HOW TO USE THIS MANUAL

1. BODY PANEL REPLACEMENT IN THIS MANUAL

BODY PANEL REPLACEMENT BP-34

Ⓐ **QUARTER PANEL (CUT)**

Ⓑ 

With the body lower back panel removed. Ⓒ

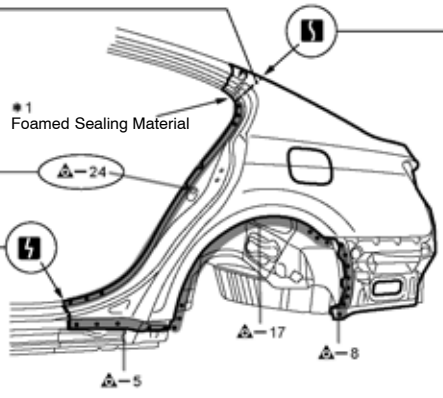
Symbol meaning Ⓓ

: Remove Weld Points : Cut and Join Location

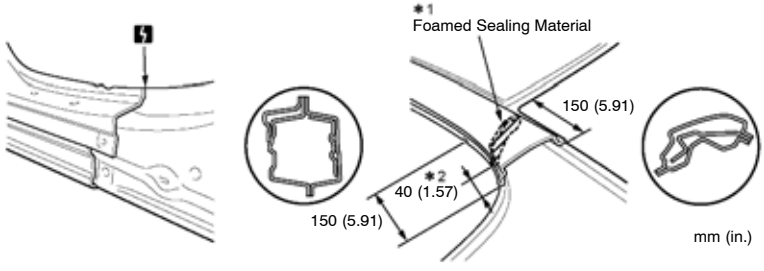
: Cut Location for Supply Parts

REMOVAL

Ⓗ Ⓗ



Ⓖ Ⓗ Ⓔ



REMOVAL POINT

Ⓕ 1 Remove the fuel filler opening Lid at the same time.

Ⓐ REPLACEMENT PARTS
QUARTER PANEL (CUT)
- Replacement method
  (ASSY)...Assembly replacement
  (CUT)...Major cutting (less than 1/2 of part used)
  (CUT-H)...Half cutting (about 1/2 of part used)
  (CUT-P)...Partial cutting (most of part used)
- Replacement part

Ⓖ WELDING EXPLANATION (See page IN-45)

Ⓗ SYMBOLS (See page IN-43)

Ⓑ PART LOCATION
Ⓒ REMOVAL AND INSTALLATION CONDITIONS
Ⓓ SYMBOL MEANING
Ⓔ REMOVAL DIAGRAM
Ⓕ REMOVAL GUIDE

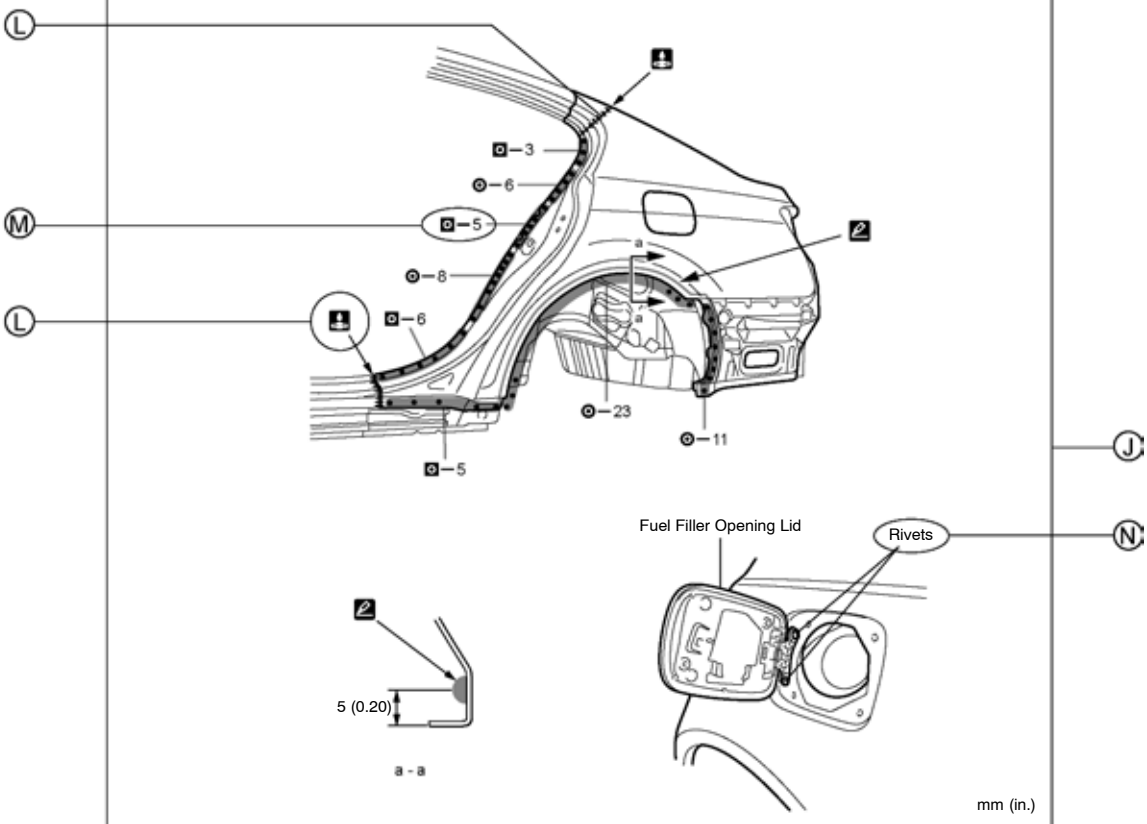
F38000

BP-36 BODY PANEL REPLACEMENT

Symbol meaning

: Spot Weld : Plug Weld : Butt Weld : Body Sealer

INSTALLATION



INSTALLATION POINT

1. Inspect the fitting of the related parts around the new parts before welding.
   This affects the appearance of the finish.
2. Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
3. Before temporarily installing the new parts, apply body sealer to the wheel arch.
   HINT:
   - *Apply body sealer evenly about 5 mm (0.20 in.) from the flange, avoiding any oozing.*
   - *Apply body sealer evenly, about 3 – 4 mm (0.12 – 0.16 in.) in diameter.*

Ⓘ SYMBOL MEANING

Ⓙ INSTALLATION DIAGRAM

Ⓚ INSTALLATION GUIDE

Ⓛ SYMBOLS (See page IN-43)

Ⓜ WELDING EXPLANATION (See page IN-45)

Ⓝ PART NAME

F38001