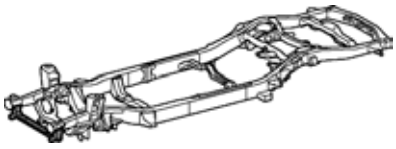
FRAME AUXILIARY CROSSMEMBER (ASSY)



F42985A

With the frame side rail plate removed.

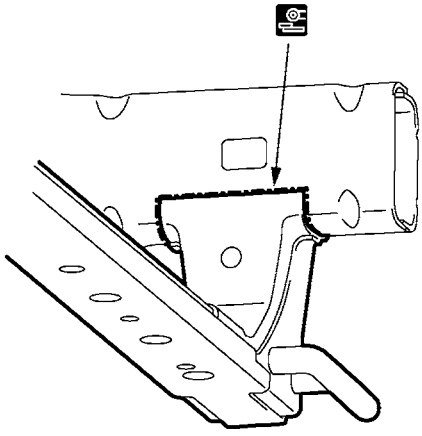
Symbol meaning

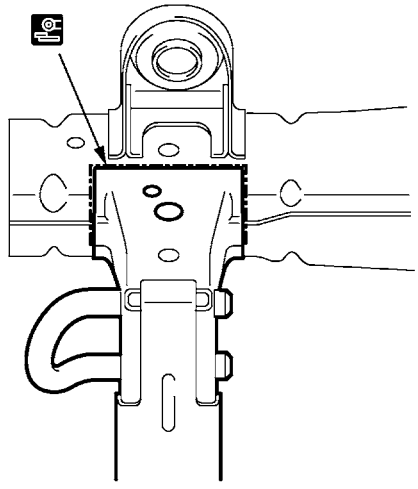
: Cut with Disc Sander etc.

F43349B

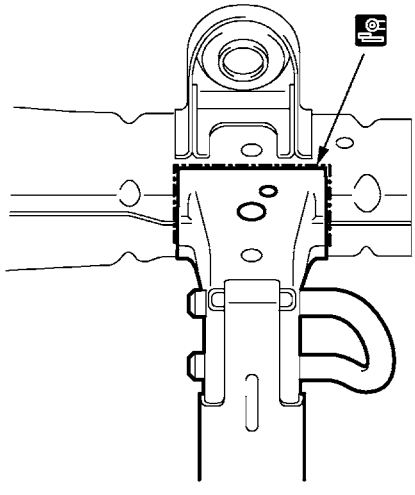
REMOVAL

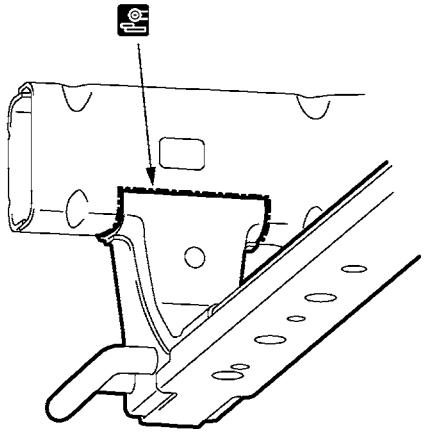
[LH Side]





[RH Side]





