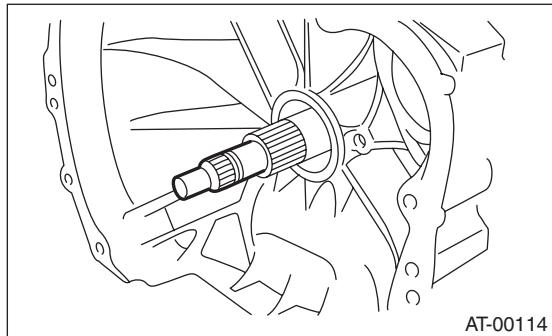


34. Front Differential Assembly

A: REMOVAL

- 1) Remove the transmission assembly from vehicle body. <Ref. to 4AT-34, REMOVAL, Automatic Transmission Assembly.>
- 2) Pull out the torque converter assembly. <Ref. to 4AT-66, REMOVAL, Torque Converter Assembly.>
- 3) Remove the input shaft.



- 4) Lift-up the lever on the rear side of transmission harness connector, and then remove it from the stay.
- 5) Remove the inhibitor switch from the stay.
- 6) Remove the oil charge pipe. <Ref. to 4AT-65, REMOVAL, Oil Charge Pipe.>
- 7) Remove the oil cooler inlet and outlet pipes. <Ref. to 4AT-61, REMOVAL, ATF Cooler Pipe and Hose.>
- 8) Separate the converter case from the transmission case. <Ref. to 4AT-79, REMOVAL, Converter Case.>
- 9) Remove the seal pipe.
- 10) Remove the differential side retainers using ST.

NOTE:

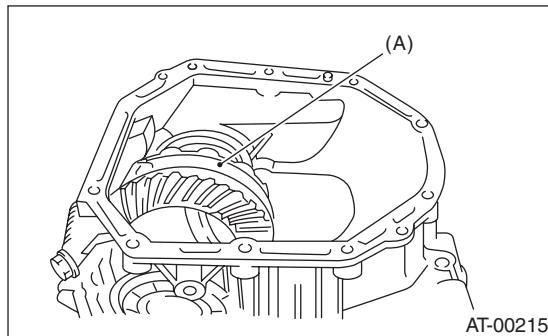
Hold the differential case assembly by hand to avoid damaging the retainer mounting hole of the converter case.

ST 499787000 WRENCH ASSY

- 11) Remove the differential assembly while being careful not to damage the attachment part of retainer.

B: INSTALLATION

- 1) When installing the differential assembly to case, be careful not to damage the inside of case (particularly, the differential side retainer mating surface).



(A) Differential ASSY

- 2) Install the O-ring to the left and right side retainers.

- 3) Using the ST, install the side retainer. <Ref. to 4AT-97, ADJUSTMENT, Front Differential Assembly.>

ST 18630AA010 WRENCH ASSY

NOTE:

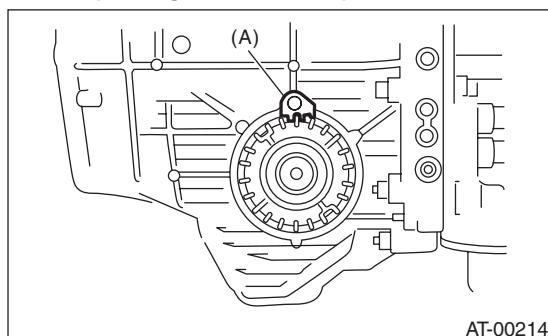
ST 499787000 WRENCH ASSEMBLY can also be used.

- 4) Adjust the backlash of the front differential. <Ref. to 4AT-97, ADJUSTMENT, Front Differential Assembly.>

- 5) Install the lock plate.

