

General Description

FRONT SUSPENSION

1. General Description

A: SPECIFICATION

	Model		Sedan			Wagon			
			2.5 i	2.5 GT	OUTBACK	2.5 i	2.5 GT	OUTBACK	
Front	Wheel arch height (Tolerance: +12 mm (+0.47 in −0.94 in))	mm (in)	381 (15.0)		439 (17.3)	381 (15.0)		439 (17.3)	
	Camber (Tolerance: ±0°45' Differences between RH and LH: 45' or less)		−0°15'		0°40'	−0°15'		0°40'	
	Caster (Referential Value)		5°55'		4°55'	5°40'		4°55'	
	Steering angle (Tolerance: ±1.5°)	Inner wheel	37.6°, 33.8°*1		37.6°				
		Outer wheel	33.0°, 30.2°*1		33.0°				
	Toe-in mm (in)		0±3 (0±0.12) Toe angle (sum of both wheels): 0°±0°15'						
	Kingpin angle (Referential Value)		13°45'		12°05'	13°45'		12°05'	
Rear	Wheel arch height (Tolerance: +12 mm (+0.47 in −0.94 in))	mm (in)	365 (14.4)		438 (17.2)	375 (14.8)		438 (17.2)	
	Camber (Tolerance: ±0°45' Differences between RH and LH: 45' or less)		−0°40'		−0°10'	−0°30'		−0°10'	
	Toe-in mm (in)		*3		*2	*3		*2	
	Thrust angle (Tolerance: ±0°30')		0°						

*1: 2.5 GT spec. B model

*2: OUTBACK model

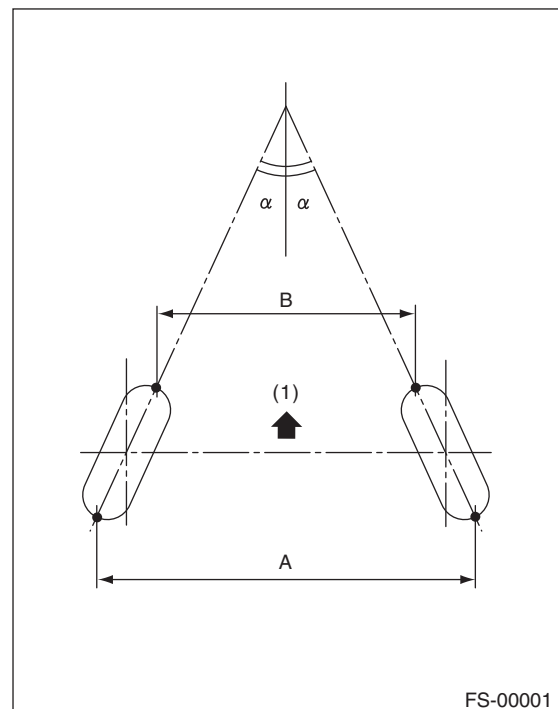
$-3 - 0\text{ mm}$ ($-0.12 - 0\text{ in}$) Toe angle (sum of both wheels): $-0^\circ 15' - 0^\circ$

*3: Except for OUTBACK model

$0 \pm 3\text{ mm}$ ($0 \pm 0.12\text{ in}$) Toe angle (sum of both wheels): $0^\circ \pm 0^\circ 15'$

NOTE:

- Front and rear toe-in and front camber can be adjusted. Adjust if the toe-in or camber tolerance exceeds specifications.
- Other items indicated in the specifications table cannot be adjusted. If other items exceed specifications, check the suspension parts and connections for deformation, and replace with new parts as required.



(1) Front

$A - B = \text{Positive: Toe-in, Negative: Toe-out}$

$\alpha = \text{Individual toe angles}$

★ (26)

T1

(16)

T7

(17)

(18)

(19)

(20)

(21)

(22)

(23)

(24)

(26)★

T12

(1)

(15)

T8

(26)★

T9

(7)

T8

(13)

(12)

(9)

(11)

(10)

T2

T8

(14)

(26)★

T2

(2)

T6

T10

(8)

(6)

(3)

(4)

(25)

T4

(27)

T5

(26)★

(5)

T10

(26)★

T11

(6)

(3)

(28)

(25)

T3

(27)

