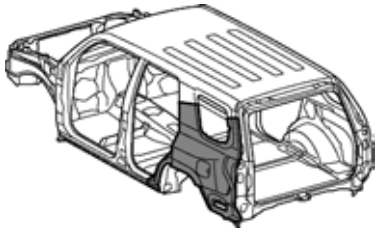
QUARTER PANEL (ASSY)



F42944A

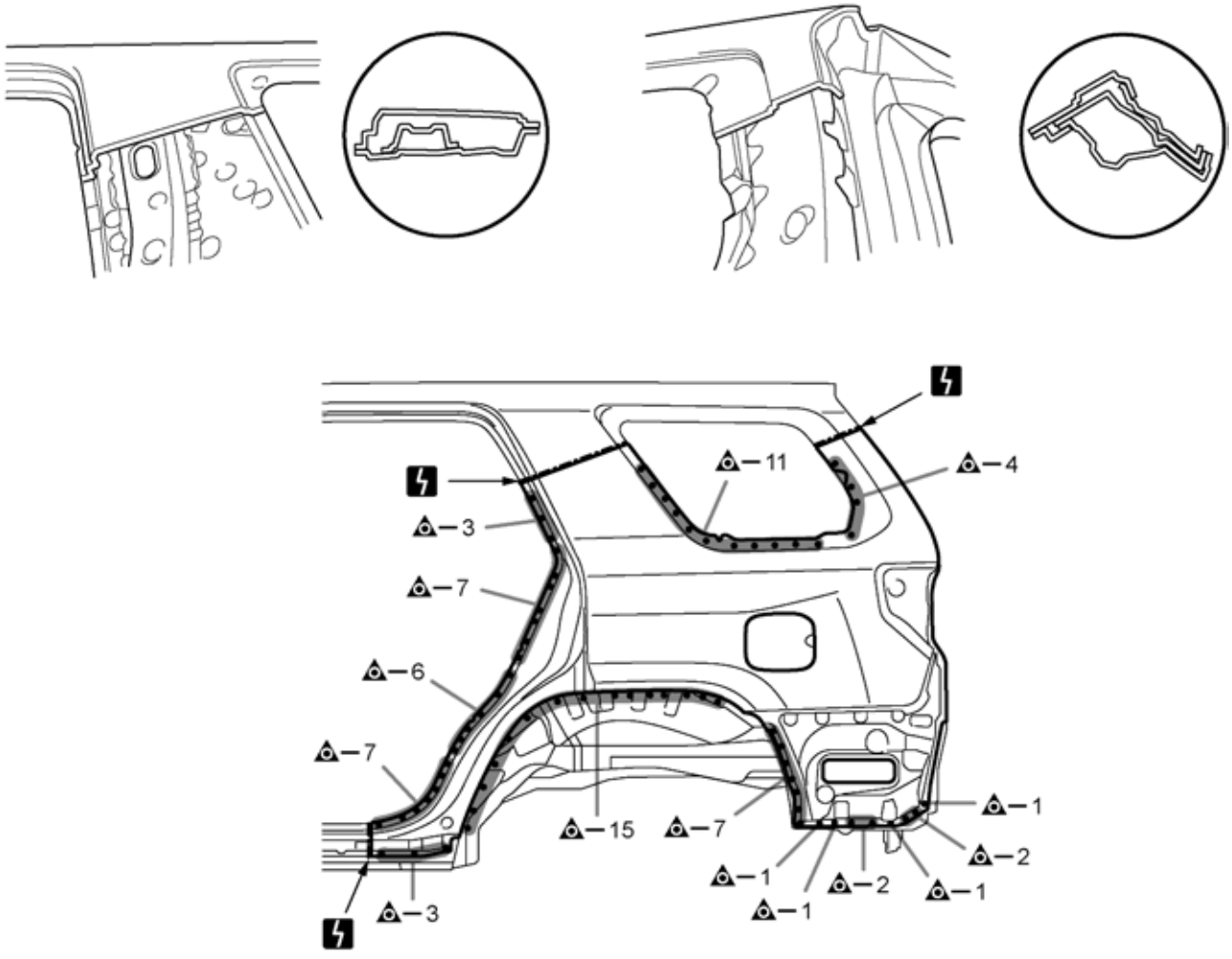
Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc.

: Cut Location for Supply Parts

F42944B

REMOVAL



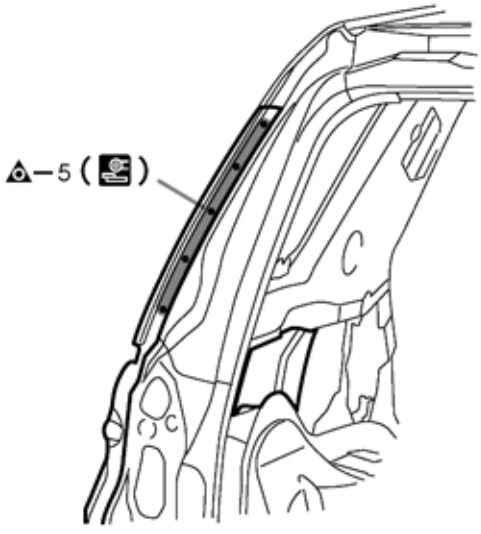
F42944

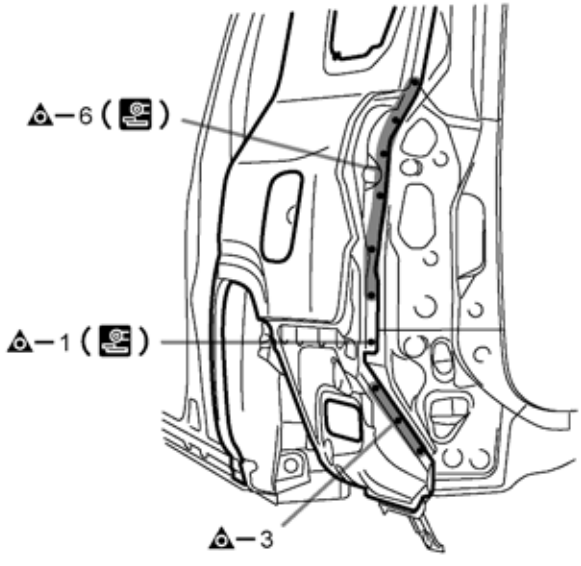
Symbol meaning

: Remove Weld Points : Cut with Disc Sander etc.

