1. General Description

A: SPECIFICATION

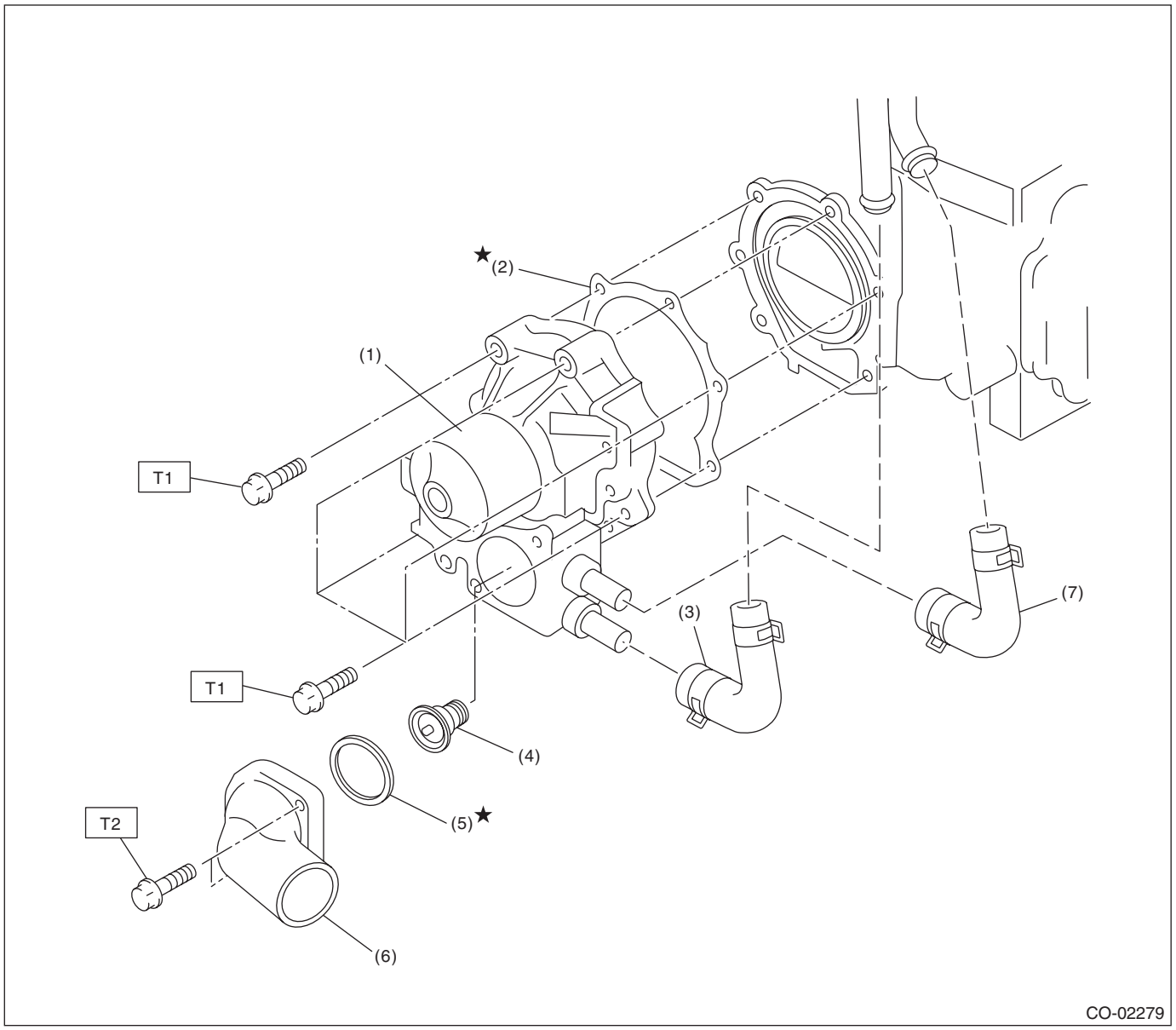
Cooling system			Electric fan + Forced engine coolant circulation system
Total engine coolant capacity		ℓ (US qt, Imp qt)	MT: approx. 7.3 (7.7, 6.4) AT: approx. 7.2 (7.6, 6.3)
Water pump	Type		Centrifugal impeller type
	Discharge performance I	Discharge rate ℓ (US gal, Imp gal) /min	20 (5.3, 4.4)
		Pump speed — Discharge pressure	760 rpm — 2.9 kPa (0.3 mAq)
		Engine coolant temperature	80°C (176°F)
	Discharge performance II	Discharge rate ℓ (US gal, Imp gal) /min	100 (26.4, 22.0)
		Pump speed — Discharge pressure	3,000 rpm — 49.0 kPa (5.0 mAq)
		Engine coolant temperature	80°C (176°F)
	Discharge performance III	Discharge rate ℓ (US gal, Imp gal) /min	200 (52.8, 44.0)
		Pump speed — Discharge pressure	6,000 rpm — 225.4 kPa (23.0 mAq)
		Engine coolant temperature	80°C (176°F)
	Impeller diameter	mm (in)	76 (2.99)
	Number of impeller vanes		8
	Pump pulley diameter	mm (in)	60 (2.36)
	Clearance between impeller and case	Standard mm (in)	0.5 — 1.5 (0.020 — 0.059)
Thermostat	Type		Wax pellet type
	Starting temperature to open		76 — 80°C (169 — 176°F)
	Fully opens		91°C (196°F)
	Valve lift	mm (in)	9.0 (0.354) or more
	Valve bore	mm (in)	35 (1.38)
Radiator fan	Motor input	Main fan W	120
		Sub fan W	120
	Fan diameter / Blade	Main fan	320 mm (12.6 in)/5
		Sub fan	320 mm (12.6 in)/7
Radiator	Type		Down flow
	Core dimensions	Width × Height × Thickness mm (in)	687.4 × 340 × 16 (27.06 × 13.39 × 0.63)
	Pressure range in which cap valve is open	Coolant filler tank side kPa (kg/cm^2, psi)	Above: 108±15 (1.1±0.15, 16±2) Below: –1.0 to –4.9 (–0.01 — –0.05, –0.1 — –0.7)
		Radiator side kPa (kg/cm^2, psi)	Above only: 137±14.7 (1.40±0.15, 20±2.1)
	Fins		Corrugated fin type
Reservoir tank	Capacity	ℓ (US qt, Imp qt)	0.45 (0.48, 0.40)

