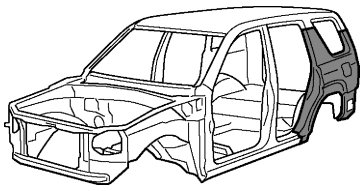
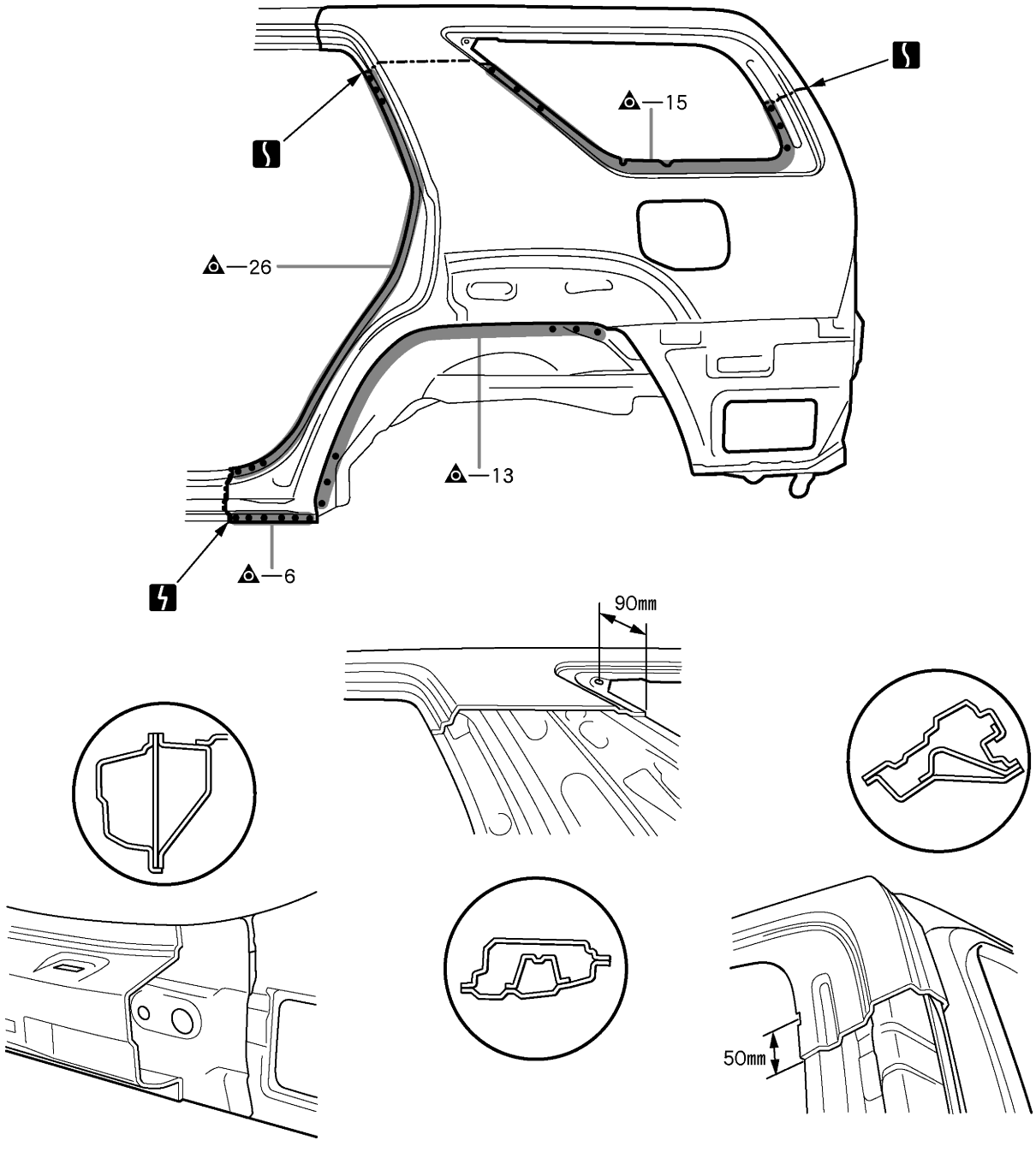
QUARTER PANEL (CUT)

