS sequence control' will start.
- 6) When the message "Press Brake Pedal Firmly" is displayed, perform the followings.
 - (1) When using the brake tester, depress the brake pedal with braking force of 1,000 N (102 kgf, 225 lb).
 - (2) When using the pressure gauge, depress the brake pedal so as to make the pressure gauge indicate 3,500 kPa (36 kg/cm², 511 psi).
- 7) When the message "Press YES" is displayed, press the YES key.
- 8) The braking system in operation is displayed on Subaru Select Monitor.

3. CONDITIONS FOR ABS SEQUENCE CONTROL



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					I FOD SETIES
(1)	Speed of wheels	(12)	RR outlet valve	(24)	Pressure of FL wheel cylinder
(2)	Terminal DK and DL	(13)	RR inlet valve	(25)	Pressure of FL wheel cylinder Pressure of FR wheel cylinder
(3)	Ignition key	(14)	RL outlet valve	(26)	Pressure of RR wheel cylinder
(4)	ABS warning light	(15)	RL inlet valve	(27)	Pressure of RL wheel cylinder
(5)	Stop light switch	(16)	Pump motor	(28)	Either HI or LO possible, if using
(6)	Signal to Transmission control	(17)	Connection to ground terminal		Subaru Select Monitor
	module (TCM)	(18)	1.5 seconds	(29)	1.4 second
(7)	Valve relay	(19)	Not illuminated	(30)	1.0 second
(8)	FL outlet valve	(20)	Illuminated	(31)	ABS working
(9)	FL inlet valve	(21)	Within 0.5 second	(32)	0.4 second
(10)	FR outlet valve	(22)	ABS not working	(33)	Point A
(11)	FR inlet valve	(23)	Pressure of master cylinder		

NOTE:

When the Subaru Select Monitor is used, control operation starts at point A. The patterns from IGN key ON to the point A show that operation is started by diagnosis connector. (However, the brake light switch must be ON before point A.)

B: SPECIFICATION

1. CONDITIONS FOR COMPLETION OF ABS SEQUENCE CONTROL

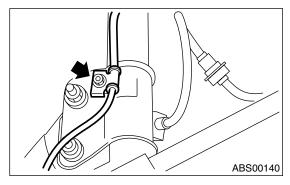
When the following conditions develop, the ABS sequence control stops and ABS operation is returned to the normal control mode.

- 1) When the speed of at least one wheel reaches 10 km/h (6 MPH).
- 2) When terminal No. 3 or No. 6 are separated from diagnosis terminals. (When the Subaru Select Monitor is not used.)
- 3) When the brake pedal is released during sequence control and the braking lamp switch is set to off.
- 4) When the brake pedal is depressed after ignition key is turned to ON, and before ABS warning light goes out. (When the Subaru Select Monitor is not used.)
- 5) When the brake pedal is not depressed after ignition key is turned to ON, and within 0.5 seconds after ABS warning light goes out. (When the Subaru Select Monitor is not used.)
- 6) After completion of the sequence control.
- 7) When malfunction is detected. (When the Subaru Select Monitor is used.)

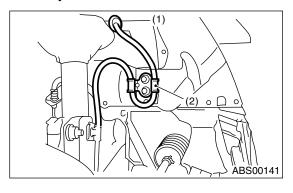
4. Front ABS Wheel Speed Sensor

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Disconnect the front ABS wheel speed sensor connector located next to the front strut mounting house in engine compartment. Pull the connector out from grommet hole to tire side.
- 3) Remove the bolts which secure the sensor harness to strut.



4) Remove the bolts which secure the sensor harness to body.

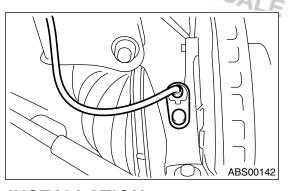


- (1) To front ABS wheel speed sensor connector
- (2) Bracket
- 5) Remove the bolts which secure the front ABS wheel speed sensor to housing, and remove the front ABS wheel speed sensor.

CAUTION:

Be careful not to damage the pole piece located at tip of the sensor and teeth faces during removal.

Do not pull the sensor harness during removal.

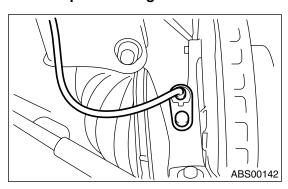


B: INSTALLATION

1) Temporarily install the front ABS wheel speed sensor on housing.