Tightening torque:

25 N·m (2.5 kgf·m, 18 ft-lb)

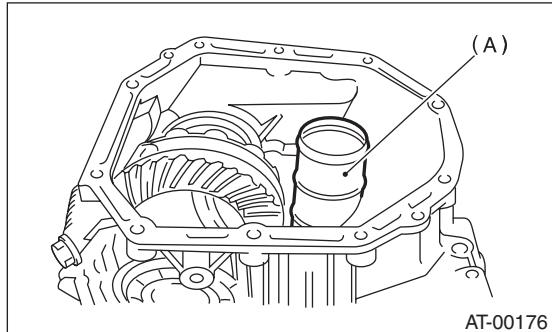


(A) Lock plate

Front Differential Assembly

AUTOMATIC TRANSMISSION

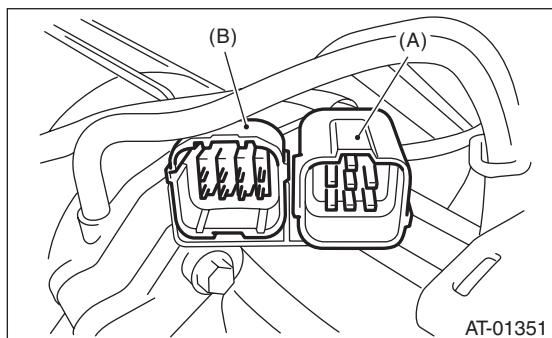
6) Install new seal pipe to converter case.



(A) Seal pipe

7) Install the converter case to the transmission case. *<Ref. to 4AT-79, INSTALLATION, Converter Case.>*

8) Insert the inhibitor switch and transmission connector to the stay.



(A) Transmission connector

(B) Inhibitor switch connector

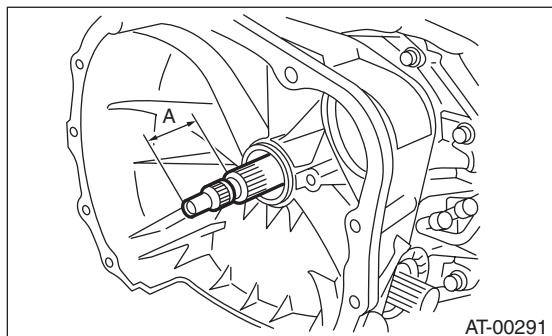
9) Install the oil cooler pipe. *<Ref. to 4AT-62, INSTALLATION, ATF Cooler Pipe and Hose.>*

10) Install the oil charge pipe together with an O-ring. *<Ref. to 4AT-65, INSTALLATION, Oil Charge Pipe.>*

11) Insert the input shaft while rotating it lightly by hand, and then check the amount of protrusion.

Normal protrusion A:

50 — 55 mm (1.97 — 2.17 in)



12) Install the torque converter assembly. *<Ref. to 4AT-66, INSTALLATION, Torque Converter Assembly.>*

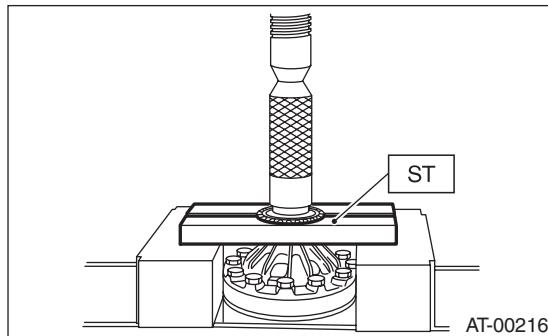
13) Install the transmission assembly to the vehicle. *<Ref. to 4AT-36, INSTALLATION, Automatic Transmission Assembly.>*

C: DISASSEMBLY

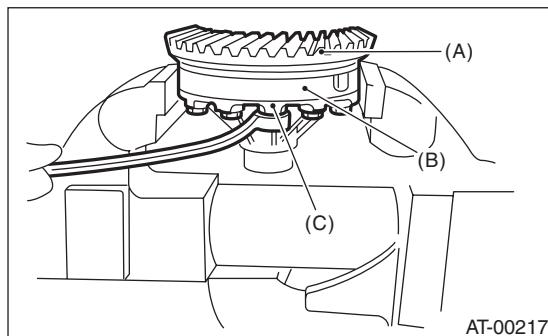
1. DIFFERENTIAL CASE ASSEMBLY

1) Remove the taper roller bearing using the ST and a press.

ST 498077000 REMOVER



2) Secure the case in a vise, remove the hypoid driven gear tightening bolts, and then separate the hypoid driven gear into case (RH) and case (LH).