REMOVAL

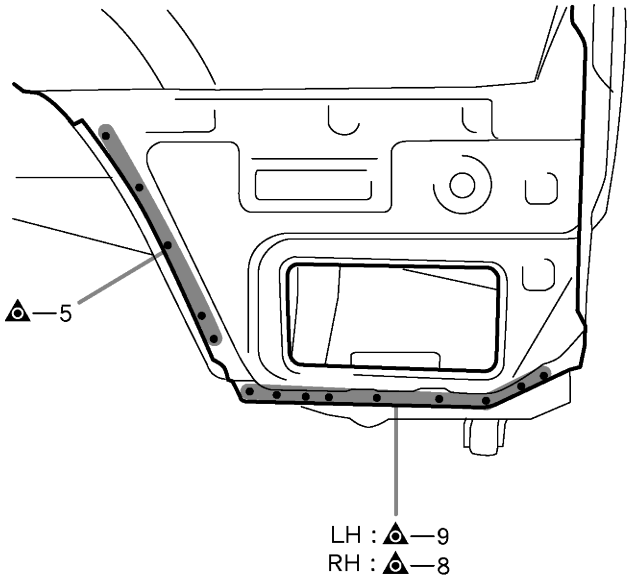


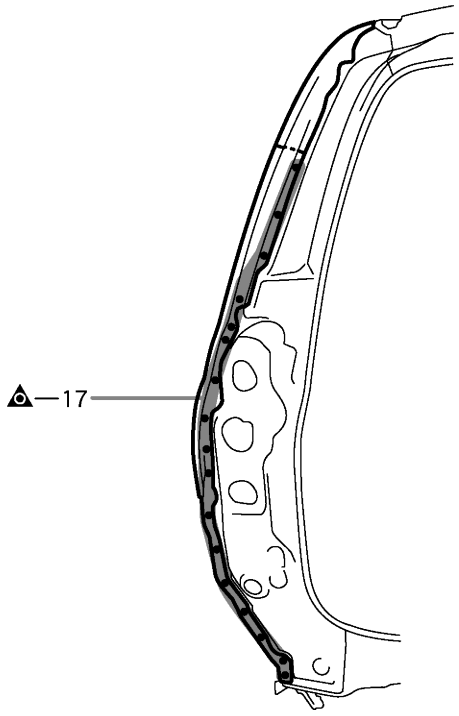
F14047-A



F14047

50mm (1.97in.) 90mm (3.54in.)

