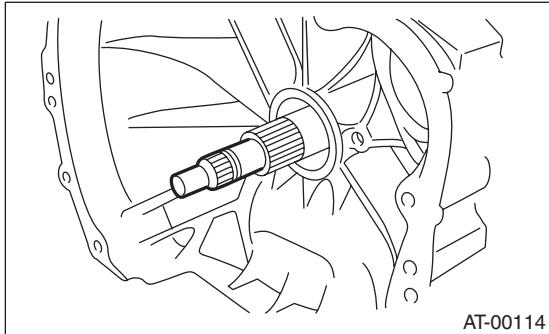


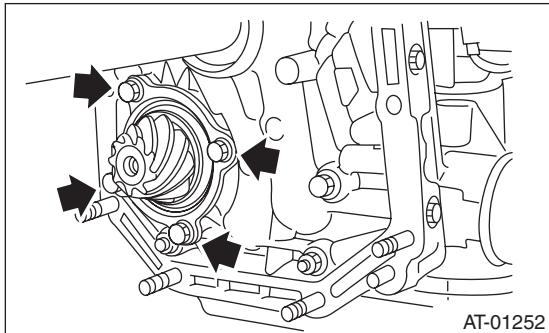
## 33. Drive Pinion Shaft Assembly

### A: REMOVAL

- 1) Remove the transmission assembly from vehicle body. <Ref. to 4AT-34, REMOVAL, Automatic Transmission Assembly.>
- 2) Pull out the torque converter assembly. <Ref. to 4AT-66, REMOVAL, Torque Converter Assembly.>
- 3) Remove the input shaft.



- 4) Lift-up the lever on the rear side of transmission harness connector, and then disconnect it from the stay.
- 5) Disconnect the inhibitor switch connector from the stay.
- 6) Disconnect the air breather hose. <Ref. to 4AT-64, REMOVAL, Air Breather Hose.>
- 7) Remove the oil charge pipe. <Ref. to 4AT-65, REMOVAL, Oil Charge Pipe.>
- 8) Remove the oil cooler inlet and outlet pipes. <Ref. to 4AT-61, REMOVAL, ATF Cooler Pipe and Hose.>
- 9) Separate the converter case and transmission case. <Ref. to 4AT-79, REMOVAL, Converter Case.>
- 10) Separate the transmission case and extension case section. <Ref. to 4AT-67, REMOVAL, Extension Case.>
- 11) Remove the reduction drive gear. <Ref. to 4AT-76, REMOVAL, Reduction Drive Gear.>
- 12) Remove the reduction driven gear. <Ref. to 4AT-74, REMOVAL, Reduction Driven Gear.>
- 13) Remove the drive pinion shaft mounting bolt and remove the drive shaft assembly from oil pump housing.



### B: INSTALLATION

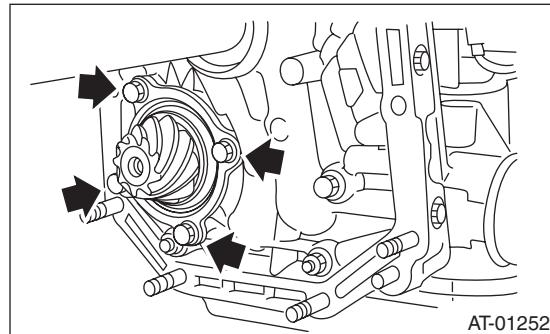
- 1) Assemble the drive pinion assembly to the oil pump housing.

#### NOTE:

- Be careful not to bend the shim.
- Be careful not to press-fit the pinion into housing bore.