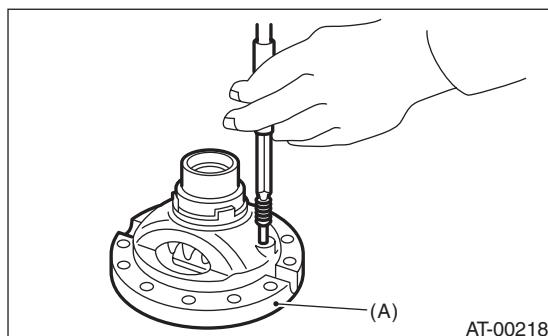


(A) Hypoid driven gear

(B) Differential case (RH)

(C) Differential case (LH)

3) Pull out the straight pin and shaft, and then remove the differential bevel gear, washer and differential bevel pinion.



(A) Differential case (RH)

Front Differential Assembly

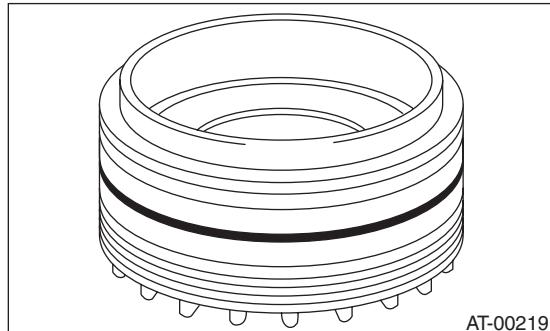
AUTOMATIC TRANSMISSION

2. SIDE RETAINER

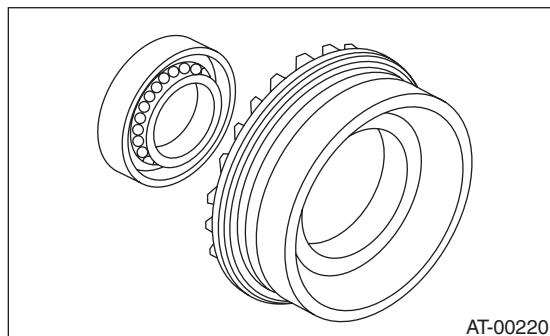
NOTE:

After adjusting the drive pinion backlash and tooth contact, remove and install the oil seal and O-ring.

1) Remove the O-ring.

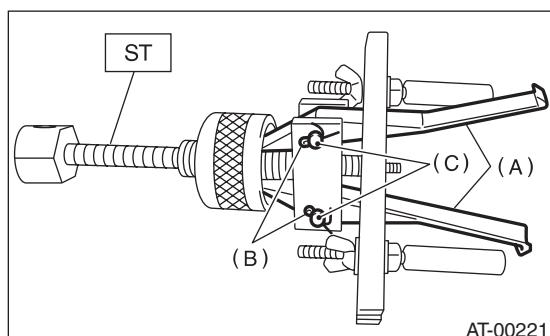


2) Remove the oil seal.



3) Remove the split pin, and then remove the claw.

ST 398527700 PULLER ASSY



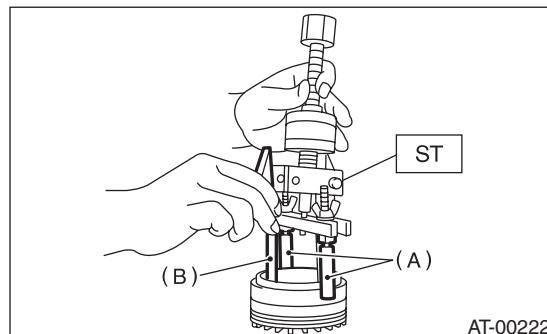
(A) Claw

(B) Split pin

(C) Pin

4) Attach two claws to the outer race, and set the ST to side retainer.

ST 398527700 PULLER ASSY



(A) Shaft

(B) Claw

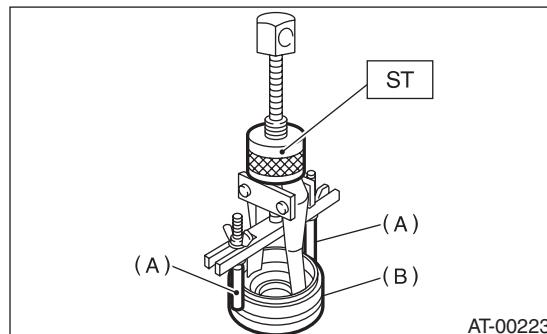
5) Restore the removed claws to original position, and install the pin and split pin.

