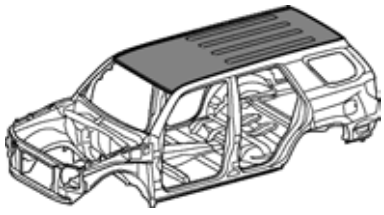
ROOF PANEL (ASSY):
w/o Sliding Roof



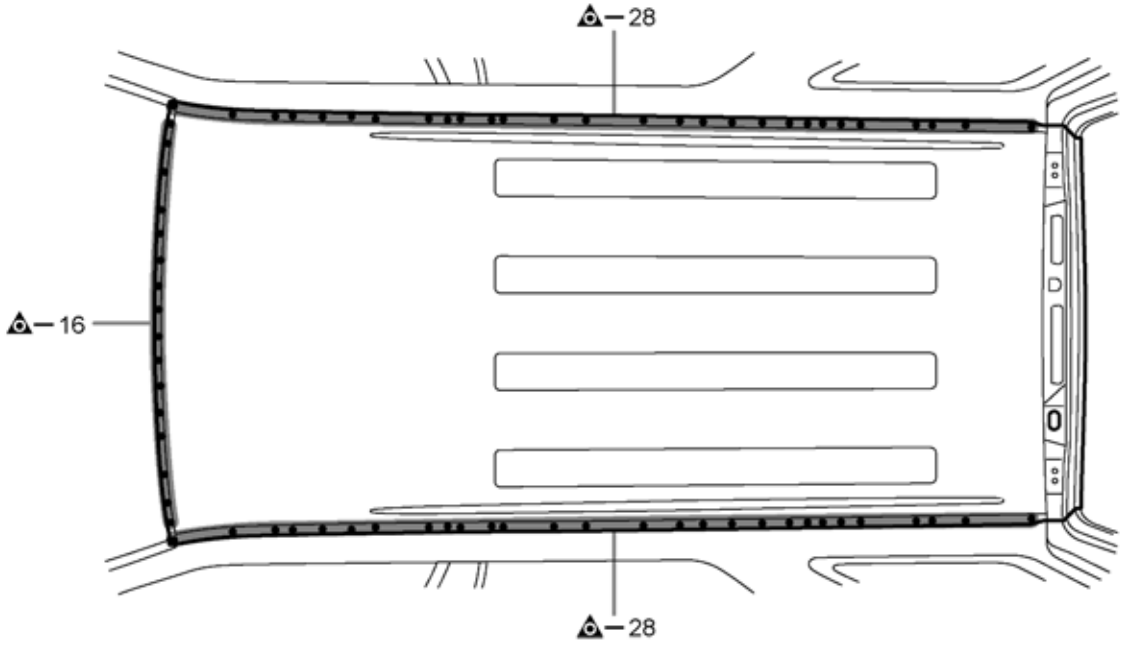
F42977A

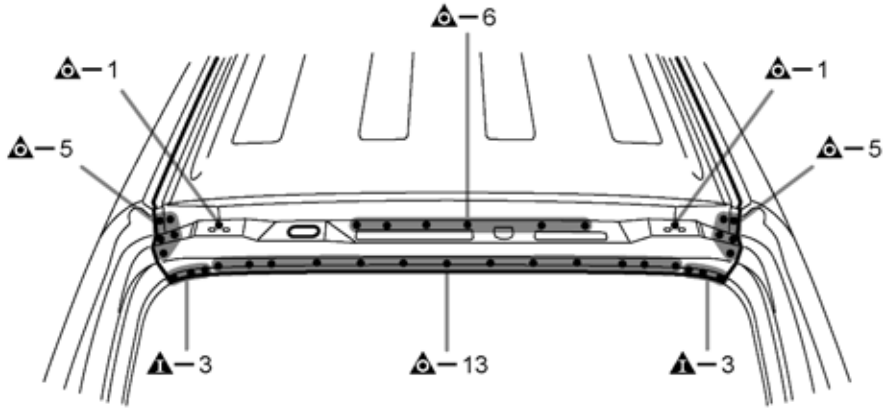
Symbol meaning

: Remove Weld Points

F42977B

REMOVAL





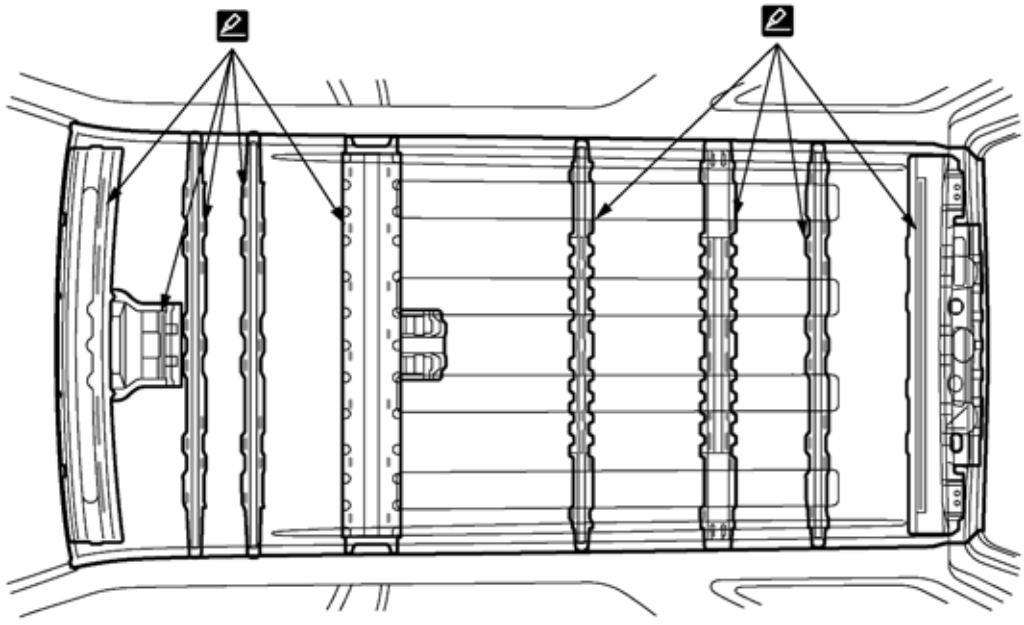
F42977

Symbol meaning

: Plug Weld : Body Sealer

F42978B

INSTALLATION



F42978

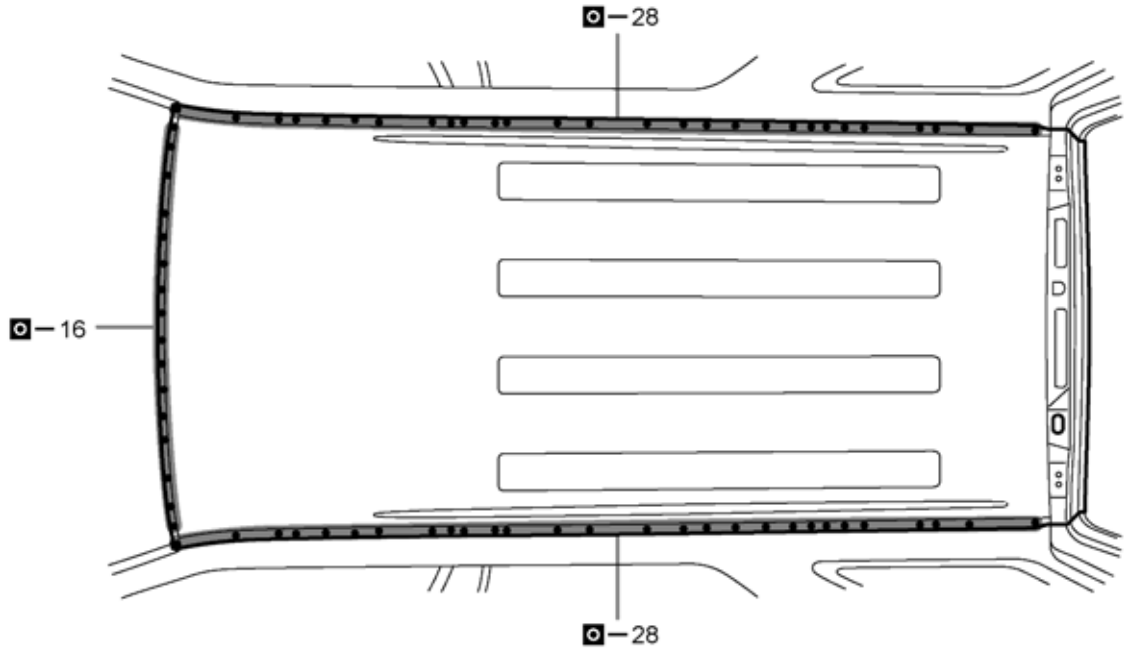
INSTALLATION POINT

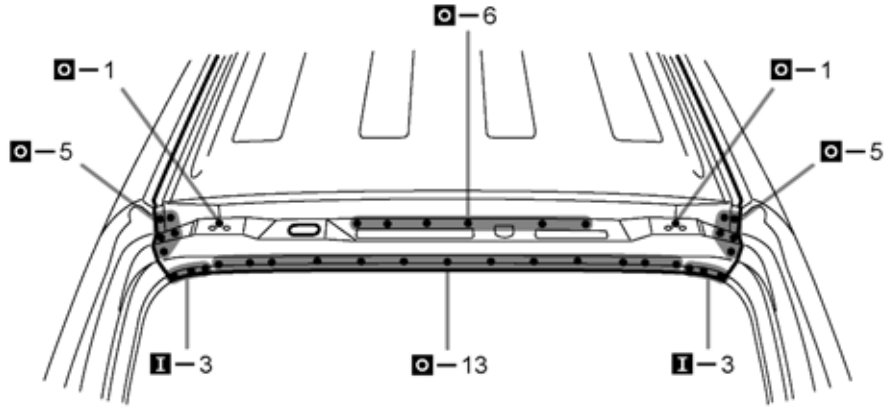
1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After the roof panel reinforcement is welded to the new parts, install the roof panel to the vehicle side.
4 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening frame.
HINT:
Apply just enough body sealer for the new parts to make contact.

Symbol meaning

: Plug Weld : Body Sealer

F42978B





F42979

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After welding, apply the foamed sealing material to the corresponding parts. (See the paint·coating)
4 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
5 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.