SUBARU.

NUMBER 18-24-95

SERVICE BULLETIN

APPLICABILITY 1996 LEGACY

DATE 11/9/95

SUBJECT Service Manual Supplement (MSA5T9602A) Correction Pages

Please replace the attached correction pages in the 1996 Legacy Service Manual Supplement. These pages are indicated by a revision date of 9/95 at the bottom.

CAUTION

VEHICLE SERVICING PERFORMED BY UNTRAINED PERSONS COULD RESULT IN SERIOUS INJURY TO THOSE PERSONS OR TO OTHERS. Subaru Service Bulletins are intended for use by professional technicians ONLY. They are written to inform those technicians of conditions that may occur in some vehicles, or to provide information that could assist in the proper servicing of the vehicle. Properly trained technicians have the equipment, tools, safety instructions, and know-how to do the job correctly and safely. If a condition is described, DO NOT assume that this Service Bulletin applies to your vehicle, or that your vehicle will have that condition.

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SCHEDULE OF INSPECTION AND MAINTENANCE SERVICES

All states except California and Canada

Continue periodic maintenance beyond 192,000 km (120,000 miles) or 120 months by returning to the first column of the mainte- nance schedule and adding 192,000 km (120,000 miles) or 120 months to the column head- ings.				Perfo (1) c main	rt, coi rm or (P) itena	nce o	omm perat	blace ende	if nec d ser	vice f	ry. or sa or al	ife vel I state I be p	exes exe	cept (Califo	ornia. aliforr	nia ve	hicles	as w	ell.			
				mbe	r of m						VAL heve		ure fir	ret)									
MAINTENANCE			3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75	82.5	90	97.5	105	112.5	120	REMARKS			
ITEM x 1,000 km			4.8	12	24	36	48	60	72	84	96	108	120	132	144	156	168	180	192	NEIWIAANO			
		x 1,000 miles	3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75	82.5	90	97.5	105	112.5	120				
1	Drive belt(s) [Exce	pt camshaft]					I				R				Ι			-	R				
	Camshaft drive	2200 cc					1				R	i.			Ι				R				
2	belt	2500 cc					*				*				1*		R						
3	Engine oil		R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	See NOTE 1)			
4	4 Engine oil filter			R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	See NOTE 1)			
5	Replace engine coolant and in- 5 spect cooling system, hoses and connections						Р				Ρ				Ρ				Р				
6		Replace fuel filter and inspect fuel system, hoses and connections					(P)				Ρ				(P)				Р	See NOTE 2), 6) & 7)			
7	Air cleaner elemen	ner element					R				R				R				R	See NOTE 8)			
8	Spork plugs	2200 cc					R				R	·			R			L	R				
Ľ	Spark plugs	2500 cc		ļ							R			ļ		<u> </u>		<u> </u>	R				
9	Transmission/Differential (Front & Rear) lubricants (Gear oil)		k				ł								1					See NOTE 3)			
10	Automatic transmi	ssion fluid					1								I					See NOTE 4)			
11	Brake fluid						R				R	ĺ			R			ļ	R	See NOTE 5)			
12	Disc brake pads and discs, Front and rear axle boots and axle shaft joint portions		ft		1		1		1		1		1		I		F		1	See NOTE 6)			
13	Brake linings and	rake linings and drums					I				1			[1	See NOTE 6)			
14	14 Inspect brake line and check op- eration of parking and service brake system				Р		P		Р		Р		Р		Р		Р		Р	See NOTE 6)			
15	15 Clutch and hill-holder system				1	<u> </u>		<u> </u>	I	L	1			L		<u> </u>	1	 	1				
16	16 Steering and suspension				1		1		1		1		1		1	<u> </u>		 	1	See NOTE 6)			
17 Front and rear wheel bearing lu- bricant										(1)								(1)					
18	Supplemental rest	_						Ins	spect	ever	y 10 y	ears											

NOTE:

- When the vehicle is used under severe driving conditions such as those mentioned below*, the engine oil and filter should be changed every 6,000 km (3,750 miles) or 3.5 months.
- 2) When the vehicle is used in extremely cold or hot weather areas, contamination of the filter may occur and filter replacement should be performed more often.
- 3) When the vehicle is frequently operated under severe conditions, replacement should be performed every 48,000 km (30,000 miles).
- 4) When the vehicle is frequently operated under severe conditions, replacement should be performed every 24,000 km (15,000 miles).
- 5) When the vehicle is used in high humidity areas or in mountainous areas, change the brake fluid every 24,000 km (15,000 miles) or 15 months, whichever occurs first.
- 6) When the vehicle is used under severe driving conditions such as those mentioned below*, inspection should be performed every 12,000 km (7,500 miles) or 7.5 months, whichever occurs first.
- This inspection is not required to maintain emission warranty eligibility and it does not affect the manufacturer's obligations under EPA's in-use compliance program.
- 8) When the vehicle is used in extremely dusty conditions, the air cleaner element should be replaced more often.
 - * Examples of severe driving conditions:
 - (1) Repeated short distance driving. (Items 3, 12 and 13 only)
 - (2) Driving on rough and/or muddy roads. (Items 12, 13 and 16 only)
 - (3) Driving in dusty conditions.
 - (4) Driving in extremely cold weather. (Items 3 and 16 only)
 - (5) Driving in areas where roads salts or other corrosive materials are used. (Items 6, 12, 13, 14 and 16 only)
 - (6) Living in coastal areas. (Items 6, 12, 13, 14 and 16 only)
 - (7) Towing a trailer (Item 3, 4, 10, 12 and 13 only)

