

1. Foreword

A: FOREWORD

These manuals are used when performing maintenance, repair or diagnosis of Subaru LEGACY.

Applicable model:
2014MY BM*****, BR*****

The manuals contain the latest information at the time of publication. Changes in the specifications, methods, etc. may be made without notice.

HOW TO USE THIS MANUALS

HU

	Page
1. How to Use This Manuals	2

1. How to Use This Manuals

A: HOW TO USE THIS MANUALS

1. STRUCTURE

Each section consists of SCT that are broken down into SC that are divided into sections for each component. The specification, maintenance and other information for the components are included, and the diagnostic information has also been added where necessary.

2. CONTENTS

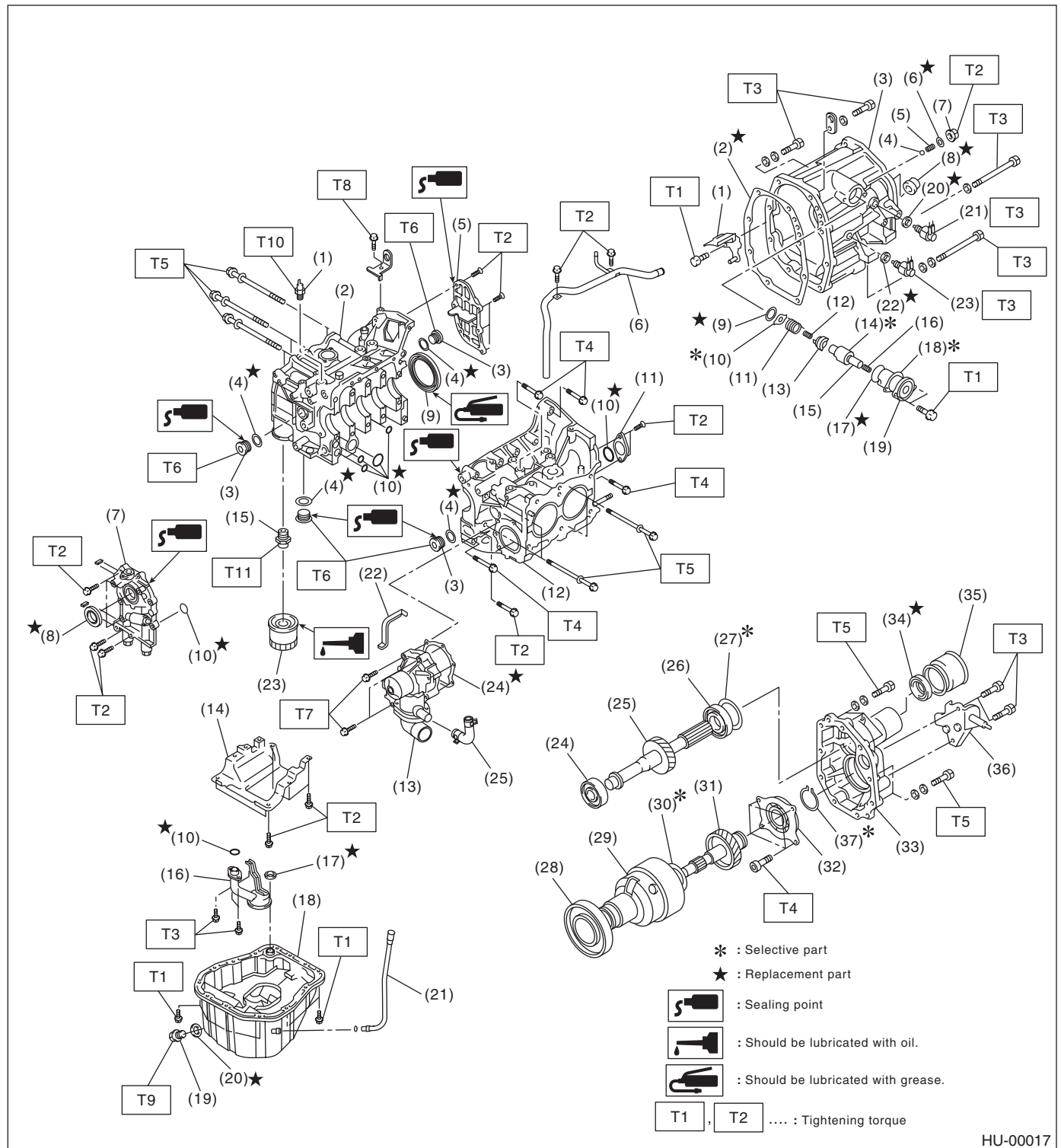
The first page has an index with tabs.

3. COMPONENT

Illustrations are provided for each component. The information necessary for repair work (tightening torque, grease up points, etc.) is described on these illustrations. Information is described using symbol.

To order parts, refer to parts catalogue.

Example:



HU-00017

How to Use This Manuals

HOW TO USE THIS MANUALS

4. DEFINITION OF “NOTE”, “CAUTION” AND “WARNING”

- **NOTE:**

Describes supplementary explanations for efficient operation.

- **CAUTION:**

Describes particular items to be followed and items to be prohibited to avoid vehicle or parts damage.

- **WARNING:**

Describes items to be strictly prohibited to avoid serious injury to the person doing the work or people in the area, and items to be strictly followed to avoid any deficiency or accident.

5. SPECIFICATION

If necessary, specifications are also included.

6. INSPECTION

Inspections to be carried out before and after maintenance are included.

7. MAINTENANCE

- Maintenance instructions for serviceable parts describe work area and detailed step with illustration. It also describes the use of special tool, tightening torque, caution for each procedure.
- If many serviceable parts are included in one service procedure, appropriate reference is provided for each parts.

Example:

15.Main Shaft (A)

A: REMOVAL (B)

1) Remove the manual transmission assembly from vehicle. <Ref. to MT-33, REMOVAL, Manual Transmission Assembly.> (C)

11) Tighten the lock nuts to the specified torque using ST1 and ST2.

NOTE: (D)

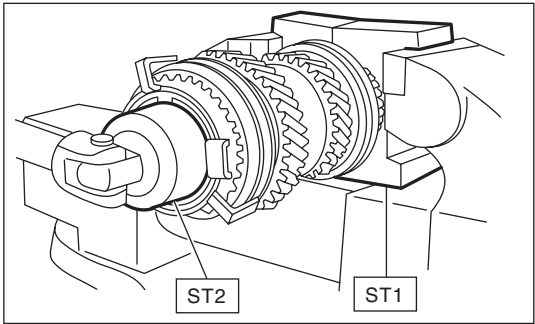
Secure the lock nuts in two places after tightening.

ST1 498937000 TRANSMISSION HOLDER

ST2 499987003 (E) SOCKET WRENCH (35) (F)

Tightening torque:

118 N·m (12.0 kgf-m, 86.8 ft-lb) (G)



(H)

HU-00020

- (A) Component
- (B) Process
- (C) Reference

- (D) Cautions
- (E) Tool number of special tool
- (F) Name of special tool

- (G) Tightening torque
- (H) Illustration

How to Use This Manuals

HOW TO USE THIS MANUALS

8. DIAGNOSIS

Diagnosis uses step-by-step process to make operations easier.

9. SI UNITS

Measurements in these manuals are according to the SI units. Metric and yard/pound measurements are also included.

Example:

Tightening torque:

44 N·m (4.5 kgf-m, 33 ft-lb)

List of SI unit

Item	SI units	Conventional unit	Remarks
Force	N (Newton)	kgf	1 kgf = 9.807 N
Mass (Weight)	kg, g	kg, g	
Capacity	L, mL or cm ³	L or cc	1 cc = 1 cm ³ = 1 mL
Torque	N·m	kgf-m, kgf-cm	1 kgf-m = 9.807 N·m
Rotating speed	rpm	rpm	
Pressure	kPa (Kilopascal)	kgf/cm ²	1 kgf/cm ² = 98.07 kPa
		mmHg	1 mmHg = 0.1333 kPa
Power	W	PS	1 PS = 0.7355 kW
Calorie	W·h	cal	1 kcal = 1.163 W·h
Fuel consumption rate	g/kW·h	g/PS·h	1 g/PS·h = 1.3596 g/kW·h

The figure used in these manuals are described in the SI units and conventional units are described in ().

10.EXPLANATION OF TERMINOLOGY

List

2ndr	Secondary
AAI	Air Assist Injection
AAR	Angular Adjusted Roller
A/B	Air Bag
ABS	Anti-lock Brake System
A/C	Air Conditioner
AC	Angular Contact
ACC	Accessory
A/F	Air Fuel Ratio
ALT	Generator
APS	Accessory Power Supply Socket
ASSY	Assembly
AT	Automatic Transmission
ATF	Automatic Transmission Fluid
AUX	Auxiliary Storage Unit (External storage)
AVCS	Active Valve Control System
AWD	All Wheel Drive
BATT	Battery
BCU	Brake Control Module
BJ	Bell Joint
CAN	Controller Area Network
CCA	Cold Cranking Ampere
CD	Compact Disc
CD-R/RW	CD Recordable/Rewritable
COMPL	Complete
CPC	Canister Purge Control Solenoid Valve
CPU	Central Processing Unit
CU	Control Module
CVT	Continuously Variable Transmission
CVTF	Continuously Variable Transmission Fluid
DCCD	Driver's Control Center Differential
DOHC	Double Overhead Camshaft
DOJ	Double Offset Joint
DTC	Diagnosis Trouble Code
DU	Drive Unit
DVD	Digital Versatile Disc or Digital Video Disc
EBD	Electronic Brake Distribution
EBJ	High-Efficiency Compact Ball Fixed Joint
ECM	Engine Control Module
EDJ	High-Efficiency Compact Double Offset Joint
E/G	Engine
EGI	Electronic Gasoline Injection
EGR	Exhaust Gas Recirculation
ELR	Emergency Locking Retractor
ETC	Electronic Throttle Control
EX	Exhaust
F/B	Fuse & Joint Box
FL	Fusible Link

Ft	Front
FWD	Front Wheel Drive
GPS	Global Positioning System
HI	High
HID	High-Intensity Discharge
H/L	Headlight
H/U	Hydraulic Unit
HVAC	Heater, Ventilator and Air Conditioner
I/F	Interface
IG	Ignition
IN	Intake
INT	Intermittent
I/O	Input/Output
IR	Infrared Ray
ISC	Idle Speed Control
LAN	Local Area Network
LCD	Liquid Crystal Display
LED	Light Emitting Diode
LH	LH (Left Hand)
LHD	Left Hand Drive
LSD	Limited Slip Differential
M/B	Main Fuse & Relay Box
MD	Mini Disc
MID	Multi-Information Display
MFI	Multi-Point Fuel Injection
MP-T	Multi-Plate Transfer
MT	Manual Transmission
NA	Natural Aspiration
NC	Normal Close (Relay)
NO	Normal Open (Relay)
OBD	On-Board Diagnosis
OP	Option Parts
PC	Personal Computer
PCD	Pitch Circle Diameter
PCV	Positive Crankcase Ventilation
PID	Parameter Identification
Pr	Primary
PRG	Power rear gate
P/S	Power Steering
PTJ	Pillow Tripod Joint
P/W	Power Window
RAM	Random Access Memory
RH	RH (Right Hand)
RHD	Right Hand Drive
ROM	Read Only Memory
rpm	Revolution Per Minute
Rr	Rear
SDI	Subaru Diagnostic Interface
SI	Subaru Intelligent

How to Use This Manuals

HOW TO USE THIS MANUALS

SOHC	Single Overhead Camshaft
SRS	Supplemental Restraint System
SSM	Subaru Select Monitor
ST	Special Tool
STD	Standard
SW	Switch
T/B	Turbocharger
TCS	Traction Control System
TCM	Transmission Control Module
TGV	Tumble Generator Valve
T/M	Transmission
TPMS	Tire Pressure Monitoring System
UJ	Universal Joint
UV	Ultraviolet
VDC	Vehicle Dynamics Control
VIN	Vehicle Identification Number
ViS-C	Viscous Coupling
VSV	Vacuum Switching Valve
VTD	Variable Torque Distribution
W/H	Wiring Harness

SPECIFICATIONS

SPC

	Page
1. LEGACY	2
2. OUTBACK	6

LEGACY

SPECIFICATIONS

1. LEGACY

A: DIMENSION

1. SEDAN MODEL

Model		2.5 L DOHC non-turbo	3.6 L DOHC non-turbo
Overall length	mm (in)	4,755 (187.2)	
Overall width	mm (in)	1,820 (71.7)	
Overall height (at C.W.)	mm (in)	1,505 (59.3)	
Wheelbase	mm (in)	2,750 (108.3)	
Tread	Front	mm (in)	1,565 (61.6), 1,550 (61.0) ^{*1}
	Rear	mm (in)	1,570 (61.8), 1,555 (61.2) ^{*1}
Minimum road clearance	mm (in)	150 (5.9)	

*1: 18-inch tire model

B: ENGINE

Model		2.5 L DOHC non-turbo	3.6 L DOHC non-turbo
Engine type		Horizontally opposed, liquid cooled, 4-cylinder, 4-stroke gasoline engine	Horizontally opposed, liquid cooled, 6-cylinder, 4-stroke gasoline engine
Valve arrangement		Overhead camshaft	
Bore × stroke	mm (in)	94.0 × 90.0 (3.70 × 3.54)	92.0 × 91.0 (3.622 × 3.583)
Displacement	cm ³ (cu in)	2,498 (152.43)	3,630 (221.5)
Compression ratio		10.0	10.5
Ignition order		1 — 3 — 2 — 4	1 — 6 — 3 — 2 — 5 — 4
Idle speed at parking or neutral position	rpm	CVT: 675±100 MT: 650±100	700±100
Maximum output	kW (HP)/rpm	127 (173)/5,600	191 (256)/6,000
Maximum torque	N·m (kgf-m, ft-lb)/rpm	235 (24.0, 174)/4,100	334 (34.1, 247)/4,400

C: ELECTRICAL

Model		2.5 L DOHC non-turbo	3.6 L DOHC non-turbo
Ignition timing (at idling)	BTDC	16°±10°	15°±8°
Spark plug	Type and manufacturer	NGK: SILZKAR7B11	NGK: SILFR6C11
Generator		12 V — 110 A	12 V — 130 A
Battery	Type and capacity (5HR)	12 V — 52AH (75D23R)	
	CCA	490A	

D: TRANSMISSION**1. MT**

Model			2.5 L DOHC non-turbo	
Transmission type			6MT	
Clutch type			DSPD	
Gear ratio		1st	3.454	
		2nd	1.947	
		3rd	1.296	
		4th	0.972	
		5th	0.825	
		6th	0.695	
		Reverse	3.636	
Reduction gear (Front)		Type of gear	Hypoid	
		Gear ratio	4.111	
Reduction gear (Rear)	Transfer reduction	Type of gear	Helical	
		Gear ratio	1.000	
	Final reduction	Type of gear	Hypoid	
		Gear ratio	4.111	

6MT: 6-forward speeds and 1-reverse with synchromesh

DSPD: Dry Single Plate Diaphragm

2. AT

Model			3.6 L DOHC non-turbo
Transmission type			5AT
Clutch type			TCC
Gear ratio		1st	3.540
		2nd	2.264
		3rd	1.471
		4th	1.000
		5th	0.834
		Reverse	2.370
Reduction gear (Front)	1st reduction	Type of gear	Helical
		Gear ratio	1.000
	Final reduction	Type of gear	Hypoid
		Gear ratio	3.083
Reduction gear (Rear)		Type of gear	Hypoid
		Gear ratio	3.083

5AT: Electronically controlled fully-automatic, 5-forward speeds and 1-reverse

TCC: Torque Converter Clutch

LEGACY

SPECIFICATIONS

3. CVT

Model			2.5 L DOHC non-turbo
Transmission type			CVT
Clutch type			TCC
Gear ratio		Forward	3.581 — 0.570
		Reverse	3.667
Reduction gear (Front)	Final reduction	Type of gear	Hypoid
		Gear ratio	3.700
Transfer reduction ratio			1.000
Reduction gear (Rear)		Type of gear	Hypoid
		Gear ratio	3.700

TCC: Torque Converter Clutch

CVT: Forward continuously variable speed change, 1-reverse

E: STEERING

Type		Rack and pinion	
Turns, lock to lock		2.8	
Minimum turning diameter	m (ft)	Curb to curb	11.2 (36.7)
		Wall to wall	12.0 (39.4)

F: SUSPENSION

Front	Macpherson strut type suspension
Rear	Double wishbone type suspension

G: BRAKE

Model	2.5 L DOHC non-turbo	3.6 L DOHC non-turbo
Service brake system	Dual circuit hydraulic with vacuum suspended power unit	
Front	Ventilated disc brake	
Rear	Disc brake	Ventilated disc brake
Parking brake	Electrical and mechanical on rear brakes	
Brake assist	Equipped for all models	

H: TIRE

Model	2.5 L DOHC non-turbo	3.6 L DOHC non-turbo
Wheel size	16 × 6 1/2J 17 × 7 1/2J 18 × 7 1/2J	17 × 7 1/2J
Tire size	P205/60R16 91V P215/50R17 90V P225/45R18 91V	P225/50R17 93V
Type	Tubeless, steel belted radial	

I: CAPACITY

Model			2.5 L DOHC non-turbo		3.6 L DOHC non-turbo
			6MT	CVT	5AT
Fuel tank L (US gal, Imp gal)			70 (18.5, 15.4)		
Engine oil	Total capacity L (US qt, Imp qt) (at overhaul)		5.7 (6.0, 5.0)		7.8 (8.2, 6.9)
	Filling amount of engine oil L (US qt, Imp qt)	When replacing engine oil and oil filter	4.8 (5.1, 4.2)		6.5 (6.9, 5.7)
		When replacing engine oil only	4.6 (4.9, 4.0)		6.3 (6.7, 5.5)
Transmission gear oil L (US qt, Imp qt)			3.3 (3.5, 2.9)	—	
ATF or CVTF L (US qt, Imp qt)			—	12.19 — 12.69 (12.9 — 13.4, 10.7 — 11.2)	9.6 — 10.0 (10.1 — 10.6, 8.4 — 8.8)
Front differential gear oil L (US qt, Imp qt)			—	1.3 — 1.4 (1.4 — 1.5, 1.1 — 1.2)	1.3 — 1.5 (1.4 — 1.6, 1.1 — 1.3)
Rear differential gear oil L (US qt, Imp qt)			0.8 (0.8, 0.7)		
Power steering fluid L (US qt, Imp qt)			0.7 (0.7, 0.6)		
Engine coolant L (US qt, Imp qt)			7.6 (8.0, 6.7)	7.5 (7.9, 6.6)	6.5 (6.9, 5.7)

OUTBACK

SPECIFICATIONS

2. OUTBACK

A: DIMENSION

1. OUTBACK MODEL

Model		2.5 L DOHC non-turbo	3.6 L DOHC non-turbo
Overall length	mm (in)	4,800 (189)	
Overall width	mm (in)	1,820 (71.7)	
Overall height (at C.W.)	mm (in)	1,680 (66.1), 1,670 (65.7)* ¹	
Wheelbase	mm (in)	2,740 (107.9)	
Tread	Front	mm (in)	1,550 (61.0)
	Rear	mm (in)	1,550 (61.0)
Minimum road clearance	mm (in)	220 (8.7)	

*1: When crossbar is stored

B: ENGINE

Model		2.5 L DOHC non-turbo	3.6 L DOHC non-turbo
Engine type		Horizontally opposed, liquid cooled, 4-cylinder, 4-stroke gasoline engine	Horizontally opposed, liquid cooled, 6-cylinder, 4-stroke gasoline engine
Valve arrangement		Overhead camshaft	
Bore × stroke	mm (in)	94.0 × 90.0 (3.70 × 3.54)	92.0 × 91.0 (3.622 × 3.583)
Displacement	cm ³ (cu in)	2,498 (152.43)	3,630 (221.5)
Compression ratio		10.0	10.5
Ignition order		1 — 3 — 2 — 4	1 — 6 — 3 — 2 — 5 — 4
Idle speed at parking or neutral position	rpm	CVT: 675±100 MT: 650±100	700±100
Maximum output	kW (HP)/rpm	127 (173)/5,600	191 (256)/6,000
Maximum torque	N·m (kgf-m, ft-lb)/rpm	235 (24.0, 174)/4,100	334 (34.1, 247)/4,400

C: ELECTRICAL

Model		2.5 L DOHC non-turbo	3.6 L DOHC non-turbo
Ignition timing (at idling)	BTDC	16°±10°	15°±8°
Spark plug	Type and manufacturer	NGK: SILZKAR7B11	NGK: SILFR6C11
Generator		12 V — 110 A	12 V — 130 A
Battery	Type and capacity (5HR)	12 V — 52AH (75D23R)	
	CCA	490A	

D: TRANSMISSION**1. MT**

Model			2.5 L DOHC non-turbo	
Transmission type			6MT	
Clutch type			DSPD	
Gear ratio		1st	3.454	
		2nd	1.947	
		3rd	1.296	
		4th	0.972	
		5th	0.825	
		6th	0.695	
		Reverse	3.636	
Reduction gear (Front)		Type of gear	Hypoid	
		Gear ratio	4.444	
Reduction gear (Rear)	Transfer reduction	Type of gear	Helical	
		Gear ratio	1.000	
	Final reduction	Type of gear	Hypoid	
		Gear ratio	4.444	

6MT: 6-forward speeds and 1-reverse with synchromesh

DSPD: Dry Single Plate Diaphragm

2. AT

Model			3.6 L DOHC non-turbo
Transmission type			5AT
Clutch type			TCC
Gear ratio		1st	3.540
		2nd	2.264
		3rd	1.471
		4th	1.000
		5th	0.834
		Rev.	2.370
Reduction gear (Front)	1st reduction	Type of gear	Helical
		Gear ratio	1.000
	Final reduction	Type of gear	Hypoid
		Gear ratio	3.083
Reduction gear (Rear)		Type of gear	Hypoid
		Gear ratio	3.083

5AT: Electronically controlled fully-automatic, 5-forward speeds and 1-reverse

TCC: Torque Converter Clutch

OUTBACK

SPECIFICATIONS

3. CVT

Model			2.5 L DOHC non-turbo
Transmission type			CVT
Clutch type			TCC
Gear ratio		Forward	3.581 — 0.570
		Reverse	3.667
Reduction gear (Front)	Final reduction	Type of gear	Hypoid
		Gear ratio	3.900
Transfer reduction ratio			1.000
Reduction gear (Rear)		Type of gear	Hypoid
		Gear ratio	3.900

TCC: Torque Converter Clutch

CVT: Forward continuously variable speed change, 1-reverse

E: STEERING

Type		Rack and pinion	
Turns, lock to lock		3.2	
Minimum turning diameter	m (ft)	Curb to curb	11.0 (36.1)
		Wall to wall	11.8 (38.7)

F: SUSPENSION

Front	Macpherson strut type suspension
Rear	Double wishbone type suspension

G: BRAKE

Model	2.5 L DOHC non-turbo	3.6 L DOHC non-turbo
Service brake system	Dual circuit hydraulic with vacuum suspended power unit	
Front	Ventilated disc brake	
Rear	Disc brake	Ventilated disc brake
Parking brake	Electrical and mechanical on rear brakes	
Brake assist	Equipped for all models	

H: TIRE

Model	2.5 L DOHC non-turbo	3.6 L DOHC non-turbo
Wheel size	16 × 6 1/2J 17 × 7J	17 × 7J
Tire size	P215/70R16 99S P225/60R17 98T	P225/60R17 98T
Type	Tubeless, steel belted radial	

I: CAPACITY

Model			2.5 L DOHC non-turbo		3.6 L DOHC non-turbo
			6MT	CVT	5AT
Fuel tank L (US gal, Imp gal)			70 (18.5, 15.4)		
Engine oil	Total capacity (at overhaul)	L (US qt, Imp qt)	5.7 (6.0, 5.0)		7.8 (8.2, 6.9)
	Filling amount of engine oil L (US qt, Imp qt)	When replacing engine oil and oil filter	4.8 (5.1, 4.2)		6.5 (6.9, 5.7)
		When replacing engine oil only	4.6 (4.9, 4.0)		6.3 (6.7, 5.5)
Transmission gear oil L (US qt, Imp qt)			3.3 (3.5, 2.9)	—	
ATF or CVTF L (US qt, Imp qt)			—	12.19 — 12.69 (12.9 — 13.4, 10.7 — 11.2)	9.6 — 10.0 (10.1 — 10.6, 8.4 — 8.8)
Front differential gear oil L (US qt, Imp qt)			—	1.3 — 1.4 (1.4 — 1.5, 1.1 — 1.2)	1.3 — 1.5 (1.4 — 1.6, 1.1 — 1.3)
Rear differential gear oil L (US qt, Imp qt)			0.8 (0.8, 0.7)		
Power steering fluid L (US qt, Imp qt)			0.7 (0.7, 0.6)		
Engine coolant L (US qt, Imp qt)			7.6 (8.0, 6.7)	7.5 (7.9, 6.6)	6.5 (6.9, 5.7)

OUTBACK

SPECIFICATIONS

PRECAUTION

PC

	Page
1. Precaution	2



1. Precaution

A: CAUTION

Please clearly understand and adhere to the following general precautions. They must be strictly followed to avoid minor or serious injury to the person doing the work or people in the area.

1. VEHICLE DYNAMICS CONTROL (VDC)

Handle the VDC as a total system. Do not disassemble or attempt to repair parts which are not instructed in this manual. Follow the directions in this manual when performing maintenance on the VDCCM&H/U. When parts other than those specified are disassembled, it is possible that the VDC system will not operate when needed or cause it to operate incorrectly and result in injury.

2. ELECTRONIC PARKING BRAKE

Handle the electronic parking brake as a total system. Do not disassemble or attempt to repair individual parts. Doing so could prevent the electronic parking brake system from operating when needed, or the system may operate incorrectly and result in injury.

3. BRAKE FLUID

If brake fluid gets in your eyes or on your skin, do the following:

- Wash eyes and seek immediate medical attention.
- Wash your skin with soap and then rinse thoroughly with water.

4. RADIATOR FAN

The radiator fan may rotate without warning, even when the engine is not ON. Do not place your hand, cloth, tools or other items near the fan at any time.

5. ROAD TEST

Always conduct road tests in accordance with traffic rules and regulations to avoid bodily injury and interrupting traffic.

6. AIRBAG

To prevent bodily injury from unexpected deployment of airbags and unnecessary maintenance, follow the instructions in this manual when performing maintenance on the airbag components and nearby, around front of the vehicle (radiator panel, front wheel apron, front side frame, front bumper, front hood panel, front fender panel), around side of the vehicle (front door panel, rear door panel, center pillar, rear fender panel, side sill, rear wheel apron), around rear of the vehicle (the rear seat cushion, rear floor pan, rear sub frame assembly) and the airbag wiring harnesses and nearby.

To prevent unexpected deployment, turn the ignition switch to OFF and disconnect the ground cable from battery, then wait at least 60 seconds to discharge backup power supply before starting work.

7. AIRBAG AND SEAT BELT PRETENSIONER DISPOSAL

To prevent bodily injury from unexpected airbag deployment, do not dispose the airbag modules or seat belt pretensioner in the same way as other waste. Follow the special instructions for disposal in this manual. Follow all government regulations concerning disposal of refuse.

8. AIRBAG MODULE

Adhere to the following when handling and storing the airbag module to prevent bodily injury from unexpected deployment:

- Do not hold the harnesses or connectors to carry the module.
- Do not face the bag in the direction that it opens towards yourself or other people.
- Do not face the bag in the direction that it opens towards the floor or walls.

9. AIRBAG SPECIAL TOOL

To prevent unexpected deployment, only use special tools.

10.WINDOW

Always wear safety glasses when working around any glass to prevent glass fragments from damaging your eyes.

11.WINDOW ADHESIVE

Always use the recommended or equivalent adhesive when attaching glass to prevent it from coming falling, resulting in accidents and injury.

12.OIL

When handling oil, adhere to the following to prevent unexpected accident.

- Prepare a container and cloth to prevent scattering of fuels when performing work where oil can be spilled. If the oil spills, wipe it off immediately to prevent from penetrating into floor or flowing out for environmental protection.
- Follow all government and local regulations concerning disposal of refuse when disposing.

13.FUEL

When handling and storing fuel, carefully observe the following to prevent unexpected accidents.

- Be careful with fire.
- Prepare a container and cloth to prevent scattering of fuels when performing work where fuels can be spilled. If the fuel spills, wipe it off immediately to prevent it from penetrating the floor or flowing out, to protect the environmental.
- Follow all government and local regulations concerning disposal of refuse when disposing.

14.ENGINE COOLANT

When handling engine coolant, adhere to the following to prevent from unexpected accident.

- Never remove the radiator cap since engine coolant may blow out when it is hot.
- Prepare a container and cloth to prevent scattering of engine coolant when performing work where engine coolant can be spilled. If the oil spills, wipe it off immediately to prevent from penetrating into floor or flowing out for environmental protection.
- Follow all government and local regulations concerning disposal of refuse when disposing.

15.AIR CONDITIONER REFRIGERANT

In order to prevent from global warming, avoid releasing air conditioner refrigerant into the atmosphere. Using a refrigerant recovery system, discharge and reuse it.

16.REMOVAL AND INSTALLATION OPERATION OF HOSES, ETC.

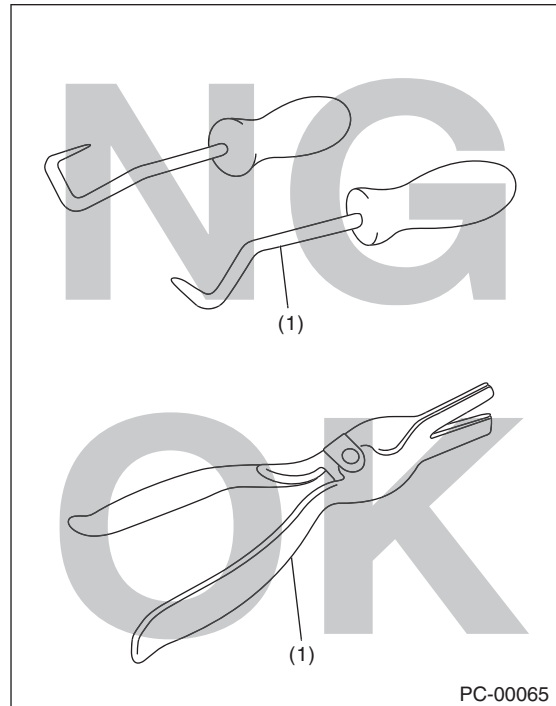
1. Before the removal and installation operation of hoses, etc.