#### Tightening torque:

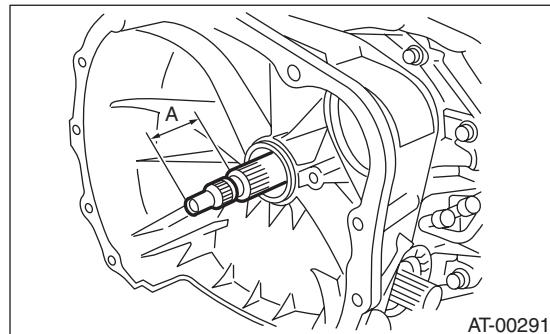
40 N·m (4.0 kgf-m, 30 ft-lb)



- 2) Join the torque converter case with the transmission case. <Ref. to 4AT-79, INSTALLATION, Converter Case.>
- 3) Install the reduction driven gear. <Ref. to 4AT-74, INSTALLATION, Reduction Driven Gear.>
- 4) Install the reduction drive gear. <Ref. to 4AT-76, INSTALLATION, Reduction Drive Gear.>
- 5) Join the transmission case and the extension case, and then install the rear vehicle speed sensor. <Ref. to 4AT-67, INSTALLATION, Extension Case.>
- 6) Insert the inhibitor switch and transmission connector to the stay.
- 7) Install the oil cooler inlet and outlet pipes. <Ref. to 4AT-62, INSTALLATION, ATF Cooler Pipe and Hose.>
- 8) Install the oil charge pipe with O-ring.
- 9) Insert the input shaft while rotating it lightly by hand, and then check the amount of protrusion.

#### Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



- 10) Install the torque converter assembly. <Ref. to 4AT-66, INSTALLATION, Torque Converter Assembly.>

# Drive Pinion Shaft Assembly

## AUTOMATIC TRANSMISSION

11) Install the transmission assembly to the vehicle. <Ref. to 4AT-36, INSTALLATION, Automatic Transmission Assembly.>

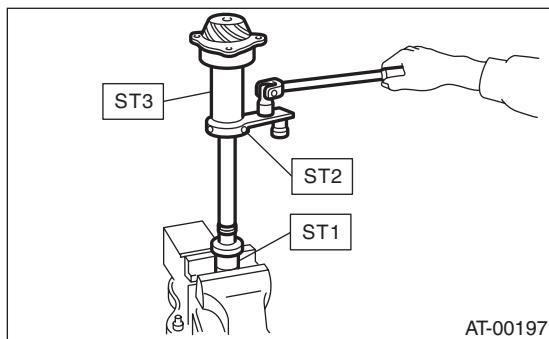
## C: DISASSEMBLY

1) Remove the crimped part of the lock nut, and then remove the lock nut while holding the rear spline part of the shaft using ST1 and ST2. Pull out the drive pinion collar.

ST1 498937110 HOLDER

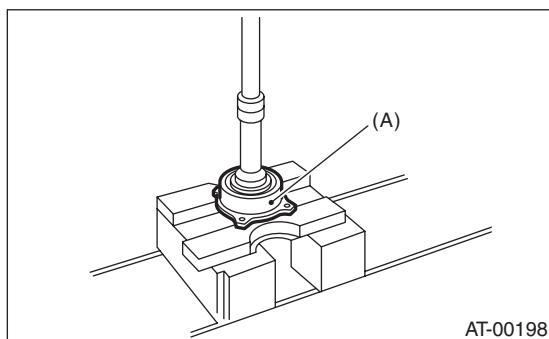
ST2 499787700 WRENCH

ST3 499787500 ADAPTER



2) Remove the O-ring.

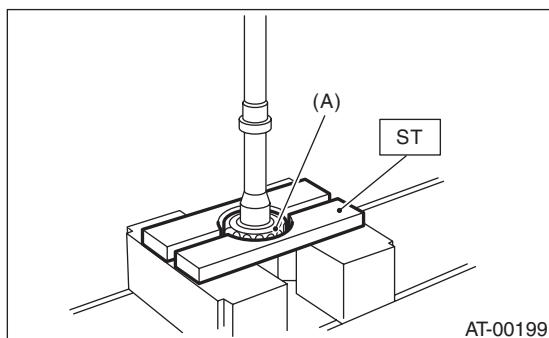
3) Separate the roller bearing and outer race from shaft using a press.



(A) Outer race

4) Separate the front roller bearing from shaft using a press and ST.