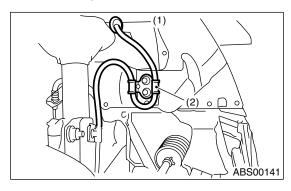
CAUTION:

Be careful not to strike the ABS wheel speed sensor's pole piece against tone wheel and adjacent metal parts during installation.



2) Install the front ABS wheel speed sensor on strut and wheel apron bracket.

Tightening torque: 33 N⋅m (3.3 kgf-m, 24 ft-lb)



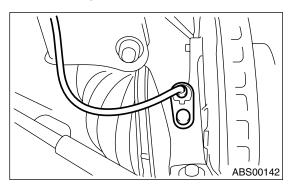
- (1) To front ABS wheel speed sensor connector
- (2) Bracket

3) Check the ABS wheel speed sensor gap. <Ref. to ABS-13, SENSOR GAP, INSPECTION, Front ABS Wheel Speed Sensor.> After standard clearance is obtained, tighten the ABS wheel speed sensor on housing to specified torque.

If the clearance is outside specification, readjust using spacer (Part No. 26755AA000).

ABS wheel speed sensor standard clearance: 0.3 — 0.8 mm (0.012 — 0.031 in)

Tightening torque: 33 N·m (3.3 kgf-m, 24 ft-lb)



NOTE:

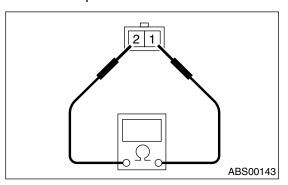
- Check the marks on the harness and make sure that no kink exists. (RH: White, LH: Yellow)
- Make sure the harness is not pulled and does not contact to suspension or body when steering wheel is turned.
- 4) After confirmation of the ABS wheel speed sensor clearance, connect the connector to ABS wheel speed sensor.
- 5) Connect the battery ground cable to battery.

C: INSPECTION

1. ABS WHEEL SPEED SENSOR

- 1) Check the pole piece of ABS wheel speed sensor for foreign particles or damage. If necessary, clean the pole piece or replace ABS wheel speed sensor.
- 2) Measure the ABS wheel speed sensor resistance.

If the resistance is outside standard value, replace the ABS wheel speed sensor with a new one.



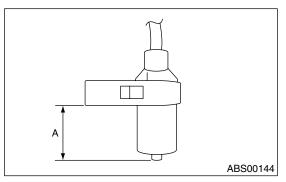
Terminal No.	Standard	Ud:
1 and 2	1.25±0.25 kΩ	100

NOTE:

Check the ABS wheel speed sensor cable for discontinuity. If necessary, replace with a new one.

2. SENSOR GAP

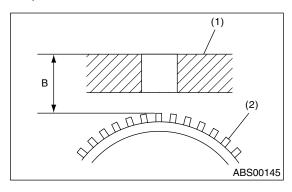
1) Measure the distance "A" between ABS wheel speed sensor surface and sensor pole face.



2) Measure the distance "B" between surface where the front axle housing meets the ABS wheel speed sensor, and the tone wheel.

NOTE:

Measure so that the gauge touches the tone wheel teeth top.



- (1) Axle housing
- (2) Tone wheel
- 3) Find the gap between the ABS wheel speed sensor pole face and the surface of the tone wheel teeth by putting the measured values in the formula below and calculating.

ABS wheel speed sensor clearance = B - A

ABS wheel speed sensor standard clearance: 0.3 — 0.8 mm (0.012 — 0.031 in)

NOTE:

If the clearance is out of specification, readjust using spacer (Part No. 26755AA000).

FOR RESALE

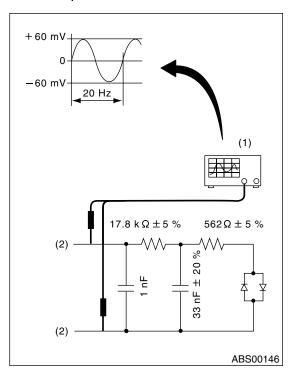
3. OUTPUT VOLTAGE

Output voltage can be checked by the following method. Install the resistor and condenser, then rotate the wheel about 2.75 km/h (2 MPH) or equivalent.

Output voltage specification: 0.12 to 1 V (at 20 Hz)

NOTE:

Regarding terminal No., please refer to item 1. ABS WHEEL SPEED SENSOR. <Ref. to ABS-13, ABS WHEEL SPEED SENSOR, INSPECTION, Front ABS Wheel Speed Sensor.>



- (1) Oscilloscope
- (2) Terminal

D: ADJUSTMENT

Adjust the gap using spacer (Part No. 26755A000).

