

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

1. General Description

A: SPECIFICATION

1. MANUAL TRANSMISSION AND DIFFERENTIAL

| Model | | | 2.5 L non-turbo | | 2.5 L turbo |
|--------------------------------|-------------------------|--------------------|---|---------|-------------|
| | | | Except for OUTBACK | OUTBACK | |
| Type | | | 6-forward speeds and 1-reverse | | |
| Transmission gear ratio | | 1st | 3.454 | | |
| | | 2nd | 1.947 | | |
| | | 3rd | 1.296 | | |
| | | 4th | 0.972 | | |
| | | 5th | 0.825 | | 0.780 |
| | | 6th | 0.695 | | 0.666 |
| | | Rev. | 3.636 | | |
| Front reduction gear | Final | Type of gear | Hypoid | | |
| | | Gear ratio | 4.111 | 4.444 | 4.111 |
| Rear reduction gear | Transfer | Type of gear | Helical | | |
| | | Gear ratio | 1.000 | | |
| | Final | Type of gear | Hypoid | | |
| | | Gear ratio | 4.111 | 4.444 | 4.111 |
| Front differential | Type and number of gear | | Straight bevel gear (bevel pinion: 2, bevel gear: 2) | | |
| Center differential | Type and number of gear | | Straight bevel gear (Bevel pinion: 2, bevel gear: 2 and viscous coupling) | | |
| Transmission gear oil | | | GL-5 | | |
| Transmission gear oil capacity | | Single-range model | 3.7 ℓ (3.9 US qt, 3.3 Imp qt) | | |

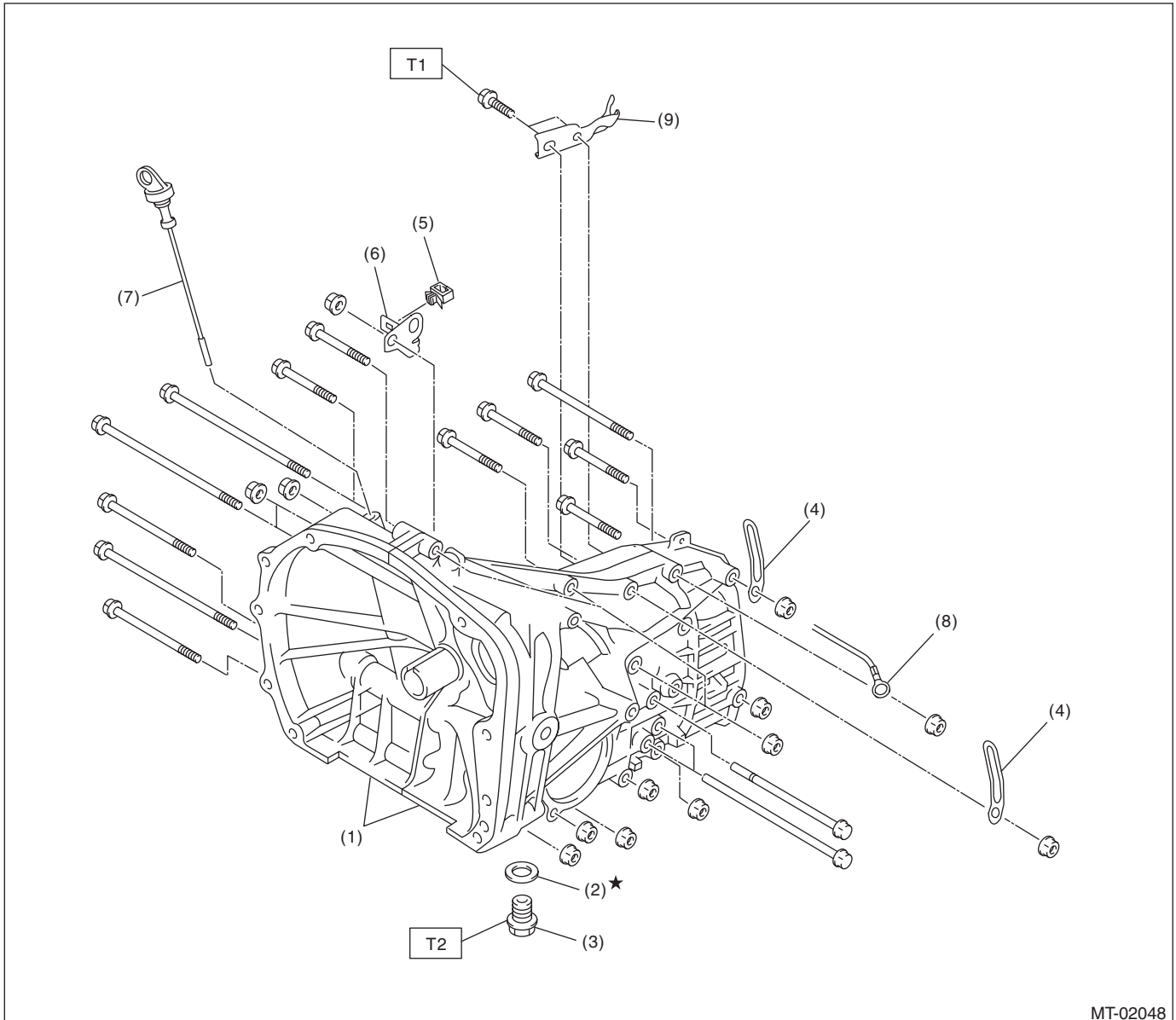
2. TRANSMISSION GEAR OIL

Recommended oil:

GL-5 (75W-90) or equivalent

B: COMPONENT

1. TRANSMISSION CASE



- | | |
|----------------------------|------------------------------------|
| (1) Transmission case ASSY | (6) Harness bracket |
| (2) Gasket | (7) Oil level gauge |
| (3) Drain plug | (8) Transmission radio ground cord |
| (4) Harness clip | (9) Select bracket |
| (5) Clamp | |

Tightening torque: N·m (kgf-m, ft-lb)

T1: 18 (1.8, 13.3)

T2: 44 (4.5, 32.5) (Aluminum gasket, silver)

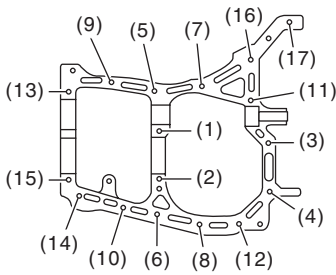
70 (7.1, 51.6) (Copper gasket, brown)

70 (7.1, 51.6) (Metal gasket, black)