ST 498517000 REPLACER

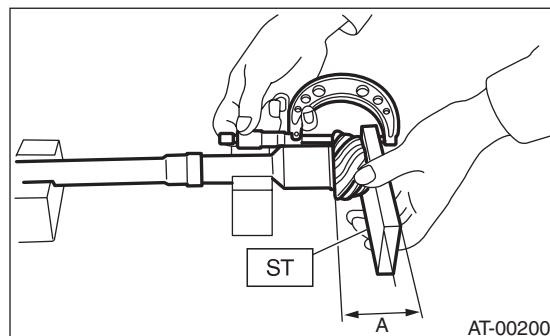


(A) Front roller bearing

## D: ASSEMBLY

1) Measure the dimension "A" of the drive pinion shaft.

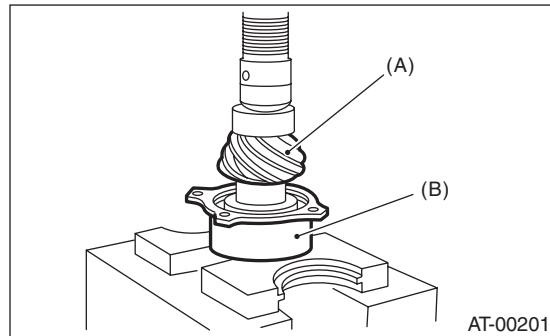
ST 398643600 GAUGE



2) Using a press, press-fit the new roller bearing into the specified position.

### NOTE:

If excessive force is applied to roller bearing, the roller bearing will not turn easily.



(A) Drive pinion shaft

(B) Roller bearing

3) After applying ATF to a new O-ring and fitting it to the shaft, attach the drive pinion collar to shaft.

4) Install the lock washer to drive pinion shaft in the proper direction.

# Drive Pinion Shaft Assembly

AUTOMATIC TRANSMISSION

5) Tighten the new lock nuts using ST1, ST2 and ST3.

Calculate the lock washer and lock nut specifications using following formula.

$$T2 = L2/(L1 + L2) \times T1$$

T1: 116 N·m (11.8 kgf-m, 85.3 ft-lb)

[Required torque setting]

T2: Tightening torque

L1: ST2 length 0.072 m (2.83 in)

L2: Torque wrench length

Example:

Torque wrench length m (in)	Tightening torque N·m (kgf-m, ft-lb)
0.4 (15.75)	98 (10.0, 72)
0.45 (17.72)	100 (10.2, 73.8)
0.5 (19.69)	101 (10.3, 74.5)
0.55 (21.65)	102 (10.4, 75)

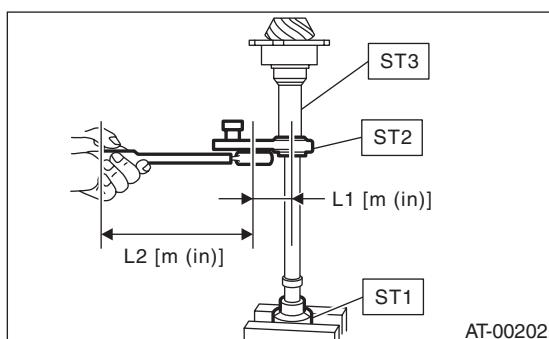
ST1 498937110 HOLDER

ST2 499787700 WRENCH

ST3 499787500 ADAPTER

NOTE:

Attach ST2 to torque wrench as straight as possible.

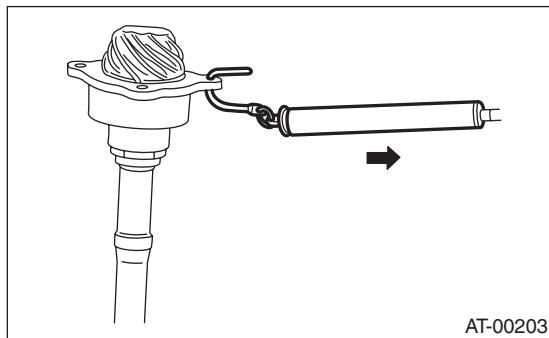


AT-00202

6) Measure the starting torque of the bearing. Make sure the starting torque is within the specified range. If the torque is not within specified range, replace the roller bearing.

