

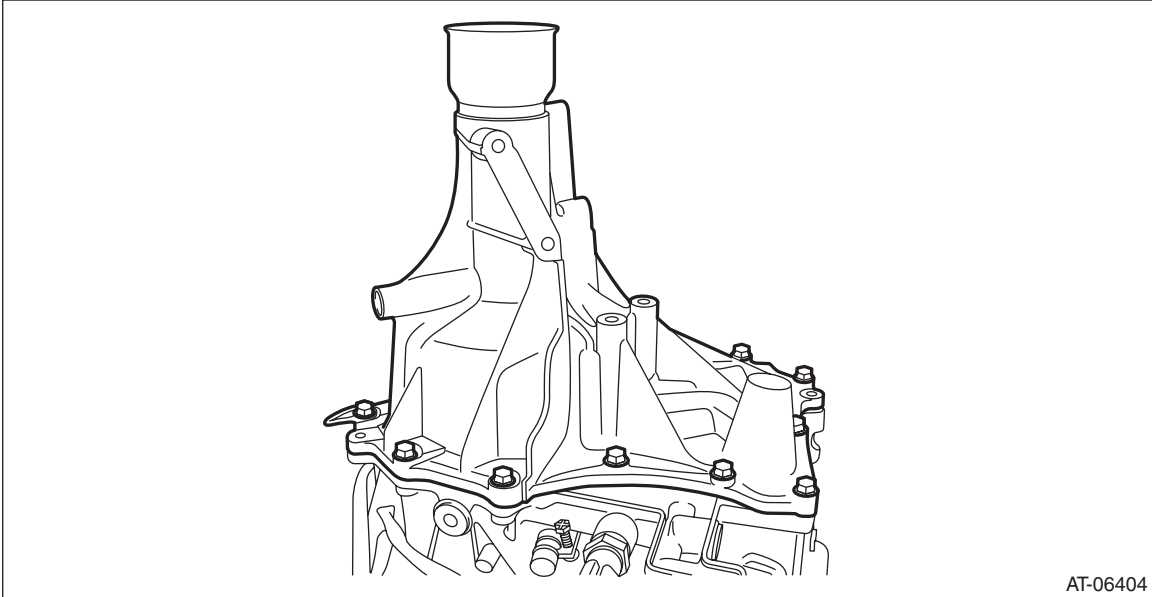
## 28.Extension Case

### A: REMOVAL

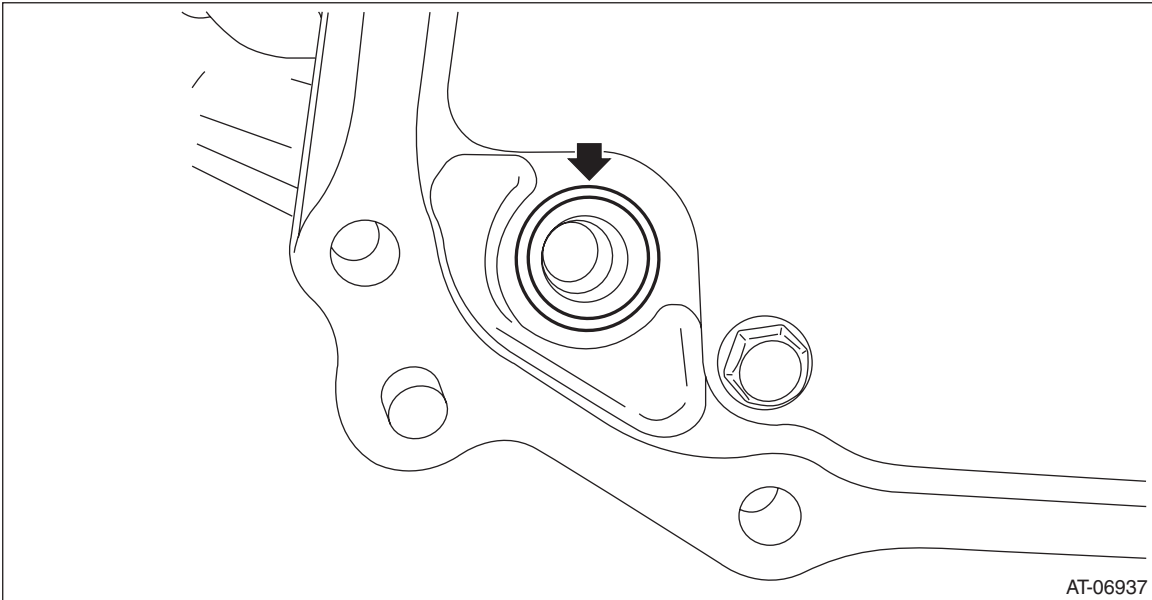
- 1) Remove the transmission assembly from the vehicle. <Ref. to CVT-57, REMOVAL, Automatic Transmission Assembly.>
- 2) Remove the extension case and transmission hanger.