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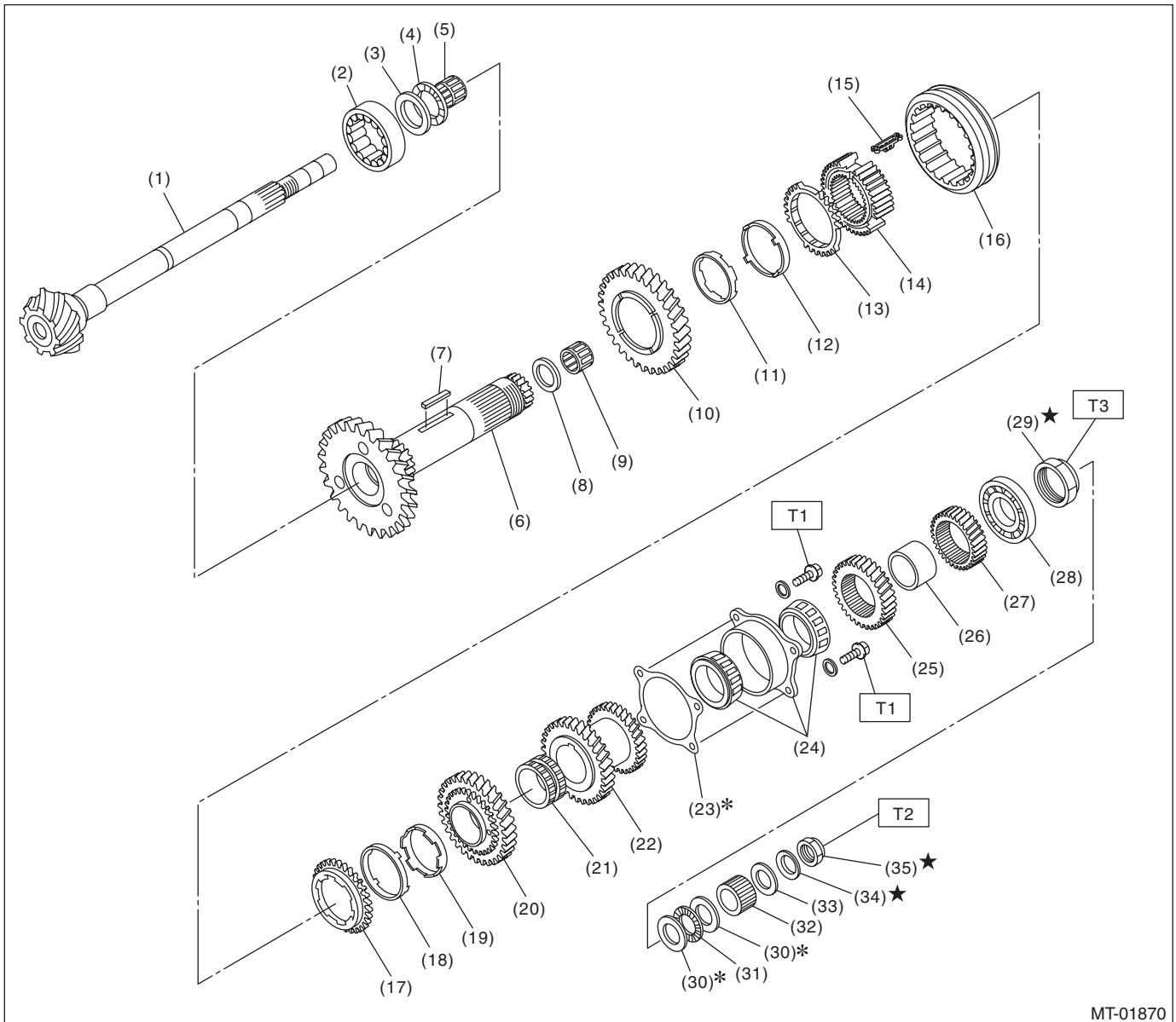
Transmission case tightening torque

| | | | |
|---|-------------------------|-----------------|---------------------------------------|
|  <p>MT-00003</p> | Bolt No. | Bolt size mm | Tightening torque: N·m (kgf-m, ft-lb) |
| | (5) — (15) | 8 | 25 (2.5, 18.4) |
| | (1) — (4) (16), (17) | 10 | 40 (4.1, 29.5) |

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2. DRIVE PINION ASSEMBLY



MT-01870

| | | |
|-------------------------------|--|-------------------------------------|
| (1) Drive pinion shaft | (15) 1st-2nd shifting insert key | (28) Ball bearing |
| (2) Roller bearing | (16) 1st-2nd coupling sleeve | (29) Lock nut |
| (3) Washer | (17) Outer baulk ring | (30) Adjusting washer |
| (4) Thrust bearing | (18) 2nd synchro cone | (31) Thrust bearing |
| (5) Needle bearing | (19) Inner baulk ring | (32) Differential bevel gear sleeve |
| (6) Driven shaft | (20) 2nd driven gear | (33) Adjusting washer |
| (7) Key | (21) 2nd driven gear bushing | (34) Lock washer |
| (8) Drive pinion collar | (22) 3rd-4th driven gear | (35) Lock nut |
| (9) Needle bearing | (23) Driven pinion shim | |
| (10) 1st driven gear | (24) Double-row tapered roller bearing | |
| (11) Inner baulk ring | (25) 5th driven gear | |
| (12) 1st synchro cone | (26) Drive pinion spacer | |
| (13) Outer baulk ring | (27) 6th driven gear | |
| (14) 1st-2nd synchronizer hub | | |

Tightening torque: N·m (kgf-m, ft-lb)

T1: 30 (3.1, 22.1)

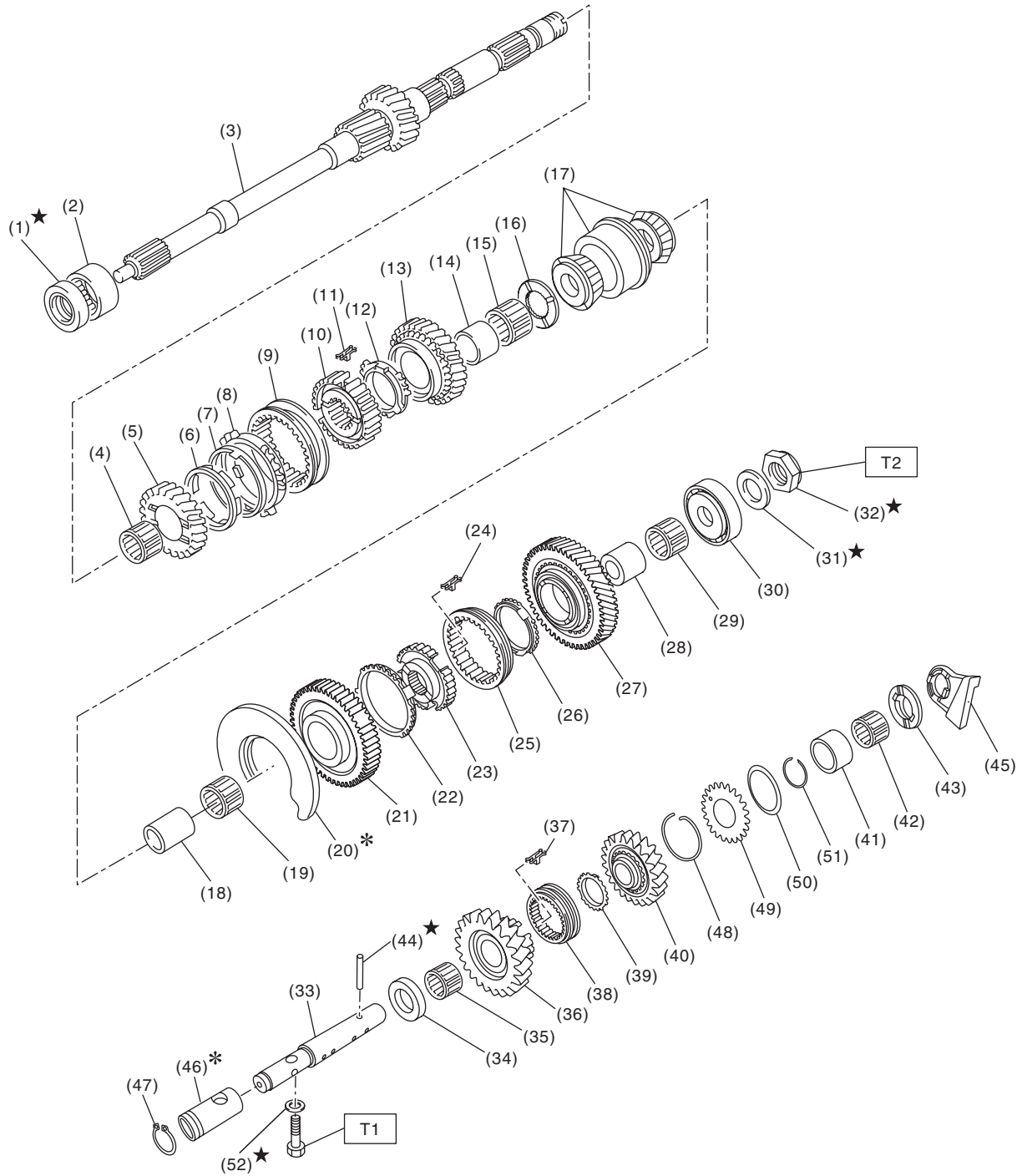
T2: 126 (12.8, 92.9)

