

# Spark Plug

## IGNITION

## 2. Spark Plug

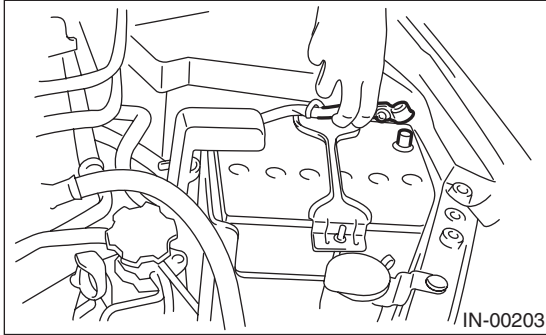
### A: REMOVAL

#### Spark plug:

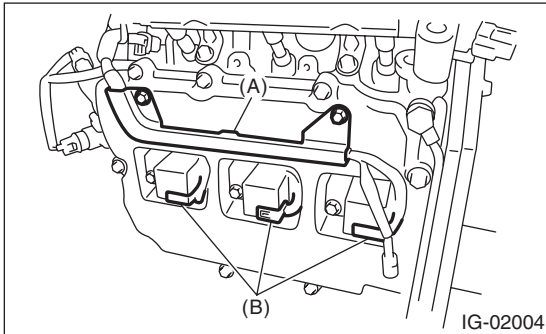
Refer to "SPECIFICATION" for the spark plug. <Ref. to IG(H6DO)-2, SPECIFICATION, General Description.>

#### 1. RH SIDE

- 1) Remove the collector cover.
- 2) Disconnect the ground cable from the battery.



- 3) Remove the air cleaner case. <Ref. to IN(H6DO)-5, REMOVAL, Air Cleaner Case.>
- 4) Remove the bracket (A).
- 5) Disconnect the connector (B) from ignition coil.

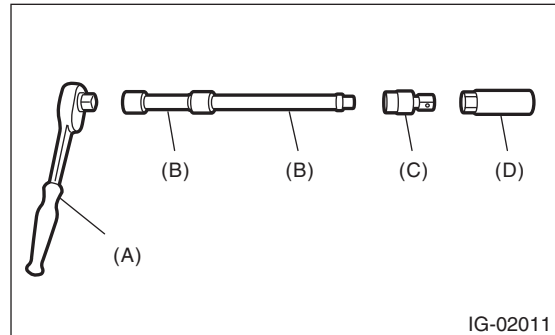
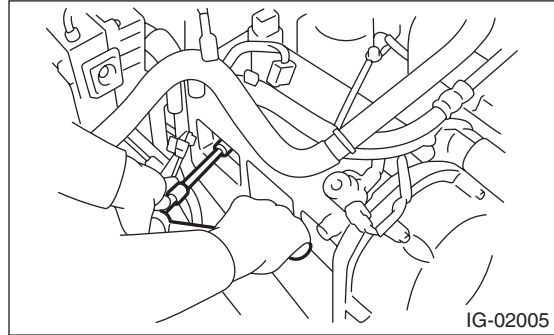


- 6) Remove the ignition coil.

#### NOTE:

Turn the #5 ignition coil to remove it.

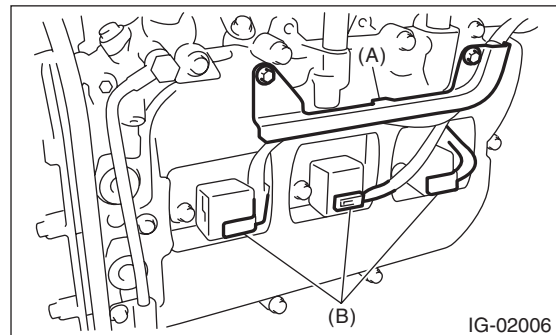
- 7) Remove the spark plug with a spark plug socket.



- (A) Ratchet handle
- (B) Extension bar
- (C) Universal joint
- (D) Spark plug socket

#### 2. LH SIDE

- 1) Remove the collector cover.
- 2) Remove the battery and battery carrier.
- 3) Remove the bracket (A).
- 4) Disconnect the connector (B) from ignition coil.

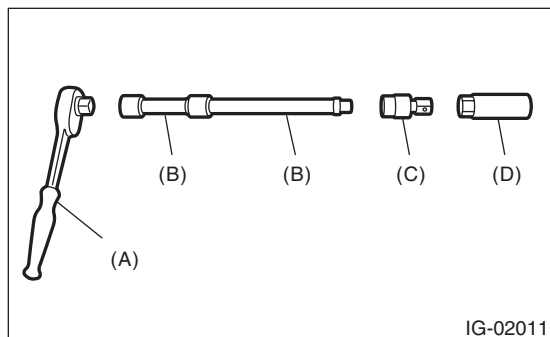
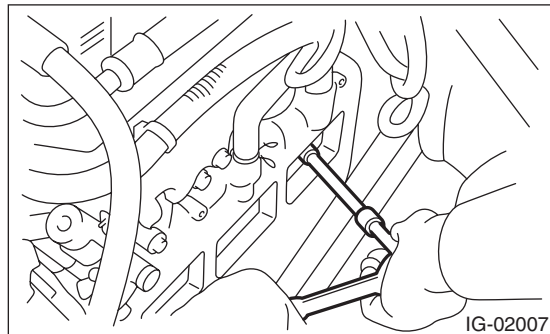


- 5) Remove the ignition coil.

