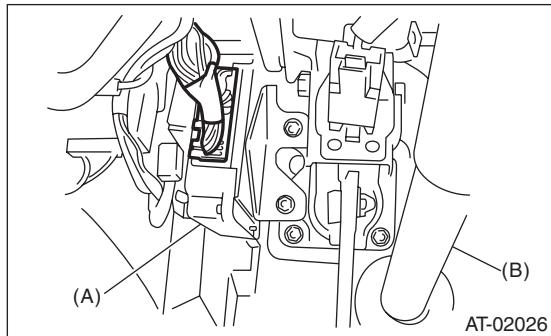


19. Transmission Control Module (TCM)

A: REMOVAL

- 1) Disconnect the ground cable from battery.
- 2) Remove the lower cover and then disconnect the connector.
- 3) Disconnect the connector from TCM.



(A) Transmission control module (TCM)
(B) Steering column

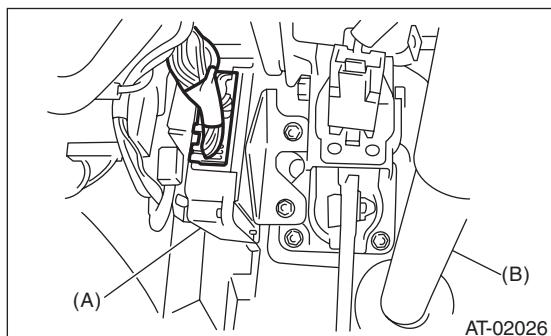
- 4) Remove the relay from TCM body.
- 5) Remove the TCM.

B: INSTALLATION

- 1) Install the relay to TCM body.
- 2) Install the TCM.

Tightening torque:

7.5 N·m (0.76 kgf-m, 5.5 ft-lb)



(A) Transmission control module (TCM)
(B) Steering column

- 3) Connect the connector to the TCM.
- 4) Install in the reverse order of removal.
- 5) Perform Clear Memory 2 operation. <Ref. to 5AT(diag)-18, CLEAR MEMORY MODE, OPERATION, Subaru Select Monitor.>

6) Perform the inspection with driving the vehicle at the end of repair work, and make sure there is no fault as below;

- Excessive shift shock
- Oil leakage from the transmission body, etc.
- Occurrence of noise caused by interference etc.

NOTE:

If excessive shift shock is felt, execute advance operation of learning control. <Ref. to 5AT(diag)-22, PROCEDURE, Learning Control.>