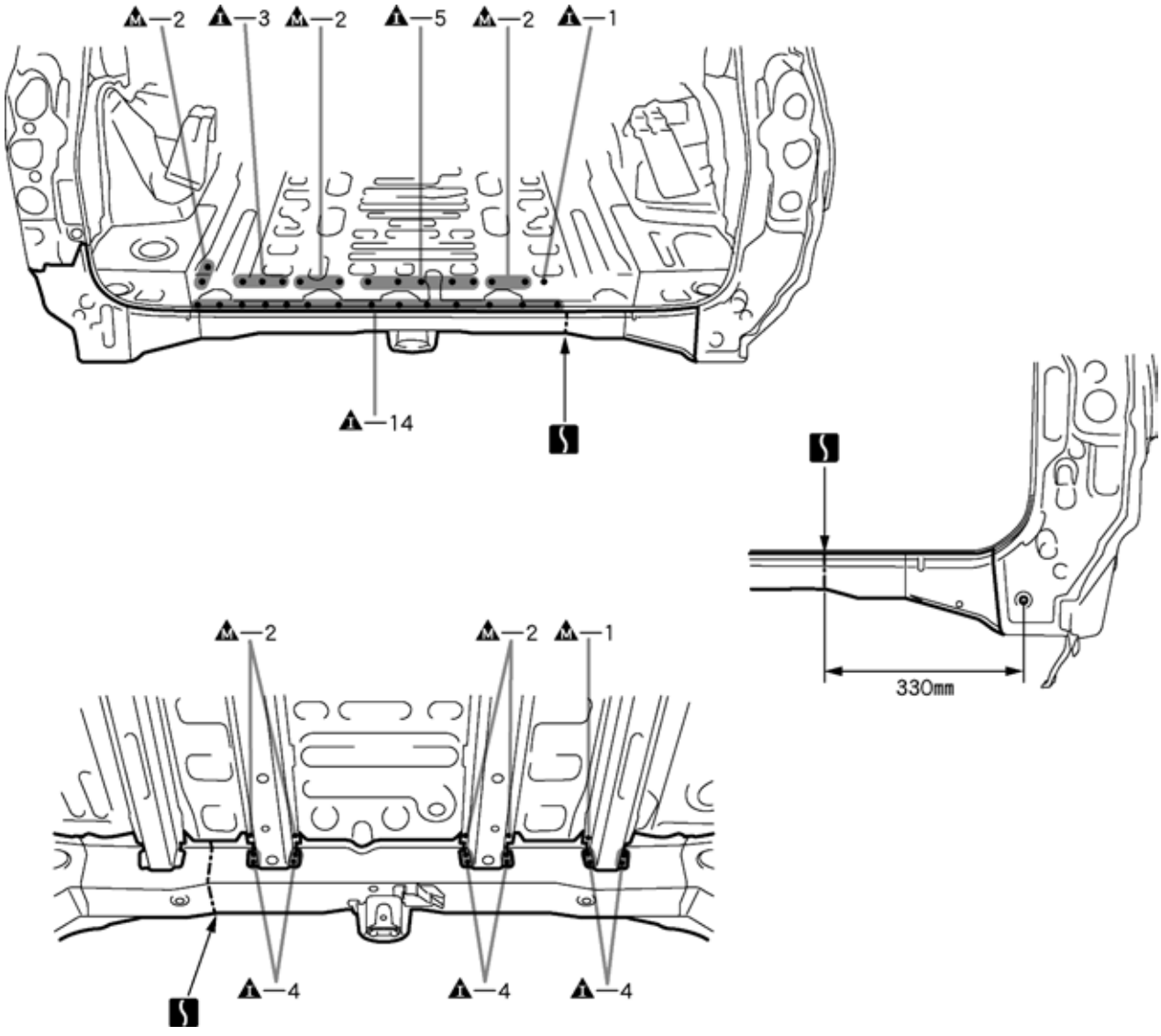
BODY LOWER BACK PANEL (CUT)