6) Hold the shaft of ST to avoid removing from side retainer, and then remove the bearing outer race.

ST 398527700 PULLER ASSY

NOTE:

Replace the bearing inner and outer races as a single unit.



(A) Shaft

(B) Side retainer

Front Differential Assembly

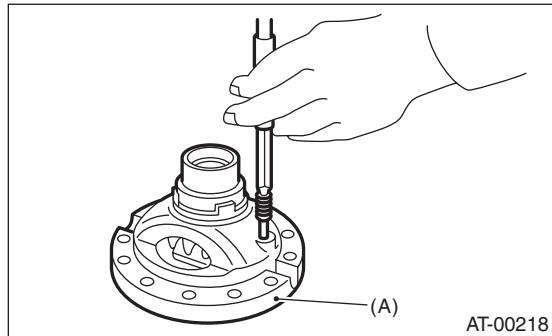
AUTOMATIC TRANSMISSION

D: ASSEMBLY

1. DIFFERENTIAL CASE ASSEMBLY

1) Install the washer, differential bevel gear and differential bevel pinion in the differential case (RH). Insert the pinion shaft.

2) Attach the straight pin in the reverse direction.



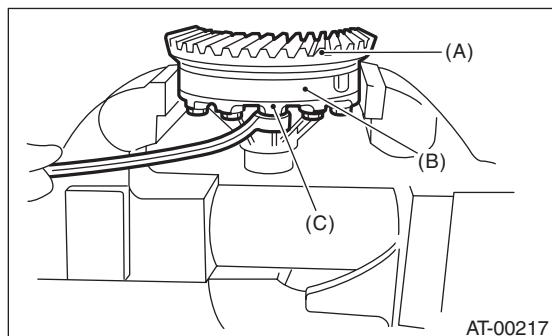
(A) Differential case (RH)

3) Install the washer and differential bevel gear to the differential case (LH). Put the differential case (RH) on the case, and assemble two cases.

4) Install the hypoid driven gear and secure by tightening the bolt.

Tightening torque:

62 N·m (6.3 kgf·m, 45.6 ft-lb)



(A) Hypoid driven gear

(B) Differential case (RH)

(C) Differential case (LH)

5) Measurement of backlash (Selection of washer)

(1) Install the SUBARU genuine axle shaft to differential case.

Part No. 38415AA070 Axle shaft

(2) Measure the gear backlash using ST1 and ST2, and then insert the ST2 though the access window of case.

ST1 498247001 MAGNET BASE

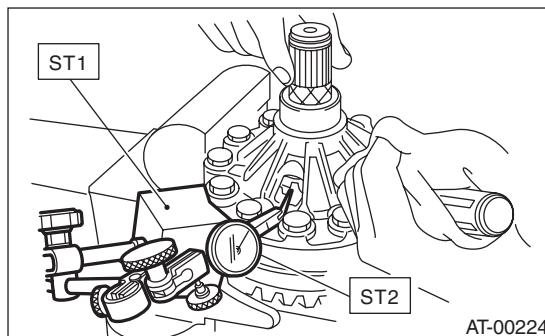
ST2 498247100 DIAL GAUGE

NOTE:

- Measure the backlash by applying a pinion tooth between two bevel gear teeth.
- Fix the bevel pinion gear in place with a screwdriver or similar tool when measuring.

Standard:

0.13 — 0.18 mm (0.0051 — 0.0071 in)

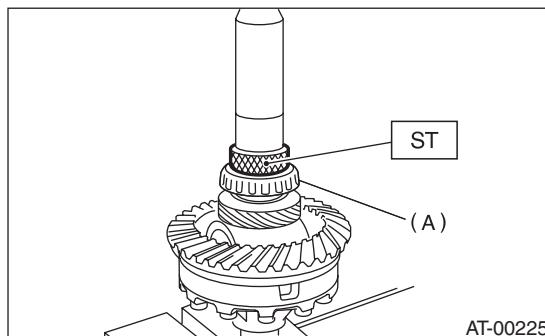


(3) If the backlash is out of specification, select a washer from the table below.

Washer	
Part number	Thickness mm (in)
803038021	0.95 (0.037)
803038022	1.00 (0.039)
803038023	1.05 (0.041)

6) Using the ST, install the taper roller bearing.

