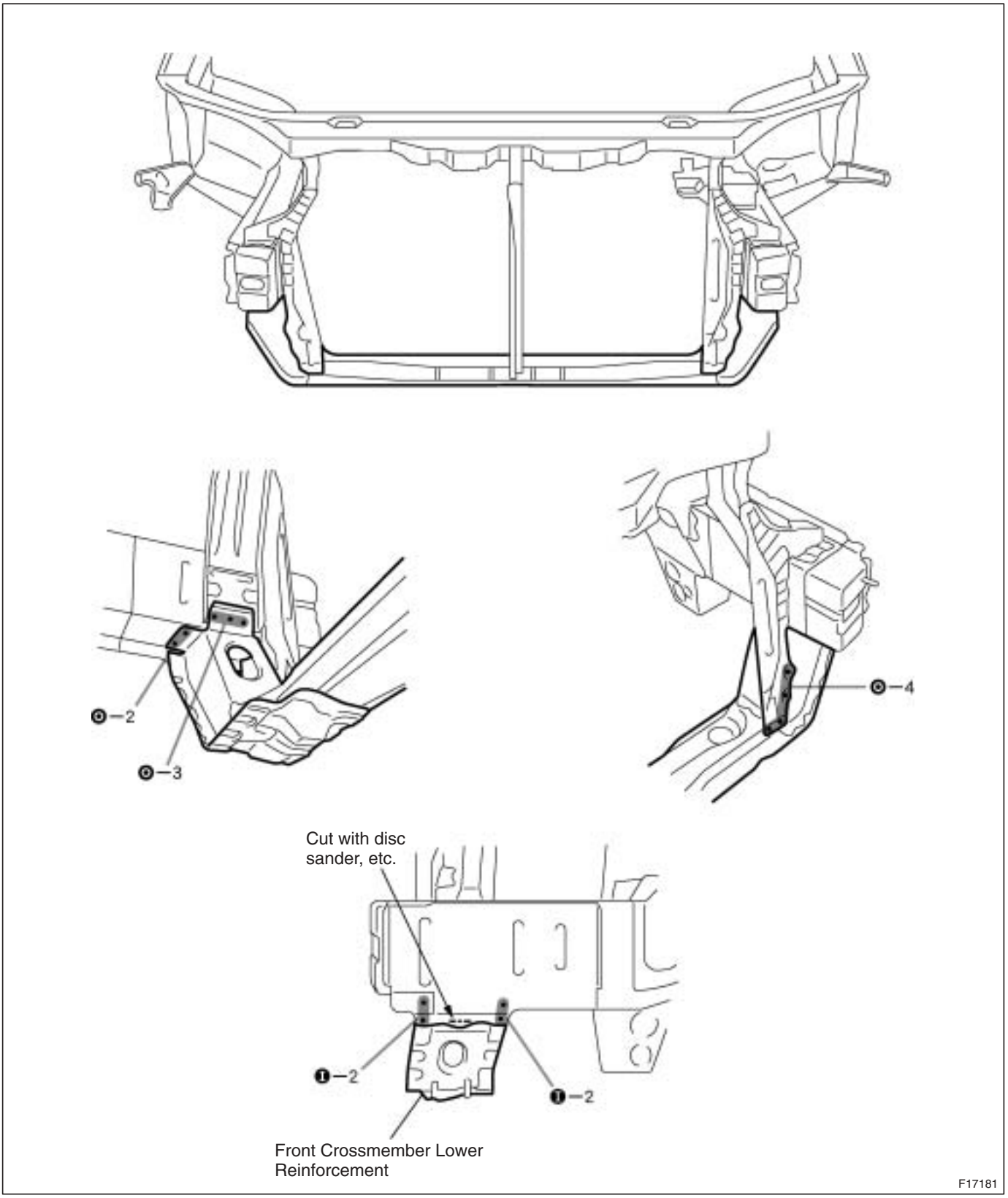
FRONT CROSSMEMBER (ASSY)