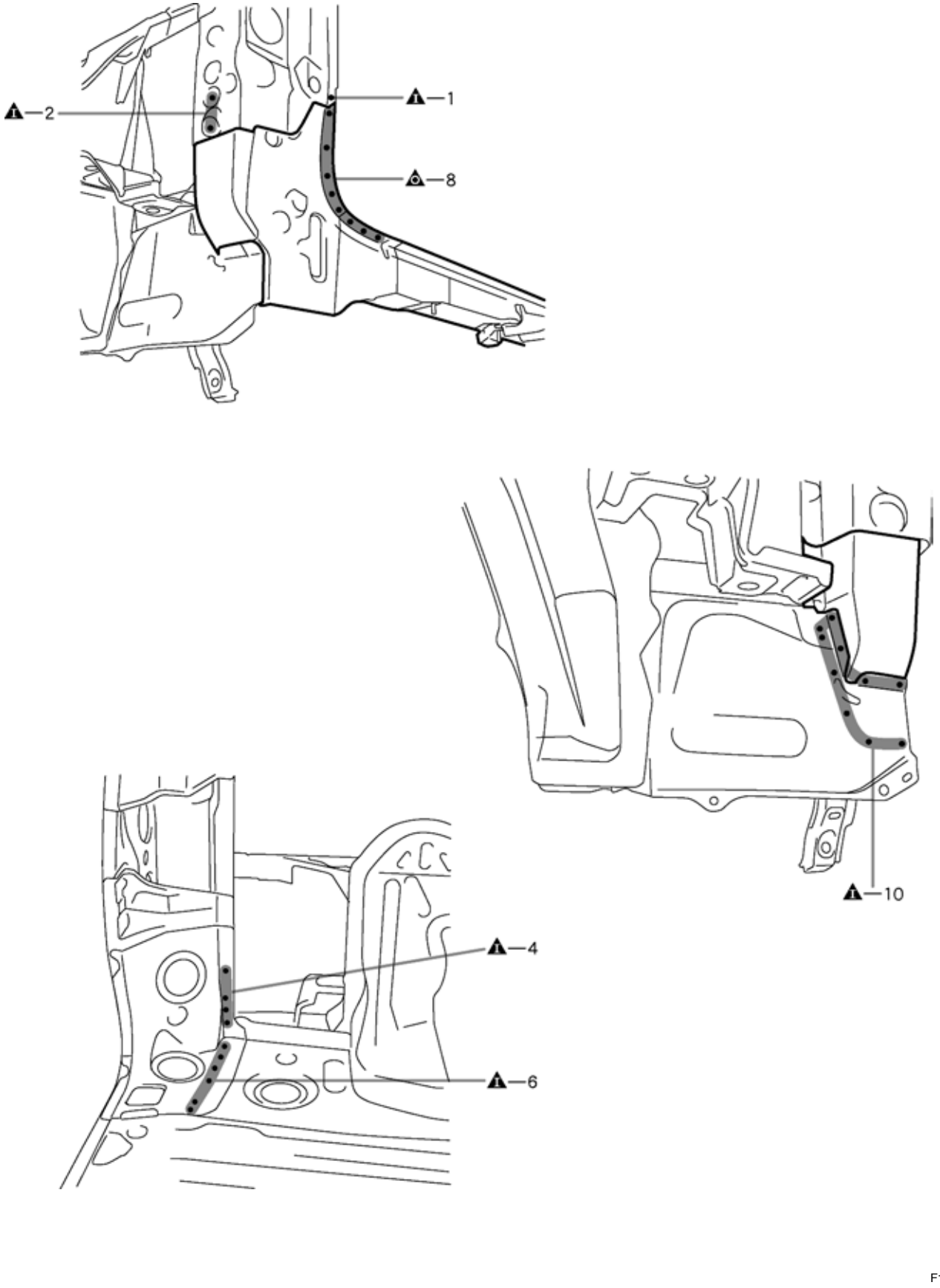
F14073-A

REMOVAL
With the back door opening trough removed.



