

# TABLE OF CONTENTS

## 1 COROLLA

|                                      |    |
|--------------------------------------|----|
| OUTLINE OF NEW FEATURES .....        | 2  |
| MODEL CODE .....                     | 3  |
| MODEL LINE-UP .....                  | 3  |
| NEW FEATURES                         |    |
| 1CD-FTV Engine                       |    |
| General .....                        | 4  |
| Features of 1CD-FTV Engine .....     | 6  |
| Engine Proper .....                  | 7  |
| Valve Mechanism .....                | 9  |
| Lubrication System .....             | 10 |
| Cooling System .....                 | 11 |
| Intake and Exhaust System .....      | 12 |
| Fuel System .....                    | 15 |
| Engine Control System .....          | 20 |
| Clutch .....                         | 30 |
| E351 Manual Transaxle                |    |
| General .....                        | 31 |
| Transmission Gear .....              | 32 |
| Shift and Select Mechanism .....     | 32 |
| Power Heater System                  |    |
| General .....                        | 33 |
| Electrical Type Power Heater .....   | 33 |
| Combustion Type Power Heater .....   | 35 |
| MAJOR TECHNICAL SPECIFICATIONS ..... | 40 |

## 2 MR2

|                                                       |    |
|-------------------------------------------------------|----|
| OUTLINE OF NEW FEATURES .....                         | 44 |
| MODEL CODE .....                                      | 45 |
| MODEL LINE-UP .....                                   | 45 |
| NEW FEATURES                                          |    |
| Engine (Model with Sequential Manual Transmission)    |    |
| General .....                                         | 46 |
| Intake System .....                                   | 46 |
| Engine Control System .....                           | 46 |
| Transaxle (Model with Sequential Manual Transmission) |    |
| General .....                                         | 49 |
| Sequential Manual Transmission .....                  | 49 |
| MAJOR TECHNICAL SPECIFICATIONS .....                  | 66 |

## 3 AVENSIS

|                               |    |
|-------------------------------|----|
| OUTLINE OF NEW FEATURES ..... | 70 |
| MODEL CODE .....              | 73 |
| MODEL LINE-UP .....           | 74 |

## NEW FEATURES

### 1ZZ-FE and 3ZZ-FE Engines

|                                             |    |
|---------------------------------------------|----|
| General .....                               | 75 |
| Features of 1ZZ-FE and 3ZZ-FE Engines ..... | 77 |
| Engine Proper .....                         | 78 |
| Valve Mechanism .....                       | 83 |
| Lubrication System .....                    | 85 |
| Cooling System .....                        | 86 |
| Intake and Exhaust System .....             | 87 |
| Fuel System .....                           | 88 |
| Ignition System .....                       | 89 |
| Serpentine Belt Drive System .....          | 90 |
| Engine Control System .....                 | 91 |

### 1AZ-FSE Engine

|                                    |     |
|------------------------------------|-----|
| General .....                      | 104 |
| Features of 1AZ-FSE Engine .....   | 107 |
| Engine Proper .....                | 108 |
| Valve Mechanism .....              | 113 |
| Lubrication System .....           | 115 |
| Cooling System .....               | 117 |
| Intake and Exhaust System .....    | 119 |
| Direct Injection System .....      | 120 |
| Ignition System .....              | 127 |
| Serpentine Belt Drive System ..... | 128 |
| Engine Control System .....        | 129 |

### Clutch

|                    |     |
|--------------------|-----|
| General .....      | 148 |
| Clutch Cover ..... | 149 |

### Manual Transaxle

|                                  |     |
|----------------------------------|-----|
| General .....                    | 150 |
| Transmission Gear .....          | 152 |
| Shift and Select Mechanism ..... | 153 |

### A246E Automatic Transaxle

|                                     |     |
|-------------------------------------|-----|
| General .....                       | 154 |
| Line Pressure Optimal Control ..... | 155 |

### U240E Automatic Transaxle

|                                          |     |
|------------------------------------------|-----|
| General .....                            | 156 |
| Planetary Gear Unit .....                | 157 |
| Hydraulic Control System .....           | 161 |
| Electronic Control System .....          | 162 |
| Automatic Transaxle Control System ..... | 166 |
| Fail Safe Function .....                 | 172 |

### Shift Lock System

|                              |     |
|------------------------------|-----|
| General .....                | 173 |
| Layout of Components .....   | 173 |
| Function of Components ..... | 173 |
| Key Interlock Device .....   | 173 |
| Shift Lock Mechanism .....   | 173 |

### Brake

|                                                      |     |
|------------------------------------------------------|-----|
| General .....                                        | 174 |
| Brake Booster .....                                  | 174 |
| ABS with EBD .....                                   | 175 |
| ABS with EBD & Brake Assist & TRC & VSC System ..... | 177 |

|                                      |     |
|--------------------------------------|-----|
| Combination Meter .....              | 194 |
| Heater Control System .....          | 195 |
| Door Lock Control System             |     |
| General .....                        | 196 |
| Double Locking System .....          | 196 |
| Audio                                |     |
| General .....                        | 198 |
| Steering Pad Switch .....            | 199 |
| MAJOR TECHNICAL SPECIFICATIONS ..... | 200 |

#### **4 LAND CRUISER/LAND CRUISER PRADO**

|                                                |     |
|------------------------------------------------|-----|
| OUTLINE OF NEW FEATURES .....                  | 214 |
| MODEL CODE .....                               | 215 |
| MODEL LINE-UP .....                            | 215 |
| NEW FEATURES                                   |     |
| <b>1KD-FTV Engine</b>                          |     |
| General .....                                  | 216 |
| Features of 1KD-FTV Engine .....               | 218 |
| Engine Proper .....                            | 219 |
| Valve Mechanism .....                          | 223 |
| Lubrication System .....                       | 225 |
| Cooling System .....                           | 226 |
| Intake and Exhaust System .....                | 228 |
| Turbocharger .....                             | 232 |
| Fuel System .....                              | 233 |
| Serpentine Belt Drive System .....             | 238 |
| Engine Control System .....                    | 239 |
| <b>Clutch</b> .....                            | 254 |
| <b>A343F Automatic Transmission</b>            |     |
| General .....                                  | 255 |
| Torque Converter and Planetary Gear Unit ..... | 256 |
| <b>VF3B Transfer</b>                           |     |
| General .....                                  | 257 |
| Function .....                                 | 258 |
| Construction and Operation .....               | 258 |
| <b>Air Conditioner</b>                         |     |
| General .....                                  | 260 |
| Heater Control Panel .....                     | 263 |
| Power Heater .....                             | 263 |
| A/C Compressor .....                           | 263 |
| MAJOR TECHNICAL SPECIFICATIONS .....           | 264 |