

## 8. Preparation for Overhaul

### A: PROCEDURE

- 1) Clean oil, grease, dirt and dust from the transmission.
- 2) When the transmission is filled with the gear oil, use the TORX® bit T70 to remove the transmission gear oil drain plug, and drain the transmission gear oil completely.
- 3) Using the TORX® bit T70, tighten the transmission gear oil drain plug.

NOTE:

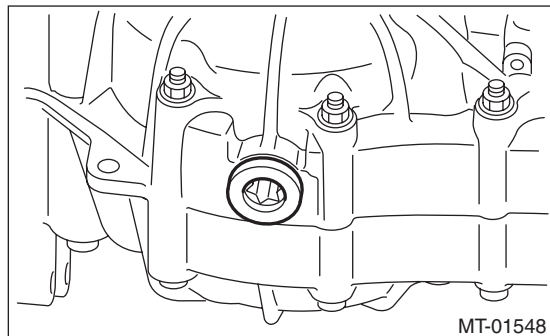
Use a new gasket.

**Tightening torque:**

**44 N·m (4.5 kgf-m, 32.5 ft-lb) (Aluminum gasket silver)**

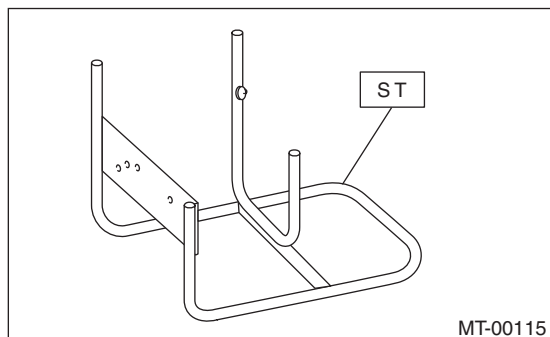
**70 N·m (7.1 kgf-m, 51.6 ft-lb) (Copper gasket brown)**

**70 N·m (7.1 kgf-m, 51.6 ft-lb) (Metal gasket black)**



- 4) Attach the transmission to the ST.

ST 499937100 TRANSMISSION STAND



- 5) Apply oil to rotating parts before assembly.
- 6) All disassembled parts, if to be reused, should be reinstalled in the original positions and directions.
- 7) Gaskets, lock washers and lock nuts must be replaced with new ones.
- 8) Apply liquid gasket to the specified areas to prevent leakage.