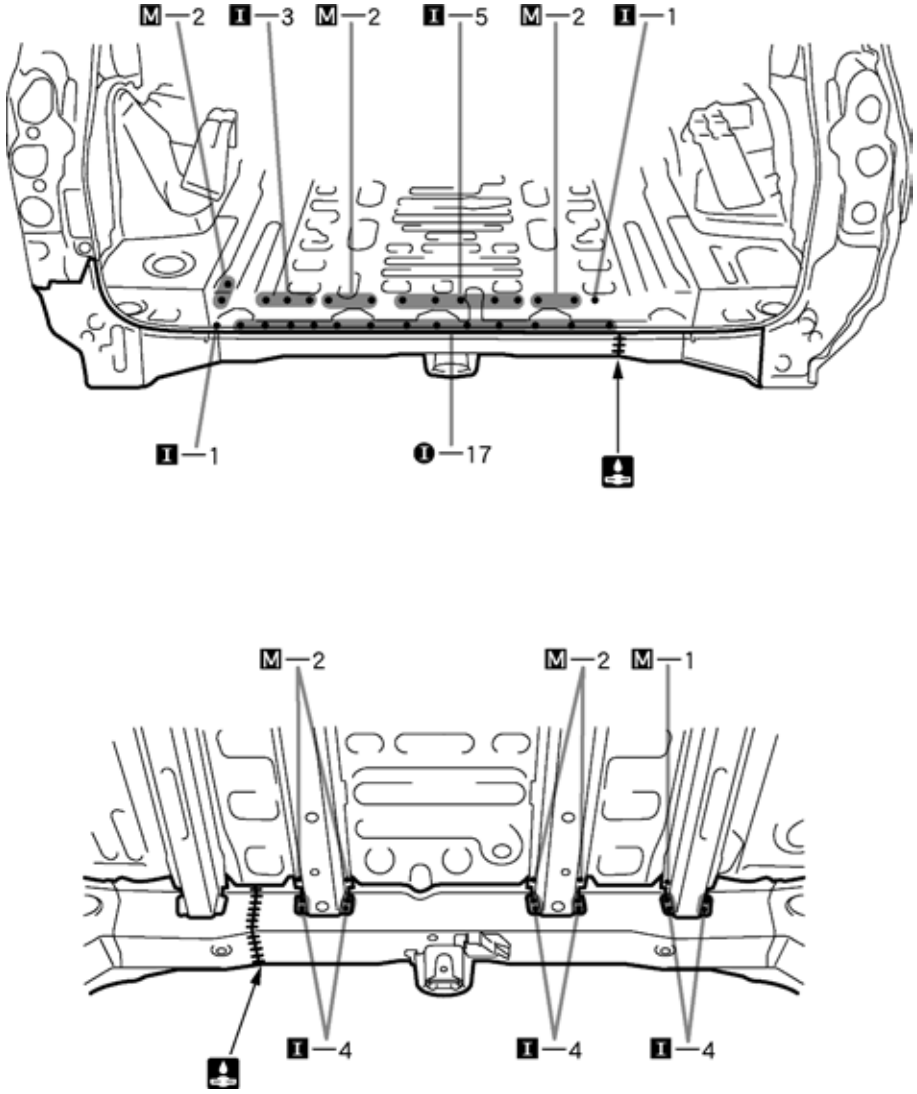
F14073

330mm (12.99in.)