PERIODIC MAINTENANCE SERVICES

California

b n to 1	Continue periodic m eyond 192,000 km hiles) or 120 months l to the first column of ance schedule at 92,000 km (120,00 20 months to the co ngs.	l: tr	Perfo (1)c main	rt, coi rm or (P) itena		omm perat	blace ende	if neo d ser	vice f iired f	ry. or sa for al	l state	es ex	cept	Califo		nia ve	hicles	as w	ell.	
			(Nu	imbe	r of m		NTEN s or k					r occ	urs fi	rst)						
MAINTENANCE Months			3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75	82.5	90	97.5	105	112.5	120	REMARKS
	ITEM x 1,000 km		4.8	12	24	36	48	60	72	84	96	108	120	132	144	156	168	180	192	
			; 3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75	82.5	90	97.5	105	112.5	120	
1	Drive belt(s) [Exce	pt camshaft]					Ι				1				1		R			
2	Camshaft drive bel	t					1*				*				i *		R			
3	Engine oil		R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	See NOTE 1)
4	4 Engine oil filter			R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	See NOTE 1)
Replace engine coolant and in- 5 spect cooling system, hoses and connections							Ρ				Ρ				Ρ				P	
6	6 Replace fuel filter and inspect fuel system, hoses and connections						(P)				(P)				(P)			*	Р	See NOTE 2), 6) & 7)
7	7 Air cleaner element						R				R				R				R	See NOTE 8)
8	Sport pluge	2200 cc					R				R				R				R	
Ľ	Spark plugs	2500 cc									R								R	
9	9 Transmission/Differential (Front & Rear) lubricants (Gear oil)		£												1					See NOTE 3)
10	0 Automatic transmission fluid						1								1					See NOTE 4)
11	Brake fluid						R				R				R				R	See NOTE 5)
12	Disc brake pads and discs, Front and rear axle boots and axle shaft joint portions				I		i		1		I		1		1		1		I	See NOTE 6)
13	3 Brake linings and drums						I				T				1				I	See NOTE 6)
14	 Inspect brake line and check op- eration of parking and service brake system 				Р		Ρ		Ρ		Ρ		P		Р		Ρ		Р	See NOTE 6)
15	15 Clutch and hill-holder system				1		Ι		I				1						1	
16	16 Steering and suspension				1		1		1		1		I		1	L	1	ļ	1	See NOTE 6)
17	17 Front and rear wheel bearing lu- bricant										(I)								(1)	
18 Supplemental restraint system				Inspect every 10 years																

NOTE:

- 1) When the vehicle is used under severe driving conditions such as those mentioned below*, the engine oil and filter should be changed every 6,000 km (3,750 miles) or 3.5 months.
- 2) When the vehicle is used in extremely cold or hot weather areas, contamination of the filter may occur and filter replacement should be performed more often.
- 3) When the vehicle is frequently operated under severe driving conditions, replacement should be performed every 48,000 km (30,000 miles).
- 4) When the vehicle is frequently operated under severe driving conditions, such as mountain driving replacement should be performed every 24,000 km (15,000 miles).
- 5) When the vehicle is used in high humidity areas or in mountainous areas, change the brake fluid every 24,000 km (15,000 miles) or 15 months, whichever occurs first.
- 6) When the vehicle is used under severe driving conditions such as those mentioned below*, inspection should be performed every 12,000 km (7,500 miles) or 7.5 months, whichever occurs first.
- 7) This inspection is not required to maintain emission warranty eligibility and it does not affect the manufacturer's obligations under EPA's in-use compliance program.
- 8) When the vehicle is used in extremely dusty conditions, the air cleaner element should be replaced more often.

* Examples of severe driving conditions:

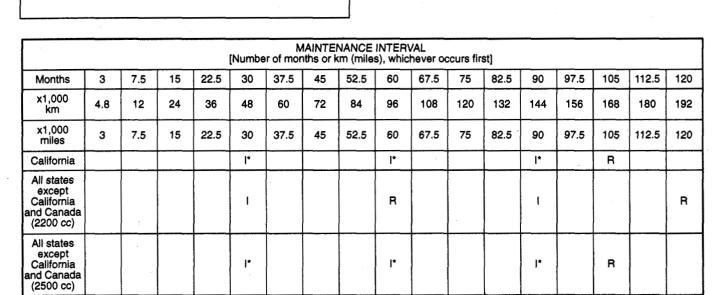
- (1) Repeated short distance driving. (Items 3, 12 and 13 only)
- (2) Driving on rough and/or muddy roads. (Items 12, 13 and 16 only)
- (3) Driving in dusty conditions.
- (4) Driving in extremely cold weather. (Items 3 and 16 only)
- (5) Driving in areas where roads salts or other corrosive materials are used. (Items 6, 12, 13, 14 and 16 only)
- (6) Living in coastal areas. (Items 6, 12, 13, 14 and 16 only)
- (7) Towing a trailer (Item 3, 4, 10, 12 and 13 only)

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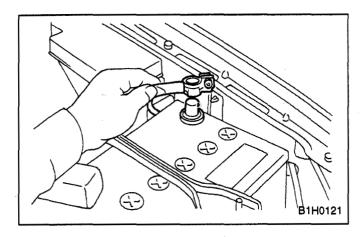
2. Camshaft Drive Belt (Timing Belt)

(Timing Belt)

2. Camshaft Drive Belt



*: This maintenance operation is required for all state except California. However, we do recommend that this operation be performed on California vehicles as well.



A: REPLACEMENT

- 2. DOHC MODEL
- 1) Disconnect ground cable (-) from battery.