**Starting torque:**

7.6 — 38.1 N (0.776 — 3.88 kgf, 1.7 — 8.6 lb)

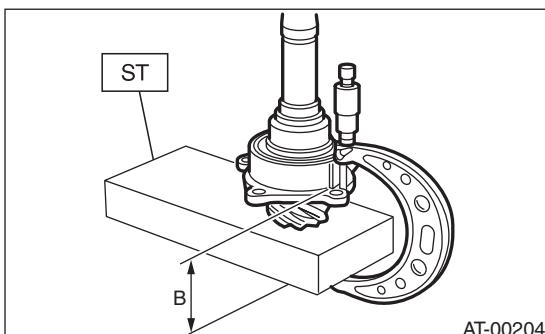


AT-00203

7) Crimp the locknut in 2 locations.

8) Measure the dimension "B" of the drive pinion shaft.

ST 398643600 GAUGE



AT-00204

9) Calculate the thickness "t" (mm) of the drive pinion shim.

$$t = 6.5 \pm 0.0625 - (B - A)$$

10) Select three or less shims from following table.

Drive pinion shim	
Part number	Thickness mm (in)
31451AA050	0.150 (0.0059)
31451AA060	0.175 (0.0069)
31451AA070	0.200 (0.0079)
31451AA080	0.225 (0.0089)
31451AA090	0.250 (0.0098)
31451AA100	0.275 (0.0108)

## E: INSPECTION

- Make sure that all component parts are free of scratches, holes and other faults.
- Adjust the tooth alignment. <Ref. to 4AT-90, ADJUSTMENT, Drive Pinion Shaft Assembly.>

# Drive Pinion Shaft Assembly

## AUTOMATIC TRANSMISSION

### F: ADJUSTMENT

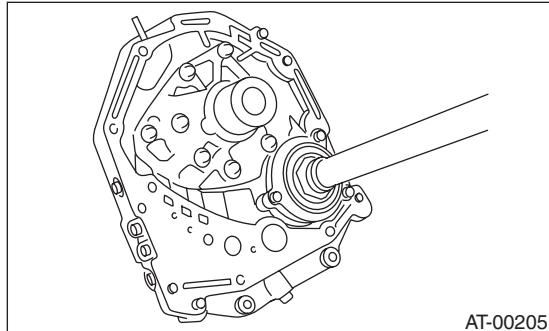
- 1) Remove the liquid gasket from the mating surface completely.
- 2) Install the oil pump housing assembly to the converter case, and secure them by tightening the four bolts evenly.

#### NOTE:

Use an old gasket or aluminum washer to prevent damaging the mating surface of the housing.

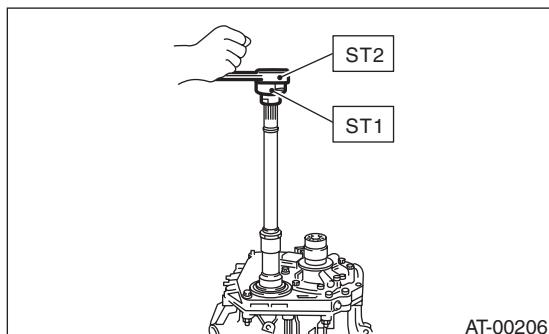
#### Tightening torque:

41 N·m (4.2 kgf·m, 30.4 ft·lb)



- 3) Rotate the drive pinion a few times using ST1 and ST2.

