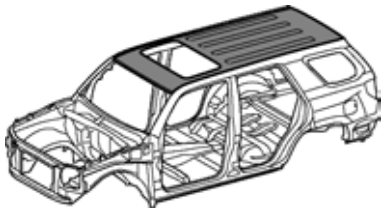
ROOF PANEL (ASSY):
w/ Sliding Roof



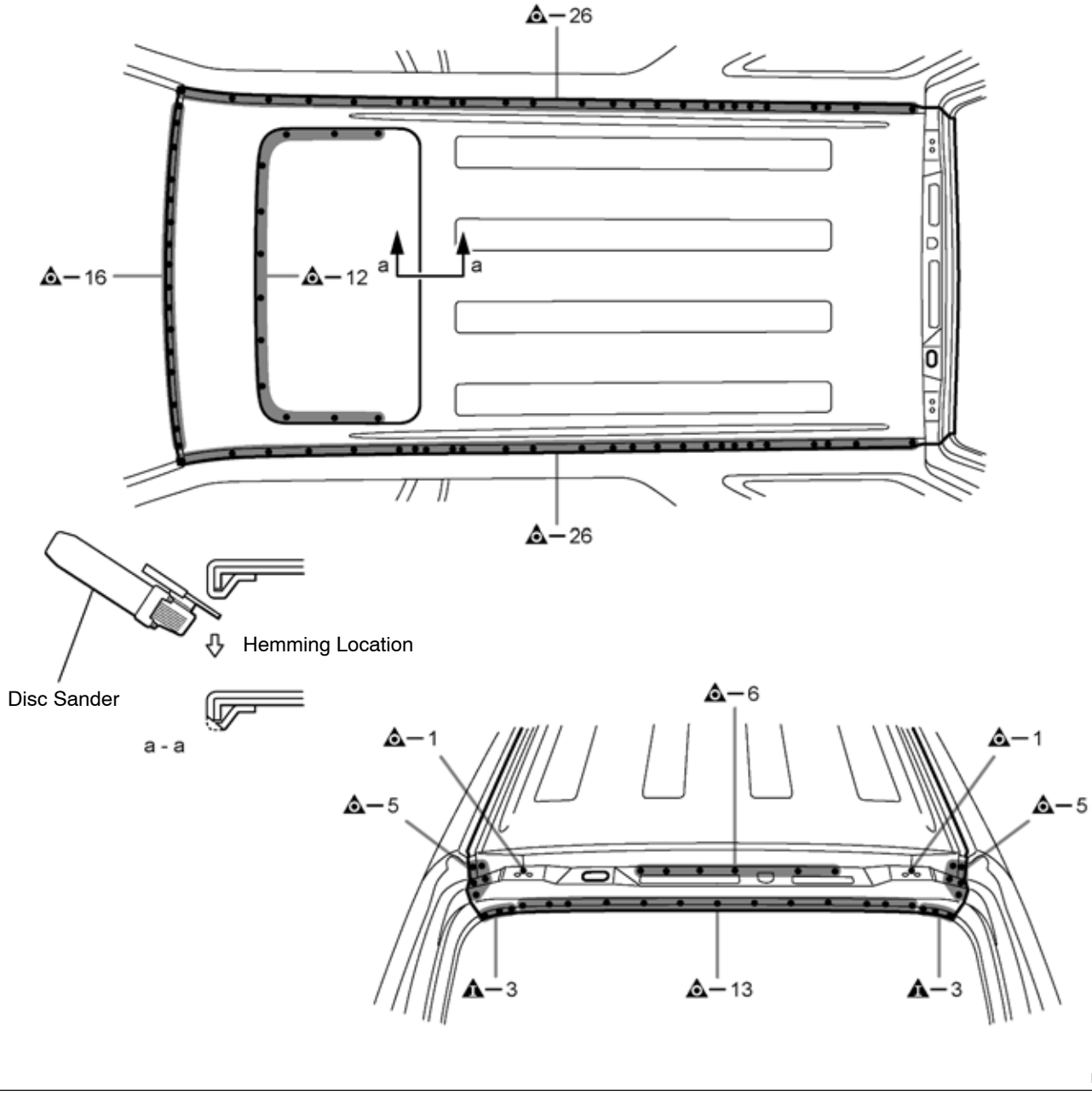
F42980A

Symbol meaning

: Remove Weld Points

F42980B

REMOVAL



F42980

REMOVAL POINT

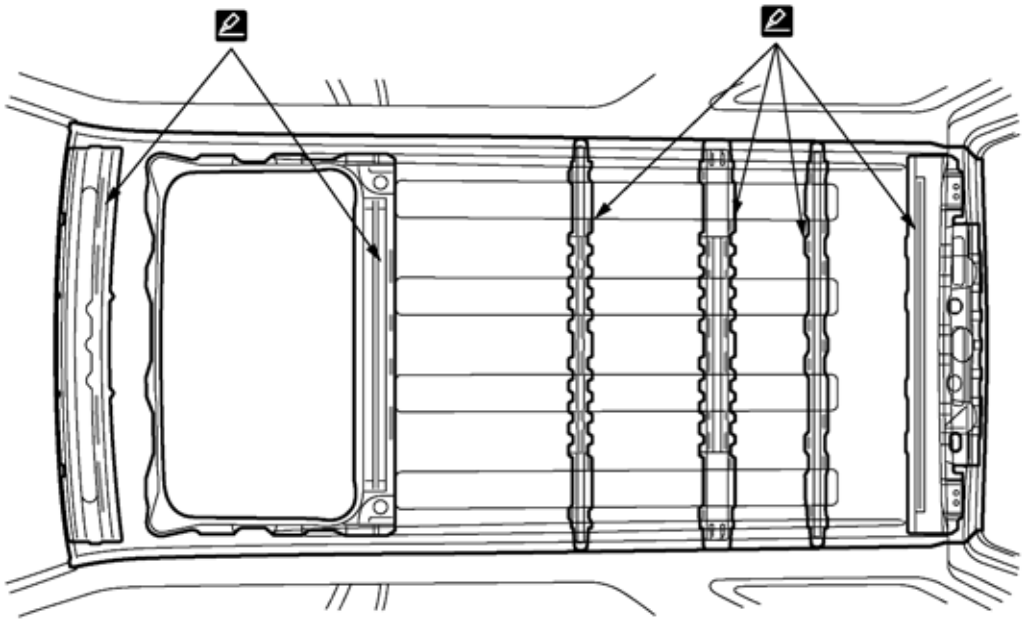
1 If reusing the roof panel reinforcement, trim the hemming location using a disc sander, etc.

