

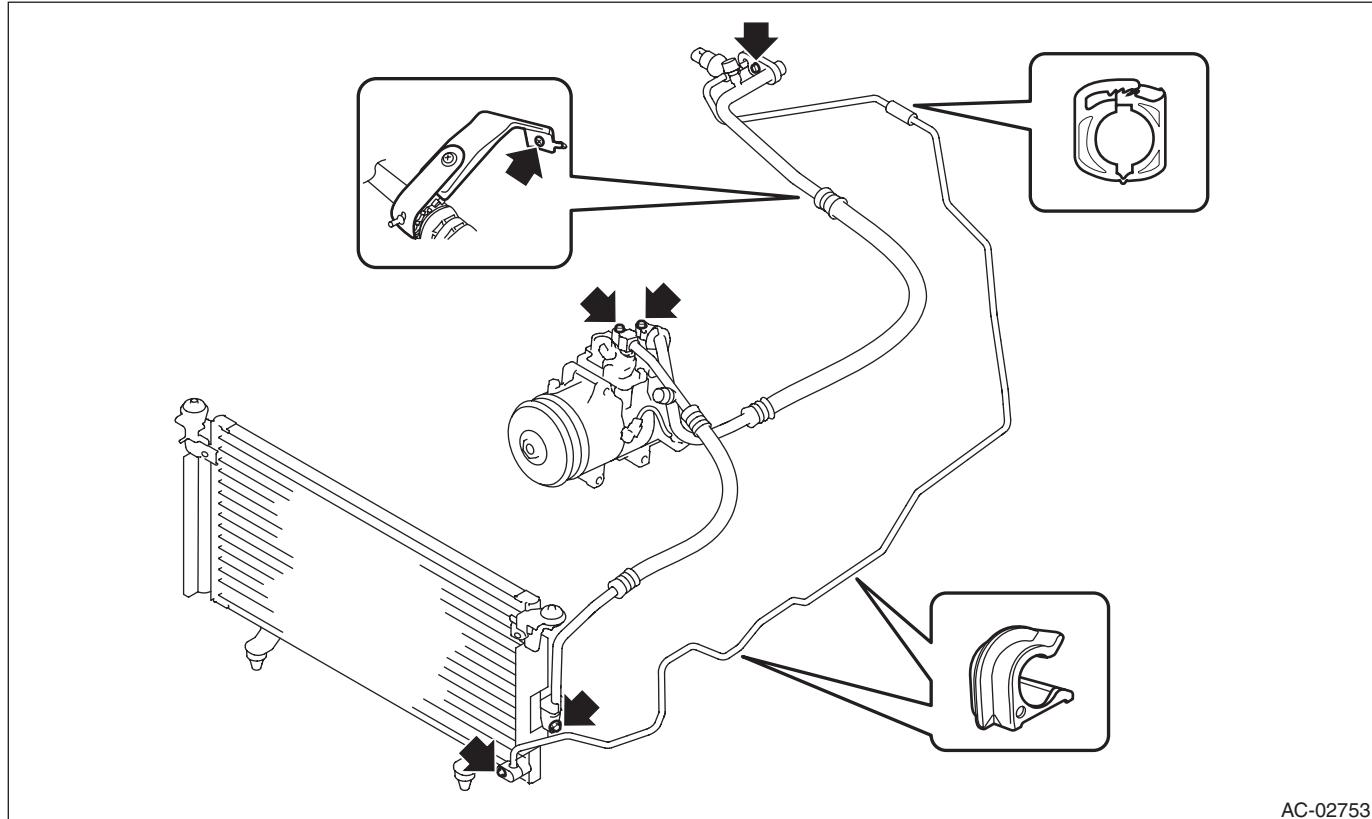
21. Hose and Pipe

A: REMOVAL

CAUTION:

- When disconnecting hoses, do not apply excessive force.
- Seal the disconnected hose with a plug or vinyl tape to prevent foreign matter from entering.

- 1) Disconnect the ground cable from battery.
- 2) Using the refrigerant recovery system, discharge refrigerant. <Ref. to AC-26, PROCEDURE, Refrigerant Recovery Procedure.>
- 3) Remove the bolts and screws and detach the hoses and pipes.



AC-02753

B: INSTALLATION

CAUTION:

- If the hose and pipe has been replaced, add an appropriate amount of compressor oil to the compressor. <Ref. to AC-33, ADJUSTMENT, Compressor Oil.>
- Do not start the engine before charging refrigerant.
- If the engine is started with no refrigerant charge, replace the compressor.
- Replace the O-rings with new parts, and then apply compressor oil.
- When connecting hoses, do not apply an excessive force to them. After installing, check that no torsion or excessive tension applied to the hoses.

- 1) Install each part in the reverse order of removal.
- 2) Charge refrigerant. <Ref. to AC-27, PROCEDURE, Refrigerant Charging Procedure.>

Tightening torque:

Refer to “COMPONENT” of “General Description”. <Ref. to AC-9, AIR CONDITIONING UNIT, COMPONENT, General Description.>

C: INSPECTION

- 1) Check the hoses for cracks, damage and expansion. Replace the hose if faulty.
- 2) Check the pipes for crack or damage. Replace the pipe if faulty.