

# Refrigerant Recovery Procedure

HVAC SYSTEM (HEATER, VENTILATOR AND A/C)

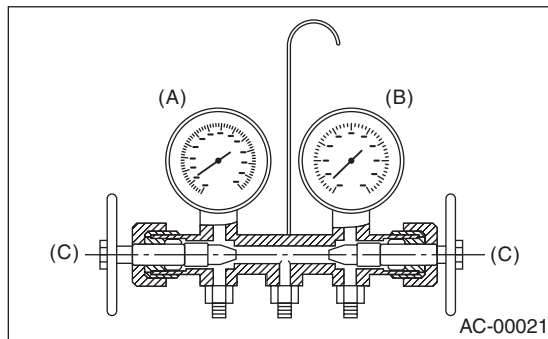
## 3. Refrigerant Recovery Procedure

### A: PROCEDURE

#### CAUTION:

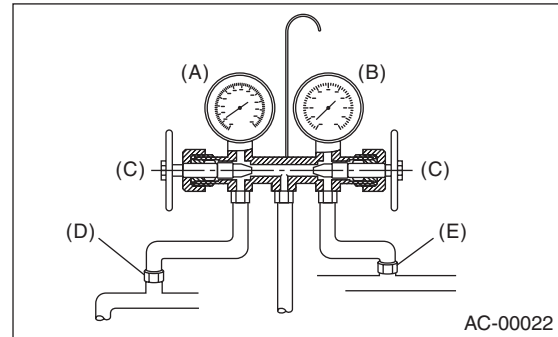
- During operation, be sure to wear protective goggles and protective gloves.
- Connect the refrigerant recovery system with the manifold gauge set to discharge the refrigerant from the A/C system and recycle the gas.
- When recycling the discharged refrigerant, keep service cans on hand. Because the recovery rate with the recovery system is approx. 90%, service cans are necessary to charge the refrigerant.
- Follow the detailed operation procedure described in the operation manual attached to the refrigerant recovery system.

- 1) Perform the compressor oil return operation.  
<Ref. to AC-24, PROCEDURE, Compressor Oil.>
- 2) Stop the engine.
- 3) Make sure the valves on low/high pressure sides of manifold gauge set are fully closed.



- (A) Low-pressure gauge (Compound pressure gauge)  
(B) High-pressure gauge  
(C) Close

- 4) Install the low/high pressure hoses to the service ports on the low/high pressure sides of the vehicle respectively.



- (A) Low-pressure gauge (Compound pressure gauge)  
(B) High-pressure gauge  
(C) Close  
(D) Low-pressure side service port  
(E) High-pressure side service port

- 5) Connect the center hose to the refrigerant recovery system.
- 6) Follow the operation manual to activate the refrigerant recovery system.