T3: 440 (44.9, 324.5)

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3. MAIN SHAFT FOR SINGLE-RANGE



MT-02298

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| | | |
|----------------------------------|----------------------------------|---------------------------------|
| (1) Oil seal | (20) Main shaft rear plate | (39) Baulk ring |
| (2) Needle bearing | (21) 5th drive gear | (40) Reverse idler gear |
| (3) Transmission main shaft | (22) 5th baulk ring | (41) Reverse idler gear collar |
| (4) Needle bearing | (23) 5th-6th synchronizer hub | (42) Needle bearing |
| (5) 3rd drive gear | (24) 5th-6th shifting insert key | (43) Washer |
| (6) Inner baulk ring | (25) 5th-6th coupling sleeve | (44) Straight pin |
| (7) 3rd synchro cone | (26) 6th baulk ring | (45) Oil case guide |
| (8) Outer baulk ring | (27) 6th drive gear | (46) Reverse idler gear bushing |
| (9) 3rd-4th coupling sleeve | (28) 6th needle bearing race | (47) Snap ring |
| (10) 3rd-4th synchronizer hub | (29) Needle bearing | (48) Reverse idler spring |
| (11) 3rd-4th shifting insert key | (30) Ball bearing | (49) Reverse idler sub gear |
| (12) 4th baulk ring | (31) Lock washer | (50) Friction plate |
| (13) 4th drive gear | (32) Lock nut | (51) Snap ring |
| (14) 4th needle bearing race | (33) Reverse idler gear shaft | (52) Gasket |
| (15) Needle bearing | (34) Washer | |
| (16) 4th gear thrust washer | (35) Needle bearing | |
| (17) Double taper roller bearing | (36) Reverse idler gear No. 2 | |
| (18) 5th needle bearing race | (37) Reverse shifting insert key | |
| (19) Needle bearing | (38) Reverse coupling sleeve | |

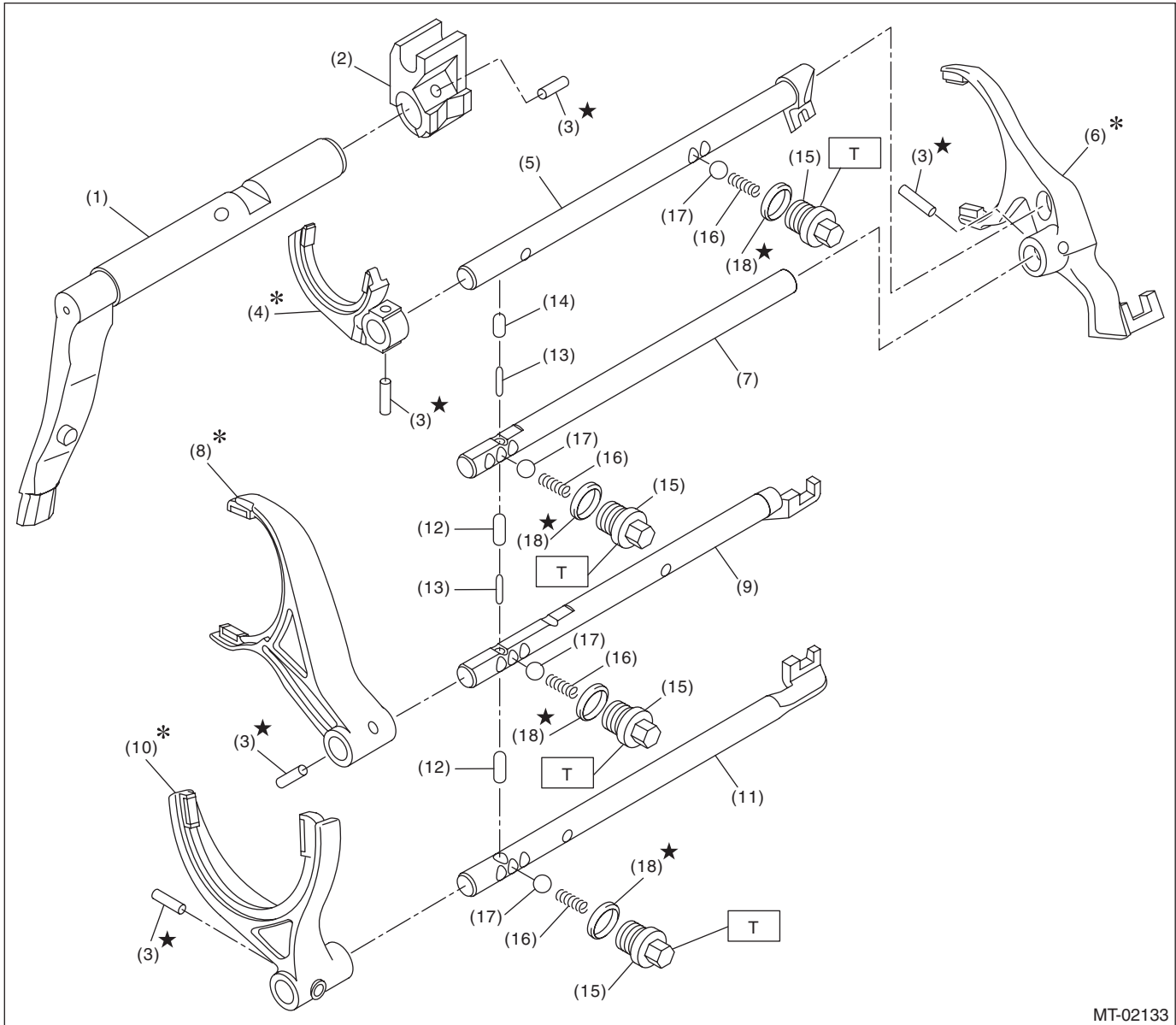
Tightening torque:N·m (kgf-m, ft-lb)

T1: 25 (2.5, 18.4)

T2: 160 (16.3, 118.0)

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4. SHIFTER FORK AND SHIFTER ROD