#### NOTE:

The total number of extension case mounting bolts is 13.



- 3) Remove the O-ring.



## Extension Case

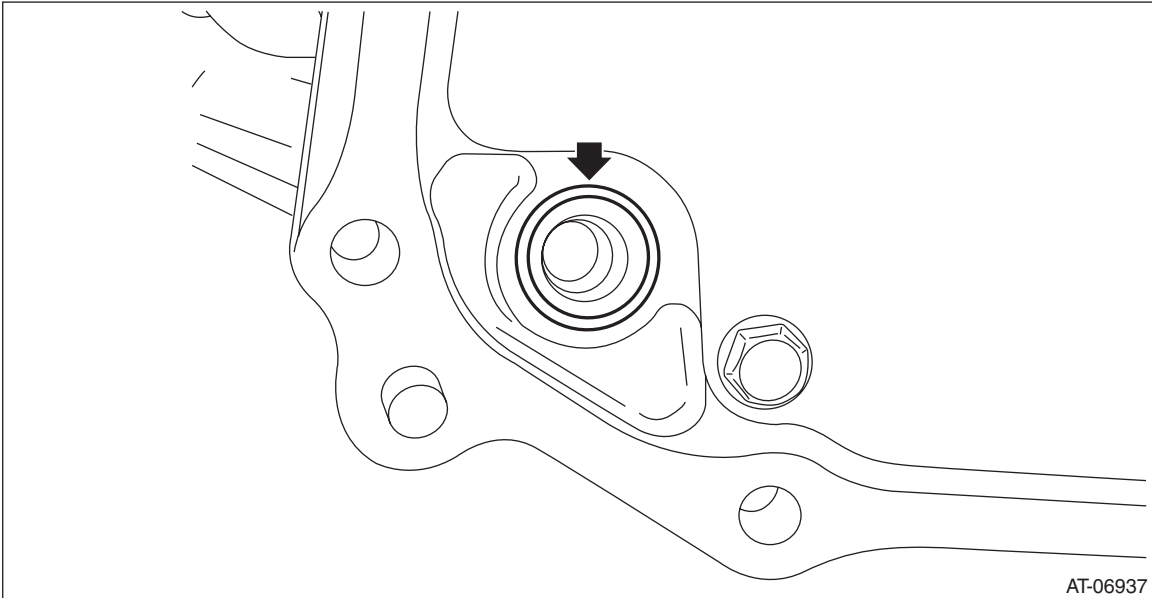
### CONTINUOUSLY VARIABLE TRANSMISSION

#### B: INSTALLATION

- 1) Clean the mating surface of extension case and transmission case.
- 2) Select the transfer drive gear shim. <Ref. to CVT-215, ADJUSTMENT, Reduction Drive Gear.>
- 3) Select the transfer driven gear shim. <Ref. to CVT-178, ADJUSTMENT, Transfer Clutch.>
- 4) Attach the selected transfer drive gear shim to extension case with vaseline.
- 5) Attach the selected transfer driven gear shim to extension case with vaseline.
- 6) Install the O-ring to the transmission case.

