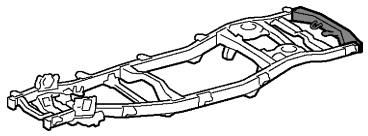
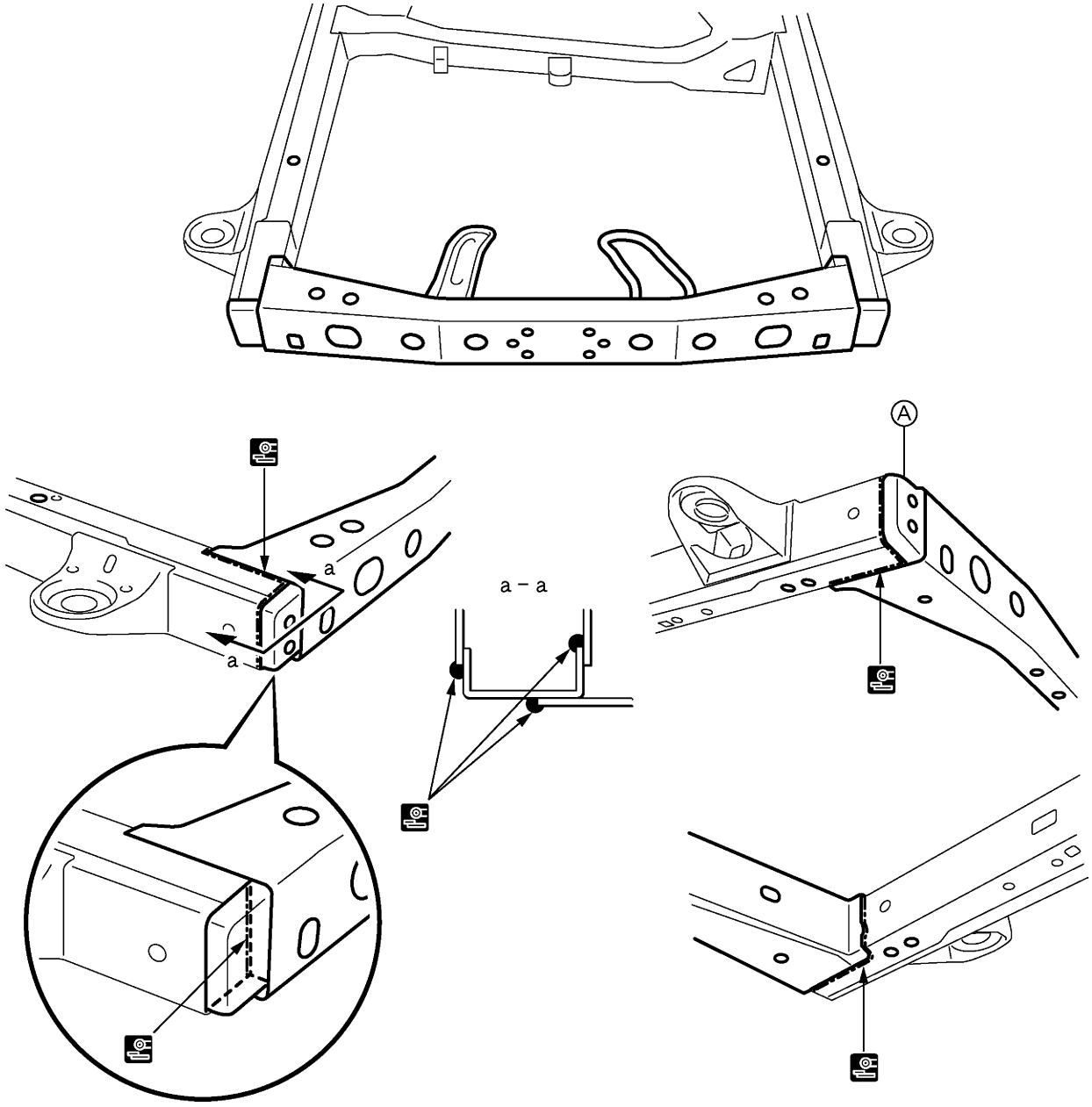
FRAME REAR CROSSMEMBER (ASSY)

