6. PROCEDURES NECESSARY WHEN ECU OR OTHER PARTS ARE REPLACED

(a) THE WORK LIST: USA, Canada

(1) Each inspection procedure refers to the TOYOTA Repair Manual.

Replacement Part	Necessary Procedure	Effect or Inoperative Function when Necessary Procedure is not Performed
ECM (for 1GR-FE)	Register VIN.	DTC P0630 is output
• ECM (for 1GR-FE) • Throttle body with motor assembly	• Learning values save • Learning values write	Engine starting
• Automatic transmission assembly (for A750F) • Valve body assembly (for A750F) • Any of the shift solenoid valve (for A750F)	Reset memory	Large shift shock
• Automatic transmission assembly (for A750E) • Valve body assembly (for A750E) • Any of the shift solenoid valve (for A750E)	Reset memory	Large shift shock
• Tire pressure warning ECU • Tire pressure warning valve and transmitter	Code registration	Tire pressure warning system
• Master cylinder solenoid • Yaw rate and acceleration sensor • Spiral cable sub-assembly (steering angle sensor)	Calibration	Vehicle stability control system
Garage door opener transmitter	Registration	Garage door opener system
DCM (Telematics Transceiver)	DCM Activation	Safety connect system does not operative
• Steering lock actuator assembly • Certification ECU • ID code box • Key	Code registration	• Engine immobiliser system (w/ Smart Key System) • Engine start • Steering lock and unlock
• Transponder key ECU • ECM • Key	Code registration	• Engine immobiliser system (w/o Smart Key System) • Engine start
• Door control receiver assembly • Key	Code registration	Wireless door lock control system (w/o Smart Key System)
• Front power window regulator motor LH • Front power window regulator motor RH • Rear power window regulator motor LH • Rear power window regulator motor RH • Back door power window regulator motor	Motor initialization	Power window control system
• Sliding roof ECU (sliding roof drive gear sub-assembly) • Sliding roof glass • Sliding roof housing	Sliding roof system initialization	Auto operation

(b) THE WORK LIST: Except USA, Canada

(1) Each inspection procedure refers to the TOYOTA Repair Manual.

Replacement Part	Necessary Procedure	Effect or Inoperative Function when Necessary Procedure is not Performed
Throttle body with motor assembly	Clear crank time compensation data	crank
• Automatic transmission assembly (for A750F) • Valve body assembly (for A750F) • Any of the shift solenoid valve (for A750F)	Reset memory	Large shift shock
• Automatic transmission assembly (for A750E) • Valve body assembly (for A750E) • Any of the shift solenoid valve (for A750E)	Reset memory	Large shift shock
• Master cylinder solenoid • Yaw rate and acceleration sensor • Front Wheel Alignment Adjustment	Calibration	Vehicle stability control system
• Transponder key ECU • ecm • Key	Code registration	Engine immobiliser system
• Door control receiver assembly • Key	Code registration	Wireless door lock control system
• Front power window regulator motor LH • Front power window regulator motor RH • Rear power window regulator motor LH • Rear power window regulator motor RH • Back power window regulator motor	Motor initialization	Power window control system
• Sliding roof ECU (sliding roof drive gear sub-assembly) • Sliding roof glass • Sliding roof housing	Sliding roof system initialization	Auto operation