ST 398487700 DRIFT

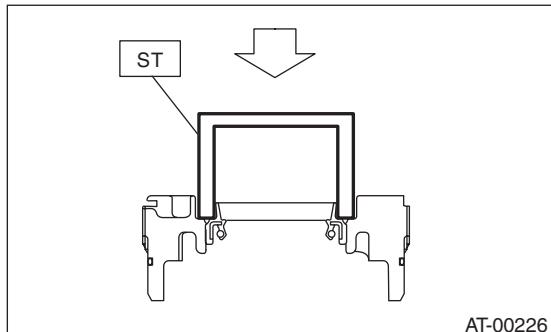


(A) Taper roller bearing

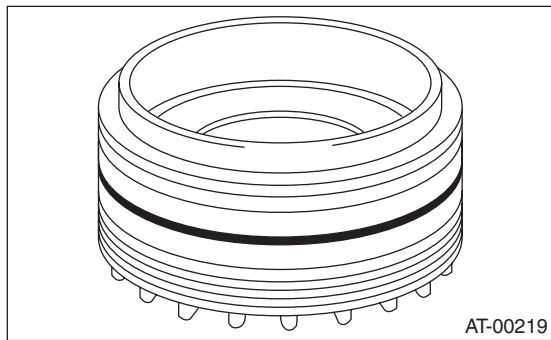
2. SIDE RETAINER

- 1) Install the bearing outer race to side retainer.
- 2) Install a new oil seal using the ST and a hammer.

ST 18675AA000 DIFFERENTIAL SIDE OIL SEAL INSTALLER



- 3) Apply gear oil to a new O-ring and install.



E: INSPECTION

- Check each component for scratches, damage or other faults.
- Measure the backlash, and then adjust it to be within specification.

<Ref. to 4AT-97, ADJUSTMENT, Front Differential Assembly. >

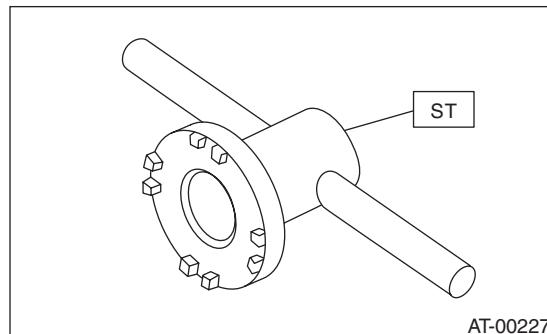
F: ADJUSTMENT

- 1) Using the ST, screw-in the retainer until resistance is felt.

ST 18630AA010 WRENCH COMPL RETAINER

NOTE:

- Screw-in the RH side slightly deeper than the LH side.
- ST 499787000 WRENCH ASSEMBLY can also be used.



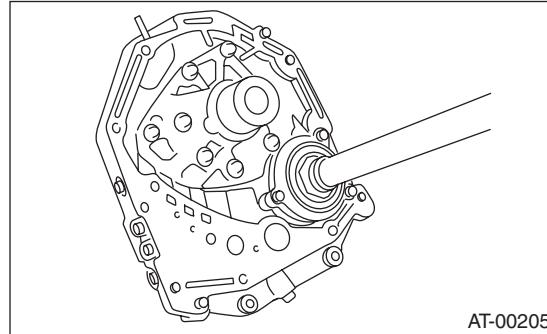
- 2) Remove the oil pump housing.
- 3) Remove the liquid gasket from the mating surface completely.
- 4) Install the oil pump housing assembly to the converter case, and secure them by tightening the four bolts evenly.

NOTE:

Use an old gasket or aluminum washer to prevent damaging the mating surface of the housing.

