

## 10. Learning Control

### A: GENERAL DESCRIPTION

Be sure to perform the {Clear Memory 2} only when the following services have been performed. And when the shifting shock is occurred during the total check with vehicle driving, perform the learning with following procedures. <Ref. to 5AT(diag)-18, CLEAR MEMORY MODE, OPERATION, Subaru Select Monitor.>

- Replacement of TCM
- Replacement of transmission assembly
- Simultaneous replacement of TCM and transmission assembly
- Replacement of clutches
- Replacement of control valve body

### CAUTION:

**When {Clear Memory 2} is executed, DTC may not be cleared.**

### B: PROCEDURE

- 1) Turn the ignition switch to ON.
- 2) Turn the A/C switch to OFF.
- 3) Turn the headlight switch to OFF.
- 4) Turn the rear defogger switch to OFF.
- 5) Start the engine.
- 6) Connect the Subaru Select Monitor to the vehicle.
- 7) Drive the vehicle for 5 — 10 km (3 — 6 miles) to warm up ATF temperature to be 70°C (158°F) or more.
- 8) Set the SI drive selector to “S” mode. (Turbo model)
- 9) While checking that the throttle opening angle on Subaru Select Monitor is within the specified range, shift the gear from 1st → 2nd, 2nd → 3rd, and 3rd → 4th, while driving the vehicle at “D” range. <Ref. to 5AT(diag)-16, READ CURRENT DATA, OPERATION, Subaru Select Monitor.>

#### **Acceleration opening angle:**

##### **Turbo model:**

**10%±2%**

##### **Non-turbo model:**

**12.5%±2%**

- 10) While checking that the throttle opening angle on Subaru Select Monitor is within the specified range, upshift the gear from 4th → 5th while driving the vehicle at “D” range.

#### **Acceleration opening angle:**

##### **Turbo model:**

**12.5%±2%**

##### **Non-turbo model:**

**15.5%±2%**

- 11) Repeat the steps 8) and 9) until the reducing effect of the shifting shock is felt.

- 12) If reducing of shifting shock is not felt after 5 cycles, recheck that the learning conditions (throttle opening angle, ATF temperature, etc.) are as specified and recheck that other parts are normal.