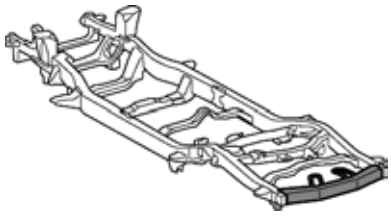
FRAME REAR CROSSMEMBER (ASSY)



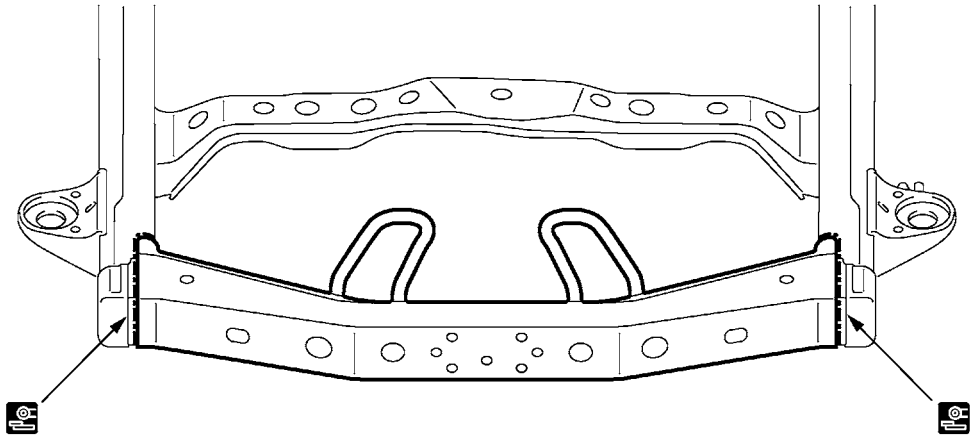
F42990A

Symbol meaning

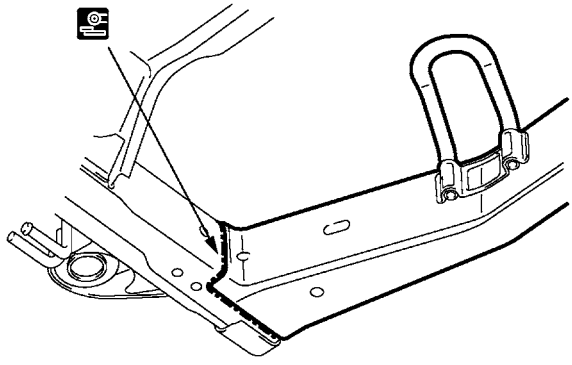
: Cut with Disc Sander etc.

F42990B

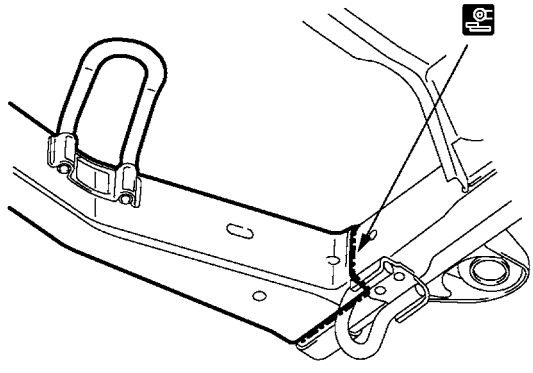
REMOVAL



[LH Side]



[RH Side]