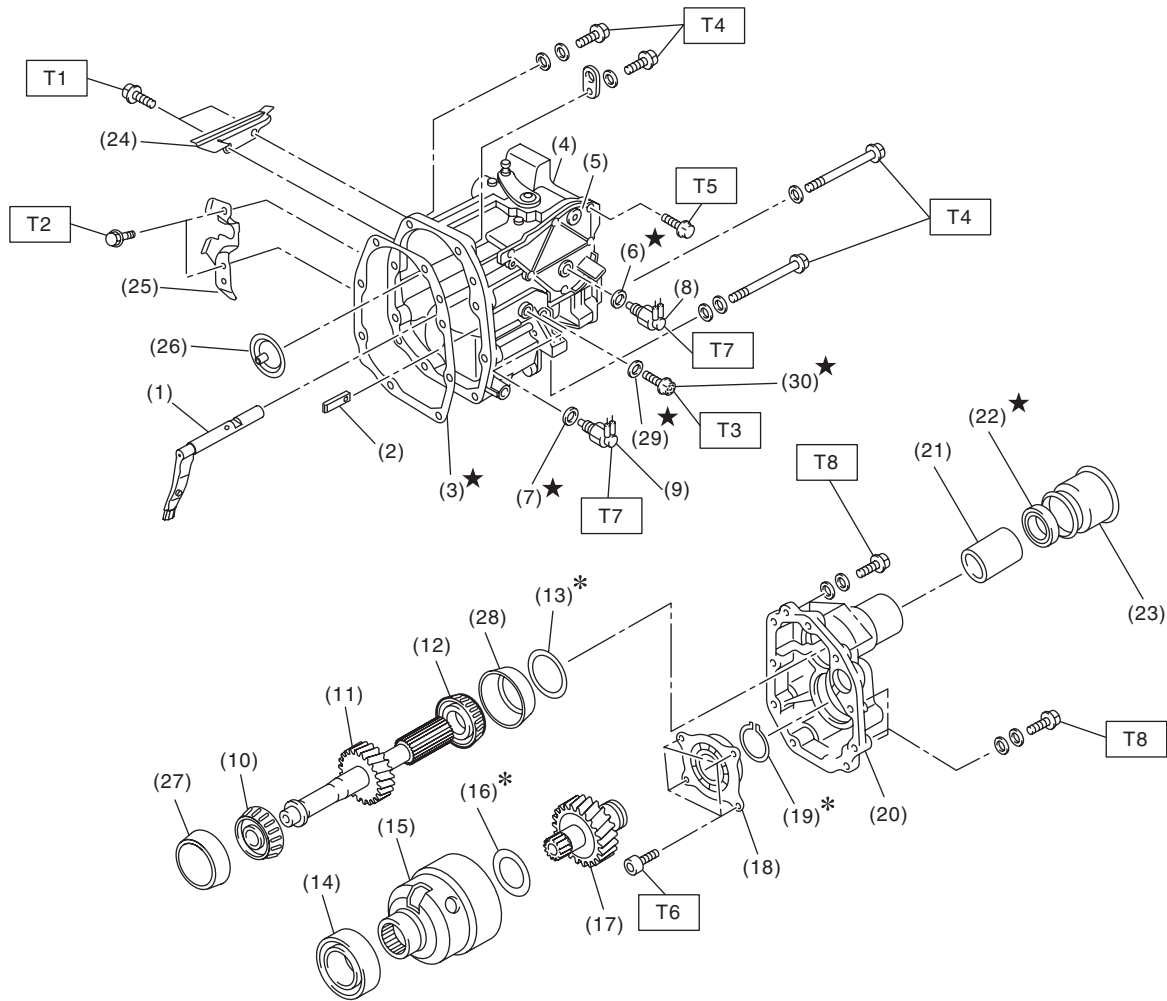
- | | | | | | |
|-----|----------------------|------|----------------------|------|----------------------|
| (1) | Shifter arm | (8) | 3rd-4th shifter fork | (15) | Checking ball plug |
| (2) | Selector arm | (9) | 3rd-4th fork rod | (16) | Checking ball spring |
| (3) | Spring pin | (10) | 1st-2nd shifter fork | (17) | Check ball |
| (4) | Reverse shifter fork | (11) | 1st-2nd fork rod | (18) | Gasket |
| (5) | Reverse fork rod | (12) | Interlock plunger | | |
| (6) | 5th-6th shifter fork | (13) | Interlock plunger | | |
| (7) | 5th-6th fork rod | (14) | Interlock plunger | | |
-
- Tightening torque:N-m (kg
T: 20 (2.0, 14.8))**

Tightening torque:N·m (kgf-m, ft-lb)
T: 20 (2.0, 14.8)

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5. TRANSFER CASE AND EXTENSION



MT-02331

- | | | |
|-----------------------------|---------------------------------|-------------------|
| (1) Shifter arm | (15) Center differential | (28) Outer race |
| (2) Interlock plate | (16) Adjusting washer | (29) Gasket |
| (3) Gasket | (17) Transfer drive gear | (30) Precoat bolt |
| (4) Transfer case | (18) Ball bearing | |
| (5) Transmission cover | (19) Snap ring | |
| (6) Gasket | (20) Extension case | |
| (7) Gasket | (21) Bushing | |
| (8) Neutral position switch | (22) Oil seal | |
| (9) Back-up light switch | (23) Dust cover | |
| (10) Roller bearing | (24) Dust cover (OUTBACK model) | |
| (11) Transfer driven gear | (25) Shift bracket | |
| (12) Roller bearing | (26) Oil guide | |
| (13) Adjusting washer | (27) Outer race | |
| (14) Ball bearing | | |

Tightening torque: N·m (kgf-m, ft-lb)

T1: 15 (1.5, 11.1)

T2: 18 (1.8, 13.3)

T3: 20 (2.0, 14.8)

T4: 24.5 (2.5, 18.1)

T5: 25 (2.5, 18.4)

T6: 26 (2.7, 19.2)

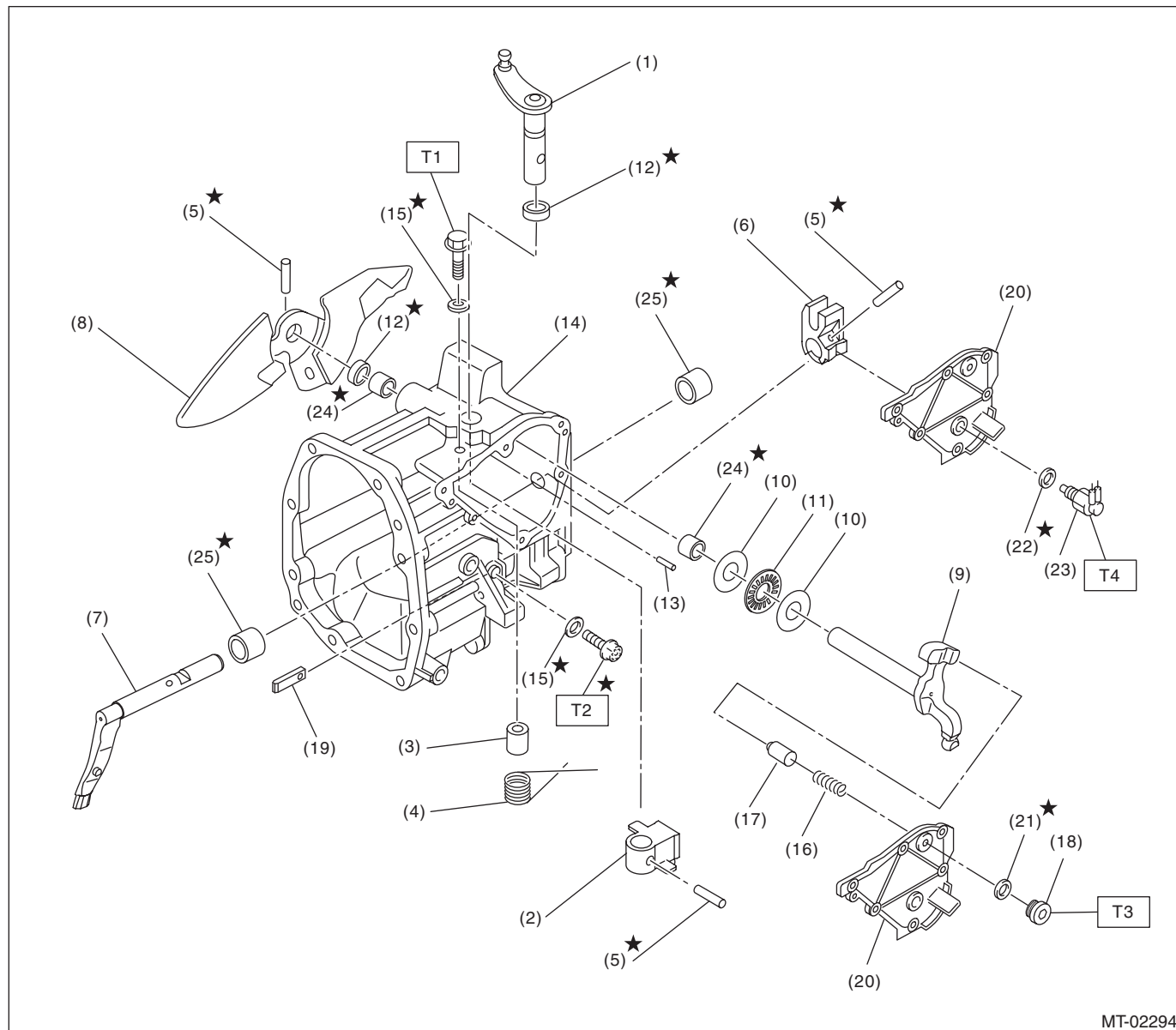
T7: 32.3 (3.3, 23.8)