- If you keep using the damaged or deformed hose, it results bleeds or leakage of the fat adheres or disconnection of the hose. Be careful not to spill fat adheres on exhaust pipes, etc. during maintenance to prevent emitting smoke or causing fires.
- Perform the operation with the hose removed. If the operation is performed without removing the hose, it may damage inner surface of the hose.

2. Removal and installation operation of hoses, etc. during the inspection

• Follow the instructions below when removing hose.

- Do not use a pointed hose remover (hose plucker) when using a general hose remover. It may damage the pipe surface or the hose.



(1) Hose remover

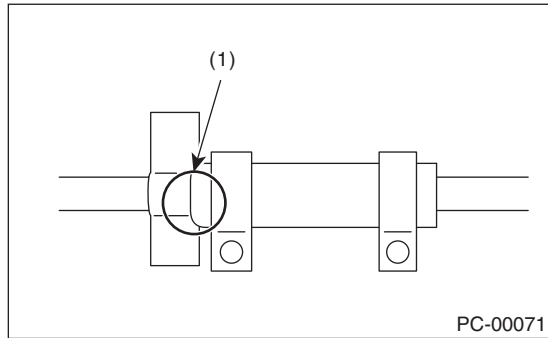
- When draining hose using pliers, be sure to cover the hose with cloth and rotate the hose slightly to extract straight.

Precaution

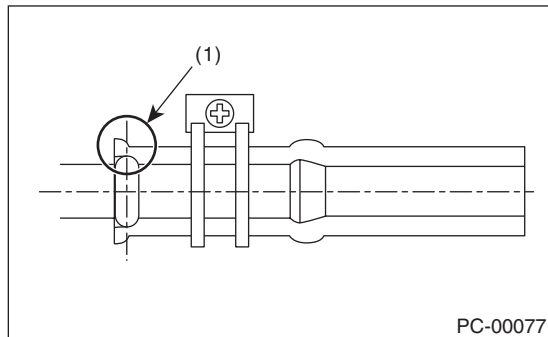
PRECAUTION

- If you keep using the hose, perform the inspection below and replace the hose with a new part if faulty.

- Replace the hose with a new part if it rides over the stay or the top of spool.



(1) Hose rides over the stay

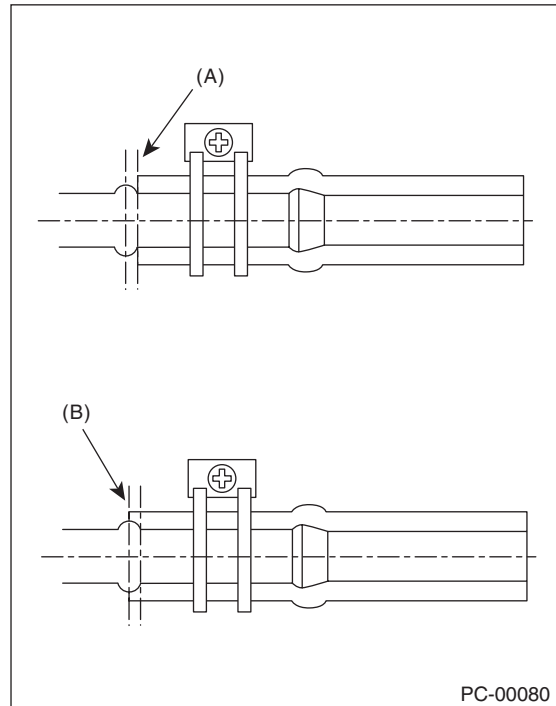
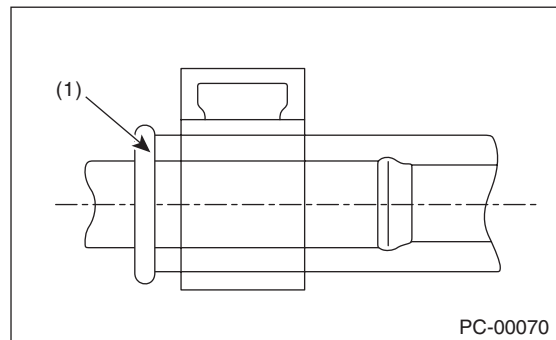
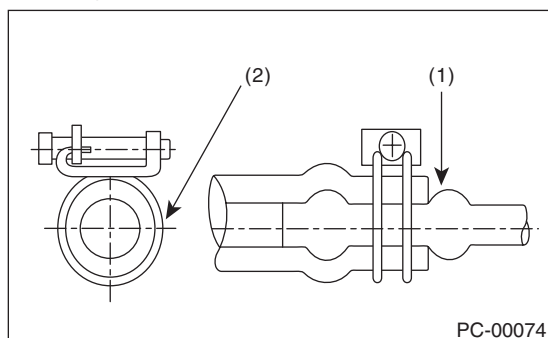


(1) Hose rides over the top of spool

- Check if the surface and the inner surface of the hose are damaged, cracked, bend, hardened, softened, swelled, peeled or deformed due to the adherence or the entry of the foreign matter by bending the hose. Replace with the new part if faulty.

- Follow the instructions below during installation.

- Check carefully for assembling position.
- Never use lubricants.
- Insert the hose to the specified position (stopper or spool) securely. (The stopper of the spool is between the top of the spool and the bottom section.)



- (1) Push against the spool. (Insert the hose and prevent it from becoming wrinkled.)
 - (2) Tighten the hose outwards and apply force thoroughly.
- (A) OK position (bottom of spool)
(B) OK position (top of spool)

- Check if the position, direction and hose layout of the hose clamp are correct. (Check if the position, direction, length and the gap around are correct, or if it is different from the condition before the work)
- After the installation, check that the hose is installed securely and there is no leakage. (Check if it is fixed securely with the clamp)

- **For hose clips and hose clamps, perform the inspection below and replace them with a new part if faulty.**

- Check for deformation, rust, damage or foreign matters.
- For hose clip, check if it works and has clamping force.
- For hose clamp, check if it can tighten screw, not ovalized or the screw is not damaged.

- **For hose pipes, perform the inspection below and replace with a new part if faulty.**

Check if the pipe is not damaged, rusted, peeled (peeled plates included), covered with foreign matter, bent, compressed or cracked.

- **For the parts below, replaces with a new part when the hose is removed or the installation position is changed.**

ATF oil cooler hose, CVTF oil cooler hose, engine oil cooler hose, power steering suction hose, power steering return hose, fuel hose (delivery/return) (except for those with quick connector)

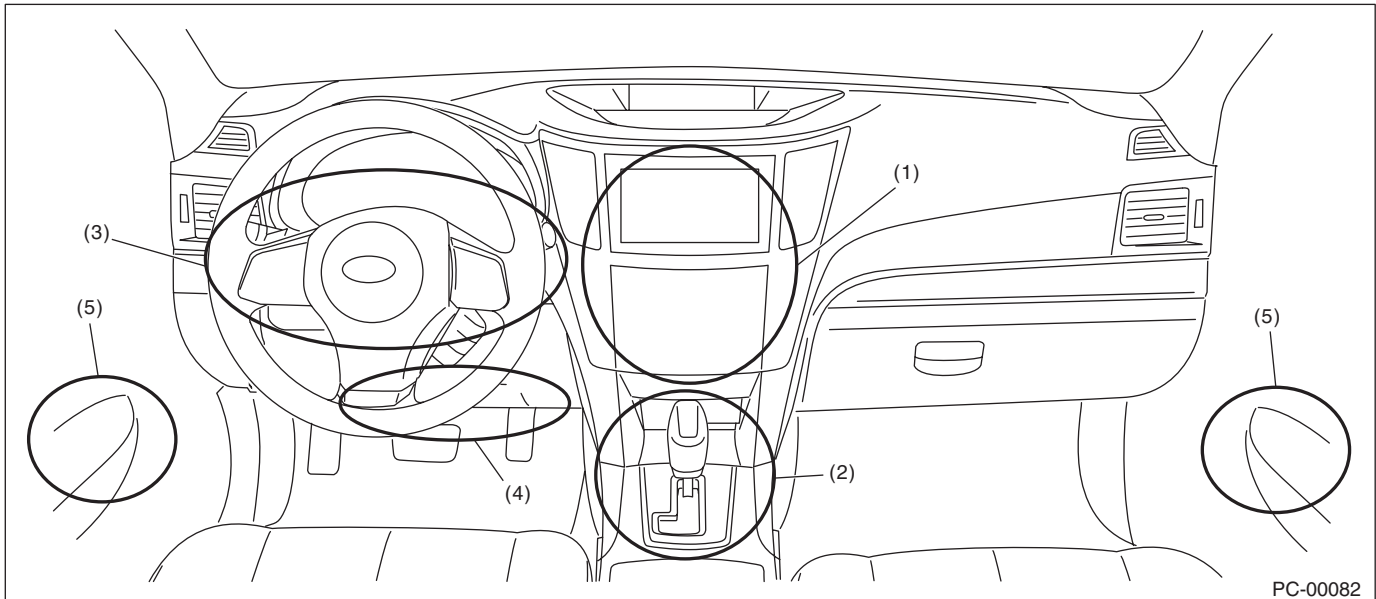
Precaution

PRECAUTION

17. HANDLING PRECAUTIONS FOR SILICON-CONTAINING SPRAY

When a silicone contained in the lubricant, rust inhibitor or glazing agent adheres to the electrical contact of the relay or switch, nonconducting silica dioxide (SiO_2) film will be formed, which may lead to poor continuity. Therefore, the following precautions must be observed when using the silicon-containing spray.

- Never spray directly to the electrical equipment.
- When using the spray close to the electrical equipment, always put the cover on it. Be sure to put the cover on the electrical equipment especially when using the spray to the locations shown in the figure below and their surrounding areas.



- | | | |
|---|---|-------------------------|
| (1) Audio, heater control switch | (3) Combination switch, steering switch | (5) Power window switch |
| (2) Shift/select lever switch, parking switch | (4) Stop light switch, brake light switch, clutch switch, clutch start switch | |

- If the residual silicon remains in the vicinity of the electrical equipment after the spray has been used, the vaporized silicon stands around the electrical equipment and it may adhere to electrical contact. After using the spray, be sure to wipe the silicon off with a cloth.
- Even when using the spray to the place away from the electrical equipment, the droplet of the spray may be splashed to the periphery. Use as small amount of spray as possible, and take care not to splash the silicon to the periphery.

NOTE:

The “silicon” used in this section refers to “silicone”, that is, silicon polymer.

NOTE

NT



	Page
1. Note	2



1. Note

A: BASIC REPAIR HINT

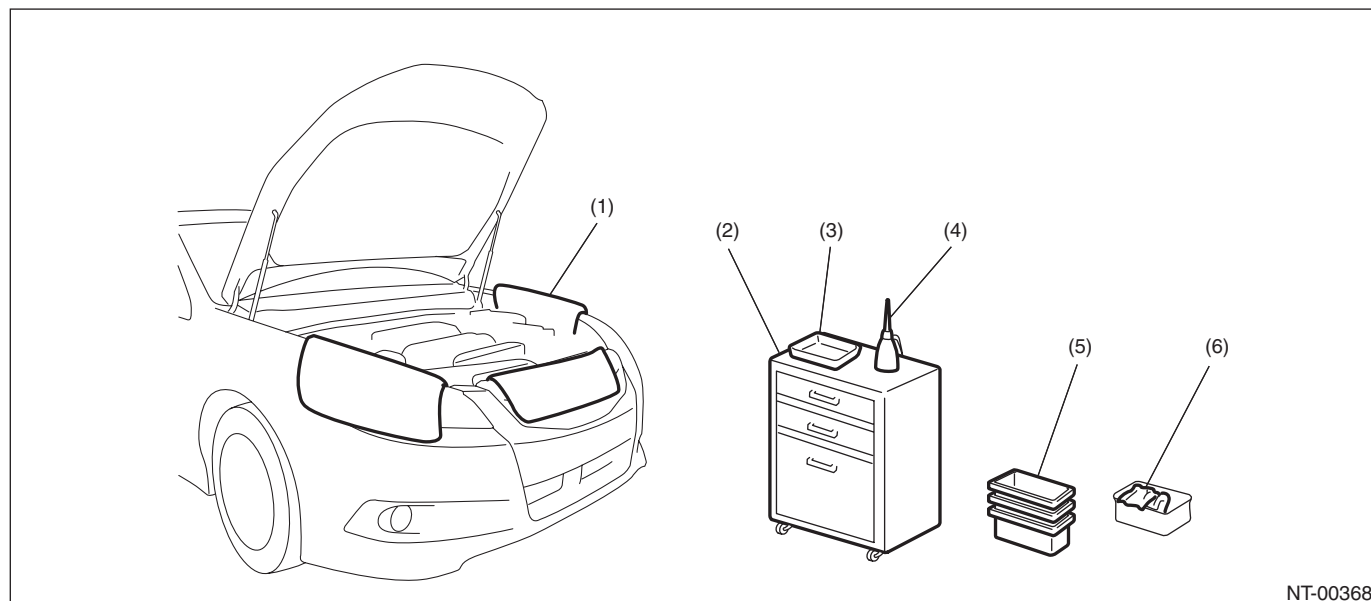
This section describes basic points that the service operator must understand before performing the service operation.

1. APPEARANCE

- Always wear clean work clothing.
- Wear a cap and protective shoes.

2. PROTECTION OF VEHICLE UNDER MAINTENANCE AND PREPARATION OF TOOLS/EQUIPMENT

- Before work, cover the vehicle body. (Ex. grille cover, fender cover, seat cover and floor mat cover)
- Before performing the service operation, prepare tools, equipment, container box, grease and cloth etc.



NT-00368

- | | | |
|--------------------------|----------|-------------------|
| (1) Fender cover | (3) Tray | (5) Container box |
| (2) Tools/equipment case | (4) Oil | (6) Cloth |

3. SAFETY

- Before work, set the wheel stoppers to secure the vehicle.
- When performing work by multiple workers, call to each other to make sure that service operation is performed safely.
- Before starting engine, ventilate the room.
- When performing the service operation of high-temperature parts like muffler, rotating parts like fan and other movable parts, be careful not to get burned or injured.
- For the jack-up and lift up, set the tool to the proper location to support the vehicle correctly. And use the safety device properly when lifting up.

4. SERVICE OPERATION

- By identifying the vehicle problems thoroughly before work, service operation will be performed effectively.
- Before removing parts, confirm the installation condition or the damage of the parts.
- To reinstall parts properly, leave a note of the condition before work as necessary.
- For a part which needs positioning, take appropriate action such as putting alignment marks.
- For a removed part, clean it as necessary and check for damage and defect before installation.

5. REMOVED PART

- A removed part must be organized to avoid mixing up with similar parts. When same parts are used in multiple locations, such as pistons in engine, manage the parts by using labels with cylinder No. so that the parts are not installed to the wrong location.
- Always replace nonreusable parts such as gasket and O-ring with new parts.
- After work, have a customer confirm the replaced part.

6. WHEN REMOVING BATTERY

When removing battery, power supply is cut off and the information stored in the computer memory is volatilized. Therefore, setting information of some device is initialized to the factory default. The device and functions initialized by removing battery are as follows.

No.	Item	Job contents when connecting battery
1	Clock	Set the clock to the current time.
2	MFD	Set to the contents checked before disconnecting the battery.
3	Audio (settings that the customer set)	Set to the contents checked before disconnecting the battery.
4	Navigation system (settings that the customer set)	• Time setting is not necessary because the time information is received via GPS. • Set the sound and other settings (items that were set in the selection) to the contents checked before disconnecting the battery.
5	Temperature setting of fully automatic air conditioner (settings that the customer set)	Set to the contents checked before disconnecting the battery.
6	Power window system	Initialize automatic full open/close of driver's window (power window system). For the initialization procedure, refer to "GW" section. <Ref. to GW-10, OPERATION, Power Window System.>
7	Steering lock system (model with keyless access)	If the engine does not start, initialize the steering lock system. For the initialization procedure, refer to "KPS" section. <Ref. to KPS(diag)-113, ENGINE DOES NOT START, INSPECTION, Diagnostics with Phenomenon.>
8	EyeSight (model with EyeSight)	Set to the contents checked before disconnecting the battery.
9	Electronic throttle system	Turn the ignition switch to ON, wait for 10 seconds or more, and start the engine.
10	Engine control system	Let the engine run at idle until it fully warms up (the radiator fan turns 2 times or more) under no electrical load condition.
11	Past trouble history (memory code)	—

Note

NOTE

7. OTHER ADJUSTMENT OPERATIONS BEFORE DELIVERING THE VEHICLE TO CUSTOMER

Due to service and parts replacement convenience, perform the following operations before delivering the vehicle to the customer.

No.	Item	Check operation	Adjustment operation	Additional adjustment operations when replacing parts
1	Positions of devices - Steering - Room mirror - Door mirror - Seat - Air conditioner vent grille	Is the device set to the same position when the vehicle was received from the customer?	Adjust the device to the similar position when the vehicle was received from the customer.	When removing/installing each device - Meter, instrument panel, steering column, etc. - Room mirror, roof trim, sunroof assembly, etc. - Door mirror, door panel, etc. - Seat, floor carpet, parking brake lever, etc. - Vent grille, instrument panel, console box, etc.
2	Positions of switches - Wiper, light (AUTO or OFF) - Headlight beam leveler - Illumination control - Room light - Seat heater, etc.	Is the switch set to the same position when the vehicle was received from the customer?	Set the switch to the same position when the vehicle was received from the customer.	When removing/installing each switch
3	Position of antenna	Is the antenna set to the same position when the vehicle was received from the customer?	Adjust the position of antenna.	When removing/installing the antenna and washing the vehicle

B: NOTE

This is the information that can improve the efficiency of maintenance and assure the sound work.

1. CLEANING

- Perform the operation in a clean location and use extra caution in dust proofing.
- Clean the items (except for assembly components) with steam, etc. before disassembly. During steam cleaning, wrap the air breather, oil level gauge, connectors, etc. with vinyl tape to prevent steam from entering inside the parts.
- Use an appropriate cleaning solvent.
- Do not clean rubber parts such as O-ring, gasket and oil seal with cleaning solution.

2. FASTENERS NOTICE

Fasteners must be tightened to the specified torque.

Do not apply paint, lubricant, rust retardant or other substance to the surface around bolts, nuts, etc. Doing so will make it difficult to obtain the correct torque and result in looseness and other problem.

CAUTION:

Do not spray parts cleaner directly to rubber parts such as bushing or other resin parts.

3. STATIC ELECTRICITY DAMAGE

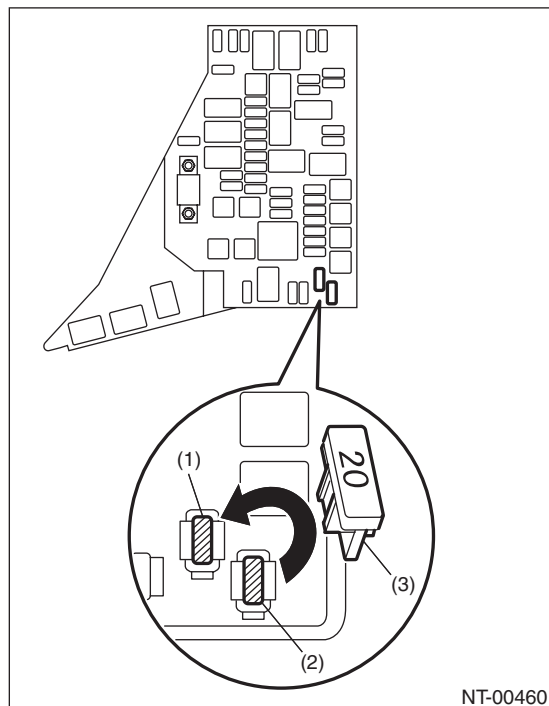
Do not touch the control modules, connectors, logic boards and other such parts when there is a risk of static electricity. Always use a static electricity prevention cord or touch grounded metal for the elimination of static electricity before conducting work.

4. BATTERY

When removing the battery terminal, always be sure to turn the ignition switch to OFF and remove the battery ground cable first.

5. BACKUP/POWER SUPPLY FUSE

Backup fuse (20A) remains removed to prevent the battery consumption when vehicles are delivered. Install the backup fuse by following the illustration. Besides, removing the backup fuse from the fuse holder deactivates the control during shipping (delivery mode).



- (1) Backup fuse inlet
- (2) Backup fuse holder
- (3) Backup fuse

6. IMMOBILIZER RELATED PART

Do not replace parts which have immobilizer ID with the parts from other vehicle.

- Model without keyless access function
All ignition keys, combination meter, body integrated unit, ECM, security CM (C0, C5)
- Model with keyless access function
All access keys, keyless access CM, steering lock CM, ECM

7. SERVICE PARTS

Use genuine parts for maximum performance and maintenance when conducting repairs. Subaru/FHI will not be responsible for poor performance resulting from the use of parts except for genuine parts.

8. PROTECTING VEHICLE UNDER MAINTENANCE

Make sure to attach the fender cover, seat covers, etc. before work.

9. ENSURING SECURITY DURING WORK

When working in a group of two or more, perform the work with calling each other to ensure mutual safety.

10. LIFT AND JACK

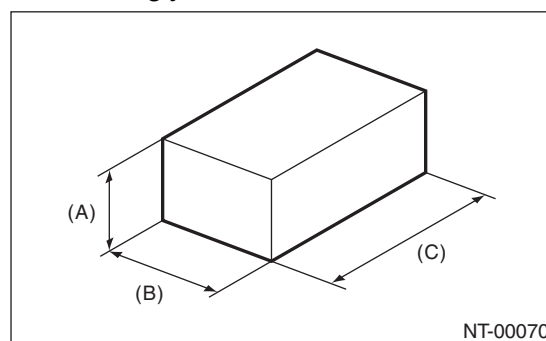
When using a lift or shop jack to raise a vehicle or using rigid rack to support a vehicle, always follow instructions concerning jack-up points and weight limits to prevent the vehicle from falling, which could result in injury. Be especially careful that the vehicle is balanced before raising it. Be sure to set the wheel stoppers when jacking-up only the front or rear side of the vehicle.

CAUTION:

Select the lift attachment so that the side sill does not contact the lift arm.

NOTE:

- When using a lift, follow its operation manual.
- When the side sill cover contacts the lift arm, use a lift attachment.
- Do not work or leave unattended while the vehicle is supported with jack, support it with rigid racks.
- Be sure to use the rigid racks with rubber attached to cradle to support the vehicle.
- When using a lift, use an attachment or something similar.
- When using a plate lift, use a rubber attachment. Place the attachment to the specified position of the vehicle, by adjusting front/rear and left/right sides accordingly.



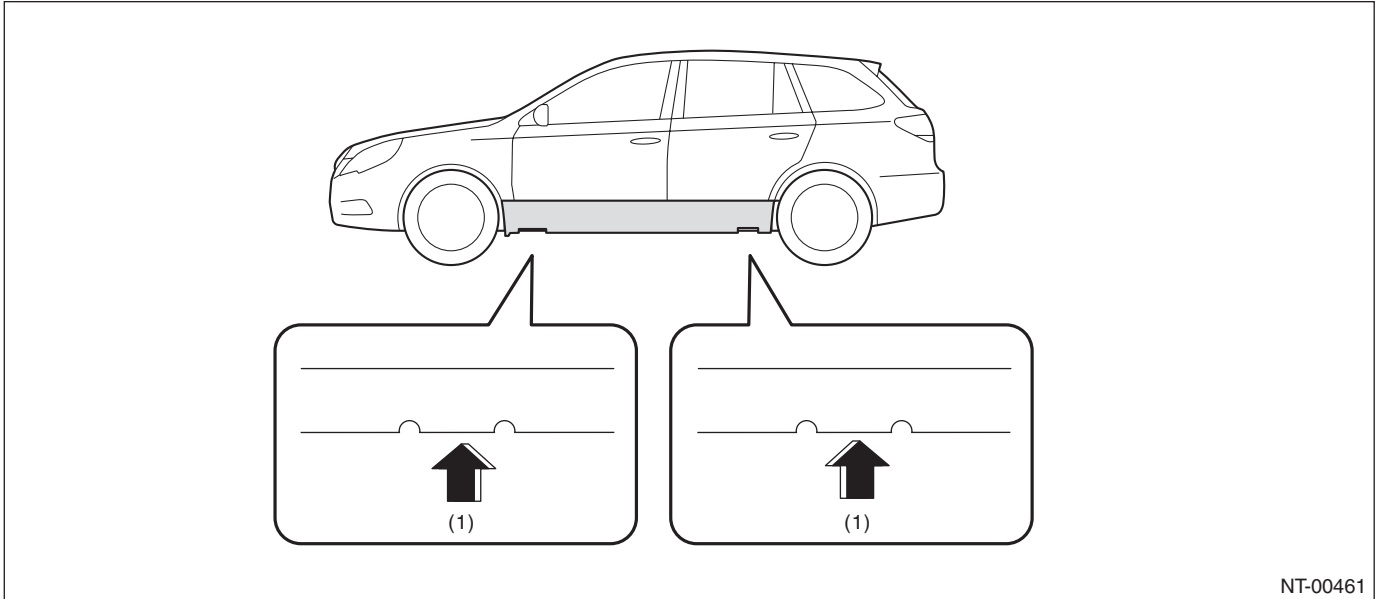
- (A) 80 mm (3.1 in) or more
- (B) 80 — 100 mm (3.15 — 3.94 in)
- (C) 120 — 170 mm (4.72 — 6.69 in)

- Align the cushion rubber center part of plate lift with the center part of rubber attachment.
- Do not use the plate lift whose attachment does not reach the supporting locations.

Note

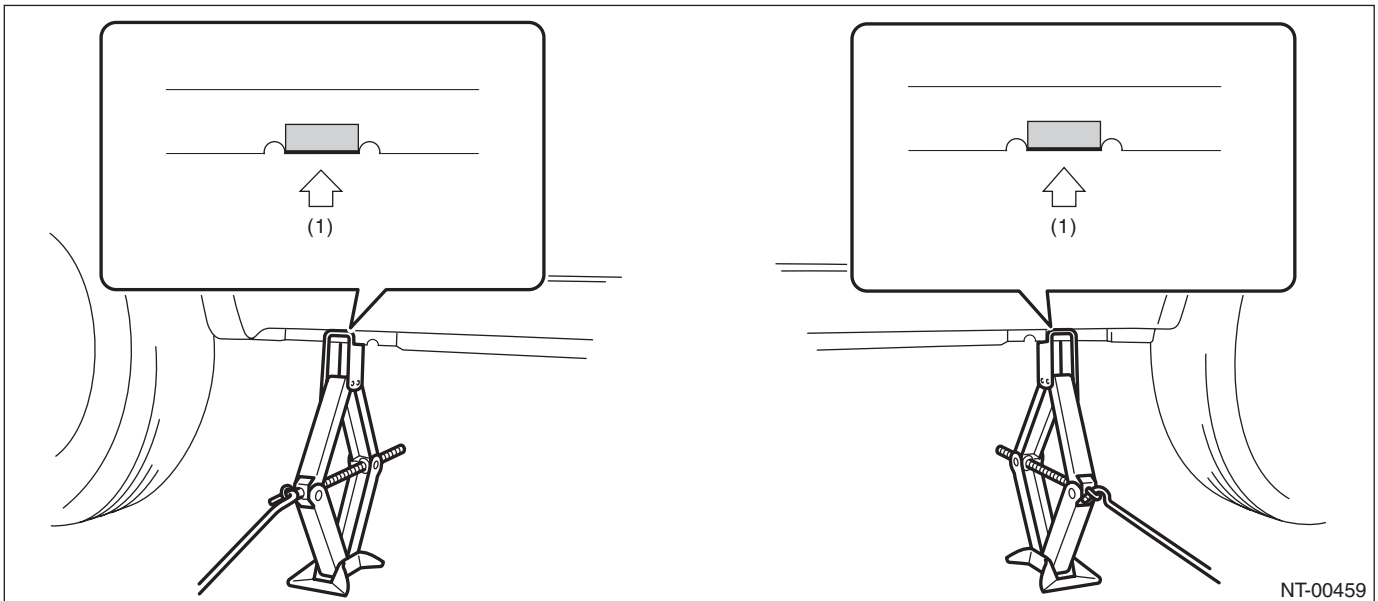
NOTE

- Support locations



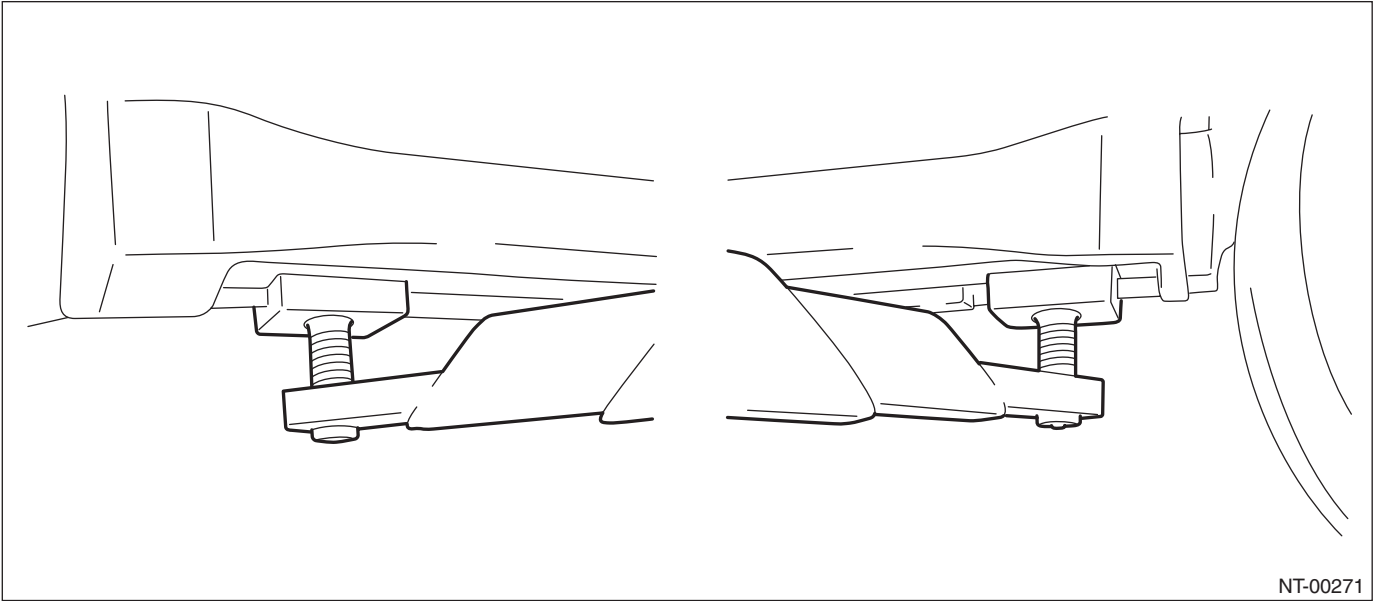
(1) Jack-up point

- Pantograph jack



(1) Jack-up point

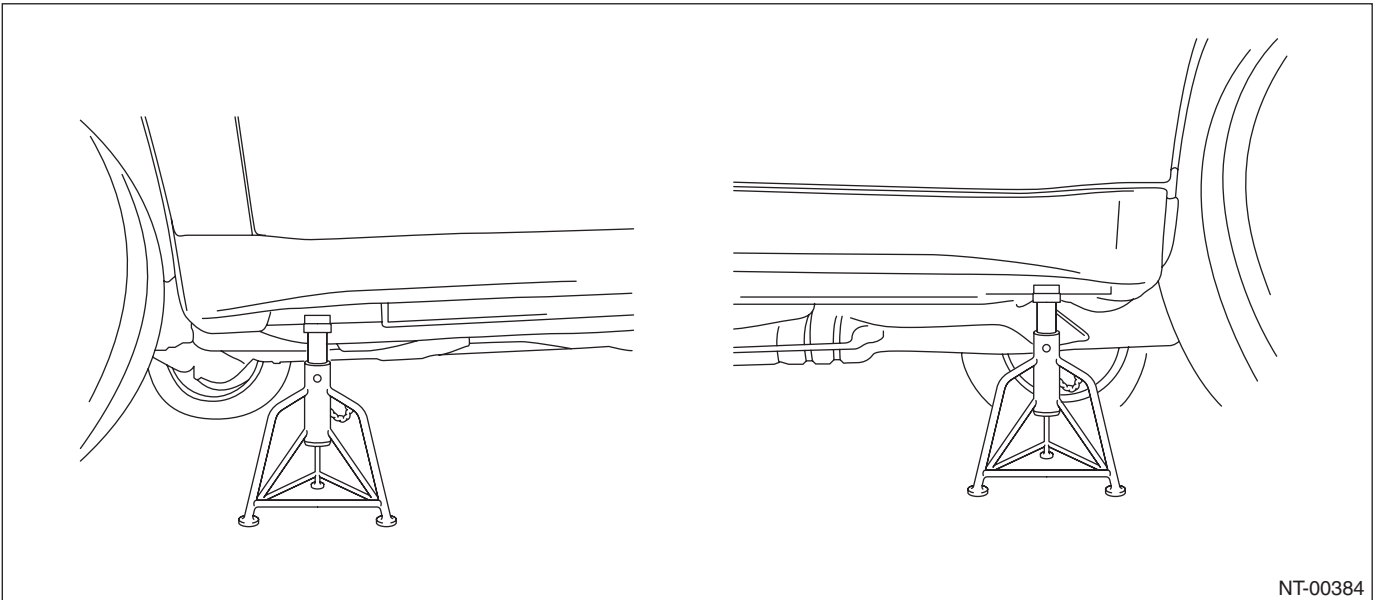
- Lift



CAUTION:

For models with side under skirt, use a spacer or an attachment to lift up the vehicle securely at jack up point, without contact of side under skirt and lift.