Coolant	Recommended materials	Item number	Alternative
Coolant	SUBARU coolant	000016218	Phosphoric acid (non-amine) type
Water for dilution	Distilled water	—	Soft water or tap water
Cooling system protective agent	Cooling system conditioner	SOA345001	None

Vehicle speed	A/C compressor load	Engine coolant temperature		
		Increase: 94°C (201°F) or less Decrease: 91°C (196°F) or less	Increase: 95 — 96°C (203 — 205°F) Decrease: 92 — 94°C (198 — 201°F)	Increase: 97°C (207°F) or more Decrease: 95°C (203°F) or more
		Radiator fan operation	Radiator fan operation	Radiator fan operation
During acceleration: 19 km/h (12 MPH) or less During deceleration: 10 km/h (6 MPH) or less	OFF	OFF	Low-Speed	High-Speed
	Low	Low-Speed	Low-Speed	High-Speed
	High	High-Speed	High-Speed	High-Speed
During acceleration: 20 — 69 km/h (12 — 43 MPH) During deceleration: 11 — 64 km/h (7 — 40 MPH)	OFF	OFF	Low-Speed	High-Speed
	Low	High-Speed	High-Speed	High-Speed
	High	High-Speed	High-Speed	High-Speed
During acceleration: 70 — 105 km/h (43 — 65 MPH) During deceleration: 65 — 103 km/h (40 — 64 MPH)	OFF	OFF	Low-Speed	High-Speed
	Low	High-Speed	High-Speed	High-Speed
	High	High-Speed	High-Speed	High-Speed
During acceleration: 106 km/h (66 MPH) or more During deceleration: 104 km/h (65 MPH) or more	OFF	OFF	High-Speed	High-Speed
	Low	High-Speed	High-Speed	High-Speed
	High	High-Speed	High-Speed	High-Speed