T8: 40 (4.1, 29.5)

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6. SHIFT LINK ASSEMBLY



MT-02294

- | | | |
|--------------------------|---------------------------|------------------------------|
| (1) Selector lever COMPL | (12) Oil seal | (22) Washer |
| (2) Selector arm No. 2 | (13) Straight pin | (23) Neutral position switch |
| (3) Shifter arm collar | (14) Transfer case | (24) Needle bearing |
| (4) Neutral set spring | (15) Gasket | (25) Roller bearing |
| (5) Spring pin | (16) Checking ball spring | |
| (6) Selector arm | (17) Plunger | |
| (7) Shifter arm | (18) Seal bolt | |
| (8) Shift lever COMPL | (19) Interlock plate | |
| (9) Shifter arm No. 2 | (20) Transmission cover | |
| (10) Washer | (21) Seal ring | |
| (11) Thrust bearing | | |

Tightening torque: N·m (kgf-m, ft-lb)

T1: 6.4 (0.7, 4.7)

T2: 20 (2.0, 14.8)

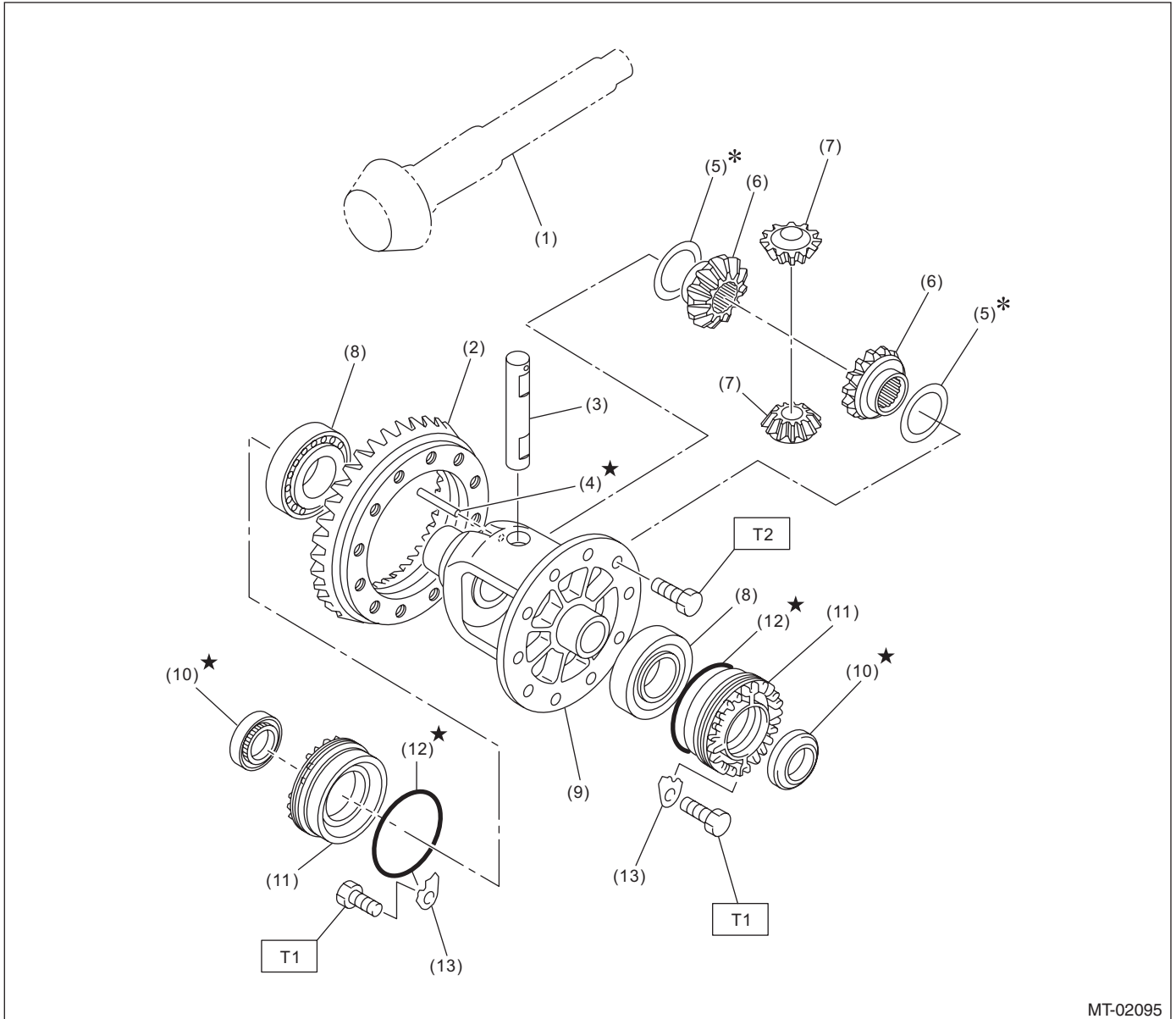
T3: 25 (2.5, 18.4)

T4: 32.3 (3.3, 23.8)

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7. FRONT DIFFERENTIAL



MT-02095

- | | | |
|-----------------------------|---------------------------------|--------------------------|
| (1) Drive pinion shaft | (7) Differential bevel pinion | (13) Retainer lock plate |
| (2) Hypoid driven gear | (8) Roller bearing | |
| (3) Pinion shaft | (9) Differential case | |
| (4) STRAIGHT PIN | (10) Oil seal | |
| (5) Washer | (11) Differential side retainer | |
| (6) Differential bevel gear | (12) O-ring | |

Tightening torque: N·m (kgf-m, ft-lb)