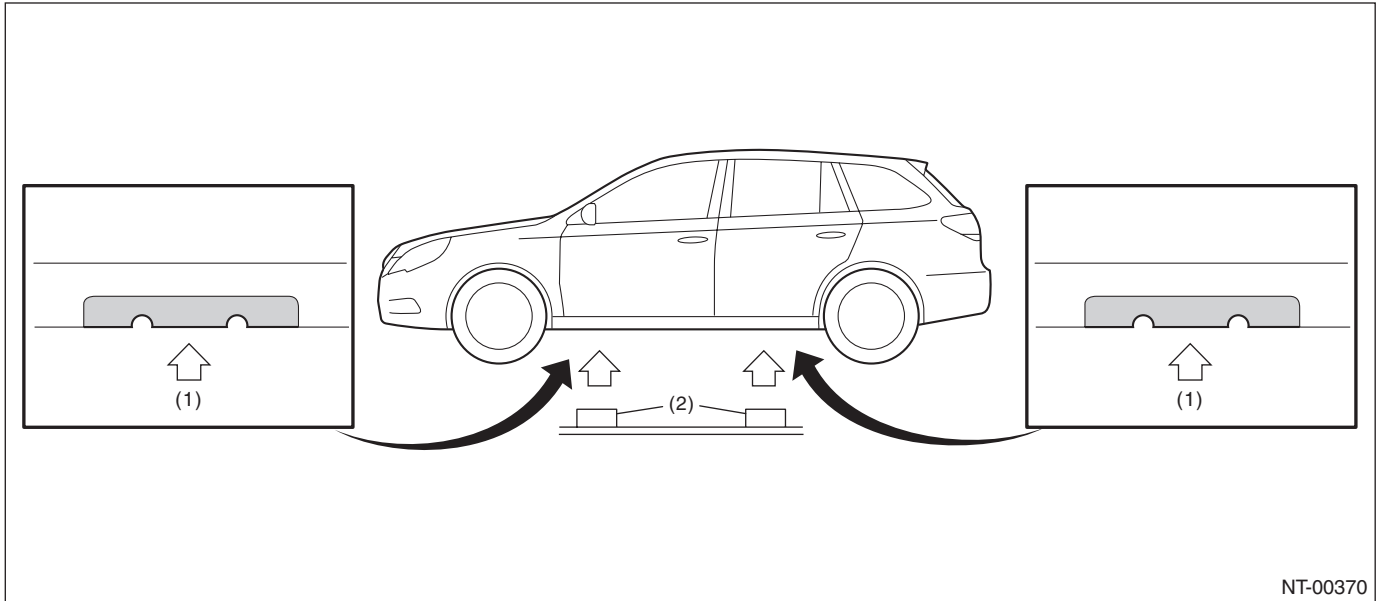
- Rigid rack



Note

NOTE

• Plate lift

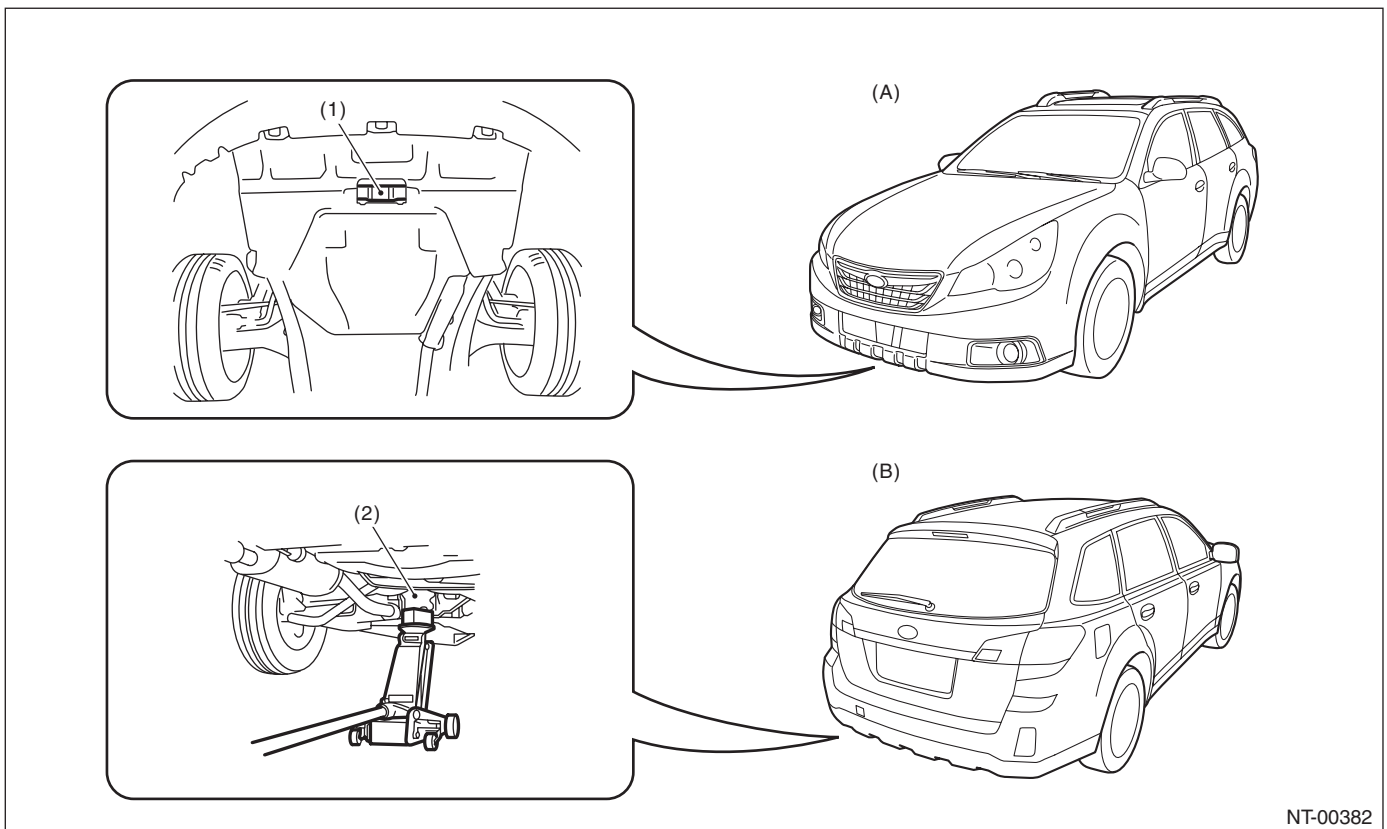


NT-00370

(1) Jack-up point

(2) Attachment

• Jack-up point (when using a garage jack)



NT-00382

(A) Front

(B) Rear

(1) Front cradle

(2) Rear differential

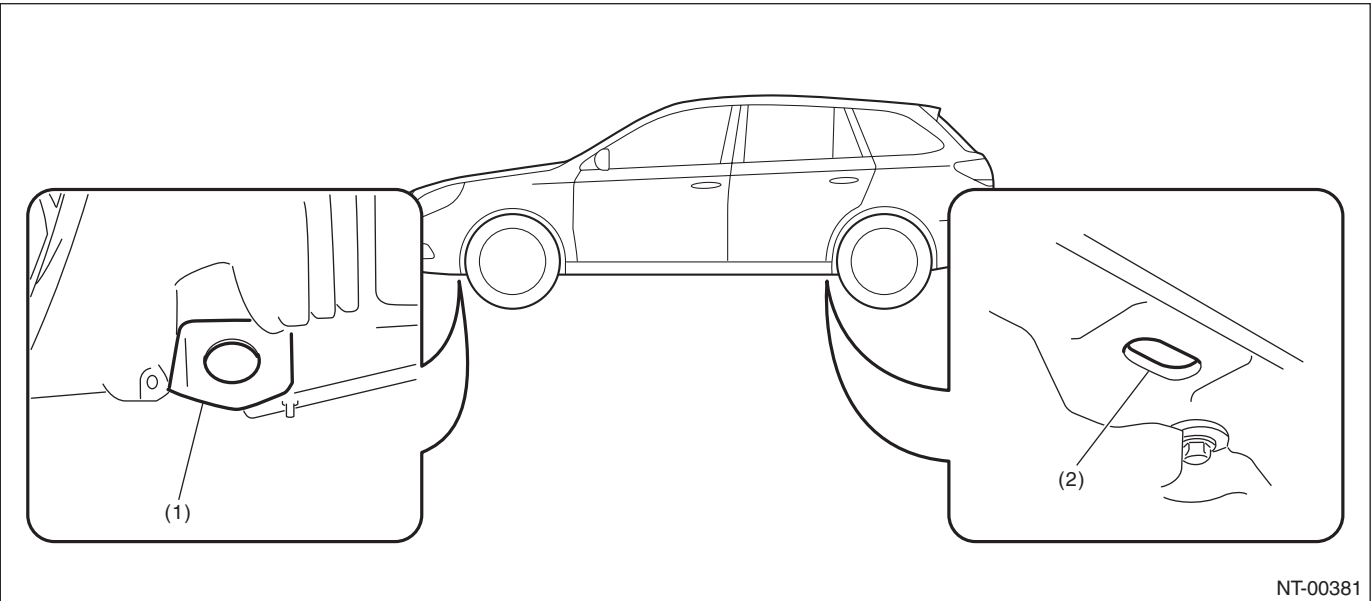
CAUTION:

If jacking up the front side of the vehicle, make sure that the jack is attached at the center of the jack-up plate not at the sides.

11.TIE-DOWNS

Tie-downs are used when transporting vehicles and when using the chassis dynamo. Attach tie-down only to the specified locations on the vehicle.

• Tie-down location



(1) Hook for tie-down (2) Tie-down hole

• Chain direction at tie-down condition

CAUTION:

- Pull the front and rear of the vehicle in the opposite direction, and pull the left and right of the vehicle in the same direction.
- Patterns except for the followings (recommended) are not allowed.

	Recommended
Tie-down direction	NT-00214

Note

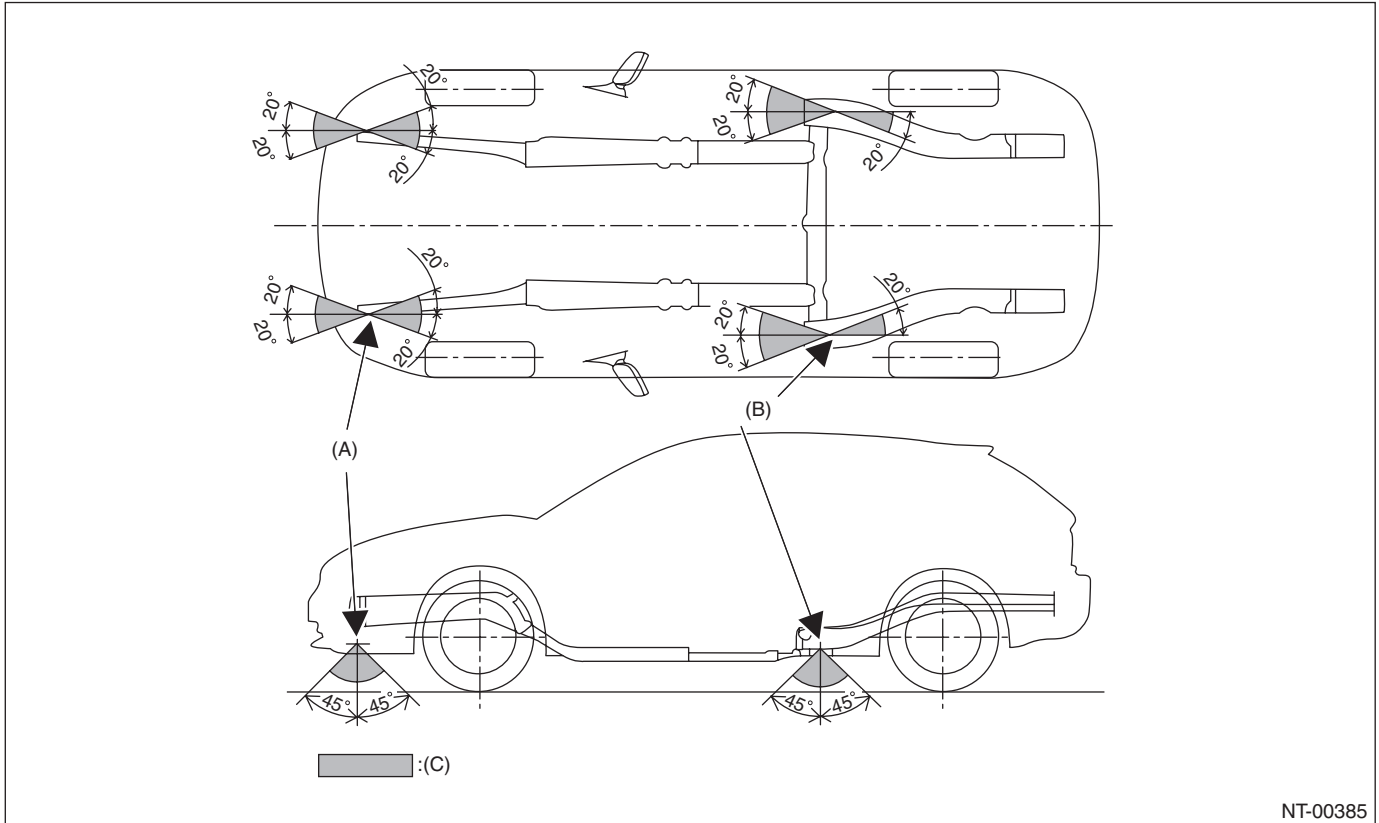
NOTE

• Tie-down range

For ground transportation

CAUTION:

When the vehicle is tied down from vehicle inside, hook the hooks of tie-down chain on the rear tie-down holes from vehicle inside. When the vehicle is tied down from vehicle outside, hook the hooks of tie-down chain on the rear tie-down hooks from vehicle outside.



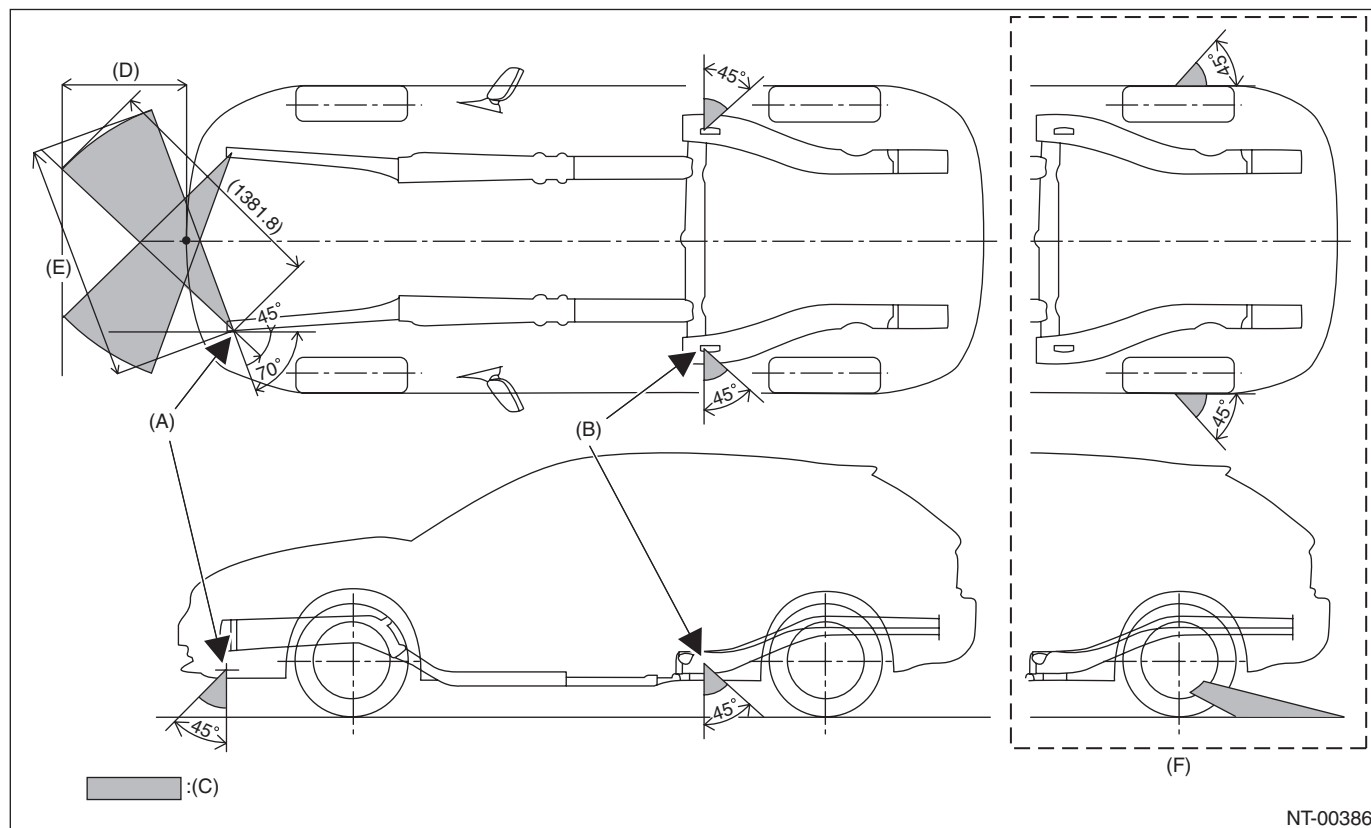
NT-00385

(A) Front tie-down hook

(B) Rear tie-down hole

(C) Chain pulling range at tie-down condition

For sea transportation



(A) Front tie-down hook

(C) Chain pulling range at tie-down condition

(E) 1,320 mm (52.0 in)

(B) Tie-down hole or wheel spoke

(D) 400 mm (15.7 in)

(F) When rear wheel is tied down

CAUTION:

- Basically, tie down using the tie-down hole.
- Tie-down procedure should be followed as much as reasonably possible depending on the deck condition, however, lashing belt and vehicle must not contact each other. Also, if a wheel tie-down is conducted instead of using rear tie-down hole due to the vehicle loading condition of the deck, follow the instructions below.
 1. Tie-down range must be within the backward of rear wheel as shown in the figure.
 2. Wheel tie-down should be used only during sea transportation, and lashing belt should not contact air valve while tie-down. Be careful not damage the wheel and vehicle.
 3. Maximum tie-down load to each lashing belt is 5,000 N (510 kgf, 1,124 lbf).
 4. For steel wheel, do not tie down wheels.

Note

NOTE

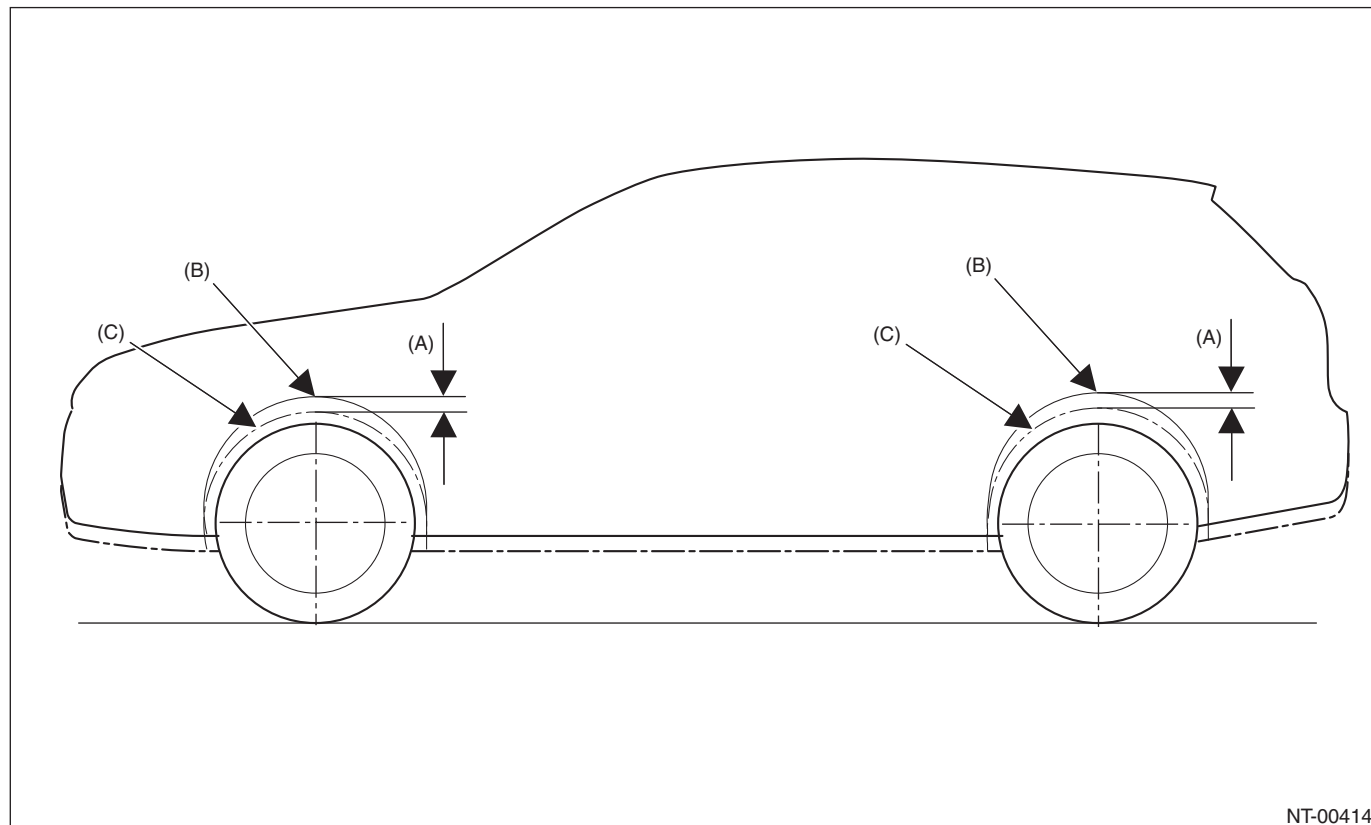
• Vehicle sinking volume at tie-down condition

CAUTION:

The vehicle sinking volume at tie-down condition should be less than 50 mm (1.97 in) and make sure to fix the vehicle securely.

Check to see if the tensions of chains or belts at tie-down condition are appropriate in the following procedures.

- 1) Before tie-down, measure the distance between the highest tire point and highest arch point at the center of wheel.
- 2) After tie-down, measure the distance between the highest tire point and highest arch point at the center of wheel.
- 3) If the distance (A) between the measured value of 1) and 2) above, is less than 50 mm (1.97 in), it is judged as OK. If the distance is 50 mm (1.97 in) or more, it is judged as NG because the tension is too high.



(B) Arch position before tie-down

(C) Arch position after tie-down

• Notes for the use of tie-down hook

When the vehicle is tied down from vehicle inside, hook the hooks of tie-down chain from vehicle inside, and when the vehicle is tied down from vehicle outside, hook the hooks of tie-down chain from vehicle outside. For front tie-down hook, use S hook and J hook, and for rear tie-down hole, use S hook, J hook and T hook. T hook can be used only for rear tie-down hole.

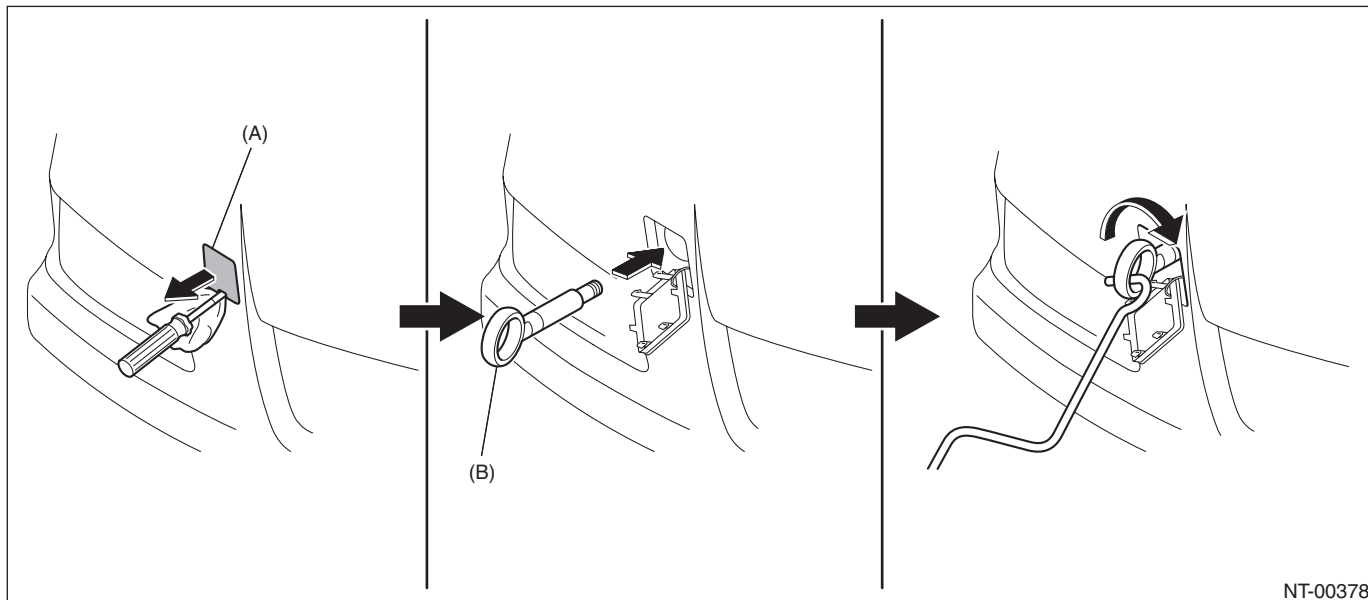
12.TOWING

Avoid towing vehicles except when the vehicle cannot be driven. For models with AWD, CVT, AT or VTD, use a loader instead of towing. When towing other vehicles, pay attention to the following to prevent hook or vehicle damage resulting from excessive weight.

- Do not tow other vehicles with a front tie-down hook.
- Make sure the vehicle towing is heavier than the vehicle being towed.
- When towing the vehicle equipped with Subaru EyeSight with the engine running, be sure to hold down the pre-collision brake OFF switch to turn OFF the pre-collision brake function. (Check that the pre-collision brake OFF indicator light in the meter lights up.)

- Front

Remove the hook cover, and install the towing hook.