FS-00251

General Description

FRONT SUSPENSION

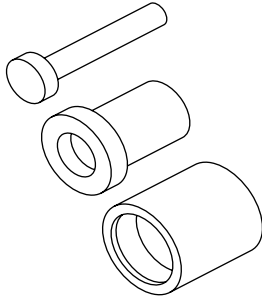
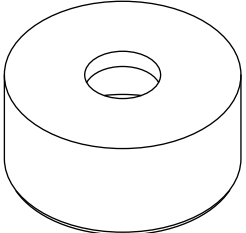
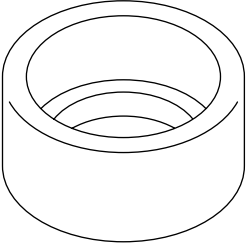
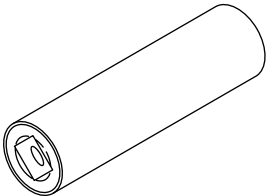
(1) Front crossmember	(15) Jack-up plate	<i>Tightening torque:N·m (kgf-m, ft-lb)</i>
(2) Housing	(16) Dust seal	<i>T1: 20 (2.0, 14.5)</i>
(3) Ball joint	(17) Strut mount	<i>T2: 25 (2.5, 18.1)</i>
(4) Front arm (steel type)	(18) Spacer	<i>T3: 30 (3.1, 22)</i>
(5) Support plate	(19) Upper spring seat	<i>T4: 39 (4.0, 28.8)</i>
(6) Rear bushing	(20) Dust cover	<i>T5: 45 (4.6, 33.2)</i>
(7) Front bushing	(21) Helper	<i>T6: 50 (5.1, 36.9)</i>
(8) Stud bolt	(22) Coil spring	<i>T7: 55 (5.6, 41)</i>
(9) Stabilizer link	(23) Damper strut	<i>T8: 60 (6.1, 44.3)</i>
(10) Bracket	(24) Adjusting bolt	<i>T9: 95 (9.7, 70.1)</i>
(11) Bushing	(25) Castle nut	<i>T10: 110 (11.2, 81.1)</i>
(12) Stabilizer	(26) Self-locking nut	<i>T11: 150 (15.3, 110.6)</i>
(13) Crossmember support plate (Large type)	(27) Cotter pin	<i>T12: 152 (15.5, 112.1)</i>
(14) Crossmember support plate (Small type)	(28) Front arm (aluminium type)	

C: CAUTION

- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- Use SUBARU genuine grease etc. or equivalent. Do not mix grease etc. of different grades or manufacturers.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or cloth between the part and the vise.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.

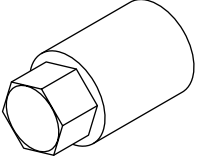
D: PREPARATION TOOL

1. SPECIAL TOOL

ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p>ST-927680000</p>	927680000	INSTALLER & REMOVER SET	Used for replacing front arm front bushing.
 <p>ST20299AG000</p>	20299AG000	REMOVER	Used for replacing front arm rear bushing. Used together with BASE (20999AG010).
 <p>ST20299AG010</p>	20299AG010	BASE	Used for replacing front arm rear bushing. Used together with REMOVER (20999AG000).
 <p>ST20299AG020</p>	20299AG020	STUD BOLT SOCKET	Used for removing and installing the stud bolt for front arm installing portion.

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ILLUSTRATION	TOOL NUMBER	DESCRIPTION	REMARKS
 <p style="text-align: center;">ST20399AG000</p>	20399AG000	STRUT MOUNT SOCKET	Used for disassembling and assembling strut mount.

2. GENERAL TOOL

TOOL NAME	REMARKS
Alignment gauge	Used for measuring wheel alignment.
Alignment gauge adapter	Used for measuring wheel alignment.
Turning radius gauge	Used for measuring wheel alignment.
Toe-in gauge	Used for toe-in measurement.
Dial gauge	Used for damper strut measurement.
Coil spring compressor	Used for strut assembly/disassembly.

2. Wheel Alignment

A: INSPECTION

Check the following items before performing the wheel alignment measurement.

Check items before measuring wheel alignment:

- Tire inflation pressure
- Uneven wear of RH and LH tires, or difference of sizes
- Tire runout
- Excessive play and wear of ball joint
- Excessive play and wear of tie rod end
- Excessive play of wheel bearing
- Right and left wheel base imbalance
- Deformation and excessive play of steering link
- Deformation and excessive play of suspension parts

Check, adjust and measure the wheel alignment in accordance with the procedures indicated in the figure.