#### NOTE:

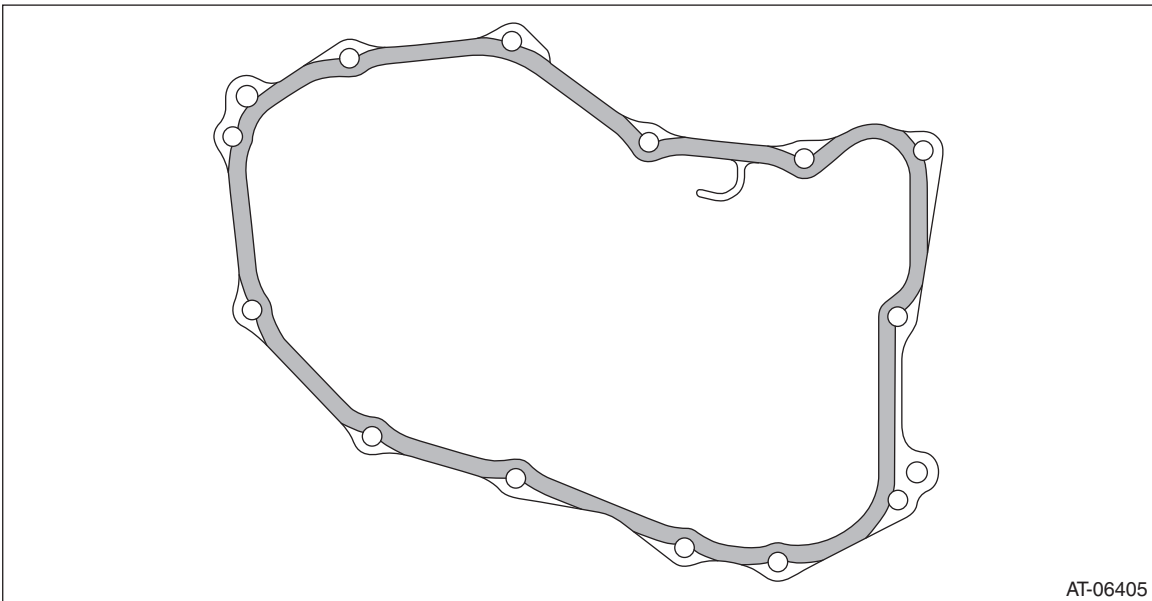
- Use new O-rings.
- Apply CVTF to the O-ring.



- 7) Apply liquid gasket to extension case seamlessly.

#### **Liquid gasket:**

**THREE BOND 1215 (Part No. 004403007) or equivalent**



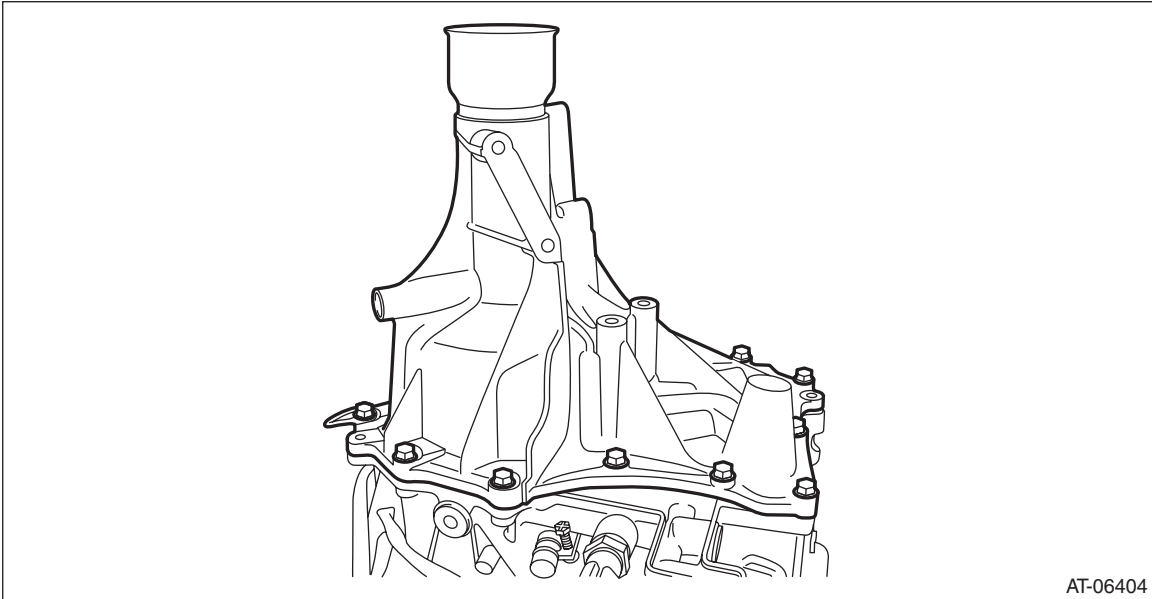
## Extension Case

CONTINUOUSLY VARIABLE TRANSMISSION

8) Install the extension case to transmission hanger.

