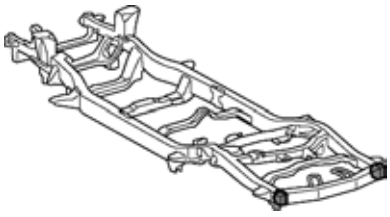
FRAME REAR CROSSMEMBER GUSSET (ASSY)



F42993A

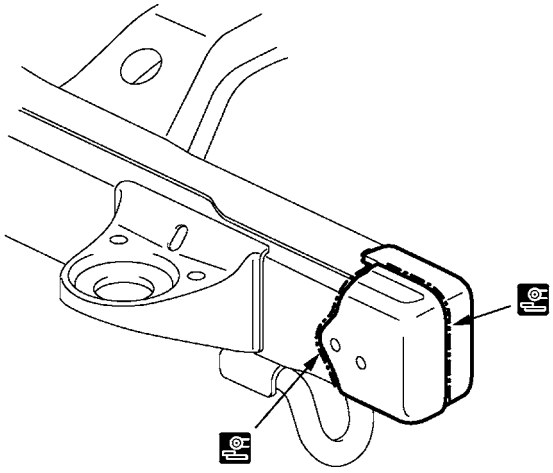
With the frame rear crossmember removed.

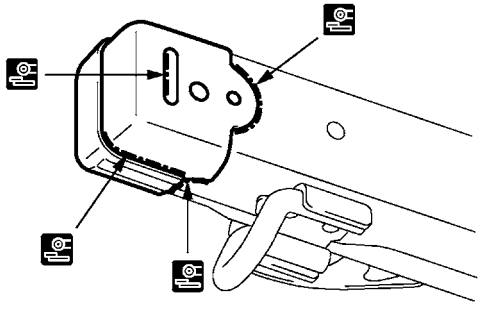
Symbol meaning

: Cut with Disc Sander etc.

F43357B

REMOVAL





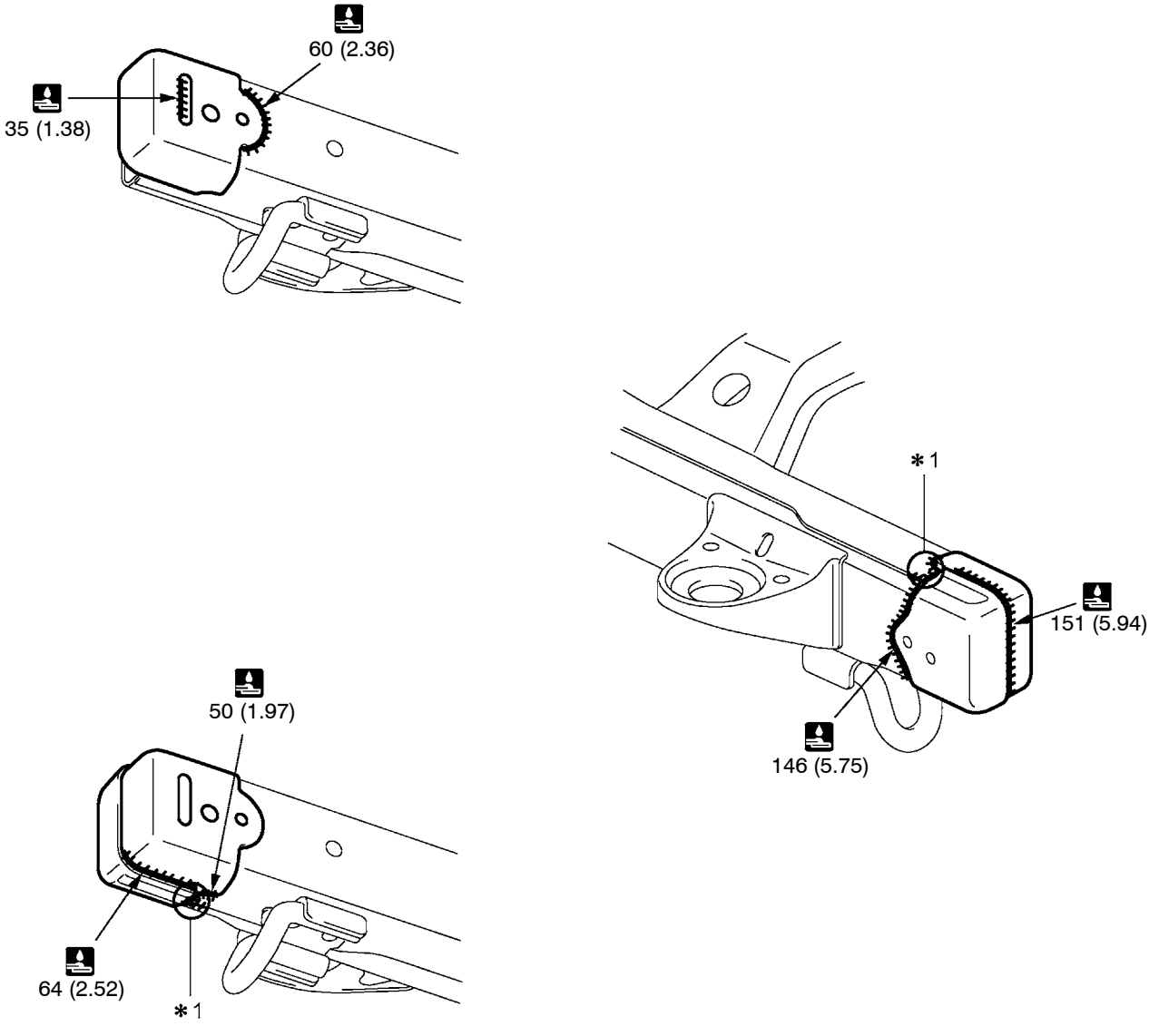
F43357

Symbol meaning

: Fillet Weld

F43358B

INSTALLATION



mm (in.)

F43358

INSTALLATION POINT

1 Make sure that proper welding can be performed by setting up the welding conditions as necessary before performing work.
2 Make sure that the welding bead at *1 is overlapped.
3 To prevent heat deformation, weld the right and left side of each part before continuing to the next part.
4 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.