: Cut Location for Supply Parts

F42944B





F42945

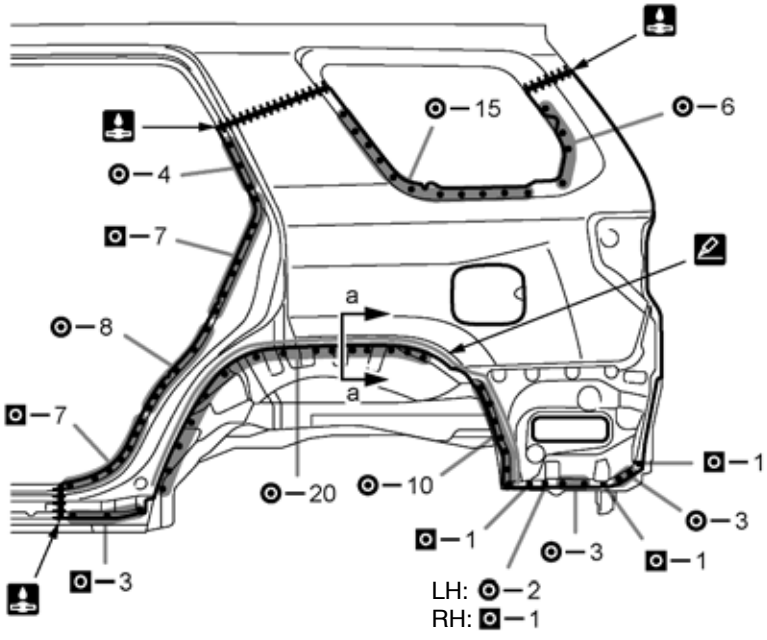
Symbol meaning

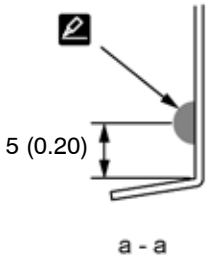
: Spot Weld : Plug Weld : Butt Weld

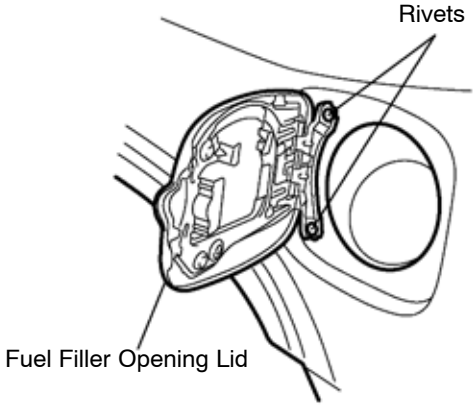
: Body Sealer

F42946B

INSTALLATION







mm (in.)

F42946

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.

2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)

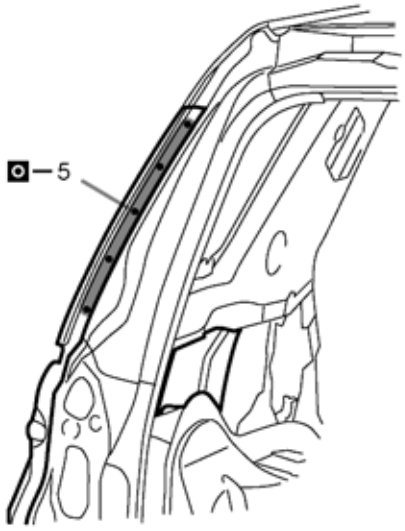
3 Before installing a new part, apply body sealer.
HINT:
Apply body sealer evenly about 5 mm (0.20 in.) from the flange, avoiding any oozing.
Apply body sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.

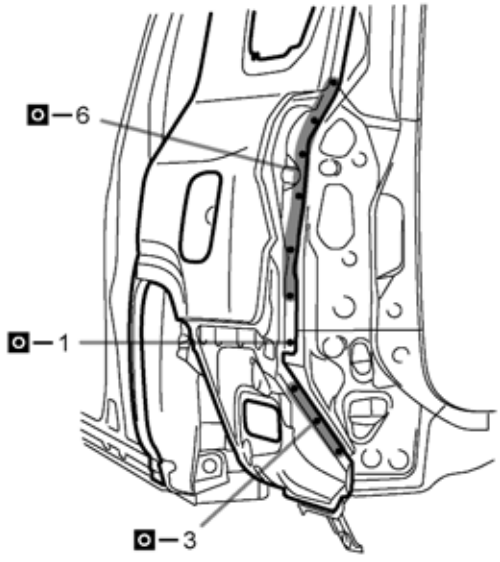
Symbol meaning

: Spot Weld : Plug Weld : Butt Weld

: Body Sealer

F42946B





F42947

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply the foamed sealing material to the corresponding parts. (See the paint·coating)
4 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.