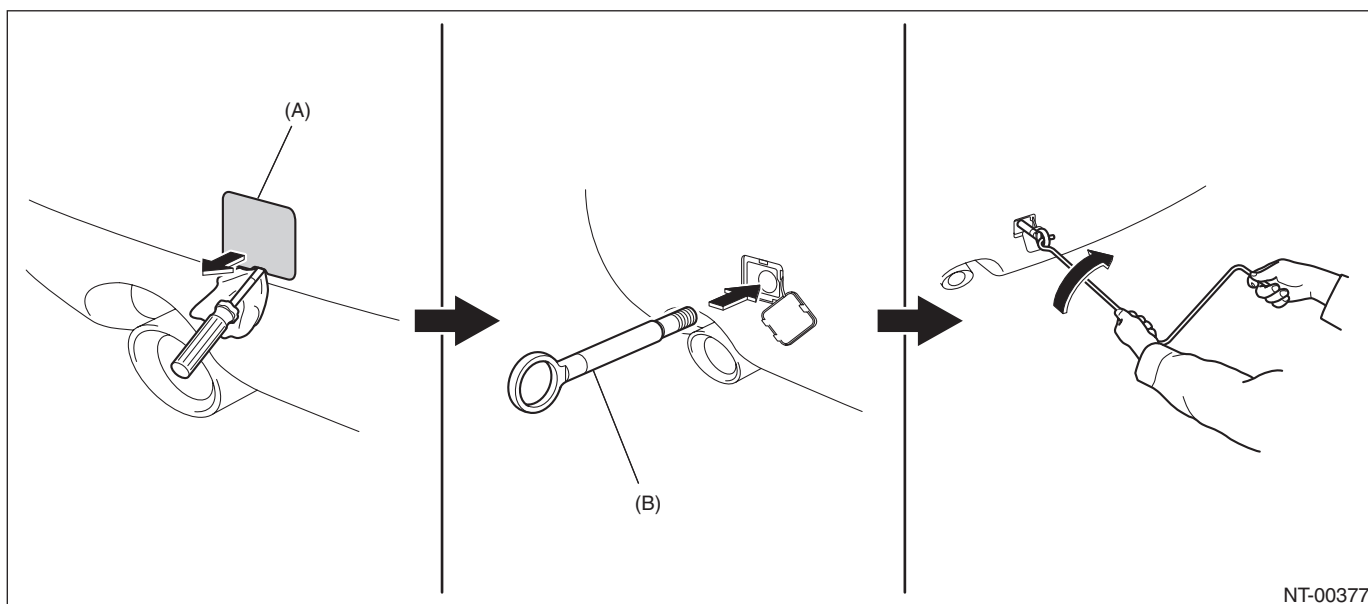
NT-00378

(A) Hook cover

(B) Towing hook (eyebolt)

- Rear

Remove the hook cover, and install the towing hook.



NT-00377

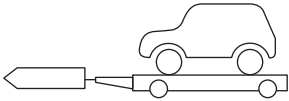
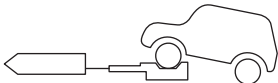
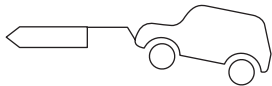
(A) Hook cover

(B) Towing hook (eyebolt)

Note

NOTE

• Precautions

Towing	Precautions	MT	AT, CVT
Lifting up four wheels (on a trailer)  NT-00023	Towing the vehicle after lifting up all four wheels is a basic rule for AWD model.	○	○
Rope  NT-00024	• Check if both front and rear wheels are rotated normally. • AT and CVT models driving conditions: Driving speed of 30 km/h (19 MPH) or less Allow driving distance 50 km (31 miles) or less	○	▲
Raising the front wheels  NT-00025	Prohibited for full-time AWD model.	×	×
Lifting up the front wheels  NT-00026	• Prohibited, due to damage on bumper, front grille, etc. • Do not raise the vehicle with bumper.	×	×

Marked ○ : OK, Marked × : Prohibited, Marked ▲ : Conditionally OK

CAUTION:

- Place the shift lever in “N” position during towing.
- Do not lift up the rear wheels to avoid unsteady rotation.
- Turn the ignition key to “ACC”, then check the steering wheel moves freely. (Models without the keyless access with push button start system)
- Release the parking brake to avoid tire dragging.
- Since the power steering does not work, be careful for the heavy steering effort. (When engine is stopped)
- Since the servo brake does not work, be careful that the brake is not applied effectively. (When engine is stopped)
- In case of the malfunction of internal transmission or drive system, lift up four wheels (on a trailer) for towing.
- Do not use towing hook (eyebolt) except when towing.
- Make sure to detach the towing hook (eyebolt) after towing. If it remains attached, airbag may not operate properly when receiving a shock. And it may also affect the crash performance of the vehicle.
- While being towed with all four wheels on the ground, turn the engine switch to ON but do not start the engine.

13.CARRIER CAR

Before lowering the vehicle from the carrier car, perform the following operations.

CAUTION:

Always perform the following operations before lowering the vehicle from the carrier car. Otherwise, the power unit will rotate reversely, which may cause the damage to the engine, vacuum pump, and transmission.

- 1) Start the engine.
- 2) Set the transmission shift position into driving direction of the vehicle. (When the vehicle drives forward, do not set the transmission into R range. When the vehicle drives rearward, do not set the transmission into 1 — 6 speed, or D range.)

CAUTION:

Be sure to perform 2) mentioned above even if the engine cannot be started in some reasons.

Note

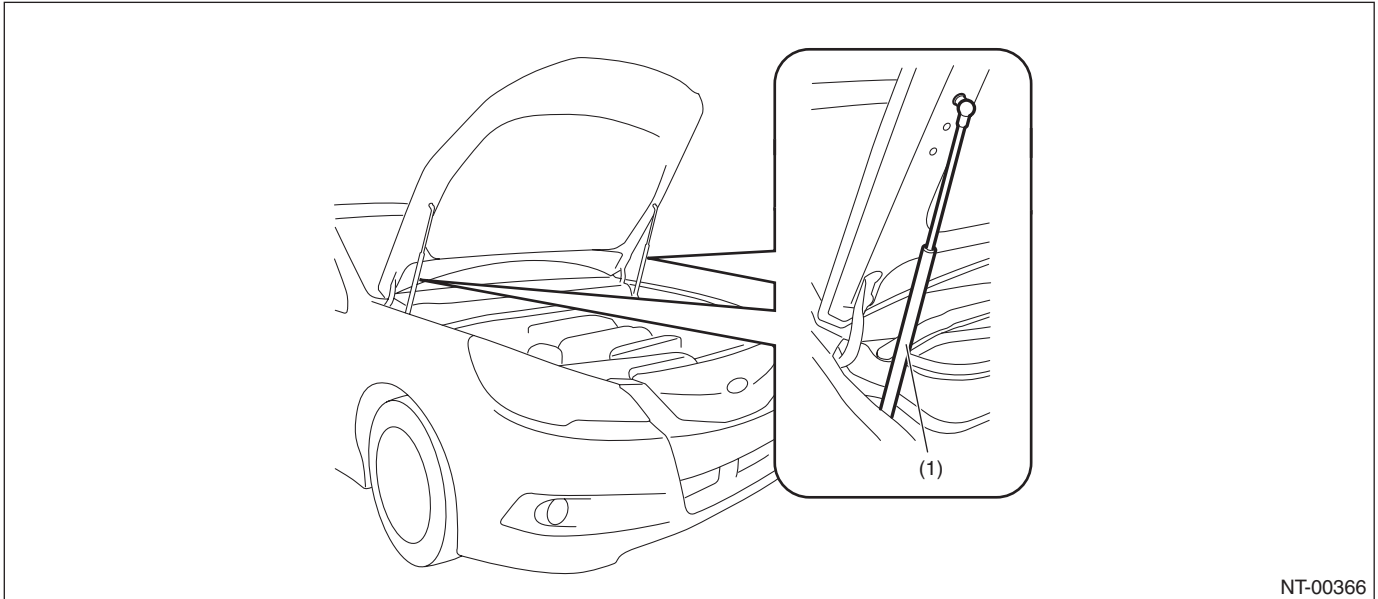
NOTE

14.FRONT HOOD DAMPER STAY

1) Always perform works such as inspections and maintenance with both damper stays attached.

CAUTION:

At the inspection and general maintenance, do not detach the damper stays.



NT-00366

(1) Normal attached position

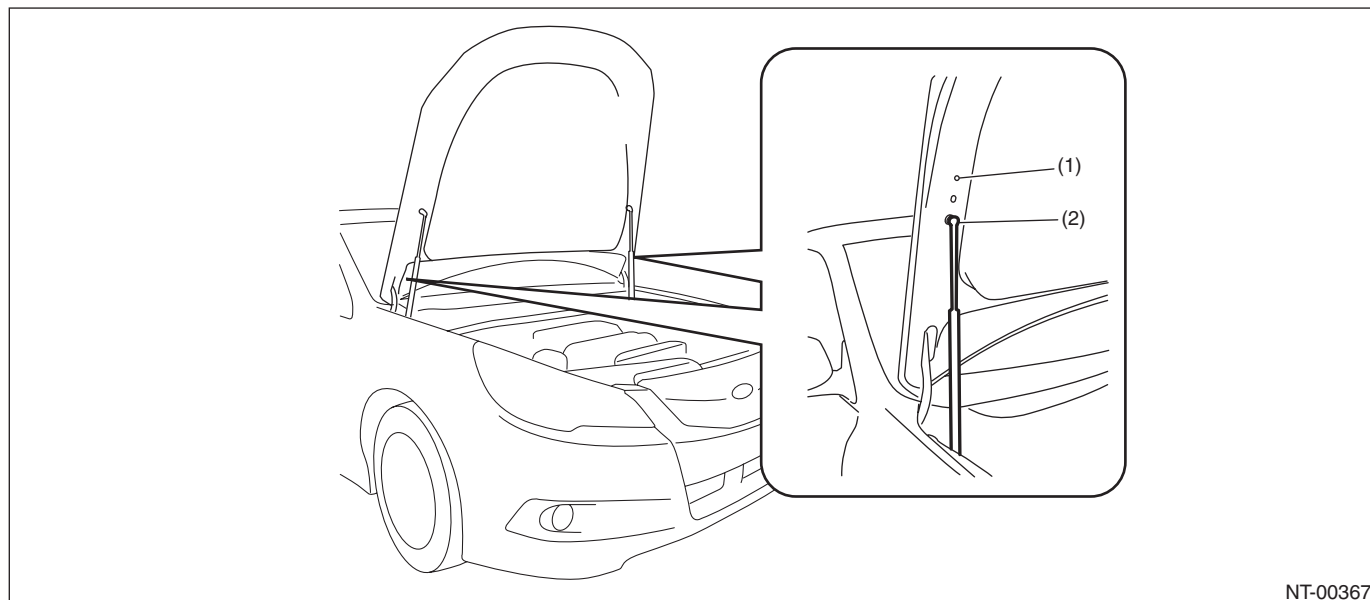
2) When wider hood opening is necessary, set the damper stay below as shown in the figure.

Tightening torque:

<Ref. to EB-2, FRONT HOOD, COMPONENT, General Description.>

CAUTION:

- Always perform works such as inspections and maintenance with both damper stays attached.
- Do not leave one side of damper stay removed.
- The hood cannot be closed with the hood damper on the full open side. When it is necessary to close, tie the hood striker and the radiator panel with a string etc. to fix them.
- After work, set the damper stays back to the normal position and tighten the bolts to the specified torque.



NT-00367

(1) Normal attached position

(2) Installation position at full open

15.GENERAL SCAN TOOL

Using general scan tools will greatly improve the efficiency of repairing engine electronic throttle controls. Subaru Select Monitor can be used to diagnose the engine, VDC, air conditioner and other parts.

16.AWD CIRCUIT MEASURES

1) Full-time AWD MT model

Since viscous coupling (limited slip differential) is used in the center differential, cut-off of AWD circuit cannot be carried out.

2) Full-time AWD 5AT model

Since VTD type is used in the center differential, cut-off of AWD circuit cannot be carried out.

3) Full-time AWD CVT model

Since electronically controlled MT-P hydraulic multi-plate clutch is adapted for center differential, switch to FWD by using Subaru Select Monitor.

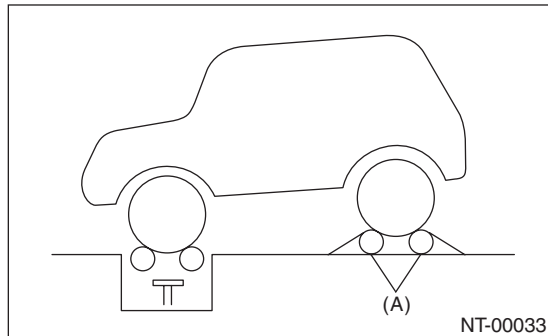
17.SPEEDOMETER TEST

1) Rear wheel free roller system

- (1) Set the free roller on the floor of rear wheel side securely according to the wheel base and rear tread of the vehicle.
- (2) Let the vehicle ride on the tester and free roller gently.

CAUTION:

Fix the vehicle using a pulling metal (chain or wire) to the front and rear towing hooks or tie-down hook to prevent the lateral runout of front wheels and springing out of vehicle.



(A) Free roller

- (3) Set the speedometer tester.
- (4) Conduct the speedometer test work.

CAUTION:

Do not operate the clutch quickly and do not accelerate or decelerate suddenly during work.

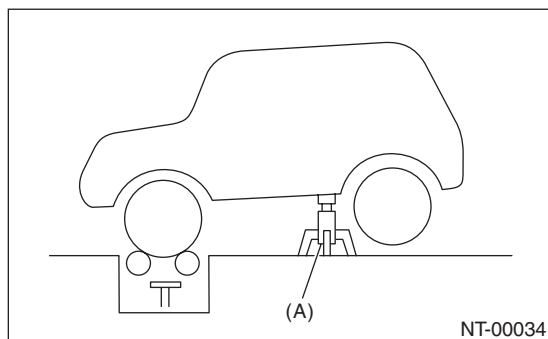
2) Rear wheel jack-up system

- (1) Set the vehicle on speedometer tester.

CAUTION:

Fix the vehicle using a pulling metal (chain or wire) to the front and rear towing hooks or tie-down hook to prevent the lateral runout of front wheels and springing out of vehicle.

- (2) Jack up the rear wheels and set the rigid racks to the specified locations of side sill.



(A) Rigid rack

- (3) Conduct the speedometer test work.

CAUTION:

Do not operate the clutch quickly and do not accelerate or decelerate suddenly during work.

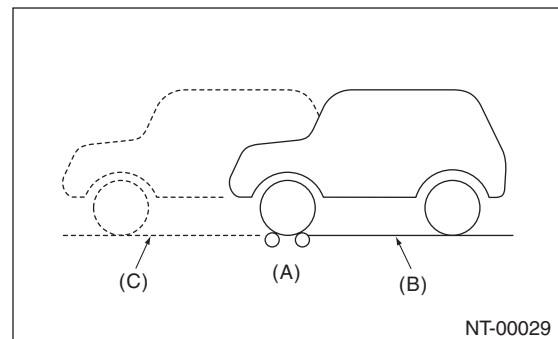
18.BRAKE TEST

1) Full-time AWD MT model

- (1) Perform this test after driving the vehicle 2 to 3 km (1.24 to 1.86 miles) on road in order to stabilize the viscous torque of viscous coupling.
- (2) Keep the front or rear wheels on the ground for this test.

NOTE:

Effect of the viscous torque on braking force will be added approx. 25 kg compared with FWD model.



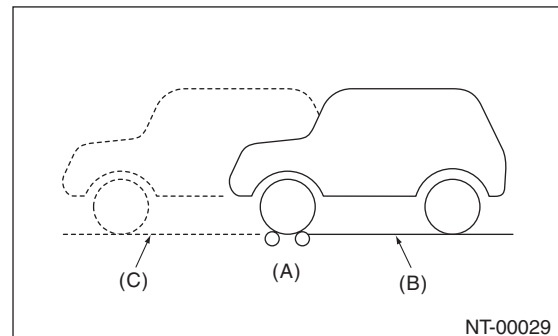
- (A) Brake tester
- (B) Position for measuring front wheel
- (C) Position for measuring rear wheel

- (3) When the brake dragging force is large.

- Check the dragging of brake pad or brake shoe.
- Since it may be affected by the viscosity of viscous coupling, jack up either of the front or rear two wheels to check the each wheel rotation condition with the viscous coupling affection removed.

2) Full-time AWD AT model

- (1) Keep the front or rear wheels on the ground during measurement.



- (A) Brake tester
- (B) Position for measuring front wheel
- (C) Position for measuring rear wheel

(2) When the brake dragging force is large.

- Check the dragging of brake pad or brake shoe.

Specifications:

	Braking force
Rear wheel total	10% or more of load on front or rear wheels
Difference between right and left wheels	8% or less of load on front or rear wheels
Grand total	50% or more of vehicle weight at the time of test

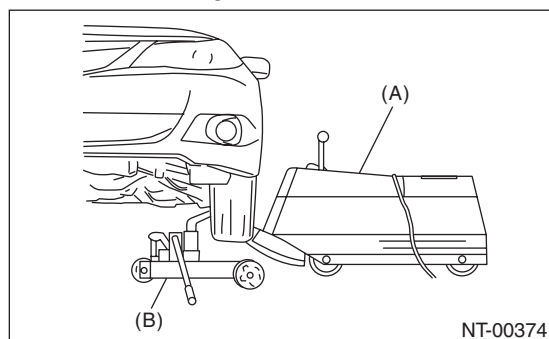
- When measurement is difficult to carry out because both of front wheels are locked, break force measurement in this condition conforms to standard grand total.

19.ON THE CAR WHEEL BALANCING

CAUTION:

- Carry out the procedures after measuring the balance of each single tire.
- Set the vehicle so that the front and rear wheels are the same height.
- Release the parking brake during measurement.
- Rotate each wheel by hands, and make sure it rotates without dragging.
- Do not operate the clutch quickly and do not accelerate or decelerate suddenly during work.
- When an error is indicated during engine drive, do not use the motor drive together.

1) Set the rigid rack to the specified locations of side sill, jack up the front or rear two wheels of non-measuring side and set the pickup stands to two wheels of measuring side.



(A) Balancer body

(B) Pickup stand (left and right)

2) For drive wheel, drive the tires with engine for measurement.

3) For non-drive wheel, drive the tires from the on the car wheel balancer for measurement.

NOTE

IDENTIFICATION

ID

	Page
1. Identification	2



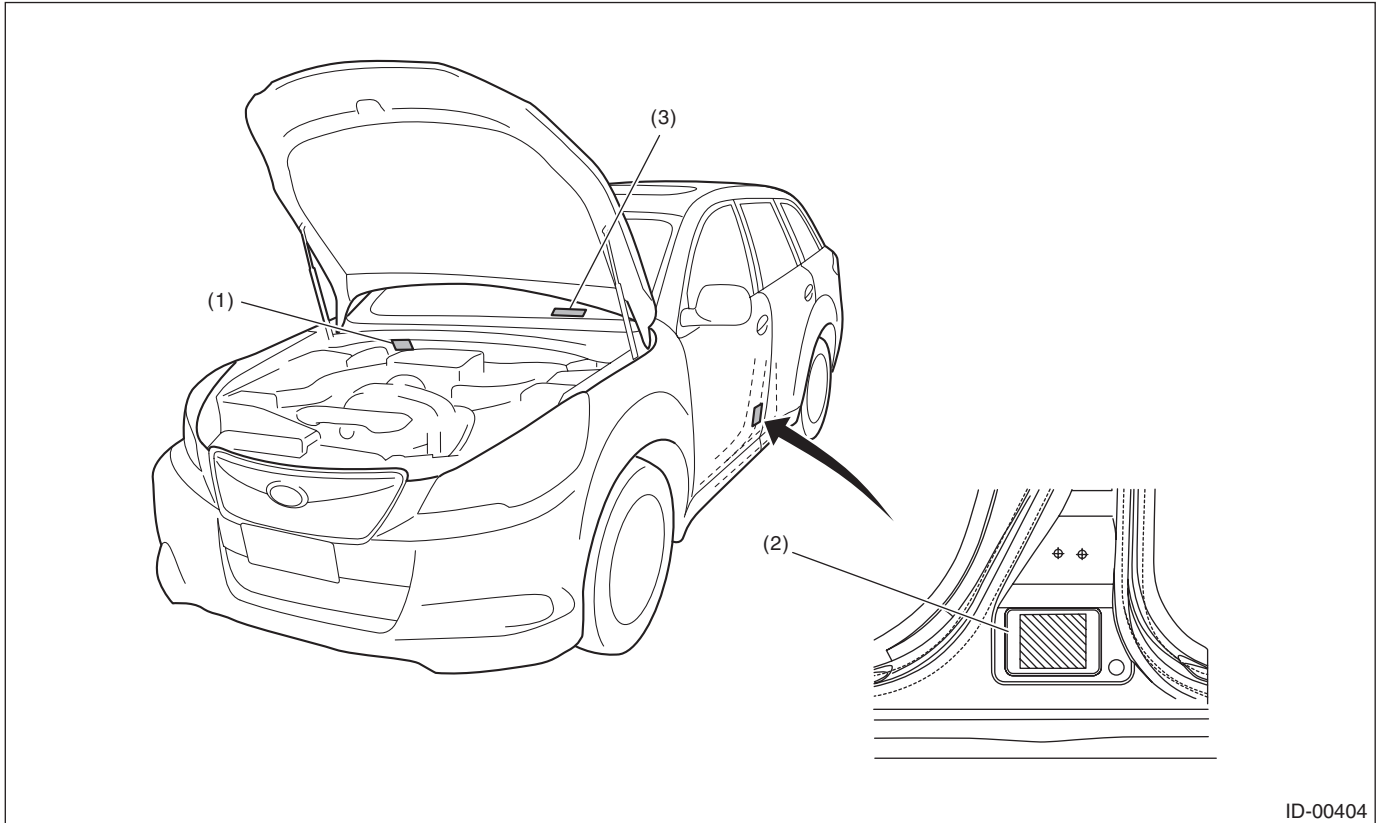
1. Identification

A: IDENTIFICATION

1. IDENTIFICATION NUMBER & LABEL LOCATIONS

The V.I.N. (Vehicle Identification Numbers) is used to classify the vehicle.

- Positioning of the plate label for identification



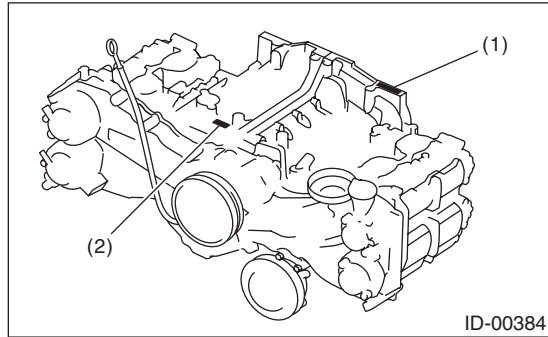
ID-00404

(1) Vehicle identification number
(V.I.N.)

(2) FMVSS label (U.S. model)
(left side)
CMVSS label (Canada model)
(left side)
Model No. label (Korea model)
(right side)

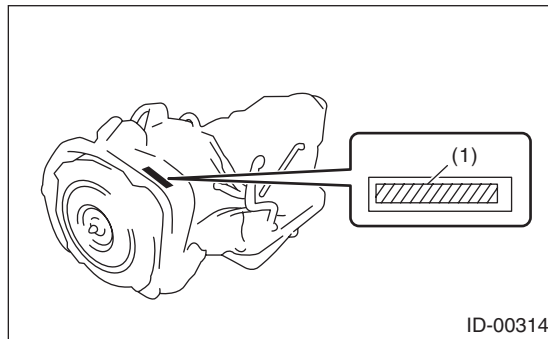
(3) VIN plate

• Engine



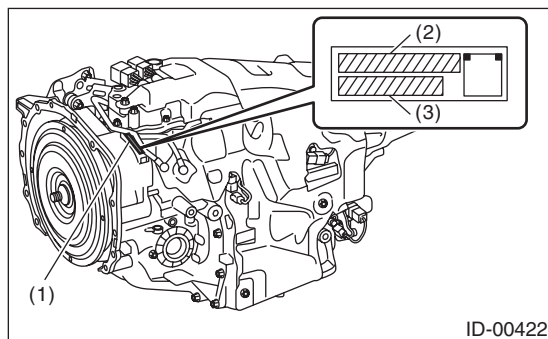
- (1) Engine serial number (punch mark)
- (2) Engine type (casting) crankcase upper side

• Automatic transmission 5AT



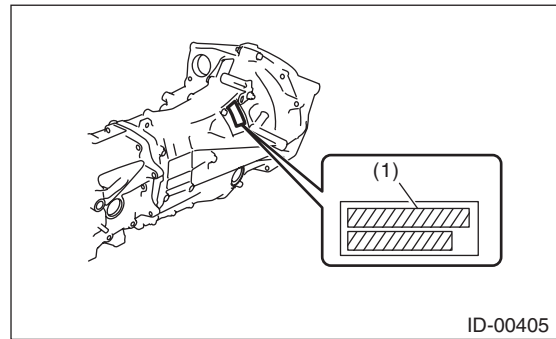
- (1) Transmission serial number label and AT type label

CVT



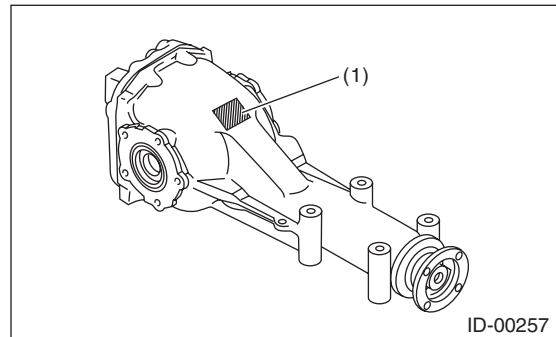
- (1) Label
- (2) CVT type label
- (3) Transmission serial No. label

• Manual transmission 6MT



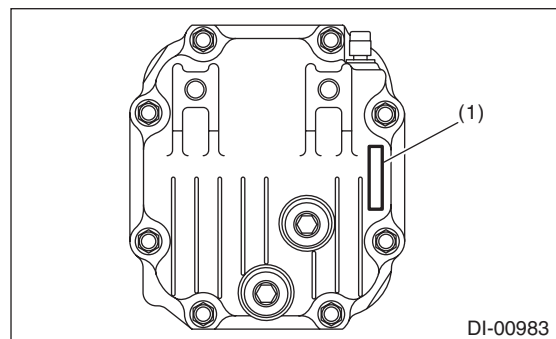
- (1) Transmission serial number label and MT type label

• Rear differential T-type



- (1) Identification (white paint)

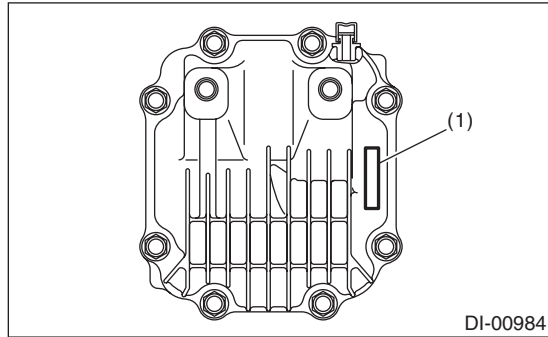
VA1-type



- (1) Type (label)

IDENTIFICATION

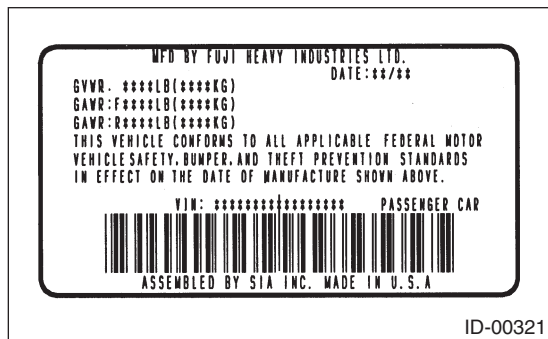
VA2-type



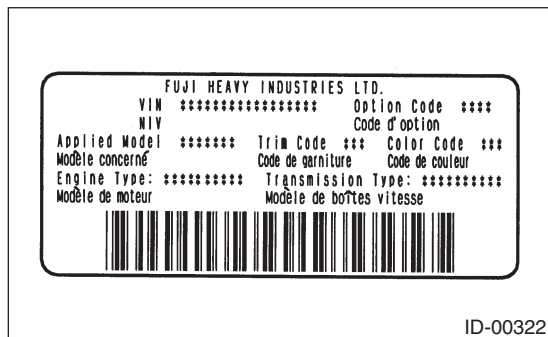
(1) Type (label)

• FMVSS LABEL, CMVSS LABEL

Example (FMVSS label)



• Model number label



2. MEANING OF V.I.N.

The meaning of the V.I.N. is as follows:

[4S3BMAA6XE1002001]

The starting and ending brackets ([]) are stop marks.

Digits	Code	Meaning	Details
1 — 3	4S3	Manufacturer body area	4S3: All models except OUTBACK model for C0 4S4: OUTBACK for C0
4	B	Car line	B: LEGACY/OUTBACK
5	M	Body type	M: Sedan R: Wagon
6	A	Total emission and destination	A: 2.5 L non-turbo for U4 B: 2.5 L non-turbo for U5 C: 2.5 L non-turbo for U6 D: 3.6 L non-turbo for U5 E: 3.6 L non-turbo for U6 G: 2.5 L non-turbo for C0 H: 2.5 L non-turbo for C5 J: 3.6 L non-turbo for C0
7	A	Grade	A: Base B: Premium C: Premium + cold weather package D: Premium + cwp + M/R E: Premium + M/R + cwp + Navi F: Premium + cold weather package + M/R + EyeSight G: Sport + cold weather package H: Sport + M/R + cold weather package J: Sport + cwp + Navi + M/R K: Limited + cwp L: Limited + M/R + cwp M: Limited + M/R + cwp + Navi N: Limited + M/R + EyeSight + cwp + Navi P: Touring + M/R + navigation + cwp + EyeSight
8	6	Restraint system or GVWR Class	6: Manual belt, dual airbag, side airbag for seat back + curtain airbag for roof (except for OUTBACK model) C: Manual belt, dual airbag, side airbag for seat back + curtain airbag for roof, class C (GVWR 4,001 — 5,000 lb) (for OUTBACK model)
9	X	Check digit	0 — 9 & X
10	E	Model year	E: 2014MY
11	1	Transmission type	1: Full-time AWD 6MT 2: Full-time AWD 5AT 3: Full-time AWD CVT
12 — 17	002001	Serial number	002001 — 199999: Sedan 200001 — 399999: Wagon

Identification

IDENTIFICATION

3. MODEL NUMBER LABEL

The model number label indicates: the applied model, the option code, the trim code, the engine type, the transmission type, and the exterior color code. This information is helpful when placing orders for parts.

