

17. Control Valve Body

A: REMOVAL

- 1) Set the vehicle on a lift.
- 2) Disconnect the ground cable from battery.
- 3) Lift up the vehicle.
- 4) Clean the transmission exterior.
- 5) Remove the ATF drain plug to drain ATF.

CAUTION:

Directly after the vehicle has been running or the engine has been long idle running, the ATF is hot. Be careful not to burn yourself.

- 6) Tighten the ATF drain plug.

NOTE:

Use a new gasket.

Tightening torque:

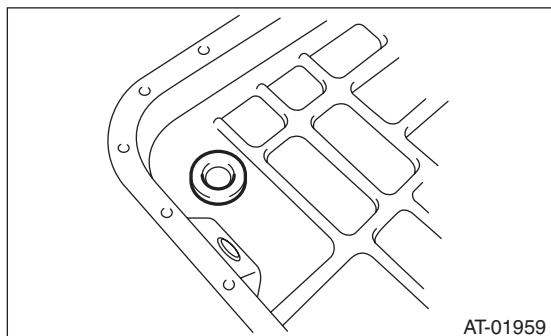
20 N·m (2.0 kgf·m, 14.8 ft-lb)

- 7) Remove the oil pan.

CAUTION:

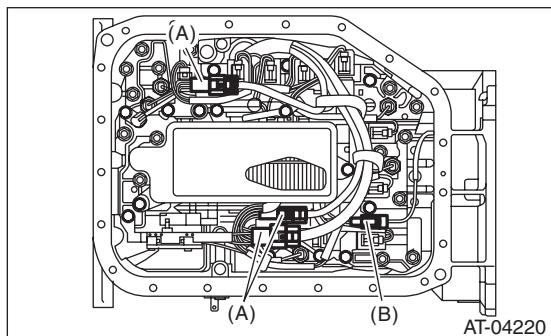
Be sure to prevent the entering of dust and other foreign matters into oil pan.

- 8) Remove the magnet.



AT-01959

- 9) Clean the magnet.
- 10) Completely remove the remaining liquid gasket on the transmission case and oil pan.
- 11) Disconnect the control valve connector and front vehicle speed sensor connector.



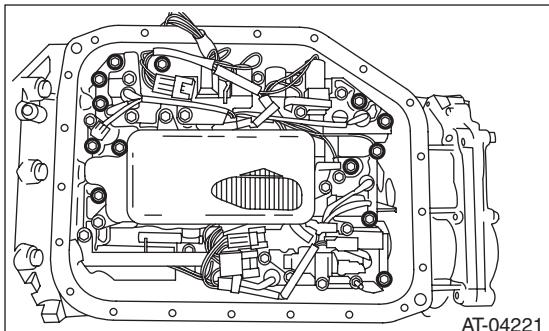
AT-04220

(A) Control valve connector
(B) Front vehicle speed sensor connector

- 12) Remove the control valve body.

NOTE:

The control valve body is replaced as an assembly only, because it is a non-disassembly part.



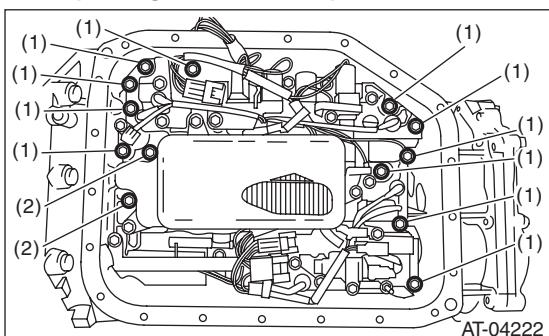
AT-04221

B: INSTALLATION

- 1) Check the control valve body for dust and other foreign matter.
- 2) Install the control valve body to transmission by equally tightening the bolts.

Tightening torque:

8 N·m (0.8 kgf·m, 5.9 ft-lb)

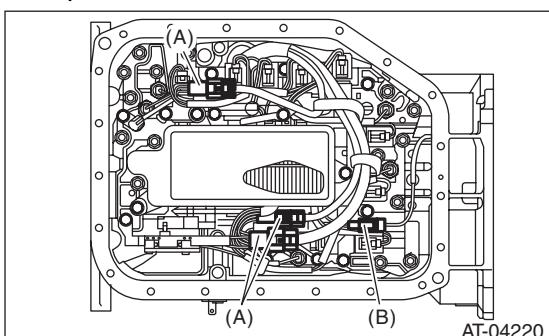


AT-04222

(1) 30 mm (1.18 in)

(2) 40 mm (1.57 in)

- 3) Connect the control valve connector and front vehicle speed sensor connector.



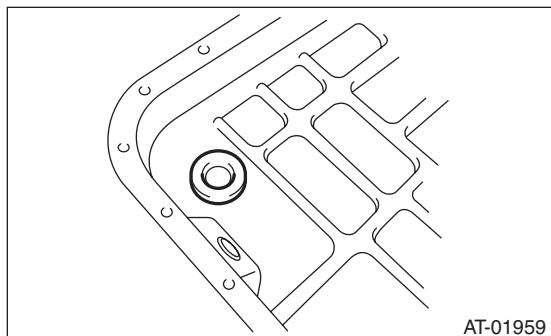
AT-04220

(A) Control valve connector
(B) Front vehicle speed sensor connector

Control Valve Body

AUTOMATIC TRANSMISSION

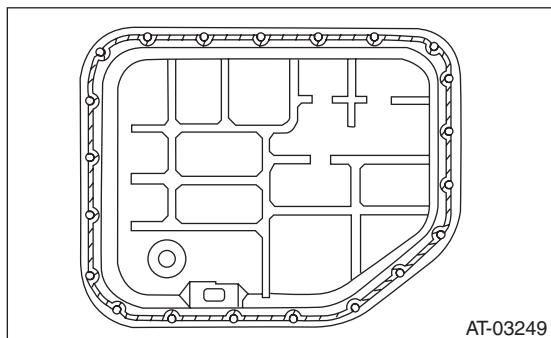
- 4) Attach the magnet at the specified position of the oil pan.



- 5) Apply liquid gasket to the oil pan.

Liquid gasket:

**THREE BOND 1217B (Part No. K0877YA020)
or equivalent**



- 6) Install the oil pan by equally tightening the bolts.

Tightening torque:

5 N·m (0.5 kgf-m, 3.7 ft-lb)

- 7) Lower the vehicle.
- 8) Connect the ground cable to battery.
- 9) Pour ATF through the oil charge pipe. <Ref. to 5AT-29, Automatic Transmission Fluid.>
- 10) Check the ATF level. <Ref. to 5AT-29, INSPECTION, Automatic Transmission Fluid.>
- 11) Perform Clear Memories 2 operation. <Ref. to 5AT(diag)-21, Clear Memory Mode.>
- 12) Perform learning operation. <Ref. to 5AT(diag)-23, Learning Control.>
- 13) Perform the inspection at the end of repair work, and make sure there is no faulty as below;

- Excessive shift shock
- Oil leakage from the transmission body, etc.
- Occurrence of noise caused by interference etc.

C: INSPECTION

Check each parts for holes, damages or other foreign matters.