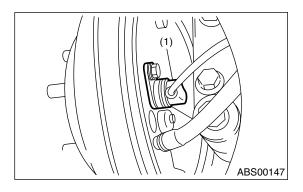
5. Rear ABS Wheel Speed Sensor

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Lift-up the vehicle.
- 3) Remove the rear seat and disconnect the rear ABS wheel speed sensor connector. Pull the connector out from grommet hole to under floor.
- 4) Remove the rear sensor harness bracket from the rear trailing link and bracket.
- 5) Remove the rear ABS wheel speed sensor from back plate.

CAUTION:

- Be careful not to damage the pole piece located at tip of the sensor and teeth faces during removal.
- Do not pull the sensor harness during removal.



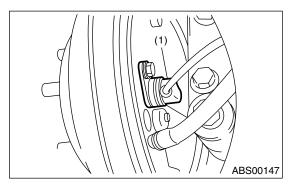
- (1) Rear ABS wheel speed sensor
- 6) Remove the rear tone wheel while removing the hub from housing and hub assembly. <Ref. to DS-23, REMOVAL, Rear Axle.>

B: INSTALLATION

- 1) Install the rear tone wheel on hub, then rear housing on hub. <Ref. to DS-26, ASSEMBLY, Rear Axle.>
- 2) Temporarily install the rear ABS wheel speed sensor on back plate.

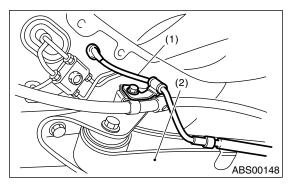
CAUTION:

Be careful not to strike the ABS wheel speed sensor's pole piece against tone wheel and adjacent metal parts during installation.



- (1) Rear ABS wheel speed sensor
- 3) Install the rear drive shaft to rear housing and rear differential spindle. <Ref. to DS-24, INSTAL-LATION, Rear Axle.>
- 4) Install the rear sensor harness on rear trailing link.

Tightening torque: 33 N·m (3.3 kgf-m, 24 ft-lb)



- (1) Rear sensor harness
- (2) Trailing link
- 5) Check the ABS wheel speed sensor gap. <Ref. to ABS-16, SENSOR GAP, INSPECTION, Rear ABS Wheel Speed Sensor.> After standard clearance is obtained, tighten the ABS wheel speed sensor on back plate to specified torque.

If the clearance is outside specification, readjust using spacer (Part No. 26755AA000).

ABS wheel speed sensor standard clearance: 0.7 — 1.2 mm (0.028 — 0.047 in)

Tightening torque:

33 N·m (3.3 kgf-m, 24 ft-lb)

NOTE:

Check the marks on the harness and make sure no kink exists. (RH: Light blue, LH: Brown)

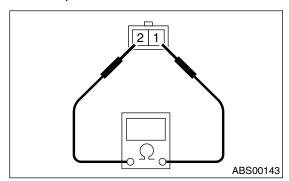
- 6) After confirmation of the ABS wheel speed sensor clearance, connect the connector to ABS wheel speed sensor.
- 7) Connect the battery ground cable to battery.

C: INSPECTION

1. ABS WHEEL SPEED SENSOR

- 1) Check the pole piece of ABS wheel speed sensor for foreign particles or damage. If necessary, clean the pole piece or replace ABS wheel speed sensor.
- 2) Measure the ABS wheel speed sensor resistance.

If resistance is out of standard value, replace the ABS wheel speed sensor with a new one.



Terminal No.	Standard
1 and 2	1.15±0.115 kΩ

NOTE:

Check the ABS wheel speed sensor cable for discontinuity. If necessary, replace with a new one.

2. SENSOR GAP

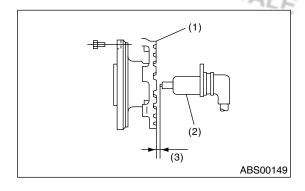
1) Measure the clearance between tone wheel and ABS wheel speed sensor at whole periphery.

NOTE:

If clearance is narrow, adjust by using spacer (Part No. 26755AA000).

If clearance is wide, check the outputted voltage then replace the ABS wheel speed sensor or tone wheel if the outputted voltage is outside specification.