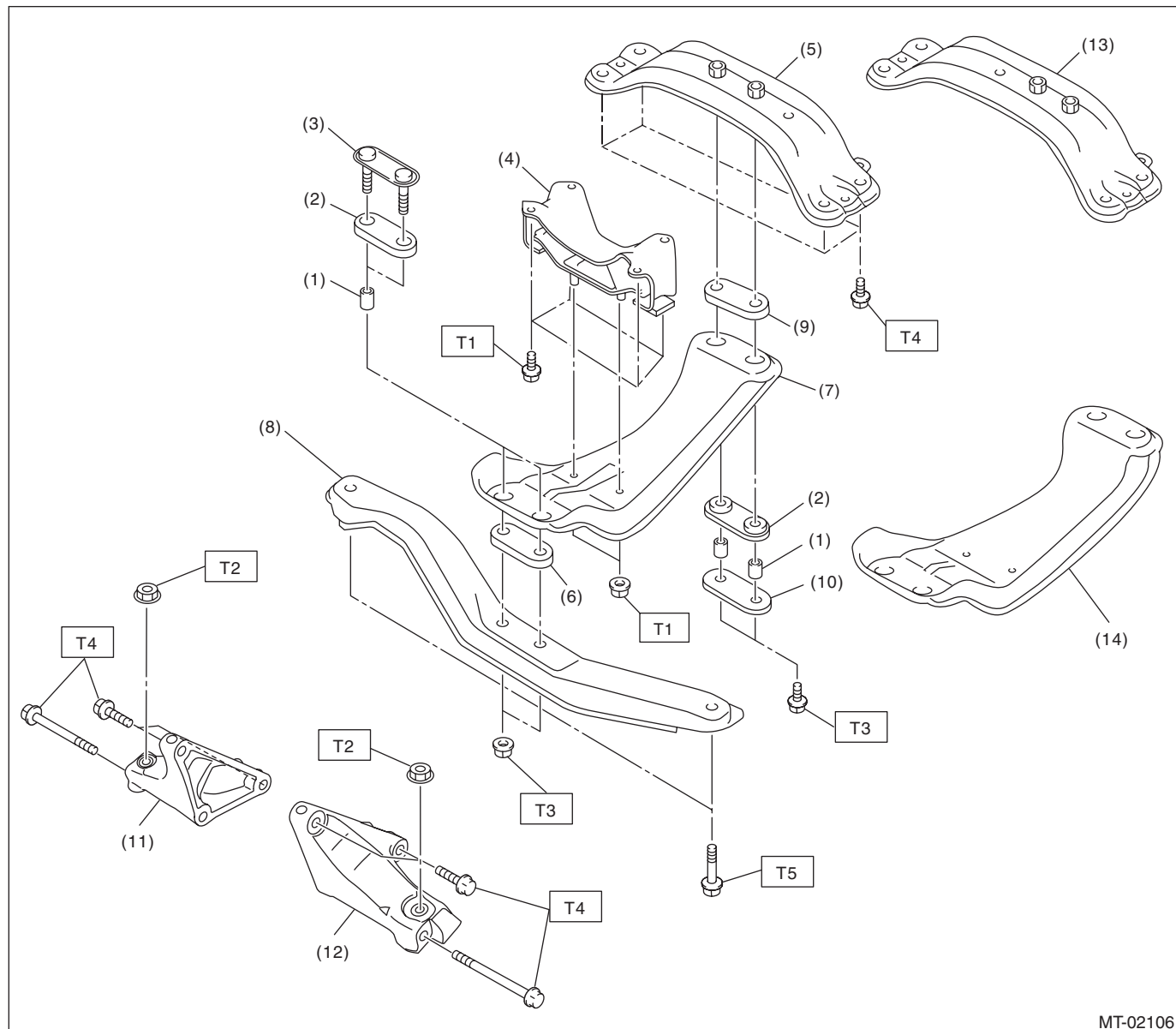
T1: 25 (2.5, 18.4)

T2: 62 (6.3, 45.7)

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8. TRANSMISSION MOUNTING



MT-02106

- | | |
|--------------------------------------|--|
| (1) Spacer | (8) Front crossmember |
| (2) Lower cushion rubber | (9) Rear cushion rubber |
| (3) Front plate | (10) Rear plate |
| (4) Transmission cushion rubber | (11) Transmission main mounting bracket (RH) |
| (5) Rear crossmember (turbo model) | (12) Transmission main mounting bracket (LH) |
| (6) Upper cushion rubber | (13) Rear crossmember (non-turbo model) |
| (7) Center crossmember (turbo model) | (14) Center crossmember (non-turbo model) |

Tightening torque:N·m (kgf-m, ft-lb)

T1: 35 (3.6, 25.8)

T2: 45 (4.6, 33.2)

T3: 70 (7.1, 51.6)

T4: 75 (7.6, 55.3)

T5: 140 (14.3, 103.3)

C: CAUTION

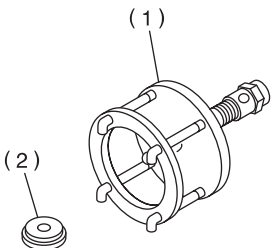
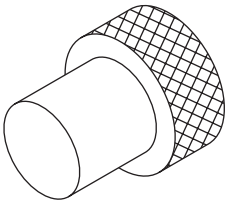
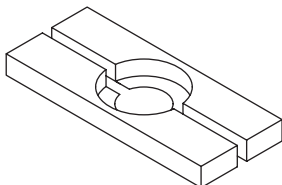
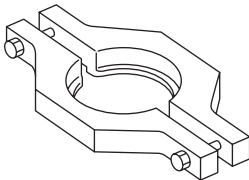
- Wear appropriate work clothing, including a cap, protective goggles and protective shoes when performing any work.
- Remove contamination including dirt and corrosion before removal, installation or disassembly.
- Keep the disassembled parts in order and protect them from dust and dirt.
- Before removal, installation or disassembly, be sure to clarify the failure. Avoid unnecessary removal, installation, disassembly and replacement.
- When disassembling the case and other light alloy parts, use a plastic hammer to force it apart. Do not pry apart with screwdrivers or other tools.
- Vehicle components are extremely hot after driving. Be wary of receiving burns from heated parts.
- Use SUBARU genuine gear oil, grease or equivalent. Do not mix gear oil, grease, etc. of different grades or manufacturers.
- Be sure to tighten fasteners including bolts and nuts to the specified torque.
- Place shop jacks or rigid racks at the specified points.
- Apply gear oil onto sliding or revolving surfaces before installation.
- Replace deformed or damaged snap rings with new parts.
- Before installing O-rings or oil seals, apply sufficient amount of gear oil to avoid damage and deformation.
- Be careful not to incorrectly install or fail to install O-rings, snap rings and other such parts.
- Before securing a part on a vise, place cushioning material such as wood blocks, aluminum plate, or cloth between the part and the vise.
- Avoid damaging the mating surface of the case.
- Before applying liquid gasket, completely remove the old liquid gasket.

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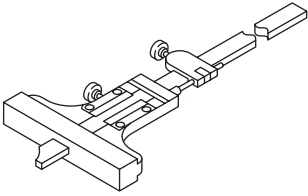
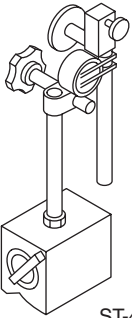
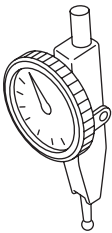
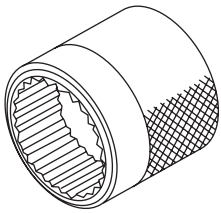
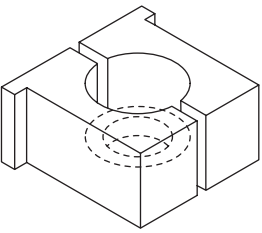
D: PREPARATION TOOL

1. SPECIAL TOOL

| ILLUSTRATION | TOOL NUMBER | DESCRIPTION | REMARKS |
|---|-------------|-------------------------------------|---|
|  <p>ST-899524100</p> | 899524100 | PULLER SET | Used for removing the roller bearing (differential). (1) Puller (2) Cap |
|  <p>ST-399780104</p> | 399780104 | WEIGHT | Used for measuring preload on the roller bearing. |
|  <p>ST-498077000</p> | 498077000 | REMOVER | <ul style="list-style-type: none"> Used for removing the roller bearing of the drive pinion shaft. Used for removing the transfer driven gear taper roller bearing. |
|  <p>ST-498077600</p> | 498077600 | CENTER DIFFERENTIAL BEARING REMOVER | Used for removing the center differential cover ball bearing. |

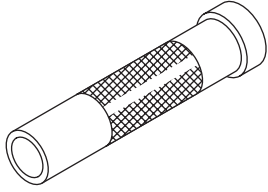
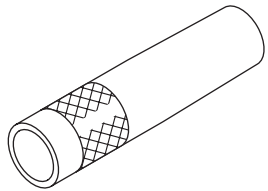
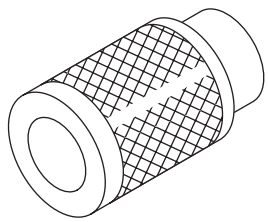
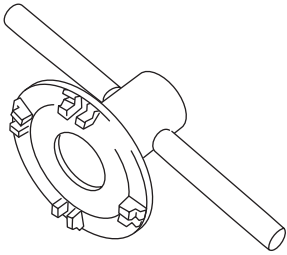