**Tightening torque:**

**25 N·m (2.5 kgf-m, 18.4 ft-lb)**



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9) Install the transmission assembly. <Ref. to CVT-72, INSTALLATION, Automatic Transmission Assembly.>

### **C: DISASSEMBLY**

- 1) Remove the dust cover from extension case.
- 2) Remove the extension case oil seal from the extension case. <Ref. to CVT-92, REPLACEMENT, Differential Side Retainer Oil Seal.>
- 3) Remove all plugs.

## Extension Case

### CONTINUOUSLY VARIABLE TRANSMISSION

#### D: ASSEMBLY

- 1) Press-fit the dust cover into extension case.
- 2) Install the extension case oil seal to extension case. <Ref. to CVT-92, REPLACEMENT, Differential Side Retainer Oil Seal.>
- 3) Install all plugs.

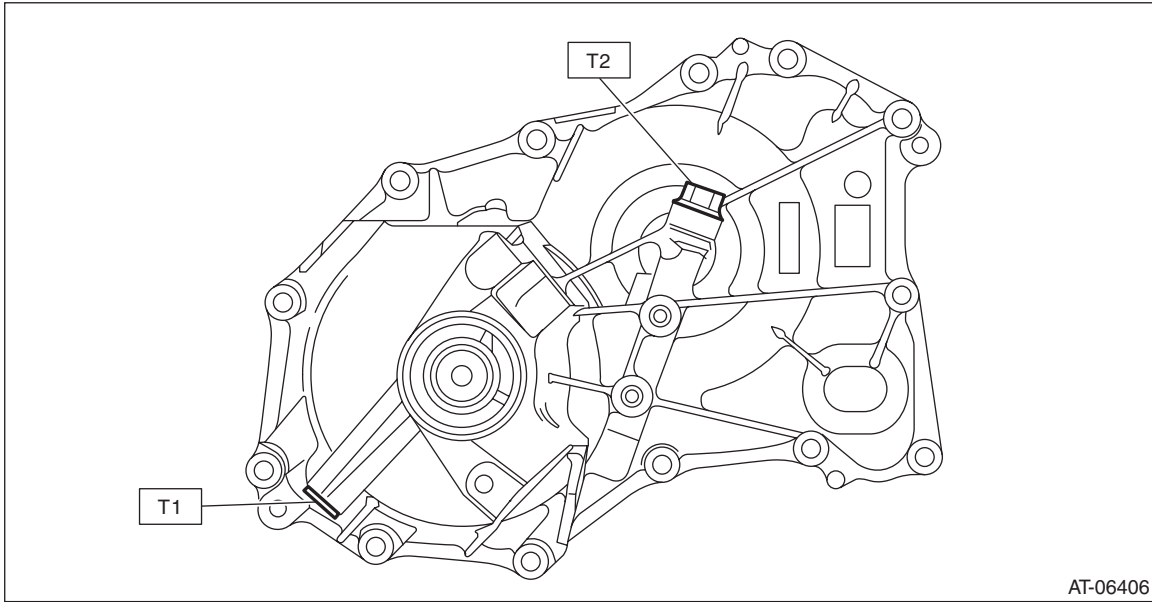
##### NOTE:

- Use a new O-ring or a gasket.
- Apply CVTF to the O-ring.

##### **Tightening torque:**

**T1: 25 N·m (2.5 kgf-m, 18.4 ft-lb)**

**T2: 35 N·m (3.6 kgf-m, 25.8 ft-lb)**



#### E: INSPECTION

- Check there is no leak of CVTF from the joint between extension case and transmission case.
- Check there is no damage or cracks on the extension case and other parts.

#### F: ADJUSTMENT

##### NOTE:

When replacing the extension case, select the transfer drive gear shim and transfer driven gear shim. <Ref. to CVT-215, ADJUSTMENT, Reduction Drive Gear.> <Ref. to CVT-178, ADJUSTMENT, Transfer Clutch.>