• BMMEY4A

Digits	Code	Meaning	Details
1	B	Series	LEGACY
2	M	Body type	M: Sedan R: Wagon
3	M	Total engine displacement Drive system Suspension system	M: 2.5 L AWD F: 3.6 L AWD
4	E	Model year	E: 2014MY
5	Y	Destination	Y: U.S.A., Canada
6	4	Grade	4: 2.5 i 5: 2.5 i Premium 6: 2.5 i Limited 7: 2.5 i Limited EyeSight 8: 2.5 i-S 9: 2.5 i PLUS A: 2.5 i Premium EyeSight E: OUTBACK 2.5 i PLUS F: 3.6 R G: 3.6 R Premium H: 3.6 R Limited J: 3.6 R Limited EyeSight K: OUTBACK 2.5 i L: OUTBACK 2.5 i Premium M: OUTBACK 2.5 i Limited N: OUTBACK 2.5 i Limited EyeSight R: OUTBACK 2.5 i Premium EyeSight S: OUTBACK 3.6 R T: OUTBACK 3.6 R Premium U: OUTBACK 3.6 R Limited V: OUTBACK 2.5 i-Touring EyeSight W: OUTBACK 3.6 R Limited EyeSight Y: OUTBACK 3.6 R-Touring EyeSight
7	A	Transmission, fuel feed system	A: DOHC MFI 6MT C: DOHC MFI CVT U: DOHC MFI 5AT

The engine and transmission type are as follows.

• Engine

FB25BAYBEB

Digits	Code	Meaning	Details
1 and 2	FB	Engine type	FB: 4 cylinders
3 and 4	25	Displacement	25: 2.5 L
5	B	Fuel feed system	B: MFI non-turbo (DOHC)
6	A	Exhaust regulations	A: For states not using California emission standards C: For states using California emission standards
7	Y	Intake/exhaust system	Y: Intake AVCS, TGV, EGR
8	B	Mounted transmission	B: 6MT H: CVT
9 — 10	EB	Detailed specifications	Used when ordering parts. For details, refer to the parts catalog.

EZ36DBCELB

Digits	Code	Meaning	Details
1 and 2	EZ	Engine type	EZ: 6 cylinders
3 and 4	36	Displacement	36: 3.6 L
5	D	Fuel feed system	D: MFI non-turbo (DOHC, H6)
6	B	Emission regulations	B: For all states
7	C	Mounted transmission	C: D5AT
8 — 10	ELB	Detailed specifications	Used when ordering parts. For details, refer to the parts catalog.

• Transmission

1. MT

TY751VHECA

Digits	Code	Meaning	Details
1	T	Transmission	T: Transmission
2	Y	Transmission system	Y: Full-time AWD MT center differential
3 and 4	75	Distance between gear center	75: Between main shaft and drive pinion
5	1	Classification	1: 6MT
6	V	Transmission specifications	V: Full-time AWD single range 6MT with viscous coupling center differential
7	H	Mounted engine	H: 2.5 L DOHC non-turbo
8 — 10	ECA	Detailed specifications	Used when ordering parts. For details, refer to the parts catalog.

Identification

IDENTIFICATION

2. AT TG5D8CJEAA

Digits	Code	Meaning	Details
1	T	Transmission	T: Transmission
2	G	Transmission system	G: Full-time AWD 5AT center differential
3 and 4	5D	Transmission classification	5D: 5AT
5	8	Classification	8: 5AT
6	C	Transmission specifications	C: Full-time AWD direct 5AT with VTD type center differential
7	J	Mounted engine	J: 3.6 L DOHC non-turbo
8 — 10	EAA	Detailed specifications	Used when ordering parts. For details, refer to the parts catalog.

3. CVT TR580KHEAA

Digits	Code	Meaning	Details
1	T	Transmission	T: Transmission
2	R	Transmission type	R: Full-time AWD CVT
3 and 4	58	Distance between gear center	58: Between pulley centers
5	0	Classification	0: CVT
6	K	Transmission specifications	K: Active torque split type full-time AWD CVT
7	H	Mounted engine	H: 2.5 L DOHC non-turbo
8 — 10	EAA	Detailed specifications	Used when ordering parts. For details, refer to the parts catalog.

• Rear differential

Code	Reduction gear ratio	LSD
Y2	3.900	None
XC	3.083	None
XD	3.700	None
T2	4.111	None
TP	4.444	None

• Option

U5AB

Digits	Code	Meaning	Details
1 — 2	U5	Destination	C0: Canada C5: Canada (PZEV) U4: U.S.A. U5: U.S.A. (for states using California emission standards) U6: U.S.A. (for states not using California emission standards)
3 — 4	AB	Option equipment	Refer to the option list

• 3-digit number

	A	B	C	D	J	S	X
Power seat	—	○	○	○	○	○	—
Keyless access with push button start	—	—	—	○	—	—	—
Genuine leather seat	—	—	○	○	—	○	—
E package	○	—	—	—	—	—	—
Rearview camera	—	—	—	—	—	—	—
Rearview camera automatic anti-glare mirror + HomeLink	—	—	—	○	○	○	—

• 4-digit number

	A	B	C	E	F	H	I	J
Dark colored glass	—	—	—	—	○	○	○	○
Winter pack	○	—	○	○	○	○	○	—
Navigation system	—	—	—	○	—	○	—	—
M-type navigation + wide monitor	—	—	—	—	—	—	—	—
Side & curtain airbags	○	○	○	○	○	○	○	○
Sunroof	—	—	○	○	○	○	—	—

Identification

IDENTIFICATION

RECOMMENDED MATERIALS

RM

	Page
1. Recommended Materials	2



Recommended Materials

RECOMMENDED MATERIALS

1. Recommended Materials

A: RECOMMENDED MATERIALS

1. GENERAL

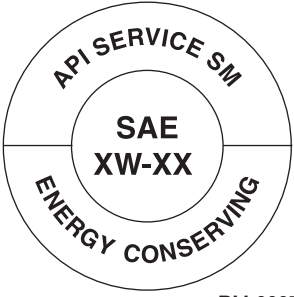
To insure the best performance, always use the specified oil, gasoline, adhesive, sealant, etc. or a substitute of equivalent quality.

2. FUEL

- Use unleaded gasoline to reduce air pollution, because using leaded gasoline will damage the catalytic converter.
- Do not use the low quality gasoline, or improper fuel such as diesel fuel, fuel alcohol, or gasoline additive because they will adversely affect on engine components and fuel system components.
- Always use gasoline that is equivalent to that prescribed in the owner's manual or that of high octane value. There is the possibility of damaging or improper operation of the engine and fuel injection system if the specifications are not observed. Use the prescribed gasoline type to maintain proper vehicle performance.

3. LUBRICANTS

Use the lubricants shown in the table below, or equivalent. See the table below to choose the correct SAE viscosity.

Lubricant	Recommended materials	
	API standard	ILSAC standard
Engine oil Choose oil suitable for the standard from the right.	SM or SN grade "Energy conserving"  RM-00076 Those with the above API service labels	GF-4 or GF-5  RM-00002 Those with the above ILSAC certification mark (Starburst mark)
Front differential gear oil	GL-5	—
Rear differential gear oil	GL-5	—

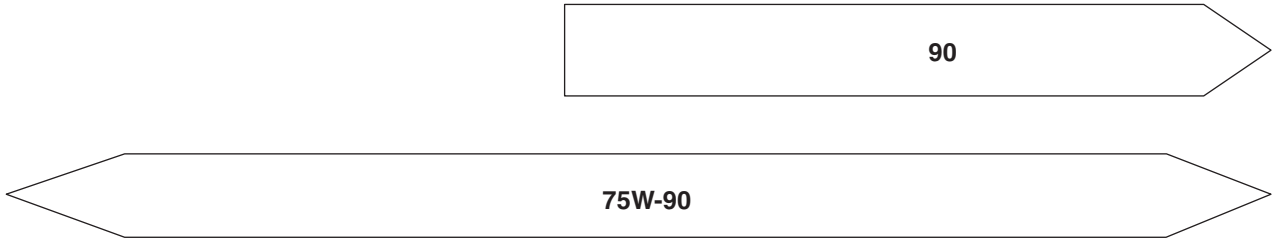
Recommended Materials

RECOMMENDED MATERIALS

SAE viscosity No. and applicable temperature								
Engine oil								
2.5 L model								
(°C)	-30	-20	-10	0	10	20	30	40
(°F)	-22	-4	14	32	50	68	86	104
(1)								
RM-00075								
(1) 0W-20 (synthetic oil) Specified								
3.6 L model								
(°C)	-30	-20	-10	0	10	20	30	40
(°F)	-22	-4	14	32	50	68	86	104
(2) (1)								
RM-00078								
(1) 5W-30 (recommended), 5W-40 (2) 10W-30, 10W-40								

Recommended Materials

RECOMMENDED MATERIALS

SAE viscosity No. and applicable temperature								
Rear differential gear oil and AT and CVT front differential gear oil								
(°C)	-30	-20	-10	0	10	20	30	40
(°F)	-22	-4	14	32	50	68	86	104
 The diagram consists of two horizontal arrows. The top arrow points to the right and contains the text '90'. The bottom arrow points to the left and contains the text '75W-90'. The arrows are positioned such that they overlap the temperature ranges from 0°C to 40°C and -30°C to 40°C respectively.								
RM-00079								

4. FLUID

Use the fluids specified in the table below. Do not mix two different kinds or makes of fluid.

CAUTION:

- Be sure to use the recommended or equivalent ATF or CVTF. Using material except recommended one or substitute would cause trouble.
- If an alternative transmission gear oil is used, you may not have expected functionality and performance.

Fluid		Recommended materials	Item number	Alternative
Automatic transmission fluid	CVT	SUBARU CVT OIL FOR LINEARTRONIC	K0425Y0710	—
	5AT	SUBARU ATF	K0410Y0700	IDEMITSU: ATF HP
Transmission gear oil		SUBARU EXTRA MT	—	GL-5 (75W-90)
Power steering fluid		SUBARU PS fluid	K0515YA000	DEXRON III
Brake fluid		FMVSS No. 116 DOT3, or DOT4	—	—
Clutch fluid		FMVSS No. 116 DOT3	—	—

5. COOLANT

Use genuine coolant to protect the engine.

Engine coolant	Recommended materials	Item number	Alternative
Coolant	SUBARU SUPER COOLANT (Concentrated type)	—	—
	SUBARU SUPER COOLANT (Diluted type)	K0670Y0001	—
Water for dilution	Distilled water	—	Soft water or tap water
Cooling system protective agent	Cooling system conditioner	SOA345001	—

6. REFRIGERANT

Standard air conditioners on Subaru vehicles use HFC134a refrigerant. Do not mix it with other refrigerants. Also, do not use any compressor oil other than DENSO OIL 8.

Air Conditioner	Recommended materials	Item number	Alternative
Refrigerant	HFC134a	—	—
Compressor oil	DENSO OIL 8	—	—

7. GREASE

Use grease and supplementary lubricants shown in the table below.

Grease	Application point	Recommended materials	Item number	Alternative
Supplementary lubricants	Oxygen sensor	Spray type lubricant	—	—
Grease	- MT main shaft (spline parts) - MT main shaft (oil seal lip) - Transfer driven gear (front roller bearing, rear roller bearing) - Clutch operating cylinder - Release bearing (inner circumference) - Clutch release lever	NICHIMOLY N-130	—	—
	Clutch master cylinder push rod	SILICONE GREASE G-40M	—	—
	Gear shift lever	Multemp HL-D	—	—
	- Clutch pedal - Brake pedal	NIGHTIGHT LYW No. 2 grease	—	—
	Select lever	Multemp D	—	—
	- Door latch - Door striker	SILICONE GREASE G-30M	004404002	—
	Steering gearbox	VALIANT GREASE M-2	—	One-Luber SG or MO
	Disc brake (lock pin, guide pin)	NIGLUBE RX-2	K0779GA102	—
	Parking brake (in the parking brake shoe)	Molykote 44MA	—	—
	Between brake pad and shim	Molykote AS-880N	K0777YA010	—
	Brake pad clip	Molykote M7439	003602001	—
	Front axle AC	Olistamoly 2LN584/L0	—	—
	Front axle AAR	One-Luber GKN-C	—	—
	- Rear axle BJ - Rear axle EBJ	NKG106	—	—
	Rear axle DOJ	NKG205	—	—

8. ADHESIVE

Use the adhesives shown in the table below, or equivalent.

Adhesive	Application point	Recommended materials	Item number	Alternative
Adhesive	Windshield, rear window glass, rear quarter glass, rear gate glass and body	Dow Automotive's adhesive: ESSEX U-400HV or the equivalent Glass primer: U-401 and U-402 Painted surface primer: U-413	—	—

Recommended Materials

RECOMMENDED MATERIALS

9. SEAL MATERIAL

Use the seal material shown in the table below, or equivalent.

Seal material	Application point	Recommended materials	Item number	Alternative
Seal material	• MT transmission case • MT transfer case • MT transmission cover • 5AT converter case • CVT transmission case • CVT extension case • CVT chain cover • CVT drive pinion retainer	THREE BOND 1215	004403007	DOW CORNING No. 7038
	Transmission oil pan (AT and CVT model)	THREE BOND 1217B	K0877YA020	—
	• Camshaft cap • Strainer (3.6 L model) • Rocker cover • Oil pan (oil pan upper) • Block (oil pan upper) • Chain cover (block, head, oil pan upper, front cam shaft cap) (3.6 L model) • Cylinder block • Camshaft carrier (2.5 L non-turbo model) • Chain cover (block, head, oil pan upper, camshaft carrier, front camshaft cap) (2.5 L non-turbo model) • Separator cover (except for 3.6 L model)	THREE BOND 1217G	K0877Y0100	—
	• Engine oil pressure switch • Rear differential • PCV valve	THREE BOND 1324	004403042	—
	• Rear differential • Intake manifold nipple	THREE BOND 1105	004403010	DOW CORNING No. 7038
	Steering adjusting screw	THREE BOND 1102	004403006	THREE BOND 1215
	• Front sealing cover (door) • Rear sealing cover (door)	3M Butyl Rubber 8626	—	—
	Rear differential (side retainer bolt)	THREE BOND 1110F	K0879Y0021	THREE BOND 1110B

PRE-DELIVERY INSPECTION

PI

	Page
1. Pre-delivery Inspection	2



Pre-delivery Inspection

PRE-DELIVERY INSPECTION

1. Pre-delivery Inspection

A: GENERAL DESCRIPTION

The purposes of the pre-delivery inspection (PDI) are as follows.

- Remove the additional parts used for ensuring the vehicle quality during transportation and restore the vehicle to its normal condition.
- Check the vehicle before delivery is in normal condition.
- Check the vehicle has no damage and no vehicle protective parts are missing while shipped or stored in a car barn.
- Make sure to deliver a complete vehicle to customer.

For above reasons, all SOA service center must carry out the PDIs before delivery of vehicle.

Besides, all SOA service center and PDI center check the condition of all vehicles to make sure to take responsibility.

B: PRE-DELIVERY INSPECTION (PDI) PROCEDURE

Static checks just after vehicle receipt

Operation	Check point
1. Appearance	1. If the vehicle is covered with protective coating, visually check the vehicle body for damage and dents. If the protective coating has been removed, visually check the painted body surfaces in detail for damage or rust. 2. Visually check the glass and light lenses for any damage, cracks or excessive gaps between body sheet metal. 3. Visually check the plated parts for any damage. 4. Check the instrument panel, console and trim for stains or dirt.
2. Tire	1. Check the tires for damage, defective, and dents on wheels. 2. Check the tire air pressure.
3. Fuses	If the vehicle is about to be delivered to customer, attach a back-up fuse.
4. Lock/unlock and open/close operation checks of doors.	1. Using the key, check the door can be locked or unlocked normally. 2. Open and close all doors to check that there are no problems. 3. Operate the power door lock switch to check that all doors and the rear gate lock and unlock normally.
5. Child safety lock	Check the child safety lock system operates normally.
6. Trunk lid open/close operations	1. Press the trunk opener switch for approx. one second to check for normal operation of the trunk lid. 2. Check that main and sub keys can lock/unlock the release lever, and that valet key can not lock/unlock the release lever. 3. Open and close the trunk lid to see that there are no abnormal conditions.
7. Operation check of trunk lid release lever	Operate the trunk lid release lever to check that the trunk lock is unlocked normally.
8. Rear gate lock/unlock and open/close operations	1. Open and close the rear gate to check that there are no problems. 2. Check if the rear gate can be unlocked normally through the emergency hole. 3. Operate the power door lock switch to check that all doors and the rear gate lock and unlock normally.
9. Fuel lid opener lever	Operate the fuel lid opener to check that the fuel lid is unlocked normally.
10. Accessory	Check that the following accessories are provided. • Owner's manual • Warranty booklet • Maintenance note • Spare key • Key number plate • Jack • Tool set • Spare tire • Towing hook (eyebolt (model with eyebolt)) • Security ID plate (except for models with keyless access function)

Pre-delivery Inspection

PRE-DELIVERY INSPECTION

Operation	Check point
11. Front hood lock release system	Operate the front hood lock release lever to check that the front hood opens normally.
12. Battery	Check the battery for any abnormal conditions such as rust or traces of battery fluid leaks.
13. Brake fluid	Check the brake fluid amount.
14. Engine oil	Check the engine oil amount.
15. Transmission gear oil	Check that the transmission gear oil level is normal.
16. AT front differential gear oil	Check for leakage of AT front differential gear oil.
17. CVT front differential gear oil	Check for no leakage of CVT front differential gear oil.
18. Rear differential gear oil	Check for leakage of gear oil from the rear differential.
19. Engine coolant	Check the engine coolant level.
20. Clutch fluid	Check the clutch fluid amount.
21. Window washer fluid	Check the window washer fluid amount.
22. Front hood latch	Check that the front hood is closed normally and locked securely.
23. Keyless entry system	Check that the keyless entry system operates normally.
24. Keyless access function	Check that the keyless access function operates normally.
25. Security system (alarm system)	Check that the security system (alarm system) operates normally.
26. Seat	1. Check the seat surfaces for stains or dirt. 2. Check the seat installation conditions and functionality. 3. Check that the occupant detection system for passenger's seat operates normally.
27. Seat belt	1. Check the seat belt installation conditions and functionality. 2. Check the seat belt warning system operates normally.
28. TPMS (U.S. model)	1. Turn the TPMS transmitter power supply to ON. 2. If the display of TPMS warning light does not operate normally, perform the diagnosis by referring to TPMS (Diagnosis).

Pre-delivery Inspection

PRE-DELIVERY INSPECTION

Checks with the engine running

Operation	Check point
29. Immobilizer system	1. Check that the engine starts with all keys that are equipped on vehicle. 2. Check that the security indicator light operates normally.
30. Starting condition	Start the engine and check that the engine starts smoothly.
31. Exhaust system	Check that the exhaust noise is normal and no leaks are found.
32. Indicator and warning lights	Check that all indicator lights and warning lights are operating correctly.
33. Heater & ventilation	Check that the heater & ventilation system operates normally.
34. Air conditioner	Check that the air conditioner operates normally.
35. Clock	1. Check that the clock operates normally. 2. Check for normal switch operation of fuel economy display.
36. Audio	1. Check that the audio system operates normally. 2. Check that the radio, CD and AUX systems operate normally.
37. Navigation system	1. Check all display functions for normal operation. 2. Check that the navigation, audio and AUX systems operate normally. 3. Check that the rearview camera operates normally.
38. Accessory power supply socket	Check that the accessory power supply socket operates normally.
39. Lighting system	Check that the lighting system operates normally.
40. Wiper deicer	Check that the wiper deicer operates normally.
41. Illumination control	Check that the illumination control operates normally.
42. Window washer	Check that the window washer system operates normally.
43. Wiper	Check that the wiper system operates normally.
44. Power window	Check that the power window operates normally.
45. Sunroof	Check that the sunroof operates normally.
46. Door mirror	Check that the remote control mirror and heated mirror operate normally.
47. Room mirror (EC and RCD models)	1. Check all display functions for normal operation. (RCD model) 2. Check that the automatic anti-glare function operates normally. (EC and RCD models) 3. Check that the rearview camera operates normally. (RCD model)
48. Rear defogger	Check that the rear defogger system operates normally.
49. Parking brake	Check the parking brake for normal operations.

Dynamic test with the vehicle running

Operation	Check point
50. Brake test	Check the foot brake for normal operations.
51. AT, CVT shift control	Check that the AT, CVT shifts normally.
52. MT shift control	Check that the MT shifts normally.
53. Cruise control	Check that the cruise control system operates normally.
54. Subaru EyeSight	Check that the Subaru EyeSight operates normally.

Checks after dynamic test

Operation	Check point
55. ATF level	Check that the ATF level is correct.
56. Power steering fluid level	Check that the power steering fluid level is normal.
57. Fluid leakage	Check for fluid/oil leaks.
58. Water leakage	Spray the vehicle with water and check for water leaks.
59. Appearance 2	1. Remove the protective coat. (If attached) 2. Check the body paints for damage and stain. 3. Check the plated parts for damage and rust.

1. APPEARANCE

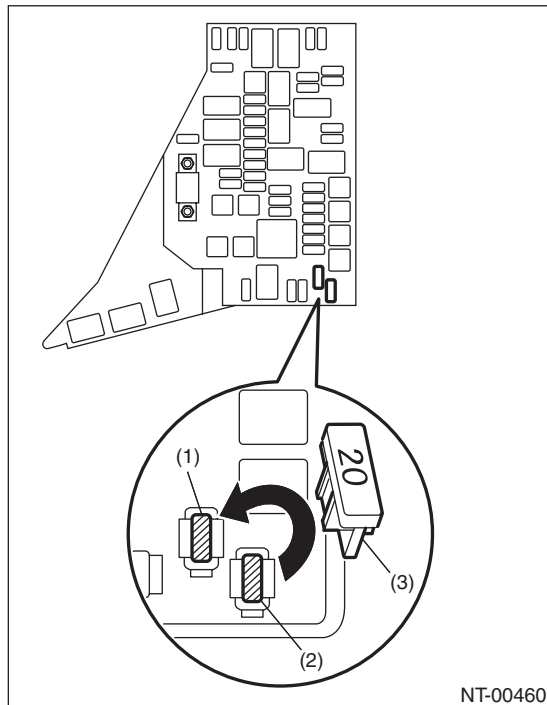
- If the vehicle is covered with protective coating, visually check the vehicle body for damage and dents.
- When the protective coating is removed, visually check the body paints for damage or stains in detail and repair as necessary.
- Visually check the windshield glass, door glasses and light lenses for any damage, cracks or excessive gaps to the body sheet metal and repair as necessary.
- Visually check the plated parts, such as the grilles and door knobs, for damage or loss of gloss and replace the parts as necessary.
- Check the instrument panel, console, and trims for stains or dirt.

2. TIRE

- Check the tires for damage, defective, and dents on wheels.
- Check and correct the tire size, spare tire and tire air pressure described on the tire air pressure label (driver's side).

3. FUSE

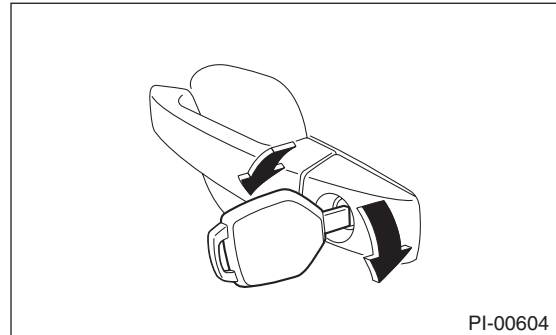
Backup fuse (20A) remains removed to prevent the battery consumption when vehicles are delivered. Install the backup fuse by following the illustration. Besides, removing the backup fuse from the fuse holder deactivates the control during shipping (delivery mode).



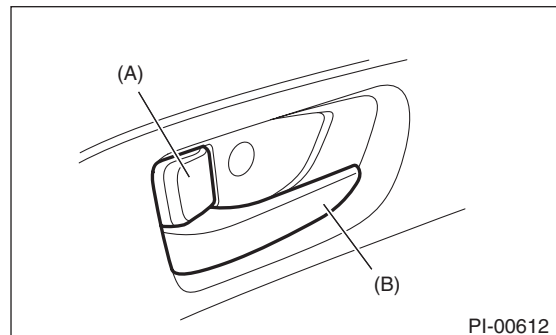
- (1) Backup fuse inlet
- (2) Backup fuse holder
- (3) Backup fuse

4. LOCK/UNLOCK AND OPEN/CLOSE OPERATION CHECKS OF DOORS

- 1) Using the key, lock and unlock the door several times to check for normal operation. Open and close the door several times for smooth movement.

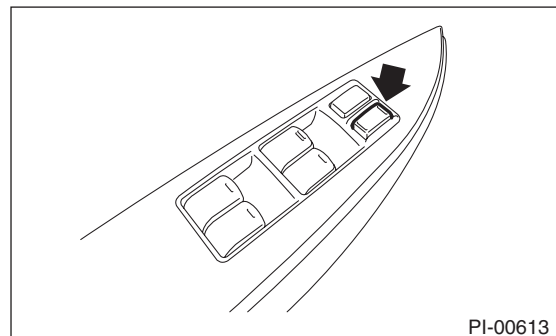


- 2) Completely close the driver's door, and then check the smooth movement with operating door lock knob from lock to unlock several times. Set the door lock knob (A) to lock position. Then pull the inner remote (B) to ensure that doors will not open. For other doors, place the door lock knob (A) to lock position and then pull the inner remote (B) to ensure that doors will not open.



- (A) Door lock knob
- (B) Inner remote

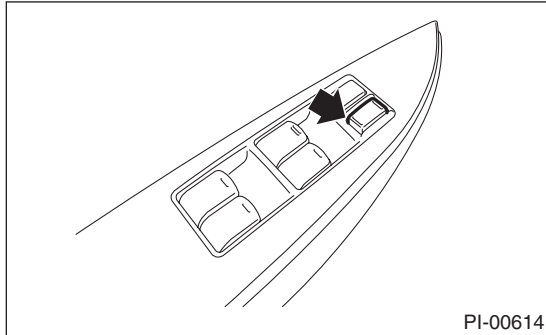
- 3) Close all the doors, and then press the lock on power door lock switch at driver's side. Check that all doors including rear gate are locked.



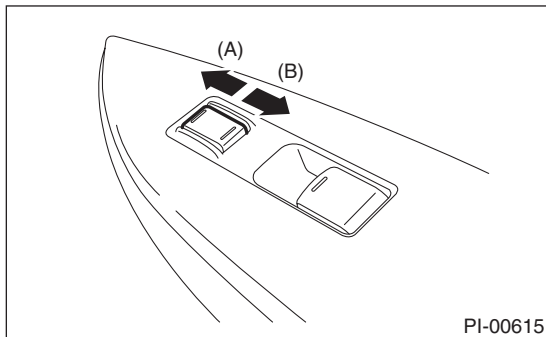
Pre-delivery Inspection

PRE-DELIVERY INSPECTION

4) Press the driver's side power door lock switch to unlock side. Check that all doors including rear gate are unlocked.



5) Check that the passenger's side power door lock switch locks and unlocks normally in the same manner.

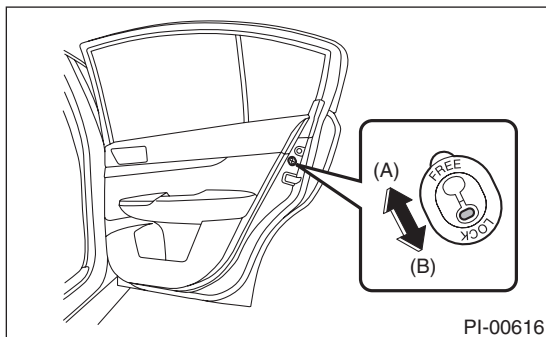


- (A) Lock
- (B) Unlock

6) Insert the key to ignition switch, and open the driver's side door. Press lock on power door lock. Check that the door is not locked.

5. CHILD SAFETY LOCK SYSTEM

- 1) Set the child safety lock on both rear doors to the lock position.
- 2) Close the rear doors completely.
- 3) Check that the lock levers of the rear doors are in the unlock position. Then, pull inner remote of rear doors to ensure that the doors will not open.

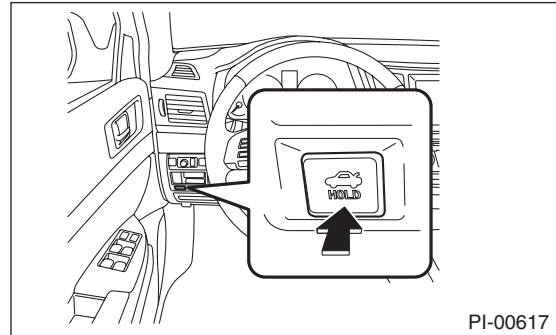


- (A) Unlock
- (B) Lock

4) Pull the outer handles of rear doors to ensure that the doors will open.

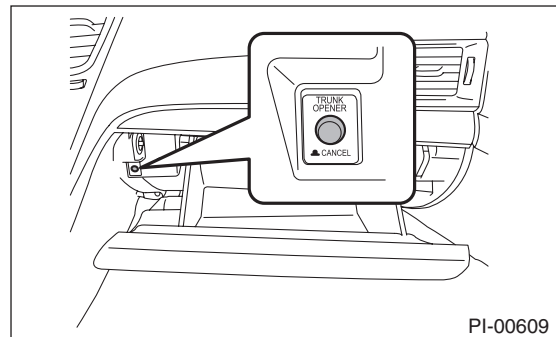
6. OPEN/CLOSE OPERATION CHECKS OF TRUNK LID

1) Press the trunk opener switch for approx. one second to check for normal operation of the trunk lid.



2) Open and close the trunk lid several times for smooth movement.

3) Press the trunk opener lock button in the glove box.



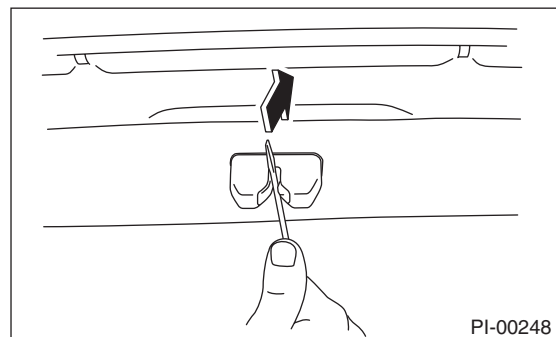
4) Check that the trunk lid will not open even when the trunk opener button is pressed.

7. TRUNK LID RELEASE HANDLE

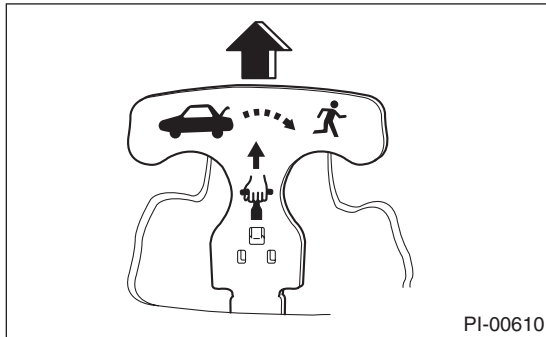
CAUTION:

Do not check the trunk lid release handle when in the trunk. If the trunk lid release handle is defective, you may be trapped in.