B: COMPONENT

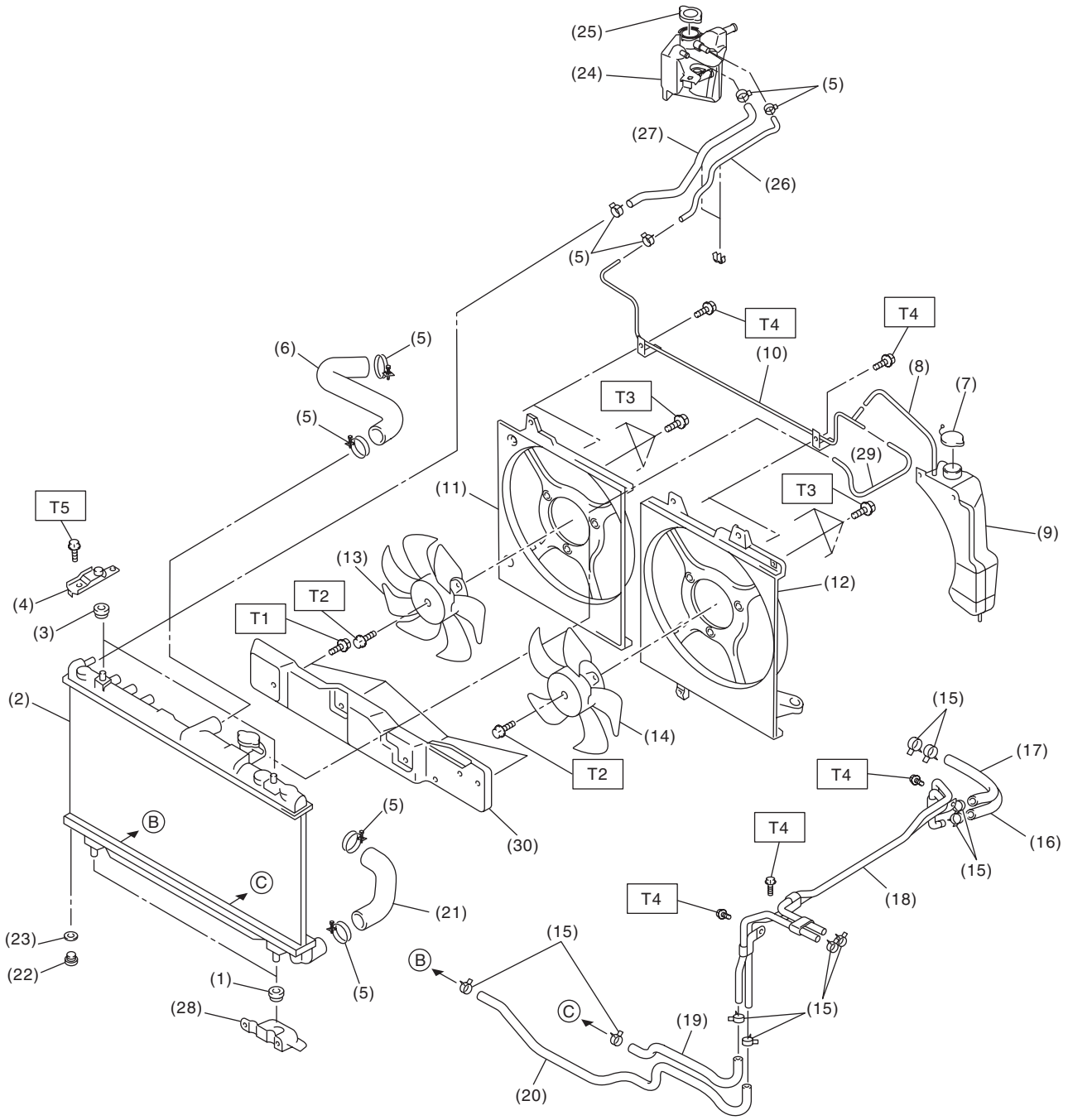
1. WATER PUMP



(1) Water pump ASSY
(2) Gasket
(3) Heater by-pass hose
(4) Thermostat
(5) Gasket
(6) Thermostat cover
(7) Coolant filler tank by-pass hose

Tightening torque:N·m (kgf-m, ft-lb)
T1: First 12 (1.2, 8.9)
Second 12 (1.2, 8.9)
T2: 12 (1.2, 8.9)

2. RADIATOR AND RADIATOR FAN



CO-02299

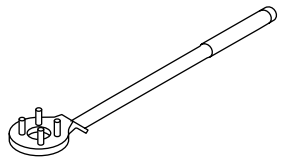
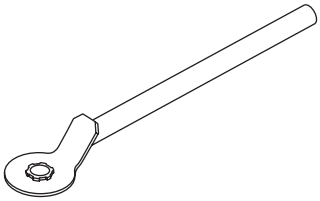
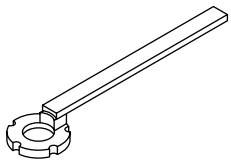
(1) Radiator lower cushion
(2) Radiator
(3) Radiator upper cushion
(4) Radiator upper bracket
(5) Clamp
(6) Radiator hose A
(7) Engine coolant reservoir tank cap
(8) Over flow hose A
(9) Engine coolant reservoir tank
(10) Over flow pipe
(11) Radiator sub fan shroud
(12) Radiator main fan shroud
(13) Radiator sub fan ASSY
(14) Radiator main fan ASSY
(15) ATF hose clamp (AT model)
(16) ATF hose A (AT model)
(17) ATF hose B (AT model)
(18) ATF pipe (AT model)
(19) ATF hose C (AT model)
(20) ATF hose D (AT model)
(21) Radiator hose B
(22) Radiator drain plug
(23) O-ring
(24) Engine coolant filler tank
(25) Radiator cap (Engine coolant filler tank cap)
(26) Coolant filler tank hose A
(27) Coolant filler tank hose B
(28) Radiator lower bracket
(29) Over flow hose B
(30) Heat shield cover (AT model)

Tightening torque:N·m (kgf-m, ft-lb)
T1: 3 (0.3, 2.2)
T2: 3.4 (0.35, 2.5)
T3: 5 (0.5, 3.6)
T4: 7.5 (0.76, 5.5)
T5: 12 (1.2, 8.9)

C: CAUTION

• Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
• Remove contamination including dirt and corrosion before removal, installation or disassembly.
• Keep the disassembled parts in order and protect them from dust and dirt.
• Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
• Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
• Be sure to tighten fasteners including bolts and nuts to the specified torque.
• Place shop jacks or rigid racks at the specified points.
• Before disconnecting connectors of sensors or units, be sure to disconnect the ground cable from the battery.

D: PREPARATION TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 ST-499977100	499977100	CRANK PULLEY WRENCH	Used to stop rotation of the crank pulley when loosening or tightening crank pulley bolts.
 ST-499977500	499977500	CAM SPROCKET WRENCH	Used for removing and installing intake cam sprocket.
 ST-499207400	499207400	CAM SPROCKET WRENCH	Used for removing and installing exhaust cam sprocket.