REMOVAL



F14055-A



F14055

POINT

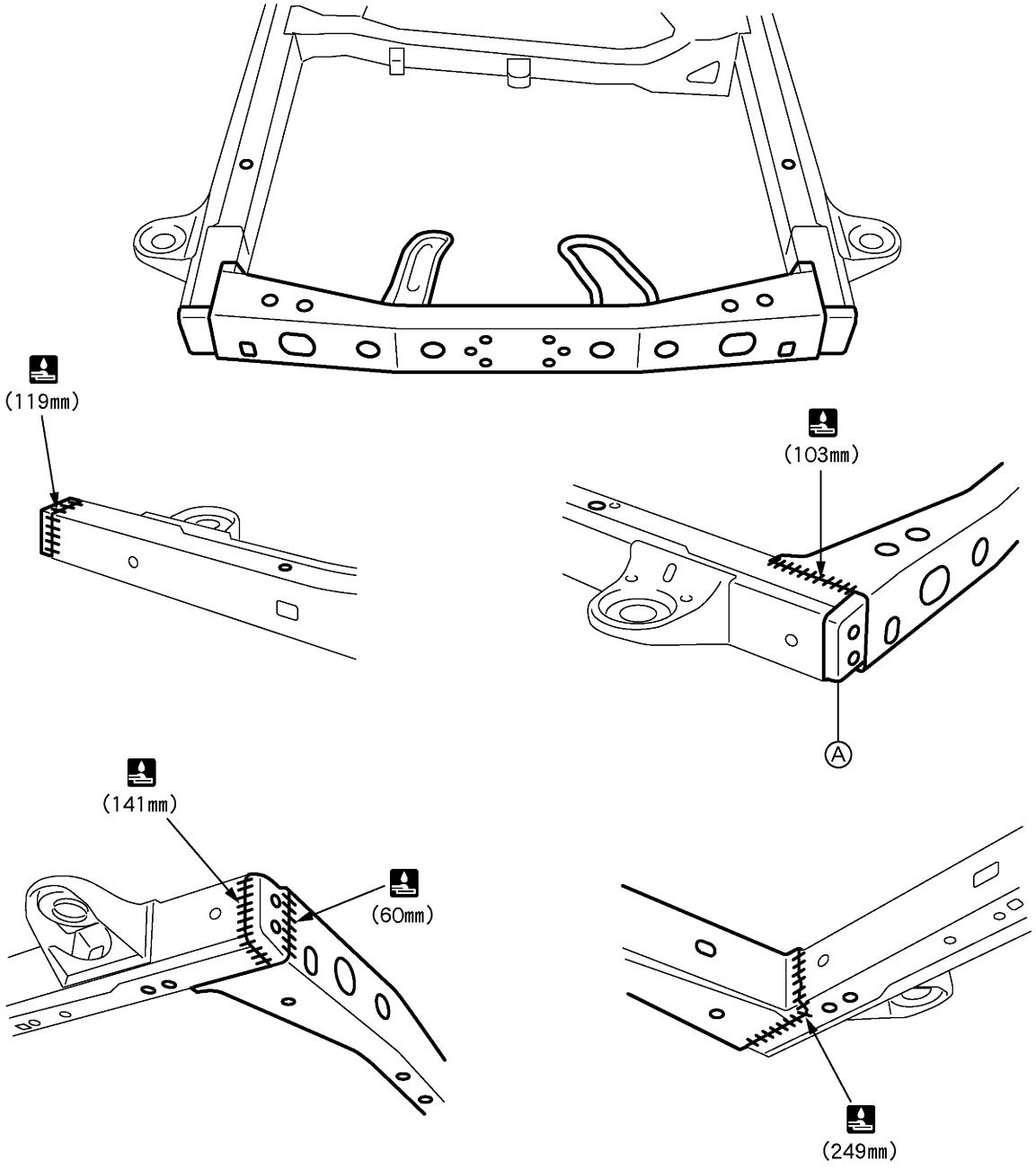
1 Remove the Ⓐ at the same time.

