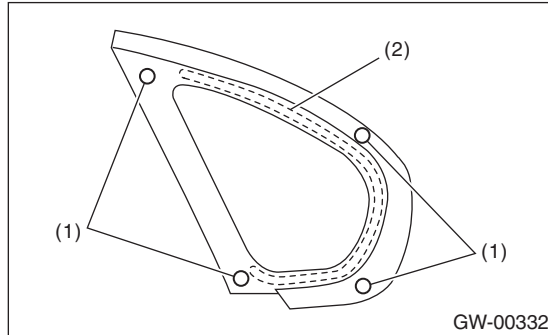


## 18.Rear Quarter Glass

### A: REMOVAL

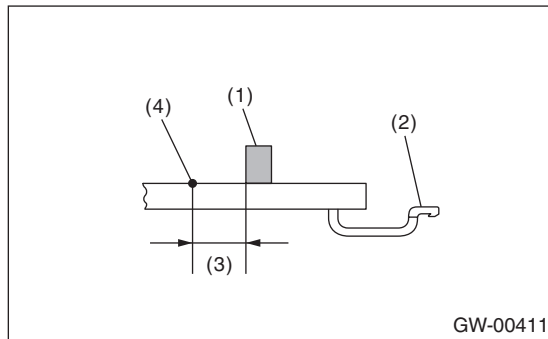
Remove the glass in the same procedure as for windshield glass. <Ref. to GW-25, REMOVAL, Windshield Glass.>



- (1) Locating pin
- (2) Dam rubber

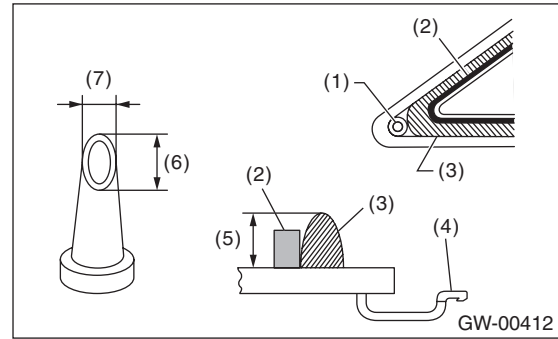
### B: INSTALLATION

1) Install the dam rubber.



- (1) Dam rubber
- (2) Molding
- (3) 10.5 mm (0.413 in) (constant)
- (4) Ceramic terminal

2) Cut out the nozzle head and apply adhesive to the glass end surface as shown.



- (1) Locating pin
- (2) Dam rubber
- (3) Adhesive
- (4) Molding
- (5) 8 — 10 mm (0.31 — 0.39 in)
- (6) 15 mm (0.59 in)
- (7) 10 mm (0.39 in)

3) Install the glass in the same procedure as for windshield glass. <Ref. to GW-25, INSTALLATION, Windshield Glass.>

4) After completion of all work, allow the vehicle to stand for about 24 hours.

#### NOTE:

- When door is opened/closed after glass is bonded, always lower the door glass first, and then open/close it carefully.
  - Move the vehicle slowly.
  - For minimum drying time and vehicle standing time before driving after bonding, follow instructions or instruction manual from the adhesive manufacturer.
- 5) After curing of adhesive, pour the water on external surface of vehicle to check that there are no water leaks.

#### NOTE:

When a vehicle is returned to the user, tell him or her that the vehicle should not be subjected to heavy impact for at least three days.