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| ILLUSTRATION | TOOL NUMBER | DESCRIPTION | REMARKS |
|---|-------------|---------------------|---|
|  <p>ST-498147001</p> | 498147001 | DEPTH GAUGE | Used for measuring the main shaft play. |
|  <p>ST-498247001</p> | 498247001 | MAGNET BASE | <ul style="list-style-type: none"> • Used for measuring backlash between the side gear and pinion, and the hypoid gear. • Used together with DIAL GAUGE (498247100). |
|  <p>ST-498247100</p> | 498247100 | DIAL GAUGE | <ul style="list-style-type: none"> • Used for measuring backlash between the side gear and pinion, and the hypoid gear. • Used together with MAGNET BASE (498247001). |
|  <p>ST18667AA020</p> | 18667AA020 | HOLDER | Used for securing the drive pinion shaft assembly and the driven gear assembly when removing the drive pinion shaft assembly lock nut. |
|  <p>ST-498937000</p> | 498937000 | TRANSMISSION HOLDER | Used for removing and installing the lock nut of the transmission main shaft. |

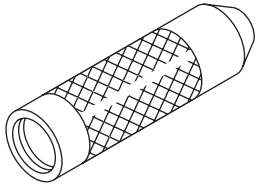
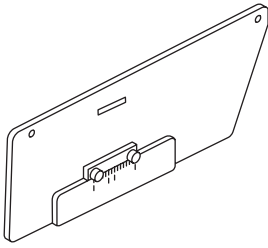
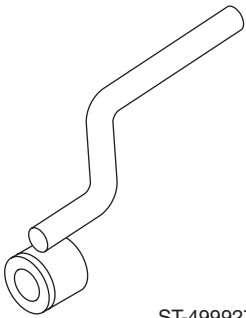
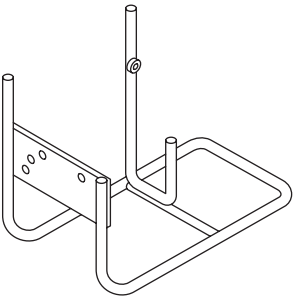
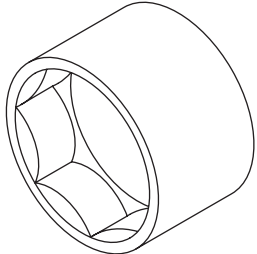
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|---|-------------|--------------------------|--|
|  ST-499277100 | 499277100 | BUSHING 1-2 INSTALLER | <ul style="list-style-type: none"> Used for installing the 1st driven gear thrust plate and the 1st-2nd driven gear bushing. Used for installing the roller bearing outer race to the differential case. |
|  ST-499277200 | 499277200 | INSTALLER | Used for press-fitting the 2nd driven gear, roller bearings, 3rd-4th driven gear, 5th driven gear and the 6th driven gear onto the driven shaft. |
|  ST-499757002 | 499757002 | INSTALLER | Used for installing the roller bearing of transfer driven gear (transfer case side). |
|  ST18630AA010 | 18630AA010 | WRENCH COMPL RETAINER | <ul style="list-style-type: none"> Used for removing and installing the differential side retainer. WRENCH COMPL RETAINER (18658AA020) can also be used. |
|  ST18722AA000 | 18722AA000 | REMOVER | Used for removing the 5th drive gear and 6th drive gear. |

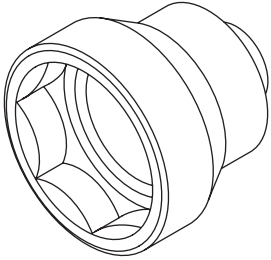
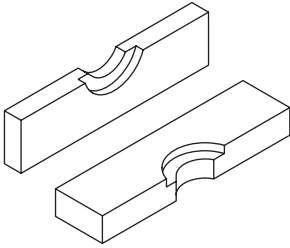
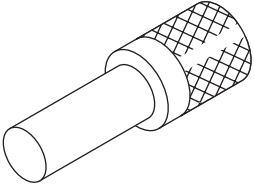
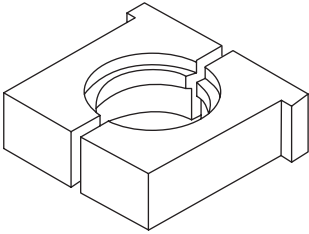
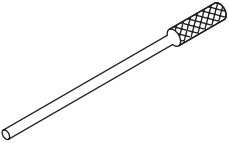
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| ILLUSTRATION | TOOL NUMBER | DESCRIPTION | REMARKS |
|---|-------------|----------------------------|--|
|  ST-499877000 | 499877000 | RACE 4-5 INSTALLER | <ul style="list-style-type: none"> Used for installing the 4th, 5th and 6th needle bearing races and ball bearings onto the transmission main shaft. Used together with REMOVER (899714110). |
|  ST-499917500 | 499917500 | DRIVE PINION GAUGE ASSY | Used for adjusting the drive pinion shim. |
|  ST-499927100 | 499927100 | HANDLE | Used for backlash adjustment of the hypoid gear and preload measurement of the roller bearing. |
|  ST-499937100 | 499937100 | TRANSMISSION STAND | Used for disassembling and assembling the transmission. |
|  ST-499987003 | 499987003 | SOCKET WRENCH (35) | Used for removing and installing the main shaft lock nut. |

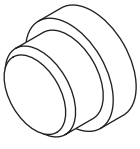
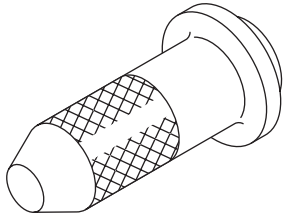
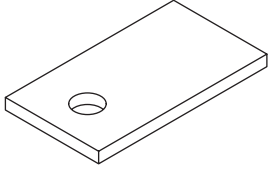
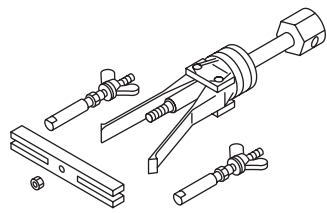
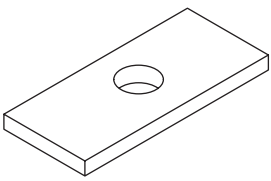
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

| ILLUSTRATION | TOOL NUMBER | DESCRIPTION | REMARKS |
|---|-------------|-----------------------|---|
|  ST-499987300 | 499987300 | SOCKET WRENCH (50) | Used for removing and installing the driven gear assembly lock nut. |
|  ST-899714110 | 899714110 | REMOVER | Used for removing and installing the parts of transmission main shaft, drive pinion and rear drive shaft. |
|  ST-899864100 | 899864100 | REMOVER | Used for removing and installing the parts of transmission main shaft, and the transfer driven gear roller bearing. |
|  ST18680AA020 | 18680AA020 | HOLDER | Used for removing and installing the drive pinion lock nut. |
|  ST-899904100 | 899904100 | REMOVER | Used for removing and installing the straight pin. |

