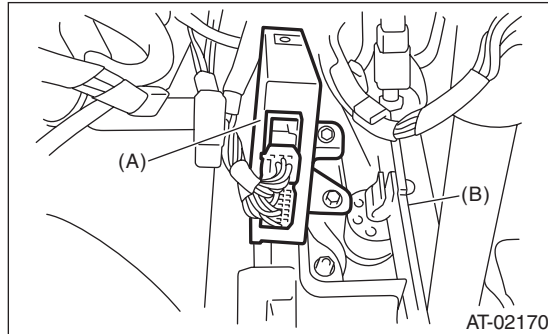


21. Transmission Control Module (TCM)

A: REMOVAL

- 1) Disconnect the ground cable from the battery.
- 2) Remove the instrument panel lower cover and remove the connector.
- 3) Disconnect the connector from TCM.



- (A) Transmission control module (TCM)
(B) Brake pedal

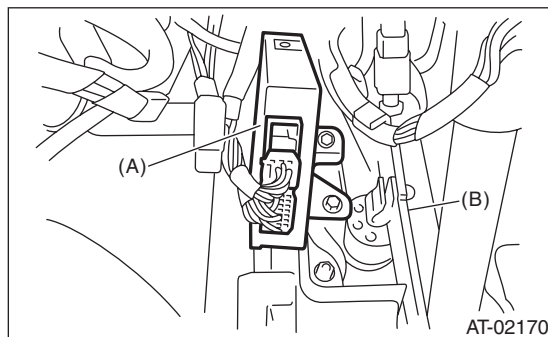
- 4) Remove the TCM.

B: INSTALLATION

- 1) Install the TCM.

Tightening torque:

7.5 N·m (0.76 kgf-m, 5.5 ft-lb)



- (A) Transmission control module (TCM)
(B) Brake pedal

- 2) Connect the connector to the TCM.
- 3) Install in the reverse order of removal.
- 4) Execute the learning control promotion. <Ref. to 4AT(diag)-17, FACILITATION OF LEARNING CONTROL, OPERATION, Subaru Select Monitor.>