F43349

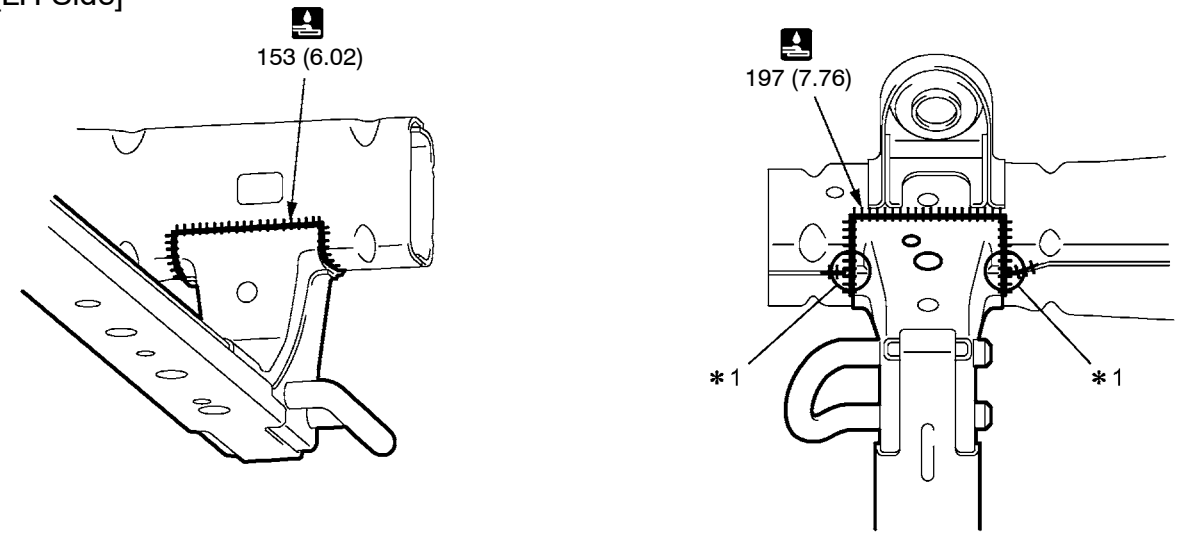
Symbol meaning

: Fillet Weld

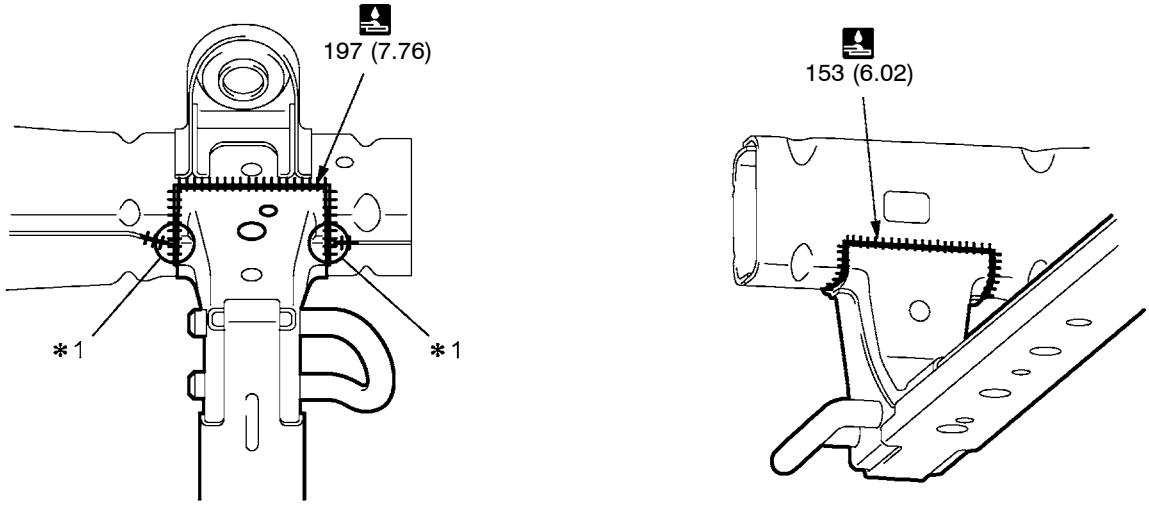
F43350B

INSTALLATION

[LH Side]



[RH Side]

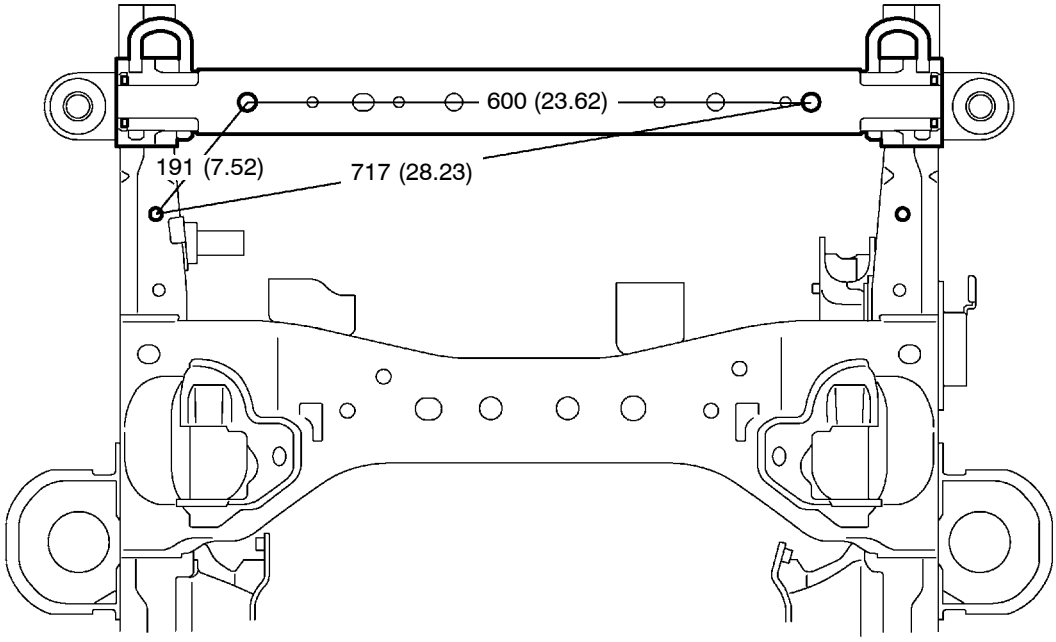


mm (in.)

F43350

INSTALLATION POINT

1 Make sure that proper welding can be performed by setting up the welding conditions as necessary before performing work.
2 Make sure that the welding bead at *1 is overlapped.
3 To prevent heat deformation, weld the right and left side of each part before continuing to the next part.
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



mm (in.)

F43351

INSTALLATION POINT

1 These values are reference values.