1) Use a flat tip screwdriver. Slide in the screwdriver through the clearance at the lock assembly until a click sound is heard. This is the latch lock position.



2) Make sure the latch is released by pulling the yellow trunk lid release handle in the direction of arrow.

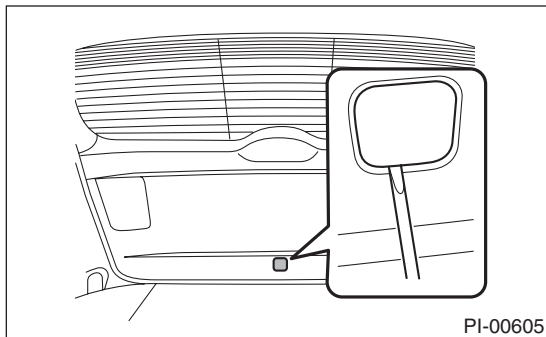


8. LOCK/UNLOCK AND OPEN/CLOSE OPERATIONS OF REAR GATE

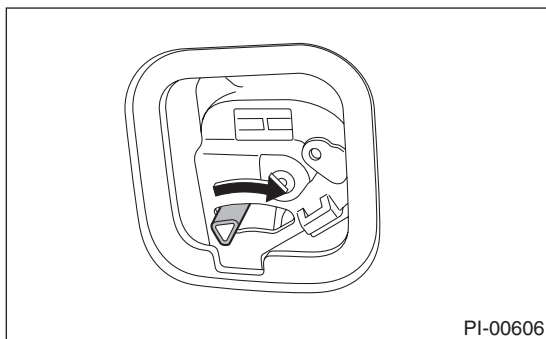
1) Open and close the rear gate several times for smooth movement.

2) Operate the rear gate lever to check that the rear gate is locked and unlocked normally.

(1) Remove the cover inside the rear gate.



(2) Operate the lever to check that the rear gate is locked and unlocked normally.



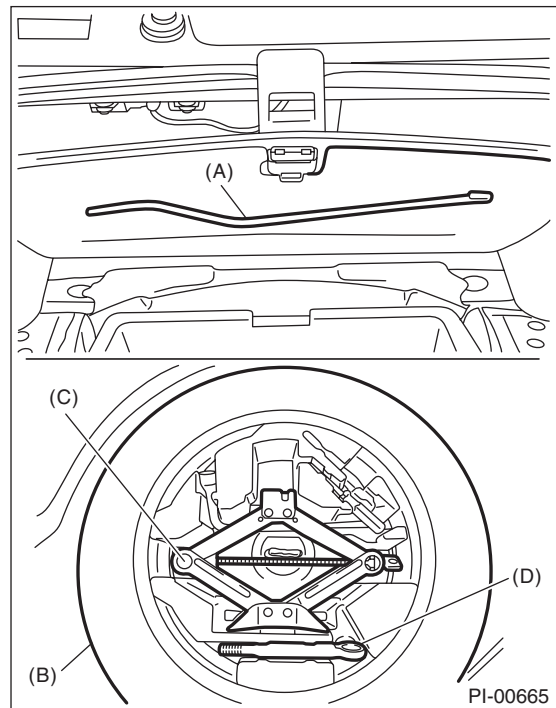
9. FUEL LID OPENER LEVER

Operate the fuel lid opener to check that the fuel lid is unlocked normally. Check that the filler cap is securely closed.

10. ACCESSORY

Check that the following accessories are provided.

- Owner's manual
- Warranty booklet
- Maintenance note
- Spare key
- Key number plate
- Jack
- Tool set
- Spare tire
- Towing hook (eyebolt (model with eyebolt))
- Security ID plate (except for models with keyless access function)
 - Sedan model

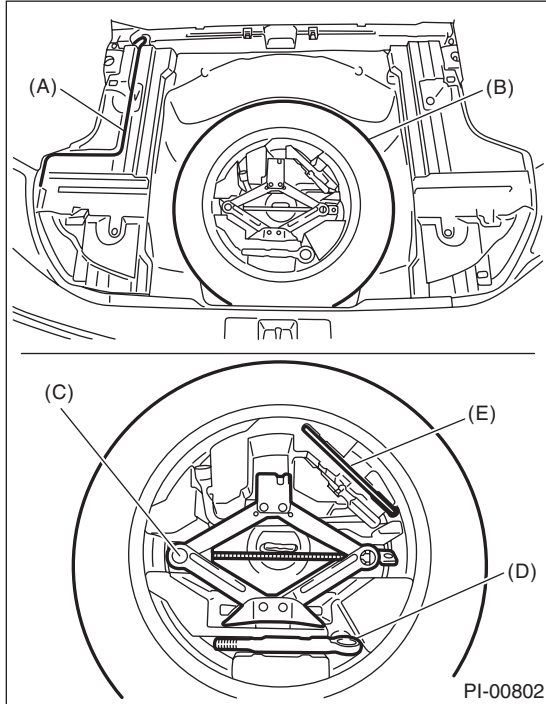


- (A) Jack handle
- (B) Spare tire
- (C) Jack
- (D) Towing hook (eyebolt)

Pre-delivery Inspection

PRE-DELIVERY INSPECTION

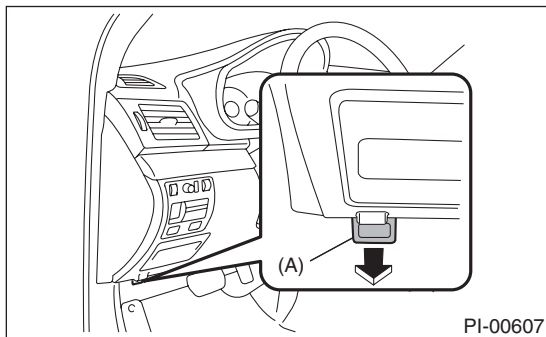
- Wagon model



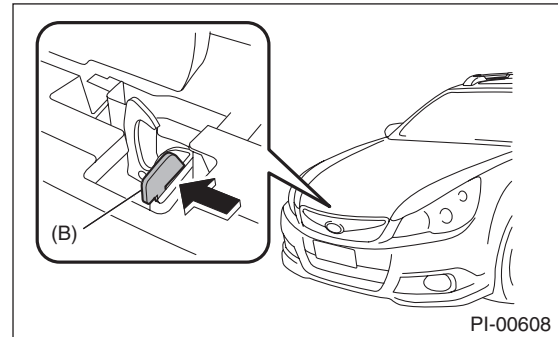
- (A) Jack handle
- (B) Spare tire
- (C) Jack
- (D) Towing hook (eyebolt)
- (E) Torque wrench (for roof rail adjustment)

11. OPERATION CHECK OF FRONT HOOD LOCK RELEASE SYSTEM

Operate the front hood lock release lever (A) to check that the front hood is unlocked normally.

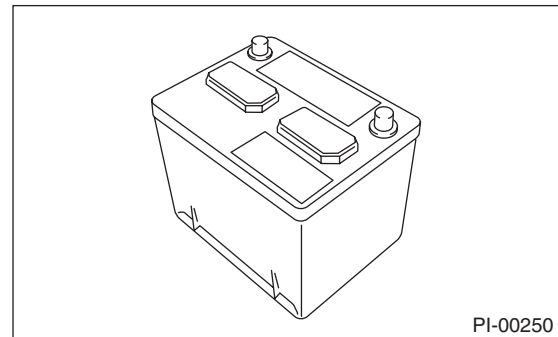


Operate the lever (B) and check that the front hood is opened normally. Check that the front hood can be supported by damper stay.



12. BATTERY

Check the battery terminals to make sure that there are no rust or corruptions due to fluid leaks.



13. BRAKE FLUID

CAUTION:

If the brake fluid is spilt over exhaust pipe, wipe it off with cloth to avoid emitting smoke or causing a fire.

Check that the brake fluid level is normal. If the amount is insufficient, carry out a brake line test to identify brake fluid leaks and check the brake operation. After that, refill the brake fluid tank with the specified type of fluid.

14.ENGINE OIL

CAUTION:

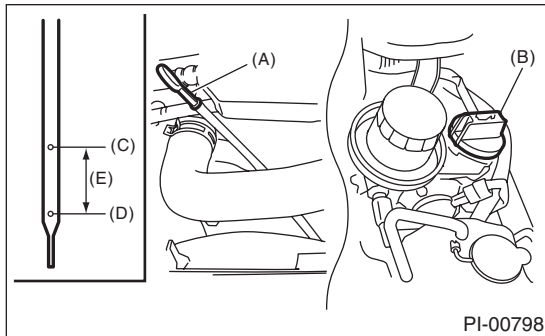
If engine oil is spilt onto the exhaust pipe, wipe it off with cloth to avoid emission of smoke or causing a fire.

Check the engine oil amount. If the amount of oil is insufficient, check that no leaks are found. Then, add the necessary amount of the specified engine oil.

NOTE:

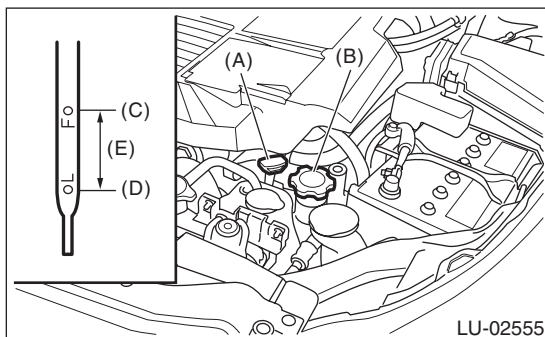
When checking the oil level, look at both sides of the oil level gauge, and use the lower reading side to judge the oil level.

- 2.5 L model



- (A) Oil level gauge
- (B) Engine oil filler cap
- (C) "F" line
- (D) "L" line
- (E) Approx. 1.0 L (1.1 US qt, 0.9 Imp qt)

- 3.6 L model



- (A) Oil level gauge
- (B) Engine oil filler cap
- (C) "F" line
- (D) "L" line
- (E) Approx. 1.0 L (1.1 US qt, 0.9 Imp qt)

15.TRANSMISSION GEAR OIL

CAUTION:

If transmission gear oil is spilt over the exhaust pipe, wipe it off with a cloth to avoid emitting smoke or causing a fire.

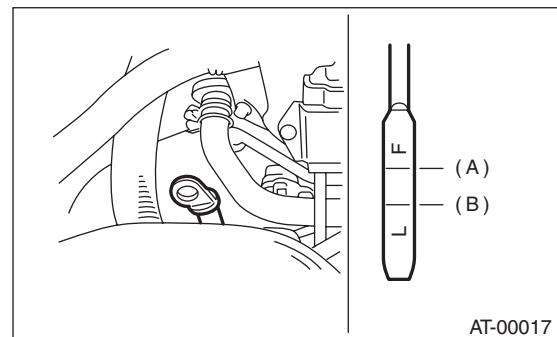
Check that the transmission gear oil level is normal. If the amount of gear oil is insufficient, check that no leaks are found. Then add the necessary amount of the specified transmission gear oil. Refer to "6MT" section for transmission gear oil inspection. <Ref. to 6MT-24, INSPECTION, Transmission Gear Oil.>

16.AT FRONT DIFFERENTIAL GEAR OIL

CAUTION:

If the differential gear oil is spilt over exhaust pipe, wipe it off with cloth to avoid emitting smoke or causing a fire.

Check that the AT front differential gear oil level is normal. If the amount of oil is insufficient, check that no leaks are found. Then, add the necessary amount of the specified AT front differential gear oil.



- (A) Upper level
- (B) Lower level

17.CVT FRONT DIFFERENTIAL GEAR OIL

CAUTION:

If the front differential gear oil is spilt over exhaust pipe, wipe it off with cloth to avoid emitting smoke or causing a fire.

Check for no leakage of CVT front differential gear oil.

18.REAR DIFFERENTIAL GEAR OIL

CAUTION:

If the rear differential gear oil is spilt over exhaust pipe, wipe it off with cloth to avoid emitting smoke or causing a fire.

Check for leakage of gear oil from the rear differential.

19.ENGINE COOLANT

CAUTION:

If the engine coolant is spilt over exhaust pipe, wipe it off with cloth to avoid emitting smoke or causing a fire.

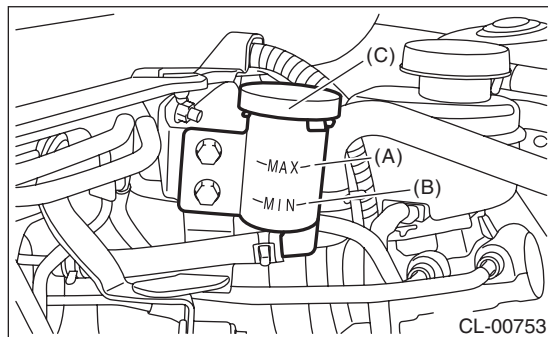
Check that the engine coolant level on the reservoir tank is normal. If the amount of engine coolant is insufficient, check that no leaks are found. Then, add the necessary amount of coolant with the specified concentration.

20.CLUTCH FLUID

CAUTION:

If the clutch fluid is spilt over the exhaust pipe, wipe it off with cloth to avoid emitting smoke or causing a fire.

Check that the clutch fluid level is normal. If the amount of the fluid is insufficient, check that no leaks are found. Then, add the necessary amount of the specified fluid.



- (A) MAX. level
- (B) MIN. level
- (C) Reservoir tank

21.WINDOW WASHER FLUID

Check that the window washer fluid level is normal. If the amount is insufficient, check that no leaks are found. Then, add the necessary amount of washer fluid.

22.FRONT HOOD LATCH

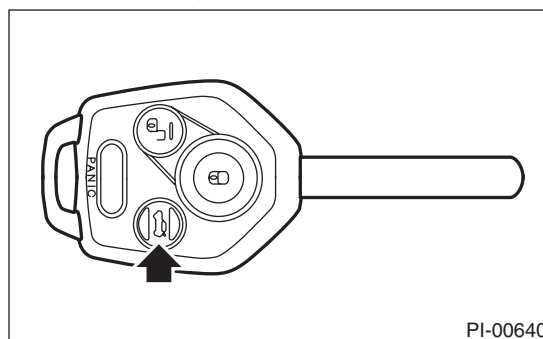
Close the front hood. Check that the front hood is securely latched.

23.KEYLESS ENTRY SYSTEM

NOTE:

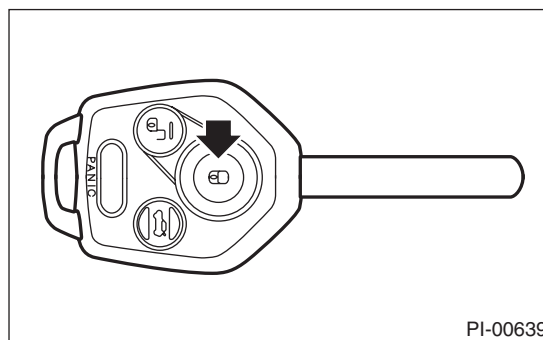
The following inspections show the initial settings. When the settings are different from the initial settings, use Subaru Select Monitor to check the details of each setting for inspections. <Ref. to BC(diag)-17, OPERATION, User Customizing.>

- 1) Fully open all the door windows.
- 2) Remove the key from the ignition switch and close all the doors including rear gate.
- 3) Press the rear gate and trunk open button for at least one second.
 - Check if the trunk is opened and the hazard light blinks twice and the buzzer sounds twice. (Sedan model)
 - Check if the rear gate is unlocked and the hazard light blinks twice and the buzzer sounds twice. (OUTBACK model)



PI-00640

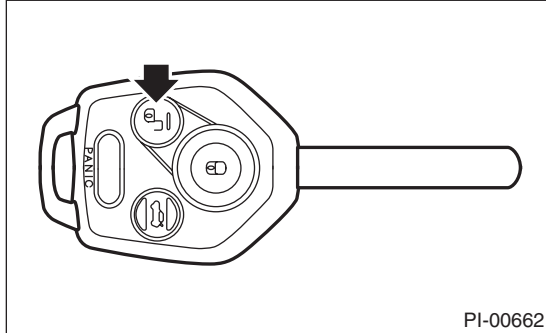
- 4) Press the "LOCK" button on the keyless transmitter with one of the doors (including the rear gate and trunk) opened. Check if all doors are locked, hazard light blinks five times and the buzzer sounds five times and warning shows one of the doors (including the rear gate and trunk) open.
- 5) Close all the doors including rear gate and trunk. Press the "LOCK" button momentarily on the keyless transmitter. Check that all the doors (including rear gate and trunk) are locked, hazard light blinks once and buzzer sounds once.



PI-00639

6) Press the “UNLOCK” button momentarily on the keyless transmitter. Check that the driver’s door is unlocked and hazard light blinks twice and the buzzer sounds twice.

And press the “UNLOCK” button momentarily again in 5 seconds. Check that all doors (including rear gate) are unlocked.



7) Within a distance of 10 m from a vehicle, press keyless transmitter’s “LOCK” button three times within five seconds. Check that the horn honks once and that the hazard light blinks three times.

8) Move the power door lock switch to the lock position with one of doors (including the rear gate) opened. Next, close all the doors including rear gate. Check if all doors are locked and buzzer sounds once and the hazard light flashes once.

9) Check buzzer operation.

The buzzer sounds when the doors are locked or unlocked. The buzzer can be turned off if desired. Turn the buzzer off or on with following procedure.

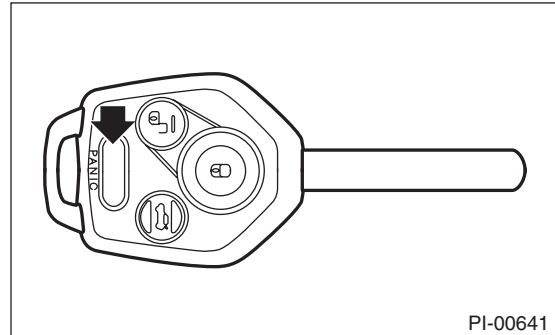
- (1) Close all the doors including rear gate, then remove the key from ignition key lock.
- (2) Press the power door lock switch to unlock and hold it until the operation is finished.
- (3) Insert the key into ignition key lock, and insert and remove the key in ignition key lock 5 times in 10 seconds.
- (4) When finished step (3), open and close the driver’s door once within 10 seconds.

NOTE:

When opening and closing of the door is not available within 10 seconds, hazard light blinks once and the change over operation is cancelled. Retry from the step (1).

- (5) Hazard light blinks 3 times and the buzzer sound turns ON or OFF.

10) Press the “PANIC” button of the keyless transmitter. Check if the alarm condition happens (horn sounds continuously, hazard light blinks, security indicator comes on). Check whether this condition lasts until any button on the keyless transmitter is pressed or lasts for 30 seconds.



24.KEYLESS ACCESS FUNCTION

CAUTION:

- When performing the check, check one access key at a time, separating individual keys.
- Do not leave any separated access keys in the vehicle.

NOTE:

The following inspections show the initial settings. When the settings are different from the initial settings, use Subaru Select Monitor to check the details of each setting for inspections. <Ref. to BC(diag)-12, OPERATION, Read Current Data.>

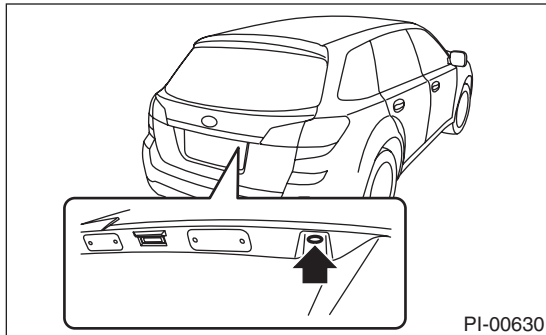
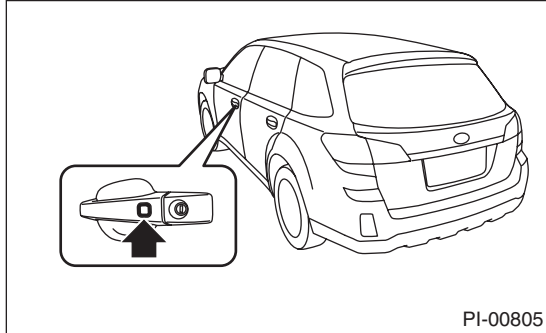
- While carrying the access key, check that the room light illuminates when you move close to the front door handles of the vehicle whose doors are all locked.
- While carrying the access key, check that the driver’s door is unlocked and the hazard lights flash by grasping the front door knob on the driver’s side (touching the touch sensor).
- While carrying the access key, check that all doors and the rear gate are unlocked and the hazard lights flash by grasping the front door knob on the passenger’s side (touching the touch sensor).
- While carrying the access key, check that all doors and the rear gate are locked and the hazard lights blink when you press the front lock button on the door or the rear lock button on the rear gate.

Pre-delivery Inspection

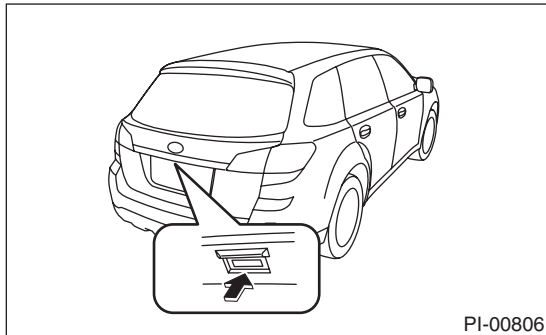
PRE-DELIVERY INSPECTION

NOTE:

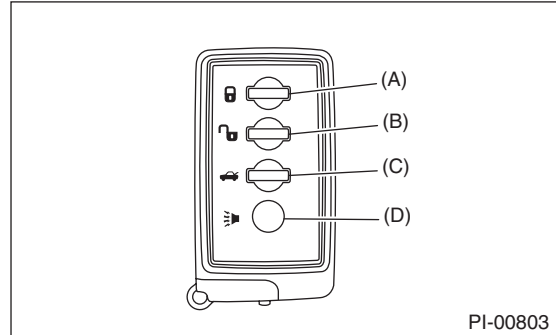
- The hazard lights flash twice when unlocking.
- The hazard lights flash once when locking.



- While carrying the access key, check that the rear gate unlocks and the hazard lights flash twice when you press the rear gate opener button of the rear gate.

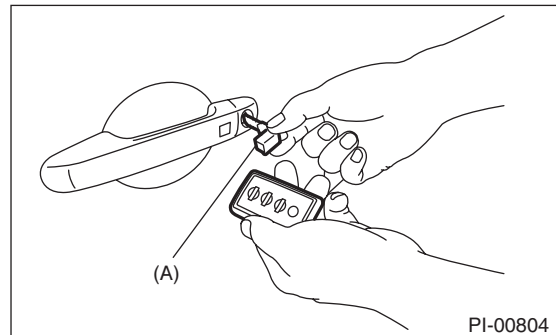


- Manually operate the access key button to check the lock/unlock of doors and rear gate, and the flashing of hazard lights.



- (A) LOCK button
- (B) UNLOCK button
- (C) Rear gate unlock button
- (D) Panic button

- Check the mechanical key attached to the access key can be used for locking/unlocking.



- (A) Mechanical key

- With the access key in the vehicle, check that warning buzzer sounds and locking does not occur when you press the front lock button or rear lock button.

CAUTION:

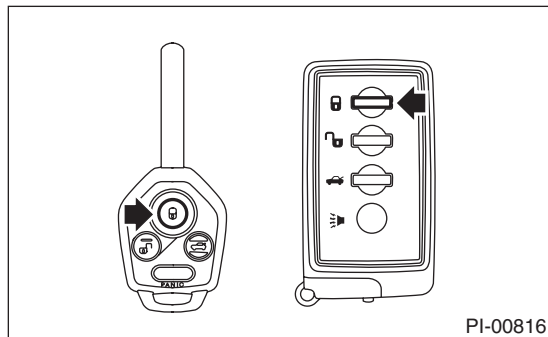
Remove the mechanical key from the access key and hold the mechanical key.

25. SECURITY SYSTEM (ALARM SYSTEM)

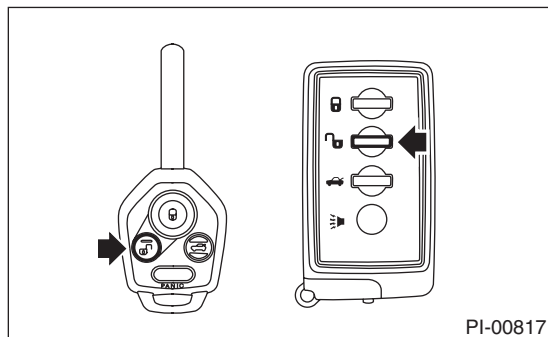
NOTE:

The following inspections show the initial settings. When the settings are different from the initial settings, use Subaru Select Monitor to check the details of each setting for inspections. <Ref. to BC(diag)-17, OPERATION, User Customizing.>

- 1) Fully open all the door windows.
- 2) Remove the key from the ignition switch and close all the doors including rear gate.
- 3) Press the “LOCK” button momentarily on the keyless transmitter or the access key. All doors are locked, and the security indicator light blinks faster (five times per two seconds) for 30 seconds and goes slower (twice per two seconds), then the alarm system is in set condition.



- 4) Press the “UNLOCK” button momentarily on the keyless transmitter or the access key. When the door of the driver’s seat is unlocked, the security indicator light operates (flashes once in three seconds), and the alarm system enters the release mode.



- 5) Close all the doors including rear gate. Press the “LOCK” button momentarily on the keyless transmitter or the access key. All doors are locked and the alarm system is in set condition after 30 seconds.

- 6) Unlock the door using the inner lock knob and open the door while the alarm system is in the set mode. Check if the alarm condition happens (horn sounds continuously, hazard light blinks, security indicator illuminates). Check if this condition lasts for a maximum of three minutes or until the “UN-LOCK” button of the keyless transmitter or the access key is pressed.

NOTE:

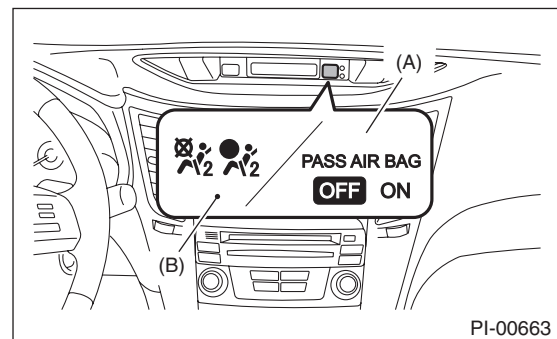
The alarm condition will cease within 30 seconds once the door is closed.

- 7) When none of above is applicable, perform troubleshooting for the security system.

26. SEAT

- 1) Check the seat surfaces for stains or dirt.
- 2) Check that each seat provides full functionality in sliding, reclining, lifter, and tilting. Check that the seat position memory for driver’s power seat function properly. Check all available functions of the rear seat such as a trunk-through and center arm-rest.
- 3) Check the passenger’s seat occupant detection system.

- (1) Turn the ignition switch to ON.
- (2) Check the ON and OFF of passenger’s air-bag indicator light come on simultaneously for about 6 seconds and go off for 2 seconds, and then only OFF illuminates again.



- (A) Indication for US
- (B) Indication for Canada

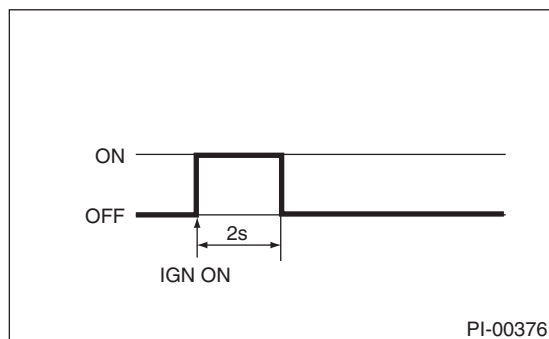
- (3) Have a person weighing approximately 70 kg (155 lb) or more sit in the passenger’s seat, and check whether the passenger’s airbag indicator light illuminate or not.
- (4) Empty the passenger seat, then check whether the passenger side airbag indicator light OFF illuminates.

27. SEAT BELT

- 1) Check installation condition of seat belt.
- 2) Pull out the seat belt and then release it. Check that the belt retracts smoothly.
- 3) Check that the ALR seat belt operates normally.
- 4) Check seat belt warning function.
 - (1) Turn the ignition switch to ON with the driver's and passenger's seat belt detached.
 - (2) Check the driver's and passenger's seat belt warning light blink for approx. 6 seconds and the buzzer sounds intermittently.
 - (3) Then, check the seat belt warning light illuminates and blinks repeatedly at a cycle of approx. 15 seconds. (If no passenger is on the passenger's seat, the seat belt warning light on passenger's seat does not operate.)
 - (4) When the driver's seat belt is fastened, check that the driver's seat belt warning light turns off.
 - (5) When the passenger's seat belt is fastened, check that the passenger's seat belt warning light turns off. (If no passenger is on the passenger's seat, the seat belt warning light on passenger's seat does not operate.)

28. TPMS

- 1) Turn the ignition switch to ON, and check TPMS warning light for normal operation.
 - Normal operation (IG ON (light check))



- 2) If the TPMS warning light display does not operate normally, check and repair the system. <Ref. to TPM(diag)-2, Basic Diagnostic Procedure.>

29. IMMOBILIZER SYSTEM

- 1) Check that the engine starts with all keys that are equipped on vehicle.
- 2) Check that the security indicator light blinks in 60 seconds after turning the ignition switch from ON to ACC or to OFF, or immediately after removing the key. (Model without keyless access function)
- 3) Check that the security indicator light blinks immediately after turning the ignition switch from ON to OFF, or when opening/closing a door while the ignition switch is in ON or ACC. (Model with keyless access function)

- 4) For the model for Canada, execute Each System Check > Integ. unit mode > "SCU Collation Mode" on Subaru Select Monitor to check [Collation OK (no error)] is displayed.

NOTE:

If malfunctions occur, refer to "IMMOBILIZER (DIAGNOSTICS)".

30. STARTING CONDITION

Start the engine and check that the engine starts smoothly. If the battery voltage is low, recharge or replace the battery. If any noises are observed, immediately stop the engine and check and repair the abnormal components.

31. EXHAUST SYSTEM

Listen to the exhaust noise to see if no exhaust gas leak or abnormal noises are observed.

32. INDICATOR LIGHT AND WARNING LIGHT

Check that all indicator lights and warning lights operate normally.