#### NOTE:

Turn the #6 ignition coil to remove it.

6) Remove the spark plug with a spark plug socket.



- (A) Ratchet handle
- (B) Extension bar
- (C) Universal joint
- (D) Spark plug socket

## B: INSTALLATION

### 1. RH SIDE

Install in the reverse order of removal.

**Tightening torque (Spark plug):**  
**21 N·m (2.1 kgf-m, 15.2 ft-lb)**

**Tightening torque (Ignition coil):**  
**16 N·m (1.6 kgf-m, 11.7 ft-lb)**

### 2. LH SIDE

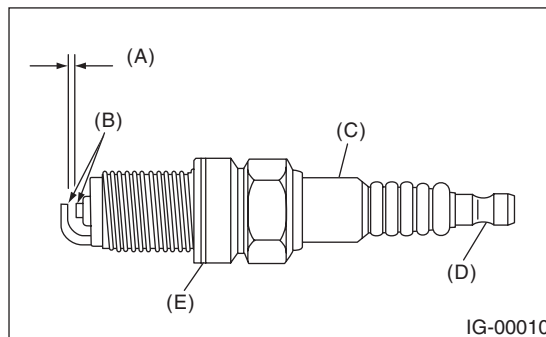
Install in the reverse order of removal.

**Tightening torque (Spark plug):**  
**21 N·m (2.1 kgf-m, 15.2 ft-lb)**

**Tightening torque (Ignition coil):**  
**16 N·m (1.6 kgf-m, 11.7 ft-lb)**

## C: INSPECTION

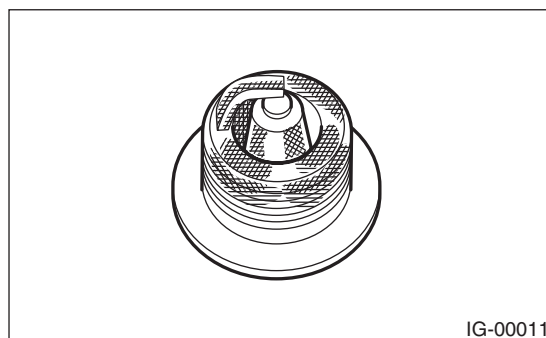
Check the electrodes and inner and outer ceramic insulator of plugs, noting the type of deposits and the degree of electrode erosion.



- (A) Spark plug gap
- (B) Carbon accumulation or wear
- (C) Crack
- (D) Damage
- (E) Damaged gasket

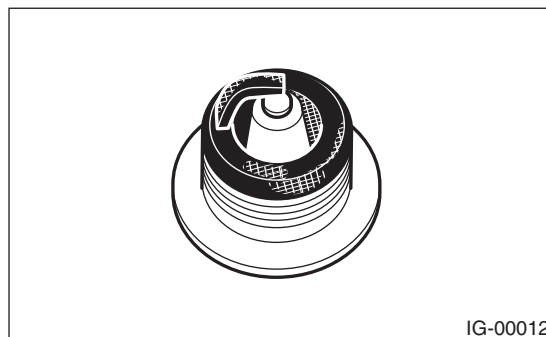
### 1) Normal:

Brown to grayish-tan deposits and slight electrode wear indicate correct spark plug heat range.



### 2) Carbon fouled:

Dry fluffy carbon deposits on insulator and electrode are mostly caused by slow speed driving in the city, weak ignition, too rich fuel mixture and dirty air cleaner.

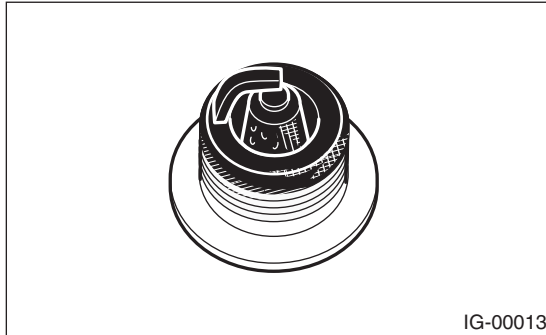


# Spark Plug

## IGNITION

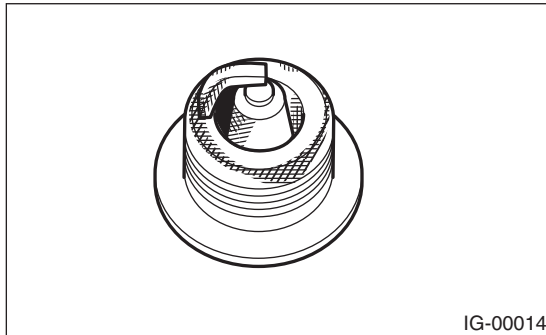
### 3) Oil fouled:

Wet black deposits show oil entrance into the combustion chamber through worn rings and excessive clearance between valve guides and stems.



### 4) Overheating:

White or light gray insulator with black or brown spots and bluish burnt electrodes indicate engine overheating, incorrect ignition timing, wrong selection of fuel, and loose spark plugs.



## D: ADJUSTMENT

Clean up the spark plug using nylon brush or equivalent. Clean and remove the carbon or oxide deposits. If deposits are too stubborn, replace the spark plugs.

### NOTE:

- Never use a plug cleaner.
- Never use a metal brush because it makes insulator worn.

### **Spark plug gap L:**

**0.7 — 0.8 mm (0.028 — 0.031 in)**