ST1 498937110 HOLDER  
ST2 499787700 WRENCH

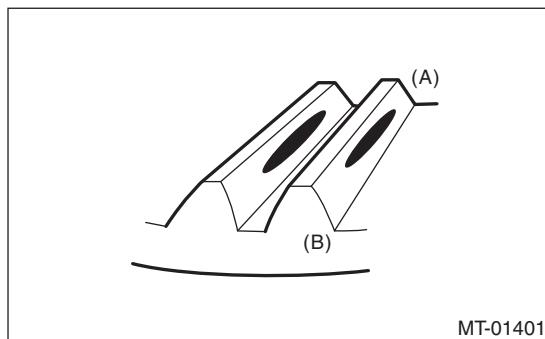


- 4) Adjust the drive pinion and driven gear backlash.  
<Ref. to 4AT-97, ADJUSTMENT, Front Differential Assembly.>

5) Apply red lead evenly to the surfaces of three or four teeth on the driven gear. Rotate the drive pinion back and forward several times. Remove the oil pump housing, and check the teeth contact pattern. If the teeth contact is inappropriate, adjust the backlash or thickness of the shim. <Ref. to 4AT-97, ADJUSTMENT, Front Differential Assembly.>

- Correct tooth contact

**Check item: Tooth contact surface is slightly shifted toward the toe side under a no-load condition. (When driving, it moves towards the heel side.)**

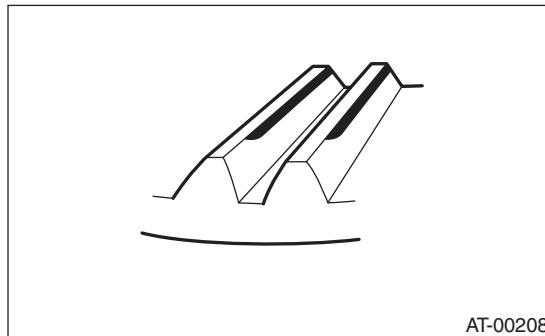


(A) Toe side

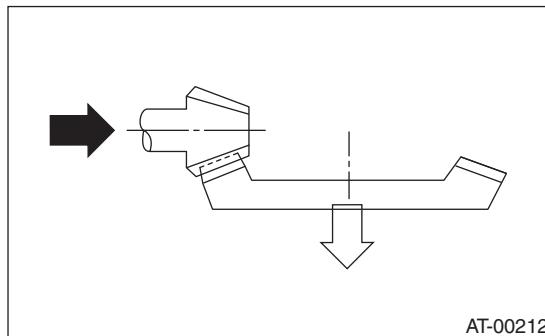
(B) Heel side

- Face contact

**Check item: Backlash is too large.**  
Contact pattern



Corrective action: Increase thickness of pinion height adjusting washer according to the procedures for moving the drive pinion closer to the driven gear.



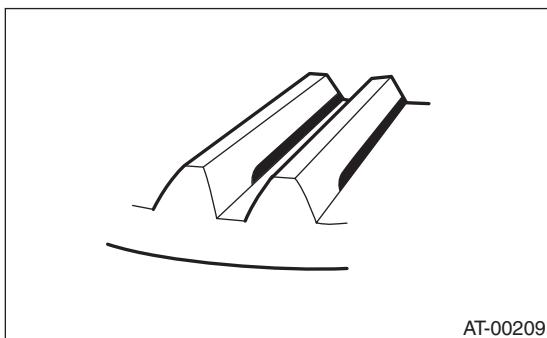
# Drive Pinion Shaft Assembly

AUTOMATIC TRANSMISSION

- Flank contact

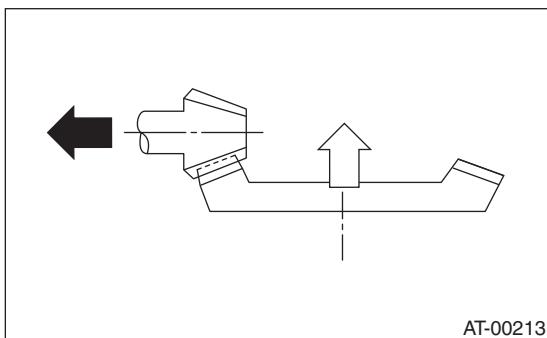
**Check item: Backlash is too small.**

Contact pattern



AT-00209

Corrective action: Reduce thickness of the pinion height adjusting washer according to the procedures for moving the drive pinion away from the driven gear.