33. HEATER & VENTILATION

Operate the heater & ventilation system to check for normal airflow outlet control, air inlet control, airflow capacity and heating performance.

34. AIR CONDITIONER

Operate the air conditioner. Check that the A/C compressor operates normally and enough cooling is provided.

NOTE:

To prevent the insufficient lubrication of the air conditioner, operate the air conditioner for five minutes at idling.

35. CLOCK

Check the clock for normal operations and enough accuracy. Check the fuel economy display switches by operating the knob on the meter. Also check there is no significant error on the outside temperature display.

36. AUDIO

Check that all radio functions operate, the speakers emit sound properly and the noise is at an acceptable level. Also check the CD unit and AUX unit operations.

37.NAVIGATION SYSTEM

- 1) Check all display functions for normal operation.
(Refer to the owner's manual for the operation procedures.)
- 2) Check that the navigation system operates normally.
- 3) Check that the rearview camera operates normally.

38.ACCESSORY POWER SUPPLY SOCKET

- 1) Check the operation of the front accessory power supply socket.
- 2) Check operation of the accessory power supply socket in console box.

39.LIGHTING SYSTEM

- 1) Check the headlight operation.
- 2) Check the stop light operation.
- 3) Check other lights for normal operations.

40.WIPER DEICER

Check that the wiper deicer operates normally.

NOTE:

When an ambient temperature is 5°C or more, wiper deicer operation is cancelled. Press the switch for 3 seconds or more to perform the compulsory operation.

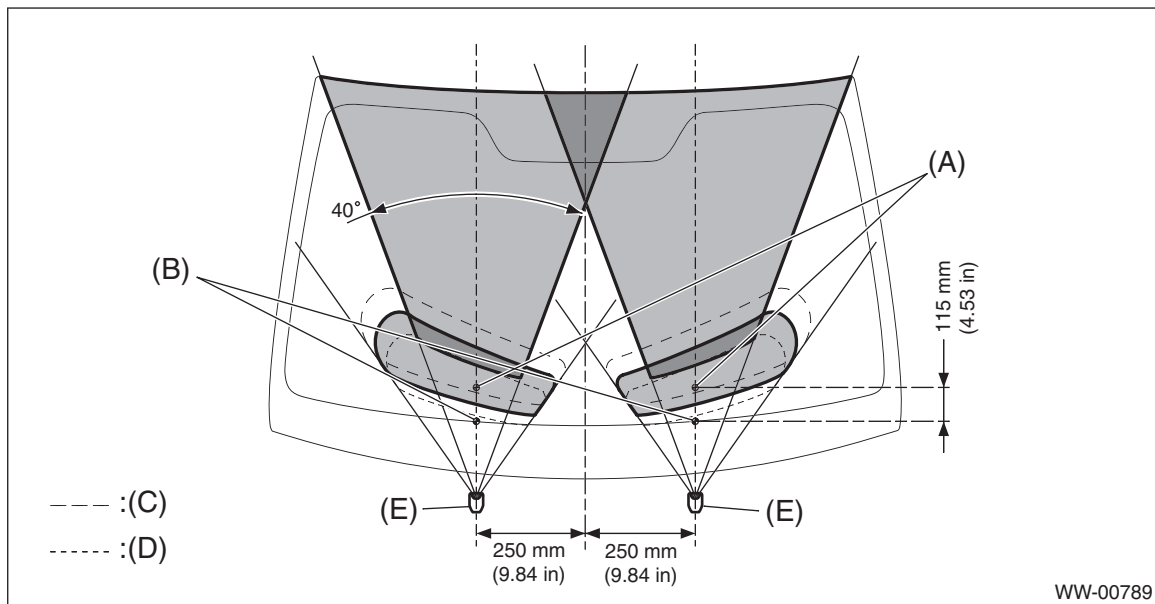
41.ILLUMINATION CONTROL

Check that the illumination control operates normally.

42.WINDOW WASHER

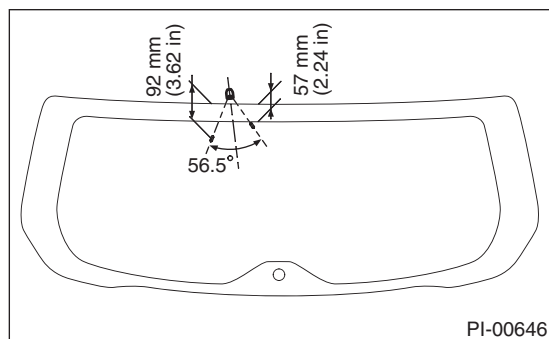
Check that the window washer system injects washer fluid to the specified area of the windshield and rear window glass shown in the figure.

Front injection position:



- (A) Lower-side spray position center
- (B) Ceramic line position on the washer nozzle center
- (C) Washer nozzle elevation angle, upper limit of spray area
- (D) Washer nozzle elevation angle, lower limit of spray area
- (E) Washer nozzle

Rear injection position:



43.WIPER

Check the front and rear wipers for normal operations.

44.POWER WINDOW

- Operate the power window switches one by one to check that each of the power windows goes up and down without noises.
- Check AUTO UP/AUTO DOWN operate properly by operating the power window switch on driver's seat side.

CAUTION:

If battery has been removed, AUTO UP does not operate properly because initialized. In this case, perform the initial setting (reset A) and check AUTO UP operates properly.

45.SUNROOF

Check that the sunroof operates normally.

46.DOOR MIRROR

Check that the remote control mirror and heated mirror operate normally.

47.ROOM MIRROR (EC AND RCD MODELS)

- 1) Check all display functions for normal operation. (RCD model)
- 2) Check that the automatic anti-glare function operates normally. (EC and RCD models)
- 3) Check that the rearview camera operates normally. (RCD model)

48.REAR DEFOGGER

Check that the rear defogger system operates normally.

49.PARKING BRAKE

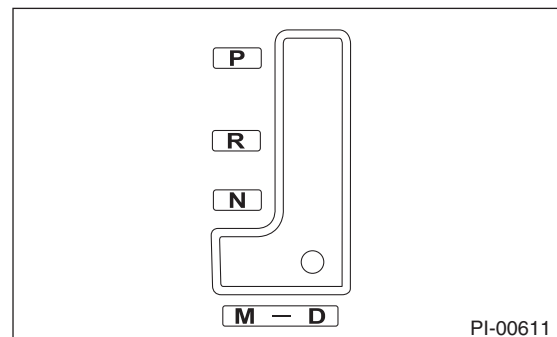
Check the parking brake operates properly by depressing brake pedal and pressing the electronic parking brake switch.

50.BRAKE TEST

Check the foot brake for normal operations.

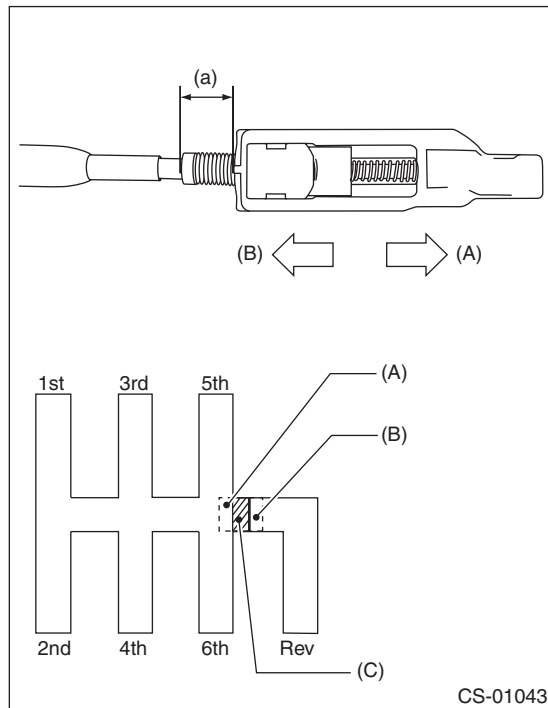
51.AT, CVT SHIFT CONTROL

- 1) Turn the ignition switch to ON.
- 2) While brake pedal is not depressed, check if the select lever does not move from "P" range.
- 3) While brake pedal is depressed, check if the select lever moves from "P" range.
- 4) Set the select lever to other than "P" range.
- 5) When the ignition switch is turned to OFF, check if the ignition key switch cannot be removed.
- 6) Set the selector lever to "D" range and check the shifting while driving the vehicle.



52.MT SHIFT CONTROL

- 1) Check for smooth operation to each position. Especially, shifting to 5th $\longleftrightarrow$ 6th, and then to Rev, check for any drag.
- 2) Check the slider returns to the original position by shifting to the Rev and then back in neutral while pulling up the slider.
- 3) If the shifting operation is not smooth, readjustment the exposed length (a) of MT gear select cable following the figure.



- (a) Exposed length of MT gear select cable
- (A) Extend direction of exposed length of MT gear select cable
- (B) Shorten direction of exposed length of MT gear select cable
- (C) Specification of exposed length (a)

- If the shift cannot be inserted to push the reverse lock bracket 5th and 6th.
→ Extend the exposed length (a) of MT gear select cable.
- When operate the select lever to 4th $\rightarrow$ 5th, it cannot be operated at select lever crank line.
→ Shorten the exposed length (a) of MT gear select cable.

53.CRUISE CONTROL

Operate the cruise control system. Check that the system is activated and deactivated correctly.

54.SUBARU EyeSight

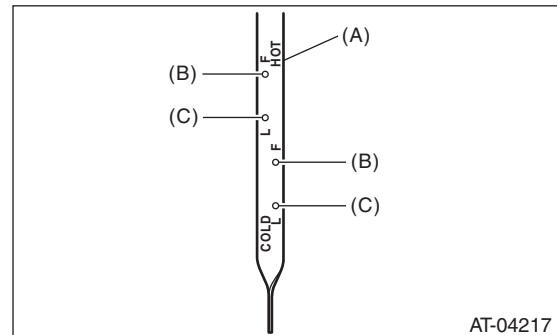
- Operate the EyeSight system. Check that the system is activated and deactivated correctly.
- Check the stereo camera cover opening for foreign matter.
- Check the glass in front of stereo camera for dirt and stickers.
- Check the lens portion of stereo camera for dirt such as fingerprints.
- Check the filter at lens portion of stereo camera for damage.
- According to the “ES (diag)” section, check the windshield glass and dashboard in front of stereo camera to make sure that no aftermarket part is adhered or attached in the prohibited area. <Ref. to ES(diag)-8, WINDSHIELD GLASS AND DASHBOARD, INSPECTION, General Description.>
- When delivering the vehicle, explain to the customer to make sure not to touch the lens portion of stereo camera.

55.ATF LEVEL

CAUTION:

If the ATF is spilt over exhaust pipe, wipe it off with cloth to avoid emitting smoke or causing a fire.

After selecting all positions (P, R, N, D), set the select lever in “P” range. Idle the engine for 1 or 2 minutes, and measure the ATF level. If the amount is insufficient, check that no leaks are found. Then, add the necessary amount of the specified ATF.



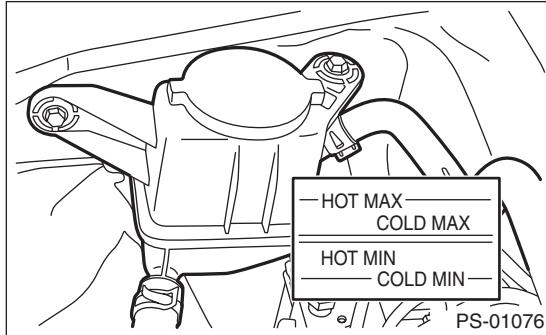
- (A) Level gauge
- (B) Upper level
- (C) Lower level

56. POWER STEERING FLUID LEVEL

CAUTION:

If any power steering fluid is spilt over the exhaust pipe, wipe it off with a cloth to avoid emitting smoke or causing a fire.

Check that the power steering fluid level is normal. If the amount is insufficient, check that no leaks are found. Then add the necessary amount of the specified power steering fluid.



57. OIL LEAKAGE

Check entire areas of the vehicle for any trace of coolant/oil (such as engine and gear oil)/fluid (such as transmission and brake) leaks.

58. WATER LEAK TEST

Spray the vehicle with water using a hose and check that no water enters the passenger compartment.

- Before performing the water leakage test, remove anything that may obstruct the operation or which must be kept dry.
- Close all the windows and doors securely. Close the front hood and trunk lid before starting the test.
- Spray the vehicle with water using a hose. The rate of water spray must be approx. 20 to 25 L (5.3 — 6.6 US gal, 4.4 — 5.5 Imp gal) per minute. When spraying water on areas adjacent to the floor and wheel house, increase the pressure. When spraying water on areas other than the floor and wheel house, decrease the pressure. But the force of water must be made strong occasionally by pressing the end of the hose.

NOTE:

Be sure to keep the hose at least 10 cm (3.9 in) away from vehicle.

Check the following areas.

- Front window and body framework mating portion
- Door mating portions
- Glass mating portions
- Rear quarter window mating portions
- Rear window and body framework mating portion

- Around roof drips

If any dampness in the compartments is discovered after the water has been applied, carefully check all the areas that may have possibly contributed to the leak.

59. APPEARANCE CHECK 2

- 1) If protective coating (lap guard) is applied, remove it.

NOTE:

- It is easier to remove the wrap guard using steam.
 - For a vehicle left for a long time or at low temperature, sprinkle some water heated to 50 — 60°C (122 — 140°F) over the vehicle to raise its surface temperature before peeling off the wrap guard. Do not use the water heated to over 60°C (140°F).
 - If the adhesive remains exist on the coated surface, soak a flannel rag, etc. with a small amount of coating wax or solvent such as oil benzene and IPA, put the soaked cloth on the remains lightly, and then wipe them off with a flannel rag etc.
 - Keep solvent from touching the resin or rubber parts. Do not use coating wax or solvent while the component surface temperature is high due to hot weather etc.
 - If the coated surface is swollen out due to seams or moisture, expose the vehicle to the sunlight for a few hours or heat the seam and swollen portions using a dryer etc.
 - Dispose of the peeled wrap guard as burnable industrial garbage.
 - If a yellow label is attached to the fog light lens, remove it.
- 2) Check the whole vehicle body for flaking paint, damage by transportation, corrosion, dirt, cracks or blisters.

NOTE:

- It is better to determine an inspection pattern in order to avoid missing an area, since the total inspection area is wide.
 - Do not repair the body paint unless absolutely necessary. Also, if the vehicle is in need of repair to remove scratches or corroded paint, the repair area must be limited to the minimum. Re-painting and spray painting must be avoided as much as possible.
- 3) Check each window glass for scratches carefully. Slight damage may be removed by polishing with cerium oxide. (Fill a cup half with cerium oxide, and add warm water to it. Then agitate the content until it turns to wax. Apply this wax to a soft cloth, and polish the glass with it.)

Pre-delivery Inspection

PRE-DELIVERY INSPECTION

4) Check each portion of the vehicle body and underside components for the formation of rust. If rust is discovered, remove it with sandpaper of #80 to #180 and treat the surface with rust preventive. After this treatment is completed, flush the portion thoroughly, and prepare the surface for repair painting.

5) Check each portion of body and all of the exterior parts for deformation or distortion. Also, check each light lens for cracks.

6) Peel the protective tape, vinyl wrapping and identification seal attached to the following places.

- Seat
- Door trim
- Floor carpet
- Side sill
- Front hood lock release lever
- Edge rear
- Rear wiper
- Sedan rear combination light (Trunk lid opening portion)
- Roof rail
- Assist rail
- Door mirror (except for North America)

PERIODIC MAINTENANCE SERVICES

PM

	Page
1. General Description	2
2. Schedule	3
3. Engine Oil	8
4. Engine Oil Filter	9
5. Spark Plug	10
6. V-belt	11
7. Fuel Line	12
8. Fuel Filter	13
9. Air Cleaner Element	14
10. Cooling System	15
11. Engine Coolant	16
12. Clutch System	17
13. Transmission Gear Oil	18
14. Automatic Transmission Fluid	19
15. CVTF	20
16. Front & Rear Differential Gear Oil	21
17. Brake Line	22
18. Brake Fluid	23
19. Disc Brake Pad and Disc	24
20. Parking Brake	25
21. Suspension	26
22. Wheel Bearing	29
23. Axle Boots & Joints	30
24. Tire Inspection and Rotation	31
25. Steering System (Power Steering)	32
26. A/C Filter	34

General Description

PERIODIC MAINTENANCE SERVICES

1. General Description

A: GENERAL DESCRIPTION

Be sure to perform periodic maintenance in order to maintain vehicle performance and find problems before they occur.

Schedule

PERIODIC MAINTENANCE SERVICES

2. Schedule

A: MAINTENANCE SCHEDULE 1

1. MODEL WITH US SPECIFICATION

- Other than U5 model

		Maintenance interval [Number of months or km (miles), whichever occurs first]																	Remarks
Months		3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75	82.5	90	97.5	105	112.5	120	
× 1,000 km		4.8	12	24	36	48	60	72	81.4	96	108	120	132	144	156	168	180	192	
× 1,000 miles		3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75	82.5	90	97.5	105	112.5	120	
1	Engine oil	3.6 L	(R)	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	
		2.5 L		R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	
2	Engine oil filter	3.6 L	(R)	R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	
		2.5 L		R	R	R	R	R	R	R	R	R	R	R	R	R	R	R	
3	Spark plug									R								R	
4	Drive belt(s)					I				I				I				I	
5	Emission-related hoses					I				I				I				I	
6	PCV valve					I				I				I				I	
7	Fuel line					(I)				(I)				(I)				I	Note 1.
8	Fuel filter									R								R	Note 1.
9	Air cleaner element					R				R				R				R	Note 2.
10	Cooling system					I				I				I				I	
11	Engine coolant	Replace after the first 11 years or 220,000 km (137,500 miles), and every six years or 120,000 km (75,000 miles) thereafter																	
12	Clutch system			I		I		I		I		I		I		I		I	
13	Transmission gear oil					I				I				I				I	
14	ATF					I				I				I				I	
15	CVTF					I				I				I				I	
16	Front & rear differential gear oil					I				I				I				I	
17	Brake line			I		I		I		I		I		I		I		I	
18	Brake fluid					R				R				R				R	
19	Disc brake pad and disc			I		I		I		I		I		I		I		I	
20	Parking brake			I		I		I		I		I		I		I		I	
21	Suspension			I		I		I		I		I		I		I		I	
22	Wheel bearing									(I)								(I)	
23	Axle boots and joints			I		I		I		I		I		I		I		I	
24	Tire rotation		P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	P	Note 3.
25	Steering system (power steering)			I		I		I		I		I		I		I		I	
26	A/C filter	Replace every 15 months or 24,000 km (15,000 miles)																	Note 4.

Symbols used:

R: Replace

I: Inspection

P: Perform

(R): Recommended service for maintaining better vehicle performance

(I): Inspections recommended for vehicle safety

Schedule

PERIODIC MAINTENANCE SERVICES

NOTE:

1. This inspection is not required to maintain emission warranty eligibility and it does not affect the manufacturer's obligations under EPA's in-use compliance program.
2. When the vehicle is used in extremely dusty conditions, the air cleaner element should be replaced more often.
3. A tire should be replaced when the tread wear indicator appears as a solid band across the tread. The indicators appear when the remaining tread has been worn to 1.6 mm (0.063 in) or less.
4. When the vehicle is used under extremely dusty conditions, replace the A/C filter frequently.

Schedule

PERIODIC MAINTENANCE SERVICES

• U5 model

		Maintenance interval [Number of months or km (miles), whichever occurs first]												Remarks
Months		3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75	To be continued to the next table.	
× 1,000 km		4.8	12	24	36	48	60	72	81.4	96	108	120		
× 1,000 miles		3	7.5	15	22.5	30	37.5	45	52.5	60	67.5	75		
1	Engine oil	3.6 L	(R)	R	R	R	R	R	R	R	R	R	R	
		2.5 L		R	R	R	R	R	R	R	R	R	R	
2	Engine oil filter	3.6 L	(R)	R	R	R	R	R	R	R	R	R	R	
		2.5 L		R	R	R	R	R	R	R	R	R	R	
3	Spark plug									R				
4	Drive belt(s)					I				I				
5	Emission-related hoses					I				I				
6	PCV valve					I				I				
7	Fuel line					(I)				(I)				Note 1.
8	Fuel filter									R				Note 1.
9	Air cleaner element					R				R				Note 2.
10	Cooling system					I				I				
11	Engine coolant	Replace after the first 11 years or 220,000 km (137,500 miles), and every six years or 120,000 km (75,000 miles) thereafter												
12	Clutch system			I		I		I		I		I		
13	Transmission gear oil					I				I				
14	ATF					I				I				
15	CVTF					I				I				
16	Front & rear differential gear oil					I				I				
17	Brake line			I		I		I		I		I		
18	Brake fluid					R				R				
19	Disc brake pad and disc			I		I		I		I		I		
20	Parking brake			I		I		I		I		I		
21	Suspension			I		I		I		I		I		
22	Wheel bearing									(I)				
23	Axle boots and joints			I		I		I		I		I		
24	Tire rotation		P	P	P	P	P	P	P	P	P	P		Note 3.
25	Steering system (power steering)			I		I		I		I		I		
26	A/C filter	Replace every 15 months or 24,000 km (15,000 miles)												Note 4.

Symbols used:

R: Replace

I: Inspection

P: Perform

(R): Recommended service for maintaining better vehicle performance

(I): Inspections recommended for vehicle safety

NOTE:

1. This inspection is not required to maintain emission warranty eligibility and it does not affect the manufacturer's obligations under EPA's in-use compliance program.

2. When the vehicle is used in extremely dusty conditions, the air cleaner element should be replaced more often.

3. A tire should be replaced when the tread wear indicator appears as a solid band across the tread. The indicators appear when the remaining tread has been worn to 1.6 mm (0.063 in) or less.

4. When the vehicle is used under extremely dusty conditions, replace the A/C filter frequently.

Schedule

PERIODIC MAINTENANCE SERVICES

		Maintenance interval [Number of months or km (miles), whichever occurs first]											Remarks
	Months	Continued from previous table	82.5	90	97.5	105	112.5	120	127.5	135	142.5	150	
	× 1,000 km		132	144	156	168	180	192	204	216	228	240	
	× 1,000 miles		82.5	90	97.5	105	112.5	120	127.5	135	142.5	150	
1	Engine oil		R	R	R	R	R	R	R	R	R	R	
2	Engine oil filter		R	R	R	R	R	R	R	R	R	R	
3	Spark plug							R					
4	Drive belt(s)			I				I				I	
5	Emission-related hoses			I				I					
6	PCV valve			I				I					
7	Fuel line			(I)				I				(I)	Note 1.
8	Fuel filter							R					Note 1.
9	Air cleaner element			R				R				R	Note 2.
10	Cooling system			I				I				I	
11	Engine coolant	Replace after the first 11 years or 220,000 km (137,500 miles), and every six years or 120,000 km (75,000 miles) thereafter											
12	Clutch system			I		I		I				I	
13	Transmission gear oil			I				I				I	
14	ATF			I				I				I	
15	CVTF			I				I				I	
16	Front & rear differential gear oil			I				I				I	
17	Brake line			I		I		I		I		I	
18	Brake fluid			R				R				R	
19	Disc brake pad and disc			I		I		I		I		I	
20	Parking brake			I		I		I		I		I	
21	Suspension			I		I		I		I		I	
22	Wheel bearing							(I)				(I)	
23	Axle boots and joints			I		I		I		I		I	
24	Tire rotation		I	I	I	I	I	I	I	I	I	I	Note 3.
25	Steering system (power steering)			I		I		I		I		I	
26	A/C filter	Replace every 15 months or 24,000 km (15,000 miles)											Note 4.

Symbols used:

R: Replace

I: Inspection

(I): Inspections recommended for vehicle safety

NOTE:

1. This inspection is not required to maintain emission warranty eligibility and it does not affect the manufacturer's obligations under EPA's in-use compliance program.
2. When the vehicle is used in extremely dusty conditions, the air cleaner element should be replaced more often.
3. A tire should be replaced when the tread wear indicator appears as a solid band across the tread. The indicators appear when the remaining tread has been worn to 1.6 mm (0.063 in) or less.
4. When the vehicle is used under extremely dusty conditions, replace the A/C filter frequently.

Schedule

PERIODIC MAINTENANCE SERVICES

B: MAINTENANCE SCHEDULE 2

Item	Maintenance interval	Repeat short distance drive	Repeat rough/muddy road drive	Extremely cold weather area	Salt or other corrosive used or coastal area	High humidity or mountain area	Repeat towing trailer
Engine oil	3.75 months	R		R			R
	6,000 km						
	3,750 miles						
Engine oil filter	3.75 months	R		R			R
	6,000 km						
	3,750 miles						
Fuel filter	15 months				I		
	24,000 km						
	15,000 miles						
Fuel line	7.5 months				I		
	12,000 km						
	7,500 miles						
Transmission gear oil	15 months						R
	24,000 km						
	15,000 miles						
ATF	15 months						R
	24,000 km						
	15,000 miles						
CVTF	40,000 km						R
	24,855 miles						
Front and rear differential gear oil	15 months						R
	24,000 km						
	15,000 miles						
Brake line	7.5 months				I		
	12,000 km						
	7,500 miles						
Brake fluid	15 months					R	
	24,000 km						
	15,000 miles						
Disc brake pad and disc	7.5 months	I	I		I		I
	12,000 km						
	7,500 miles						
Parking brake	7.5 months	I	I		I		I
	12,000 km						
	7,500 miles						
Suspension	7.5 months		I	I	I		
	12,000 km						
	7,500 miles						
Axle boots and joints	7.5 months	I	I	I	I		I
	12,000 km						
	7,500 miles						
Steering system (power steering)	7.5 months		I	I	I		
	12,000 km						
	7,500 miles						

3. Engine Oil

A: INSPECTION

Refer to “LU” section for engine oil inspection.
<Ref. to LU(H4DO)-8, INSPECTION, Engine Oil.>
<Ref. to LU(H6DO)-10, INSPECTION, Engine Oil.>

B: REPLACEMENT

Refer to “LU” section for engine oil replacement.
<Ref. to LU(H4DO)-9, REPLACEMENT, Engine Oil.> <Ref. to LU(H6DO)-10, REPLACEMENT, Engine Oil.>

4. Engine Oil Filter

A: REPLACEMENT

Refer to “LU” section for engine oil filter replacement. <Ref. to LU(H4DO)-25, Engine Oil Filter.>
<Ref. to LU(H6DO)-16, Engine Oil Filter.>

5. Spark Plug

A: REPLACEMENT

Refer to “IG” section for spark plug replacement.
<Ref. to IG(H4DO)-4, Spark Plug.> <Ref. to
IG(H6DO)-4, Spark Plug.>

6. V-belt

A: INSPECTION

Refer to “ME” section for V-belt inspection. <Ref. to ME(H4DO)-85, INSPECTION, V-belt.> <Ref. to ME(H6DO)-51, INSPECTION, V-belt.>

B: REPLACEMENT

Refer to “ME” section for V-belt replacement. <Ref. to ME(H4DO)-80, V-belt.> <Ref. to ME(H6DO)-51, V-belt.>

7. Fuel Line

A: INSPECTION

The fuel line is located mostly internally, so check pipes, areas near pipes, and engine compartment piping for rust, hose damage, loose band, etc. If faulty parts are found, repair or replace them. <Ref. to FU(H4DO)-169, INSPECTION, Fuel Delivery and Evaporation Lines.> <Ref. to FU(H6DO)-85, INSPECTION, Fuel Delivery and Evaporation Lines.>

8. Fuel Filter

A: REPLACEMENT

For fuel filter replacement procedure, refer to “FU” section. <Ref. to FU(H4DO)-152, Fuel Filter.>
<Ref. to FU(H6DO)-77, Fuel Filter.>

B: INSPECTION

Replace if the filter is clogged, or time for replacement has come.

9. Air Cleaner Element

A: REPLACEMENT

Refer to "IN" section for air cleaner element replacement. <Ref. to IN(H4DO)-4, Air Cleaner Element.> <Ref. to IN(H6DO)-4, Air Cleaner Element.>

10. Cooling System

A: INSPECTION

1. RADIATOR

Check that there are no engine coolant leaks from the hose connections. Refer to “CO” section for radiator inspection. <Ref. to CO(H4DO)-35, INSPECTION, Radiator.> <Ref. to CO(H6DO)-19, INSPECTION, Radiator.>

2. RADIATOR CAP

Refer to “CO” section for radiator cap inspection. <Ref. to CO(H4DO)-36, INSPECTION, Radiator Cap.> <Ref. to CO(H6DO)-20, INSPECTION, Radiator Cap.>

3. COOLING FAN

Refer to “CO” section for cooling fan inspection. <Ref. to CO(H4DO)-8, INSPECTION, Radiator Fan System.> <Ref. to CO(H6DO)-9, INSPECTION, Radiator Fan System.>

4. COOLING SYSTEM

Start the engine, and then inspect that it does not overheat or it is not cooled excessively. If it overheats or it is cooled excessively, check the cooling system.

11.Engine Coolant

A: INSPECTION

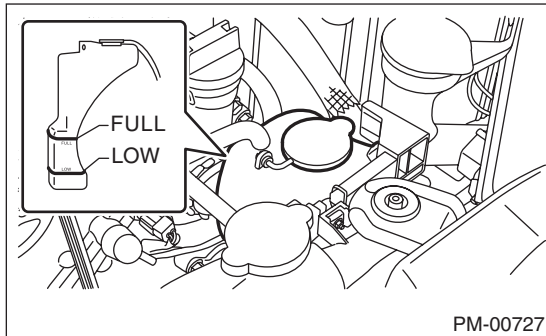
CAUTION:

- Do not use water instead of coolant.
- Refer to “RM” section for the recommended engine coolant. <Ref. to RM-4, COOLANT, RECOMMENDED MATERIALS, Recommended Materials.>

- 1) Park the vehicle on a level surface.
- 2) Make sure the engine coolant level in the reservoir tank is between “FULL” and “LOW” when the engine is cold.

NOTE:

If the engine coolant level drops, make sure that there are no engine coolant leakage, and add engine coolant to the “FULL” line.



- 3) Remove the radiator cap and make sure that the radiator is filled with engine coolant up to the filler neck position.