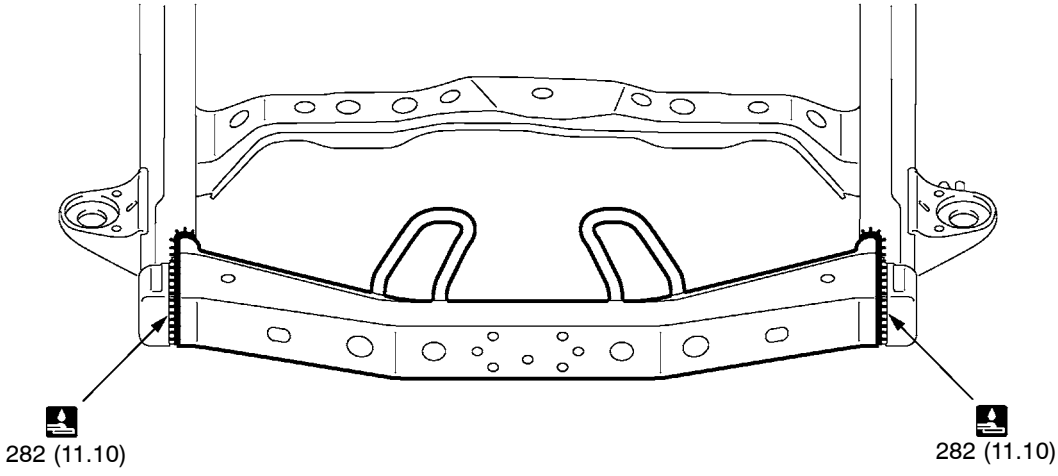
F42990

Symbol meaning

: Fillet Weld

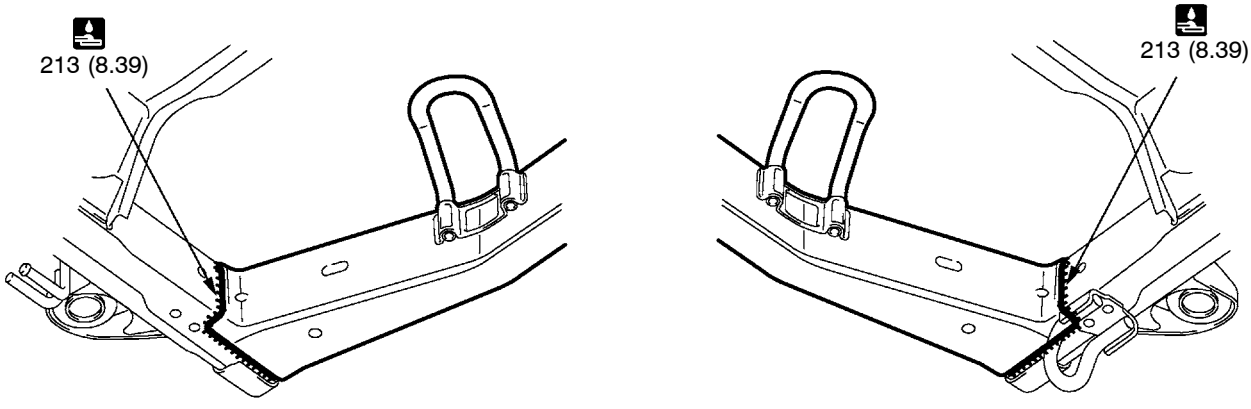
F42991B

INSTALLATION



[LH Side]

[RH Side]

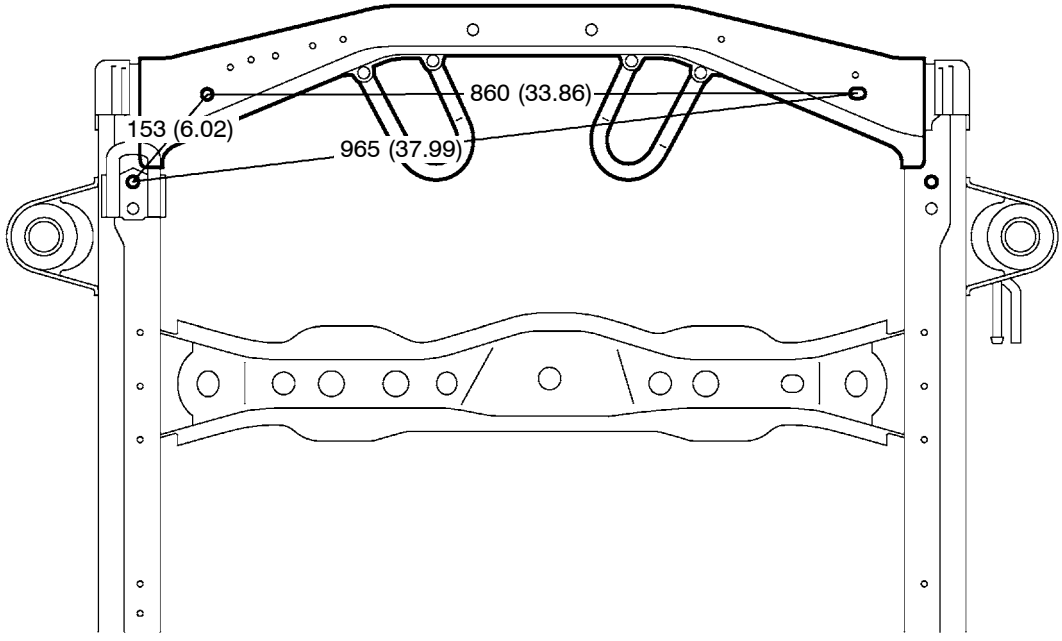


mm (in.)

F42991

INSTALLATION POINT

1 Make sure that proper welding can be performed by setting up the welding conditions as necessary before performing work.
2 To prevent heat deformation, weld the right and left side of each part before continuing to the next part.
3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.



mm (in.)

F42992

INSTALLATION POINT

1 These values are reference values.