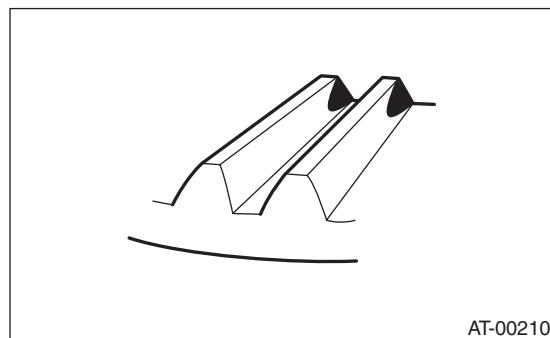


AT-00213

- Toe contact (inside contact)

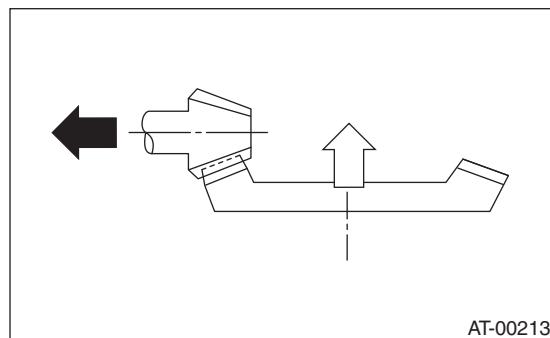
**Check item: Teeth contact area is too small.**

Contact pattern



AT-00210

Corrective action: Reduce thickness of the pinion height adjusting washer according to the procedures for moving the drive pinion away from the driven gear side.



AT-00213

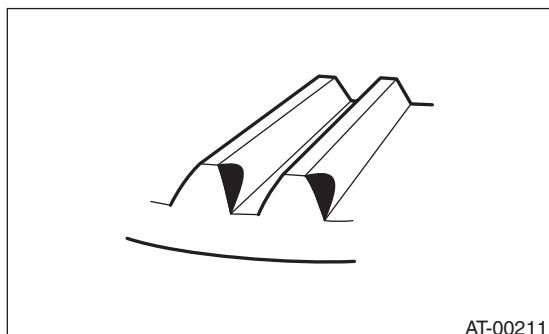
# Drive Pinion Shaft Assembly

## AUTOMATIC TRANSMISSION

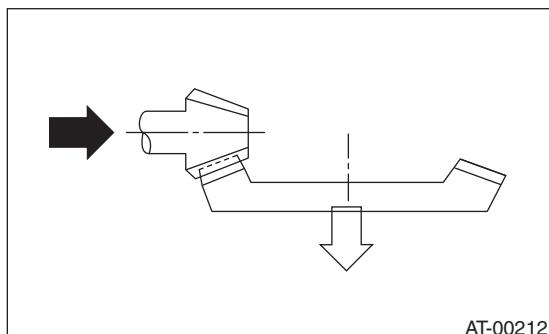
- Heel contact (outside end contact)

**Check item: Teeth contact area is too small.**

Contact pattern



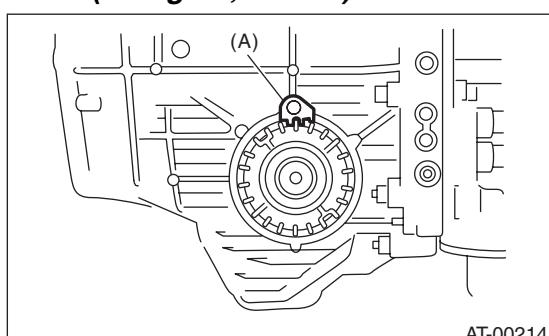
Corrective action: Increase thickness of pinion height adjusting washer according to the procedures for moving the drive pinion closer to the driven gear.



6) If tooth contact is correct, mark the retainer position and loosen it. After fitting a new O-ring and oil seal, screw in the retainer to the marked position. Tighten the lock plate with specified torque.

**Tightening torque:**

**25 N·m (2.5 kgf·m, 18 ft-lb)**



(A) Lock plate