

25. Fuel Pump

A: REMOVAL

WARNING:

Place "NO OPEN FLAMES" signs near the working area.

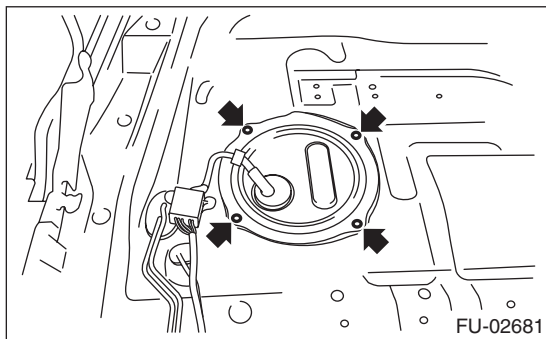
CAUTION:

- Be careful not to spill fuel.
- If the fuel gauge indicates that two thirds or more of the fuel is remaining, be sure to drain fuel before starting work to avoid the fuel to spill.

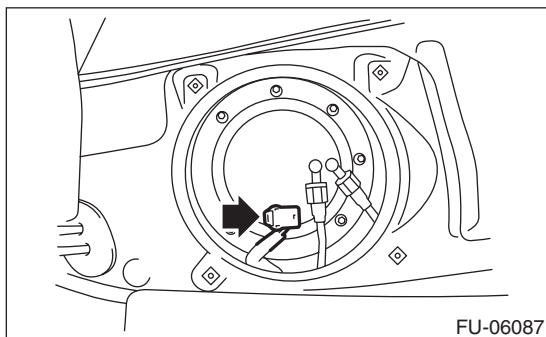
NOTE:

Fuel pump assembly consists of fuel pump, fuel filter and fuel level sensor.

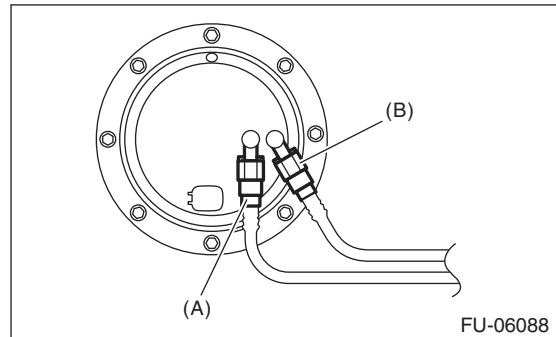
- 1) Release the fuel pressure. <Ref. to FU(H6DO)-58, RELEASING OF FUEL PRESSURE, PROCEDURE, Fuel.>
- 2) Drain fuel. <Ref. to FU(H6DO)-58, DRAINING FUEL (WITH SUBARU SELECT MONITOR), PROCEDURE, Fuel.>
- 3) Disconnect the ground cable from battery.
- 4) Remove the second row seats. <Ref. to SE-15, REMOVAL, Second Seat.>
- 5) Remove the service hole cover.



- 6) Disconnect the connector from fuel pump.

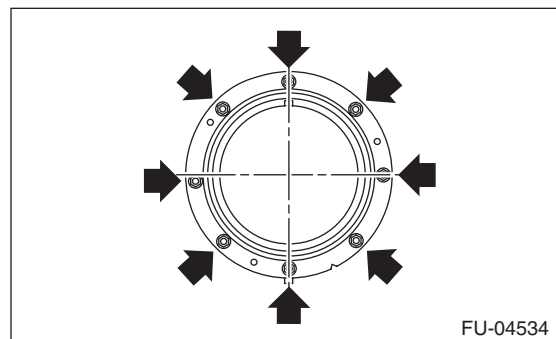


- 7) Disconnect the quick connectors of fuel delivery tube and fuel sub delivery tube. <Ref. to FU(H6DO)-74, REMOVAL, Fuel Delivery and Evaporation Lines.>



- (A) Fuel delivery tube
(B) Fuel sub delivery tube

- 8) Remove the nuts securing the fuel pump upper plate to the fuel tank and remove the fuel pump upper plate.



- 9) Remove the fuel pump assembly from the fuel tank.

Fuel Pump

FUEL INJECTION (FUEL SYSTEMS)

B: INSTALLATION

Install in the reverse order of removal while being careful of the following.

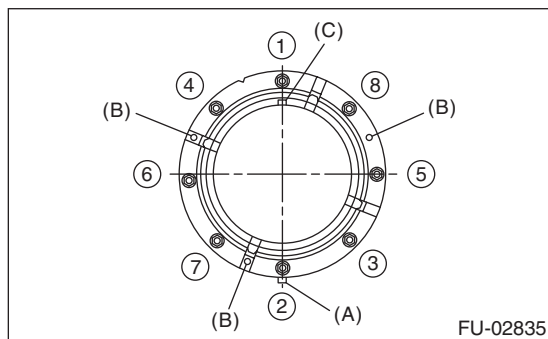
- Make sure the sealing portion is free from fuel or foreign matter before installation.
- Install with the protrusion (A) of gasket aimed at the front side of the vehicle.
- Insert the protrusion (B) of gasket into the upper plate. (3 places)
- Align the protrusion (C) of fuel pump assembly with the cutout on the upper plate.
- Tighten the nuts to the specified torque in the order as shown in the figure.

NOTE:

Use a new gasket.

Tightening torque:

4.4 N·m (0.4 kgf·m, 3.2 ft·lb)



C: INSPECTION

- 1) Check that the fuel pump has no deformation, cracks or other damages.
- 2) Connect the battery positive terminal to terminal No. 5 and the battery ground terminal to terminal No. 6, and inspect the fuel pump operation.

WARNING:

- **Wipe off fuel completely.**
- **Keep the battery as far apart from fuel pump as possible.**
- **Do not run the fuel pump for a long time under non-load condition.**