Symbol meaning

: Plug Weld : Body Sealer

F42981B

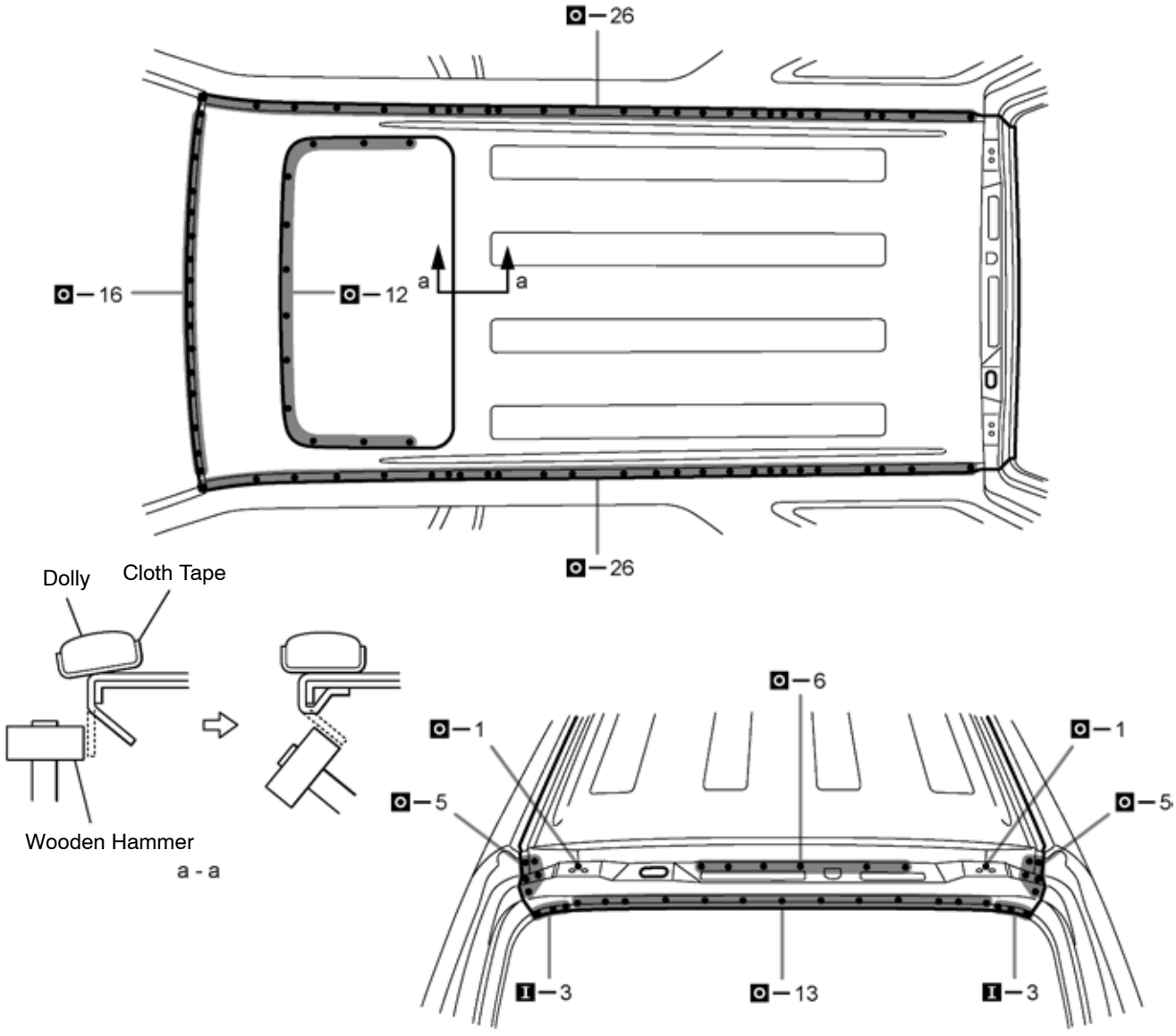
INSTALLATION



F42981

INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 After the roof panel reinforcement is welded to the new parts, install the roof panel to the vehicle side.
4 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back door opening frame.
HINT:
Apply just enough body sealer for the new parts to make contact.



INSTALLATION POINT

1 Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
2 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3 Bend the flange hem with a wooden hammer and dolly.
HINT:
Perform hemming three steps, being careful not to warp the panel.
4 After welding, apply the foamed sealing material to the corresponding parts. (See the paint·coating)
5 After welding, apply body sealer to the corresponding parts. (See the paint·coating)
6 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.