PART NAME

Ⓐ Frame Rear Crossmember Gusset

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam to the corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

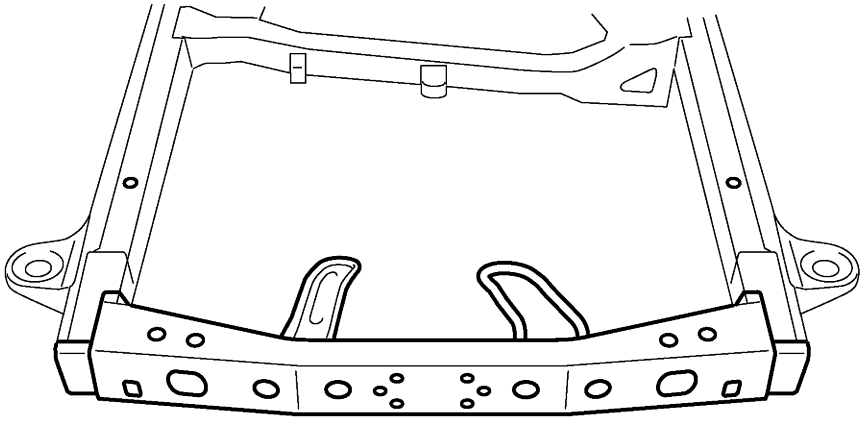


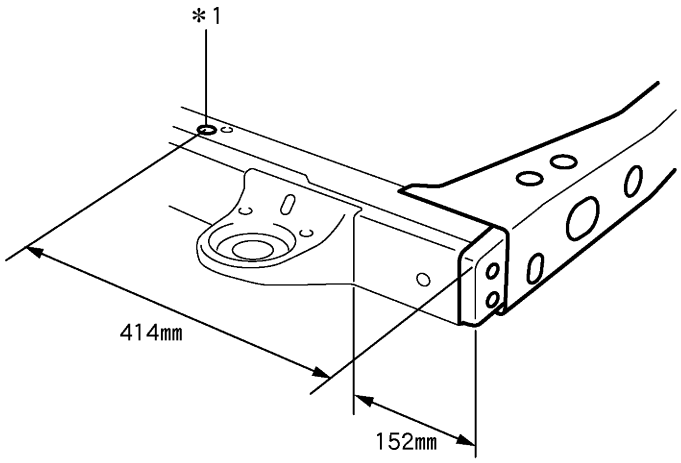
F14056

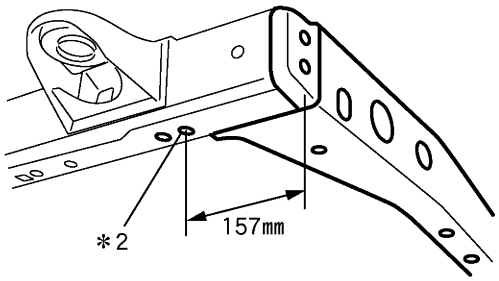
PART NAME

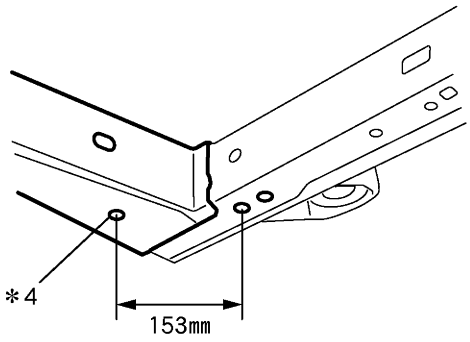
Ⓐ Frame Rear Crossmember Gusset

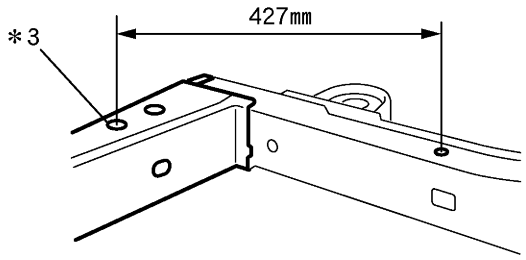
60mm (2.36in.) 103mm (4.06in.) 119 mm (4.69in.) 141mm (5.55in.) 249mm (9.80in.)











F14057

POINT

1 *1: Air Suspension Compressor Installation Nut *2: Rear Hook Installation Nut
*3: Rear Bumper Installation Nut *4: Frame Rear Crossmember Standard Hole

152mm (5.98in.) 153mm (6.02in.) 157mm (6.18in.) 414mm (16.30in.) 427mm (16.81in.)