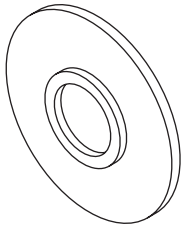
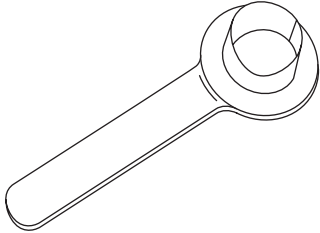
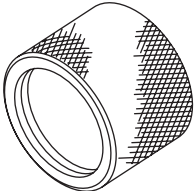
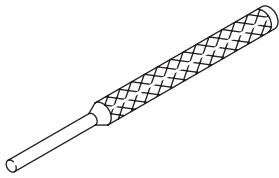
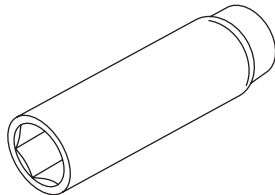
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

| ILLUSTRATION | TOOL NUMBER | DESCRIPTION | REMARKS |
|---|-------------|-------------|---|
|  <p>ST-398497701</p> | 398497701 | ADAPTER | <ul style="list-style-type: none"> Used for installing roller bearing onto the differential case. Used together with BUSHING 1-2 INSTALLER (499277100). |
|  <p>ST-498057300</p> | 498057300 | INSTALLER | Used for installing the extension oil seal. |
|  <p>ST-498255400</p> | 498255400 | PLATE | Used for measuring backlash. |
|  <p>ST-398527700</p> | 398527700 | PULLER ASSY | <ul style="list-style-type: none"> Used for removing the extension case roller bearing. Used for removing the extension oil seal. Used for removing the front differential side retainer bearing outer race. Used for removing the front differential side retainer oil seal. |
|  <p>ST-398643600</p> | 398643600 | GAUGE | Used for measuring total end play, extension end play and drive pinion height. |

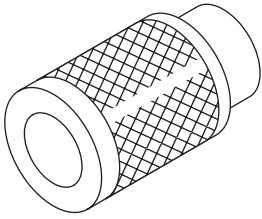
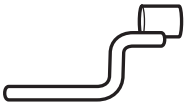
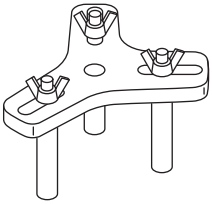
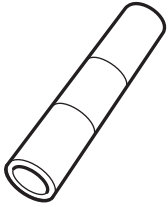
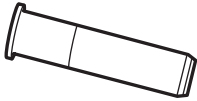
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

| ILLUSTRATION | TOOL NUMBER | DESCRIPTION | REMARKS |
|---|-------------|--------------------------------------|--|
|  <p>ST-398177700</p> | 398177700 | INSTALLER | <ul style="list-style-type: none"> Used for fitting the transfer drive shaft. Used for installing the roller bearing of the transfer driven gear. Used for installing the 4th needle bearing race of transmission main shaft. |
|  <p>ST28399SA010</p> | 28399SA010 | OIL SEAL PROTECTOR | Used for protecting the oil seal from damage when inserting the front drive shaft. |
|  <p>ST18675AA000</p> | 18675AA000 | DIFFERENTIAL SIDE OIL SEAL INSTALLER | Used for installing the differential side retainer oil seal. |
|  <p>ST-398791700</p> | 398791700 | SPRING PIN REMOVER 2 | Used for installing and removing the spring pin. |
|  <p>ST18662AA010</p> | 18662AA010 | SOCKET (27) | Used for removing and installing the drive pinion lock nut. |

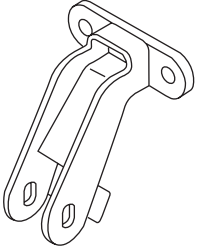
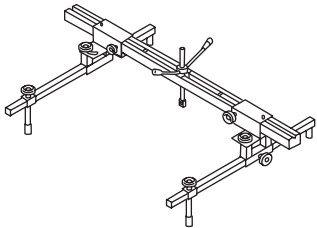
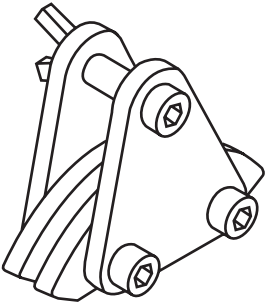
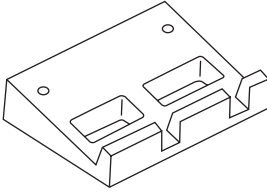
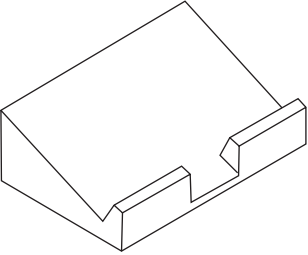
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

| ILLUSTRATION | TOOL NUMBER | DESCRIPTION | REMARKS |
|---|-------------|----------------------------|---|
|  ST-899754112 | 899754112 | PRESS | <ul style="list-style-type: none"> Used for removing the driven gear and roller bearing of the driven shaft. Used to install the main shaft ball bearing. |
|  ST18631AA000 | 18631AA000 | HANDLE | Used for installing transfer case assembly and extension case assembly. |
|  ST18762AA000 | 18762AA000 | COMPRESSOR SPECIAL TOOL | Used for removing the 1st driven gear of drive pinion. |
|  ST18654AA000 | 18654AA000 | INSTALLER | Used for installing the 2nd driven gear bushing of driven shaft. |
|  ST18657AA000 | 18657AA000 | INSTALLER | Used for installing the transfer case oil seal. |

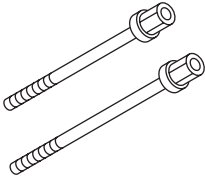
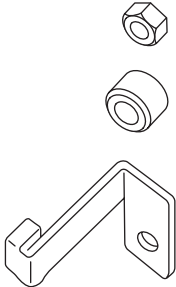
General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

| ILLUSTRATION | TOOL NUMBER | DESCRIPTION | REMARKS |
|---|-------------|------------------------|--|
|  <p>ST41099AJ000</p> | 41099AJ000 | SPECIAL TOOL H4 | Used for removing and installing transmission. |
|  <p>ST99099AJ000</p> | 99099AJ000 | Engine hanger | <ul style="list-style-type: none"> Used for removing and installing transmission. Used together with CHAIN BALANCER (99099AJ010) and sling chain (general tool). |
|  <p>ST99099AJ010</p> | 99099AJ010 | CHAIN BALANCER | <ul style="list-style-type: none"> Used for removing and installing transmission. (Weight of 350 kg (772 lb) is supported) Used together with ENGINE HANGER (99099AJ000) and sling chain (general tool). Used to hang the engine while balancing it with the sling chain inserted in this tool. |
|  <p>ST-498267200</p> | 498267200 | CYLINDER HEAD TABLE | Used for installing and removing the roller bearing of the transfer case. |
|  <p>ST-498267300</p> | 498267300 | CYLINDER HEAD TABLE | Used for installing and removing the roller bearing of the transfer case. |

General Description

MANUAL TRANSMISSION AND DIFFERENTIAL

| ILLUSTRATION | TOOL NUMBER | DESCRIPTION | REMARKS |
|---|-------------|------------------|--|
|  <p>ST18763AA000</p> | 18763AA000 | COMPRESSOR SHAFT | Used for installing and removing the needle bearing of the transfer case. |
|  <p>ST-498277200</p> | 498277200 | STOPPER SET | <ul style="list-style-type: none"> • Used for installing the needle bearing of the transfer case. • Use only the spacer. |

2. GENERAL TOOL

| TOOL NAME | REMARKS |
|--|--|
| Circuit tester | Used for measuring resistance. |
| TORX® bit T70 | Used for installing and removing the differential gear oil drain plug. |
| Spring pin remover | Used for removing and installing the spring pin. (3 — 3.3 mm) |
| Socket driver (TORX® 45 size, tamper resistant type) | Used for removing and installing interlock plate. |
| Sling chain | Used for removing and installing transmission. <ul style="list-style-type: none"> • Length: 0.8 — 1 m (2.6 — 3.3 ft) • Load capacity: 1.2 t (2646 lb) or more • Diameter: 6 mm (0.24 in) or 6.3 mm (0.25 in) • Chain external width: 23.5 mm (0.93 in) or less • Chain internal width: 8.5 mm (0.33 in) or more |
| Screw shackle | Used for removing and installing transmission. <ul style="list-style-type: none"> • Load capacity: 250 kg (551 lb) or more • Use two pieces. |