

5. Oil Seal

A: INSPECTION

Check for leakage of gear oil from the oil seal. If there is oil leakage, replace with a new oil seal.

B: REPLACEMENT

- 1) Clean the transmission exterior.
- 2) Using the TORX® bit T70, remove the drain plug, and drain the transmission gear oil completely.
- 3) Using the TORX® bit T70, tighten the transmission gear oil drain plug.

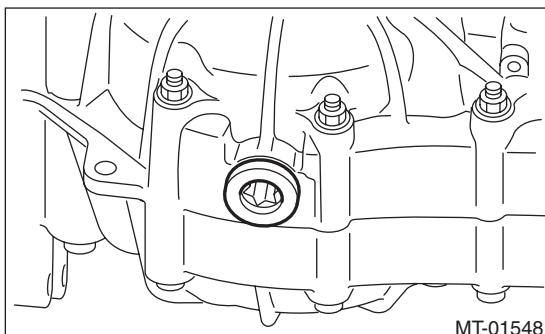
NOTE:

Use a new gasket.

Tightening torque:

44 N·m (4.5 kgf·m, 32.5 ft-lb) (Aluminum gasket)

70 N·m (7.1 kgf·m, 51.6 ft-lb) (Copper gasket)

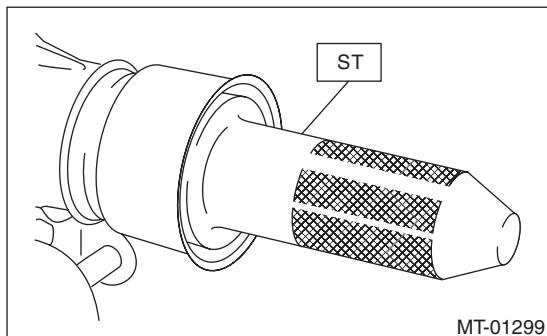


- 4) Remove the rear exhaust pipe and muffler. <Ref. to EX(H4SO)-8, REMOVAL, Rear Exhaust Pipe.> <Ref. to EX(H4SO)-10, REMOVAL, Muffler.>
- 5) Remove the heat shield cover. (If equipped)
- 6) Remove the propeller shaft. <Ref. to DS-10, REMOVAL, Propeller Shaft.>
- 7) Using the ST, remove the oil seal.

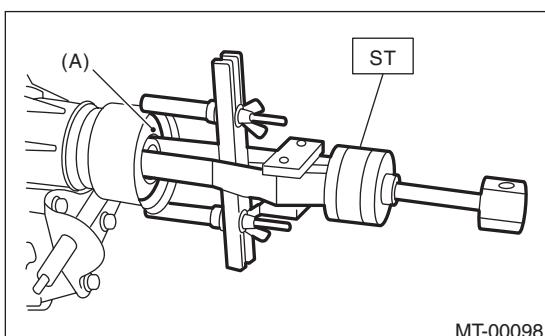
ST 398527700 PULLER ASSY

- 8) Using the ST, install the oil seal.

ST 498057300 INSTALLER



- 9) Install the propeller shaft. <Ref. to DS-11, INSTALLATION, Propeller Shaft.>
- 10) Install the heat shield cover. (If equipped)
- 11) Install the rear exhaust pipe and muffler. <Ref. to EX(H4SO)-8, INSTALLATION, Rear Exhaust Pipe.> <Ref. to EX(H4SO)-10, INSTALLATION, Muffler.>
- 12) Pour in gear oil and check the oil level. <Ref. to 5MT-23, REPLACEMENT, Transmission Gear Oil.>



(A) Oil seal