ABS wheel speed sensor clearance: 0.7 — 1.2 mm (0.028 — 0.047 in)



- (1) Tone wheel
- (2) ABS wheel speed sensor
- (3) Sensor gap

3. OUTPUT VOLTAGE

REAR ABS WHEEL SPEED SENSOH

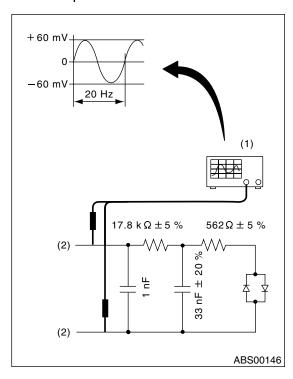
ADS

FOR RESALE Output voltage can be checked by the following method. Install the resistor and condenser, then rotate the wheel about 2.75 km/h (2 MPH) or equivalent.

Output voltage specification: 0.12 — 1 V (at 20 Hz)

NOTE:

Regarding terminal No., please refer to item 1. ABS WHEEL SPEED SENSOR. < Ref. to ABS-16, ABS WHEEL SPEED SENSOR, INSPECTION, Rear ABS Wheel Speed Sensor.>



- (1) Oscilloscope
- (2) Terminal

D: ADJUSTMENT

Adjust the gap using No. spacer (Part 26755AA000).

FRONT TONE WHEEL Ught to you by AOT FOR RESALE

6. Front Tone Wheel

A: REMOVAL

Refer to Front Drive Shaft, because front tone wheel is integrated with front drive shaft. <Ref. to DS-29, REMOVAL, Front Drive Shaft.>

B: INSTALLATION

Refer to Front Drive Shaft, because front tone wheel is integrated with front drive shaft. <Ref. to DS-29, INSTALLATION, Front Drive Shaft.>

C: INSPECTION

Visually check the tone wheel's teeth (44 pieces) for cracks or dents. If necessary, replace the tone wheel with a new one.

NOTE:

Replace the BJ assembly with a new one as a single unit if there are any defects found on tone wheel is unitized with BJ assembly of drive shaft.

REAR TONE WHEEL ABS FOR RESALE

7. Rear Tone Wheel

A: REMOVAL

Refer to Rear Axle, because the rear tone wheel is installed to rear hub.

<Ref. to DS-23, REMOVAL, Rear Axle.>

B: INSTALLATION

Refer to Rear Axle, because the rear tone wheel is installed to rear hub.

<Ref. to DS-24, INSTALLATION, Rear Axle.>

C: INSPECTION

Visually check the tone wheel's teeth (44 pieces) for cracks or dents. If necessary, replace the tone wheel with a new one.

NOT FOR RESALE

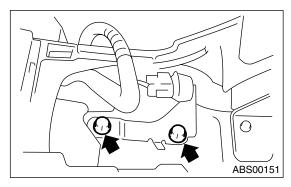
8. G Sensor

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the console cover.
- <Ref. to EI-43, REMOVAL, Console Box.>
- 3) Disconnect the connector from G sensor.
- 4) Remove the G sensor from body.

CAUTION:

- Do not drop or bump the G sensor.
- G sensor and the bracket are integrated into one unit. Therefore, do not disassemble it.



B: INSTALLATION

Install in the reverse order of removal.

CAUTION:

Do not drop or bump the G sensor.

Tightening torque:

18 N·m (1.8 kgf-m, 13.0 ft-lb)

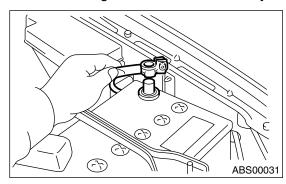
C: INSPECTION

	G SENSOR ABS				
C:	INSPECTION	Α.	OT FOR	RESALE	
	Step	Check	Yes	No	
1	CHECK SUBARU SELECT MONITOR.	Do you have a SUBARU SELECT MONITOR?	Go to step 5.	Go to step 2.	
2	CHECK G SENSOR. 1) Turn the ignition switch to OFF. 2) Remove the G sensor from vehicle. 3) Connect the connector to G sensor. 4) Turn the ignition switch to ON. 5) Measure the voltage between G sensor connector terminals. Connector & terminal (B292) No. 2 (+) — No. 3 (-):	Is the voltage 2.3±0.2 V when G sensor is horizontal?	Go to step 3.	Replace the G sensor.	
3	CHECK G SENSOR. Measure the voltage between G sensor connector terminals. Connector & terminal (B292) No. 2 (+) — No. 3 (-):	Is the voltage 3.9±0.2 V when G sensor is inclined forwards to 90°?	Go to step 4.	Replace the G sensor.	
4	CHECK G SENSOR. Measure the voltage between G sensor connector terminals. Connector & terminal (B292) No. 2 (+) — No. 3 (-):	Is the voltage 0.7±0.2 V when G sensor is inclined backwards to 90°?	G sensor is normal.	Replace the G sensor.	
5	2)Connect the Subaru Select Monitor to data link connector. 3)Turn the Subaru Select Monitor into {BRAKE CONTROL} mode. 4)Set the display in the {Current Data Display & Save} mode. 5)Read the G sensor output voltage.	Is the indicated reading 2.3±0.2 V when the vehicle is in horizontal position?	Go to step 6.	Replace the G sensor.	
6	1)Remove the console box.	Is the indicated reading 3.9±0.2 V when G sensor is inclined forwards to 90°?	Go to step 7.	Replace the G sensor.	
7		Is the indicated reading 0.7±0.2 V when G sensor is inclined backwards to 90°?	G sensor is normal.	Replace the G sensor.	

9. Lateral G Sensor

A: REMOVAL

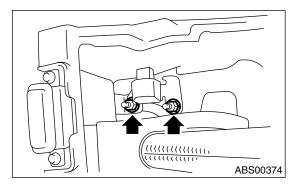
1) Disconnect the ground cable from battery.



- 2) Remove the console cover.
- <Ref. to EI-43, REMOVAL, Console Box.>
- 3) Disconnect the connector from lateral G sensor.
- 4) Remove the lateral G sensor from vehicle.

CAUTION:

Do not drop or bump the lateral G sensor.



B: INSTALLATION

Install in the reverse order of removal.

CAUTION:

Do not drop or bump the lateral G sensor.

Tightening torque:

18 N⋅m (1.8 kgf-m, 13.0 ft-lb)

C: INSPECTION

	LATERAL G SENSOR ABS					
C:	INSPECTION					
	Step	Check	Yes	No		
1	CHECK SUBARU SELECT MONITOR.	Do you have a SUBARU SELECT MONITOR?	Go to step 5.	Go to step 2.		
2	CHECK LATERAL G SENSOR. 1) Turn the ignition switch to OFF. 2) Remove the lateral G sensor from vehicle. 3) Connect the connector to lateral G sensor. 4) Turn the ignition switch to ON. 5) Measure the voltage between lateral G sensor connector terminals. Connector & terminal (B257) No. 2 (+) — No. 3 (-):	Is the voltage 2.5±0.2 V when lateral G sensor is horizontal?	Go to step 3.	Replace the lateral G sensor.		
3	CHECK LATERAL G SENSOR. Measure the voltage between lateral G sensor connector terminals. Connector & terminal (B257) No. 2 (+) — No. 3 (-):	Is the voltage 3.5±0.2 V when lateral G sensor is inclined forwards to 90°?	Go to step 4.	Replace the lateral G sensor.		
4	CHECK LATERAL G SENSOR. Measure the voltage between lateral G sensor connector terminals. Connector & terminal (B257) No. 2 (+) — No. 3 (-):	Is the voltage 1.5±0.2 V when lateral G sensor is inclined backwards to 90°?	Lateral G sensor is normal.	Replace the lateral G sensor.		
5	CHECK LATERAL G SENSOR. 1) Turn the ignition switch to OFF. 2) Connect the Subaru Select Monitor to data link connector. 3) Turn the Subaru Select Monitor into {BRAKE CONTROL} mode. 4) Set the display in the {Current Data Display & Save} mode. 5) Read the lateral G sensor output voltage.	Is the indicated reading 2.5±0.2 V when the vehicle is in horizontal position?	Go to step 6.	Replace the lateral G sensor.		
6	CHECK LATERAL G SENSOR. 1)Remove the console box. 2)Remove the lateral G sensor from vehicle. (Do not disconnect the connector.) 3)Read the Subaru Select Monitor display.	Is the indicated reading 3.5±0.2 V when lateral G sensor is inclined forwards to 90°?	Go to step 7.	Replace the lateral G sensor.		
7	CHECK LATERAL G SENSOR. Read the Subaru Select Monitor display.	Is the indicated reading 1.5±0.2 V when lateral G sensor is inclined backwards to 90°?	Lateral G sensor is normal.	Replace the lateral G sensor.		