Tightening torque:

41 N·m (4.2 kgf·m, 30.4 ft-lb)

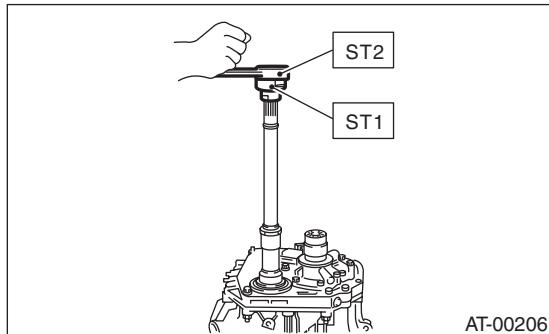


Front Differential Assembly

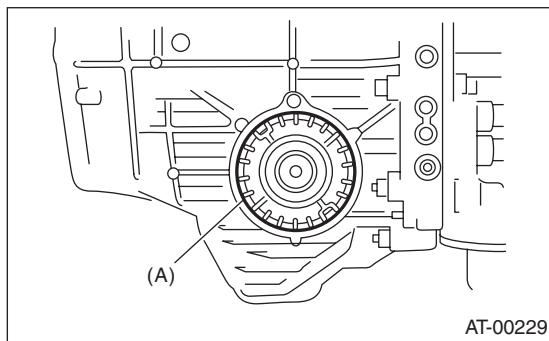
AUTOMATIC TRANSMISSION

5) Rotate the drive pinion a few times using ST1 and ST2.

ST1 498937110 HOLDER
ST2 499787700 WRENCH

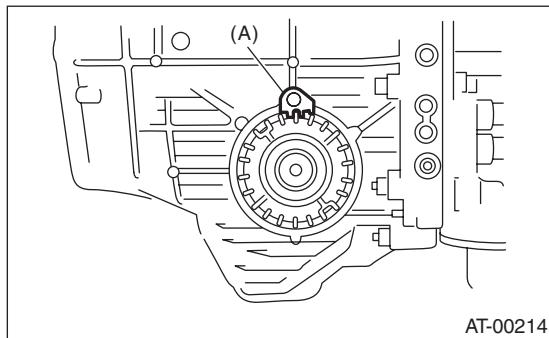


6) Tighten the LH retainer by rotating the shaft until resistance is felt. Then loosen the retainer RH. Keep tightening the retainer LH, and loosening the retainer RH until the pinion shaft no longer be turned. This is the "zero" state.



(A) Retainer

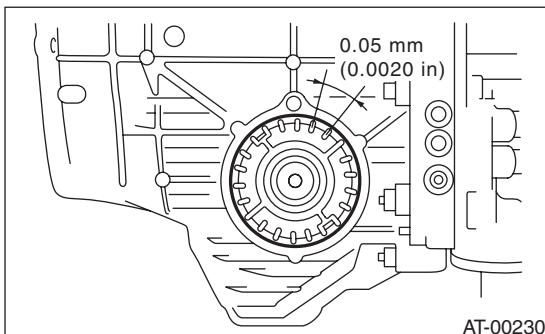
7) After the "zero" state is established, loosen the retainer LH by 3 notches and secure it with the lock plate. Then loosen the retainer RH and retighten until it stops. Rotate the drive pinion 2 or 3 times. Tighten the retainer RH further 1-3/4 notches. This sets the preload. Finally, secure the retainer with its lock plate.



(A) Lock plate

NOTE:

Turning the retainer by one tooth changes the backlash approx. 0.05 mm (0.0020 in).



8) Front differential section

Install the axle shaft to both sides of the front differential section.

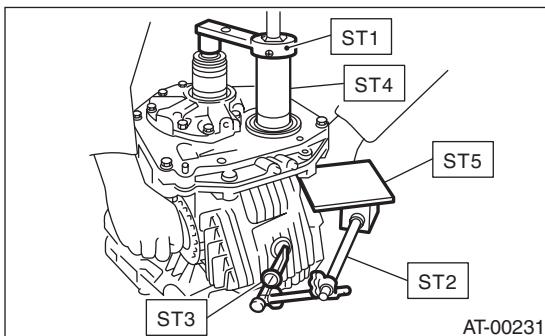
Part No. 38415AA000 Axle shaft

9) Turn the drive pinion several times using ST1, and check to see if the backlash is within the specification using ST2, ST3, ST4 and ST5.

ST1 499787700 WRENCH
ST2 498247001 MAGNET BASE
ST3 498247100 DIAL GAUGE
ST4 499787500 ADAPTER
ST5 498255400 PLATE

Backlash:

0.13 — 0.18 mm (0.0051 — 0.0071 in)



10) Adjust the teeth contact of the front differential and drive shaft. <Ref. to 4AT-90, ADJUSTMENT, Drive Pinion Shaft Assembly.>