1
2
8
10
4
6
F14074

INSTALLATION

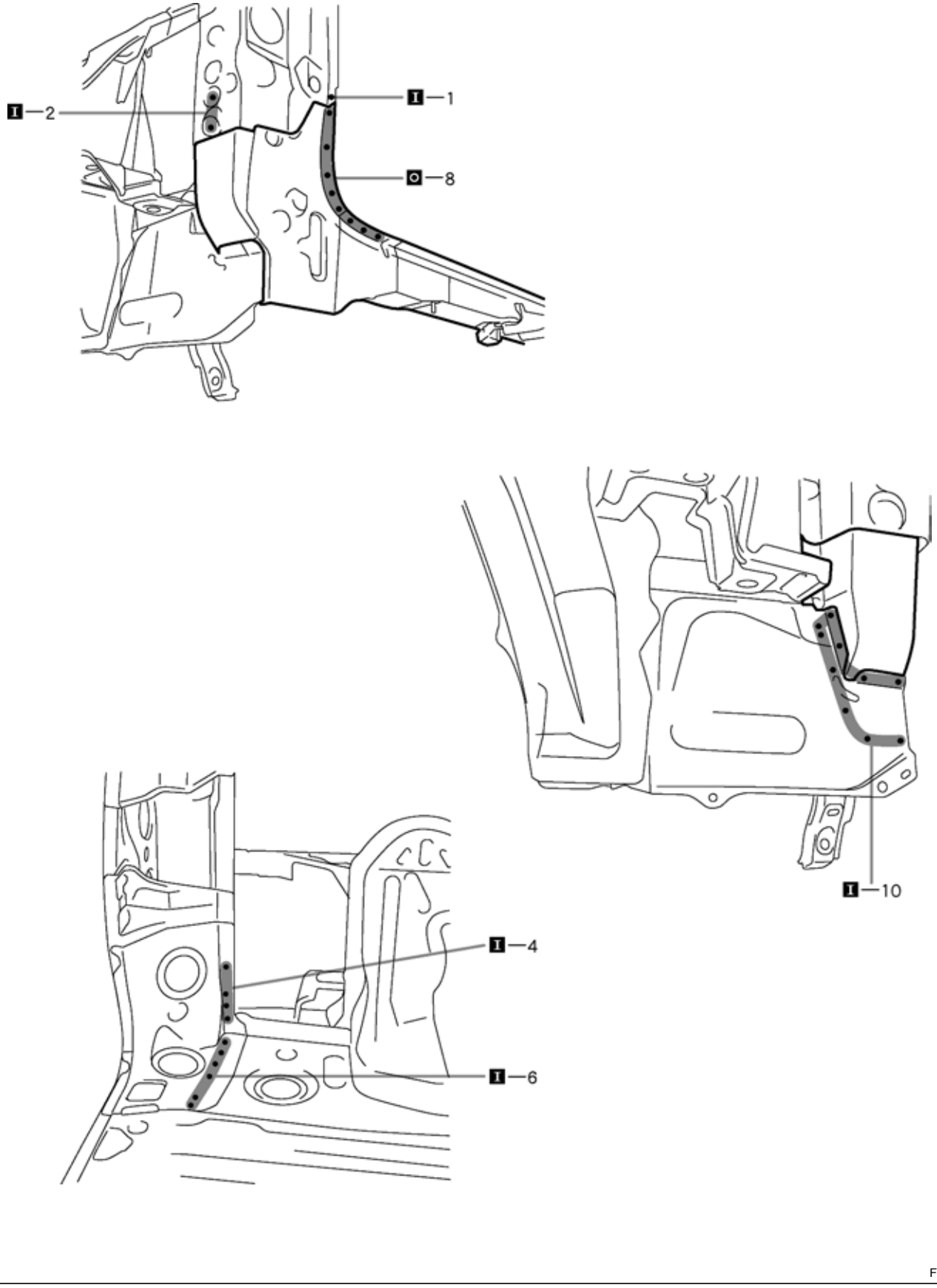
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