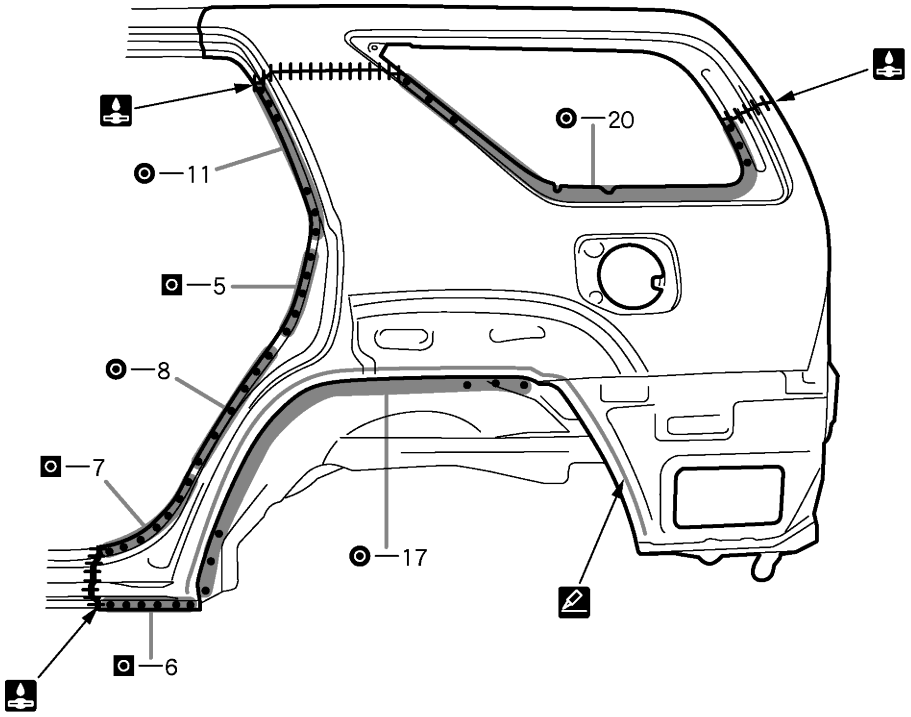


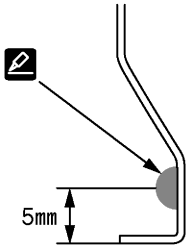


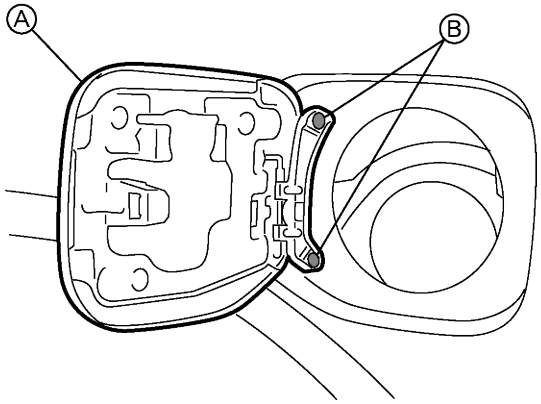
F14048

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.







F14049

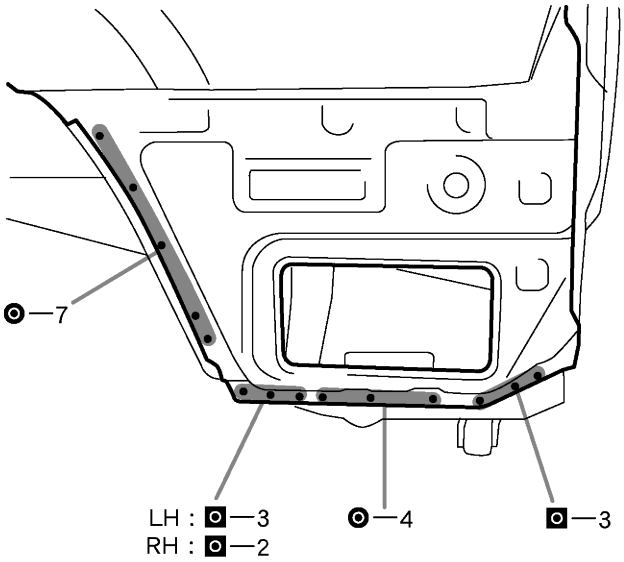
POINT

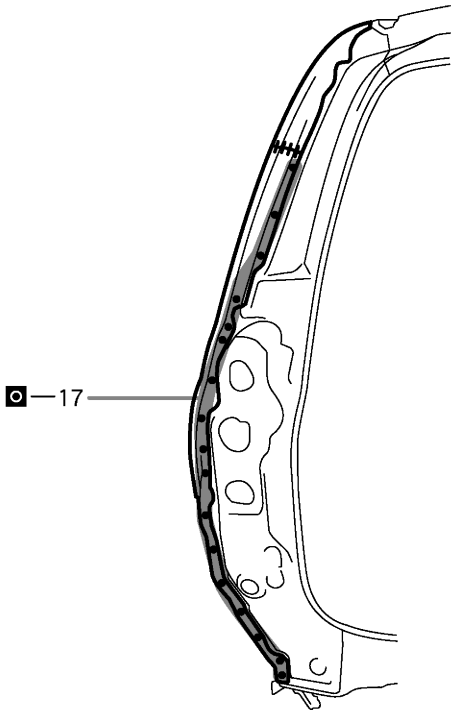
1 Before temporarily installing the new parts, apply body sealer to the wheel arch.
HINT:
1) Apply body sealer about 5mm (0.20in.) from the flange, avoiding any oozing.
2) Apply sealer evenly, about 3 – 4mm (0.12 – 0.16in.) in diameter.

2 Use waterproof rivets for the Ⓐ installation.
HINT:
1) Apply the body sealer before installing the Ⓐ.

PART NAME

Ⓐ Fuel Filler Opening Lid Ⓑ Waterproof Rivets





F14050