REPLACEMENT

1. REMOVE FRONT CROSSMEMBER

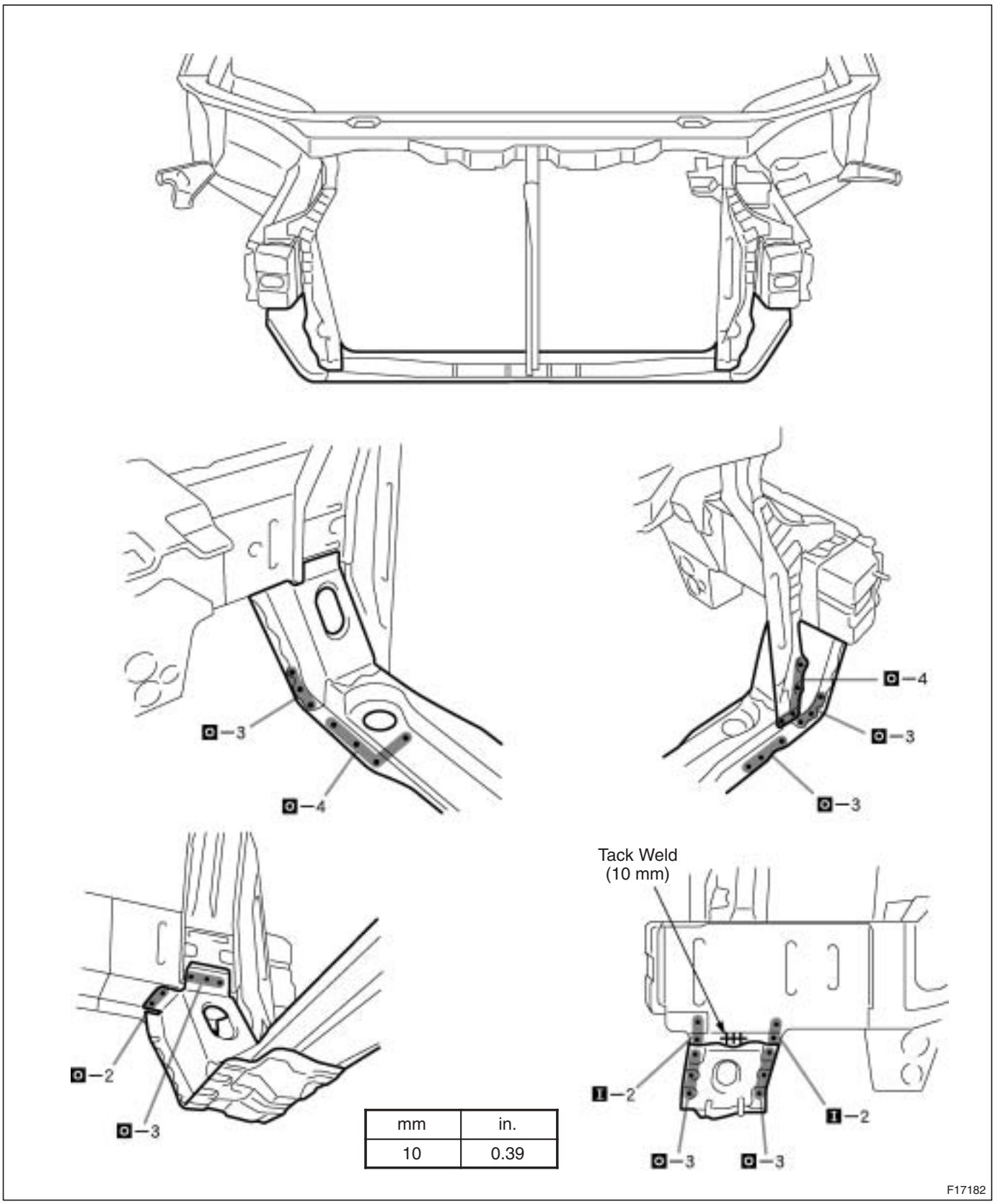
(a) Replace the front crossmember No.1 reinforcement and front crossmember lower reinforcement at the same time.



2. INSTALL FRONT CROSSMEMBER

(a) Temporarily install the new parts and measure each part in accordance with the body dimension diagram.

HINT:
First install the radiator upper center support and hood lock support.



mm	in.
10	0.39

F17182

3. MEASURING THE ENGINE COMPARTMENT DIMENSIONS (See page BP-100)

4. MEASURING THE UNDERBODY DIMENSIONS (See page BP-100)

5. APPLYING ANTI-RUST AGENT

(a) After applying the top coat layer, apply the anti-rust agent to the inside of the necked section structural weld spots.