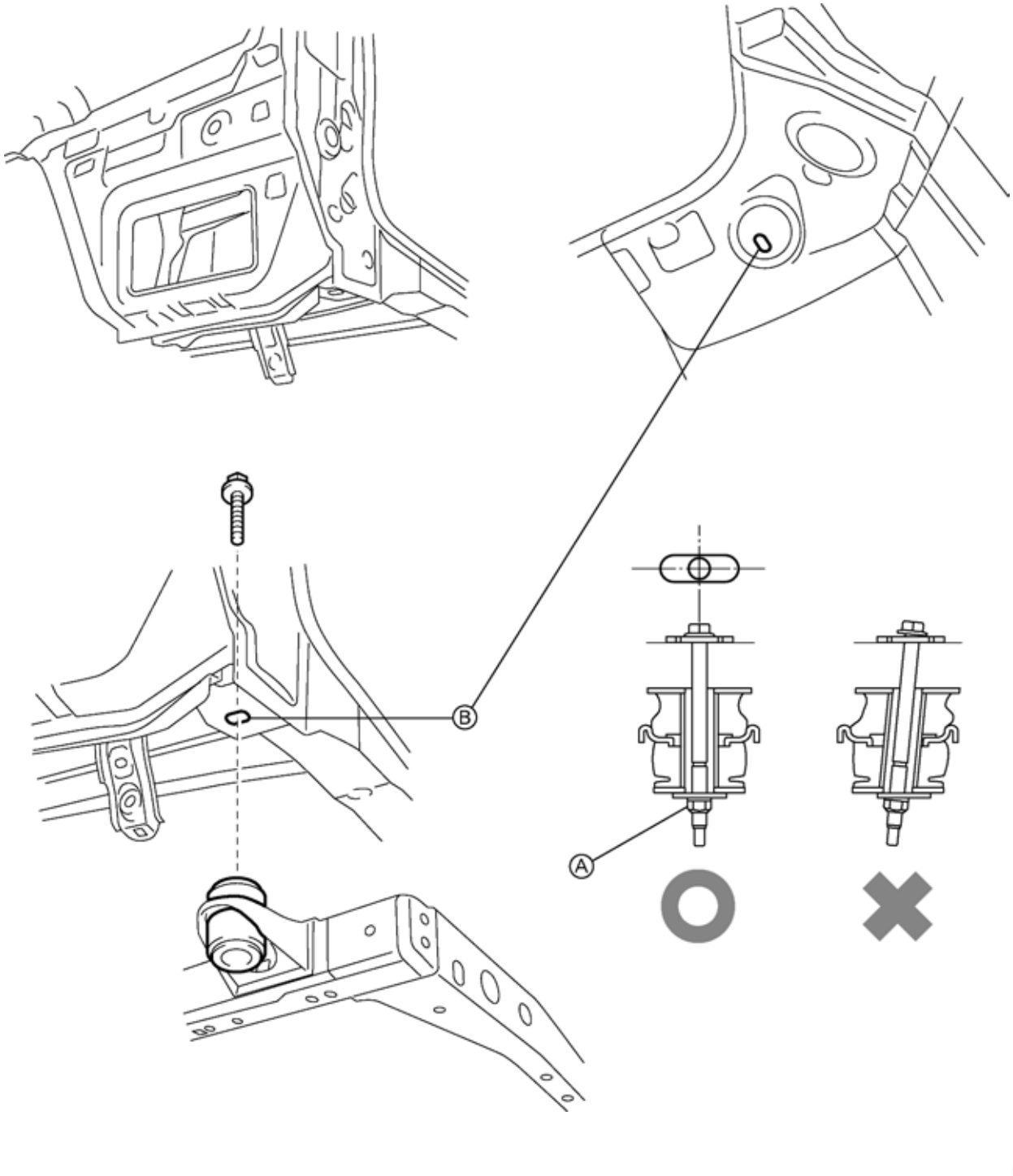


F14075

POINT

1 Inspect the fitting of the quarter panel, bark door and rear combination light, etc., before welding, since this affects the appearance of the finish.


1—2
1—1
O—8
1—10
1—4
1—6
F14076



F14058

POINT

1 Check if the body mounting hole is in the correct position.

2 Vertically tighten the bolt.

HINT:

1) Specified torque for the cab mounts No.1, No.2, No.3 and rear end cab mounts.

NOTICE: Do not reuse the lock nut.

PART NAME

Ⓐ Lock Nut (Non-reusable part) Ⓑ Body Mounting Hole