B: REPLACEMENT

Refer to “CO” section for engine coolant replacement. <Ref. to CO(H4DO)-14, REPLACEMENT, Engine Coolant.> <Ref. to CO(H6DO)-12, REPLACEMENT, Engine Coolant.>

12.Clutch System

A: INSPECTION AND ADJUSTMENT

Refer to “CL” section for inspection and adjustment of clutch system. <Ref. to CL-28, INSPECTION, Clutch Pedal.> <Ref. to CL-28, ADJUSTMENT, Clutch Pedal.>

13. Transmission Gear Oil

A: INSPECTION

Refer to “6MT” section for transmission gear oil inspection. <Ref. to 6MT-24, INSPECTION, Transmission Gear Oil.>

B: REPLACEMENT

Refer to “6MT” section for transmission gear oil replacement. <Ref. to 6MT-24, REPLACEMENT, Transmission Gear Oil.>

14. Automatic Transmission Fluid

A: INSPECTION

Refer to “5AT” section for ATF inspection. <Ref. to 5AT-28, INSPECTION, Automatic Transmission Fluid.>

B: REPLACEMENT

Refer to “5AT” section for ATF replacement. <Ref. to 5AT-28, REPLACEMENT, Automatic Transmission Fluid.>

15.CVTF

A: INSPECTION

Refer to “CVT” section for CVTF inspection. <Ref. to CVT-36, INSPECTION, CVTF.>

B: REPLACEMENT

Refer to “CVT” section for CVTF replacement. <Ref. to CVT-37, REPLACEMENT, CVTF.>

16. Front & Rear Differential Gear Oil

A: INSPECTION

1. FRONT DIFFERENTIAL (MT MODEL)

Front differential gear oil of MT model lubricates the transmission and differential together. Refer to “Transmission Gear Oil” for replacement procedure. <Ref. to 6MT-24, INSPECTION, Transmission Gear Oil.>

2. FRONT DIFFERENTIAL (AT MODEL)

Refer to “5AT” section for inspection of AT model front differential gear oil. <Ref. to 5AT-30, INSPECTION, Differential Gear Oil.>

3. FRONT DIFFERENTIAL (CVT MODEL)

Refer to “CVT” section for inspection of CVT model front differential gear oil. <Ref. to CVT-40, INSPECTION, Differential Gear Oil.>

4. REAR DIFFERENTIAL

Refer to “DI” section for rear differential gear oil inspection. <Ref. to DI-22, INSPECTION, Differential Gear Oil.>

B: REPLACEMENT

1. FRONT DIFFERENTIAL (MT MODEL)

Front differential gear oil of MT model lubricates the transmission and differential together. Refer to “6MT” section for replacement procedure. <Ref. to 6MT-24, REPLACEMENT, Transmission Gear Oil.>

2. FRONT DIFFERENTIAL (AT MODEL)

Refer to “5AT” section for front differential gear oil replacement. <Ref. to 5AT-30, REPLACEMENT, Differential Gear Oil.>

3. FRONT DIFFERENTIAL (CVT MODEL)

Refer to “CVT” section for front differential gear oil replacement. <Ref. to CVT-42, REPLACEMENT, Differential Gear Oil.>

4. REAR DIFFERENTIAL

Refer to “DI” section for rear differential gear oil replacement. <Ref. to DI-22, REPLACEMENT, Differential Gear Oil.>

17.Brake Line

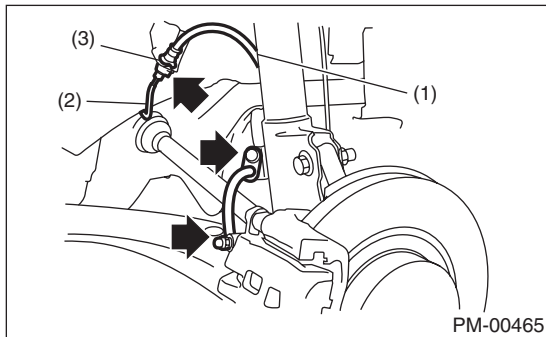
A: INSPECTION

1. BRAKE LINE

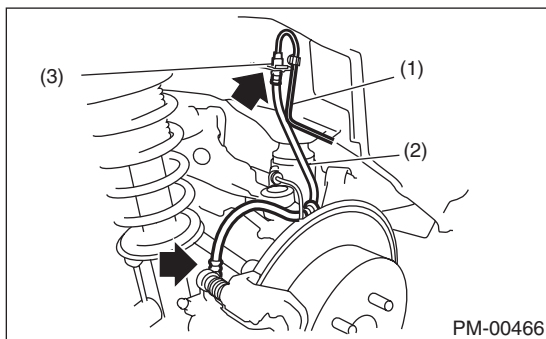
- 1) Check for scratches, swelling, corrosion, traces of fluid leakage on the brake hoses or pipe joints.
- 2) Make sure that brake pipes/hoses do not interfere with adjacent parts and there is no loose connector/clamp during driving.
- 3) Check any trace of fluid leakage, scratches, etc. on master cylinder, wheel cylinder and hydraulic unit.

NOTE:

- When the brake fluid level in the reservoir tank is lower than specified limit, the brake warning light on the combination meter will illuminate.
- Visually check the brake hose for damage. (Use a mirror where it is difficult to see)



- (1) Front brake hose
- (2) Front brake pipe
- (3) Clamp



- (1) Brake pipe
- (2) Rear brake hose
- (3) Clamp

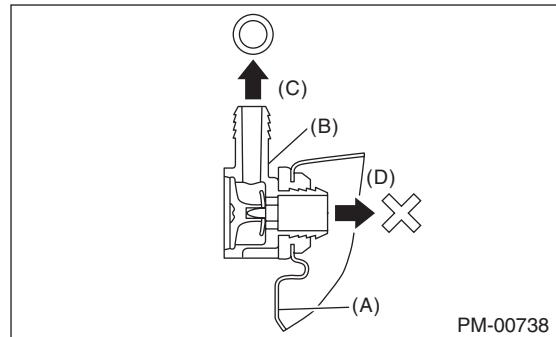
2. SERVICE BRAKE

Refer to "BR" section for foot brake inspection.
<Ref. to BR-61, INSPECTION, Brake Pedal.>

3. BRAKE SERVO SYSTEM

- 1) With the engine off, depress the brake pedal several times applying the same pedal force. Check that the travel distance should not change.
- 2) With the brake pedal depressed, start the engine. Check that the pedal moves slightly toward the floor.
- 3) With the brake pedal depressed, stop the engine and keep the pedal depressed for 30 seconds. Check that the pedal height does not change.
- 4) A check valve is built into the brake booster nipple. Disconnect the vacuum hose to inspect function of check valve.

Check that check valve ventilates from booster side to engine side. Also, check that there is no ventilation from engine side to booster side.



- (A) Brake booster
- (B) Check valve
- (C) Engine side
- (D) Brake booster side

- 5) Check the vacuum hose for cracks or other damage.

CAUTION:

When installing the vacuum hose on the engine and brake booster, do not use soapy water or lubricating oil on their connections.

- 6) Check that the vacuum hose is securely tightened.

18.Brake Fluid

A: INSPECTION

Refer to “BR” section for brake fluid inspection.
<Ref. to BR-51, INSPECTION, Brake Fluid.>

B: REPLACEMENT

Refer to “BR” section for brake fluid replacement.
<Ref. to BR-51, REPLACEMENT, Brake Fluid.>

19.Disc Brake Pad and Disc

A: INSPECTION

Refer to “BR” section for disc brake pad and disc inspection. <Ref. to BR-16, INSPECTION, Front Brake Pad.> <Ref. to BR-29, INSPECTION, Rear Brake Pad.> <Ref. to BR-18, INSPECTION, Front Disc Rotor.> <Ref. to BR-32, INSPECTION, Rear Disc Rotor.>

20. Parking Brake

A: INSPECTION

Refer to "PB" section for parking brake inspection.
<Ref. to PB-16, INSPECTION, Parking Brake Assembly (Rear Disc Brake).>

B: ADJUSTMENT

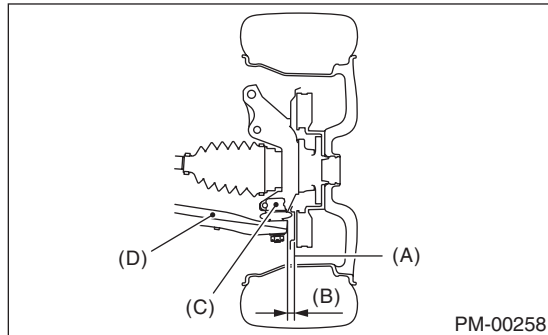
Refer to "PB" section for parking brake adjustment.
<Ref. to PB-17, ADJUSTMENT, Parking Brake Assembly (Rear Disc Brake).>

21. Suspension

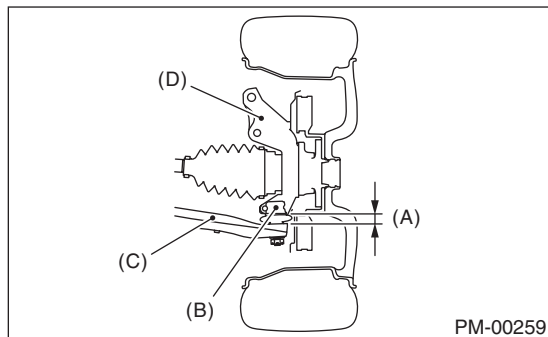
A: INSPECTION

1. FRONT SUSPENSION BALL JOINT

- 1) Lift up the vehicle until front wheels are off ground.
- 2) Grasp the bottom of tire and move it in and out in axial direction. If movement (B) is observed between the brake disc cover (A) and end of front arm (D), ball joint (C) may be excessively worn.



- 3) Next, grasp the end of front arm (C) and move it up and down. If movement (A) between the housing (D) and front arm (C) boss is observed, ball joint (B) may be excessively worn.

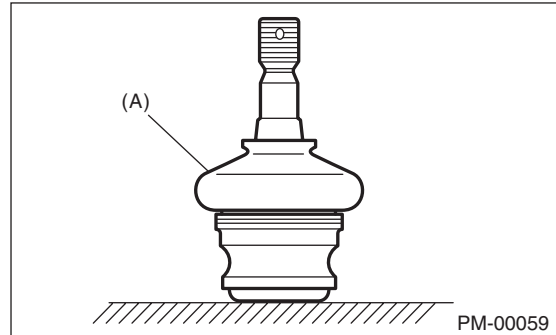


- 4) If the relative movement is observed in the preceding two steps, remove and inspect the ball joint. If the free play exceeds standard value, replace the ball joint. <Ref. to FS-32, Front Ball Joint.>

- 5) Damage of dust boot
Visually inspect the ball joint dust boot. Replace if ball joint is damaged.

NOTE:

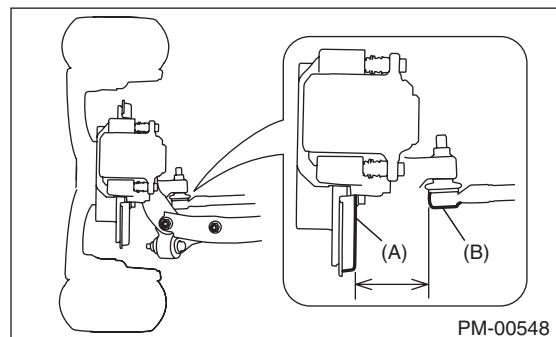
When the front arm ball joint is removed or replaced, check the toe-in of front wheel. If it is not within the specified value, adjust the toe-in. <Ref. to FS-9, Wheel Alignment.>



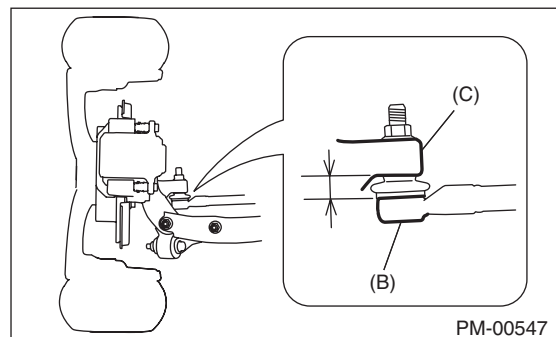
(A) Dust boot

2. REAR SUSPENSION BALL JOINT

- 1) Lift up the vehicle until rear wheels are off ground.
- 2) Grasp the bottom of tire and move it in and out in axial direction.
- 3) If movement is observed between the brake disc cover (A) and end of front lateral link (B), ball joint may be excessively worn.



- 4) Grasp the end of front lateral link (B) and move it up and down. If movement is observed between the housing (C) and front lateral link (B) boss, ball joint may be excessively worn.

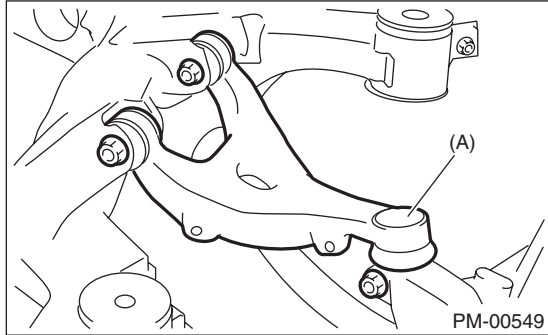


5) If the movement related to the previous two steps is observed, replace the front lateral link. <Ref. to RS-23, Front Lateral Link.>

6) Damage of dust boot

Visually inspect the ball joint dust boot. Replace if front lateral link is damaged.

7) Check upper arm ball joint in the same manner.

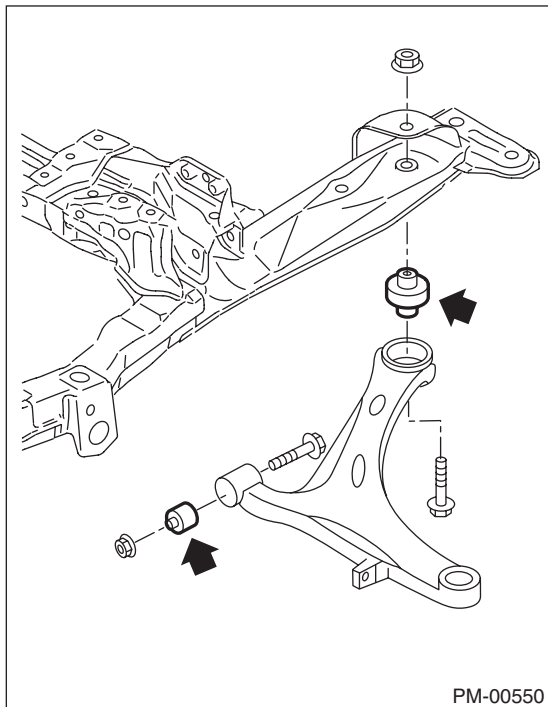


(A) Upper arm ball joint

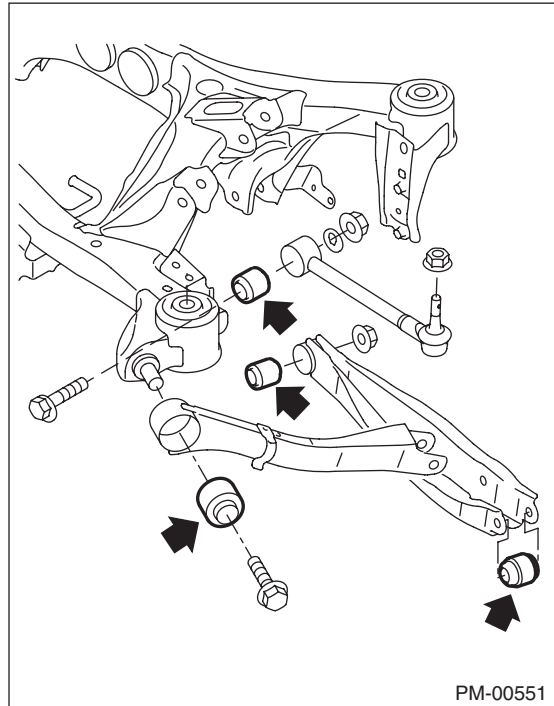
3. FRONT, REAR SUSPENSION BUSHING

Apply pressure with tire lever etc, and inspect the bushing for excessive wear or damage. Replace the bushings if faulty.

- Front suspension bushing



- Rear suspension bushing



4. WHEEL ARCH HEIGHT

Refer to “FS” section for wheel arch height inspection. <Ref. to FS-10, WHEEL ARCH HEIGHT, INSPECTION, Wheel Alignment.>

5. WHEEL ALIGNMENT

Measure and adjust the front and rear wheel alignment at a time. Refer to “FS” section for measurement and adjustment of wheel alignment. <Ref. to FS-9, INSPECTION, Wheel Alignment.>

6. OIL LEAKAGE OF STRUT AND SHOCK ABSORBER

Visually inspect the front strut and rear shock absorber for oil leakage. Replace the front strut and rear shock absorber if oil leaks excessively.

7. TIGHTNESS OF BOLTS AND NUTS

Check the bolts and nuts for looseness. Retighten the bolts and nuts to specified torque. If the self-locking nuts and bolts are removed, replace them with new parts. <Ref. to FS-2, General Description.> <Ref. to RS-2, General Description.>

8. DAMAGE TO SUSPENSION PARTS

Check the following parts and the fastening portion of the vehicle body for deformation or excessive rusting which impairs the suspension. Thoroughly remove the deposits of the lower spring seat of strut where dust or mud are likely piled up. If necessary, replace the damaged parts with new parts. If minor rust formation, pitting, etc. are noted, remove the rust and take rust prevention measure.

- Front suspension
 - Front arm
 - Cradle
 - Strut
- Rear suspension
 - Sub frame
 - Front lateral link
 - Rear lateral link
 - Upper arm
 - Trailing link
 - Shock absorber
- In the area where salt is sprayed to melt snow on a road in winter, check suspension parts for damage caused by rust every 12 months after lapse of 60 months. Take rust prevention measures as required.

22. Wheel Bearing

A: INSPECTION

1. FRONT WHEEL BEARING

NOTE:

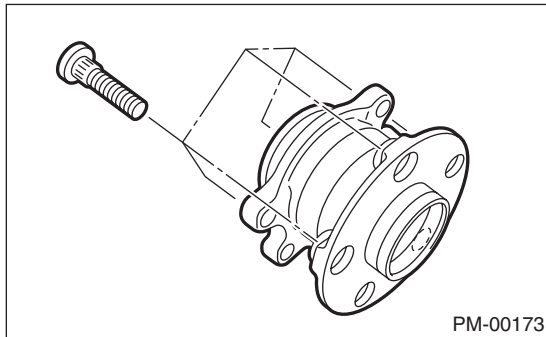
Inspect the condition of front wheel bearing grease.

- 1) Jack-up the front side of vehicle.
- 2) While holding the front wheel by hand, swing it in and out to check bearing free play.
- 3) Loosen the wheel nuts, and remove the front wheel.
- 4) If the bearing free play exists in step 2) above, attach a dial gauge to the hub and measure axial play in axial direction.

Service limit:

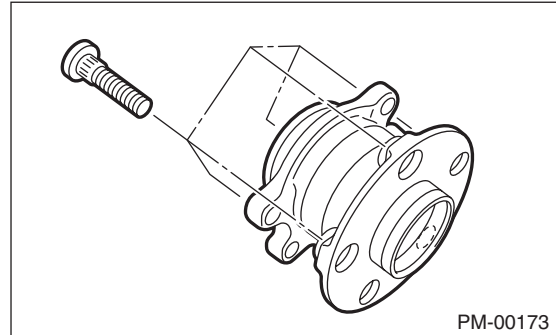
***Straight-ahead position within 0.05 mm
(0.0020 in)***

- 5) Remove the bolts and self-locking nuts, and extract the front arm from front crossmember.
 - 6) Remove the AAR of front drive shaft from transmission. <Ref. to DS-15, Front Axle.>
 - 7) While supporting the front drive shaft horizontally with one hand, turn the hub with the other hand to check for noise or binding.
- If the hub is noisy or binds, replace the front axle.



- 6) While supporting rear drive shaft horizontally with one hand, turn the hub with the other hand to check for noise or binding.

If the hub is noisy or binds, replace the rear axle.



2. REAR WHEEL BEARING

- 1) Jack-up the rear side of vehicle.
- 2) While holding the rear wheel by hand, swing it in and out to check bearing free play.
- 3) Loosen the wheel nuts, and remove the rear wheel.
- 4) If the bearing free play exists in step 2) above, attach a dial gauge to the hub and measure axial play in axial direction.

Service limit:

***Straight-ahead position within 0.05 mm
(0.0020 in)***

- 5) Remove the DOJ of rear drive shaft from rear differential. <Ref. to DS-57, Rear Drive Shaft.>

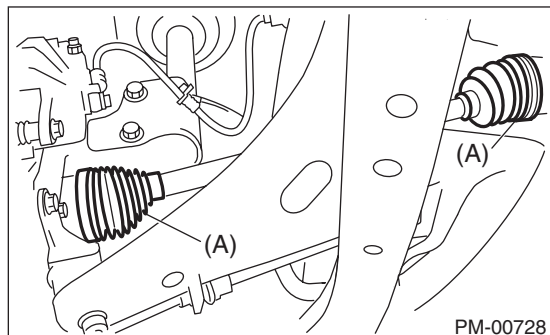
23. Axle Boots & Joints

A: INSPECTION

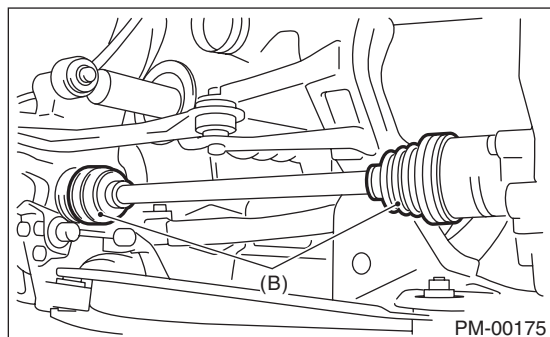
1. FRONT AND REAR AXLE BOOTS

Inspect the front axle boots (A) and rear axle boots (B) for deformation, damage or failure. If faulty, replace with new part. <Ref. to DS-48, Front Drive Shaft.> <Ref. to DS-57, Rear Drive Shaft.>

- Front



- Rear



2. PROPELLER SHAFT

Inspect the propeller shaft for damage or failure. If faulty, replace with new part. <Ref. to DS-10, Propeller Shaft.>

24. Tire Inspection and Rotation

A: INSPECTION

Refer to “WT” section for tire inspection and rotation. <Ref. to WT-4, TIRE ROTATION, INSPECTION, Tire and Wheel.>

Steering System (Power Steering)

PERIODIC MAINTENANCE SERVICES

25. Steering System (Power Steering)

A: INSPECTION

1. STEERING WHEEL

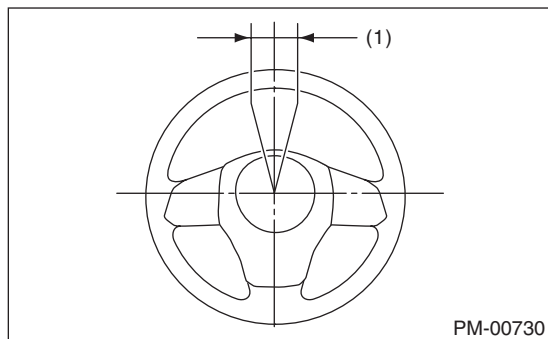
1) Set the steering wheel in a straight-ahead position, and check the wheel spokes to make sure they are correctly set in their specified positions.

2) Lightly turn the steering wheel to the left and right to determine the point where front wheels start to move.

Measure the distance of the movement of steering wheel (periphery).

Steering wheel free play:

0 — 17 mm (0 — 0.67 in)



(1) Steering wheel free play

Move the steering wheel vertically toward the shaft to check if there is play in the direction.

Play limit:

0.5 mm (0.020 in)

3) Drive the vehicle and check the following items.

(1) Steering force:

The effort required for steering should be smooth and even at all points, and should not vary.

(2) Pulled to one side:

Steering wheel should not be pulled to one side while driving on a level surface.

(3) Wheel runout:

Steering wheel should not show any sign of runout.

(4) Return status:

Steering wheel should return to its original position after it has been turned and then released.

2. STEERING SHAFT JOINT

When the steering wheel free play is excessive, disconnect the universal joint of steering shaft and check it for any play and yawing torque (at the point of the crossing direction). Also inspect for any damage to sealing or worn serrations. If the joint is loose, retighten the mounting bolts to the specified torque. <Ref. to PS-20, Universal Joint.>

Tightening torque:

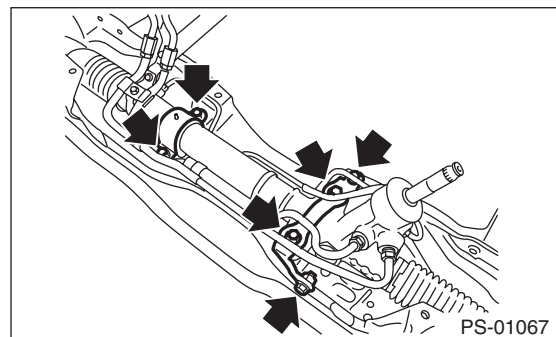
24 N·m (2.4 kgf-m, 17.4 ft-lb)

3. GEARBOX

1) Set the steering wheel in the straight position, then rotate it 90° in both the left and right directions. While steering wheel is being rotated, check the gearbox for looseness.

Tightening torque:

60 N·m (6.1 kgf-m, 44.3 ft-lb)

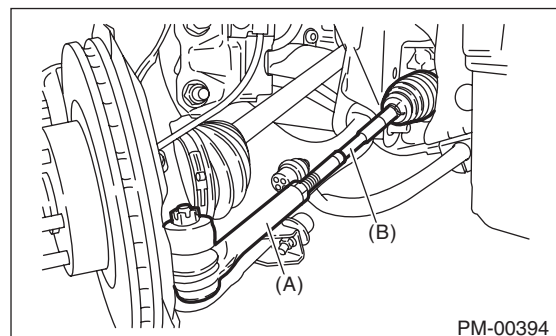


2) Check the boot for damage, cracks or deterioration.

3) With the vehicle stopped on a level surface, quickly turn the steering wheel to the left and right. While steering wheel is being rotated, check the gear backlash. If any noise is noticed, adjust the gear backlash. <Ref. to PS-60, GEARBOX BACKLASH ADJUSTMENT (SERVICING ON VEHICLE), ADJUSTMENT, Steering Gearbox.>

4. TIE-ROD

1) Check the tie-rod and tie-rod ends for bends, scratches or other damage.



(A) Tie-rod end

(B) Tie-rod

2) Confirm that the connections of knuckle ball joints for play, and then check for damage on dust boots and free play of ball studs. If castle nut is loose, retighten it to the specified torque, then tighten further up to a maximum of 60° until the cotter pin hole is aligned.

Tightening torque:

27 N·m (2.75 kgf-m, 19.9 ft-lb)

3) Check the lock nut on the tie-rod end for tightness. If it is loose, retighten it to the specified torque.

Tightening torque:

85 N·m (8.7 kgf-m, 62.7 ft-lb)

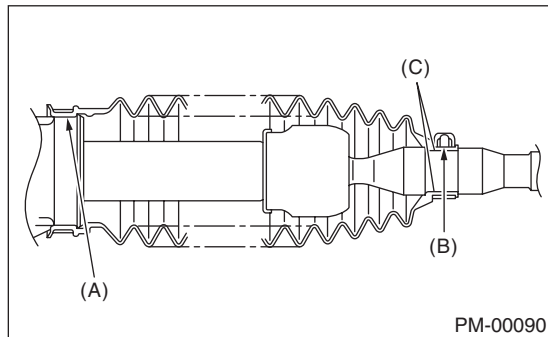
5. GEARBOX BOOTS

Inspect both sides of the gearbox boot as follows, and correct the defects if necessary.

- 1) The (A) and (B) positions of the gearbox boot are fitted in (A) and (C) grooves of gearbox and the rod.
- 2) Clips are fitted onto the boot grooves to the positions (A) and (B) of the boot.
- 3) Check that there is no cracks or holes in the boot.

NOTE:

Rotate (B) position of gearbox boot against the torsion produced by the adjustment of toe-in etc. Apply grease to the groove (C).



26.A/C Filter

A: REPLACEMENT

Refer to “AC” section for A/C filter replacement.

<Ref. to AC-108, REPLACEMENT, A/C Filter.>

ENGINE 1 SECTION

This service manual has been prepared to provide SUBARU service personnel with the necessary information and data for the correct maintenance and repair of SUBARU vehicles.

This manual includes the procedures for maintenance, disassembling, reassembling, inspection and adjustment of components and diagnostics for guidance of experienced mechanics.

Please peruse and utilize this manual fully to ensure complete repair work for satisfying our customers by keeping their vehicle in optimum condition. When replacement of parts during repair work is needed, be sure to use SUBARU genuine parts.

All information, illustration and specifications contained in this manual are based on the latest product information available at the time of publication approval.

FUEL INJECTION (FUEL SYSTEMS)

FU(H4DO)

EMISSION CONTROL
(AUX. EMISSION CONTROL DEVICES)

EC(H4DO)

INTAKE (INDUCTION)

IN(H4DO)

MECHANICAL

ME(H4DO)

EXHAUST

EX(H4DO)

COOLING

CO(H4DO)

LUBRICATION

LU(H4DO)

SPEED CONTROL SYSTEMS

SP(H4DO)

IGNITION

IG(H4DO)

STARTING/CHARGING SYSTEMS

SC(H4DO)

ENGINE (DIAGNOSTICS)

EN(H4DO)(diag)

GENERAL DESCRIPTION

GD(H4DO)

FUEL INJECTION (FUEL SYSTEMS)

FU(H4DO)

	Page
1. General Description	2
2. Throttle Body	15
3. Intake Manifold	20
4. Engine Wiring Harness	42
5. Engine Coolant Temperature Sensor	49
6. Engine Oil Temperature Sensor	51
7. Crankshaft Position Sensor	53
8. Crankshaft Position Sensor Plate	58
9. Camshaft Position Sensor	59
10. Oil Control Solenoid	63
11. Knock Sensor	65
12. Throttle Position Sensor	69
13. Mass Air Flow and Intake Air Temperature Sensor	70
14. Manifold Absolute Pressure Sensor	73
15. EGR Control Valve	76
16. Fuel Injector	77
17. Tumble Generator Valve Assembly	84
18. Tumble Generator Valve Actuator	89
19. Front Oxygen (A/F) Sensor	91
20. Rear Oxygen Sensor	96
21. Engine Control Module (ECM)	101
22. Main Relay	103
23. Fuel Pump Relay	105
24. Electronic Throttle Control Relay	107
25. Fuel	109
26. Fuel Tank	112
27. Fuel Filler Pipe	133
28. Fuel Pump	139
29. Fuel Level Sensor	144
30. Fuel Sub Level Sensor	147
31. Fuel Filter	152
32. Fuel Delivery and Evaporation Lines	158
33. Fuel System Trouble in General	170